

1971 CADILLAC

This is the 1971 Cadillac Data Book. It introduces nine magnificent new Cadillacs, any one of which will afford its owner the ultimate in motoring pleasure and satisfaction. In all the world, Cadillac is renowned for its preeminence in automotive creation. Never has this been more true than in 1971. The flowing, aerodynamic styling suggests the classic past, yet is the look of the luture. More spacious interiors with new lavish appointments represent uncompromising excellence in comfort and elegance. Significant engineering refinements provide new highs in performance and handling. But nothing captures the hallmark of Cadillac expression more magnificently than the unique Fleetwood Eldorado, available in the traditional Coupe model and an all new Convertible model. Slide behind the wheel of a 1971 Cadillac and see for yourself that the Cadillac craftsmen have upheld the traditions of the Standard of the World. Then give your customers the satisfying pleasure of owning and driving the soundest investment in motordom.

SECTION CONTENTS

- A COLORS AND EQUIPMENT
 Names and code numbers of each body style,
 exterior color and interior trim with
 recommended color combinations, and a
 listing of standard and available equipment
 and equipment groups.
- B BODY STYLES AND INTERIORS
 Exterior and interior illustrations of each
 body style plus details of interior upholstery
 and trim.
- C AVAILABLE EQUIPMENT Cadillac's outstanding variety of available comfort and convenience features is explained to help each owner personalize his Cadillac for greater motoring pleasure.
- D SPECIAL ORDERS Cadillac provides still further a way to personalize each car to individual preferences with its attractive selection of available custom interior and/or exterior colors. There is an explanation of each special order option plus general ordering procedures.

- E NEW FEATURES Cadillac's impressive array of 1971 advancements are illustrated and explained in detail.
- F ENGINEERING FEATURES Significant components of the two 1971 engines, transmission, chassis and body are explained. Engineering features that pertain exclusively to the Fleetwood Eldorado models are explained separately.
- G SPECIFICATIONS AND MILESTONES
 Detailed specifications of the 1971 Cadillac
 followed by a yearly "milestones" section
 pointing up the development of the
 Cadillac motor car as it earned universal
 recognition as the Standard of the World.
- H PRICES The Manufacturer's Suggested Retail Prices for each Cadillac model, each Equipment Group, each available Equipment item and for Special Order colors, upholstery and equipment.

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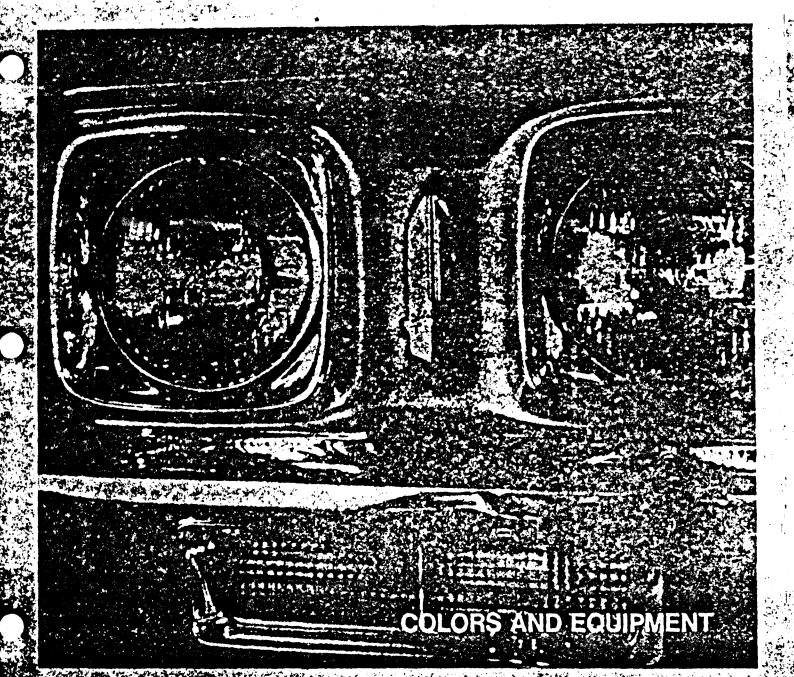
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1971 CADILLAC STANDARD AND AVAILABLE EQUIPMENT

S-Standard O-Cotional N-Not Available A- Available on Special Order

	CA	LAIS	DE	DE VILLE		FLEETWOOD			
	COUPE	SEDAN	COUPE	SEDAN	ELDORADO	ELDORADO	SIXTY SPECIAL BROUGHAM	9-PASS. SEDAN	LIMOUSINE
HEAD RESTRAINTS, front seets (2)	S	S	S	S	s	S	S	S	S
INSIDE HOOD RELEASE	5	S	S	\$	8	\$	S	\$	S
LAMP MONITORS & WASHER FLUID LEVEL	0	0	0	0	0	0	0	0	0
LICENSE FRAMES	0	0	0	0	0	0	0	0	0
LIGHT, dash mounted ash receiver	S	S	S	S	S	S	S	S	S
LIGHT, glove compartment	S	S	S	S	S	S	S	S	S
LIGHT, luggage compartment	S	S	S	S	S	S	S	S	S
LIGHT, map	S	S	S	5	\$	S	S	S	S
LIGHTS, backup	S	S	s	S	S	S	S	S	S
LIGHTS, cornering	s	S	s	S	S	s	s	S	S
LIGHTS, courtesy	S	S	S	S	S	S	S	S	S
LIGHTS, directional signal	S	S	S	S	S	S	S	S	S
LIGHTS, directional indicator	S	S	S	S	S	S	S	S	S
LIGHTS, opera	N	N	N	N:	N	N	.0	0	0
LIGHTS, side merker	S	S	S	S	S	S	S	S	S
LIGHTS, reading	S	S	S	S	N	S	S	S	S
OIL FILTER, full-flow	S	S	s	S	S	S.	S	S	s
OUTSIDE MIRROR, left side remote-control	S	S	S	S	S	S	s	S	S
OUTSIDE MIRROR, right side, remote-control	0	0	0	0	0	0	0	S	s
POWER BRAKES (duel system), disc front	S	S	s	S	S	S	S	S	S
POWER STEERING (Variable-ratio except 75's)	S	S	S	S	S	S	S	S	s
RADIO, AM-FM pushbutton	0	0	0	0	0	0	0	0	0
RADIO, AM-FM stereo w/tape player	0	0	0	0	0	0	0	0	0
RADIO, AM-FM stereo signal seeking	0	0	0	0	0	0	0	0	0
RADIO, AM-FM stereo signal seeking, rear controls	N	N	N	N	N	N	N	0	0
RED LENS, reflector, door panels	S	S	N	N	N	N	N	N	N

1971 CADILLAC STANDARD AND AVAILABLE EQUIPMENT

8-Standard O-Optional N-Not Available A-Available on Special Order

생활하는 것은 회사에 가장 모르는 것이 되는 것이 되는 것이 되는 것이 되는 것이다. 중요한 생각 것이 되었습니다.		LAIS	DE	VILLE	FLEETWOOD				
	COUPE	SEDAN	COUPE	SEDAN	ELDORADO CONVERTIBLE	ELDORADO	SIXTY SPECIAL BROUGHAM	S-PASS. SEDAN	LIMOUSINE
ANTI-THEFT STEERING COLUMN LOCK	S	5	S	5	S	S	S	S	S
ARMRESTS, sides, front and rear	S	S	S	S	S	\$	S	S	S
ARMREST, center, front	S	S	S	S	S	S	S	S	N
ARMREST, center, rear	N	N	S	\$	N	S	S	S	S
ASSIST HANDLES (2)	N	N	N	N	N	N	N	S	S
ASSIST STRAPS (2)	S	S	S	S	S	\$	S	S	S
AUTOMATIC CLIMATE CONTROL	0	0	0	0	0	0	0	S	S
AUTOMATIC LEVEL CONTROL	0	0	0	0	S	\$	S	S	S
AUTOMATIC LOCKING SEAT BELT RETRACTOR, front (2)	S	S	S	S	S	S	S	S	S
BENCH SEATS, front	S	S	S	S	S	S	N	S	S
BENCH SEATS, power front, 2-way	0	0	S	S	S	S	N	S	S
BENCH SEATS, power front, 6-way	0	0	0	0	0	0	N	0	N
CIGARETTE LIGHTERS, front (2)	S	S	S	S	S	S	S	S	S
CIGARETTE LIGHTERS, rear (2)	N	N	S	S	S	S	S	S	s
CLOCK, electric, front	S	S	S	5	.s	S	S	S	S
CONTROLLED DIFFERENTIAL	0	0	0	0	N	8	0	0	0
CRUISE CONTROL	0	0	0	0	0	0	0	0	0
DE-FOGGER, rear window, electric	N	N	N	N	0	N	N	N	N
DE-FOGGER, rear window, fan-blown air	0	0	0	0	N	0	0	S	S
DOOR EDGE GUARDS	0	0	0	0	0	0	0	0	0
DOOR LOCKS, power	0	0	0	0	0	0	0	0	0
DUAL COMFORT SEAT, front	N	N	0	0	N	N	S	N	N
DUAL COMFORT SEAT, power front, 2-way driver	N	N	5	S	N	N	S	N	N
DUAL COMFORT SEAT, power front, 6-way	N	N	0	0	N	N	0	N	N
FOLDING SEAT BACK LATCH (coupe)	s	N	S	N	S	S	N	N	N
HAZARD WARNING FLASHER	S	S	5	S	S	S	S	s	S
HEADLAMP CONTROL, GUIDE-MATIC	0	0	0	0	0	0	0	0	0

1971 CADILLAC FACTORY INSTALLED OPTIONS

Basic	Groups		. :	Group 1 Y31
•	RADIO, AM-FM STEREO & TAPE	PLAYER	(UM2)	1

•	RADIO, AM-FM STEREO & TAPE PLAYER	(UM2)	1	Group 2 Y32	Group 3	
2	RADIO, AM-FM STEREO SIGNAL SEEKING	(UN2)	2 .	2	Y33	Group 4
3	RADIO, AM-FM PUSHBUTTON	(69)	2.14		3	Y34
4	RADIO, AM-FM STEREO SIGNAL SEEKING (Reer Control—"75" Only)	(67)				4
W	WHITEWALL TIRES, FIBERGLASS BIAS BELTED	(QO3)	W	w	w	W
E	SOFT RAY GLASS	(AO1)	E	E	E	E
D	DOOR EDGE GUARDS	(893)	D	D	D	D
K	AUTOMATIC CLIMATE CONTROL	(C61)	K	K	K	K
В	LAMP MONITORS	(U46)	В	. 8	8	В
Y	SEAT ADJUSTER, POWER FRONT 6-Way Bench 6-Way Driver's Dual Comfort	(A42) (AG1)	Y	Y	Υ.	Y Except Style S

Equipment Groups

	-		
		Group	8
		Y38	

43.77				
DOOR	LOCKS.	POWER		(AU3)
STEER	ING WH	EEL. TILT	& TELESCOPE	(N37)
TRUN	K LOCK,	REMOTE-	CONTROL	(A90)
FLOO	R MATS,	RUBBER		
TRUN	K MAT			(836)

Group 9 Y39

	J	TWILIGHT SENTINEL	(T82)
	A	DE-FOGGER, REAR WINDOW CONVERTIBLE ONLY	(C50) (C49)
-	C	CRUISE CONTROL	(K30)
-	U	HEADLAMP CONTROL, GUIDE-MATIC	(T80)

Order Individually

	DUAL COMFORT SEAT (See pgs. 3 and 6 for codes)	
٧	SEAT ADJUSTER, POWER FRONT 6-Way Passenger Dual Comfort (only when code Y ordered)	(AG2)
5	ONE LICENSE FRAME AND FILLER PLATE	(V50)
6	TWO LICENSE FRAMES	(V51)
7	FILLER PLATE	(VK1)
Z	SHOULDER BELTS, REAR	(AS4)
N	SHOULDER BELTS, FRONT (Convertible Only)	(A85)
н	SHOULDER BELTS, FRONT AND REAR (Convertible Only) (AS	4 A85)

- 2		
N	OPERA LAMPS ("75" & Brougham Only)	(C93)
V	RIGHT SIDE, REMOTE-CONTROL REAR VIEW MIRROR	(D33)
G	CONTROLLED DIFFERENTIAL (Not on Eklorado)	(G80)
L	LEVEL CONTROL, AUTOMATIC	(G67)
н	TRUMPET HORN	(UB8
s	SUN ROOF	(CA2)
x	TRACK MASTER	(JL9)
Z	3 15 to 1 AXLE RATIO	(G90)

NOTICE

- **Dual Comfort Seat is standard on Brougham.**
- L. Level Control is standard on all Fleetwood cars.

 A. De Fogger is standard on "75."

1971 CADILLAC EQUIPMENT INFORMATION

Groups

The more popular Cadillac options that make everyday motoring more convenient and enjoyable are placed in groups. Each group of options is factory-installed, saving the customer time. In addition, placing items in groups greatly simplifies the ordering process.

Group Restrictions

Group 1 should not be ordered for the Seventy-Five Sedan or Limousine. The AM-FM Stereo Radio with tape player included in Group 1 is not available on the Seventy-Five models. Group 4 should be ordered only for the Seventy-Five Sedan or Limousine. The Rear Control AM-FM Stereo Signal Seeking Radio included in Group 4 is available only on the Seventy-Five body styles.

If All Group Equipment Not Ordered When any options in a group are not ordered, inform the customer of the items not ordered. This will call attention to items the customer may have intended to order but overlooked.

Dual Comfort Front Seat

The Dual Comfort Front Seat with individual driver and passenger controls is standard on the Sixty Special Brougham and available at extra charge on the Coupe de Ville and Sedan de Ville. It is not available on the Eldorado Convertible and Eldorado Coupe. The standard seat adjuster on the driver's side is 2-way power operated, while the passenger's side is 2-way manually operated. A 6-way power seat adjuster is available at extra charge for the driver.

It is also available for the passenger side if the 6-way power adjuster is ordered for the driver.

Track Master

,我们就是一个人,我们就是一个人,我们就是一个人,我们就是一个人,我们就是一个人,我们就是一个人,我们就是一个人,我们就是一个人,我们就是一个人,我们就是一个人

This extra charge option is a computer controlled rear wheel braking system available only on the Eldorado Convertible and Eldorado Coupe. The purpose of this sophisticated device is to sense any lock-up of the rear wheels and then pump the brakes automatically as long as the skid situation prevails. This helps the driver maintain vehicle control during quick-stop situations.

Radio Antenna

The Radio Antenna is sealed inside the windshield, between the two layers of glass, and comes on all cars even though a radio system might not be ordered.

Rear Window De-Fogger

A Rear Window De-Fogger using fan-blown air is available on all models except the Eldorado Convertible. It is standard on the Fleetwood Sedan and Limousine as part of the rear A/C and heating system and available at extra charge on all other models. An Electric Rear Window De-Fogger is available at extra charge on the Eldorado Convertible.

Seat Belts and Shoulder Belts

Six seat belts with pushbutton buckles, 3 front and 3 rear, are standard on all models, including the Eldorado Convertible. Shoulder belts with pushbutton buckles for the driver and right

front seat passenger are standard on all models with the exception that, on the Eldorado Convertible, they are available at extra charge. Shoulder belts for the left and right rear seat passengers are available on all models, including the Eldorado Convertible, at extra charge.

Sun Roof

This extra charge option is available at the special request of the customer. It is offered only on De Ville and Fleetwood series models (except 75's) with a vinyl roof. A switch on the instrument panel activates an electric motor that moves the Sun Roof panel into an open area between the roof and headlining. Sun Roof installation adds approximately five days to the production time because it is an "off-line" procedure. Add five days for shipment of the car when the Sun Roof is ordered, and inform the customer of this time factor.

Lamp Monitors

This available option informs the driver when important front and rear lights are operating properly. Monitor units are located on each front fender and in the center of the rear package shelf. Included with this option is a WASHER reminder light on the instrument panel that lets the driver know when the windshield washer container is low and needs to be replenished with solvent.

1971 CADILLAC UPHOLSTERY OPTIONS

LEATHER						
Leether-Extra	DE VILLI	SERIES	F	FLEETWOOD SERIES		
Charge Except Convertible-E	Coupe	Sedan B	Eldorado Con. E	Eldorado Coupe H	Brougham P	
Black	351-651	351-651	451	451	051	Black
White Black Carpet	352-652	352-652	452	452	052	White-Black Carpet
White-Dk. Blue Carpet	353-653	353-653	453	453	053	White-Dk. Blue Carpet
White-Carmine Carpet	354-654	354-654	454	454		White-Carmine Carpet
Ant. Med. Pewter	359-659	359-659	459	459	059	Ant, Med. Pewter
Dk. Blue	366-666	366-666	466	466	066	Dk. Blue
Med. Aqua	369-668	368-668	468	468	068	Med Aqua
Ant. Dk. Jade	371-671	371-671	471	471	071	Ant. Dk. Jade
Ant. Lt. Sandalwood	382-682	382-682	482	482	082	Ant Lt Sandalwood
Med. Maize	384-684	384-684	484	484	084	Med. Maize
Ant. Dk. Saddle	385-685	385-685	485	485	085	Ant. Dk. Saddle
Dk. Carmine	388-688	388-688	488	488	880	Dk. Carmine

CLOTH

	CALAIS	SERIES	
	Coupe G	Sedan N	
	 INSE CLO		BOLSTERS VINYL
211	Black	Darlington	Black
226	Dk. Blue	Darkington	Dk Blue
228	Med. Aque	Darlungton	Med Aqua
231	Dk. Jade	Darlington	Dk. Jade
243	Med. Beige	Darkington	Ant. Med. Beige
244	Med Maize	Darlington	Med. Maize
	ALL VINYL-E	XTRA CHARG	E
251	Black	285	Ant. Dk. Saddle

FLEETWOOD SERIES									
	Eldorado Coupe H								
INSERTS BOLSTER CLOTH VINYL									
411	Black	Dorado	Black						
420	Med. Blue	Dorado	Med Blue						
426	Dk. Blue	Dalton	Dk Blue						
428	Med Aque	Dalton	Med. Aqua						
431	Dk. Jade	Dorado	Ant. Dk. Jade						
443	Med. Beige	Dalton	Ant. Med Beige						
444	Med Maize	Dorado	Med. Maize						
447	Med. Heather	Dalton	Med Heather						

	DE VILLE SERIES							
	Coupe J	Sedan B						
	INSEF CLOT		BOLSTERS LEATHER					
311-611 320-620 326-626 328-626 328-631 331-631 343-643 344-644 347-647	Black Med. Blue Dk. Blue Med. Aqua Dk. Jade Med. Beige Med. Maize Med. Heather	Dunbar Dunbar Debonaire Dunbar Debonaire Debonaire Qunbar Dunbar	Black Med. Blue Dk. Blue Med. Aqua Ant. Dk. Jade Ant. Med. Beige Med. Maize Med. Heather					

	Sixty Spec	ial Broughs	m P	
	INSERTS CLOTH		BOLSTERS LEATHER	
011	Black	Dante	Black	
026	Dk. Blue	Dante	Dk. Blue	
028	Med. Aqua	Dante	Med. Aqua	
044	Med Maize	Dante	Med. Maize Med. Heather	
047	Med. Heather	Dante		
		. CLOTH and Bolster	•	
016	Med. Gray		Daphne	
021	Med Blue		Daphne	
031	Dk. Jade		Daphne	
~				

CONVERTIBLE TOPS Style E		NYL ROOFS
A White B Black C Ok, Blue N Dk, Green R Dk, Brown	JKLNRSP	White Black Dk. Blue Dk. Green Dk. Brown Dk. Aqua Med. Gold

"75"	"75" Sedan R "75" Limousine S						
Dante Cloth has Leather Bolster							
711	Black	Dante					
716	Med. Gray	Daphne					
726	Dk. Blue	Dante					
743	Med. Beige	Daphne					

Med. Beige

Daphne Daphne

600 series codes designate Dual Comfort Front Seat which is available at extra charge. Bench Seat is standard with all other series codes.

Oual Comfort Front Seet is standard on the Sixty Special Brougham. Limousine front compartment is Black Leather.

1971 CADILLAC COLOR-TRIM RECOMMENDATIONS

(See Pages A-3 and A-4 plus Color and Upholstery Selection Books)

Elegant Interiors

elegant fabric patterns and rich leather textures in a variety of exquisite colors. The colors are carefully selected to harmonize with their counterpart exterior colors, thereby giving customers a fully color-coordinated interior and exterior combination. The upholstery recommendations on the color and trim charts are designed for complete assurance of interior and exterior color compatibility. All recommendations are based upon Cadillac's professional experience and are therefore a part of their long-time quality standards. Combinations other than the ones recommended on the color and trim charts may be regarded as completely compatible by some customers and, of course, may be ordered. When a customer selects a combination not among those recommended on the charts, the order should be marked "color trim sure". This will confirm

Cadillac interiors are distinguished for their

Luxurious Exteriors

The acrylic lacquer of Cadillac colors, baked on and polished to a satin-smooth sheen, gives a rich, lustrous finish long after the car has left the showroom. For 1971, Cadillac offers a total of 21 exterior colors, 16 of which are completely new. There are seven strikingly impressive Firemist colors available at extra charge on all body styles which customers may choose for added richness of appearance.

Two-Tone Colors Not Available

the accuracy of the colors as ordered.

A two-tone paint treatment is not available since Cadillac body styling does not provide a designed separation point for colors between upper and lower panels. Cadillac stylists feel that if a two-tone appearance is desired, it can best be obtained by ordering a Vinyl Top in a complementary color on certain body styles. Vinyl Top colors and recommendations are found on Page A-2.

Eldorado Accent Stripes

The Eldorado has a unique paint stripe that accentuates its styling. Selected by the customer at no additional charge, the accent stripes are designed to match the color of the vinyl roof or convertible top. However, on the Eldorado Coupe without a vinyl roof, the accent stripe should match the interior color. Any one of the eight color accent stripes, matching or contrasting, can be selected regardless of the color-top-trim selections. In some instances, a customer may desire to omit the accent stripe. Leave this area blank on the Order Form if no accent stripe is desired. Accent stripes available on the Eldorado are listed on Page A-2 and A-15.

Color Samples

The exterior color samples in this book are accurate reproductions of master metal pancis. In making these color samples, acetate is rised to add depth and richness to simulate as closely as possible the color as seen on the color surface. Accurate viewing of the color is achieved by looking straight down at the color samples.

Special Colors

(See Special Order Section)

Past model colors or non-standard shades may be desired by some customers and, of course, may be obtained on a special order basis. Simply mark 00 in the COLOR space on the order form to denote a non-current available color. In addition, indicate color name and reference in the SPECIAL EXTERIOR COLOR space, e.g., 1966 Antique Gold; 1964 Lime. Allow 4 to 5 weeks for shipment of the car when a special color is ordered.

1971 CADILLAC COLOR-TRIM RECOMMENDATIONS

			Fl	LEETWOOD SERI	ES	
COLOR		Eldorado Convertible E	Co	redo upe H	Brou	Special igham P
•		LEATHER	CLOTH	LEATHER	CLOTY	LE, THER
11	COTILLION WHITE	488 451 452 466 468	411 420 426 444	451 452 488 466 468	011 028 044 021 026	051 052 084 06/ \68
13	GRENOBLE SILVER	451 4 66 453 488	411 426 420	451 453 4 66 488 452	011 016 026 021	051 066 053 052 088
16	OXFORD GRAY	451 452	411	451 '452	011 016	051 052
19	SABLE BLACK	451 488 452	411 444 447	451 488 452	011 016 044 047	051 088 052
24	ZODIAC BLUE	466 453 451	420 426 411	466 453 451	021 026 011	066 053 051
29	BRITTANY BLUE	466 453 451	426 420 411	466 453 451	026 021 011 016	066 051 05
24	ADRIATIC TURQUOISE	468 452 451	428 411	468 452 451	028 011	068 062 05
44	CYPRESS GREEN	471 452 451	431 411	471 452 451	031 011	071 052 05
49	SYLVAN GREEN	471 451 452 484 482	431 444 411	471 451 452 484 482	031 044 011	071 051 05 084 082
50	CASABLANCA YELLOW	481 451 485 452	444 411	484 451 485 452	044 011	084 051 08 052
56	DUCHESS GOLD	484 451 452	444 411	484 451 452	044 011	084 051 05
64	DESERT BEIGE	482 485 461 452	443 411	485 482 451 452	043 011	085 082 05 052
69	CLOVE	482 485 484 451 452	443 411 444	482 485 484 451 452	043 011 044	085 082 08 051 052
74	CAMBRIDGE RED	454 488 451	411	454 488 451	011	052 051 08
Fire	emist Colors at Extr	a Charge				
89	EMPIRE MAROON	451 452 482	447 411 443	451 452 482	047 011 043	051 052 08
20	BAVARIAN BLUE	453 466 451	420 426 411	466 453 451	021 026 011	066 053 05
92	PEWTER	459 471 451	431 411	459 471 451	031 011	059 071 05
24	CHALICE GOLD	484 452 451	444 411	484 451 452	044 011	084 051 05
96	ALMOND	485 482 452 451	443 411	485 482 452 451	043 011	085 082 053 051
96	SAUSALITO GREEN	471 452 451	431 411	471 452 451	031 011	071 052 05
20	PRIMROSE	452 451	447 411	452 451	047 011	J52 O51

1971 CADILLAC COLOR-TRIM RECOMMENDATIONS

	CALAIS S	ERIES	DE VILLE SERIES			
COLOR	Coupe G	Seden N	Coupe J	Seden B		
	CLOTH	VINYL	CLOTH	LEATHER		
11 COTILLION WHITE	211 226 228	251	311 or 611 320 or 620 326 or 626 328 or 628	361 or 661 388 or 668 364 or 666 352 or 652 363 or 653 368 or 668		
18 GRENOBLE SILVER	211 226	251	311 or 611 326 or 626 320 or 620	361 or 651 366 or 660 363 or 653 388 or 680		
16 OXFORD GRAY	211	251	311 or 611	361 or 661 352 or 652		
19 SABLE BLACK	211 226 244	251 285	311 or 611 344 or 644 347 or 647 320 or 620 326 or 626	361 or 661 388 or 686 362 or 662		
34 ZODIAC BLUE	226 211	251	320 or 620 326 or 626 311 or 611	366 or 666 353 or 65 351 or 651		
29 SRITTANY BLUE	226 211	251	326 or 626 320 or 620 311 or 611	366 or 666 353 or 65 361 or 651		
34 ADRIATIC TURQUOISE	228 211	251	328 or 628 311 or 611	366 or 666 352 or 65. 351 or 651		
44 CYPRESS GREEN	231 211	251	331 or 631 311 or 611	371 or 671 352 or 653 361 or 651		
40 SYLVAN GREEN	231 244 211	251 285	331 or 631 344 or 644 311 or 611	371 or 671 351 or 65 384 or 684 352 or 65		
80 CASABLANCA YELLOW	244 211	251 285	344 or 644 311 or 611	384 or 684 351 or 65 385 or 685 352 or 65		
86 DUCHESS GOLD	244 211	251 285	344 or 644 311 or 611	384 or 684 351 or 85 352 or 652		
44 DESERT BEIGE	243 211	285 251	343 or 643 311 or 611	385 or 685 382 or 68 351 or 651 352 or 65		
clove	243 211 244	285 251	343 or 643 311 or 611 344 or 644	382 or 682 385 or 68 384 or 684 351 or 65 352 or 652		
24 CAMBRIDGE RED	211	251	311 or 611	354 or 654 388 or 686 351 or 651		

Firemist Colors at Extra Charge

. 89	EMPIRE MAROON	211 243	251	347 or 647 311 or 611 343 or 643	351 or 651 352 or 652 382 or 682
>>	BAVARIAN BLUE	226 211	251	320 or 620 326 or 626 311 or 611	366 or 666 353 or 653 351 or 651
92	PEWTER	231 211	251	331 or 631 311 or 611	359 or 659 371 or 671 351 or 651
94	CHALICE GOLD	244 211	251	344 or 644 311 or 611	384 or 684 351 or 651 352 or 652
96	ALMOND	243 211	285 251	343 or 643 311 or 611	385 or 685 352 or 652 382 or 682 351 or 651
96	SAUSALITO GREEN	231 211	251	331 or 631 311 or 611	371 or 671 352 or 652 351 or 651
20	PRIMROSE	211	251	347 or 647 311 or 611	352 or 652 351 or 651

NOTE: 800 Sense Numbers Refer to Duel Comfort Front Sent

1971 CADILLAC EXTERIOR RECOMMENDATIONS

		PADDE	DROOFS	ELDORADO PADDED ROOFS		DE VILLE IYL ROOFS		PRTIBLE
	TILLION WHITE	K J		KJLM	K	LJM	A	8 C
13 66	ienoble silver	KJ	L	KJL	×	L J	•	A C
16 03	FORD GRAY	KJ		K J	N N	J	8	A
19 SA	BLE BLACK	KJ		KJP		JP	8	A
24 ZQ	DIAC BLUE	LJ	K	JLK	L	JK	A	C B
29 84	NITTANY BLUE	L K		LJK	L	JK	A	C B
34 AC	RIATIC TURQUOISE	MJ	K	MJK		A J K	· A	8
44 CY	PRESS GREEN	NJ	K	NJK	N	JK	N	A B
40 SY	LVAN GREEN	N K	•	NKJP	A	I. K. J. P.	N	A B
50 CA	SABLANCA YELLOW	PK	J	PKJR	•	KJR		A R
66 DI	JCHESS GOLD	PK	JR	PKJR		KJR	A	8 R
64 DE	SERT BEIGE	RK		RKJ	,	K J	R	8 A
69 CL	OVE	RK	P	RKJP	A	KPJ	R	A B
74 C/	MBRIDGE RED	K J	14	JK	J	K	- A	8
	nist Colors at Extra	KJ		K J		()	A	B
	VARIAN BLUE	LJ		JLK		LK	A	C B
92 PE	WTER	N K	J	NKJ		ı K J	N	ВА
94 CI	ALICE GOLD	РК	J R	PKJR	F	KJR	· A	B R
95 AL	MOND	R K	J	RJK		I J K	A	R B
96 S/	LUSALITO GREEN	N X		NJKP	,	V J K P	N	A B
90 PF	NIMROSE	K J		JK		K	A	8
Viny	Roofs	Conv	ertible	Tops	Eldo	rado Acc	ent St	ripes
	WHITE	A	WHITE		1	BLACK		
K	BLACK	8	BLACK		2	WHITE		
L	DK. BLUE	С	DK BLU	ε	3	BLUE		
N	DK. GREEN	N.	DK GRE	EN	4	AQUA		
A	DK. BROWY	R	DK BRO	wn	5	GREEN		
M	DK. AQUA				6	GOLD		
P	MED, GOLD				7	BROWN		

1971 CADILLAC BODY STYLES

STYLE NO.	CODE	NAME	WHEELBASE	OVERALL LENGTH
Calais				
68247	G	CALAIS COUPE	130.6*	225 8" 2 2 7
68249	N	CALAIS SEDAN	130.0*	228.8
De Ville				
68347		COUPE DE VILLE	130.0*	228/8*
68349	8	SEDAN DE VILLE	130.0*	225.8*
Fleetwo	od			
69387	E	FLEETWOOD ELDORADO CONVERTIBLE	126 3"	221.6" 2
69347	н	FLEETWOOD ELDORADO COUPE	126.3*	221.6*
68169		FLEETWOOD SIXTY SPECIAL BROUGHAM	133.0*	228.8° 3.
69723	R	FLEETWOOD SEVENTY-FIVE SEDAN	151.5*	247.3* /;
69733	s	FLEETWOOD SEVENTY-FIVE LIMOUSINE	151.5*	247.3°
Comme	rcial			
69890	Z	COMMERCIAL CHASSIS	157.6*	253 3*
			4	

1971 CADILLAC STANDARD AND AVAILABLE EQUIPMENT

S-Standard O-Optional N-Not Available A-Available on Special Order

	CA	LAIS	DE	VILLE	FLEETWOOD				
	COUPE	SEDAN	COUPE	SEDAN	ELDORADO	ELDORADO	SIXTY SPECIAL BROUGHAM	9-PASS. SEUAN	LIMOUSINE
RED LENS, illuminated door panels	N	N	S	S	S	5	S	S	S
ROCKER MOLDING, chrome	N	N	S	S	S	S	S	N	N
SAFETY BELT STOWAGE RECEPTACLE	N	N	S	S	S	5	S	S	N
SEAT BELTS, front (3); rear (3)	S	S	S	S	S	S	S	S	S
SHOULDER BELTS, front (2)	5	S	S	8	0	S	S	S	S
SHOULDER BELTS, roor (2)	0	0	0	0	0	0	0	0	0
SIDE MOLDING, chrome	S	S	S	S	S	S	N.	S	S
SIDE MOLDING, chrome w/vinyl insert	N	N	N	N	N	N	S	N	N
SOFT RAY GLASS	0	0	0	0	0	0	0	0	0
SPECIAL REAR AXLE, 3.15:1 RATIO	0	0	0	0	N	N	0	N	N
STEREO TAPE PLAYER (under instrument panel)	0	0	0	0	0	0	0	0	0
SUN ROOF	N	N	0	0	N	0	0	N	N
TAMPER RESISTANT ODOMETER	S	S	S	8	S	S	S	S	S
TILT & TELESCOPE STEERING WHEEL	0	0	0	0	0	0	0	0	0
TRACK MASTER	N	N	N	N	0	0	· N	N	N
TRUMPET HORN	0	0	0	0	0	0	0	0	0
TRUNK LOCK, electric remote-control	0	0	0	0	0	0	0	0	0
TURBO HYDRA-MATIC TRANSMISSION	\$	8	S	S	S	S	S	S	S
TWILIGHT SENTINEL (automatic headlamp timer)	0	0	0	0	0	0	0	0	0
VISOR VANITY MIRROR, shatterproof	S	S	S	S	S	S	S	S	•
VISORS, duel sun, padded	S	S	S	S	S	\$	\$	S	s
WHEEL DISCS (set of four)	S	S ,	5	S	S	S	S	S	S
WHITEWALL TIRES, L-78-15	0	0	0	0	0	0	0	0	0
WINDOWS, power	S	S	S	S	S	S	S	S	S
WINDSHIELD WASHER	S	S	S	S	S	S	S	s	S

FLEETWOOD BODY STYLES (SPECIAL FEATURES)

	ELDORADO	ELDORADO	SIXTY SPECIAL BROUGHAM	9-PA\$S. \$ED.	LIMOUSINE
ASH RECEIVERS, one on each rear door armrest				X	×
AUXILIARY SEATS, (2)				Х	×
COIL SEAT SPRINGS			×	X	x
COURTESY LIGHTS, rear door armrests			X	×	X
DECORATIVE PANEL, reer bumper			X	X	X
DIVISION GLASS					X
FOOT RESTS, rear			X	X	×
HOOD ORNAMENT	Х	×			
PADDED ROOF		×	X	X	X
READING LAMPS, adjustable			X	X	X
READING LAMPS, overhead on A/C outlets				X	×
READING SPOTLIGHT, front compartment header					X
RED LENS, reflector, rear bumper	Х	×			
SIDE MOLDING WITH VINYL INSERT			X		
SPARE TIRE COVER 1999 1999 1999 1999 1999 1999 1999 19			X		
SPECIAL ENGINE, 500 cu. in., 8.2 Litres	х	×			
STAINLESS STEEL ROCKER PANEL MOLDING	X	X	Х		
TRUNK COMPARTMENT, completely fabric lined			X		
VINYL ROOF CENTER SEAM		×			
WHEELBASE, exclusive length	×	×	X	X	×
WREATH AND CREST INSIGNIA ON HOOD AND DECK LID	X.	X.	X	X	×
WREATH AND CREST INSIGNIA ON STEERING WHEEL	X	X	X	X	X

[&]quot;Head Ornament on Eldored;

1971 CADILLAC PACKAGED ACCESSORIES AVAILABLE FOR DEALER INSTALLATION

MAT, Floor-Rear One-Piece full except styles E-H-R-S

CODE	CODE 18 19 Victory 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
L AUTOMATIC LEVEL CONTROL, escept styles E-H-P-R-S	MAT, FloorRear One-Piece Full styles E-H
COMPASS	MAT, Floor—Reer (Pair) except styles E-H-R-S
C CRUISE CONTROL	MAT, Luggage Compartment
A DE-FOGGER, Reer Window except styles E-R-S	MIRROR, Remote-Control Outside Rearview, R.H. except styles R-S
D DOOR EDGE GUARDS—2 Doors	SEAT, Child Safety, deluxe
D DOOR EDGE GUARDS-4 Doors	SEAT, Child Sefety, standard
FOOT SELECTOR CONTROL, AM-FM, Stereo, Remote-Control Signal Seeking Radio	SPARE TIRE COVER except style P
U GUIDE-MATIC, Headlamp Control	STEREO TAPE PLAYER, AM-FM and AM-FM Stereo Signal
LICENSE FILLER PLATE, Deluxe—States using one License Plate	Seeking Radios
LICENSE FRAME (each)	TISSUE MATE, Litter Basket-Tissue Dispenser Combination
LITTER BASKET	TISSUE DISPENSER
MAT, Floor—Front One-Piece Full except styles E-H	H TRUMPET HORN
MAT, Floor—Front One-Piece Full styles E-H	TRUNK LOCK RELEASE, Remote-Control
MAT, Floor—Front R.H. and L.H. (Pair) except styles E-H	J TWILIGHT SENTINEL (Automatic Headlamp Timer)

USAGE OF CADILLAC COLORS

Basic	Colors		% Used in	1970*	
Code	Nome	Calais & De Ville	Eldorado Convertible	Eldorado Coupe	Sixty Specia Brougham
11	COTILLION WHITE	9.9%	12.7%	9.3%	7.8%
13	GRENOBLE SILVER	3.4	2.6	3.8	4.0
10	OXFORD GRAY	1.3		1.1	40
18	SABLE BLACK	3.4	5.2	5.8	13.7
24	ZODIAC BLUE	9.6	9.9	5.8	5.1
29	BRITTANY BLUE	3.5	4.2	2.9	7.2
34	ADRIATIC TURQUOISE	7.6	3.6	3.0	4.3
44	CYPRESS GREEN**				
40	SYLVAN GREEN	4.0	2.2	2.2	5.6
50	CASABLANCA YELLOW**				
55	DUCHESS GOLD	13.1	8.2	7.8	7.9
84	DESERT BEIGE	8.4	3.8	4.4	5
69	CLOVE	4.6	4.5	3.7	4.6
74	CAMBRIDGE RED	2.8	11.6	4.4	.8
Firemi	st Colors				
89	EMPIRE MAROON	1.1	1.0	.8	1.7
90	BAVARIAN BLUE	1.6	3.4	5.6	3.4
92	PEWTER**				
94	CHALICE GOLD	1.6	• 2.7	5.2	2.7
95	ALMOND	1.8	3.2	7.7	2.5
96	SAUSALITO GREEN	2.0	8.0	7.5	2.5
90	PRIMROSE	.,		1.8	,

[&]quot;Through May, 1970.

^{**}No uses hated because it is a new color family.

[.] MOTE: Although regional alimatic conditions influence color selection, those national everages may be helpful to some oustamers in choosing a color.

1971 ELDORADO ACCENT STRIPE RECOMMENDATIONS

Codo	Exterior Color	Accent Stripe Colors						
11	COTILLION WHITE	ALL						
13	GRENOBLE SILVER	BLACK	BLUE	RED	WHITE			
10	OXFORD GRAY	BLACK	WHITE	BLUE	RED			
19	SABLE BLACK		,	VLL .				
24	ZODIAC BLUE	BLUE	WHITE	BLACK				
29	BRITTANY BLUE	BLUE	WHITE	BLACK				
·/ 34	ADRIATIC TURQUOISE	AUUA	WHITE	BLACK				
44	CYPRESS GREEN	GREEN	WHITE	BLACK	GOLD			
40	SYLVAN GREEN	GREEN	WHITE	BLACK	GOLD			
50	CASABLANCA YELLOW	BLACK	GOLD	WHITE				
55	DUCHESS GOLD	BLACK	GOLD	WHITE				
64	DESERT BEIGE	BROWN	BLACK	WHITE				
60	CLOVE	BROWN	BLACK	WHITE	GOLD			
74	CAMBRIDGE RED	WHITE	RED	BLACK				
iremist Colo	rs at Extra Charge							
89	EMPIRE MAROON	WHITE	BLACK	RED				
•••	BAVARIAN BLUE	BLUE	WHITE	BLACK				
92	PEWTER	GREEN	BLACK	WHITE				
94	CHALICE GOLD	GOLD	BLACK	WHITE				
96	ALMOND	BROWN	BLACK	WHITE				
30 SS	SAUSALITO GREEN	GREEN	WHITE	BLACK				
990	PRIMROSE	WHITE	BLACK	RED				

13. 1	ACCENT Styl	STR to E-H	
1	BLACK	6	GREEN
2	WHITE	•	GOLD
3	BLUE	7	BROWN
4	AQUA	•	RED

and large states

EODY STYLES AND INTERIORS

Contents: 1 BODY STYLES AND INTERIORS
Cadillac Upholatery Options B-1

Cadillac Upholstery Options B-1
Catals Coupe B-2, 3, 3a, 3b
Calais Sedan B-4, 5, 5a, 5b
Coupe de Ville B-8, 7, 7a, 7b
Sedan de Ville B-8, 7, 7a, 7b
Sedan de Ville B-8, 9, 9a, 9b
Fleetwood Eldorado Coupe B-10, 11, 11a, 11b
Fleetwood Eldorado Convertible B-12, 13, 13a, 13b
Fleetwood Sixty Special B-14, 15, 15a, 15b, 16, 17
Fleetwood Sixty Special B-14, 15, 15a, 15b, 16, 17
Fleetwood Seventy-Flye Sedan B-18, 19, 19a, 19b
Fleetwood Seventy-Flye Limousine B-20, 21, 21b
Landau Roof Option B-27

1971 Cadillac Upholstery Options

Upholstery Options
There are 156 trim options in 14 colors available on 9 body styles for 1971. These trims give the Cadillac customer a wide range of colors and material selections. In response to many requests, a Dk. Blue fabric is available in all body styles. New leather colors and increased availability provide the most complete leather upholstery selections to date.

Leather Upholstery Options

The selection of a leather upholstery implies the use of vinyl for certain interior components.

However, leather can be applied in place of the vinyl, on a special order basis, if the customer desires.

Calais Cloth Options
Darlington cloth, in combination with expanded vinyl, is available in six color options for the two Calais models.

Calais Vinyl Options
Two all-vinyl interiors—Black and Ant. Dk.
Saddle—are offered at extra charge for the
two Calais body styles. Expanded vinyl is an
extra thick-coated fabric with a soft resilient feel
attained by sandwiching a sponge-like
cellular structure between the backing fabric
and vinyl top-coating.

De Ville Cloth Options
Dunbar and Debonaire cloth, in combination with Sierra grain leather, are available in eight color options for the two De Ville models.

De Ville Leather Options Sierra grain leather upholstery is available in twelve color options at extra charge for the Coupe de Ville and Sedan de Ville.

Eldorado Cloth Options

Dorado and Dalton cloth, in combination
with expanded vinyl, are available in eight color

options for the Eldorado Coupe. Cloth upholstery is not available for the Eldorado Convertible.

Eldorado Leather Options Sierra grain leather upholstery is available in twelve color options at no extra charge for the Eldorado Convertible. The same color options are available at extra charge for the Eldorado Coupe.

Sixty Special Brougham Cloth Options Upholstery for the Sixty Special Brougham is available in Dante cloth with leather in five colors or all Daphne cloth in four colors.

Sixty Special Brougham Leather Options Sierra grain leather upholstery is available in eleven color options at extra charge for the Sixty Special Brougham.

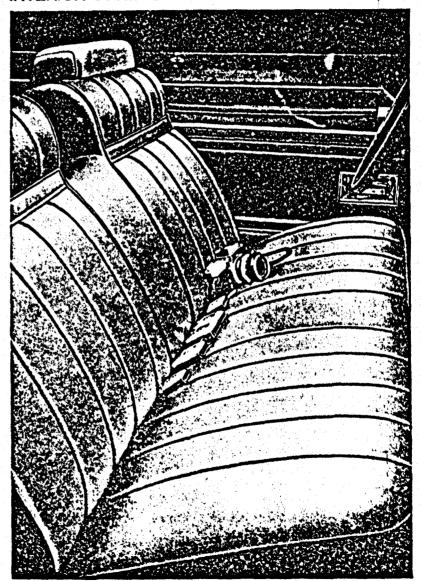
"75" Sedan and Limousine Cloth Options
Upholstery selections for the Sedan and
Limousine include Dante cloth with leather in
two color options and all Daphne cloth also
in two color options.

Dual Comfort Front Seat is standard on the Sixty Special Brougham. It is an extra charge option, as designated by the 600 series code numbers, on the Coupe de Ville and Sedan de Ville. The Dual Comfort Front Seat is not available on the Eldorado Convertible and Coupe.

Large Upholstery Book
Due to the limited size of the Data Book,
upholstery samples are small. Therefore, it may
be necessary to refer to the large upholstery
book in which a larger sample of each pattern is
shown for a better view of upholstery samples.

CALAIS COUPE - G

INTERIOR STYLING

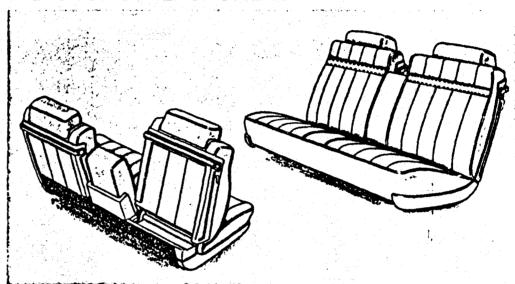


Upholstery Styling

The Calais Coupe standard interior is an attractive blend of Darlington cloth inserts and Sierra grain vinyl bolsters. Darlington cloth has a smooth satin finish with a subtle vertical design woven into the fabric and is available in six colors. The trim style is vertical piping of the back rest and seat cushion with a horizontal strap stitched in place across the upper portion of the back rest.

Two smartly tailored all-vinyl upholsteries in Black and Ant. Dk. Saddle are available at extra charge. All-vinyl upholstery is distinctive in its styling treatment. An unusual effect is created by the use of a wide vertical stitch design in the back rest and seat cushion. Additional vinyl colors are available on special request. See the Special Order and Price Sections.

CALAIS COUPE INTERIOR STYLING



Seat Styling

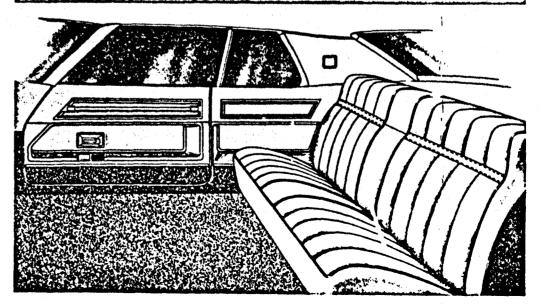
A notch-back bench front seat with individual back rests and folding center armrest is standard. Individual back rests latch securely in place to prevent them from tilting forward. Turning the release lever on the back rest side panel unlocks the back rest. With Power Door Locks, opening either door will automatically release both back rest locks.

The same of the sa

Ornamentation

Door features with either cloth or vinyl upholstery include a leather textured vinyl insert in matching upholstery color and a chrome insert frame that is integral with the pull strap escutcheons. In the center of the instrument panel above the radio is the word "Cadillac" in script.

Standard and Available Equipment
See Equipment Charts on Pages A-9, A-10
and A-11.



CALAIS COUPE-G

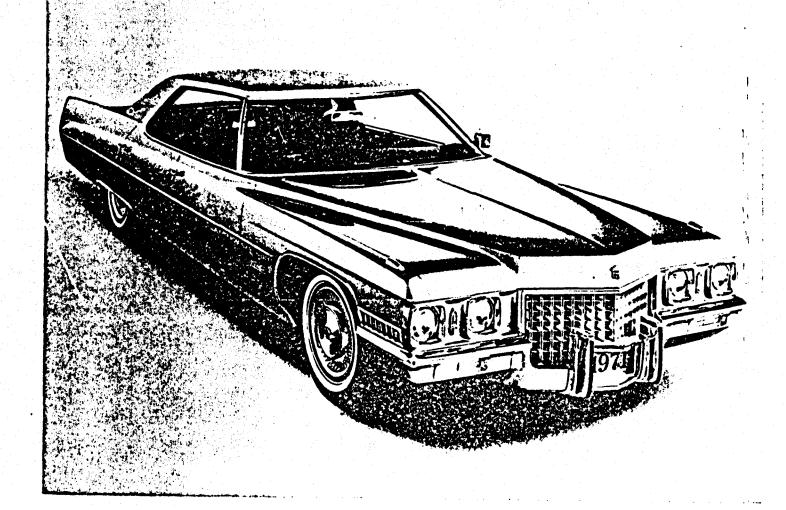
		SEATS		DOORS	INSTRUME	NT PANELS	CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANELS	INSERTS	TOP AND LOWER	STEERING WHEEL	
0 0 0	Nyton Viscose Cloth	Expanded Vinyl Cushion Facings Headlining— Bedford Cord Cord Costed Fabric Garnish Moldings	Leces Head Restraints Assist Straps Coat Hooks	Leether Textured Vinyl Vinyl Door Pull Seat Belt & Shoulder Belt Webbing	Windshield Piller Molding Rear Shelf	Control Lever Caps Steering Column & Cover	Trenton & Travene Quality Cowl Quarter Grille Retractor Housing
211	BLACK DARLINGTON	BLACK		BLACK	BLACK	BLACK	BLACK
226	DK. BLUE DARLINGTON	DK. BLUE		DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
228	MED. AQUA DARLINGTON	MED. AQU	JA	MED. AQUA	DK. AQUA	DK. AQUA	MED. AQUA
231	DK. JADE DARLINGTON	DK. JADE		DK. JADE	DK. JADE	DK. JADE	DK. JADE
243	MED. BEIGE DARLINGTON	ANT. MED	. BEIGE	MED. BEIGE	DK. BEIGE	DK. BEIGE	MED. BEIGE
244	MED. MAIZE DARLINGTON	MED. MAI	ZE	MED. MAIZE	DK. MAIZE	DK. MAIZE	MED. MAIZE

Expanded Vinyl at Extra Charge

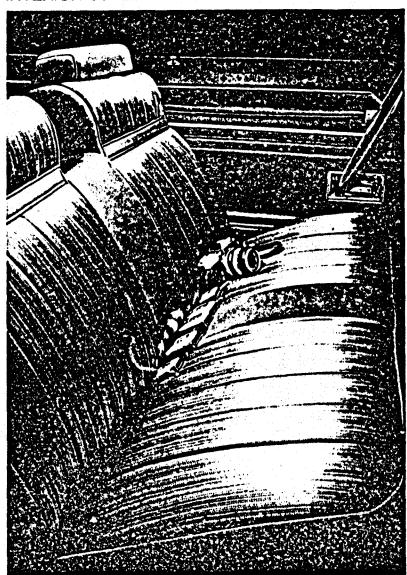
	285	ANT. DK. SADDLE	ANT. DK. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE	•
7	251	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK	•
		EXPANDED VINYL		e de la companya de l				_
W.,	100							

INTERIOR DIMENSIONS				INTERIOR LAMP	S	
	/ Front	Rear	lo		SWITC	HES
Head room	38.8*	38.1	1	LAMPS	Door Jambs	Other
Shoulder room	√ 63.1°	62.6"	Y)	Courtesy, inst. panel ends	X	Headlamp
Hip room	61.7*	55.6*-	Y.	Courtesy, rear quarter	X	
Leg room	41.9*	38.0*	h.	Map, on inst. panel	X	Integral
Seat height	11.9"	13.7*	1	Glove Box and Trunk		Automatic

·ini



INTERIOR STYLING

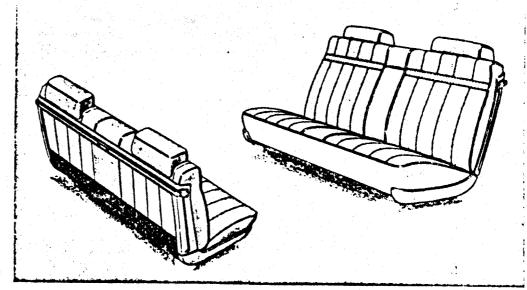


Upholstery Styling

The Calais Sedan standard interior is an attractive combination of Darlington cloth inserts and Sierra grain vinyl bolsters. Darlington cloth has a smooth satin finish with a subtle vertical design woven into the fabric and is available in six colors. The trim style is vertical piping of the back rest and seat cushion with a horizontal strap stitched in place across the upper portion of the back rest.

Two smartly tailored all-vinyl upholsteries in Black and Ant. Dk. Saddle are available at extra charge. All-vinyl upholstery is distinctive in its styling treatment. An unusual effect is created by the use of a wide vertical stitch design in the back rest and seat cushion. Additional vinyl colors are available on special request. See the Special Order and Price Sections.

CALAIS SEDAN INTERIOR STYLING



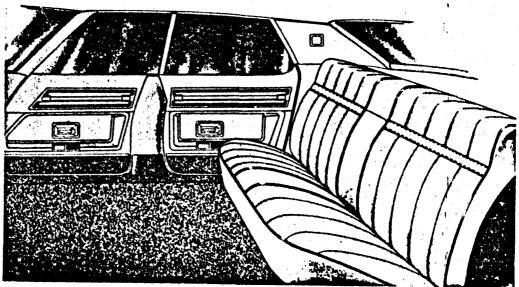
Seat Styling

A bench type front seat with straight-across, stationary back rest, folding center armrest and functionally styled assist strap is standard on the Calais Sedan.

Ornamentation

Door features with either cloth or vinyl upholstery include a leather textured vinyl insert in matching upholstery color and a chrome insert frame that is integral with the pull strap escutcheons. In the center of the instrument panel above the radio is the word "Cadillac" in script.

Standard and Available Equipment See Equipment Charts on Pages A-9, A-10 and A-11.



CALAIS SEDAN-N

	SEATS			DOORS	INSTRUME	CARPETS	
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANEL	INSERTS	TCP AND LOWER	STEERING WHEEL	
6 0 0 8	Nylon Viscose Cloth	Expanded Vinyl Cushion Facings Headlining— Bedford Cord Cord Costed Fabric Garnish Moldings	Laces Head Restraints Assist Straps Coat Hooks	Leather Textured Vinyl Vinyl Door Pull Seat Belt & Shoulder Belt Webbing	Windshield Piller Molding Rear Shelf	Control Lever Caps Steering Column & Cover	Trenton & Travene Quality Cowl Quarter Grille Retractor Housing
211	BLACK DARLINGTON	BLACK		BLACK	BLACK	BLACK	BLACK
226	DK. BLUE DARLINGTON	DK. BLU	E	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
228	MED. AQUA DARLINGTON	MED. AC	IUA	MED. AQUA	DK. AQUA	DK. AQUA	MED. AQUA
231	DK. JADE DARLINGTON	DK. JAD	E	DK. JADE	DK. JADE	DK. JADE	DK. JADE
243	MED. BEIGE DARLINGTON	ANT. ME	D. BEIGE	MED. BEIGE	DK. BEIGE	DK. BEIGE	MED. BEIGE
244	MED. MAIZE DARLINGTON	MED. MA	NZE	MEG. MAIZE	DK. MAIZE	DK. MAIZE	MED. MAIZE

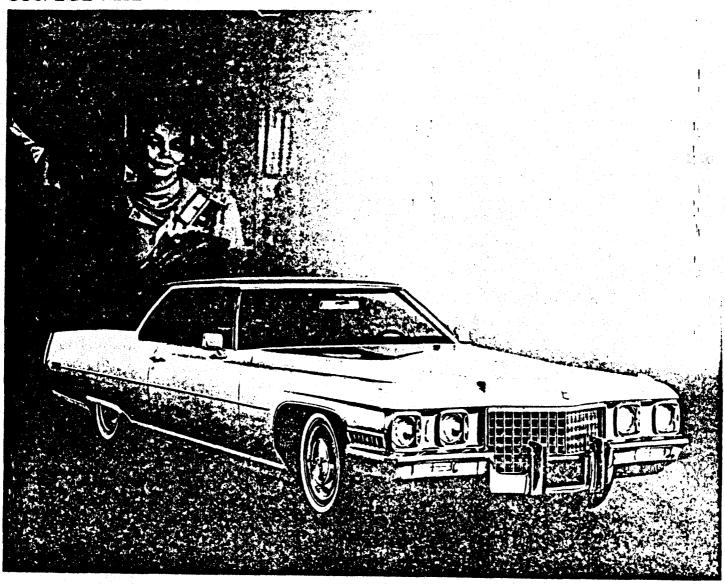
Expanded Vinyl at Extra Charge

		EXPANDED VINYL					
_;	51	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK
3	25	ANT. DK. SADDLE	ANT. DK. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE

INTERIO	R DIME	NSIONS	
		Front	Rear
Head room	34.5	38.8"	38.1"
Shoulder room		63.1*	62.6° v
Hip room	99	61.7*	62.7°u
Leg room	V	41.9"	39.90%
Seat height		11.9*	13.9*

INTERIOR	LAMPS	
	SWITC	
LAMPS	Door Jambs	Other
Courtesy, inst. panel ends	X	Headlamp
Courtesy, rear quarter	X	
Map, on inst. panel	X	Integral
Glove Box and Trunk		Automatic

COUPE DE VILLE - J





Uphoistery Styling

The Coupe de Ville standard interior offers a selection of either Dunbar or Debonaire cloth inserts in combination with Sierra grain leather bolsters. Dunbar cloth is an ornate Matelasse fabric that is extremely rich looking and comes in five colors. Debonaire cloth is a smooth knit fabric in three colors. The biscuit and button trim style with wide horizontal strap across the back rest provides an extremely luxurious look. The horizontal strap of the smooth knit Debonaire fabric has an elegant leaf design in pique stitching.

Sierra grain leather upholstery in 12 color selections is available at extra charge. The trim style is identical to the cloth biscuit and button style.

COUPE DE VILLE-J

1.6		SEATS		DOORS	INSTRUME	NT PANELS	CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANELS	INSERTS	TOP AND LOWER	STEERING WHEEL	
G	Nylon Viscose Cloth	Center Section- Leether	Laces Head	Florentine Textured Metal	Florentine Textured Motel	Control Lever Caps	Trienon & Tyrol Quality
D		Cushion Fecings- Expended	Restraints Assist Straps	Vinyl Door as an Pull	Windshield Piller Molding	Steering Calumn & Cover	Cowl Quarter Grife
8		Vinyl Headlining- Bedford Cord Coated Febric	Cost Hooks	Seat Bell & Shoulder Belt Webbing	Rear Shalf		Retrector Housing
		Garnish Moldings					
211	BLACK DUNBAR	BLACK		BLACK	BLACK	BLACK	BLACK
320 620	MED. BLUE DUNBAR	MED. 8	LUE	MED. BLUE	DK. BLUE	DK. BLUE	MED. BLUE
326 626	DK. BLUE DEBONAIRE	DK. BL	JE .	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
328 628	MED. AQUA DUNBAR	MED. A	QUA	MED. AQUA	DK. AQUA	DK. AQUA	MED. AQUA
331 631	DK. JADE DEBONAIRE	ANT. D	K. JADE	OK. JADE	DK JADE	DK JADE	DK. JADE
343	MED. BEIGE DEBONAIRE	ANT. N	ED. BEIGE	MED. BEIGE	DK. BEIGE	DK. BEIGE	MED. BEIGE
344	MED. MAIZE DUNBAR	MED. A	IAIZE	MED. MAIZE	DK. MAIZE	DK. MAIZE	MED. MAIZE
237	MED. HEATHER	MED. H	EATHER	MED. HEATHER	DK. HEATHER	DIL HEATHER	MED. HEATHE

Leather Options at Extra Charge

	INSERTS BOLSTERS	(Includes Florentine Textured Metal insert on doors & instrument panel)							
	Sierra Grain Leather								
55	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK			
362 662	WHITE	WHITE	WHITE 1	BLACK	BLACK	BLACK			
363 663	WHITE	WHITE	WHITE 2	DK BLUE	DK. BLUE	DK BLUE			
354	WHITE	WHITE	WHITE 3	DK. CARMINE	DK. CARMINE	DK. CARMINE			
369	ANT. MED. PEWTER	MED. PEWTER	MED. PEWTER	DK. PEWTER	DK. PEWTER	MED. PEWTER			
368 646	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE			
348	MED. AQUA	MED. AQUA	MED. AQUA	DK. AQUA	DK. AQUA	MED. AQUA			
371 671	ANT. DK. JADE	DK. JADE	DK. JADE	DK. JADE	DK. JADE	DK JADE			
382 682	ANT. LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD	DK. BEIGE	DK BEIGE	MED. BEIGE			
384 684	MED. MAIZE	MED: MAIZE	MED. MAIZE	DK. MAIZE	DK. MAIZE	MED. MAIZE			
385 645	ANT. DK. SADDLE	DK SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE			
301	DK. CARMINE	DK. CARMINE	DK. CARMINE	DK. CARMINE	DK. CARMINE	DK. CARMINE			

600 series godes designate Duel Comfort Front Seet, evailable at extra charge

Black Seat Belts & Shoulder Belts
 Dk. Carmine Seat Belts & Shoulder Belts
 Dk. Blue Seat Belts & Shoulder Belts

INTERIOR DIM	ENSIONS	
	Front /	Rear
Head room	38.8**/	38.1" /
Shoulder room	63.14	62.6"
Hip room	61.7" 8	55.6"
Leg room	41.9°V	38.4**.
Soot height	11.9"	137"

	INTERIOR L	MPS	
			TCHES
	LAMPS	Door Jamba	Other
Courtesy, inst panel ends		×	Headlamp
Courtesy, rear quarter		×	
Door, red warning		X	
Map, on inst. panel		X	Integral
Glove Box and Trunk			Autometic

COUPE DE VILLE INTERIOR STYLING

Seat Styling

A notch-back bench front seat with separate back rests and folding center armrest is standard. A Dual Comfort Front Seat is available at extra charge. With either seat style, front back rests stay securely latched until released by the lever on the back rest side panel. With Power Door Locks, opening either door will automatically release both back rest locks. Functionally styled assist straps are placed on the back of each back rest.

Ornamentation

Door features with either cloth or leather upholstery selections include a Florentine textured metal insert and a chrome insert frame that is integral with the pull strap escutcheons. In the center of the instrument panel above the radio is the word "Cadillac" in script.

Additional Leather Colors
Leather uphoistery may be ordered in colors
other than the ones listed on the chart. See the
Special Order and Price sections.

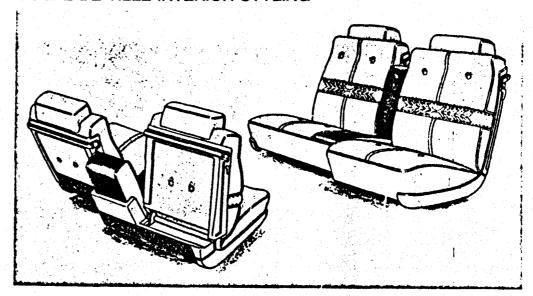
Vinyl Top

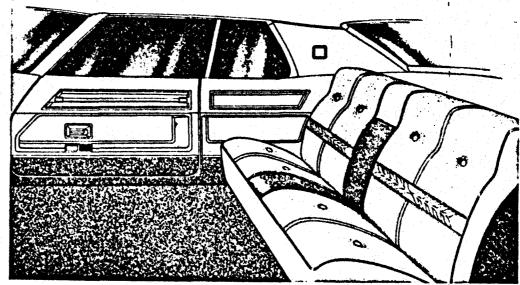
A vinyl roof is an extra charge option that is currently being ordered by over 90% of the Cadillac owners because it provides a neat two-tone appearance for added distinction.

Vinyl Top Colors

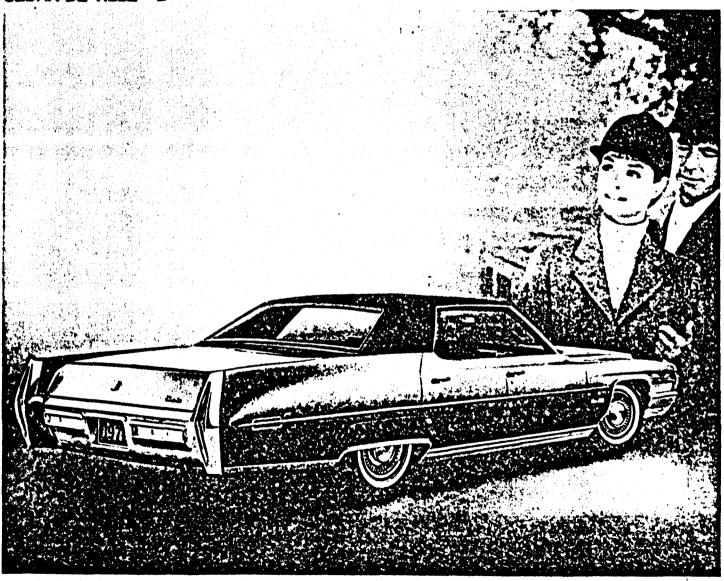
Code: J. White K. Black L. Dk. Blue N. Dk. Green R. Dk. Brown M. Dk. Aqua P. Med. Gold.

Standard and Available Equipment
See Equipment Charts on Pages A-9, A-10
and A-11.





SEDAN DE VILLE - B





Upholstery Styling

The Sedan de Ville standard interior provides a selection of either Dunbar or Debonaire cloth inserts in combination with Sierra grain leather bolsters. Dunbar cloth is an ornate Matelasse fabric that is extremely rich looking and comes in five colors. Debonaire cloth is a smooth knit fabric in three colors. The biscuit and button trim style with wide horizontal strap across the back rest provides an extremely luxurious look. The horizontal strap of the smooth knit Debonaire fabric has an elegant leaf design in pique stitching.

Sierra grain leather upholstery in 12 color selections is available at extra charge. The trim style is identical to the cloth biscuit and button style,

SEDAN DE VILLE INTERIOR STYLING

Seat Styling

With a cloth upholstery selection, seats are the bench type with straight-across back rest and folding center armrest front and rear. With a leather upholstery selection, notch-back seat styling with stationary front seat backs is provided. Functionally styled assist straps are placed on the back of each back rest. A Dual Comfort Front Seat with folding armrest is available at extra charge in either cloth or leather upholstery styling.

Ornamentation

Door features with either cloth or leather upholstery selections include a Florentine textured metal insert and a chrome insert frame that is integral with the pull strap escutcheons. In the center of the instrument panel above the radio is the word "Cadillac" in script.

Additional Leather Colors

Leather upholstery may be ordered in colors other than the ones listed on the chart. See the Special Order and Price sections.

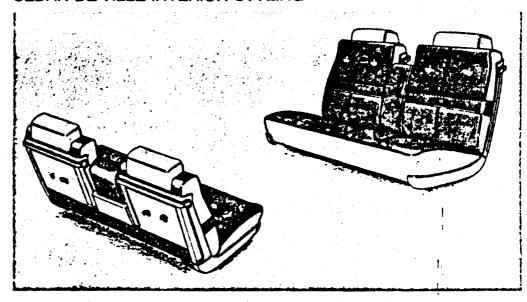
Vinyl Top

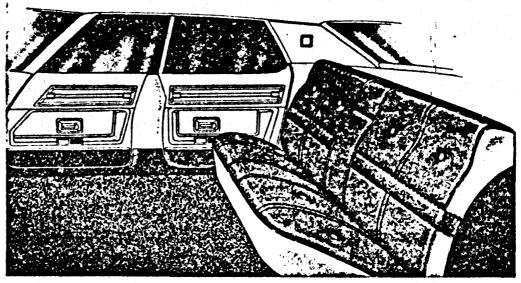
A vinyl roof provides a dramatic two-tone appearance and is an extra charge option over 90% of the Cadillac owners find ideal as an expression of personal taste.

Vinyl Top Colors

Code: J. White K. Black L. Dk. Blue N. Dk. Green R. Dk. Brown M. Dk. Aqua P. Med. Gold .

Standard and Available Equipment See Equipment Charts on Pages A-9, A-10 and A-11.





SEDAN DE VILLE - B

		SEATS		DOORS	MSTRUME	NT PANELS	CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANEL	INSERTS	TOP AND LOWER	Steering Wheel	
6	Ny len Vy 10040 Cloth	Conter Section- Leother Cushing Facines	Leons Heed Restraints Asset	Florening Testured Motal Vinyl	Florentine Yestured Motel Windshield Paler	Control Lover Cape Steering Column & Cover	Tripnon & Tyrol Quality Cowl Quarter
		Expended Visual	Strape	Dear Pull	Molding		Grille
		Headhning- Bedford Cord Coated Fabric	Cost Hooks	Seet Belt & Shoulder Belt Webbing	Rear Shell		Retractor Housing
		Garnish Moldings					
311	BLACK DUNBAR	BLACK		BLACK	BLACK	BLACK	BLACK
320 626	MED. BLUE DUNBAR	MED.	SLUE	MED. BLUE	DK. BLUE	DK BLUE	MED BLUE
320 620	DK BLUE DEBONAIRE	DK. BL	UE	DK. BLUE	DK. SLUE	DK BLUE	DK BLUE
320	MED AQUA	MED.	NOUA	MED. AQUA	DK. AQUA	DK AQUA	MED. AQUA
क्ष	DK JADE DEBONAIRE	ANT. C	K. JADE	DK. JADE	DK JADE	DK JADE	DK. JADE
23	MED BEIGE DEBONAIRE	ANT. S	AED. BEIGE	MED. BEIGE	DK. BEIGE	DK. BEIGE	MED. BEIGE
344	MED MAIZE DUNBAR	MED.	MAIZE	MED. MAIZE	DK. MAIZE	DK MAIZE	MED. MAIZE
247	MED HEATHER	MED. I	HEATHER	MED. HEATHER	DK HEATHER	DK. HEATHER	MED HEATHER

Leather Options at Extra Charge

	INSERTS BOLSTERS Sierra Grain Leather	(Includes Florentine Textured	Metal insert on doors & i	nstrument penel)		
361	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK
352	WHITE	WHITE	WHITE 1	BLACK	BLACK	BLACK
253	WHITE	WHITE	WHITE 2	DK. BLUE	DK BLUE	DK. BLUE
364 664	WHITE	WHITE	WHITE 3	DK. CARMINE	DK CARMINE	DK. CARMINE
369 669	ANT. MED. PEWTER	MED. PEWTER	MED. PEWTER	DK. PEWTER	DK: PEWTER	MED. PEWTER
344	DK BLUE	DK. BLUE	DK BLUE	DK. BLUE	DK BLUE	DK BLUE
348 668	MED. AQUA	MED. AQUA	MED. AQUA	DK. AQUA	DK AQUA	MED AQUA
37)	ANT. DK. JADE	DK. JADE	DK JADE	DK JADE	DK. JADE	DK JADE
382 682	ANT. LT. SANDALWOOD	LT. SANDALWOOD	LT SANDALWOOD	DK. BEIGE	DK BEIGE	MED. BEIGE
384 684	MED. MAIZE	MED. MAIZE	MED. MAIZE	DK MAIZE	DK. MAIZE	MED. MAIZE
385 685	ANT. DK SADDLE	DK SADDLE	DK SADDLE	DK. SADDLE	DK SADDLE	DK SADDLE
308 688	DK. CARMINE	DK. CARMINE	DK CARMINE	DK. CARMINE	DK CARMINE	DK CARMINE

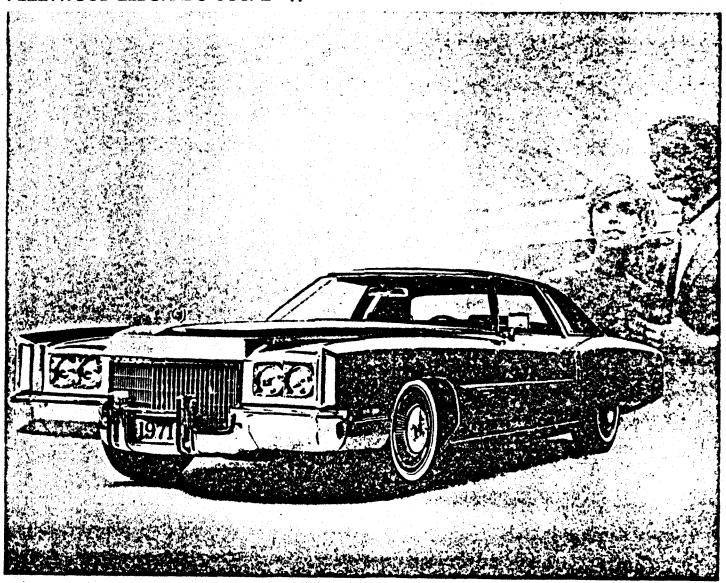
600 series codes designate Dual Comfort Front Seat, available at extra charge

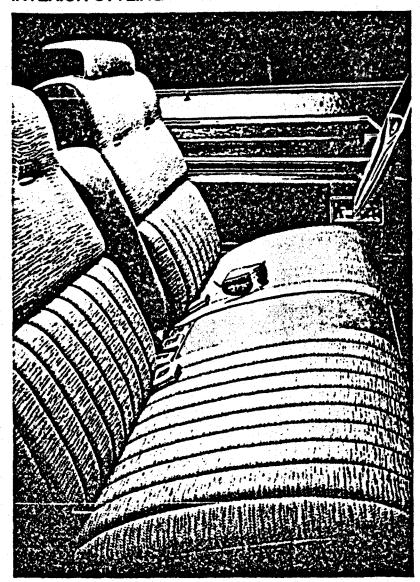
1. Black Seat Belts & Shoulder Belts 3. Dt. Cermine Seat Belts & Shoulder Belt

INTERIOR DIMENSIONS								
	Front	Rear	l					
Heed room	39.3	38,2"	١,					
Shoulder room	63.1.4	62 6**	1					
Hip room	61.70	62-67	l١					
Leg room	41 9-4	39 4" 1	r					
Soat height	11.9"	13	•					

	INTERIOR	LAMPS		
			SWIT	CHES
	LAMP\$	alan sa salah s	Door Jamba	Other
Courtesy, inst penel ends			X	Headle 19
Courtesy, rear quarter			X	
Door, red warning			X	
Map, on inst. panel			×	Integral
Glove Box and Trunk				Automatic

FLEETWOOD ELDORADO COUPE - H





Upholstery Styling
On the Eldorado Coupe, beautiful Dalton or
Dorado cloth inserts in combination with
expanded vinyl bolsters are the selections
available. Dalton cloth is a smooth knit fabric with
an unusual but striking wave-like design woven
into the fabric and is available in four colors.
Dorado cloth is a loosely woven, burlap type
fabric with distinctive contrasting shades of color
and is available in four colors. The seat back
features horizontal pillow and button styling
with 2-inch wide pipes used on the lower pillow
and on the seat cushion to achieve the classic
trim styling of the past.

Sierra grain leather upholstery in 12 color selections is available at extra charge. The trim style is identical to the cloth pillow and button style with pipes.

Sections of the sections of

Seat Styling

A notch-back bench front seat with individual back rests and free-standing center armrest is standard. Individual back rests tatch securely in place until the release lever on the seat back side panel is turned. With Power Door Locks, opening either door will automatically release both seat back locks.

Ornamentation

Door features with either cloth or leather upholstery selections include a simulated Tamo wood insert in a rich, new color and a chrome insert frame that is integral with the pull strap escutcheons. In the center of the instrument panel above the radio is the word "Cadillac" in script.

Additional Leather Colors

Leather upholstery may be ordered in colors other than the ones listed on the chart. See the Special Order and Price sections.

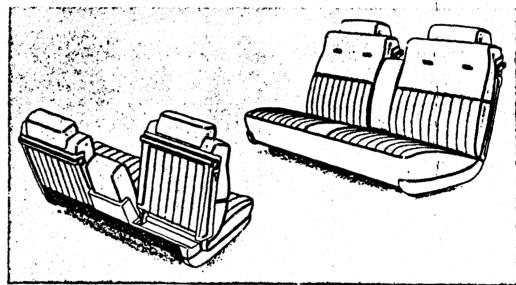
Vinyl Top

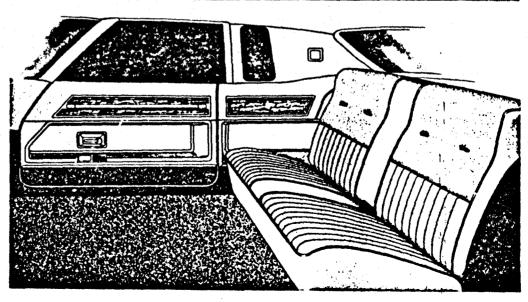
A meticulously crafted padded roof with French center seam is an extra charge option that gives the discerning Eldorado owner an excellent opportunity to further enhance the exclusiveness of his Eldorado. Over 90% of all Eldorado owners order this distinctive feature.

Vinyl Top Colors

Code: J. White K. Black L. Dk. Blue N. Dk. Green R. Dk. Brown M. Dk. Aqua P. Med. Gold.

Standard and Available Equipment See Equipment Charts on Pages A-9, A-10 and A-11.





FLEETWOOD ELDORADO COUPE-H

		SEATS		DODRS	DOORS METRUMENT PANELS		CARPETS
	MISERTS	SOLSTERS	FORMED FRONT SEAT BACK PANELS	INSERTS	TOP AND LOWER	STEERING WHEEL	
	Stylen Emisse Card	Expanded View	Laces	Tamo Wood	Tome Weed Paneling	Control Lover Cape	Trience &
6	Cook	Cushisa Facings	Acciet Straps Head	Surrounding Area- Formed Vand	Windshald Pilor	Steering &	Quelley
Ð		Headhaing-	Restronte		Methog	Conce	Cond Quarter Grillo
8		Talleta Control Fabrus	Cost Hooks	Seet Belt & Shoulder Belt Webbing	Rear Shell		Retrector
•		Gernish Moldings					Housing
411	BLACK DORADO	BLACK		BLACK	BLACK	BLACK	BLACK
420	MED. BLUE DORADO	MEI	D. BLUE	MED. BLUE	DK. SLUE	DK BLUE	MED BLUE
420	DK BLUE	DK.	erne	DK SLUE	DK. BLUE	DK. BLUE	DE SLUE
420	, MED, AQUA DALTON	MEI	D. AQUA	MED. AQUA	DK. AQUA	DK. AQUA	MED. AQUA
431	OK JADE DORADO	ANT	. DK. JADE	DK. JADE	DK. JADE	DK. JADE	DK. JADE
443	MED. BEIGE DALTON	AN1	. MED. PEIGE	MED. BEIGE	DK. BEIGE	DK. BEIGE	MED BEIGE
444	MED. MAIZE DORADO	ME). MAIZE	MED. MAIZE	DK. MAIZE	DK. MAIZE	MED. MAIZE
447	MED. HEATHER	ME), HEATHER	MED. HEATHER	DK. HEATHER	DK. HEATHER	MED HEATHER

Leather Options at Extra Charge

mounter opinion at minut		U 3U						
	INSERTS BOLSTERS	(Includes Tamp wood in	(Includes Tamp wood insert on doors)					
	Sierre Grain Leather							
451	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK		
462	WHITE	WHITE	WHITE 1	BLACK	BLACK	BLACK		
463	WHITE	WHITE	WHITE 2	DK. BLUE	DK. BLUE	DK BLUE		
484	WHITE	WHITE	WHITE 3	DK CARMINE	DK CARMINE	DK. CARMINE		
450	ANT. MED. PEWTER	MED. PEWTER	MED. PEWTER	DK. PEWTER	DK PEWTER	MED. PEWTER		
444	DK. BLUE	DK. BLUE	DK BLUE	DK. BLUE	DK. BLUE	DK. BLUE		
448	MED AQUA	MED. AQUA	MED. AQUA	DK AQUA	DK AQUA	MED. AQUA		
471	ANT. DK. JADE	DK. JADE	DK. JADE	DK JADE	DK. JADE	DK JADE		
482	ANT. LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 4	DK. BEIGE	DK. BEIGE	MED. BEIGE		
484	MED. MAIZE	MED. MAIZE	MED. MAIZE	DK. MAIZE	DK. MAIZE	MED. MAIZE		
486	ANT, DK. SADDLE	DK SADDLE	DK. SADDLE	DK. SADDLE	DK SADDLE	DK. SADDLE		
400	DK. CARMINE	DK. CARMINE	DK. CARMINE	DK. CARMINE	DK. CARMINE	DK. CARMINE		

, Black Seat Belts & Shoulder Belts 2. Dk. Blue Seat Belts & Sh

Blue Sant Balta & Chaulder Balta . 3 Ch. Crumos Sant Balta & She

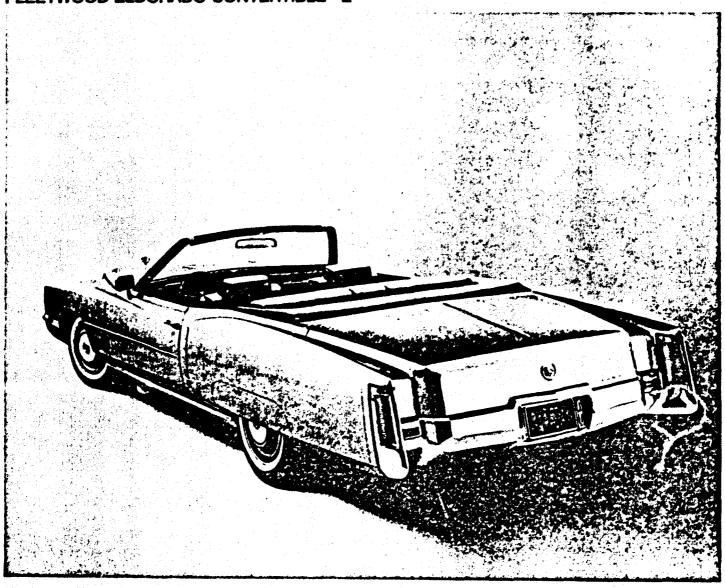
une Cout Seite & Chaulder Salte . A Mad Saure Seat Seite & Shoulder

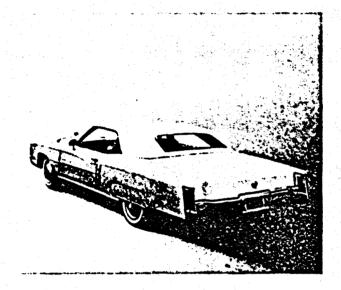
_	INTERIOR	DIMENSIONS	
_		Front	Reer
Ī	Heed room	361"	37.2*
_	Shoulder room	62.1*	62.6"
Ī	Hip room	61.7*	54.5"
_	Log room	42.0*	36.4*
_	Seat height	11.0"	13.7*

		INTERI	OR LAMPS		
	LAMPS		32791	Boor Jembs	CHES Other
Courtesy, inst. panel ands				X	Headlamp
Courteey, tear quarter				×	
Door, red warning				×	
Map, on met. penel		.*		X	Integral
Glove Box and Trunk					Automatic

1 617

FLEETWOOD ELDORADO CONVERTIBLE-E





Fleetwood Eldorado Convertible

The all-new Fleetwood Eldorado Convertible, the only luxury convertible built in America, joins the distinguished Cadillac family for 1971 as a companion to the elegant Fleetwood Eldorado Coupe. The unique Hideaway Top, possibly the most important innovation for the convertible in over sixty years, provides comfortable coupe-type rear seating for three passengers. Other Eldorado standard qualities include an exclusive 8.2 litre V-8 engine, front-wheel drive, variable-ratio power steering, front disc brakes and Automatic Level Control. The Eldorado Convertible is unmistakably Cadillac.



Upholstery Styling.
Eldorado Convertible upholstery selections are richly tailored of exquisitely soft Sierra grain leather in twelve color options. The seat back features horizontal pillow and button styling with 2-inch wide pipes used on the lower pillow and on the seat cushion to achieve the classic trim styling of the past.

FLEETWOOD ELDORADO CONVERTIBLE INTERIOR STYLING

Seat Styling

A notch-back bench front seat with individual back rests and free-standing center armrest is standard. Individual back rests latch securely in place until the release lever on the seat back side panel is turned. With Power Door Locks, opening either door will automatically release both seat back locks.

Ornamentation

Door features with the leather upholstery include a simulated Tamo wood insert in a rich, new color and a chrome insert frame that is integral with the pull strap escutcheons. In the center of the instrument panel above the radio is the word "Cadillac" in script.

Additional Leather Colors and Two-Tone Colors

If a prospective buyer should inquire about a color not listed on the chart or want a two-tone leather, refer to the Special Order and Price sections.

Top Colors

Code: A. White B. Black C. Dk. Blue N. Dk. Green R. Dk. Brown.

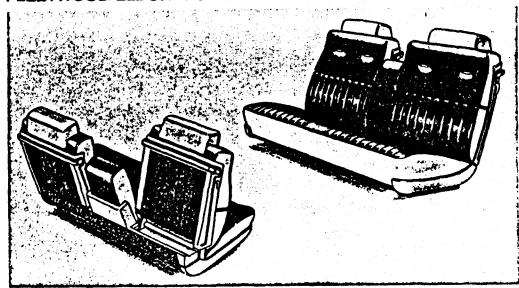
Liner Color

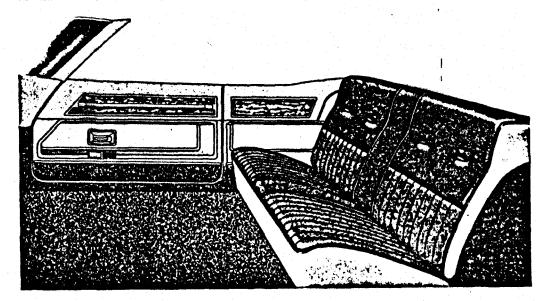
The liner color is Black and cannot be changed since the top material is a fusion of vinyl, fabric, rubber and drill cloth,

Top Boot

The vinyl-coated boot is color-keyed to the upholstery and fits easily into place for a neat, tailored appearance.

Standard and Available Equipment
See Equipment Charts on Pages A-9, A-10
and A-11.



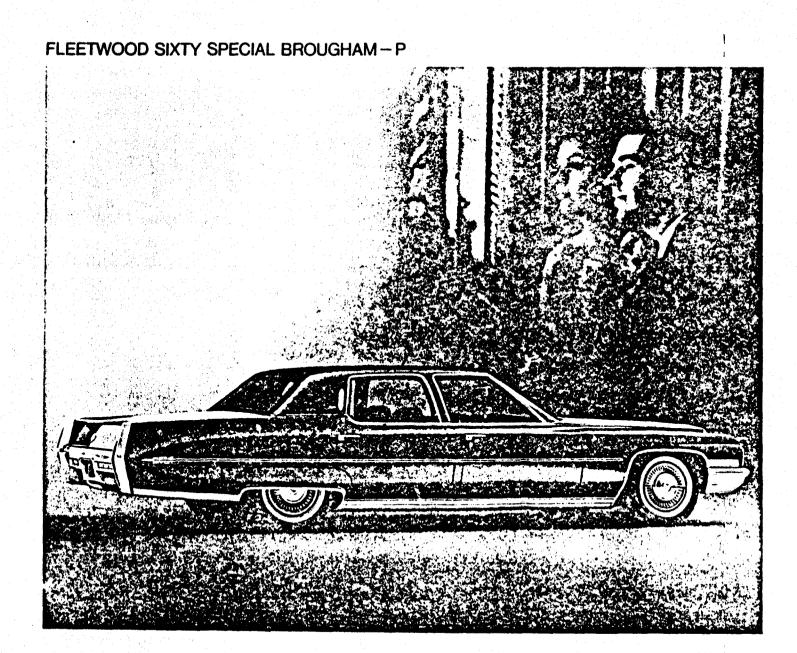


FLEETWOOD ELDORADO CONVERTIBLE-E

	SEATS		DOORS	INSTRUME	IT PANELS	CARPETS
	LEATHER INSERTS BOLSTERS	FORMED FRONT SEAT BACK PANELS	INSERTS	TOP AND LOWER	STEERING WHEEL	
0	Sions Gran Leather Cushion Facings Expended Vinyl Top Soat	Locus Head Restraints Asset Straps	Tamo Wood Vinyl Door Pull Seet Belt & Shoulder Belt Webbing	Tamo Wood Panakng Windshield Paler Molding	Control Lever Caps Steering Column & Cover	Transon & Tyrol Quality Court Quarter Grille Retractor Housing
451	BLACK	BLACK	BLACK	BLACK	BLACK	BLACK
462	WHITE	WHITE	WHITE 1	BLACK	BLACK	BLACK
453	WHITE	WHITE	WHITE 2	DK BLUE	DK BLUE	DK BLUE
454	WHITE	WHITE	WHITE 3	DK. CARMINE	DK. CARMINE	DK CARMINE
459	ANT. MED. PEWTER	MED. PEWTER	MED: PEWTER .	DK PEWTER	DK. PEWTER	MED. PEWTER
444	DK. BLUE	DK. BLUE	DK BLUE	DK BLUE	DK BLUE	DK. BLUE
446	MED. AQUA	MED. AQUA	MED. AQUA	DK. AQUA	DK. AQUA	MED. AQUA
471	ANT. DK. JADE	DK. JADE	DK. JADE	DK JADE	DK JADE	DK JADE
482	ANT. LT. SANDALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 4	DK. BEIGE	DK. BEIGE	MED. BEIGE
484	MED. MAIZE	MED MAIZE	MED MAIZE	DK. MAIZE	DK MAIZE	MED. MAIZE
486	ANT. DK. SADDLE	DK SADDLE	DK. SADDLE	DK SADDLE	DK SADDLE	DK. SADDLE
486	DK. CARMINE	DE CARMINE	DK. CARMINE	DK. CARMINE	DK CARMINE	DE CARMINE

		INTERIOR	DIME	NSIONS	
_				Front	Roor
-	Hond n	200		30 1 -	37.0*
- 1	Should	er 100M		63.1*	61.4*
	Hip roo			41.7*	56 B*
ं	Log 100			42.0*	35.4*
	Care ha			11.00	44.74

INTERIOR LAMPS					
	LAMPS			SWITC Door Jamba	HES Other
Courtesy, inst. penel ends				×	Headlamp
Courtesy, rear quarter				X	
Door, red warning				X	
Map, on inst. penel				X	Integral
Glove Box and Trunk					Autometic





Upholstery Styling

The sumptuous interior of the Fleetwood Sixty Special Brougham features either all Daphne cloth or Dante cloth inserts in combination with Sierra grain leather bolsters. Daphne cloth is a smooth knit fabric with a subtle horizontal design woven into the fabric and is available in four colors. Dante cloth is a richly detailed Matelasse fabric and is available in five colors. The trim style for both upholstery selections features a plush combination of pillows and pipes on the seat back and pipes on the seat cushion. When Daphne cloth is selected, pique stitching scrollwork on the top pillow of the seat back enhances the elegance of the fabric. Beautifully rugged Sierra grain leather upholstery in 11 color selections is available at extra charge. The trim style is identical to the cloth pillow and pipe style.

FLEETWOOD SIXTY SPECIAL BROUGHAM INTERIOR STYLING

Seat Styling

The Dual Comfort Front Seat is standard on the Fleetwood Sixty Special Brougham.

Ornamentation

Door features with either cloth or leather upholstery selections include a simulated Tamo wood insert in a rich, new color and a chrome insert frame that is integral with the pull strap escutcheons. In the center of the instrument panel above the radio is the word "Cadillac" in script.

Additional Leather Colors

Leather upholstery may be ordered in colors other than the ones listed on the chart. See the Special Order and Price sections.

Vinyl Top

A fashionable padded roof is standard on the Fleetwood Sixty Special Brougham, providing a dramatic two-tone appearance for individual distinction.

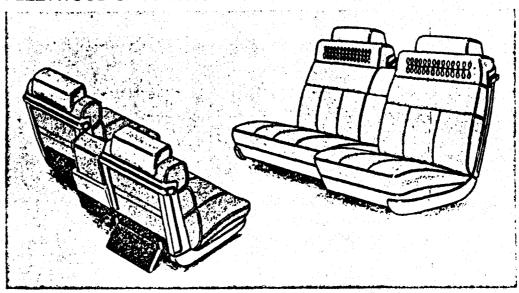
Vinyl Top Colors

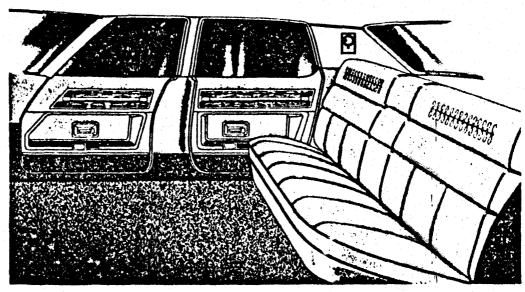
Code: J. White K. Black L. Dk. Blue N. Dk. Green R. Dk. Brown M. Dk. Aqua P. Med. Gold.

Opera Lamps

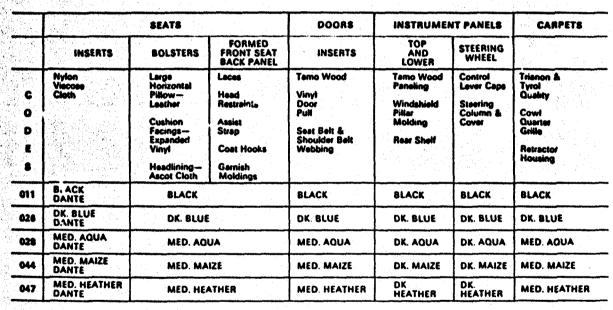
These distinctive lights are situated on the upper rear quarter panels and are available at extra charge.

Standard and Available Equipment
See Equipment Charts on Pages A-9, A-10
and A-11.





FLEETWOOD SIXTY SPECIAL BROUGHAM-P Cloth With Leather



INTERIOR D	MENSIONS	
	Front ,	Rear
Head room	39.4-7	38.17
Shoulder room	63.1%	62.6
Hip room	61.7-6;	52.6%
Leg room		439;
Seat height	11.9°	13.5

INTERIOR LA		
		CHES
LAMPS	Door Jambs	Other
Courtesy, inst. panel ends	X	Headlamp
Courtesy, rear quarter and rear door	X	
Doors, red warning	X	
Map, on inst. panel	X	Integral
Glove Box and Trunk		Automatic
Reading Spots, swivel	x	Rear Quarter Trim Panels

MAG

FLEETWOOD SIXTY SPECIAL BROUGHAM - P All Cloth

		SEATS		DOORS	INSTRUME	T PANELS	CARPETS
	INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANEL	INSERTS	TOP AND LOWER	STEERING WHEEL	
G O D	Nylon Viccose Cloth	Nylon Viscose Cloth Also— Cushion Facings Headlining— Ascot Cloth	Laces Head Restraints Assist Strap Coat Hooks Garnish Moldings	Tamo Wood Vinyl Door Pull Seat Belt & Shoulder Belt Webbing	Tamo Wood Peneling Windshield Piller Molding Rear Shelf	Control Lever Caps Steering Column & Cover	Trianon & Tyrol Quality Cowl Quarter Grille Retractor Housing
016	MED. GRA	Y DAPHNE	MED. GRAY	MED. GRAY	DK. GRAY	DK. GRAY	MED. GRAY
021	MED. BLU	E DAPHNE	MED. BLUE	MED. BLUE	DK. BLUE	DK. BLUE	MED. BLUE
031	DK. JADE	DAPHNE	DK. JADE	DK. JADE	DK. JADE	DK. JADE	DK. JADE
043	MED. BEIG	E DAPHNE	MED. BEIGE	MED. BEIGE	DK. BEIGE	DK. BEIGE	MED. BEIGE

INTERIOR DIM	ENSIONS	
	Front	Rear
Head room	39.4*	38.3*
Shoulder room	63.1*	62.6*
Hip room	61.7*	62.6"
Leg room	41.9"	43.9*
Seat height	11,9"	13.5*

INTERIOR		
1.41400	SWIT	
LAMPS	Door Jamba	Other
Courtesy, inst. panel ends	X	Headlamp
Courtesy, rear quarter and rear door	X	
Doors, red warning	X	
Map, on inst. panel	X	Integral
Glove Box and Trunk		Automatic
Reading Spots, swivel	x	Rear Quarte Trim Panels

FLEETWOOD SIXTY SPECIAL BROUGHAM-P Leather Options at Extra Charge

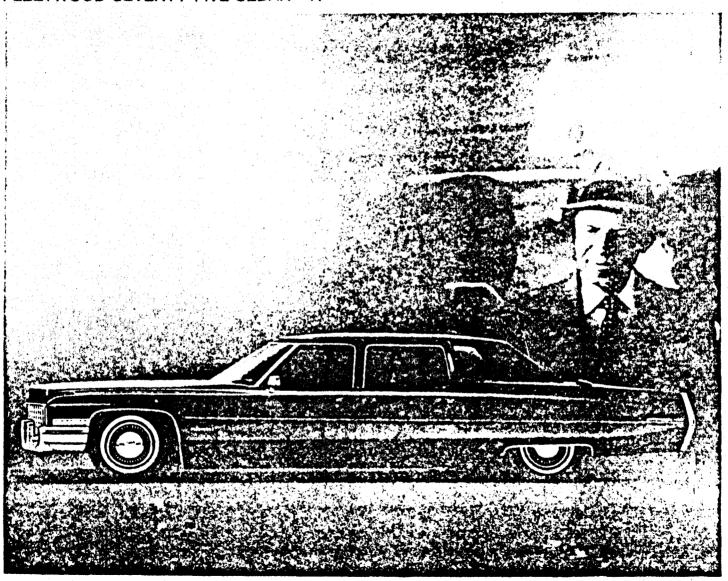
		SEATS		DOORS	INSTRUME	NT PANELS	CARPETS
	LEATHER INSERTS	BOLSTERS	FORMED FRONT SEAT BACK PANEL	INSERTS	TOP AND LOWER	STEERING WHEEL	
0	Sierre Grain Leather	Sierra Grain Leather Cushion Facings— Expanded Vinyl Headlining— Taffeta Coated Fabric Moldings	Leces Head Restraints Assist Strap Coat Hooks	Tamo Wood Surrounding Area— Expanded Vinyl Vinyl Door Pull Seat Belt & Shoulder Belt Webbing	Tamo Wood Paneling Windshield Pillar Molding Rear Shelf	Control Lever Caps Steering Column & Cover	Trienon & Tyrol Quelity Cowl Querter Grille Retractor Housing
051	BLACK		BLACK	BLACK	BLACK	BLACK	BLACK
052	WHITE		WHITE	WHITE 1	BLACK	BLACK	BLACK
063	WHITE		WHITE	WHITE 2	DK. BLUE	DK. BLUE	DK. BLUE
069	ANT. MED. PE	WTER	MED. PEWTER	MED. PEWTER	DK. PEWTER	DK. PEWTER	MED. PEWTER
066	DK. BLUE		DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE	DK. BLUE
068	MED. AQUA		MED. AQUA	MED. AQUA	DK. AQUA	DK. AQUA	MED. AQUA
071	ANT. DK. JAD	E	DK JADE	DK JADE	DK. JADE	DK. JADE	DK. JADE
082	ANT, LT, SANS	DALWOOD	LT. SANDALWOOD	LT. SANDALWOOD 3	DK. BEIGE	DK. BEIGE	MED. BEIGE
084	MED. MAIZE		MED. MAIZE	MED. MAIZE	DK. MAIZE	DK. MAIZE	MED. MAIZE
086	ANT. DK, SAD	DLE	DK. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE	DK. SADDLE
088	DK. CARMINE		DK. CARMINE	DK. CARMINE	DK. CARMINE	DK. CARMINE	DK. CARMINE

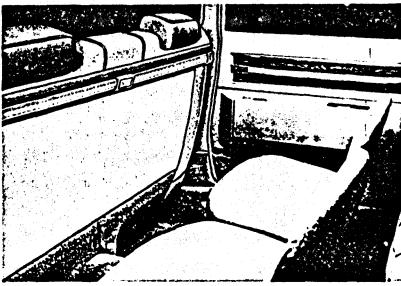
^{1.} Block Seat Bolts & Shoulder Bolts 2. Dh. Blue Seat Bolts & Shoulder Bolts 3. Med. Beige Seat Bolts & Shoulder Bolts

	INTERIOR	DIMENSIONS	
		Front	Rear
Ċ	Head room	39.4*	38.3*
	Shoulder room	63.1*	62.6°
	Hip room	61.7*	62.6*
	Leg room	41.9"	43 9"
ų.	Seat height	11.9*	135"

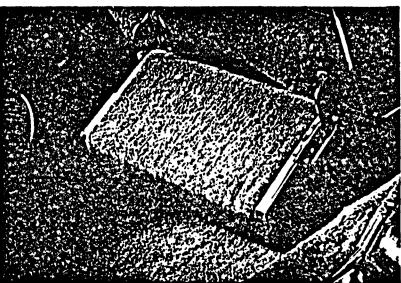
INTERIOR LAMPS				
LAMPS		SWIT Door Jambs	CHES Other	
Courtesy, inst. panel ends		X	Headlamp	
Courtesy, rear quarter and rear door		X		
Duars, red warning		X	····	
Map, on inst. panel		x	Integral	
Glove Box and Trunk		'	Automatic	
Reading Spots, swivel		X	Rear Quarte Trim Panels	

FLEETWOOD SEVENTY-FIVE SEDAN - R





Upholstery Styling Fleetwood 75 Sedan upholstery selections include either all Daphne cloth or Dante cloth inserts in combination with Sierra grain leather bolsters. Daphne cloth is a smooth knit fabric with a subtle horizontal design woven into the fabric and is available in two colors. Dante cloth is a richly detailed Matelasse fabric and is also available in two colors. Dk. Blue Dante cloth is offered this year in response to numerous customer requests. The trim style for both upholstery selections features a plush combination of pillows and pipes on the seat back and pipes on the seat cushion. When Daphne cloth is selected, pique stitching scrollwork on the top pillow of the seat back enhances the elegance of the fabric.



FLEETWOOD SEVENTY-FIVE SEDAN INTERIOR STYLING

Seat Styling

The bench type seat with straight-across back rest and folding center armrest front and rear is standard.

Ornamentation

Door features with all upholstery selections include a simulated Tamo wood insert in a rich, new color and a chrome insert frame that is integral with the pull strap escutcheons. In the center of the instrument panel above the radio is the word "Cadillac" in script.

Auxiliary Seats

Two auxiliary seats provide additional rear compartment seating space for three people. The seats fold against the rear of the front seat back when not in use, exposing foot rests for the convenience of rear seat passengers.

Vinyl Top

A padded roof is an extra charge option that lends a distinctive two-tone appearance to the Fleetwood 75 Sedan.

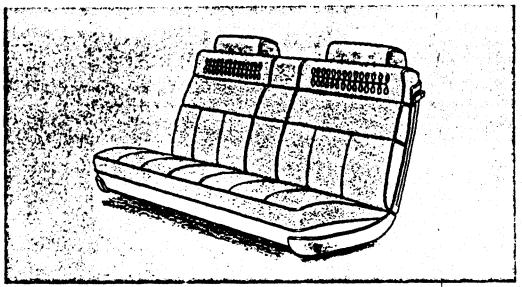
Vinyl Top Colors

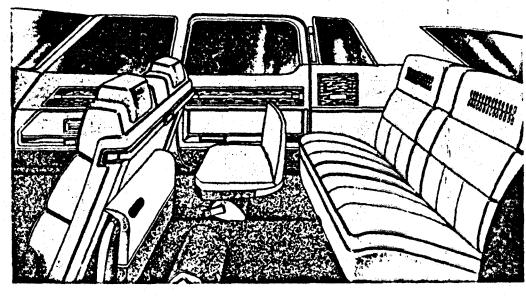
Code: J. White K. Black L. Dk. Blue N. Dk. Green R. Dk. Brown M. Dk. Aqua P. Med. Gold.

Opera Lamps

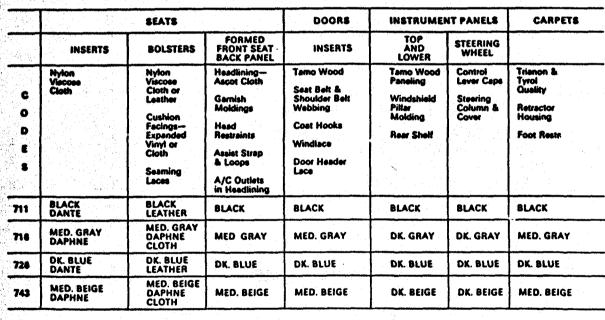
These distinctive lights are situated on the trailing edge of the rear doors and are available at extra charge.

Standard and Available Equipment See Equipment Charts on Pages A-9, A-10 and A-11.





FLEETWOOD SEVENTY-FIVE SEDAN - R

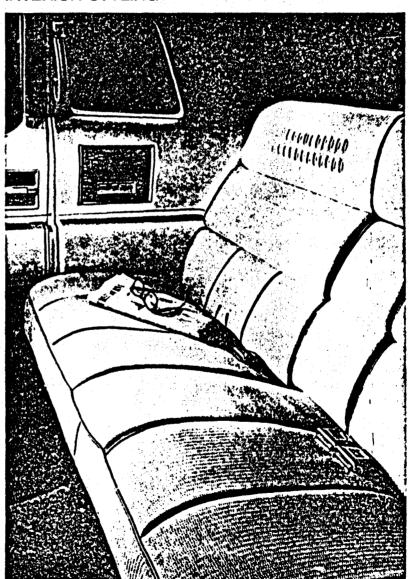


INTERIOR DIMENSIONS					
	Front	Rear			
Head room	40.3*	38.6"			
Shoulder room	63.1	62.0°			
Hip room	61.7*	57.6°			
Leg room	41.9*	_			
Seat height	12.0*	11.8*			

INTERIOR	LAMPS			
		SWITCHES		
LAMPS	Door Jambs	Other		
Courtesy, inst. panel ends	X	Headlamp		
Courtesy, rear door	X			
Reading Spot, on A/C roof grilles	×	Rear Quarter Trim Panels		
Doors, red warning	X	·		
Map, on inst. panel	×	Integral		



FLEETWOOD SEVENTY-FIVE LIMOUSINE -S



Uphoistery Styling

The chauffeur's compartment of the Fleetwood 75 Limousine comes in rugged Sierra grain Black leather fashioned in 2-inch wide pipes. Upholstery for the rear compartment includes a selection of either all Daphne cloth or Dante cloth inserts in combination with Sierra grain leather. Daphne cloth is a smooth knit fabric with a subtle horizontal design wozen into the fabric and is available in two colors. Dante cloth is a richly detailed Matelasse fabric and is also available in two colors. The trim style for both upholstery selections features a plush combination of pillow and pipes on the seat back and pipes on the seat cushion. When Daphne cloth is selected, pique stitching scrollwork on the top pillow of the seat back enhances the elegance of the fabric.

Seat Styling

The bench type seat with straight across back rest is standard. The rear compartment seat has a folding center armrest.

Ornamentation

Door features with all upholstery selections include a simulated Tamo wood insert in a rich, new color and a chrome insert frame that is integral with the pull strap escutcheons. In the center of the instrument panel above the radio is the world "Cadillac" in script.

Division Glass

A glass partition dividing front and rear compartments may be raised or lowered by the controls conveniently situated on the driver's armrest and on the left and right rear quarter trim panels.

Auxiliary Seats

Two auxiliary seats provide additional real compartment seating space for three people. The seats fold against the rear of the front seat back when not in use, exposing foot rests for the convenience of rear seat passengers.

Vinyl Top

A padded roof is an extra charge option that lends a distinctive two-tone appearance to the Fleetwood 75 Limousine.

Vinyl Top Colors

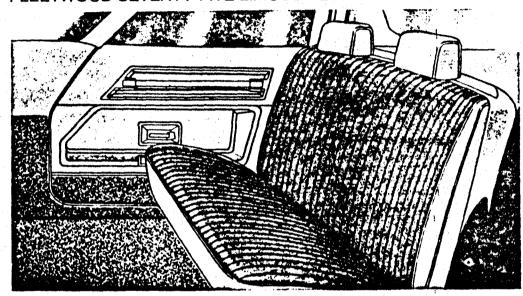
Code: J. White K. Black L. Dk. Blue N. Dk. Green R. Dk. Brown M. Dk. Aqua P. Med. Gold.

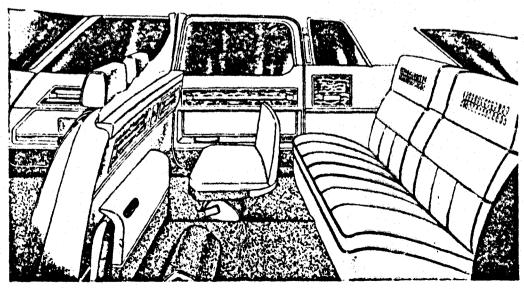
Opera Lamps

These distinctive lights are situated on the trailing edge of the rear doors and are available at extra charge.

Standard and Available Equipment
See Equipment Charts on Pages A-9, A-10
and A-11.

FLEETWOOD SEVENTY-FIVE LIMOUSINE INTERIOR STYLING

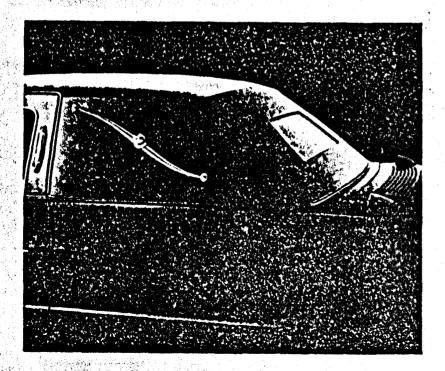




4.	SEATS TO THE RESERVE OF THE RESERVE		DOORS		INSTRUMENT PANELS	CARPETS	
	FRONT	REAR	FORMED FRONT SEAT BACK PANEL	FRONT	REAR	TOP AND LOWER	
6	Leather— 2" Pleats Cushion Facing— Expanded Vinyl Head Restraints Seat Belt & Shoulder Belt Webbing	Nylon Viscose Cloth Inserts Nylon Viscose Cloth or Leather Bolsters Cushion Facings— Expanded Vinyl or Cloth	Tamo Wood Assist Strap & Loope Headlining— Ascot Cloth Garnish Moldings A/C Outlets in Headlining	Expanded Vinyl Rear Shelf	Expanded Vinyt Tamo Wood Inserts Seat Belt & Shoulder Belt Webbing	Steering Wheel Control Lever Caps Steering Column & Cover Tamo Wood Paneling Windshield Piller Molding	Trianon & Tyrol Quality Retractor Housing
711	BLACK	BLACK DANTE	BLACK	BLACK	BLACK	BLACK	BLACK
716	BLACK	MED. GRAY DAPHNE	MED. GRAY	BLACK	MED. GRAY	BLACK	BLACKI
726	BLACK	DK. BLUE DANTE	DK. BLUE	BLACK	DK. BLUE	BLACK	BLACK?
743	BLACK	MED. BEIGE DAPHNE	MED. BEIGE	BLACK	MED. BEIGE	BLACK	BLACK

•	INTERIOR	DIMENSIONS	1
		Front	Rear
-	Head room	40.3*	38.6"
_	Shoulder room	63.1*	62.0°
_	Hip room	61.7*	57.6°
_	Leg room	41.9*	
	Seat height	11.2*	11.8"

INTERIOR LAN	PS	
LAMPS	SWITCHES Door Jambs C	ther
Courtesy, inst. panel ends	X Hea	diamps
Courtesy, rear door	X (Rear)	
Res ing Spot, on A/C roof grilles		Quarte Panels
Door, Front, red warning	X	
Map, nn inst. panel	X In	tegral
May, Spot, on header	He	edlamp



FLEETWOOD SEVENTY-FIVE SEDAN AND LIMOUSINE LANDAU ROOF OPTION

Landau Roof

The Landau Roof reflects an exceptionally elegant touch of formality and is available exclusively on the prestigious Fleetwood. Seventy-Five Sedan and Limousine. All new styling on the Fleetwood 75's provides a change in the appearance of the Landau Roof for 1971. When the Landau Roof is ordered, the rearly quarter windows are blocked in. This option includes a padded vinyl roof, blocked in rear quarter windows, a small rear window and fully chromed Landau Bows on the rear quarters.

Rear Window Styling

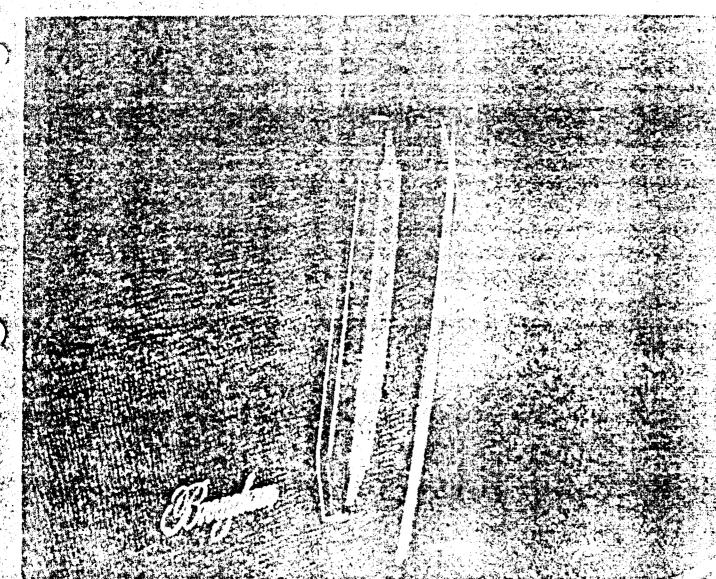
The Landau Roof comes with a small, trapezoidshaped rear window to give rear compartment passengers added privacy. Approximate dimensions are: Width at top 20"; width at bottom 22"; and height 8%".

Options

Two options are available when ordering a Landau Roof. 1. Select the regular size rear window. 2. Omit the Landau Bows.

External Ornamentation

The distinguished wreath and crest on each lower rear quarter panel is also included. Opera Lamps, available at extra charge, provide an added decorative touch in the upper rear quarter area. They are located on the trailing edge of the rear doors.



AVAILABLESCOVENEN

	*
	5. B. F.
Automatic Level Control	::\s,.C:1]
Controlled Differential	print: Colon
Cruise Control	. C-6.7
De Fogger, Rear Window	. t C-10
	C-8, 9
Dual Comfort Front Seet	C 8.9
Guide-Matic (Headlamy Control)	,
Lamo Monitors	
Lemp Monitors Opera Campara	
Radio, AM-FM	C.2.3
Radio: AM-FM Stered Signal Seaking	
	C-2, 3
Radio AM-FM Stered Signal Seeking Rear	
Companment Controls ("75" Models)	
Right Side, Remote-Control Rear View Mirror	
Seat Adjuster, 6-Way	C-10
Soft Ray Glass	C-10
Special Rear Axle	. , C-1
Stereo Tape Player	C-2, 3
Sun Roof	C.8. 9
Tilt and Telescope Steering Wheel	C-6. 7
表 "我们们还有严重我们的话,我们都是"我就是我的"25MBM 1970。 第二十二年代1977年1977年1977年1977年1977年1977年1977年197	di. C-1.
Trumper Horn 20 at 15 at	KL CJO
	C 8. F
·····································	C 4. 5
的"这是一位?""这样的我们的"我们,我们就是我的我们的"("这个人的是这些事业的,我们就没有一个人的。""这个人的是这个人的,这个人也是一个人。"	C

Cadillac AM-FM Stereo -A Radio W/Tape Player

-combines all the assets of stereo radio and taned music for truly breathtaking listening enjoyment. This new compact stereo system is actually two systems in one. The radio portion of the system is identical to the Cadillac AM-FM Stereo Signal Seeking Radio except for the absence of the signal seeking feature. To operate the tape player portion of the system, insert a cartridge into the radio dial, label side up and open end in first. The dial moves like a door. permitting the tape cartridge to be inserted. Each of the four tracks plays in succession, or the tracks can be selected individually by pushing in on the radio volume control knob and releasing it. To remove the cartridge from the unit, pull out the volume control knob. The cartridge must be ejected before the radio is operative.

Stereo Tape Player -B

-offers the pleasure of listening to personalized. pre-recorded music without interruption. Mounted on the lower instrument panel, this attractive looking 8-track stereo unit is available with any of the superior Cadillac radio systems. and provides a truly satisfying musical experience. Inserting a tape cartridge into the unit automatically switches power from the radio to the stereo player. After the cartridge is positioned in the unit, the controls may be adjusted for proper volume, tone and balance between speakers. Each of the four tracks in the cartridge will automatically play in sequence. or the tracks can be manually selected to play by pushing the PROGRAM bar. The stereo tape player is a dealer installed option available on all models.

Rear Compartment Radio Controls -C
-make radio listening a true pleasure for rear
seat passengers. Available on the Seventy-Five
Sedan and Limousine equipped with the Cadillac
AM-FM Stereo Signal Seeking Radio, the rear
compartment controls are relocated this year to

a position above the right armrest for improved visibility and greatet ease of operation. The controls, fully labeled and lighted for nighttime use, consist of an off-on volume control knob with sensitivity control ring and station selector button. They are situated behind a sliding Tamo wood door panel which harmonizes with the interior decor. The driver can operate the radio system with the front compartment controls when the rear compartment controls are turned off.

Cadillac AM-FM Stereo -D Signal Seeking Radio

-provides the added pleasure of much greater program realism. Everything about the Cadillac AM-FM radio is applicable to this fine unit, too. In addition, the fullness of stereo sound is broadcast throughout the car with two speakers in front and two in the rear that are cross-balanced-left front with right rear and right front with left rear. Regardless of where passengers sit, they receive the richness of stereo reception. A special MORE STATIONS selector bar automatically "seeks" out and tunes in the strongest station in the listening area. When in the STEREO ONLY mode and the MORE STATIONS selector bar is pushed, the radio automatically selects only stereo stations. Now available on Seventy-Five models.

Cadillac AM-FM Radio -E

—provides passengers with a wide selection of stations for an enjoyable fare of favorite music or cultural program listening. This fully transistorized radio has five pushbuttons which permit instant pushbutton tuning to favorite stations. The AM pushbutton can be set only on an AM station and the FM pushbutton on an FM station. The three center buttons can be set on AM stations, FM stations or a combination of both. To simplify tuning, only the dial for the frequency band selected is visible. Bass and treble adjustment controls are also provided. The radio antenna is embedded in the windshield.

1971 Available Equipment

Automatic Level Control

-helps maintain Cadillac's famed ride and handling characteristics under varying load conditions. Automatic Level Control is the ideal way to keep the car on the level when carrying rear seat passengers and vacation luggage. The system consists of a vacuum-operated air compressor located on the front fender dust shield and rear mounted Superlift Shock Absorbers. Air is directed into or out of the shock absorbers when loading or unloading, automatically helping keep the vehicle at a constant height. Thus, rear-end sag and "bottoming" on severe bumps or ramps are reduced, and Cadillac's excellent posture is maintained. Automatic Level Control is effective with any load up to 500 pounds and is standard on all Fleetwood models.

Controlled Differential

—helps provide sure traction and handling under varying road conditions. In any DRIVE position as well as REVERSE, power is directed to the driving wheel having a positive grip on the road surface, thereby minimizing the possibility of becoming stuck. Thus, the driver can be more confident whenever he encounters varying road surface conditions. Controlled Differential also adds stability on rutted roads. It is not available on the two Fleetwood Eldorado models because of the front wheel drive design.

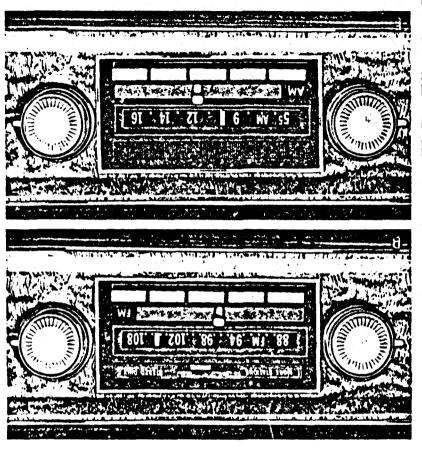
Track Master

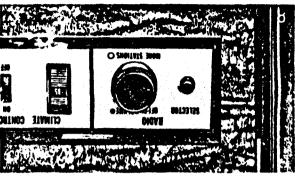
-gives added peace of mind during emergency

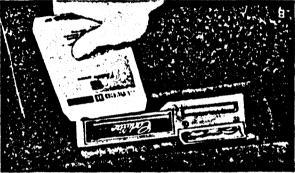
braking situations. Cadillac's computerized rear wheel skid control braking system enables the driver to maintain improved directional control of the vehicle during sudden braking situations. This sophisticated device also has the capability of compensating for such variables as different road conditions and unequal road surfaces. Basically, Track Master works like this: A pair of electronic speed sensors monitors the speed of the rear wheels. During a braking situation, they send information regarding braking action to a computer under the instrument panel. If the computer determines that the rear wheels are about to lock, it activates a device that reduces hydraulic fluid pressure to the rear brakes, thus releasing the rear brakes as they approach the skid point and then reapplying them automatically. This process of applying and releasing the brakes alternately continues until the stop is completed. Track Master is available only on the Eldorado Coupe and Eldorado Convertible.

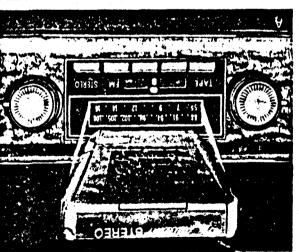
Special Rear Axle Ratio

—for an added dimension in driving performance. A special rear axle with a ratio of 3.15:1 is available for those Cadillac owners who require slightly more power at the rear wheels for improved low speed performance. A great deal of driving in mountainous terrain or with a trailer are two special driving situations which would warrant the use of this rear axle. Available on Calais, De Ville and Fleetwood Sixty Special Brougham models.









Guide-Matic (Headlamp Control) -A
—makes nighttime driving more enjoyable.
Guide-Matic headlamp control takes over the
responsibility of dimming the headlamps from
high beam to low beam when a car approaches
from the opposite direction or when driving
behind another car at night. This ingenious
accessory also returns the headlamps to high
beam after the car has been passed. Using the
special override foot switch permits the driver
to switch from low beam to high beam and
back to low beam again as a courtesy
reminder to the approaching driver that he
neglected to dim his headlamps.

Twilight Sentinel -B

-permits peace of mind and convenience at night. Twilight Sentinel provides twin benefits that many Cadillac owners find to their liking. This invaluable nighttime aid can be set to turn the headlamps on automatically as darkness approaches and turn them off when sufficient daylight returns. Equally beneficial is the delayed timer switch. When activated, it permits keeping headlamps and the selected cornering lamp on up to ninety second after turning off the ignition, thus providing a path of light at night as the driver exits the car. The timer switch then automatically turns off the lights. The cornering lamp is activated by using the directional signal control lever. An additional feature for 1971 is a buzzer which warns the driver when he opens his door that the headlamp switch has been accidentally activated. Ladies, especially, appreciate the security of Twilight Sentinel.

Lamp Monitors -C

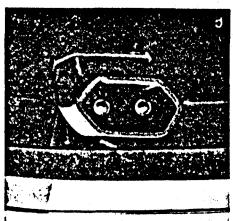
—provide added security by monitoring the operation of front and rear lights. This ingenious accessory, available on all models, helpfully

lets the driver know when important front and rear lights on his Cadillac are functioning properly. Mounted atop each front fender is a small unit housing three small, different colored lenses. During operation, light is transmitted from the source to the color-keyed monitors through a fiber-optics system. The outer lens is amber when the parking lights are on and flashes when the turn signals are operating. The center lens is green when the headlamps are on low beam, and the inner lens is red when the headlamps are on high beam. Equally beneficial is the monitoring of the rear lights, the function of the small unit positioned in the center of the rear package shelf. The two red lenses indicate tail light and stop light/turn signal light operation. The design and location of the rear indicator unit makes it readily visible to the driver when viewed through the inside rear view mirror. The middle picture shows the Eldorado fender-mounted unit. An additional feature included with the Lamp Monitors is a WASHER FLUID reminder light on the instrument panel. It informs the driver when the windshield washer container is low and needs to be replenished with washer solution.

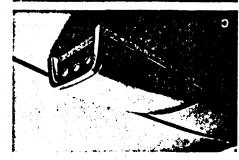
Opera Lamps -D

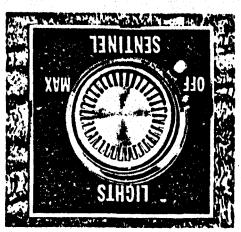
-provide added identification for a new expression of elegance. Handsomely styled, these distinctive lights hint of the coach lamp styling of the classic past. Activated with the headlamp switch, they present ready identification on crowded streets, particularly at night. They also represent that little something extra in the way of distinction which certain Fleetwood owners appreciate. These attractive lights are located on the upper rear quarter panels of the Sixty Special Brougham and on the trailing edge of the rear doors of the Seventy-Five Sedan and Limousine. Not available on other models.













Cruise Control -A

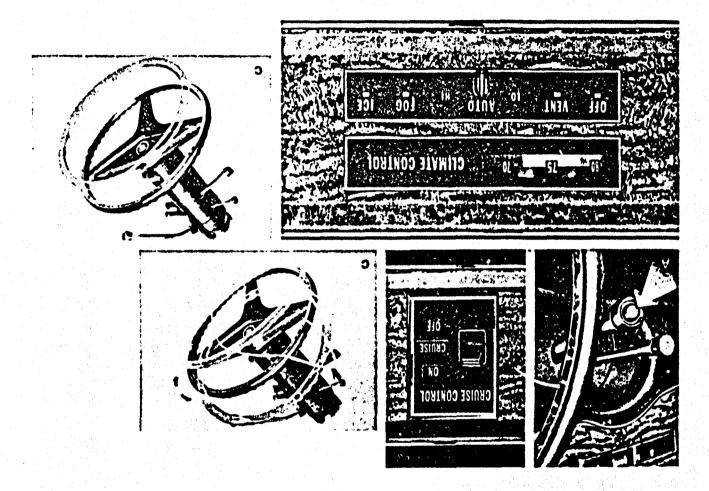
-maintains a desired speed without the driver having to use the accelerator, Cruise Control is an automatic speed control device that helps increase driver comfort and operating economy during extended turnpike and noncongested highway motoring. Simply move the switch on the instrument panel to the ON position, accelerate to the desired speed and momentarily depress the lock-in button on the end of the directional signal control lever and release it. Cruise Control will maintain the selected speed without foot pressure on the accelerator pedal. even in gently rolling terrain. To disengage the system, the driver merely touches the brake pedal or turns the instrument panel switch to the OFF position. Cruise Control is available on all Cadillac models.

Automatic Climate Control -B -- provides thermostatically controlled temperature twelve months a year. Cadillac Automatic Climate Control cools in summer, heats in winter and de-humidifies to help make city driving and turnpike cruising more pleasurable. The driver simply dials the desired temperature and heated or cooled air maintains that temperature automatically. Significant improvements for 1971 include a 20% increase in airflow through the use of a higher capacity blower, improved cooling of rear seat passengers through the repositioning of the left side instrument panel outlets, improved de-fogging ability, colored lever settings and a 3-color temperature dial (red for hot zone; white for normal comfort zone; blue for cool zone.) When outside air is above 35°, incoming air is first cooled to control humidity, then reheated to help provide maximum comfort and minimum window fogging. The following operating positions are provided: VENT, for ventilation using outside air at a fixed low blower speed; AUTO, for controlling heating, air conditioning and blower speeds according to the in-car

temperature; LO, for automatic operation at a fixed low blower speed; HI, for automatic operation at a fixed high blower speed using 80% recirculated air for maximum cooling and the elimination of outside dust and objectionable odors; FOG, for de-fogging; and ICE, for de-icing. The FOG position can also be used for side window de-fogging by closing off the center air conditioner outlet and positioning the end air conditioner outlets to direct air onto the side windows. The air outlets can be adjusted for air flow direction or turned off individually. For dual system Automatic Climate Control, standard on the Seventy-Five models, see page F-9.

Tilt and Telescope Steering Wheel -C - permits two separate adjustments of the steering wheel for the most natural and comfortable driving position. Cadillac's Tilt and Telescope Steering Wheel permits drivers to experience maximum comfort, convenience and driving ease by moving four ways-up and down, in and out. This versatile steering wheel is also helpful in minimizing tension and fatigue on long trips by periodically changing the wheel's position. Moving the wheel to the full up position and all the way in also permits easier entry and exit. The tilt adjustment is achieved by moving the lever on the steering column below the directional signal lever toward the driver, tilting the wheel to any one of the six positions and releasing the lever to lock the wheel in place.

The telescoping adjustment is accomplished just as easily. Moving the small tab atop the steering column to the left permits the wheel to be telescoped within a three-inch range of adjustment. Moving the tab to the right locks the wheel in position.



—permits personalized seating for more relaxed motoring. This split seat (40% for driver, 60% for passengers) provides the stylish luxury of a full bench seat plus the personalization of individual seats. Each of the two portions adjusts individually to give the driver and passengers the most comfortable seating position of their choice. Seat adjustment controls are mounted on the seat cushion side panel for forward and backward adjustment, 2-way power on the driver portion and 2-way manual on the passenger portion. The seat travels an additional 5%° fore and aft this year

Dual Comfort Front Seat -A

for greater selection of the proper seating position. The Dual Comfort Front Seat is standard on the Fleetwood Sixty Special Brougham and available at extra charge on the two De Ville models.

Sun Roof -B

-a new way to enjoy motoring comfort. The Sun Roof enables the driver and front seat passengers to enjoy the sun and outside air of convertible motoring without the draft and noise of top-down driving. An illuminated switch on the instrument panel activates an electric motor which slides a portion of the roof rearward into a space between the roof and headlining. Between the sun visors is a crank for closing the roof if it jams in the open position. To obtain maximum benefit from the Sun Roof, it is suggested that a 6-way Power Seat Adjuster be ordered in conjunction with the Sun Roof, Installation adds approximately five days to the production time because it is an offline assembly job. Available on all De Villes and Fleetwoods (except 75's) when equipped with a vinyl roof.

Whitewall Tires -C

-enhance Cadillac's distinctive appearance.

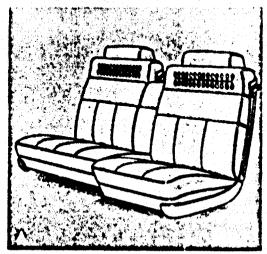
Newly styled Cadillac whitewall tires have two

bands of white, a narrow inner one and a wide outer one, to make them a natural complement to fine car ownership. This dual stripe whitewall tire is available on all models in an L-78-15 size tubeless. The bias belted construction of this tire, with two polyester cord plies criss-crossing at an angle and two fiberglass cord belts just under the tread, provides greater tread mileage and improved traction. Blackwall tires in the size listed above are standard.

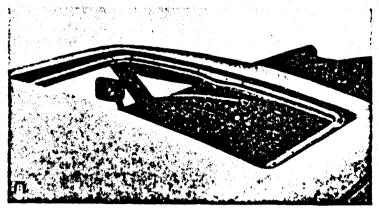
Remote-Control Trunk Lock -D -permits unlocking the trunk lid while seated comfortably in the car. The convenience this popular accessory affords, especially during inclement weather, is appreciated by many Cadillac owners. Lightly touching the trunk lock button located inside the glove compartment allows the trunk lid to unlock and raise slightly, permitting access to the luggage compartment. When the lid is lowered manually and starts to engage the latch, the power mechanism locks the trunk lid securely in place. For 1971, the trunk lock button has been relocated inside the glove compartment for increased driver convenience. A red light on the instrument panel informs the driver when the trunk lid is unlatched.

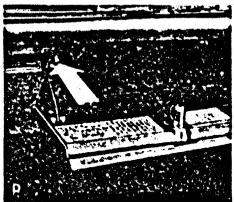
Power Door Locks -E

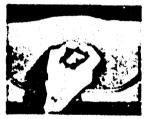
-provide added convenience and security, especially when young children are frequent passengers. An actuator switch located on each front door armrest is used to operate the system. Moving the switch outboard automatically locks all doors simultaneously. Conversely, moving the switch inboard unlocks all doors. Once the doors lock, the inside door handles are inoperative to help prevent accidental opening. This option also provides, on all coupes, the automatic release of seat back locks when either door is opened. The actuator switches on the Limousine are situated on the driver's door armrest and on the right rear quarter panel immediately above the armrest.















Right Side, Remote-Control Mirror—for added convenience on multi-lane highways and during parking. This mirror is identical to the remote-control outside rear view mirror located on the driver's side of the car. This right hand mirror, easily adjusted from inside the car, helps make the driver aware of the rearward aspect of his driving environment. It is also beneficial when parking in confined spaces. Standard on the 75's and available at extra charge on all other models.

Trumpet Horn

made an extra note of distinction to fine car motoring. The high "C" note emitted from the trumpet style horn is a truly satisfying sound. When combined with the other notes of the standard Cadillac horn, the resulting sound is exceptionally harmonious and carries authority in a pleasing manner. The Trumpet Horn is available on all models and is another of the many ways in which Cadillac helps make motoring more personal and more enjoyable.

Rear Window De-Fogger

—aids rear visibility during inclement weather. Fan-blown air is distributed across the rear window to help remove fog and mist and reduce the accumulation of ice and snow. The control switch, located on the instrument panel and manually controlled, provides two operating positions to permit setting the blower according to the amount of air required on the rear window. The switch is illuminated this year for added convenience. The rear window de-fogger is available on all Cadillacs with the exception that, on the Eldorado Convertible,

an electric rear window de-fagger is available. See Pages E-8 and E-9. The rear window de-fagger is integral with the rear A/C and heating system on the two 75 models.

Power Seats (Six-Way)

—provide a choice seating position to help make motoring more enjoyable. The front bench seat and Dual Comfort Front Seat may be adjusted electrically in six different directions to provide a more comfortable seating position for virtually every member of the family. On the bench seat, the three controls are mounted on the seat cushion side panel on the driver's side. Light fingertip pressure moves the seat forward or backward, up or down and adjusts the angle of the seat back.

On the Dual Comfort Front Seat, the three controls are mounted on both the driver and passenger portions of the seat to permit adjusting the seats to individual driver and passenger comfort. The 6-way power seat is available for the passenger side of the Dual Comfort Front Seat provided the 6-way power seat option is ordered for the driver's side.

Soft Ray Glass

-adds to year-round motoring comfort. Soft Ray Glass is specially tinted to shield the car's interior from heat and sun glare, thus aiding passenger comfort. When cars are equipped with Automatic Climate Control, tinted windows help lessen the strain placed on the air conditioning system by reflecting some of the sun's heat rays. Soft Ray Glass includes tinted windows all around with additional tinting across the upper portion of the windshield.

Inside Hood Release -A

The dual-action hood tatch on all Cadillacs features an inside hood release to help thwart the theft of under-hood components. The hood must be unlocked from inside the car before it is opened by service station attendants. The hood lock release, labeled HOOD, is located on the left or driver's side cowl trim pad immediately below the instrument panel. The driver releases the primary hood latch by simply pulling back on the handle while seated comfortably in the car. The hood pops up slightly and is opened completely by releasing the secondary latch located between the grille and hood near the center when facing the car.

Door Panels-B

Door panels have several new features this year for increased convenience and servicing ease. Providing driver and passenger convenience is a new, longer door release handle which is easier to see and operate. The one-piece door trim panel used last year is divided into two sections for 1971. This arrangement necessitates the removal of only the upper portion when servicing door components or making window adjustments. The lower portion remains in position except during an occasional major repair.

Windshield Wiper MIST Setting -C

The three-speed windshield wiper system used on all Cadillacs has an additional wiper setting for 1971. The extra wiper setting is extremely useful during periods of light or intermittent

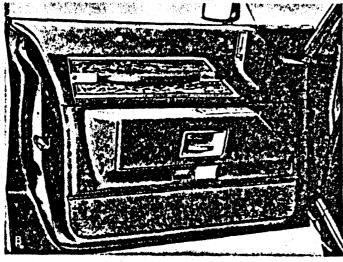
precipitation when continuous wiper action is not necessary. It is also beneficial for driving behind cars on wet roads when it is not raining. When the control lever is placed in the MIST position and held until the blades begin to operate, the wiper blades make a single wipe cycle to remove morning mist or light rain deposits and then return automatically to their recessed park position at the base of the windshield.

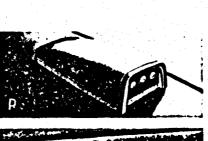
Lamp Monitors - D

The Lamp Monitors helpfully inform the Cadillac driver when important front and rear lights are functioning properly. Monitor units are situated atop each front fender and in the center of the rear package shelf. The fender monitors indicate as follows: outboard amber lens for parking and turn signal lights; center green lens for headlamp low beam; inboard red lens for headlamp high heam. The rear monitor has two red lenses, one for each set of rear lights. The lenses glow continually for rear light indication. The glow is brighter for stop light indication and flashes when the turn signals are activated. The rear monitor is readily visible through the inside rear view mirror. The middle picture shows the Eldorado fender-mounted unit, included with the Lamp Monitors is a WASHER FLUID reminder light on the instrument panel. It informs the driver when the solution in the windshield washer container is low. Available at extra charge on all models.

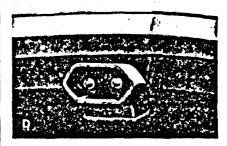












Wheel Discs -A

New wheel discs for the Eldorado and other Cadillac models enhance the overall styling theme of the vehicles. They are handsomely styled and structurally strong. The Eldorado wheel disc is a one-piece stainless steel stamping with a combination bright and brushed chrome finish. Wide opening louvers completely encircle the disc near its outer perimeter. In the center of the disc is a stamped crest. The Cadillac wheel disc is also of a louvered design with a multi-colored crest mounted on the brushed finish hub section. The newly styled, dual stripe whitewall tire is available at extra charge. A description of the tire is detailed on page C-8.

Rocker Panel Moldings -B
Another feature for 1971 is the distinctive chrome moldings in the rocker panel area.
These attractive moldings extend back to the rear bumper and add accenting highlights to the new styling theme. Standard on the two De Villes and Sixty Special Brougham. On the two Eldorado models the molding does not extend back to the rear bumper.

Opera Lamps -C

These distinctive lights, handsomely styled to enhance the elegance of the Fleetwood upper body, suggest the classic coach lamp styling of the past. They are activated with the headlamp switch and provide ready identification on crowded streets at night. Available at extra charge on the Sixty Special Brougham, Seventy-Five Sedan and Seventy-Five Limousine, these attractive lights are that little something extra certain owners will appreciate. On the Brougham they are situated on the upper rear

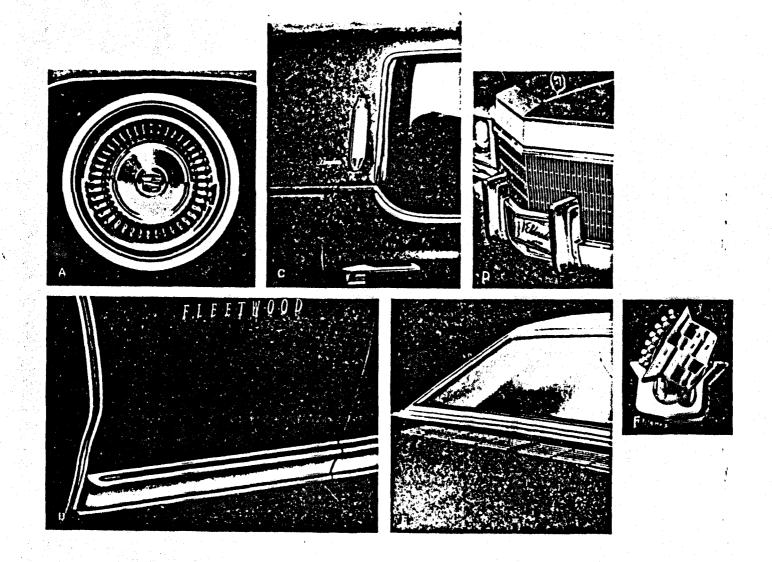
quarter panels. On the two Seventy-Five models they are located on the rear door adjacent to the trailing edge of the door.

Bumper Guards With Vinyl Insert -D
The new bumper guards on all models are
designed to fit in with the front end styling and
have black, molded vinyl inserts for additional
protection. The protective beauty of these vinyl
inserts will be appreciated by car owners when
parking in confined areas. The inserts also
bend under the bumper guards to afford
protection when angle parking at a high curb.

Deck Lid Louvers -E

All models have louvers located near the hinged edge of the deck lid. As attractive as they are functional, these louvers are an intergral part of the Cadillac flow-thru ventilation system. They serve as an automatic exhausting system, allowing air to be discharged from the passenger compartment. The louvers are constructed in such a way as to prevent water from entering the luggage compartment.

Deck Lid Lock And Lock Cover -F
The deck lid lock is situated in such a way as to help prevent easy, forcible entry into the luggage compartment. This helps reduce the possibility of theft of the spare tire and other articles stowed in the trunk. That portion of the lock where the key is inserted is now mounted flush with the deck lid to help prevent prying the lock cylinder out of the deck lid. The deck lid lock cover has a new hold-open feature that holds the cover in the open position while the key is inserted into the lock. When the key is withdrawn from the lock, the cover springs back into place over the lock.



Track Master

This is Cadillac's computerized rear wheel braking system which enables the driver to maintain improved directional control of the vehicle during hard braking situations. Track Master also prevents the rear wheels from locking in emergency braking situations. A pair of sensors monitors the speed of the rear wheels, sending the information to a computer mounted under the instrument panel. If the computer determines that the rear wheels are near the lock-up point, it activates a device in the engine compartment that first releases the rear brakes and then reapplies them automatically. The brakes are applied and released alternately until the stop is completed. Available at extra charge on the Eldorado Coupe and Eldorado Convertible.

Seat Construction And Seat Adjusters
Cadillac seats are sized and shaped for comfort and constructed to make that comfort last. All front seat cushions, except in the Brougham and Limousine, have a new, thick, polyurethane foam pad over a zig-zag spring base that is attached to the steel seat frame. All front and rear seat backs have a deep foam pad for firm back support. Sixty Special Brougham and Limousine front and rear seat cushions continue to have Marshall spring construction—narrow diameter coil springs wrapped individually in burlap. The foam construction provides more

comfort for passengers and a nester appearance of the upholstery material. New front seat adjusters provide an additional 5½° of fore and aft movement of the front seat. This means greater adjustment of the seat to meet individual driver and passenger requirements. The seat backs feature a new, lower profile for improved side and rear visibility.

Right Side, Remote-Control Mirror Identical to the remote-control outside rear view mirror located on the driver's side of the vehicle, this right hand mirror is an aid when traveling on busy expressways and interstate highways. It is also useful during parking situations in confined areas. Standard on the 75's and available at extra charge on all other models.

CADILLAC SAFETY FEATURES

Occupant Protection

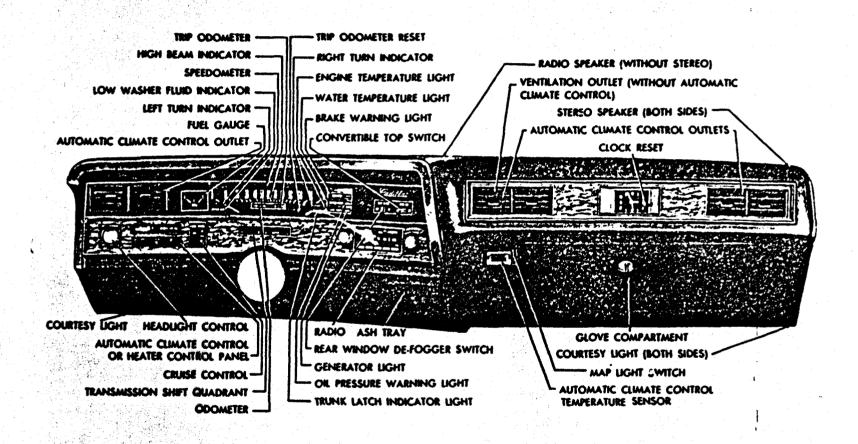
Seat belts with pushbutton buckles for all passenger positions Shoulder belts with pushbutton bucklesdriver and right front passenger (except Eldorado Convertible) Two front seat head restraints **Energy absorbing steering column** Passenger guard door locks with forward mounted lock buttons Safety door latches and hinges Folding seat back latches Energy absorbing padded instrument panel and front and intermediate seat back tops Contoured roof rails Contoured windshield header (except Eldorado Convertible) Thick laminate windshield Padded sun visors Safety armrests Safety steering wheel Cargo-Guard (except 75's) Side-Guard Beam Fuel tank impact security Padded or vielding windshield pillar moldings Smooth contoured door handles Two front and two rear seat belt retractors High strength front seat anchorages & construction High strength rear seat retention Stamped steel door hinges

Accident Prevention

Side marker lights and reflectors Parking lamps that illuminate with headlamps Four way hazard warning flasher **Backup lights** Lane change feature in direction signal control Windshield defrosters, washers and triple speed wipers-includes MIST position Wide view inside day/night mirror (vinyl edged, shatter resistant glass and deflecting support) Remote-control outside rear view mirror Dual master cylinder brake system with warning light **Dual action safety hood latches** Headlamp aiming access provision Low glare instrument panel top, inside windshield moldings, wiper arms and blades, and steering wheel metallic surfaces Safety wheel rim Self-adjusting brakes and corrosion resistant brake lines

Anti-Theft

Anti-theft ignition key warning buzzer
Anti-theft steering column lock
Inside hood lock release
Multiple key combinations
Visible vehicle identification
Tamper resistant odometer with telltale feature



Instrument Panel

The instrument panel is modified slightly for 1971. The protruding wing, the biggest objection during 1969 and 1970, has been eliminated. The panel is based on principles that will help provide the Cadillac driver with protection and convenience. The design of the instrument panel provides for energy absorption. The deep cove configuration of the panel in the cluster area brings the controls and instrumentation closer to the driver for improved visibility and accessibility. Raised numerals in the back dial also provide for increased readability. The entire instrument and control area on Calais cars is in a Camera grain, matte black encasement. A Florentine textured metal insert in antique pewter is used on all De Villes, while a new, richer color Tamo wood insert is used on all Fleetwood models. Instruments the driver looks at most-fuel gauge, speedometer, odometer and reminder lights—are directly in front of the driver. Improved grouping of the reminder lights provide an additional measure of convenience. The needle type fuel gauge is immediately to the left

of the speedometer. Turn signal indicator lights are placed just below and at each end of the speedometer, Immediately below the left turn signal light is the new available WASHER FLUID indicator light which informs the driver when the windshield washer container is low and requires additional fluid. This reminder light comes with the available Lamp Monitors. Underneath the right turn signal light is the TRUNK reminder light, At the right of the speedometer is the new indicator light arrangement for BRAKES, WATER TEMP., ENG. TEMP., OIL and GEN.

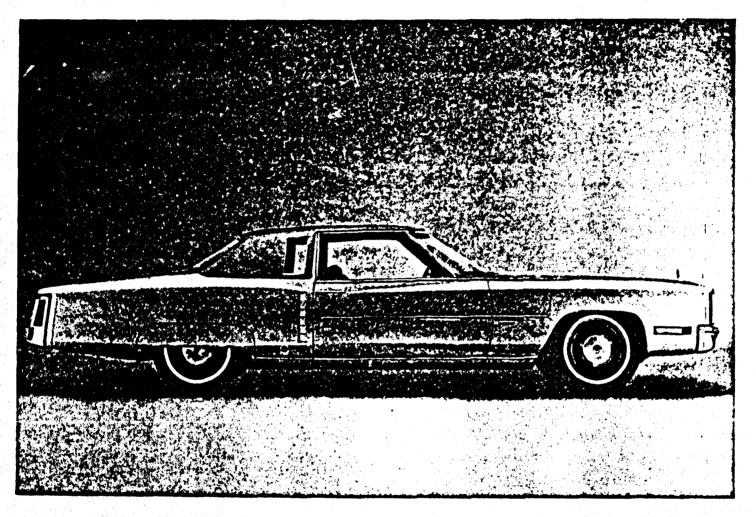
Detail outside the cluster area of the instrument penel includes the new combination courtesymap light with greater illumination in the center of the penel, A/C and ventilation outlets and larger glove compartment. The clock is relocated to right hand side of the instrument panel and angled slightly to the left for improved driver readability. The insert above the glove compartment is the same as the insert in the cluster area for each series to add color and design coordination to the interior decor.



letters and an 8.2 Litre plaque.

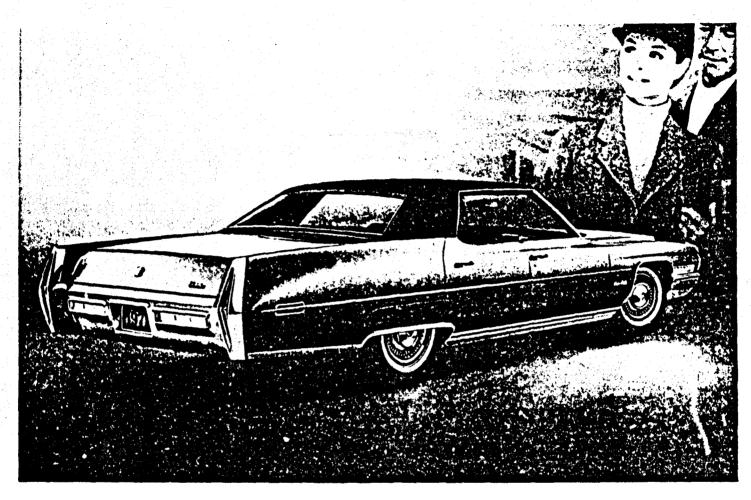
Eldorado rear styling is notable for its appearance of a floating deck lid between the rear fenders. Continuity of design is unmistakably evident in the bevel on the deck lid, body side and front end. The massive, deep-section bumper with vertically mounted back-up lamps franking both sides of the license plate strengthens the rear end appearance. The redesigned tail lamp assembly incorporates the tail lamp, stop lamp, rear side marker lamp and rear side marker.

reflex into a single unit that is an integral part of the crisply tailored, combination vertical fender and bumper ends. Rear reflex assemblies are nestly positioned in the cove areas of the bumper. Eldorado lettering and a wreath and crest on the deck lid furnish rear identification. Bulb replacement for all lamp assemblies, front and rear, is simplified through servicing from outside the car.



Modern classic styling in the side view is achieved through bevelled fenders front and rear, the pinched waist in the area of the rear line of the door and the private, formal took of the upper body with the vertically positioned coach window in the sail panel. The combination cornering lamp, side marker lamp and side marker reftex assembly is mounted low on the front fender in line with the top edge of the bumper. The new, distinctive chrome spear molding, extending from the wheel

opening back along the body side to its termination point at the rear line of the door, adds side accenting as well as protection of the body side contour against the nicks of other vehicles' doors in confined parking areas. Distinctive, simulated louvers in the rear fenders add a styling highlight. Chrome provides at the wheel openings and rocker sills provide attractive body side accenting as well as protection against road stones. Side identification is provided by Eklorado block

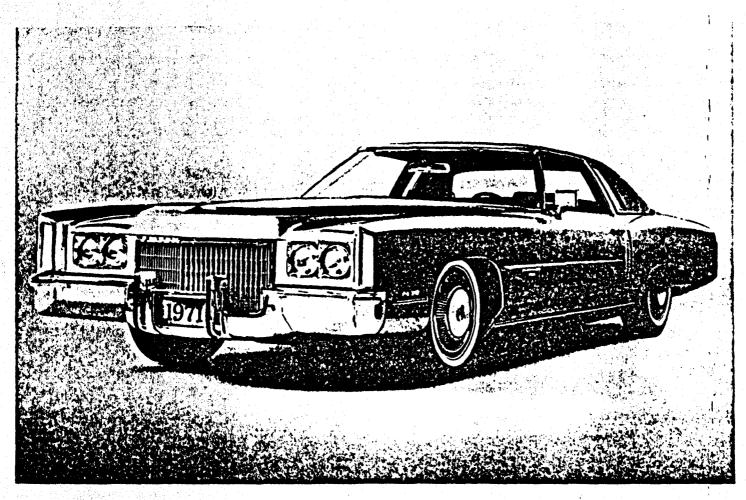


new combination cornering lamp, side marker lamp and side reflex assembly, mounted above the bumper wrap-around extension, is understated in design to fit comfortably with the surrounding environment. The rear side marker lamp is neatly sliced by the chrome accent molding along the body side. Chrome moldings around the wheel opening and along the rocker sills except on Calais and "75" models provide attractive body side accenting highlights as well as protection against road stones. The Fleetwood Sixty Special Brougham utilizes a chrome body side molding with

vinyl-clad insert color-matched to the vinyl top for added character. The new wheel disc is a one-piece stainless steel stamping in a bright and brushed chrome finish with the Cadillac crest in the center hub area.

Rear end styling presents a contemporary version of the traditional Cadillac look. The deep-draw rear deck seems almost suspended between the rear fenders. Deck lid louvers, a classic expression of functional styling, are utilized for the new flow-thru ventilation system. The unmistakable Cadillac look in the rear is strengthened by the massive, deep-

section bumper. The new combination tail lamp and stop lamp assembly, portrayed in a strong vertical arrangement at each bumper end, frames the deck lid and main bumper in another expression of classic styling. Dual backup lamps are mounted horizontally in the bumper for added width of appearance. The Cadillac crest adorns the deck lid of Calais and De Ville models, while the wreath and crest appears on Fleetwood models. Bulb and lens replacement for all lamp assemblies, front and rear, is simplified through servicing from outside the car.



Eldorado Styling

Eldorado styling for 1971 has taken off in a new direction. It speaks quietly of the dashing style of the classic past, yet retains the traditional Cadillac look in its modern classic design. The dominant styling feature up front is the cross-hatch grille with dual vertical bars. The large wrap-around bumper with vertical bumper guards and vinyl inserts provides a dramatic new front end appearance. The wider, deep-draw hood, largest ever made at Cadillac,

center accent molding with car color center, stand-up wreath and crest and dual paint stripes which extend along the side of the body enhance the sculptured front end design. Twin headlamps are set in car color bezels, while the combination parking and turn signal lamps in the vertical fender ends and the bevel appearance above the headlamps complete the crisp styling of the front end.

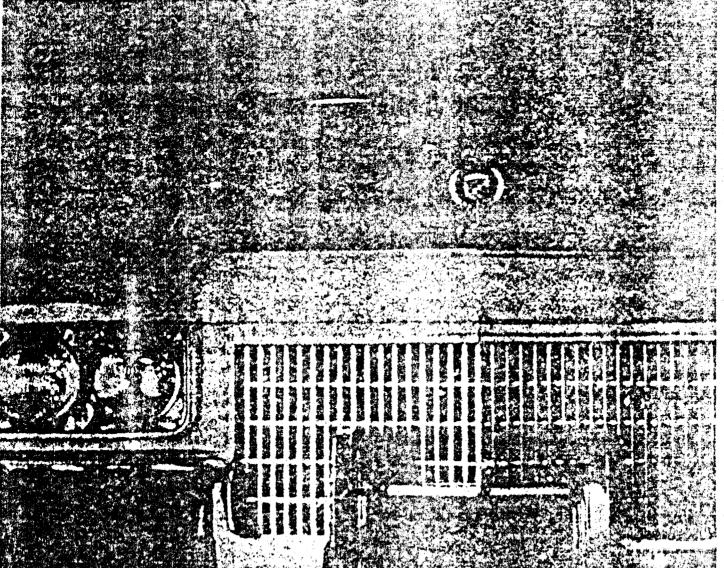


1971 Cadillac Styling Cadillac styling for 1971 offers so much that is so new and distinctive, yet the special traditions that set Cadillac apart from others are still very much in evidence. The traditional cross-hatch grille with an in-depth frame in each opening is functional styling in the true classic sense and is the most conspicuous feature up front. Playing a more important role in the front end graphics this year is the new bumper with wrap-around extensions and vertical bumper guards with protective vinyl-clad inserts. Playing a subordinate role in the front end styling theme are the combination

parking and turn signal lamps which are mounted horizontally in the bumper. The new front ensemble has twin headlamps set in individual bezels and separated by an attractive winged crest. The hood, longer and wider than ever before, has the traditional cloisonne crest, while the wreath and crest adorns the hood of Fleetwood models.

The side view typifies the overall new classic styling philosophy. Notice the impressively long look to the entire car that is created by the flowing tubular shape of the body side contour and culminating in the foil shape at the rear. The

Bumps Starve with Vine inserted conduct styling Every Eldorado Corpe Coech Window, E-8 8 Eldorado Eleculo Real Window De-Foyger E-8, 9 Eldotado Electric Resk Window De Foyger E 3 9 Eldotado Hodd Ornement E 8 9 Eldotado Accent Stripés E 8 9 Eldorado String E 3 6 Instrument Rene Mirror E 10 11 Instrument Rene Ash Tree E 10 11 Lamp Monitors E 12 13 Map Light E 10 11 Opera Lampa La E 10 11 Right Side Remote-Control Mirror E 18 Rocker Panel Moldings E 14 16 Saféry Fentural E 14 16 Saféry Fentural E 14 16 Straffy Wheet E 17 Seet Construction Seet Adjusters E 17 Seet Construction Seet Adjusters E 17 Straffy Wheet E 18 Straffy Wheet E 17 Straffy Wheet E 18 Straf



NEW FEATURES

Garnish Molding—The frame next to the glass on the inside of windshield, door, rear window and along side of headlining.

Inserts—When used with reference to upholstery, it is the center section back of bolster on the cushion and below the holster or in the center of the backrest.

Leather Upholstery—This term means that a combination of genuine leather and coated fabric is used throughout.

Instrument Panel—The instrument panel, glove compartment door and ash receiver doors.

Luxury Coll Springs—A coil seat spring, wrapped in sheeting or muslin, wider in diameter than marshall type.

Marshall Type Springs—Narrow diameter, individually wrapped in burlap, coil seat springs.

Molded Plastic—A formed plastic, such as front seat back panel.

Natural Grain—Leather with a natural hair cell without any additional design.

Notched Back—A separation at top between individual backrests. Usually in a Coupe type seat.

Nylon Cloths—Nylon warp fibers with Viscose filler. Any reference to a Nylon cloth means that the material is a Nylon-Viscose blend.

OO—When used on new car order, it refers to a special exterior color.

Pipes or Pleats—Style of upholstering when material is folded or separated by seams, visible or invisible.

Rear Quarters—When applied to interior it may refer to rear upper area below headlining; on 2-door cars, the section back of doors. For exterior reference it may mean rear section above belt line; lower section back of door extending to rear end of car.

Rear Shelf—The area between rear seat back and rear window. Package shelf.

Risers—A section raised above its surrounding area.

Sail Panel-Refers to rear section above belt line.

Seaming Laces—Also called welts. A fabric covered cord or piping used to join by sewing two sections of material. This also has the benefit of locating and properly positioning the upholstery material to form and preserve the required shape.

Sedan Type Seat—A straight-across type seat without individual backrest separation.

Seat—Combination of backrest and seat cushion which comprises entire seat assembly.

Seat Cover—The top of cushion or face of backrest which has body contact.

Seat Side Panels — A section alongside of front seat backrest.

Seat Wings-Lower front seat side panel.

Set of Trim Stock—The various components that comprise a complete interior upholstery.

Skirt-See Cushion face.

Strato Backrest-Thin, tapered backrest.

Top Boot-Convertible top cover when lowered.

Trim-The interior upholstery combination.

Trim Style—The design into which the upholstery fabrics are shaped, such as pipe, biscuits, plain, etc.

Vacuum Formed—Vinyl or plastic molded by vacuum instead of pressure.

Windlace—The fabric or leather covered windhose applied around doors as an air seal.

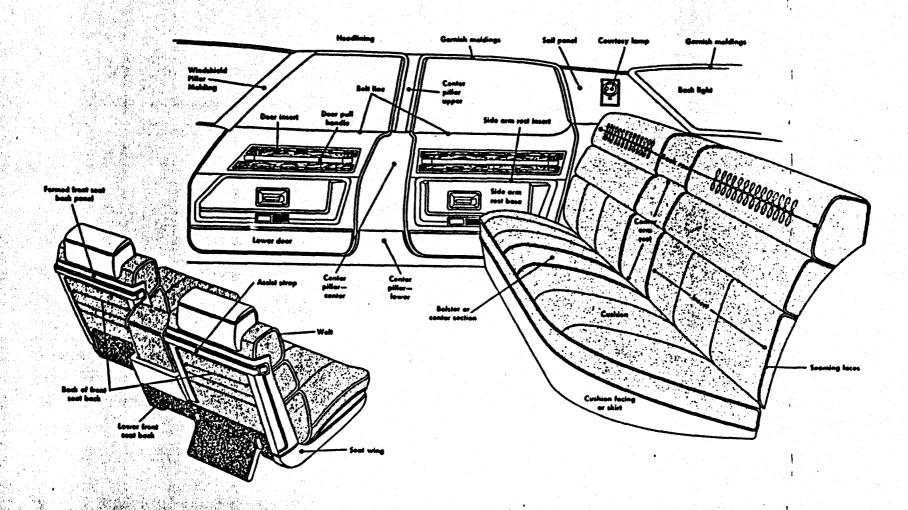
X-Refers to special upholstery on new car order.

Glossary of Interior Styling Terminology

- Back of Front Seat Back—The back of front seat that is visible to the rear seat passengers. Also called division.

 Also called frame.
- Backrest—The upright cushion against which passengers rest.
- Backlight-Rear window.
- Belt Line—The uppermost part of doors and rear quarters, extending from windshield base to rear shelf.
- Bench Type Seat—A regular seat with straight-across bench type cushion and backrest as contrasted with bucket seats.
- Bezel—A sloping rim around an object such as headlamp lens, brake pedal, etc.
- Biscuits—Style of upholstering when material is formed into square or oblong sections by seams or pressed indentations.
- Body Cloth—The basic trim material used on seat inserts—usually the heaviest weight.
- Bolsters—The front, side or center part of a seat cushion, separated from the back or center by a welt, lace or seam. The top, side or center part of a backrest sometimes extending along the sides in a U or H shape.
- Buttons—Used to produce a tufted or biscuit effect in the upholstery design; to retain trim covers and as an appearance item.
- Coated Fabric—A synthetic material with a feather-like appearance, also called expanded vinyl and elascofab (Elastic-coated-fabric).
- Cei 'er Pillar—A rear door hinge support structure between in, in and rear doors terminating at belt line on hardtop seu.vis.
- Combit ation—When referred to interior upholstery, it is the compate interior that includes a combination of colors and materials such as cloth, leather, vinyl, etc.

- Coupe Type Seat—Individual backrests, creating a notched appearance. On 4-door styles the backrests are anchored and do not fold as they do in 2-door models.
- Cowl Quarters—The section forward of the front door on inside of front compartment.
- Cushion—The lower seat cushion or section upon which passengers sit.
- Cushion Face—Vertical surface forming front and sides of seat cushion.
- Cut and Sew-Cutting material to pattern; sewing and molding to form a set of "trim stock".
- Dielectric—A heat and pressure process to unite, form and make designs on fabrics.
- Division—The back part of front seat. Separation between front and rear compartments.
- Door Pull-A grip handle on upper door panel.
- Door Pad—The upholstered part of a door or section below window.
- Dual Comfort Front Seat—This seat is divided at the left of the center armrest so that 40% of its width is for the driver and 60% is for passengers. A full center armrest is attached to the passenger section of the back rest.
- Dust Boot—Convertible top cover when lowered. Also called top boot.
- Embossed—A dielectrically formed design on coated fabric.
- Expanded Vinyl—An extra thick vinyl coated fabric. The soft resilient feel is attained by sandwiching a spongelike cellular structure between the backing fabric and plastic topcoating.
- Front Seat Back Panel—A machine-formed vinyl panel that covers top and sides of front seat back.



PAST MODEL CADILLAC EXTERIOR COLORS

(Available at extra charge)

	1970		1969		1968		1967		1966
11	Cotillion White	10	Seble Black	10	Sable Black	10	Sable Black	10	Sable Black
14	Patina Silver	12	Cotillion White	12	Grecian White	12	Grecian White	12	Strathmore White
18	Phentom Gray	16	Petina Silver	16	Regal Silver	16	Regal Silver	16	Starlight Silver
19	Sable Bleck	18	Phentom Gray	18	Summit Gray	18	Summit Gray	18	Summit Gray
24	Corinthian Blue	24	Astral Blue	20	Arctic Blue	20	Venetian Blue	20	Mist Blue
29	Condor Blue	26	Athenian Blue	24	Normandy Blue	24	Marina Blue	24	Marlin Blue
34	Adriatic Turquoise	28	Persian Aqua	26	Émperor Blue	26	Admiralty Blue	26	Nocturne Blue
49	Glenmore Green	30	Palmetto Green	. 28	Capri Aqua	28	Capri Aqua	28	Caribbean Aqua
54	Byzantine Gold	36	Rampur Green	30	Silverpine Green	30	Pinecrest Green	30	Cascade Green
59	Bayberry	40	Colonial Yellow	36	Ivanhoe Green	36	Sherwood Green	36	Inverness Green
64	Sauterne	42	Cameo Beige	40	Kashmir Ivory	40	Persian Ivory	40	Cape Ivory
69	Dark Walnut	44	Shalimar Gold	42	Sudan Beige	42	Sudan Beige	42	Sandalwood
74	San Mateo Red	46	Cordoven	43	Baroque Gold	43	Baroque Gold	44	Antique Gold
79	Monarch Burgundy	47	Wisteria	44	Chestnut Brown	44	Doeskin	46	Autumn Rust
20	Spartacus Blue Firemist	48	San Mateo Red	48	San Mateo Red	48	Flamenco Red	48	Flamenco Red
93	Lucerne Aqua Firemist	49	Empire Maroon	49	Regent Maroon	49	Regent Maroon	49	Claret Maroon
94	Regency Bronze Firemist	90	Sapphire Blue Firemist	90	Spectre Blue Firemist	90	Atlantis Blue Firemist	90	Cobalt Firemist
95	Cinnamon Firemist	94	Chalice Gold Firemist	94	Topaz Gold Firemist	92	Crystal Firemist	92	Crystal Firemist
96	Nottingham Green Firemist	96	Biscay Aqua Firemist	96	Monterey Green Firemist	96	Tropic Green Firemist	96	Trooic Green
97	Brierwood Firemist	97	Nutmeg Brown Firemist	97	Rosewood Firemist	97	Olympic Bronze Firemist	97	Florentine Gold Firemist
99	Chateau Mauve Firemist	99	Chateau Mauve Firemist	98	Maderia Plum	98	Ember Firemist	98	Ember Firemist

NOTE: For more specific details on the contents of this section, consult the 1971 Cadillac Optional Specifications Manual.

All Cloth

Omit Leather and Vinyl
To eliminate leather or vinyl from the body
contact surfaces of the cushion and back rest,
specify "All Cloth." Cloth will then be
substituted on the areas that would ordinarily
be trimmed in leather or vinyl. These are
primarily the center armrest section and cushion
skirt. A discrepancy of patterns may occur in
the center where the cloth material is joined.
These are separately cut pieces and therefore,
may not match exactly.

Trim Styles

In all series, the standard trim style will be used. The bolster area will be plain, similar to the leather or vinyl that it replaces.

Cloth Front

Cloth Front and Rear

In a "75" Limousine S, the same cloth fabric used to upholster the rear compartment may be substituted for the Black leather on the front seat.

Trim Style

The cloth front seat trim will be 2" pleats similar to the leather style.

Carpet and Instrument Panels
The front compartment will be the same color as the front sest.

Landau Roof

Available on "75" Sedan and Limousine LANDAU ROOF, The Landau Roof reflects an

exceptionally elegant touch of formality and is available exclusively on the prestigious. Fleetwood Seventy-Five Sedan and Limousine. All new styling on the Fleetwood 75's provides a change in the appearance of the Landau Roof for 1971. When the Landau Roof is natured, the rear quarter windows are blocked in. This option includes a padded vinyl roof, blocked in rear quarter windows, a small rear window and fully chromed Landau Bows on the rear quarters.

REAR WINDOW STYLING. The Landau Roof comes with a small, trapezoid-shaped rear window to give rear compartment passengers added privacy. Approximate dimensions are: Width at top 20"; width at bottom 22"; and height 8%".

OPTIONS. Two options are available when ordering a Landau Roof.

- 1. Select the regular size rear window.
- 2. Omit the Landau Bows.

EXTERNAL ORNAMENTATION. The distinguished wreath and crest is situated on each lower rear quarter panel. Opera lamps, available at extra charge, provide an added decorative touch in the upper rear quarter area.

Firemist Colors

Seven Firemist colors are available on all body styles. Each of the Firemist options is distinctive and reflects a strong primary color value in its category. Firemist color code numbers start with either 8 or 9 and may be

ordered by marking the number in the regular color space on the order form. Usually, there is no procurement delay in ordering any of these regular production Firemist colors. Two-tone exterior color combinations are not available as the body styling does not provide a separation of roof and upper rear quarters from the lower panels. Except on the Calais series, a two-tone appearance may be obtained by ordering a Vinyl Roof in a contrasting color from one of the seven options.

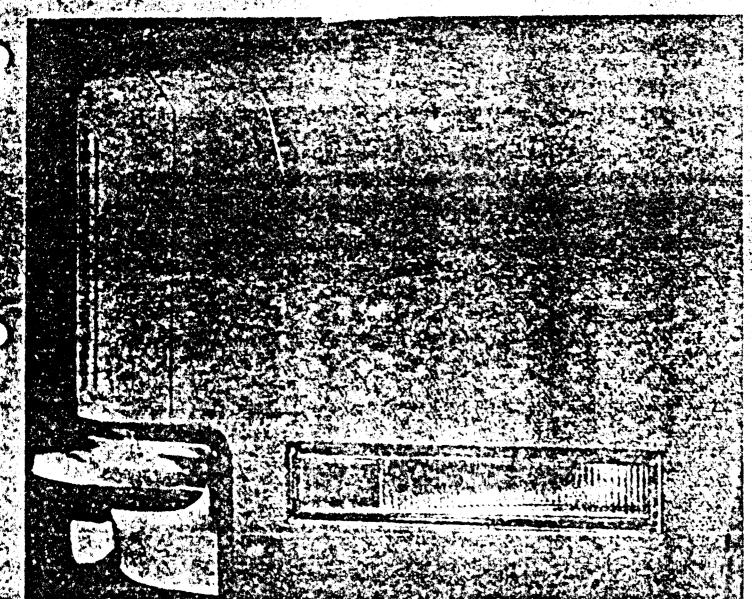
Special Colors

Past model or non-standard colors can be supplied on special order at extra charge. To order type 00 in COLOR space on order form which denotes that color is not a standard option. In space captioned SPECIAL EXTERIOR COLOR describe color by name and model year, e.g. 1964 Lime, 1959 Seminole Red, etc. Allow four to five weeks for shipment of any special color. Orders for past model colors are matched in current high gloss acrylic materials. The previous color. especially if it is a few years old may have been formulated with now obsolete pigments. The newer chemicals have improved color retention and durability. However, they could produce a variance in appearance between the newer and older color. This is a matter of information that may be of special interest to fleet owners who add new cars in the original fleet colors and have noticed a difference in their older and newer vehicles.

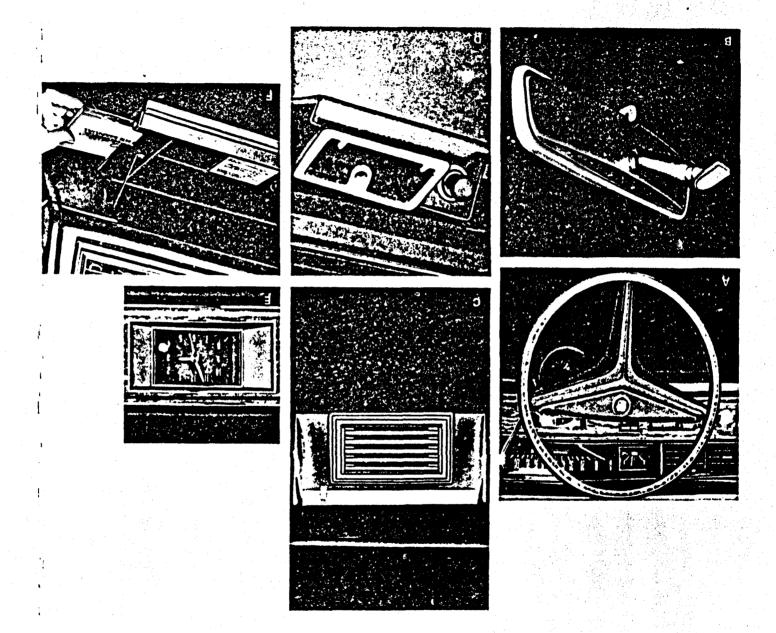
Contenus S SPECIAL ORDERS

Quel Comfort Front Seat	D-2,
General Information 5 and Terminology	D-7 8 9
	D-5
Special Cloths	
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Special Colors (Enterior)	D-5
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SPECIAL ORDERS



Steering Wheel -A

The steering wheel is newly styled to complement the Cadillac's rich new interior. The narrow three-spoke design is generously padded and features a textured appearance in matching instrument panel color and in the center the Cadillac crest or, on Fleetwood models, the wreath and crest insignia. A narrow band of chrome appears in the horizontal spokes in a wide "V" shape, adding accent to the distinctive new wheel. A new horn control mechanism permits fast, easy horn sounding by pressing gently on any portion of the added area. Around the rim is a rich Tamo wood insert which enhances the newly styled steering wheel.

Inside Rear View Mirror-B

The 12-inch long day-night inside rear view mirror is affixed to the windshield this year for a cleaner interior appearance. The support disc is heat bonded to the windshield, while the one-piece support arm and mirror are attached to the support disc with a set screw. The mirror is designed to break away on impact from any direction. The mirror glass is shatter-resistant and framed in vinyl for added, protection. A simple twist of the mirror's lever moves the day-night mirror from daylight visibility to non-glare nighttime visibility. The mirror is also adjustable to accommodate the driver's height and seat position.

Map Light-C

The map light for 1971, located in the instrument panel to the left of the glove compartment, has a dual function. It serves as an auxiliary courtesy light during entrance and exit. The light shines automatically to help illuminate the front passenger compartment when the front doors are opened and goes out when the doors are closed. In addition, it functions as a conventional map light, operated manually when the doors

are closed by a switch to the right of the light. Increased light intensity this year provides improved illumination.

Instrument Panel Ash Tray-D

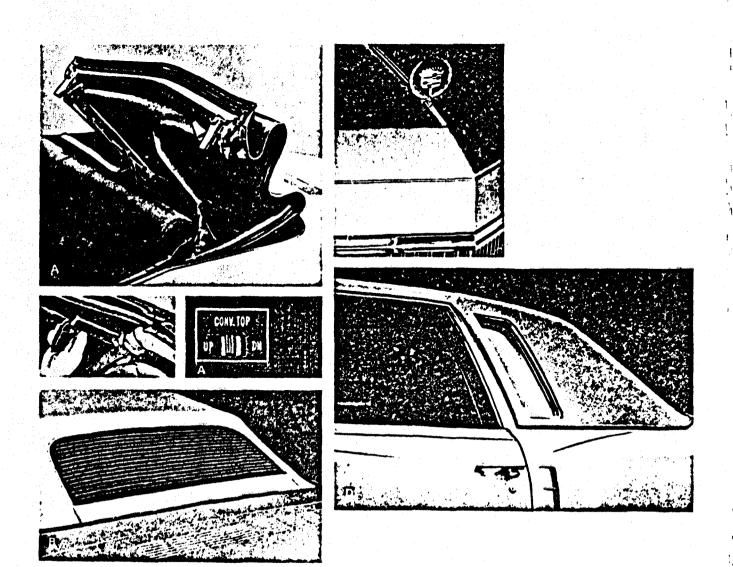
The illuminated, single-chamber ash tray and lighter unit is modified slightly for 1971 to provide improved accessibility. It is repositioned lower on the instrument panel and more to the right of the steering column for the convenience of the driver and center passenger. The ash receptacle is slightly larger for increased capacity, and the lighter is now placed in a small recess outside the ash receptacle.

Clock-E

The fully automatic electric clock is relocated in the instrument panel to a position immediately above the glove compartment door for the convenience of the front seat passengers. It is also angled slightly to the left to be readily visible to the driver. The clock face is new, with numbers instead of lines for each hour position. Additional features include a sweep second-hand, jeweled movement, illuminated dial and push-in reset knob.

Glove Compartment - F

The glove compartment is designed to provide more storage space than last year, a convenience travelers will appreciate. They will also value the fact that the door opens level to serve as a handy shelf for beverage cups. A supporting stop at each end of the door helps keep the door in a flat, horizontal position when it is used as a shelf. A stowage pocket for the owner's manual is conveniently incorporated into the door. The recessed lock knob rotates approximately 90 degrees clockwise to open the door.



Eldorado Convertible Top -A

The new, inward folding convertible top is possibly the most important innovation for the convertible in over sixty years. The side rails of the new top are jointed to fold inward toward the center of the car, and travel rearward and downward to stow behind the rear seat. Previous top side rails stowed alongside the rear seat, making the back seat comfortable for only two people. The new convertible top concept means the rear seat is as wide as the coupe rear seat, providing comfortable seating for three passengers. The top also stows flush with the body opening for improved appearance. A new, more durable actuator mechanism provides improved reliability and longe. We. The control switch on the instrument panel is illuminated this year for convenient nighttime use.

Electric Rear Window De-Fogger - B A new, electrically heated rear window de-fogger is available for the 1971 Eldorado Convertible to aid in keeping the back glass clear during adverse weather. A ceramic heating element is impregnated in the rear window glass in a horizontal grid pattern. The small heating element (exaggerated in the picture for the sake of clarity) is barely perceptible from either inside or outside the vehicle. An illuminated OFF-ON switch on the instrument panel operates the system. When the system is turned on, the temperature developed is warm enough to clear the rear window, yet it is not high enough to make the glass warm to the touch. The rear window de-fogger functions only when the engine is operating. Available on the Eldorado Convertible only. A rear window de-fogger using fan-blown air is available on all other models. See Page C-10.

Eldorado Hood Ornament - C

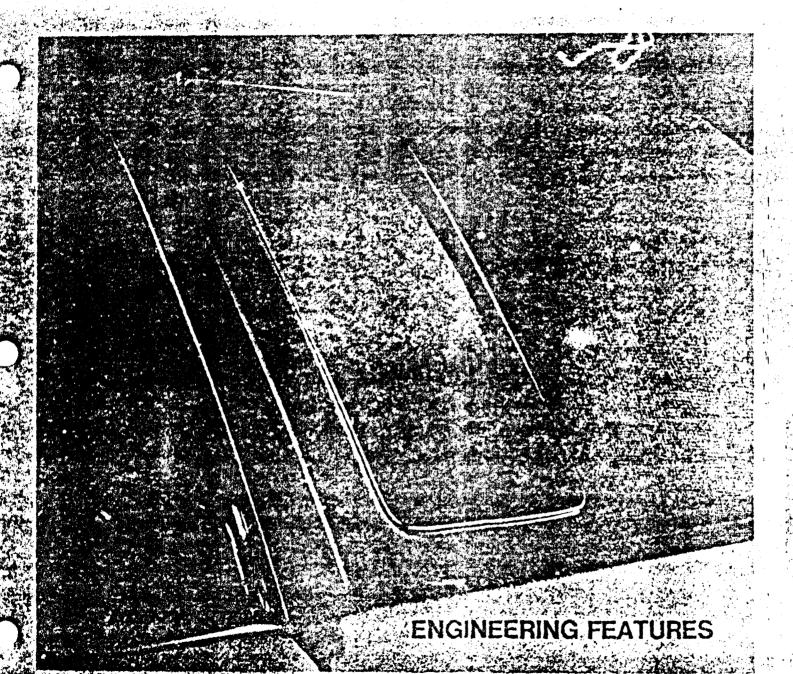
This feature is a return to the classic styling of the past when an elaborate ornament adorned the hood of virtually every vehicle. The two-sided Fleetwood wreath and crest is situated at the centerline of the hood near the hood nose. The wreath is bright chrome, while the crest has the traditional Cadillac multi-color finish coated with a clear substance to give it a jewel-like appearance. The ornament will fold fore and aft under light pressure. This is accomplished by spring-loading the ornament at the base.

Eldorado Accent Stripes - C

The Eldorado styling theme is enhanced further by thin, dual paint stripes. They are immediately below the upper crease line on the hood and extend all the way back to the trailing edge of the door where they end. On the Eldorado Convertible and Coupe without a vinyl top, the paint stripes also terminate at the trailing edge of the door. The accent stripes are available in eight different colors. The owner selects the color of his choice at no extra charge. He can also eliminate the accent stripes if he desires.

Eldorado Coupe Coach Window-D

Another way in which the Eldorado stands apart from other cars in the industry is in the treatment of the coach window. It is a vertically-shaped, stationary window this year and helps the Eldorado achieve the private look of the limousine. All side windows on the Eldorado Convertible are power operated.



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Entry and Exit -A

Unmatched freedom of movement when entering and leaving the vehicle is the result of Cadillac's incomparable design and engineering. For 1971 entry and exit are made even easier with the turn-under styling in the rocker sill area. A 2.9" inboard relocation of the rocker sill permits greater ease when stepping into or out of the car. This also means less likelihood of hitting an ankle or scuffing a shoe on the rocker sill. The wide-opening, forward hinged doors and rounded cushion corners complement the low door sills and make access to the spacious and relaxingly comfortable interiors easy and convenient. Additional ease of entering and leaving is afforded the driver when the available Tilt and Telescope Steering Wheel is ordered.

Hood Latch-B

The dual-action safety hood latch holds the hood securely shut. For 1971 a new inside hood release for the primary latch provides excellent underhood security. The hood lock handle is located on the left kick pad below the instrument panel. To unlock the hood, simply pull back on the hood release handle. The hood will pop up slightly but will not

open further without releasing the secondary latch which is located between the grille header and hood, approximately in the center when viewing the car from the front. Movement of the secondary latch lever allows the hood to be raised completely. The hood opening height has been increased an additional 3" for greater ease of servicing underhood components.

Side Guard Beam - C

The 1971 Cadillac bodies utilize heavy-gauge steel, welded construction and a structural reinforcement system to further strengthen the passenger compartment. A double-walled, box-shaped steel beam, similar to the steel guard rails along highways, is welded horizontally inside each door. Additional reinforcement in the lower door pillar area contributes further to increased structural rigidity.

characteristics under varying load conditions. The helical-coil springs are softer to improve ride smoothness. Shock absorber upper mountings are new and have larger rubber bushings which contribute to a quieter ride.

Shock Absorbers

Cadillac shock absorbers are an integral component of the suspension system and contribute tremendously to Cadillac's luxurious ride and outstanding handling. They are of the direct acting, permanently sealed type incorporating an inert gas sealed inside a nylon envelope, a concept pioneered by Cadillac. This inert gas is used in place of the air in some conventional shock absorbers because it eliminates aeration or foaming (air mixing with the fluid) which can cause shock absorbers to lose their effectiveness and contribute to poor handling and cornering and extra wear on suspension and wheel parts. Both front and rear shock absorbers are specially calibrated to make shock absorption smooth and easy. They are also designed to give uniform action in a variety of climates.

Rear Axie

The rear axle assembly multiplies torque from the transmission and transmits power to the rear wheels for driving traction. The cast nodular iron center section houses the completely serviceable differential and the gear set. Pressed into each outboard end of this differential housing are the rear axle housing tubes that are welded in place. Rear wheel bearings are of the roller type and are completely assembled as a unit for strength and durability. The rear axle pinion seal has a two-lip design, the outer lip sealing out dirt, the inner lip sealing in jubricant.

Steering System Cadillac incorporates a variable-ratio steering

gear in the power steering system. Major advantage of the variable type over the conventional fixed type is that it allows faster steering with fewer turns, lock to lock, plus extremely good straight ahead road feel. The variable ratio gear provides a relatively high on-center ratio for straight ahead driving and low ratio for extreme turns and parking. With this setup, the driver can keep the car on the road with minimum effort, yet get quick response in tight places. For 1971 the steering system has a new variable-ratio gear to provide faster steering response. Complementing the new ratio gear is a new, compact steering pump with 10% greater power assist. The steering linkage has new, high-strength tie rods for greater durability. Everything considered, the 1971 steering system makes steering easier with more positive handling and improved maneuverability. Variable-ratio steering is standard on all models except the Seventy-Five models which use a fixed-ratio power steering system.

Rubber Cushioned Coupling and Bushings

Cadillac's smooth, almost effortless finger-tip steering is aided further by the use of a flexible rubber coupling in the steering column. This helps absorb road shocks and vibration before they reach the steering wheel.

Cadillac Triple Braking System

The Cadillac braking system for 1971 incorporates a larger master cylinder and larger wheel cylinders to increase its braking capacity under a variety of stopping conditions. The triple braking system, pioneered by Cadillac, consists of these components:

 A. The independent front and rear hydraulic braking system, pioneered by Cadillac, incorporates separate fluid reservoirs, pistons and hydraulic lines for each system. Should a malfunction occur in the front system, the rear system will still function. Likewise, should a malfunction occur in the rear system, the front system would still be operative. A red telltale light on the instrument panel alerts the driver to any malfunction.

- The power brake vacuum booster utilizes engine vacuum to reduce the braking !

 effort.
- C. The parking brake is foot-operated and may be used under emergency conditions as an auxiliary braking system. It may be applied and released without locking when the car is in any drive range with the engine running.
- D. Corrosion-resistant brake lines and rayon cord brake hoses help assure increased durability and long life.
- E. Cast iron-steel rear brake drums are finned for fast heat dissipation. A flange on the rear brake backing plate shields interior of drums from water. Rear brakes adjust automatically when the car is in reverse and the brakes applied. Wheel cylinders are self-lubricating for reliability and long life.
- F. Front disc brakes have a ventilated disc with center openings that allow air to flow past the braking surface and brake pads for extremely rapid cooling. A shield protects the inboard disc and brake pads against road splash. The wheel envelops the outboard disc and pads to complete the shielding. Front disc brakes adjust automatically during braking.

Belted Bias Tires

Tires for 1971 are the L-78-15 size tubeless of belted bias construction. In this type of construction, two polyester cord plies run from bead to bead at an angle to the center line of the tire. This helps provide a soft, quiet ride by absorbing road noises. The two hias plies are then topped by a belt layer composed of two liberglass plies running around the tire's circumference. This provides extra strength and stability which results in outstanding tread mileage, responsive handling during braking and acceleration, excellent traction on wet surfaces and good resistance to road hazards. The wide tread gives excellent footprint contact with the road surface for additional stability. Blackwalls are standard, whitewalls available at extra charge.

Energy-Absorbing Steering Column Cadillac continues to use the energyabsorbing steering column. The outer jacket is constructed of two tubes of different diameters joined together by double rows of ball bearings. In the event of severe impact, the ball bearings roll along the wall of the jacket, allowing the smaller, lower tube to collapse within the larger, upper tube. This collapsible feature permits the steering column to telescope up to 814". When a force is applied to the front or gear end of the column, the column collapses upward. When a force is applied to the rear or steering end of the column, the column collapses downward

Frame

The Cadillac frame is of the swept torque-box perimeter type. This means that the frame is of fully boxed construction outboard of the passenger compartment for excellent, body-to-frame strength and structural rigidity. Front and rear crossmembers give increased

strength. Soft, rubber cushions at body toframe mounting points, a contributing factor in Cadillac's famed silent ride, have 15% more rubber for 1971 to provide an even, smoother, quieter ride.

Front Suspension

Cadillac's independent spring-type front suspension is modified for 1971. The front suspension geometry is revised to provide a flatter, softer ride. The ductile iron steering knuckle, introduced as an industry first last year, continues to be an important component of the front suspension. It incorporates the steering knuckle, steering arm and brake caliper support into a single integrated component for greater reliability and longer life. In addition, here are some facts about Cadillac's front suspension that make it years ahead of its competitors: (1) Strut rods that permit fore and aft deflection of the wheels when they encounter road irregularities for a softer ride, (2) Independently controlled caster and camber adjustment for greater serviceability, (3) Large front turn angle for improved maneuverability during parking and (4) Permanently lubricated suspension for increased dependability and longer life.

Rear Suspension

Cadillac's proven four-link rear suspension has two upper control arms angle-mounted high on the rear axle to help reduce sideways motion, roll on curves, acceleration squat and deceleration dive. The two lower control arms connect the rear axle and frame for proper wheel alignment and ride stability under a variety of road conditions. Thick tubber insulation at control arm-to-frame mountings and at top and bottom of springs absorbs and isolates road noise. For 1971 the rear suspension is substantially improved. The suspension geometry is revised to provide a flatter, softer ride and improve handling

from the front of the car. This feature permits a quick visual check of the coolant level without removing the radiator cap, thereby discouraging radiator cap removal and the subsequent loss of coolant due to a pressure release within the system. Coolant should be added to the reservoir, not the radiator.

Engine Fan

A flex fan is used on all 1971 Cadillacs. The blades vary their pitch according to the amount of air flowing past them. That is, at low engine speeds, such as during idle conditions and moderate speed driving, the blades turn or twist to pull in more air for cooling. At higher speeds, such as during turnpike driving, the blades twist or flex to pull in less air since ram air due to vehicle motion is sufficient for cooling purposes. The flexible blades have been repositioned according to computer computations for 1971 to help dampen out sounds of air movements at high speeds. Depending on the cooling requirements of the particular model, either a five or seven blade fan design is used. New drive belts of a laminated construction provide a quieter accessory drive system.

Exhaust System

The exhaust system for 1971 is relocated to the right side of the vehicle to allow for the lowering of the floor. The system is designed to allow the high performance Cadillac engine to operate at peak efficiency. It incorporates an exhaust pipe, intermediate pipe, muffler, resonator and tail pipe. The combustible gas from the engine flows through the cast iron exhaust manifold into the large diameter steel exhaust pipe. This waste gas then passes through the exhaust system, including the muffler and resonator, before being discharged into the atmosphere at the rear of the car. See p. F-11 for a description of the Eldorado exhaust system.

Turbo Hydra-Matic Transmission
The Cadillac Turbo Hydra-Matic transmission

is engineered expressly to provide the Cadillac driver with the unbeatable combination of instant, smooth response, versatility and dependability. It is a threespeed, fully automatic unit consisting primarily of a torque converter and fixed stator. The converter and stator multiply engine torque during acceleration in any gear (low, intermediate, high). A major advantage of the three-speed Turbo Hydra-Matic transmission is the fact that it delivers correct torque multiplication under all driving conditions. This is especially helpful in slow-moving traffic where low-speed acceleration and deceleration are the rule. This versatility is provided by two Drive Ranges and one Low Range.

LEFT DRIVE POSITION. This is the recommended position for all normal forward driving because it gives the Cadillac driver the maximum in economy, quietness and reduced engine speeds. At the same time, however, there is ample acceleration reserve. By depressing the accelerator pedal to the floor, a lower gear is engaged for quick highway passing.

RIGHT DRIVE POSITION. This position corresponds to second gear because it locks out high gear. It is used to good advantage in mountainous terrain for uphill pulling and downhill holdback on medium grades.

LOW DRIVE POSITION. By engaging first gear only, this position offers maximum engine acceleration and deceleration. It is especially useful on short, steep grades and in stop-and-go traffic.

Cadillac Drive Line

Cadillac's one-piece tubular steel propeller shaft or usive shaft (two-piece on 75 models) transmits the flow of power from the transmission to the rear axle. This durable shaft is attached to the transmission by means of a heavy, high capacity slip yoke and constant velocity joint to help make the power transfer smooth and quiet. For 1971 the propeller shaft is modified to accommodate

the larger wheelbase. A modification is also made in the rear centering mechanism to improve durability. In addition, the constant velocity joint is redesigned to prevent possible handling damage.

Constant Velocity Universal Joints Additional smoothness in the power transfer operation comes from the constant velocity universal joints. The one-piece propeller shaft requires two universal joints, one mounted at each end of the shaft. On 75 models, three universal joints are required because of the two-piece propeller shaft. These universal joints, permanently lubricated for durability, help transfer power to the rear axle smoothly and quietly, with no vibration. They are constructed and installed with the advantage that each offsets any vibration-setting tendencies of the other.

Safety Rim Wheel

The Cadillac steel wheel is a functional component of the vehicle. It incorporates a second safety bead retainer to help keep the tire on the rim in the event of sudden deflation. Wheels are slotted to permit cooling air to circulate around the brakes, thereby contributing to long brake life.

Valve Train

The valve train plays one of the key roles in the smoothness of the two Cadillac engines. Overhead valves, push rods and rocker arms are all designed for smoothness, quietness and long life. Hydraulic valve lifters are used to maintain zero operating clearance throughout the valve train. This assures quiet operation and eliminates completely the need for periodic valve tappet adjustment.

Camshaft

The hardened cast iron camshaft is supported by five steel-backed babbitt bearings and is driven by the crankshaft through a silent timing chain for exceptionally quiet idle and high-speed characteristics. The wide camshaft lobe design, reworked slightly for 1971 to help provide efficient engine operation with low lead fuel, assures minimum lobe wear for long camshaft life. The camshaft design has greater overlap between events of intake and exhaust valves. This aids in reducing nitrous oxide concentrations in the engine exhaust.

Starter Motor

The Cadillac starter motor is especially designed for quietness, long life and a high, sure-fire cranking speed for extra-quick starts. The solenoid lever is completely enclosed for maximum wet weather protection and dirt-free operation. An overrunning clutch protects the starter motor from excessive speed when the engine starts.

Generator

Cadillac's high capacity generators convert mechanical energy from the engine into electrical energy at all engine speeds to help maintain the battery at the proper charge level at all times. Special bearings never have to be lubricated, resulting in greater reliability and longer life. The generators are upgraded for 1971. An increase in amperage rating provides for the additional lighting loads required on the 1971 Cadillacs. There is a 42-amp, generator for all cars without air

conditioning and a 63-amp, generator for all cars with air conditioning. The 75's have an 80-amp, generator. There is a separate regulator and generator on the Calais, De Ville and Sixty Special Brougham cars, while the regulator is an integral component of the generator on the Eldorados and 75 cars. Hard, gold contact points in the regulator provide better wear characteristics and longer life.

Battery

The Cadillac battery has 15 lead plates for retaining electrical energy. Due to the number and size of these plates, there is sufficient power for fast starts, even on the coldest mornings, and ample reserve power for operating all accessories. Separators between the plates are constructed of a poly-vinyl chloride material to offer greater resistance to shorting. The Delco Eye inspection window permits an instant visual check of the electrolyte level without removing the caps. When the level is normal, the "eye" appears black. When the level is low, the "eye" appears off-white, indicating all cells should be filled. The new Eldorado battery has side mounted terminals. When the cables are attached, the terminals are completely sealed, providing protection from corrosion build-up. Protected side terminals also stay clean and tight, preventing poor connections and loss of power.

Cooling System

The 1971 Cadillac cooling system is the closed type, with coolant recirculated through the system by a high-capacity cast iron water pump. Coolant is pumped to each bank of cylinders simultaneously, through the cylinder heads and around the valve seats, valve guides and valve ports. Full-circle cooling helps prevent distortion through excess heat build-up. A 15 lb. pressurized cap raises the boiling point of the coelant to increase its heat-absorbing capacity. A two-quart reservoir of coolant is located on the right side of the radiator when viewed

1971 Engineering Features

Quadrajet Carburetor

This four-barrel carburetor, used on both 1971 Cadillac engines, is engineered for excellent performance and smooth operation. There are two stages of operation. The primary side has two small barrels that provide stable fuel control in the idle and economy operating ranges. The secondary side has two large barrels to supplement the fuel-air mixture from the small barrels. These large barrels come into play when extra power and performance are needed for passing or climbing long, steep hills. Several changes have been made for 1971. A new purging system in the base of the carburetor controls the removal of stored fuel vapor from the vapor canister which is part of the evaporation control system. In addition, to maintain the emission control built into the vehicle, idle limiting devices have been added to the carburetor adjusting screws. This prevents the readjustment of the mixture which might cause the vehicle to fail the emissions standard.

Fuel Pump

The simplified design of the fuel pump, incorporating a large fuel reservoir and large %" diameter fuel line connecting the pump to the carburetor, provides a smooth, even flow of fuel to the carburetor for excellent engine operation and outstanding resistance to vapor lock. The fuel filter, an integral component of the fuel pump, is mounted inside the pump at the outlet fitting. It filters out dirt particles in excess of approximately .002 of an inch in diameter.

Engine Fuel

For 1971, both the Cadillac and Eldorado engines are designed to operate efficiently, and with lower exhaust emissions, on low lead gasolines with a Research Octane Number of about 91. If low lead gasoline is not available, any leaded fuel currently available may be used. Owners of pre-1971 Cadillacs are advised to continue the use of premium fuel which will continue to be available as it is

today. Some fuel companies will market the new low lead fuel as a replacement for "regular" fuel while others will market it as a third grade fuel. Cadillac owners and prospects can be assured that for the foreseeable future their present engines or those that they may be planning to purchase will not be made obsolete by the development and distribution of new fuels.

Crankshaft

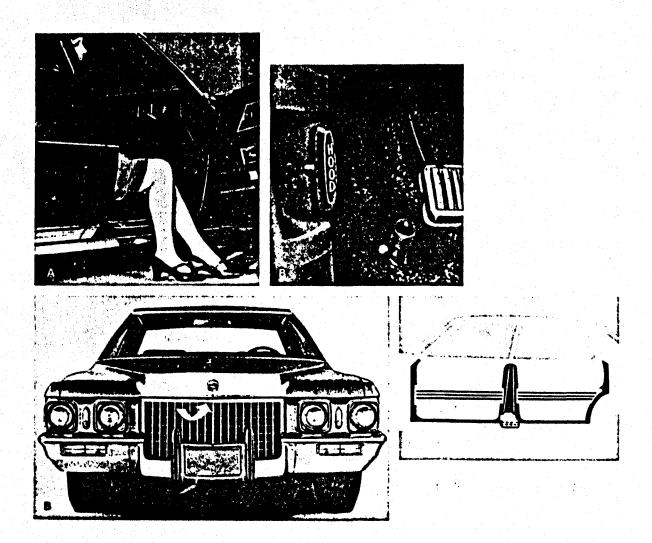
The sturdy, dynamically balanced crankshaft, backbone of the engine, is of a cast nodular iron design supported by five main bearings of steel-backed aluminum and steel-backed babbitt construction for good anti-friction qualities and long life.

Pistons

Lightweight, cast aluminum pistons provide smooth engine operation under all driving conditions. The top shape of the pistons has been redesigned for 1971 to provide a lower compression ratio. This permits engine operation on 91 octane low lead fuel. The top compression rings are molybdenum-coated for longer wear characteristics. The oil ring is chrome plated for long life and improved high-mileage oil economy.

Cylinder Heads

The cylinder heads used in both of the 1971 Cadillac engines are of a cast iron design with individual inlet and exhaust ports for each cylinder in a configuration that allows for optimum induction and exhaust flow characteristics. Generous passages around the spark plugs, valves and valve guides help assure proper cooling to extend their life span and assure better engine performance. The cylinder head design also includes integral air passages for the exhaust emission control system.



Door Latches and Locks

The solidly constructed easy-action Cadillac doors with passenger-quard door locks are engineered to lock tightly. After the doors are locked, the inside door handles are disengaged and will not open the doors until the door lock buttons are returned to the up position manually, by power door lock switch or by outside key. Latches incorporate an interlocking feature to resist fore-and-aft movement. In other words, the interlocking feature acts to keep the doors in the closed position. For 1971 an improvement in the locking mechanism permits more convenient locking. To lock the door from the outside. simply depress the door lock button and close the door. In the past, the procedure was to first depress the door lock button and then depress the outside door handle plunger while closing the door.

Windshield Antenna

The radio antenna is embedded in the windshield and is barely perceptible from either inside or outside the vehicle. Two fine copper wires .005 of an inch in diameter are sandwiched between the two layers of windshield glass. The small wires of the antenna, appearing as inverted "L's", run up the center of the windshield to the top. then branch out in opposite directions across the top. At the lower, center portion of the windshield, the wires join together to form a common lead-in wire. Special noise suppression devices block out distracting noises to provide excellent reception. The windshield antenna comes on all Cadillacs even though a radio system might not be ordered.

Windshield Wipers and Washer A three-speed recessed wiper and washer system is used on all 1971 Cadillacs. The wiper system is a tandem, left-hand articulated system. The wiper blades travel in the same direction at the same time with the left-hand or driver's side blade sweeping to within 2" of and parallel to the windshield pillar. The articulating action of the driver's blade permits a greater area of the windshield to be wiped clear. The overlapping action of the wiper blades at the windshield center contributes further to improved visibility. When the wipers are not in use, they are concealed at the base of the windshield by a slight upsweep of the hood. The control panel is located on the driver's door for easy accessibility. The wipers have a LOW, MEDIUM and HIGH speed setting. There is an additional setting for 1971. When the wiper lever is placed in the MIST position. and held until the blades are activated, as single wipe cycle removes mist and light rain deposits. The blades then park automatically in their recessed position at the base of the windshield. If more than one cycle is desired, hold the wiper lever in the MIST position.

Tamper Resistant Odometer

All Cadillacs feature a tamper resistant odometer with telltale device that provides instant, visual evidence if someone attempts to turn back the mileage reading. The odometer has black number wheels with white numbers. Between each black number wheel is a thin black separator that is held in place with a breakable plastic retainer. Should someone try to turn back the mileage reading by exerting backward pressure on the number wheels, the plastic retainer tears and the black separators rotate to show a bright color. This provides clear evidence of tampering.

Luggage Compartment

The luggage compartment is easily accessible for loading and unloading. The spare tire and wheel and jack components are mounted

forward on the trunk shelf (horizontally on the trunk compartment floor in convertible and Seventy-Five models), freeing the trunk space nearest the bumper for convenient placement of items. A trunk light shines automatically when the lid is raised, enabling the owner to use both hands for loading and unloading of items at night.

The spare tire and wheel cover helps protect luggage and other items from becoming marred. It also provides some protection for the spare tire and wheel. The cover slips on and off easily and helps dress up the compartment. Standard on the Sixty Special Brougham, available on all other models.

The recessed hinges provide additional protection for luggage and other items the owner does not care to have marred. Other protective features include a lining on the compartment floor and a rubber seal around the lid to keep out damaging dust and water. The lid is counterbalanced for easy opening and closing.

Ventilation And Heating System (Non A/C Cars)

If air conditioning is not ordered, an upper and lower level ventilation system provides quiet, draft-free air circulation with the windows closed. Air for the system is taken in at the base of the windshield. This air is discharged into the passenger compartment through grilles located in the center of the instrument panel (upper level) and through outlets in back of the instrument panel (lower level). Control knobs for the dual level ventilation system are located under the center of the instrument panel and on the cowl trim panels. The instrument panel knob controls the amount of air flow through the instrument panel grilles. The cowl trim panel knobs control the amount of air flow to the lower level. The instrument panel center air outlets have adjustable louvers to

provide for directional air distribution. The circulating air is routed under and behind the rear seat and is exhausted through the ventilator louvers in the deck lid. The heating system draws in air at the base of the windshield, circulates it through a heating unit in the engine compartment and discharges it into the passenger compartment through a distributor unit below the instrument panel at the center of the car.

Ventilation And Heating Controls (Non A/C Cars)

The Cadillac ventilation and heating system is operated by three horizontally movable levers located on the instrument panel just to the left of the steering column. The lower lever turns the heater on and off and controls the temperature. The upper left lever controls the fan speed, and the upper right lever controls the heater and defroster. When windshield de-frosting or de-fogging is required in inclement weather, all three levers must be placed in the extreme right setting to clear the windshield.

Dual Compartment Automatic Climate Control

The driver and rear compartment passengers of the Seventy-Five Sedan and Limousine may enjoy motoring comfort throughout the year at different temperature levels if they desire Separate controls for the front and rear compartments provide driver and rear passengers with selected interior temperatures. See page C-6 for operation of front compartment controls. The temperature dial and OFF-ON switch for the rear compartment are relocated this year to a position above the right armrest for increased visibility and greater ease of operation. The controls are situated behind a simulated Tamo wood sliding door panel. With separate front and rear

controls, comfort is maintained automatically to the individual requirements of front and rear compartment passengers.

Separate Rear Compartment Air Intakes Since the Automatic Climate Control systems for the front and rear compartments of the Seventy-Five Sedan and Limousine operate independently of each other, a completely separate rear system consisting of a heater, blower and evaporator assembly is located in the trunk compartment. Outside air for the rear system is drawn in through the special inlets located high on the rear of the body. The rear window de-fogger is integral with the rear system.

Rear Compartment Heating And Cooling Outlets

During cool weather, warm air is directed into the rear compartment of the Seventy-Five Sedan and Limousine through special grilles located beneath each rear door armrest. During warm weather, cool, de-humidified air is directed into the rear compartment through the grilles located overhead on both sides of the compartment. There are a number of small openings that diffuse the cool air evenly. In addition, a hinged door that is integral with the outlet grille may be opened to direct air toward the rear passengers.

Floor Insulation

Four layers of selected materials insulate the front compartment against heat, cold, noise and drafts, thus contributing to driver and passenger comfort. Two layers of jute and a layer of carpeting are used in the rear compartment. The four layers used in the front compartment are:

- 1. Carpeting
- 3. Rubber Compound
- 2. Jule
- 4. Jute

Scientific Soundproofing
The quietness of Cadillac inte

The quietness of Cadillac interiors is achieved through the Cadillac engineers' constant efforts to design-but any engine or chassis vibrations. However, the distracting noise of thrown gravel and other vehicles' horns cannot be engineered out. Therefore, selected soundprooling is used in strategic places. Added quietness is assured by insulation in rear quarter panels to reduce tire noise. A rubber compound sound barrier is also used at each side of the cowl. Under-the-hood insulation includes 1 %" of fiberglass and a one-piece sound barrier between engine and passenger compartments. A new inner roof panel for 1971 helps improve the acoustics of the passenger compartment and provides added strength to the vehicle itself. A layer of felt deadener and a layer of insulation is used between the roof and headlining. Soft, durable rubber seals for doors, windows and the trunk are newly designed this year to provide a more positive seal against damaging moisture and dust as well as to minimize wind noise.

Eldorado Frame

The Eldorado for 1971 uses a completely new full length frame that is specially designed to fit the structural requirements of its front wheel drive. The frame is the perimeter type. This means it is of a fully boxed design outboard of the passenger compartment for

good body-to-frame strength and structural rigidity. Crossmembers give the frame additional rigidity. Soft, durable rubber body mounts provide substantial structural isolation and also contribute to the Eldorado's soft, silent ride. The number of rubber body mounts for 1971 is increased significantly over last year. The body mounts also have 15% greater rubber volume. Additional body mounts and increased rubber volume of the mounts mean that the Eldorado's traditionally gentle, hushed ride is even softer and quieter.

Eldorado Front Suspension

The front suspension on the front wheel drive Eldorado dictates the choice of torsion bars rather than the conventional coil springs This suspension method contributes to the excellent handling ease and roadability Eldorado drivers appreciate. The fronts of the torsion bars fit into connectors on the lower control arms. The rear portions of the torsion bars are anchored firmly in an adjustable arm of the torsion bar crossmember. This crossmember is isolated from the frame by soft cushions of durable rubber. For 1971 the Eldorado utilizes the integral ductile iron steering knuckle. The steering knuckle, steering arm and brake caliper support are consolidated into a single component for improved reliability.

Eldorado Rear Suspension The Eldorado rear suspension for 1971 is completely new, providing increased roadability and handling ease. It is a four-link system that is virtually identical to the regular Cadillac rear suspension system. Principal components include upper and lower control arms, helical-coil springs and Superlift shock absorbers. The helical-coil springs contribute to the Eldorado's soft ride. The two Superlift shock absorbers, standard on all Fleetwood models and available on all other models with Automatic Level Control. are air-adjustable to help keep the vehicle level with the roadway under various loads. This means better ride control and more comfortable driving. Adding to the Eldorado's quiet ride are large volume rubber bushings at the control arm mounting points.

Eldorado Front Wheel Drive In order to transmit driving torque to the front wheels, it is necessary to reverse the flow of power coming off the engine crankshaft. Dividing the transmission accomplishes this reverse power flow. The converter is connected directly to the engine crankshaft. A chain drive connects the converter to the remainder of the transmission which points toward the front of the car. The chain drive turns the power flow around, transmitting power from the converter to the

gear section of the transmission. Power then flows to the final drive unit which performs the differential function. Here, torque is multiplied and delivered to the left an.f right drive axles, completing the power flow from the engine to the front wheels.

Eldorado Steering

The outstanding maneuverability afforded by variable-ratio power steering in conjunction with the tremendous traction of front wheel drive provides the Eldorado driver with quick steering response and excellent roadability. A new variable-ratio gear for 1971 provides even faster steering response and roadability. In addition, a new compact steering pump with 10% greater power assist is a natural complement to the new ratio gear. A wide tread, 63.66" front, 63.59" rear, and suspension with high roll resistance help assure a straight running, easy handling, elegant Cadillac ride in virtually any type of driving terrain.

Eldorado Exhaust System
The Eldorado exhaust system is essentially
the same as for all Cadillacs. Due to the
exclusive frame, engine and front wheel drive
design of the Eldorado, however, the exhaust
system is tailored specifically to this fine
automobile. For 1971 the system is redesigned
and repositioned. Distinctive features are

dual manifold pipes leading from the engine to the large exhaust pipe that is located down the middle of the vehicle. The exhaust pipe runs into a large muffler located lengthiwise of the car directly in front of the rear axle. The pipe coming out of the muffler curves sharply to the right side of the vehicle and leads into a small resonator. A short tailpipe directly behind the resonator points rearward. The entire system is precisely tuned to help exact the full performance potential from the Eldorado 8.2 litre engine.

Eldorado Flat Floor-Front. Rear and Luggage Compartment : The Eldorado's front wheel drive eliminates the transmission hump and drive shaft housing found in conventional rear wheel drive cars. thereby providing a perfectly flat floor in both the front and rear compartments for unrestricted leg room and increased passenger comfort and convenience. Vertical mounting of the spare tire and wheel in the forward portion of the luggage compartment, along with the jack components (horizontally on the floor of the convertible), means a flat, spacious, unobstructed, capacity-carrying luggage compartment that Eldorado owners appreciate during vacation travel.

Air Pollution Control Systems

Source of Emissions

During the combustion process in an automotive engine, some of the fuel (hydrocarbons) fails to burn completely and is discharged into the engine crankcase or exhaust system. Additional hydrocarbons are emitted into the atmosphere through evaporation of gasoline vapors from the fuel tank and carburetor. Of the total hydrocarbons coming from uncontrolled automobiles. about 20% are emitted from the crankcase. 20% from the fuel system and 60% from the engine exhaust. In addition to hydrocarbons, carbon monoxide and oxides of nitrogen are also formed during the combustion process. These are also discharged into the exhaust system.

What General Motors Has Done Since research on the control of vehicle emissions first began some 20 years ago. General Motors has developed a number of control systems which are highly effective in reducing undesirable emissions. The progress made is evidenced by a reduction in hydrocarbon emissions of 80% since 1960. Control of hydrocarbon emissions is important since, when subjected to sunlight under the proper conditions, they react with other gases to form photochemical smog, which is highly prevalent in the Los Angeles area. In addition, carbon monoxide emissions have been reduced by about 65 percent compared with 1960 mode! cars without controls. Although carbon monoxide does not enter into the complex photochemical smog reaction, it is toxic at high concentrations and has been controlled to prevent high atmospheric concentrations.

Recent Developments

Another important advancement in air pollution control has been the removal of lead from gasoline. Certain lead compounds have been used for many years as additives to increase octane ratings. The 1971 Cadillac and Eldorado engines are designed to operate on low lead gasolines—zero to 0.5 grams per gallon. Use of these products will play an important part in reducing exhaust emissions of hydrocarbons and particulates.

Cadillac Owners' Role in Controlling Air Pollution

- 1. Use Low Lead Fuels—To obtain maximum results in the reduction of automotive emissions. Cadillac owners should make a practice of using only low lead gasolines if such gasoline is not available, use of a leaded grade gasoline is permissible. However, any gasoline with a Research Octane Number of 91 or higher will satisfy the engine's octane requirements. A low lead gasoline will keep the engine running efficiently and with lowest emissions.
- 2. Have The Air Pollution Control Systems Serviced Regularly—The emission control systems on Cadillac and Eldorado engines require periodic maintenance for proper operation. By following the recommerided maintenance services, owners will help assure cleaner air and provide a better running, longer lasting engine and greater all around satisfaction, economy and performance.

Positive Crankcase Ventilation (PCV)

Operation

All Cadillac engines are equipped with Positive Crankcase Ventilation—a system which permits no crankcase emission to be discharged into the atmosphere. To function properly, the system depends on the PCV valve which returns blow-by gases to the combustion chamber where they are burned.

Maintenance

This valve must be clean in order to maintain efficient engine operation. The crankcase ventilating breather should be cleaned every 4 months or 6,000 miles, whichever occurs first. Under normal driving conditions, the PCV valve should be replaced every 24 months or 24,000 miles, whichever occurs first, and all hoses and fittings should be inspected and cleaned or replaced, as necessary. Replace the PCV valve and inspect related parts every 12 months or 12,000 miles when the vehicle is used in a service requiring more frequent engine oil change periods.

Air Injector Reactor (AIR)

Operation

The Air Injection Reactor System on Cadillac engines is designed to reduce pollutants by continuing the combustion of hydrocarbons and carbon monoxide after they leave the combustion chember. The AIR system is a combination of design features including a

special air cleaner which incorporates thermostatic control of heated air to the carburetor, a special calibrated distributor, modified combustion chamber design and a positive displacement air pump driven by the engine. The air pump compresses filtered air which is injected at the exhaust port of each cylinder. This air mixes with the exhaust gases and oxidizes both hydrocarbons and carbon monoxide.

Maintenance

Complete effectiveness of the system, as well as full power and performance, depend upon engine idle speed, ignition timing, and dwell being set according to the specifications shown on a label under the hood. These adjustments should be checked at the first oil change -4 months or 6,000 miles, whichever comes first. Subsequent checks should be made at 12 month or 12,000 mile intervals. whichever comes first. These adjustments are also included as part of the quality tune-up recommended at the same intervals. All hoses and fittings in the AIR system should be inspected to make sure they are properly connected, and the drive belt inspected for wear and tension every 12 months or 12,000 miles.

Evaporation Control System

Operation

All Cadillac vehicles are equipped with an Evaporation Control System. This system is designed to minimize the escape of fuel venors to the atmosphere. Included in the system are a special fuel tank, liquid-vapor apparator, carbon canister, canister purce hoses and carburator modifications. Fuel vapors which would otherwise escape to the atmosphere are directed into the carbon canister. The carbon absorbs the vapors and stores them. The vapor is removed from the canister during periods of engine operation as manifold vacuum draws the vapors. into the engine and burns them. **NOTE:** The Evaporation Control System is designed to control evaporation losses from the car under normal conditions using 9 lb. Reid Vapor Pressure fuel specified by Federal and California test requirements. However, if the fuel used is of abnormally high volatility for existing temperature conditions, a pasoline odor may be detected during or after driving in heavy traffic, if the owner finds this objectionable, he may prefer to use a lower volatility fuel.

Maintenance

For proper system performance, periodic canister filter servicing is required. Every 12 months or 12,000 miles, whichever comes first, (more often under dusty conditions) the filter in the base of the canister should be replaced and the canister inspected NOTE: Should it ever be necessary to replace the fuel tank cap, use only the specified cap.

1971 Trailering Information

All Calais, De Ville, Eldorado and Sixty Special Broughern models may be used for hauling trailers up to a maximum of 6,000 lbs. loaded trailer weight when equipped according to Cadillac recommendations. Towing a trailer with the Seventy-Five Sedan or Limousine is not recommended. It is important to recognize that even though equipped according to Cadillac recommended specifications. handling, durability, performance and economy will be affected when towing a trailer, and driving habits must be adjusted accordingly. A special Cadillac Trailering Package is available as a factory installed item. Contents of the package are listed below. Also listed are some Trailer Towing Cautions and Trailer Towing Tips.

Trailering Package

This package is available for 1971 Cadillacs (75 Sedan and Limousine not recommended for towing) which pull trailers weighing between 2,000 and 6,000 pounds loaded trailer weight. To order the Trailering Package, simply write "Trailering Package" in the Special Features space on order form CAD 5600A. The Trailering Package consists of the following items.

80 AMP Generator (with integral regulator)
Due to the increased number of lamps on the trailer, this higher output generator with integral regulator will assure adequate electrical power output to handle the increased electrical load.

Special Rear Axle

This rear axle has a ratio of 3.15 to 1 and will help improve the car's performance, especially when traveling in hilly or mountainous terrain and when accelerating in traffic. Not available on the Fleetwood Eldorado models.

Special Cooling Päckage
The extra demand placed on a car's engine
and transmission when towing a trailer
requires greater cooling capacity. A larger

radiator and special fan help maintain an efficient operating temperature under extreme towing conditions. Additional transmission cooling is built into the larger radiator.

Mote: Other Cadillac available equipment that might be considered useful in local applications are Automatic Level Control, Cruise Control, Air Conditioning, Sun Roof, Track Master (Eldorado only) and Lamp Monitors. A special trailering mirror for the right side of the vehicle is required in some states. It can be obtained from an independent supplier.

Trailer Towing Cautions

Brakes

Separate trailer brakes are required on trailers over 1,000 lbs. loaded weight. If separate trailer brakes are installed, the controller must not have a maximum displacement greater than 0.02 cubic inches. The controller and associated hydraulic components must be capable of withstanding 3,000 pai. The hydraulic connections for the controller should be made to the rear outlet of the brake master cylinder. Copper tubing must not be used in such installations. Do not tap into the car's hydraulic brake system to couple with a trailer hydraulic brake system. Master cylinder fluid capacity may not be sufficient to operate both car and trailer brakes.

Headlamp Aim

Headlamp aim should be checked and adjusted if required. In the event of load changes or removal of the trailer from the car, headlamp aim should again be checked. When using a load-equalizing hitch, see the remarks in the Trailer Hitch portion of TRAILER TOWING CAUTIONS.

Wiring Harness

A jumper wire harness assembly is required to connect the trailer lights.

Turn Signal Flashers

In order to provide a proper flashing rate and adequate operation of the turn signals with the added fail lamp loading of the trailer, a variable load flasher unit is required when a

car is used for hauling a trailer. This flasher will continue to flash should a bulb burn out. Therefore, lamps should be checked frequently for proper operation.

Trailer Hitch

Axie-mounted hitches should not be used due to the possibility of damage to the axie housing or wheel bearings. Bumper hitches of the type which fasten to the bumper alone should not be used due to the possibility that their use may result in sheet metal and body damage. Non-load-equalizing hitches mounted to the frame side rails may be used for light trailers up to 2,000 lbs. loaded weight. A load equalizing hitch with sway control of sufficient capacity mounted to the frame side rails is required for trailers over 2,000 lbs.

Here are some trailer hitch precautions:

- A frame, side-rail-mounted, load-equalizing hitch with sway control of sufficient capacity is required for trailers over 2,000 lbs. loaded weight.
- Do not use axle-mounted hitches. They can cause damage to the axle housing, wheel bearings, wheels or tires.
- Trailer brakes are required on trailers over
 1,000 lbs. loaded weight.
- Whenever a trailer hitch is removed, be certain to have any mounting holes in the underbody properly sealed to prevent possible entry of exhaust fumes, dirt or water.
- The following steps are to be used for adjusting the trailer hitch on cars equipped with Automatic Level Control:
 - 1. Exhaust all air from the system.

 First, exhaust the compressor tank using service valve. Then exhaust the shock absorbers by jacking up the rear of the car above normal height. Hold until no further air is exhausted—about 2 minutes.
 - 2. Install frame-mounted hitch and set ball height as specified by trailer manufacturer with all air exhausted as in Step 1 above.
 - 3. Hook up trailer and adjust tension on equalizing bars according to hitch manufacturer's specifications with all air

- exhausted as in Step 1 above. Note this adjustment.
- Compressor will recharge the leveling system within 15 to 20 minutes of normal driving.
- On all future trailer hook-ups, simply attach trailer with the equalizing bars set to the previously determined adjustment.
- The procedure described above applies to all types of frame-mounted equalizing hitches.

NOTE: To assist in attaining good handling of the car-trailer combination, it is important that the trailer tongue load be maintained at approximately 10 percent of the loaded trailer weight. Tongue loads can be adjusted by proper distribution of the load in the trailer and adjustment of the hitch and can be checked by weighing separately the loaded trailer and then the tongue. When hauling trailers with the load-equalizing hitch, it is important that the hitch be adjusted so that the car is approximately at the same level with the trailer attached as when standing alone. This will help avoid handling and headlamp aim problems.

Break-In Schedule

It is recommended that a new Cadillac be operated for 500 miles before towing a trailer. If it is necessary to tow during this period, care must be taken to avoid full throttle starts and speeds in excess of 50 mph. The same precautions should be observed whenever a new engine, transmission or axle is installed in the vehicle.

Maintenance

More frequent vehicle maintenance is required when using a Cadillac to pull a trailer.

 Change automatic transmission fluid every 12,000 miles

- Change engine oil every 60 days or 3,000 miles, whichever occurs first
- Replace positive crankcase ventilation valve every 12 months or 12,000 miles, whichever occurs first

Tire Pressure

When towing a trailer, tires should be inflated to the recommended "standard inflation" pressures shown on the sticker affixed to the inside of the glove compartment door.

NOTE: The allowable passenger and cargo load also shown on the same sticker is reduced by an amount equal to the trailer tongue load on the trailer hitch.

1.

Engine Cooling

Towing a trailer places an additional load on a vehicle's engine cooling system. Certain considerations that will help keep the cooling system working at its peak efficiency include:

- A periodic check of the fan belt tension to make certain the fan and water pump are being driven at correct speed.
- Always keeping the cooling system filled with approximately a 50% mixture of permanent antifreeze and water. If any fluid is lost from the cooling system, replace with a 50% mixture to ensure operation at maximum efficiency.
- A periodic check of the coolant level in the reservoir. At normal operating temperature, the level should be between the FULL and ADD marks, it is normal for the level to be below the ADD mark when the system is cold.

Trailer Towing Tips

Towing a trailer with ease and safety requires a certain amount of experience. The handling and braking characteristics of the car may be changed considerably by the added weight of a trailer. It is important to get the "feel" of towing a trailer.

Before Starting

It is a good idea to practice turning, stopping and backing in an area away from heavy traffic. This practice will help the driver gain experience in handling the extra weight and length of the trailer. It is also important to check lights, tires and mirror adjustment.

Starting

Carefully check mirrors to observe traffic flow. It is a good idea to check the brakes of the car and the trailer before turning into traffic.

Turning

Remember that trailer wheels will be closer than car wheels to the inside on curves. Avoid soft shoulders, curbs, etc. by driving slightly beyond the normal turning point. Signal all turns. Avoid sudden maneuvers.

Passing

Allow extra distance for passing another vehicle. After passing, be sure there is ample clearance for the trailer before returning to the driving lane. Always signal well in advance of each move.

Following and Stopping

Remember that the additional weight of a trailer may increase the distance required to stop. For each 10 mph showing on the speedometer, allow at least one length of the car and trailer behind the car ahead. This "cushion" of space is necessary for

emergencies and to allow faster traffic to pass safely. Avoid high speeds and sudden stops, and allow for unfavorable road conditions.

Backing

Skillful backing with a trailer requires practice. Try this easy method to help control direction: Keep the right hand at the bottom of the steering wheel. To move the trailer left, move the hand to the left. To move the trailer to the right, move the hand to the right.

Down Grades

On long or steep down grades, reduce speed and use a lower transmission range to assist in braking.

Up Grades

When ascending long grades, the possibility of engine overheating can be reduced by down-shifting the transmission to a lower range gear.

Engine Overheating Warning Lights
Towing a trailer under exceptionally severe
operating conditions (such as extremely fast
speeds, heavy loads, on hot days, up long
grades, or even driving with some portion of
the cooling system not operating correctly)
may cause the ENGINE TEMP or WATER
TEMP warning lights to come on. There are
certain procedures to follow when a warning
light comes on:

- If the ENGINE TEMP light and warning buzzer come on because of a mechanical failure of the cooling system (such as a loose hose, broken fan belt, inoperative thermostat, etc.) the vehicle should not be driven until the problem is corrected.
- If the WATER TEMP light comes on while the car is being subjected to extreme driving conditions (grade, temperature, speed), pull over to the side of the road,

place the transmission in neutral, turn off the air conditioner (if used) and hold the engine speed slightly above idle.

 Opening the hood will cool the engine faster and will permit determining whether there is any major mechanical problem such es a loose hose or broken fan belt.

NOTE: If there is evidence of steam, do not open the hood until the steam disappears.

If the WATER TEMP light does not go off within a short period of time (1-2 minutes), turn the engine off and look for mechanical problems. If the WATER TEMP light does go off, then proceed to drive. However, change driving conditions to help prevent placing undue demand upon the cooling system.

When stopping after the vehicle has run under

extreme conditions (grade, temperature, speed), do not immediately turn off the engine. Instead, place the transmission in neutral and hold the engine speed slightly above idle for approximately one minute. This will reduce the tendency for the cooling system to boil over, resulting in a loss of cooling system fluid.

TRAILER TOWING EQUIPMENT RECOMMENDATIONS 1971 Cadillac Calais, De Ville, Eldorado, Sixty Special Brougham

Trailer Weight (Loaded)

Available Equipment	0-1000 lbs.	1000-2000 lbs.	2000-3500 lbs.	3500-6000 lbs.
Variable Load Turn Signal Flasher	Required	Required	Required	Required
*High Output Generator and Regulator	Recommended	Recommended	Required	Required
*Special Cooling Package	Available	Available	Required	Required
Autometic Level Control (Standard on Eldorado and Sixty Special Brougham)	Recommended	Recommended	Recommended	Recommended
*Special Rear Axle Ratio-3.15 to 1 (Except Eldorado)	Available	Available	Recommended	Recommended
Separate Trailer Brakes	-	Required	Required	Required
Frame Mounted, Non-Equalizer Hitch	Recommended	Recommended	Not Recommended	Not Recommended
Load-Equalizer Hitch with Sway Control	-	-	Required	Required
والمراجع والم والمراجع والمراجع والمراجع والمراجع والمراجع والمراجع والمراج				

Plackeded when Trailering Package is ordered

1971 Cadillac New Vehicle Warranty

What is warranted and for how long

Cadillac (Cadillac Motor Car Division, General Motors Corporation) warrants to the owner of each 1971 model Cadillac passenger car that for a period of 12 months or 12,000 miles, whichever first occurs, it will repair, or at its option replace, any defective or malfunctioning part of the car except tires which are warranted separately by the tire manufacturer.

The 12 month/12,000 mile warranty period shall begin on the date the car is delivered to the first retail purchaser or, if the car is first placed in service as a demonstrator or company car prior to sale at retail, on the date the car is first placed in such service. This warranty covers only malfunctions resulting from defects in material or workmanship.

What is not covered by the warranty

This warranty does not cover:

- Malfunctions resulting from misuse, negligence, alteration, accident, or lack of performance of required maintenance services;
- 2. The replacement of maintenance items (such as spark plugs, ignition points, positive crankcase ventilator valve, filters and brake linings) made in connection with normal maintenance services;
- 3. Loss of time, inconvenience, loss of use of the car or other consequential damages;
- 4. Any car on which the odometer mileage has been altered and the car's actual mileage cannot be readily determined; or

5. Any car registered and normally operated outside the United States or Canada. The warranty for these cars shall be that authorized for the country in which the car is registered and normally operated.

Cadillac's obligations

- Repairs qualifying under this warranty will be performed by any authorized Cadillac dealer within a reasonable time following delivery of the car to the dealer's place of business.
- Cadillac will pay the authorized Cadillac dealer for the repair or replacement under the warranty of any part of the car found to be defective, or the cause of a malfunction.
- During the first 90 days of the warranty period, any authorized Cadillac dealer will make the following service adjustments, if needed, at no charge to the owner:
 - Wheel alignment and balancing
 - Adjustments to the carburetor, distributor points or timing, drive belts, transmission and brake system
 - Cleaning of fuel, cooling or brake systems
 - Tightening of bolts, fasteners and fittings

Owner's obligations

 After the first 90 days of the warranty period, the service adjustments specified in item 3 of "Cadillac's Obligations" are considered to be items of normal maintenance resulting from use and are to be paid for by the owner.

- 2. The car must be delivered to an authorized Cadillac dealer's place of business during regular business hours for performance of the service adjustments as specified in item 3 of "Cadillac's Obligations", or for the performance of warranty repairs. The dealer must be furnished with the warranty folder for preparation of the work order to be signed by the owner.
- 3. The owner is responsible for the following required maintenance services which may be performed by any repair outlet regularly performing such services:

Engine oil—Maintain at proper level.
Change every 4 months or 6,000 miles, whichever first occurs, or every 2 months or 3,000 miles, whichever first occurs, depending upon type of car service. See Owner's Manual for details as to change frequency, oil quality and viscosity.

Engine oil filter—Replace at first oil change and every second oil change thereafter.

Chassis lubrication—Inspect front and rear suspension and steering linkage every 4 months or 6,000 miles, whichever first occurs (refer to Owner's Manual), also check all fluid levels and replanish as necessary.

This is the only express warranty applicable to 1971 model Cadillac passenger cars and Cadillac neither assumes nor authorizes anyone to assume for it any other obligation or liability in connection with such cars.

1971 Consumer Information

Federal Motor Vehicle Safety Consumer Information Regulations require that the manufacturer of motor vehicles provide information to consumers concerning the performance characteristics of their vehicles. The Regulations also state that the same consumer data be available for examination by the public at each location the vehicle is offered for sale.

Required consumer information for 1971 model cars is summarized in the chart below. The chart provides information on vehicle stopping distances, tire reserve loads (size and inflation pressure) and passing ability of each Cadillac vehicle. As permitted by the Regulations, data for various models with differing options and accessories are often

grouped in a single table. Since the Regulations require that the least favorable figures for any specific model in the group be reported for the entire group, the actual performance of most vehicles in the group will be better than the figures reported.

This information is also prepared in booklet form. One booklet covers the Calais, De Ville and Fleetwood Sixty Special Brougham, Part No. 109 9521; another, the Fleetwood 9-Passenger Sedan and Limousine, Part No. 109 9522; and a third, the Fleetwood Eldorado, Part No. 109 9523. An applicable booklet is placed in each new car shipped from the factory. The owner should be advised of the booklet and its contents at the time of delivery.

1971 CADILLAC VEHICLE

CATEGORY		Fleetwood 9-Passenger Sedan & Limousine	Calais De Ville Fleetwood Sixty Special Brougham	Eldorado Coupe Eldorado Convertible	
Vehicle Stopping Distances Fully Operational Service Brake Light Load		183 feet	182 feet	192 feet	
	um Load	186 feet	188 feet	193 feet	
Emergency Service Brake (with Partial Service Brake System Feilure — Red Light On) Brake Power Unit Feilure —Maximum Load		416 feet	428 foot	503 feet	
		461 feet	446 feet	518 feet	
Tire Reserve Load Recommended Tire Size Designation		L78-15	L78-16	L78-15	
Recommended Cold Inflation Pressure For Maximum Loaded Vehicle Weight Resr		28 Psi	22 Psi	24 Ps	
		36 Psi	26 Psi	20 Pai	
Tire Reserve Load Percentage		3.3%	4.5%	2.0%	
Acceleration and Passing A Low Sp High Spo	ed Pass	431 feet (9.4 seconds) 1322 feet (14.3 seconds)	429 feet (9.4 seconds) 1293 feet (13.9 seconds)	420 feet (9.1 seconds) 1231 feet (13.1 seconds)	

NOTICE: Data for stopping distances and passing ability were derived from tests conducted with new vehicles under optimum road conditions by highly skilled test drivers and are not necessarily representative data for a used vehicle, for many road conditions, or for the abilities of most drivers:

Vehicle Stopping Distances
These figures represent stopping distances
from 60 mph without locking the wheels
and by limiting the force on the brake pedal
to 150 lbs. Stopping distances may be
shorter than those reported when wheels
are locked or when pedal force in excess of
150 lbs is applied.

Fully Operational Service Brake
A fully operational service brake system is the regular braking system that applies the brakes to all four wheels. The figures represent the stopping distances recorded under light and maximum load. Light load includes the normal weight of the car, oil, coolant and a full tank of gas plus 300 lbs allowance for driver and passenger. Maximum load is Cadillac's recommended full-rated load. It includes oil, coolant, full tank of gas and all optional equipment that weighs over 5 lbs plus the passenger and luggage load listed on the tire placard.

Emergency Service Brake System
The emergency service brake system means
that only a portion of the fully operational
service brake system is in operation, either

the front or rear brakes. A red light on the instrument panel indicates when this condition exists.

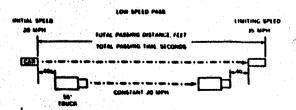
Brake Power Unit Failure
The figure represents the stopping distance recorded under the maximum load after purposely descrivating the power assist unit.
Brake power unit failure means loss of power assist only and does not imply the loss of ability to stop the car. However, in case of power assist failure, it does require more force on the brake pedal to stop than it does to stop a car equipped with non-powered brakes.

Tire Reserve Load
The tire reserve load is expressed as a percentage of tire load rating. It is the difference between (a) the load rating of a tire at the vehicle manufacturer's recommended inflation pressure at the maximum loaded vehicle weight and (b) the load imposed upon the tire by the vehicle at that condition. The tire reserve load percentage is met or exceeded by all Cadillac models in that group.

WARNING: Failure to maintain the recommended tire inflation pressure or to increase tire pressure as recommended when

operating at maximum loaded vehicle weight, or loading the vehicle beyond the capacities specified on the tire placard affixed to the vehicle, may result in unsafe operating conditions due to premature tire failure, unfavorable handling cheracteristics and excessive tire wear. The tire reserve load percentage is a measure of tire capacity, not of vehicle capacity. Loading beyond the specified vehicle capacity may result in failure of other vehicle components. The recommended tire pressures and load for the vehicle are noted on the tire placard located on the inside of the glove compartment door.

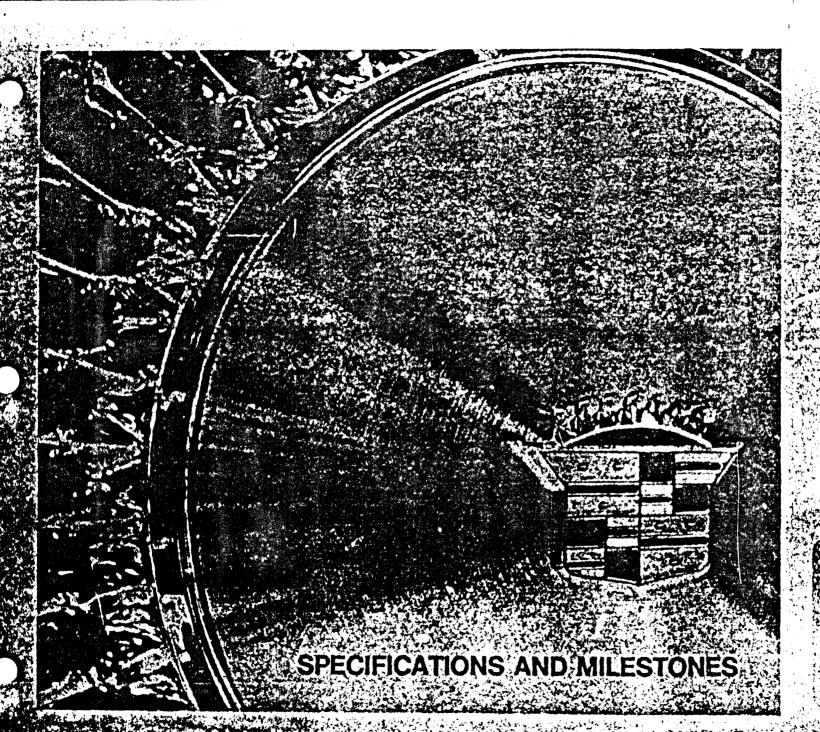
Acceleration and Passing Ability The chart indicates passing times and distances that can be met or exceeded by all Cadillac models to which they apply, in the situations diagrammed below. The low and high speed passing maneuvers shown are specified by the Regulation for the purpose of establishing comparable performance data. The data shown are based upon tests subsequent to Cadillac's 2,000 mile recommended break-in schedule for obtaining passing ability data. The passing ability data are based on acceleration tests performed at Cadillac's recommended full-rated load with accessories (air conditioner or heater. windshield wipers and headlamps) at ... maximum power consuming condition.



Mand is dipide al life time and distalles needed in past o 15 taps truch trevising of a constant space of Bingh, an places alone. The can begins accepteding from 20 mgh when 40 feet behind she truck and No persong manneral in considered completed when the can bee reached a point 40 feet Leyend me



Record is made of the same and distance inputed to page a 56 heat thirth bleveting at a combinant specifier 50 mph, as shown observ. The car begins as companing from 50 mph which \$50 heat behind the trick and the passing missioning is considered companied when the car has reported a guard 100 feet to page 100 feet. It is presented a page 100 feet to page 100 feet.



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Contents of the second

SPECIFICATIONS AND MILESTONES

요즘 마루하고 얼룩하는 하나요 이번			
			Eldorad
PECIFICATIONS	Car lifting device, jack		
		scissor	
	Engine lubrication—type	Pressure	
	Chassis lubrication—type	No lube fittings	
	Axle lubrication—type	Splash	
LUBRICANTS	Crankcase capacity with filter	5 ats.	6 qts.
LUBRICANIS			
			5 qts.
경기들이 그 글로 하다.	Recommended viscosity		
ang Alifa da Kabupatèn Kabupatèn Kabupatèn Kabupatèn Kabupatèn Kabupatèn Kabupatèn Kabupatèn Kabupatèn Kabupat Kabupatèn Kabupatèn		or higher, 10W40-20W40;	•
		0° F to plus 32° F,	
		5N30—10W40;	
		Below 0° F, 5W30	
	Drain	Every 4 months, never to	
		exceed 6,000 miles	
1774年,1985年,1987年	CAUTION: Drain more frequently in accordan	nce with Owner's Manual	
	under varying operating condition	is.	
	Rear axle oil		
	Recommended viscosity	. 90 hypoid	
	Transmission fluid	Type Dexion	
	Turbo Hydra-Matic refill	11 ote 6 oze	
and the second of		(completely dry) 4 qts.	
		20 ozs. (pan drained by	
		filler tube only) 5 qts.	
		(with pan and strainer removed)	5

[일본 문학 사는 경기 설명		and the second of the second of the second	
TIRES AND	Tires:		
WHEELS	Make	UniRoyal.	
***************************************	William Control of the Control of th	Firestone.	
		Goodrich and	
		Goodyear	Fleetwood 75
	Туре		• • • • • • • • • • • • • • • • • • • •
	Size	L-78-15	L-78-15
	Ply	Load Range B	Load Range D
	Inflation pressure:	Eldorado	
	Front	22 lbs. 24 lbs.	28 lbs.
	Rear		36 lbs.
		20 108. 20 108.	JU 104.
	Wheels:	_	
	Туре	Drop center	
	Make		
	Rim, diameter	15"	
	Tread	,T.,	Eldorado
	Front	63 R"	63.66*
			63.60
	Rear	63.3	03.0
			Fleetwood 75
STEERING	Steering	Variable ratio	Non-variable
		Hydraulic Power	
	Type	Concentric gear	
	Overall steering ratio		19.5:1
		17.0-2.0	10.0.1
	Car turning radius:		00108
	(wall-to-wall)		30'9"
	60 Special Brougham	24'2"	
	*Eldorado 16.1-14.3.		
	**Eldorede 23'4".	the second of the second of	
BRAKES	Front	Independent hydraulic—	
A STATE OF THE STA		disc-std. all cars	
	Reat	Independent hydraulic-	er en
		drum	
	The stands at an about the same and a		
	Type-single piston disc-front, rear-drum.		
	Brake drum diameter—rear	12"	
	ずいこう かいけいしょうしょ しょきき あらげい		Eldorado
	 Brake drum, internal or external 	Internal self-adjusting	
	Brake lining, length pur wheel:	Disc Drum	Drum
	Forward shoe	5.4" 11.00"	9.00*
	Reverse shoe		12.00"
			21.00"
	Total		
	Brake lining width		2.00*
	Foot Parking brake location		
	Release	Automatic vacuum* plus	
		manual	
	Operates on	Rear service brakes	
	Power brakes		
	*With engine running and car in any drive goar.	Assistant an Historia	
	Tran engine running and car in any drive gear.		

그는 개발하였다고			Eldorado
FRONT	Front suspension—type		Forked arms,
BUSPENSION		upper. Single	upper. A-
		arms with	frame lower.
		tension strut	The Arthur St.
		rods, lower.	
	Control arm pivots		
	Knuckle support bearing		
	Front wheel inner bearing	Tapered roller	Double-row
	Front wheel outer bearing		_ ball bearing.
	Front spring—type	Helical coil	Torsion bar
	Front spring, material		
	Shock absorber—type		
A. 4.	i <u>l</u> a la	_ acting type	
	Front stabilizer	Torsion rod	
REAR	7	Cadillan favo lint	
	Type		
USPENSION			
医骨髓性病毒	Springs		
	Material		
	Shock absorbers		
		acting, inverted	
		"V" mounting	
			Fleetwood 75
PROPELLER	Туре	1. niece	2-piece
SHAFT*	Drive and torque taken through Four-link rear	suspension	a piece
UNIVERSAL	Number used	2	3
JOINTS	Type	Constant Velocity	
	Universal joints, lubricated	Permanently	
	*Eldorado has front wheel drive with 4 joints (2 tn pot ball and true	nnion 2 pulbicard joints)	
	Draw through suspension arms and torque taken through engine m	ounts	
			Eldorado
DRIVE UNIT	Rear axle—description	Hypoid	
AXLE	Rear axie - type	Semifloating	
			FWD
	Rear exie:		-
	Oil capacity	5 pints	
	Grade recommended :		
	SAE viscosity	90 hypoid	Fleetwood 75
	Type of final gearing		and Eldorado
	Gear Ratio:		"75"-3.15
	Standard	293*	Eldorado - 3.07
			21001800-0.07
	Rear Wheel bearing—type		2.07

BATTERY*	Number of plates	16	
PALLENT	number of plates	74	
그 음식을 하시다. 하시는 그리	Capacity (amp. hrs.)		
의 홍교육 하나 시작하는 것이 모다.	Terminal grounded	Negative	
	Location of battery	Under hood on tray at	
그 그 말을 하게 싫었다. 그 없이 모나는데		front right-hand	
하는 하는 것들을 모음하는데		side of radiator cradle	
그 경찰학 등하게 했는 기계를 다니다.	*Eldorado Has Sula Mounted Terminals.	\$100 Ot 10010101 0.00.00	
문화생물은 항상 바람이 얼마나 아니다.	Connect to the fact incomed families.		
LIGHTS	Headlight-make	Sealed-beam (Dual)	
LIGHT	Aladi la series de	Sagiod, peam (p.per)	
	Headlight cover glass, dia	074	
	How are headlights dimmed ?		
		foot switch	
	Cornering light & side marker	Activated by directionals	
그리고 호상하다 얼마나 함께 하는 것		& light switch	
MODN	-	Cataland Attending Disabases E	A Coloin
HORN	Туре		A Calais;
		F, A & D De Ville & Fleetwood	
TURBO	Туре	Fully automated stepped	
HYDRA-MATIC		gear transmission with fixed	
TRANSMISSION.		• • • • • • • • • • • • • • • • • • • •	
INANDMIDDIUM		stator torque converter	
	Gearing		
	No. of forward speeds in left DRIVE position		
	No. of forward speeds in right DRIVE position	2	
	No. of forward speeds in (L) position		
	Transmission ratio		
이 일본 많이 아픈 그를 달한다는 것	***************************************	2.40 -1	
너게 숙충살이 남아비 근장되지 않	Low gear		
[편 50명에 선물을 모든 사람들이다.	Intermediate gear	1.48 plus torque converter	
	High gear	1.00 plus torque converter	
[대학생 [18] [18] [18] [18] [18] [18] [18]	Reverse		
도 화환대회사는 토막스, 다스라면 High	Torque converter maximum torque		
	multiplication at stall	2.02	
되는 병사가 하는 사람의 이 선생이 그		2.03	
이 의 주름이 많이 많다. 바람이	Oil capacity		
	Completely dry transmission	11 qts. 6 oz.	
	Pan drained by filler tube only	4 qts. 20 oz.	
그 문화됐다면서 하나를 하다.	Pan and strainer removed		
	*Eldorade driven through shein from angine-mounted converter.		
三、電器を示った。	- cramatin autor and also arrest upon sufficie-submitted despenses		1.2
	Committee Alina	Darimatas	Value of the Control
FRAME	Frame—type	r en ungler	

김 선물 시시하는 시간이다.			
		07	Eldorado
FUEL	Gasoline tank capacity	27 usable gallons	
당했다. 양환이 나 많은 것	Type of fuel feed	Camshaft pump	
til av kultur (vi sila sila sila sila sila sila sila sil	Carburetor—type	Four-barrel downdraft	
	Manifold heat control		
	Type of air cleaner	Dry-pack	
COOLING	Water pump type	Centrifugal—dual outlet	
경기를 하는 기가 하는 것 같습니다.	Type system	Pressure	
	Thermostat	By-pass	
	Radiator core type	Tube and center	
	Full length cylinder water jacket	Yes	
	Water all around cylinders	Yes	
	Fan beit length	45.2"	
	Generator	45.2"	6
	Pump		
	Fan to width		7 - 800 - 500 - 500
	Fan—no. of blades and spacing	5 (c 102°-80°-85°	7 (+ 76*-58*-57*
		48° 30′ – 44° 30′	56'-51'-46'-46'
The second second	Cooling system capacity	21.3 ats. 24.8 ats. (75's)	
	Committee of the contract of t	Add 5 at. for A/C	
		(except 75's)	
CENEDATOR	A 41	A - 1 44 -	
GENERATOR	Minimum charging speed		
	Generator ventilation	Forced air	
GENERATOR	Voltage regulator setting	13.8-14.8 (# 100° (adjust	Fleetwood 75
REGULATOR		to 14.2)*	Limousine
	Generator max. charging rate	42 amp.	80 amp.
	(Air-conditioned cars)		
	Voltage Regulator Part of Generator in Lumousine & Eldorado.	os amp.	
	Things heginals I all at comments in Landscate & Courses.	en 🛊 - 😘 and a same of the con-	• •
STARTING	Chaubant touth interest or sing	Ctant interval	
	Flywheel teeth, integral or ring	Steel integral	
MOTOR			
IGNITION	Spark advance	Centrilugal and vacuum	
회원회에서 기사를 다 하다.	Manual advance	none	
	Maximum centrifugal advance		
	maximum seminuga advance		
		(22°-26° (r 4000 rpm.)	
	Vacuum advance, maximum		
		(25.5° at 16 in. of Hg.)	
The first of the second	Distributor breaker gap	.016"	
	Firing order		
	Spark plugs:		
	Model	D AGN	
e de la companya de			
	Thread		
	Gap	.035*	

			Eldorado
CAMSHAFT	Drive	Chain	
	Camshaft sprocket material	Aluminum with nylon gear	
	Timing chain—make	Link Belt	
	Timing chain—no. of links	48	
	Timing chain—width		
	Timing chain—pitch		
VALVES	Valve arrangement	Overhead	
	Intake opens	34 degrees B.T.C. at .001 tappet lift	
	Intake closes		
	Exhaust opens	.78 degrees B.B.C. at .001 tappet lift	
	Exhaust closes	56 degrees A.T.C. at .001 tappet lift	
INTAKE	Material	1041 Steel	
	Overall length	5.23 °	
	Diameter of head		
	Angle of seat and face	Seat in head—45 degrees Valve face—44 degrees	
	1 160		
	Lift.		
	Valve inserts	None	
EXHAUST	Material	DF20	
	Overall length	5.246*	
4.011 C	Diameter of head		
Article Control	Angle of seat and face		
		Face -44 degrees	
	Lift		
	Hydraulic valve lifters		
	Valve inserts		
		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
LUBRICATION	Type	Full pressure	
	Oil under pressure to:		
	Main bearings	Yes	
	Connecting rods		
	Wristpins		
	Camshaft bearings		
	Tappets	4 - 1	
	Oil pump type		
	Normal oil pressure		
	Capacity of oil reservoir		with filter
	ashdonia on on insulation		with refill
	Type of oil level gage		**************************************
	Make of pressure gage		
	Oil filter		
	Type		
		TWI-TIUM	David Tolland

기간의 회사들 관계들까?			
			Eldorado
ENGINE	Number of cylinders	8	
0.000.00	Cylinder arrangement	90° V-type	
대명하다 공장이 동화를 하다.	Valve arrangement		
	Bore and stroke		4.3" x 4.30"
	Block and cylinder head material	Cast ison	7.5 A 4.50
	Piston displacement	47) as in	E00 (9.3 Linns)
			500 (8.2 Litres)
	Taxable horsepower	345 (4400	505 / 1105
	Gross-horsepower		365 (+ 4400 r.p.m.
	Grose torque—lbs./ft		535 (4-2800 r.p.m:***
	SAE net horsepower		235 (r 3800 r.p.m.
	SAE net torque		410 (r. 2400 r.p.m.
	Compression ratio		
	Engine mounts	Vulcanized rubber	
	Number of points of suspension		
PISTONS AND	Material	Aluminum allov	
RINGS	Type		
		control expansion	
	Clearance		
	Number of oil rings per piston		
[1] 200 - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
기관 하시 그는 그를 하시다.	Number of comp. rings per piston	4	
RODS AND	Wristpin length	2.020*	
			1010 01
PINS	Wristpin material		1018 Steel
하다 가장하는 항상이다.	Type		
사람과 기존 (석기) (호텔기 중)	* Connecting rod length		
	Material—connecting rod		
	Weight—connecting rod	28.86 oz.	
	Lower bearing material		
	Connecting rod bearing clearance	.0005*0028*	
	Connecting rod bearing end play	.008"016" (total two rods)	
불발한 호텔 및 경기를			
CRANKSHAFT	Material	Nodular cast iron	
Carlo de Marie Galeria	Main bearing thrust		
	Crankshäft end play		
스러 그를 내려가 받았습니다.	Main Bearing material		
	Main bearing journal—	Vinuminiti-Steet DECK	
	Diameter x length:		
		0.0504 4.40054	
	Number 1		
	Number 2	J.ZDU" X 1.UD95"	
20、安装唯一是1965年	Number 3		
主动性类的动物中	King the second of	1.258° outside	
	Number 4	3.250" x 1.0595"	
Comment of the Commen	Number 5	3.250" x 1.1925"	
and the state of t	And the control of th		

1971 CADILLAC GENERAL SPECIFICATIONS and Body Styles

교육 경찰 가는 가장 하는 사람들이 있는 것이 되었다.	Eldorado
Compression Ratio8.5 to 1	
Piston Displacement	500 (8.2 Litres)
Valve ArrangementOverhead	
Carburetor4-barrel	
Transmission	
Axle Ratios	3.07 to 1
Steering	
Brakes Dual System plus true auxiliary parking brake	
Frame	
Springs	Torsion bar front

^{*3.15} to 1 Seventy-Five models and evailable on Calais, De Ville and Fleetwood Sixty Special Brougham models.
**Fixed ratio on Seventy-Five models.

	Colois Sodon and Sodon de Jille	Calais Coupe and Coupe de Ville	Flootwood Eldorado Conv. and Coupe	Flortwood 58 Special Brougham	Flootwood 75 9-Passanger Sodan and Limousine
WHEELBASE	130.0*	130.0"	126.3*	133 0"	151.5*
OVERALL LENGTH	226 8-427.4	2268 2374	221.62. 7.5	228.8. 2.30.4	247.3" 124
OVERALL WIDTH	79.8"	798"	79.96*	79.8°	798°
OVERALL HEIGHT	54.6*	54.1"	53.9**	56 5°	58.1* /
MINIMUM ROAD CLEARANCE	5.9*	5.9*	5 9*	63°	7.1* •
STEERING RATIO - Overall	178	17.8	163	17.8	19.5
TURNING RADIUS (Wall-to-Wall)	24'	24'	23' 4"	24' 2"	30. 8.
TREAD-Front	63 6* * ,	636": 1	63.56*	63.6*	63 0**
TREAD-Rear	63.3*	63.3*	63.6" (3.59	63.3°	63.3*
TIRES, Tubeless - Size	L-78-15	L-78-15	L-78-15	L-78-15	L-78-15

[&]quot;54.3" on Elderade Committee

1970-1902 CADILLAC MILESTONES

Model	Total		Models	List Price		
You	Production	Enginee	Series	(Typical Car)	Wheelbess	Millestones
1970	230,745	V 3	Calors	# 6.637°	120 6"	First in the industry to develop integral ductile iron steering knuckle, one that has higher
	en Table (vi	De Ville Fleet wood	6.118° 6.803°	129 6" 120 0"	schobility, fewer factories and fewer human variables than the multi-piece assembly it replaced introduced on the Elderado, the largest creduction car angine in the world a
			Eldorado		1577	500 cu in. (8 2 litre) engine producing 400 h p. A completely redesigned rear exists
		A-8	Fleetwood	7.284*	133.0"	introduced with the highest terque copeany of any passenger car in the industry and features quieter operation, prester durability and improved serviceability.
		V-8	Floringed 75	11,030*	149.8*	
1966	223,237	V.B	Calais	E.466*	129.5*	First to introduce a "closed" costing system. Vented translucent placks; receiver permits
		¥.8	De Ville	£.036*	129.5"	unual check of fluid level without removing redutor cap. New Dual Comfort Front Sest is
		A-8	Flootwood	C.003.	1200*	divided 40% for driver, 60% for passengers. Each of the two persons adjusts individually. New seek bolt system with automatic seek bolt retractor and "mini" buckles introduced.
		V-8	Fleetwood	7,002*	133.0"	
		V-8	Broughem	10,823*	149.8*	
			76	10000		
1900	229,303	V.8	Calais	5.284°	129.5"	New 375 H.P. engine introduced having the largest deplacement of any production car
		V-8	De Ville	6.764*	129.5	angine in the world at 472 cu. in, and with a rating of 625 ft. the, of torque at 3,000 rpm's.
		. V.B	Finetwood	6,674*	120.0*	New angine block mechaning line installed.
		V-8	Fleetwood	4.867*	133.0*	
		V.8	Broughern	10.596*	149.8"	
			76	10,555	,,,,,,,	
1967	200,000	V.8	Colois	6.216*	1295*	Cadillac introduces the exciton Floatwood Eldorado. the entry personal lusury car in the
		V 8	De Ville	5,826	129 6"	world to feature from wheel drive, variable ratio power steering and automatic level
		V-8	Fieetwood Eldoredo	6,277*	120.01	control as standard equipment. This car is produced on a separate assembly time — the first time in the history of Codillat that care have been produced on two assembly times.
		V-8	Fleetwood	6,739°	133.0*	men mind at one marked on coppered may deal respect become broadless our rest decounted minor.
		V-8	Broughem Fleetwood	10.360*	149.8*	
	Mark 1997		75	10,500	140.5	
1866	196,676	V.8	Calain	\$.171°	129.5"	First to introduce variable ratio steering on American care.
		V	De Ville	6.601	129.6*	
e territ		V-8	Fleetwood Broughem	6,696*	133.0*	
		V-8	Flootwood	10,312*	149.8"	
			75			
1966	181,435	V.	Cales	5,247*	129%"	Cadillac introduces new coasial resonator exhaust system, new one proce propeller
		V.8 V.8	De Velle Fleetwood	6,666° 6,478°	129%* 133*	shaft with two CV (constant valocity) joints, new parameter frame with pheasant tail, year engine mount and new Talt and Talescope Stassing Wheel, Cadillac production tops
	· v		605			180,000 reflecting highest owner loyalty in the industry.
	4 (4)	V-8	Fleetwood : 76	8,746*	149%*	
			. /•			
		Time	of Core			ranga kanangan dan kanangan beranggan beranggan beranggan beranggan beranggan beranggan beranggan beranggan be
			duced			
1964	100.050		"64 62" ·	6.2361	129%*	Cadifies introduces Camion Control - First fully automatic year round are conditioning
			·64 80·	6.388	129%	heating eye
		V 8	"64 76"	9,746*	149%*	Cadillac comp Nes multi-million doller expension program which includes new Engi-
						norms Contex, enlarged Manufacturing and Assembly space, multi-level parting tackity, complete "publishing of Administration Building, and conversion of previous Engineering facility is Manufacturing space.
1963	163,174		"63-62"	6,2141	129%"	Cadillac First to provid, two CV (constant velocity) joints on propeller shaft for maximum
			"63 60" "63 75"	4.366° 9.724°	129%" 148%"	quietness and stability.
1962	180.840		"62-60" "62-60"	6,346°	129%" 129%"	Condition sets new languy on records with production of over 180,000 cars with 60% Ar
			.es .u.	9,722	149%	Conditioned: Cadilles is First to provide Triple Braking system and Compring Lights:
سماسميا			D	 		

^{*}Manufacture/s guaranted exted price at Detroit; does not include antiened command or steen and includes

Model	Total Production	Type of Care Produced	List Price (Typical Car)	Wheelbase	the second of th
1861	130,370	V-8 "61-62" V-8 "61-62" V-8 "61-76"	6'233. 6'533. 9 8'080.	129%" 129%" 149%"	Pre-peched suspension and steering connections minimize maintenance; increase quistness and durability. Over 80% of all 1961 Cadillac moter care equipped with factory-installed Air Conditioning
1000	142,104	V-8 "60-62" V-8 "60-60" V-8 "60-76"	6,233° 6,233°	130° 130° 1496°	Codilloc introduces to fuzzry ear owners front-fender mounted directional signal indicator lights and an automatically releasing vacuum operated parting broks.
1960	142.272	V-8 "59-62" V-8 "59-60" V-8 "59-75"	6,080° 6,233° 8,533°	130° 130° 149%	Cadillac becomes the only lunury motor car with an owner demand for well over 1,000,000 cars in a single decade.
1968	121,706	V-8 "88-62" V-8 "88-60" V-8 "88-76"	4,881° 6,232° 8,460°	129%* 133* 149%*	Codillos pionocred Four-Link Rear Suspension adopted as standard equipment with cod springs or (optional at extra charge) air auspension throughout entire line.
1867	144,040	V-8 "87-62" V-8 "87-60" V-8 "87-76"	4,780.96* 8,614.32* 7,430.88*	129%" 133" 149%"	Codifies introduces the febulous Elderado Brougham, a limited production luxury motor car with are suppresson as standard equipment. All Codifies module feature the revolutionary new Codifies tubular-pointer X frame.
1986	164,031	V-8 "56-62" V-8 "56-60" V-8 "86-78"	4,291 ° 5,042 ° 6,608 °	129" 133" 148%"	Cadillac becomes the only car in its price class ever to be rewarded with an ewner demand for ever 160,000 cars in one year.
1968	140,778 (11 months)	V-8 "86-62" V-8 "86-60" V-8 "86-78"	3,976.70° 4,728.32° 6,186.78°	129° 133° 149%°	Cadillac establishes new production and sales records by building and selling over 140,000 mater cars in 11 months.
1964	DC.000 (8 Months)	V-8 "64-62" V-8 "64-60" V-8 "64-76"	3,932.70° 4,683.32° 8,874.78°	129* 133* 149%*	Codifice is First to provide Power Steering as standard equipment on its entire line of ears.
1963	100,067	V-8 "83-62" V-8 "83-60" V-8 "83-78"	3,864.26* 4,304.88* 5,804.34*	126° 130° 147°	Coddlac offers highest horsepower engine over used in an American production motor ser.
1063	90,718 (11 months)	V-8 "82-62" V-8 "82-60" V-8 "82-76"	3,636* 4,270* 6,361*	126° 130° 147°	Codifice colobratos its Goldon Anniversary.
1861	110.340	V-8 "51-62" V-8 "51-60" V-8 "51-75"	3,316° 3,892° 4,867°	126° 130° 147°	Coddler moves into defense production of tenhs in Cloveland without interruption of automobile production.
1000	100,057	V-8 "80-61" V-8 "80-82" V-8 "80-60" V-8 "80-76"	2,866* 3,234* 3,787* 4,770*	122" 126" 130" 147"	Codifice production exceeds 180,000 cars for the first time in its history.
1948	02.004	V-8 "48-81" V-8 "48-82" V-8 "48-806" V-8 "48-78"	2,883° 3,060° 3,828° 4,760°	126° 126° 133° 136°	Cadillac's 1 millionith car produced November 28, 1949.
1040	62,706 (9 manths)	V-8 "48-61" V-8 "48-62" V-8 "46-605" V-8 "46-75"	2 447* 2,781* 3,506* 4,471*	126° 126° 133° 136°	Codillac presented its greatest engineering achievement in 48 years—the naw, compact, better performing, more economical, valve-eventeed, V-type, eight-cylinder engine for all 1949 Codillacs.
1047	01,026	V-8 "47-61" V-8 "47-62" V-8 "47-606" V-8-"47-78"	2,324° 2,523° 3,196° 4,471°	126° 129° 133° 136°	Positiver production reaches over 90% of prewer peak. Cadillos incresses fine-ter tradership with over 96,000 unified orders.
1946	20,194	V-8 "46 61" V-8 "46 62" V-8 "46-606" V-8 "46-75"	2,176° 2,369° 3,099° 4,286°	126° 129° 133° 136°	Presentation of the 1946 Co. Meca, using the battle proved Codifict V-type engine still Hydra-Matic transmission, the only automotive units of this blind to be produced and improved without interruption during the war.

[&]quot;Manufesturer's suggested retail price at Detrail; does not include aptional equipment or state and local teams.

Medel Tetal Year Production	Type of Cars Produced	List Price (Typical Car)	Wheelbass	Milestones April 1997 Milestones April
100 m	<u>-</u>	-		Continued production of the world famous M-24 light task for distinguished use in European and Pacific theaters, introduction of the M-19, a potent anti-arctist gun motor comage.
104		-	•	Caddles produced the M-24, one of the world's lestest and most insneuverable comLet vehicles of its hind. This famous light tenk, which served on all battlefrents, was powered by Caddles V-type engines and Caddles Hydra-Motic transmissions.
1000		-	-	Caddles built light tenhs and motor comages contributed insessibility to the struggle for victory and pages. Precision arcreft engine parts made by Caddles helped powers Annaca's leading combat planes. Army Nevy "E" award to Caddles for excellence in production of war equipment.
1042 16,511	V-8 "42-61" V-8 "42-62" V-8 "62-63"	6 1,647* 1,754* 1,882*	126" 129" 126"	Presentation of the Fortush Antoversory Cadillocs, lapsquesson of socied, ribbod Super-Solo Brakes and All-Weether Ventlehan System.
(Production heliod February, 1942)	V-8 "42 605" V-8 "42 67" V-8 "42 75"	2,436° 2,896° 3,306°	133° 138°	
1941 06,130	V-8 "41-61" V-8 "41-62" V-8 "41-63"	1,445* 1,496* 1,695*	126" 126" 126"	First to introduce to the medium price hold a materical all unquestroned prosting without a compromise in quality. First high price car to after Hydra-Matic, the completely automatic transmission that
	V-8 "41-605" V-8 "41-67" V-8 "41-75"	2,196° 2,596° 2,996°	126° 139° 136°	eliminates the clutch pedal and all gear shifting. Cadillac autsold all makes of sers in both the medium and high price groups.
1940 37,162	V-8 "40-50" V-8 "40-52" V-8 "40-62"	1.320° 1.440° 1.745° 2.060°	123° 123° 129°	First to offer custom car interiors at medium price. First to equip pessonger cars with Ball Bearing. Second. First to introduce an ultramedera, large, historious motor car — the Cadillac Fisetwood 72. During first six months, 1939, Cadillac outsold all makes combined with series having 8 touring sedions priced at an above 91,300.
	V-8 "40-72" V-8 "40-75" V-16 "40-90"	2.670° 2.995° 5,140°	138* 141* 141*	
1836 36,011	A-838 60 A-838 20 A-838 20	1,320° 1,680° 2,080°	120° 126° 127°	First to develop and introduce Controlled Action, greatest advancement in riding comfort and safety since Knee Action. More than half of all hise care sold above \$2,000 are Cadillacs.
1936 24,060	V-8 "39-75" V-16 "39-90" V-8 "38-50"	2.996* 5,140* 1.385*	141° 141° 124°	First to create and introduce a practical motor car of advanced styling. First to engineer
	V 8 "38 60" V 8 "38 605" V 8 "38 65" V 8 "38 75" V 16 "38 90"	1,775° 2,065° 2,265° 3,075° 8,265°	124* 126* 132* 141* 141*	and build the 135° V-type gisteen cylinder engine. A majority public recognition of Codillac Marit and Advanced Progress is definitely established.
1907	V-8 "37-50" V-8 "37-60" V-8 "37-65" V-8 "37-70"	1,260° 1,660° 2,090° 2,596°	124" 124" 131" 131"	Cadilloc built V 8 proves stamma, dependability and speed of present day stack car by breaking all previous stock car records at Indianapolis Speedway. Deliveries at retail hit all time peak in previous Cadilloc Instory.
	V-8 "37-76" V-12 "37-86" V-16 "37-90"	2.815° 3.835° 7.760°	136° 136° 154°	
1990	\$w.8 "50" V.8 "80" V.8 "70" V.8 "78" V.12 "80" V-12 "86"	1,225 1,695 2,445 2,645 3,196 3,345	120° 121° 131° 138° 131° 138°	48 1% of all cars sold above \$1,500 were Caddlacs.
1000	V-16 "80" \$46 "80" V-8 "10" V-8 "20" V-0 "30" V-12 "40" V-13 "40"	7,570 1,545 2,445 2,645 3,295 3,995 6,760	154" 119" 128" 136" 146" 146"	First and Only fine car equipped with one piece solid steel Turret Top. For five years, more Cadillacs purchased then any other make of fine car.

Matufathior's progested retail pilos of Depoit; dots not include eptional business or state and local tenes.

Medel Year	Total Production	Type of Cars Produced	List Price (Typical Car)	Wheelbase	And the second s
1834	11,866	Sw. 8 "80" V-8 "10"	4 1.595 2.495	119° 128°	First to introduce today's made of streamlining. First American car with spare tire concealed within body. First to develop and use Knee-Action Wheels.
		V-8 "20" V-8 "30"	2,696 3,296	136° 146°	
		V-12 "40"	3.996	146*	
		V-16 "60"	6,650	154"	
1933	6,654	V-8 "345-C"	2,245	136"	First to provide fine cars with No-Draft Ventilation.
		V-8 "365-C" V-12 "370-C"	2,895 3,595	140° 140°	
		V-16 "452-C"	8.250	149*	
1932	8,006	V-8 "345-8"	2 495	136*	First to introduce Super-Sale Headlights, Air-Cooled Generator, Completely Silent
		V-8 "365-B"	3.095	140*	Transmission and Full-Range Ride Regulator.
		V-12 "370-8" V-16 "462-8"	3,796 5,096	140°	
		4-10 405-8	8,099	149-	
1801	29,761	V-8 "345-A" V-8 "365-A"	2 296 2.795	134*	
		V-12 "370-A"	3,895	134° 140°	
	1000	V-16 "452-A"	5.950	148*	
1830	25,001	V-8 "340" V-8 "353"	2,565 3,695	134° 140°	First to build a Sixteen-Cylinder Automobile Engine. Later in the year, the V-12 Cadillac was introduced. First to offer a complete line of multi-cylinder cars—all of V-type design. First to use Hydraulic Valve Silencers.
1929	40,966	V-8 "328" V-8 "341-8"	2,495 3,595	125° 140°	First to adopt Chrome Plating as standard.
1928	20,572	V-8 "303" V-8 "341-A"	2.685 3.250	125° 140°	First to develop and use the Clashless Synchro-Mash Transmission. First to install Security Plate Glass as standard equipment.
1927	47,430	V-8 "303" V-8 "314"	2,685 3,250	125° 132°	First to develop a comprehensive Service Policy and place it on a nationwide basis.
1926	20,419	V-8 "314"	3,260	132"	
1925	16.673	V-8 "63"	3,196	132*	First to use Crankcese Venniation, 16,000,000 espansion program started. Cadillac contracts for entire output of Fleetwood Custom Body Co.
1924	18,827	V-8 "63"	3,836	132"	First to provide wide choice of Duco Exterior Finishes as standard equipment.
1923	14,707	V-0 "61"	4,150	138*	First to build the inherently belonged 90° V-type eight-cylinder engine. First to use the Compensated Crankshaft. Four-wheel brakes featured.
1922	26.296	V-8 "81"	4.100	132"	First to use Thermostetic Carburetor Control.
1921	6,250	V-8 "60"	4,960	132*	Cadillac completes new Clark Ave., Detroit plant, most modern in the industry.
1920	19,628	V-8 "60"	4,750	125*	
1919	20,878	V-8 "57"	4,090	125"	Cadillac supplied 2,350 cars and 1,167 V 8 artillary tractor engines to U. S. Army.
1918	20,285	V-8 "\$7"	3,535	125*	
1917	18,002	V-8 "55"	3,110	126*	Cadillac adopted as Standard Officers' car by U. S. Army after grueling tests at Maria, Texas.
1916	18.003	V-8 "63"	2,960	122*	Cadillac becomes "Division of General Motors."
1915	13.001	V 8 "61"	2.800	120*	First to use Till-Beam Headlights for night driving safety.
1914	14.002	4 cyt. "1914"	2.800	120"	October – First in this country to after a production car (1915 Cadillac) with a V type, water cooled, eight cylinder engine, the prototype of engines later used throughout the industry. First to use thermostatic control of cooling system.
1913	16.017	4 cyl. "1913"	3.250	120*	
1912	13,994	4 cys. "1912"	3.250	116*	First to equip cars with Electric Starting, Lighting, Egintion, for which Cadillac again was awarded the Dewar Trophy, First and early car in the world to win this award twice.
. 1911	10,014	4 eyt. "30"	1,800	116*	Custom Coachcraft by Floatwood Body Company begins.
5 Hill # .	AD 15 1				

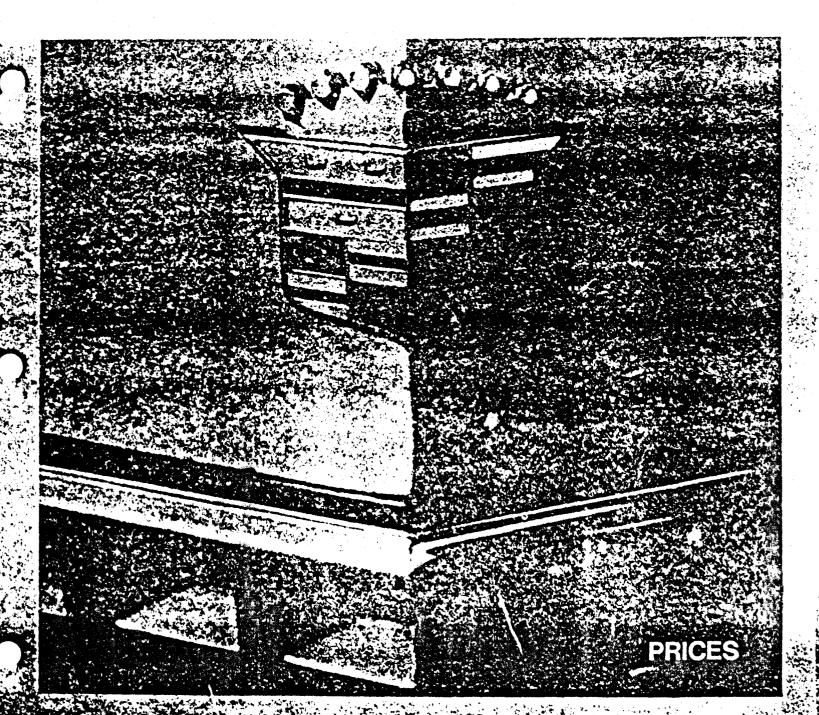
Model Year	Total Production	Type of Care Produced	List Price (Typical Car)	Wheelbase	Milostones
1910	8,006	4 ept "30"	8 1.600	106*	First to offer Closed Bodies as standard equipment. Less then 10% of cars then produced had closed bodies.
1800	8,992	4 est "30"	1,400	106*	Codifice purchased by General Motors Corporation. Four-syknder production increases an times over 1908 production.
1908	2.012	(1 ext "T"	1,000 2,500	82°	First American car to be awarded the Dewer Trophy by Royal Automobile Club of Landon for being First to achieve interchangeability through standardization of parts
1907	2,008	1 opt "M" 4 opt "G" 4 opt "H"	950 2,000 2,500	76° 100° 102°	Famous Johansson gauges. First imported into United States by Cadillac, enable Cadillac to become the following year the recipient of the Dewer Trophy.
1900	4,307	{1 of "M" 4 of "H"	960 2,800	76° 102°	
1905	4.182	11 ept. "F" 4 ept. "D"	960 2,800	76° 100°	First four-cylinder establishes Cadillac as the pioneer of multi-cylinder cars
1904	2,310	1 od. "8"	960	76*	Cadillac Automobile Co. and Leland & Faulconer consolidate as "Cadillac Motor Car Company" with Henry M. Leland, grand old men of the industry, as General Manager.
1903 }	2,500	1 cyl "A"	850	76*	Detroit Automobile Co., established 1899, reorganised as "Cadillac Automobile Co."

The Cadillac Motor Car Division of General Motors Corporation reserves the right to make changes at any time, without notice, in prices, colors, materials, equipment, specifications and models, and also to discontinue models.

All information contained herein has been carefully checked with the most reliable sources, but responsibility for the absolute authenticity of

this-information cannot be assumed. The right is reserved to change any specifications, parts or equipment at any time without incurring any obligation to equip same on cars built prior to date of such change The 1971 Cadillac Data Book was compiled as of August, 1970, and was printed in U.S.A. The above reservations apply to all pages unless otherwise noted.

Cadillac Motor Car Division • General Motors Corporation



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GROUP PRICES

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WITH 6-WAY SEAT ADJUSTER FOR STANDARD BENCH OR DRIVER DUAL COMFORT SEAT

G	CALAIS COUPE	\$1,228.40	\$1,140.00	\$1,000.00	N/A	\$248.25	1217.95
N	CALAIS SEDAN	1,231.55	1,143.15	1,003.15	N/A	248.25	217.95
J	COUPE DEVILLE	1,202.10	1,113.70	973.70	N/A	248.25	217.95
_ 8	SEDAN DE VILLE	1,205.25	1,116.85	976.85	N/A	248.25	217.95
£	ELDORADO CONVERTIBLE	1,202.10	1,113.70	973.70	N/A	251.35	249.50
H	ELDORADO COUPE	1,202.10	1,113.70	973.70	N/A	251.35	223.20
P	SIXTY SPECIAL BROUGHAM	1,205.25	1,116.85	976.85	N/A	248.25	217.95
R	SEVENTY-FIVE SEDAN	674.80	586.40	446.40	679.00	289.35	186.35
8	SEVENTY-FIVE LIMOUSINE'	583.20	494.80	354.80	587.40	289 35	186.35

"4-Way Sout Adjuster Not Available

See page A-4 for content of groups

6-Way Seat Adjuster for Passenger Duel Comfort Seat - add \$117.50

1971 CADILLAC AVAILABLE EQUIPMENT

				· · · · · · · · · · · · · · · · · · ·	
		CA	LAIS	DE	VILLE
		COUPE	SEDAN	COUPE	SEDAN
		G	N	J	В
	Includes Factory D & H and BASIC CAR manufacturer's suggested Dealer New Vehicle Preparation Charge	95,934.00	#6,110.00	\$6,299.00	\$6,533.00
	FIREMIST COLOR—Exterior	131.60	131.60	131.60	131.60
	VINYL ROOF (C08) or (C09)	N/A	N/A	155.80	155.80
	EXPANDED VINYL UPHOLSTERY—Std. Options	42.10	42.10	O/R	O/R
	LEATHER UPHOLSTERY—Standard Options	, N/A	N/A	173.70	173.70
	DUAL COMFORT SEAT (AM6)	N/A	N/A	105.25	105 25
٧	SEAT ADJUSTER—Dual Comfort Passenger (AG2)	N/A	N/A	117.90	117.90
5	LICENSE FRAME—One & Filler Plate (V50)	5.75	5.75	5.75	5.75
6	LICENSE FRAMES-Two (V51)	11.50	11.50	11.50	11.50
7	FILLER PLATE (VK1)	N/C	N/C	N/C	N/C
N	SHOULDER BELTS—Front (A85)	STD.	STD.	STD	STD
1	RADIO—AM-FM Stereo with Tape Player (UM2)	416.80	416.80	416.80	416.80
2	RADIO—AM-FM Stereo Signal Seeking (UN2)	328.40	328.40	328.40	328.40
3	RADIO—AM-FM Pushbutton (U69)	188 40	188.40	188 40	188.40
4	RADIO—AM-FM Stereo Signal Seeking Rear Control (U67)	N/A	N/A	N/A	N/A
W	TIRES—Whitewell (5) (Q03) or (Q08)	42.10	42.10	42.10	42.10
E	GLASS-Soft Ray (A01)	58.95	58.95	58.95	58 95
D	DOOR EDGE GUARDS (B93)	6.35	9.50	6.35	9 50
K	AUTOMATIC CLIMATE CONTRCL (C61)	536.80	536.80	536.80	536 80
B	LAMP MONITORS—Includes Washer Fluid Monitor (U46)	49.50	49.50	49.50	49.50
	6-Way Front-Bench (A42)	117.90	117.90	91.60	91.60
Y	SEAT ADJUSTER—6-Way Driver's Dual Comfort (AG1)	N/A	N/A	91.60	91.60

LEGEND

N/C	No Charge	O/R	Extra Charge on Request
N/A	Not Available		Special Order
STD.	Standard—No Charge		

1971 CADILLAC AVAILABLE EQUIPMENT

		CA	LAIS	DEV	ALLE
		COUPE	SEDAN	COUPE	SEDAN
		G	N	J	В
M	DOOR LOCKS—Inc. Elec. Backrest Release* (AU3)	\$70.55°	\$70.55	\$70.55°	\$70.55
a	STEERING WHEEL-Tift & Telescope (N37)	94.75	94.75	94.75	94.75
T	TRUCK LOCK-Remote-Control (A90)	57.90	57.90	67.90	57.90
F	FLOOR MATS—Rubber (Y28)	16.70	16.70	16.70	16.70
P	TRUNK MAT-Rubber (B36)	8.35	8.35	8.35	8.35
J	TWILIGHT SENTINEL (T82)	41.05	41.05	41.05	41.05
A	DE-FOGGER—Rear Window (C50)	31.60	31.60	31.60	31.60
C	CRUISE CONTROL (K30)	94.75	94.75	94.75	94.75
U	HEADLAMP CONTROL-Guide-Metic (T80)	50.55	50 55	50 55	50.55
N	OPERA LAMPS (C93)	N/A	N/A	N/A	N/A
٧	RIGHT-SIDE, REMOTE-CONTROL MIRROR (DF3)	26.35	26 35	26 35	26 35
G	CONTROLLED DIFFERENTIAL (G80)	57.90	57.90	57 90	57.90
L	LEVEL CONTROL—Automatic (G67)	78.95	78.95	78.95	78 95
Н	TRUMPET HORN (UB8)	15.80	15 80	15.80	15 80
8	SUN ROOF (CA1)	N/A	N/A	626.25	626.25
X	TRACK MASTER (JL9)	N/A	N/A	N/A	N/A
Z	SPECIAL REAR AXLE-3.15:1 (G90)	N/C	N/C	N/C	N/C
	ADDITIONAL DEALER INSTALLED ITEMS		1	1	<u> </u>
	DESTINATION CHARGE				
	STATE AND LOCAL TAXES	. 1	1		
	LICENSE AND REGISTRATION				
	TOTAL				

LEGEND

N/C	No Charge	O/R	Extra Charge on Request	
N/A	Not Available		Special Order	
STD.	StandardNo Charge			

MISCELLANEOUS SPECIAL FEATURES Manufacturer's Suggested Retail Prices

PADDED VINYL ROOF-FLEETWOOD "75"	*	761.00
LANDAU ROOF—FLEETWOOD "75" With Landau Bows. Without Landau Bows.	_	•
SPECIAL COLOR Firemist Colors	-	
CONTRASTING SEAMING LACES	. \$	31.60
ËXPANDED VINYL UPHOLSTERY IN CALAIS SEÑIËS White, Ant. Med. Pewter, Med. Blue, Ant. Lt. Säñdelwöod, Med. Heather, Dk. Carmine		115.80 94.75
LEATHER FRONT COMPARTMENT IN SIXTY SPECIAL BROUGHAM Rear Compartment will be Standard Cloth Upholitiery	•	183.15
CLOTH FRONT COMPARTMENT IN "75" LIMOUSINE	•	89.50
TRAILERING PACKAGE	•	94.75
	-	

SPECIAL CARPET COLORS Manufacturer's Suggested Retail Prices

	1 1 1	DE VILLE			FLEE	TWOOD			C	ALAIS
		SEDAN		ELDORADO CONVERTIBLE	1	ELDORADO COUPE		SIXTY SPECIAL BROUGHAM	Conbe	SEDAN
CARPET COLORS	CODES	. J. B		E		H		P	G	N
BLACK	351	\$36.85	451	\$36.85	451	842.10	051	\$36.85	251	\$31.60
GRAY	016	N/A		N/A		N/A		36.85		N/A
MEDIUM PEWTER	359	36.85	459	36.85	459	42.10	059	36.85		42.10
MEDIUM BLUE	320	36.85	420	36.85	420	42.10	021	36 85		42.10
DARK BLUE	366	36.85	466	36 85	466	42.10	066	36.85	226	31.60
MEDIUM AQUA	368	36.85	468	36.85	468	42.10	068	36 85	228	31.60
DARK JADE	371	36.85	471	36.85	471	42.10	071	36.85	231	31.60
MEDIUM BEIGE	343	36.85	443	36.85	443	42.10	043	36.85	243	31.60
MEDIUM MAIZE	384	36.85	484	36.85	484	42.10	084	36.85	244	31.60
DARK SADDLE	385	36.85	485	36.85	485	42.10	085	36.85	285	31.60
MEDIUM HEATHER	347	36.85	447	36.85	447	42.10	047	36.85		42.10
DARK CARMINE	388	36.85	488	36.85	488	42.10	083	JC 85		42.10

Special carpet colors may be combined with any standard option leather or clot upholstery.

Prices include upper and lower instrument penels and steering wheel in color to harmonize with carpet.

When ordering, please mark code number under STEERING WHEEL, INSTRUMENT PANELS and CARPETS.

Ordering the instrument penels and steering wheel in the same color as the carpet is especially advisable in a White upholstery interior it prevents a three tone combination which would result if the carpet only is ordered in a special color.

However, if only carpet change is wanted, mark order CARPET ONLY. This will clarify the order and avoid any misunderstanding.

Trianon quality carpeting —a fine yarn, 100% Nylon cut pile—is used in all cars except the Calais series.

Trenton quality carpet—which is a loop pile 80% in. yon, 20% Nylon—is used in Calais series only.

In addition to floor covering, carpet type material is applied to other areas such as lower doors, cowliquesters, lower front seet back panel, lower rear quarters on two-door cars and jover center pillar on four-door styles.

On all except the Calain series a Nylon out pile Tyrol quality carpet type material is used on these other areas.

In the Calais series a Rayon Nylon loop pile Travana quality is applied to the other areas. Code numbers in the first column apply to all series except as indicated by superseding numbers in individual spaces under Fleetwood and Calais Black carpet code is 351 for De Vale cars, 051 for Skity Special Brougham, 251 for Calais.

The 200 series code numbers (those starting with 2) will be in Trenton loop pile quality. All others are Trianon cut pile.

MAXIMUM LEATHER Manufacturer's Suggested Retail Prices

•			SIERRA	GRAIN	
		DE VILLE		FLEETWOOD	
		SEDAN	ELDORADO CONVERTIBLE	ELDORADO COUPE	SIXTY SPECIAL BROUGHAM
COLORS	CODES	JB	Ε	н	P
BLACK	351	\$325.25	\$221.05	\$336.80	\$333.65
WHITE-BLACK CARPET	352	325.25	221.05	336.80	333.65
WHITE-DARK BLUE CARPET	353	325.25	221.05	336.80	333.65
WHITE-CARMINE CARPET	354	325.25	221.05	336.80	333.65
MEDIUM GRAY	356	N/A	N/A	N/A	333.69
ANTIQUE MEDIUM PEWTER	359	325.25	221.05	336.80	333.69
MEDIUM BLUE	360	325.26	260.00	336.80	333.69
DARK BLUE	366	325.25	221.05	336.80	333.6
MEDIUM AQUA	368	325.25	221.05	336.80	333.69
ANTIQUE DARK JADE	371	325.25	221.05	336.80	333.6
ANTIQUE LIGHT SANDALWOOD	382	325.25	221.05	336.80	333.6
ANTIQUE MEDIUM BEIGE	383	325.25	260.00	336.80	333.6
MEDIUM MAIZE	384	325.25	221.05	336.80	333.6
ANTIQUE DARK SADDLE	385	325.25	221.05	336.80	333.6
MEDIUM HEATHER	387	325.26	260.00	338.80	333.6
DARK CARMINE	388	325.25	221.05	338.80	333.6

Leather implies the use of veryl for certain intensir configurants. However, if a substitution of beather on all possible areas is desired. "Maximum Leather" may be special ordered. When intramum heather is protected, feather will be applied in place of veryl on such areas asset destinated without other arm rests, front seet back insert. The door passet are motified within the door passet are motified within therefore, heather is used on easte only.

N/A Not Available. Above prices are for standard bench type front seets.

Trim Codes: Shown on chart are De Ville numbers which start with 3. Eldorado numbers will start with 4; Sixty Special Brougham with 0.

Order optional De Ville Dual Comfort Sast with 600 series codes. e.g., 651, 652.

Add 9105.25 to De Ville prices when Dual Comfort Seet is ordered. Dual Comfort Seet is standard on Sixty Special Brougham and not available on Eldérado models.

LEATHER UPHOLSTERY STANDARD BENCH TYPE FRONT SEAT Manufacturer's Suggested Retail Prices

			SIERRA	A GRAIN			
		DE VILLE FLEE		FLEETWOOD	WOOD		
		COUPE	ELDORADO CONVERTIBLE	ELDORADO COUPE	BROUCH		
COLORS	CODES	JB	E	Н	P		
BLACK	351	\$173.70	N/C	\$184.20	\$173.70		
WHITE-BLACK CARPET	352	173.70	N/C	184.20	173.70		
WHITE-DARK BLUE CARPET	353	173.70	N/C	184.20	173.70		
WHITE-CARMINE CARPET	354	173.70	N/C	184.20	210.55		
MEDIUM GRAY	356	N/A	N/A	N/A	294.70		
ANTIQUE MEDIUM PEWTER	359	173.70	N/C	184.20	173.70		
MEDIUM BLUE	360	305.25	\$128.45	295.75	294.70		
DARK BLUE	366	173.70	N/C	184.20	173.70		
MEDIUM AQUA	368	173.70	N/C	184.20	173.70		
ANTIQUE DARK JADE	371	173.70	N/C	184.20	173.70		
ANTIQUE LIGHT SANDALWOOD	382	173.70	N/C	184.20	173.70		
ANTIQUE MEDIUM BEIGE	383	305.25	128.45	295.75	294.70		
MEDIUM MAIZE	384	173.70	N/C	184.20	173.70		
ANTIQUE DARK SADDLE	385	173.70	N/C	184.20	173.70		
MEDIUM HEATHER	387	305.25	128.45	295.75	294.70		
DARK CARMINE	388	173.70	N/C	184.20	173.70		

N/A Not Available.

Shaded areas are special order.

White feether combinations have instrument panel and stearing wheel in matching depart colors

Trim Codes: Shown on chart are De Ville numbers which start with 3. Eldorado number will start with 4; Sixty Special Brougham with 0.

Order optional De Ville Dual Comfort Seet with 600 series codes e.g., 651, 652.

Add \$105.25 to De Ville prices when Dual Comfort Seat is ordered. Dual Comfort Seat is standard on Sixty Special Brougham and not available on Eldorado Models.

1971 CADILLAC PACKAGED ACCESSORIES Available for Dealer Installation

	BODY STYLE	SUGGESTED LIST PRICE*	LOCAL INSTAILED PRICE
LICENSE FILLER PLATE	ALL (STATES W/ONE LICENSE PLATE)	\$ 6.25	
MAT, Luggage Compartment	ALL	8.25	
MIRROR, Outside Rear View, Right Hand, Remote-Control	ALL EXCEPT R:S	20.00	
SEAT, Child Safety Standard	ALL	8.95	
Deluxe	ALL	18.95	
SPARE TIRE COVER	ALL EXCEPT P	5.25	
STEREO TAPE PLAYER	ALL W/CADILLAC RADIO	131.00	
TISSUE MATE, Litter Basket—Tissue Dispenser	ALL	7.25	
TRUMPET HORN	ALL	14.95	
TRUNK LOCK RELEASE, Remote-Control	ALL	20.00	
TWILIGHT SENTINEL	ALL	41.00	

^{*} PRICES DO NOT INCLUDE DEALER INSTALLATION CHARGE.

1971 CADILLAC PACKAGED ACCESSORIES Available for Dealer Installation

	BODY STYLE	SUGGESTED LIST PRICE*	IOCAL INSTALLED PRICE	
AUTOMATIC LEVEL CONTROL	ALL EXCEPT E-H-P-R-S	\$ 90.00		
BASKET, Litter	ALL	2.75		
COMPASS, Auto	ALL	5.00		
CRUISE CONTROL **	ALL	70.00		
DE-FOGGER, Rear Window	ALL EXCEPT E-R-S	30.00		
DISPENSER, Tissue	ALL	6.50		
DOOR EDGE GUARDS-2 Doors	G-J-E-H	6.00		
DOOR EDGE GUARDS-4 Doors	N-B-P-R-S	9.00		
FLOOR MAT—Rubber—One Piece—Front	ALL EXCEPT E-H	12.75		
FLOOR MAT-Rubber-One Piece-Front	E-H	12.25		
FLOOR MATS—Rubber—Twin—Front	ALL EXCEPT E-H	10.25		
FLOOR MATS—Rubber—Twin—Rear	ALL EXCEPT E-H-R-S	7,15		
FLOOR MAT—Rubber—One Piece—Rear	ALL EXCEPT E-H-R-S	9.50		
FLOOR MAT—Rubber—One Piece—Rear	E-H	8.05		
FOOT SELECTOR CONTROL—All Signal Seeking Radios***	ALL	4.75		
HEADLAMP CONTROL—Guide-Matic	ALL	52.50		
LICENSE FRAME (EACH)	ALL	5.40		

[•] PRICES DO NOT INCLUDE DEALER INSTALLATION CHARGE.

DIRECTIONAL SIGNAL LEVER PACKAGE MUST BE ORDERED SEPARATELY. INSTALLATION REQUIRES ADAPTER KIT AT LIST PRICE OF \$.75.

1971 CADILLAC AVAILABLE EQUIPMENT

		FLEETWOOD					
		ELDORADO CONVERTIBLE	ELDORADO COUPE	SIXTY SPECIAL BROUGHAM	.76.' Sedan	"75" LIMOUSINE	
			н	P	R	S	
Y	SEAT ADJUSTER—6-Way Front—Bench (A42)	\$ 91.60	\$ 91.60	\$ 91.60	\$ 91.60	N/A	
	6-Way Driver's Dual Comfort (AG1)	N/A	N/A	91.60	O/R	7/4	
M	DOOR LOCKS—Includes Elec. Backrest Release* (AU3)	70.55*	70.55°	70 55	117.90	117.90	
0	STEERING WHEEL-Tilt & Telescope (N37)	94.75	94.75	94.75	94.75	94.75	
T	TRUNK LOCK—Remote-Control (A90)	57.90	57.90	57.90	57.90	57.90	
F	FLOOR MATS-Rubber (Y28)	19.80	1980	16.70	10.45	1045	
P	TRUCK MAT—Rubber (B36)	8.35	8 35	8.35	8.35	8 35	
J	TWILIGHT SENTINEL (T82)	41.05	41.05	41.05	41.05	41 05	
A	DE-FOGGER—Rear Window (C50)	N/A	36 85	31 60	STD.	STD.	
A	DE-FOGGER—Rear Window, Convertible only (C49)	63 15	N/A	N/A	N/A	N/A	
С	CRUISE CONTROL (K30)	94.75	94.75	94 75	94.75	94.75	
υ	HEADLAMP CONTROL - Guide-Matic (T80)	50.55	50:55	50.55	50.55	50.55	
N	OPERA LAMPS (C93)	N/A	N/A	52 65	52.65	52.65	
V	RIGHT-SIDE, REMOTE-CONTROL MIRROR (DF3)	26.35	26.35	26 35	STD.	STD.	
G	CONTROLLED DIFFERENTIAL (G80)	N/A	N/A	57.90	57.90	57 90	
L	LEVEL CONTROL—Automatic (G67)	STO	STD.	STD.	STD.	STO.	
Н	TRUMPET HORN (UB8)	15.80	15 80	15.80	15.80	15 80	
S	SUN ROOF (CA1)	N/A	626.25	626.25	O/R	O/R	
×	TRACK MASTER (JL9)	210 50	210 50	N/A	N/A	N/A	
Z	SPECIAL REAR AXLE-3.15:1 (G90)	N/A	N/A	N/C	STD.	STD.	
	ADDITIONAL DEALER INSTALLED ITEMS					1 .	
	DESTINATION CHARGE						
	STATE AND LOCAL TAXES						
· _	LICENSE AND REGISTRATION			ĺ			
	TOTAL			1		1	

LEGEND

N/C	No Charge	O/R	Extra Charge on Request
N/A	Not Available		Special Order
STD.	Standard No Charge		

1971 CADILLAC AVAILABLE EQUIPMENT

			FLEETWOOD					
		ELDORADO	ELDORADO COUPE	SIXTY SPECIAL BROUGHAM	.76 SEDAN	"75" LIMOUSINE		
		E	Н	P	R	\$		
	Includes Factory D & H and BASIC CAR Manufacturer's Supposted Dealer New Vehicle Preparation Charge	\$7,784.00	\$7,416.00	\$7,821.00	\$11,955.00	\$12,094.00		
	FIREMIST COLOR—Exterior	131.60	131.60	131.60	131.60	131.60		
	VINYL ROOF (CO8) or (CO9)	N/A	161.65	STD.	O/R	O/R		
	EXPANDED VINYL UPHOLSTERY—Std. Options	O/R	O/R	O/R	O/R	O/R		
	LEATHER UPHOLSTERY—Standard Options	STD.	184.20	173.70	O/R	O/R		
	DUAL COMFORT SEAT (AM6)	N/A	N/A	STD.	O/R	N/A		
٧	SEAT ADJUSTER—Dual Comfort Passenger (AG2)	N/A	N/A	117.90	O/R	N/A		
8	LICENSE FRAME—One & Filler Plate (V50)	5.75	5.75	5.75	5.75	5.75		
	LICENSE FRAMES-Two (V51)	11.50	11.50	11.50	11.50	11.50		
7	FILLER PLATE (VK1)	N/C	N/C	N/C	N/C	N/C		
N	SHOULDER BELTS—Front (A85)	31.60	STD.	STD.	STD.	STD.		
1	RADIO-AM-FM Stereo with Tape Player (UM2)	416.80	416.80	416.80	416.80	416.80		
2	RADIO-AM-FM Stereo Signal Seeking (UN2)	328.40	328.40	328.40	328.40	328.40		
3	RADIO—AM-FM Pushbutton (U69)	188.40	188.40	188.40	188.40	188.40		
4	RADIO—AM-FM Stereo Signal Seeking Rear Control (U67)	N/A	N/A	N/A	421.00	421.00		
W	TIRES-Whitewall (5) (Q03) or (Q08)	42.10	42.10	42.10	.48.45	48 \5		
E	GLASS—Soft Ray (A01)	58 95	58.95	58.95	58.95	58.95		
D	DOOR EDGE GUARDS (893)	6.35	6.35	9.50	9.50	9 50		
K	AUTOMATIC CLIMATE CONTROL (C61)	536 80	536 80	536.80	STD.	STD.		
8	LAMP MONITORS—Includes Washer Fluid Monitor (U46)	49 €0	49.50	49.50	49.50	49.50		

LEGEND

N/C	No Charge	O/R	Extra Charge on Request
N/A	Not Available		Special Order
STD.	Standard—No Charge		

Leather in Sixty Special Brougham

Front Seat Type
The Sixty Special Brougham front seat will be
the Dual Comfort type with a notch back.

Leather Colors

There are four leather colors that are not standard production options which may be special ordered.

Lt. G	ray		056
Med.	Blue		060
Med.	Beige	1	083
Med.	Heat	107	087
n vari	OUS CE	roet and	two-ton

In addition, various carpet and two-tone combinations may be ordered.

Maximum Leather

Leather Trim

Leather implies the use of vinyl for certain interior components. However, if a substitution of leather on all possible areas is desired, "Maximum Leather" must be specified on the order form.

Maximum Leather

Leather will be applied in place of vinyl on the seat cushion skirt, sides of back rests, sides of center armrests and front seat back insert.

Extra Charge

The extra charge for Maximum Leather is higher than the schedule of M.S.R. prices for regular special leather, it may be ordered on all cars except Calais.

Leather Front

Leather Front Compartment

A Sixty Special Brougham may be ordered with cloth in the rear and leather in the front.

Color Distribution

When the front and rear compartments are ordered in different colors, they are divided as follows:

Front Color	Rear Color
Seat	Seat
Carpet	Front Seat Back Pane
Doors	Assist Straps
Seat Wings	Front Seat Back Inser
Instrument Panels	Lower Front Seat Bac
Windshield, Garnish	Carpet Area
& Header	Carpet
Moldinas	Center Pillar
	Doors
	Windhose
	Headlining
	Shelf

Seats Only in White Leather

Seats Only

Seats in White Leather with Black or other color doors may be ordered. This offers greater contrast by increasing the dark tone areas to include the entire interior except for the seats.

Headlining

In closed cars, special consideration should be given to the headlining color, as White may be preferred. If so, specify 352 under Headlining.

Two-Tone Eldorado Convertible An interesting Eldorado Convertible combination is one in which the doors, etc. are harmonized with the exterior, i.e. No. 19 Sable Black color with Black doors and White seats.

Laces

Another option for consideration is the laces. They may be ordered in a dark tone for contrast on the seats.

Other Two-Tone Suggestions
Combinations of Med. Beige and Dk. Saddle;
Med. Maize and Dk. Jade with matching tops
and exterior colors.

Extra Charge

As a matter of information, the extra charge for a SEATS ONLY upholstery combination will be the same as a complete special leather upholstery interior.

Two-Tone Combinations

Black and White

A two-tone interior may be created by specifying a contrasting bolster color. This provides an accent and relief from an over-all monotone effect of a standard interior. On such combinations, the leather or vinyl center section of the seats, cushion skirt and end facings of back rests will be in the bolster color.

More Contrast

However, if more contrast should be wanted, the back of the front seat back panel and seat wings may also be ordered in the bolster color. Order should be marked "Front Seat Back Panel Same as Bolster." The doors, headlining, inserts and instrument panels will be in the basic trim color.

Other Combinations
In addition to an interior with the sharp

contrast of White and a dark color, other attractive arrangements of compatible colors may be created by combining such shades as Med. Beige and Maize or Dk. Saddle, Jack and Med. Beige.

Vinyl Upholstery

For Calais Series

Colors	Codes
White	252
Med. Blue	260
Dk. Blue	266
Med. Turq	
Dk. Jade	
Lt. Sandalwood	
Med. Maize	
Med. Heather	
Dk. Carmine	
	7

The above special request colors are in addition to Black, 251, and Dk. Saddle, 285, which are standard vinyl options at nominal extra charge.

White Vinyl

With White vinyl, 252, the following will be Black:

- 1. Instrument panels and rear shelf
- 2. Carpets
- 3. Seat Belts
- 4. Door Pulls
- 5. Back of front seat back panel in Sedan N (In Coupe G it will be White).

Other colors in place of Black may be ordered for these components. To order, specify the following in any standard Calais color:

1. Instrument Panels

- 2. Carnets
- 3. Seat Belts
- 4. Steering Wheel

Leather Not in Calais

A single piece of fabric covers the seat cushion in the Calais trim styling. Also a bolster extends across the entire top of the back rest in the Sedan N and rear seat of style G. This means that a single piece of material is required to upholster these areas, and cowhides are not large enough to cover them.

Special Carpets

White Leather

Carpets, instrument panels and the steering wheel in a color other than Black may be ordered with White leather (or any other color). However, a White instrument panel and steering wheel are not available.

Exterior Colors

Changes in carpet colors are made to create a more harmonious combination with the exterior color. The instrument panel and steering wheel colors should be considered when selecting the carpet.

Avoid Three-Tones

The instrument panel and steering wheel colors are an important consideration because they appear as an extension of the hood. They should match or complement the exterior and carpet color. If not, a three-tone interior may result.

LEATHER

		DE VII.LE		FLEETWOOD			
COLOR	CODE	Coupe	Seden B	Eldorado Convertible E	Eldorado Coupe H	Sixty Special Brougham P	
Bleck	351	STD	STO	N/C	STO	STD	
White-Black Carpet	362	STD	STD	N/C	STO	STD	
White-Dk. Blue Carpet	353	STD	STD	N/C	STD	STO	
White—Carmine Carpet	354	STD	STD	N/C	STD		
Med. Gray	354	N/A	N/A	N/A	N/A		
Antique Med. Pewter	359	STD	STD	N/C	STO	STD	
Med. Slue	360						
Dk. Blue	366	STÒ	STD	N/C	STD	STD	
Med. Aque	368	STD	STD	N/C	STD	STD	
Antique Dk. Jade	371	STD	STD	N/C	STD	STD	
Ant. Lt. Sandalwood	382	STD	STD	N/C	STD	STD	
Antique Med. Beige	383					:	
Med. Maize	384	STD	STD	N/C	STD	STD	
Antique Dk. Saddle	385	STD	STD	N/C	STD	STD	
Med, Heather	387						
Dk. Carmine	388	STO	STD	N/C	STD	STD	

LEGEND

N/C	No Charge	
N/A	Not Available	

STD	Standard Option Extra Charge
	Special RequestExtra Charge

Leather trim codes listed above are for standard bench seat on De Ville.

Use 600 series codes for optional Dual Comfort Seat on Coupe and Sedan de Ville

Sixty Special Brougham code (which includes standard Dual Comfort Seat) will start with 0.

Eldorado numbers will start with 4. Dual Comfort Seat is not available on the Eldorado.

General Information

Some features not offered in standard production are available at extra charge on a special order basis to satisfy the discriminating Cadillac owner. Since special orders require procurement of non-standard parts, additional time is necessary to complete these operations. In addition, only a limited number of special orders can be scheduled for production on any one day. Therefore, the customer should understand that additional production time is required to complete a special order request. As a general rule, from the time the order is

received at Central Office:

- 1. Special trim orders are completed in five to eight weeks.
- 2. Special exterior lacquers require four weeks.
- 3. Special equipment orders are built within three weeks.

The time element must be clearly understood before a special order is submitted. To avoid any misunderstanding, the customer should not be promised a specific delivery date because many factors influence the time required to build and ship special order requests. However, a realistic estimate based upon information provided by the Zone Office should be given to the customer.

Dual Comfort Front Seat

Availability

The Dual Comfort Front Seat is standard on the Sixty Special Brougham and available on the Coupe de Ville and Sedan de Ville. It is not available in either the Calais models, styles G and N. or the Eldorado models, styles E and H.

Front Seat Adjusters The Dual Comfort Front Seat standard and available adjusters are:

Driver Standard-2-way power Available-6-way power-code Y

Passenger

Standard-2-way manual Available-6-way power-code V However, the 6-way passenger option must always include a 6-way driver seat option. codes VY.

V Without Y Not Available A combination of 6-way passenger (V only) t with a standard 2-way driver adjuster is not available.

Leather in De Ville

Notch Back Front Seat When upholstered in leather, the Sedan de Ville will have a notch back Coupe type front seat. The Coupe seat has a free-standing center arm rest and individual back rests which in Sedans are anchored to prevent folding forward. Cloth upholstered Sedans have a straight-across back rest.

Dual Comfort Front Seat Regardless of body style or upholstery (cloth or leather) the Dual Comfort Front Seat will have a notch back.

Sedan Seat

A bench type seat with a straight across back: rest is available at extra charge in a leather upholstered Sedan if so specified.

1971

EXTERIOR ACRYLIC PAINT COLOR CHART

Refer to body name plate on cowl of car for Paint Color No. and Roof Top Code. The two digit number on the name plate indicates exterior paint color, and the single letter, if any, indicates color of roof top cover. For example, "11K" indicates exterior paint color white with black roof top covering, whereas "11" indicates paint color white on entire car exterior.

Use Stock No. shown in this chart to order paint from local paint suppliers.

BODY AND SHEET METAL

Exterior Paint		Original		Stock No.	Stock No.	Stock No.
Color No.	Color Name	Color No.	Mfr.	<u>R-M</u>	Dupont	Ditzler
11	Cotillion White	L-67-WD007	R-M	A-2080	5338L	DDL-2058
13	Grenoble Silver	870-4121	▲ Forbes	A-2438	5276L	DDL-2327
16	Oxford Gray	L-68-AD008	R-M	A-2472	5324L	DDL-2161
19	Sable Black	870-848	▲Forbes	A-946	99L	DDL-9400
24	Zodiac Blue	L-68-BD068	R-M	A-2439	5270L	DDL-2328
29	Brittany Blue	L-68-BD069	R-M	A-2441	5272L	DDL-2330
29 34	Adriatic Turquoise	L-68-BD033	R-M	A-2265	5302L	DDL-2168
44	Cypress Green	L-68-GD056	R-M	A-2446	5297L	DDL-2335
49 50	Sylvan Green	L-68-GD051	R-M	A-2448	5273L	DDL-2337
50	Casablanca Yellow	L-67-YD007	R-M	A-2270D	5342L	DDL-2175
55	Duchess Gold	L-68-LD013	R-M	A-2479D	5326L	DDL-2178
64	Desert Beige	L-68-ND031	R-M	A-2453	5298L	DDL-2342
69	Clove	L-68-ND032	R-M	A-2456	5 299L	DDL-2345
74	Cambridge Red	927-AF162	Dupont	A-2459R	5284LM	DDL-2348
89	Empire Maroon Firemist	L-68-RD050	R-M	A-2462F		DDL-2364
90	Bayarian Blue Firemist	L-68-BD072	R-M	A-2463	5301L	DDL-2352
9 2	Pewter Firemist	927-99498	Dupont	A-2465	5300L	DDL-2353
94	Chalice Gold Firemist	L-68-LD006	R-M	A-2466D	53 04 L	DDL-2071
95	Almond Firemist	L-68-ND033	R-M	A-2467	5305L	DDL-2354
96	Sausalito Green Firemist	927-AF165	Dupont	A-2468D	5303L	DDL-2355
99	Primrose Firemist	L-68-RD043	R-M	A-2471D	5306L	DDL-2356

A Ditzler supplier for Forbes refinishing materials.

PAINTED MOLDING USED WITH ROOF TOP COVERINGS

(Note: For proper gloss use flattening agent)

	Roof Top Code	Color	Name	Stock No. R-M	Stock No. Dupont		k No. zler
PAINT STE	J K L M N P R R RIPING	Whi Bla Blu Aqı Gre Gol Bro Lt.	ck e aa een d	171B90 169C41 171B20 171B32 171B30 171B70 171B80 170B80	9895L 99L 9872L 9871L 9873L 9873L 9874L	9 14 44 44 23 23	856 348 165 372 373 499 500 341
Color Name	Stock No. R-M	Stock No. Dupont	Stock No. Ditzler	Color Name	Stock No.	Stock No. Dupont	Stock No. Ditzler
Black White Blue Aqua	A-946 A-2080 171B22 171B23	99L 5338L 9893L 9892L	9000 8777 14174 44382	Green Red Gold Brown	171B33 171B50R 171B72 171B82	9889L 9890LH 9891L 9894L	44383 71892 23517 23518
WHEELS							
Color Nam	<u>1e</u>		ock No. R-M				
Black			P403				

FOR INTERIOR COLORS SEE CHARTS ON FOLLOWING PAGES

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TRIM CODE COLOR REFERENCE CHART
Reference Chart for Determining Paint Colors on Interior Parts from the
Paint Charts by Trim Code No. (Trim Code No. is stamped on Metal Plate
Attached to Left Side of Cowl Under Hood near Hood Hinge.)

The 600 series trim combination number designate the optional dual comfort, 60/40 sectional front seat assembly for styles 68347, 49 only.

Style 68169	(P)	
Trim Comb.	011	Black Dante (Cloth) w/Black (Leather)
	016	Med. Gray Daphine (Cloth)
	021	Med. Blue Daphine (Cloth)
	026	Med. Blue Daphine (Cloth) Dk. Blue Dante (Cloth) w/Dk. Blue (Leather)
	028	Med. Aqua Dante (Cloth) w/Med. Aqua (Leather)
	031	Dk. Jade Daphine (Cloth)
	043	Med. Beige Daphine (Cloth)
	044	Med. Maize Dante (CLoth) w/Med. Maize (Leather)
	047	Med. Heather Dante (Cloth) w/Med. Heather (Leather)
	051	Black (Leather)
	052	White (Leather) w/Black Carpet
	053	White (Leather) w/Dk. Blue Carpet
	059	Antique Med. Pewter (Leather)
	066	DK, Blue (Leatner)
	068	Med. Aqua (Leather)
	071	Antique Dk. Jade (Leather)
	082	Antique Lt. Sandalwood (Leather) w/Beige Carpet
	084	Med. Maize (Leather)
	085	Antique Dk. Saddle (Leather)
	088	Dk. Carmine (Leather)
Styles 68247	(C) 40 (N	
Chillian Company of Co		
Trim Comb.		Black Darlington (Cloth) w/Black (Coated Fabric)
	226	Dk. Blue Darlington (Cloth) w/Dk. Blue (Coated Fabric)
	228	Med. Aqua Darlington (Cloth) w/Med. Aqua (Coated Fabric)
	231	Dk. Jade Darlington (Cloth) w/Dk. Jade (Coated Fabric)
	243	Med. Beige Darlington (Cloth) w/Antique Med. Beige (Coated Fabric)
	244 251	Med. Maize Darlington (Cloth) w/Med. Maize (Coated Fabric).
	285	Black (Coated Fabric)
	203	Antique Dr. Saudie (Coated Fabric)
Styles 68347	(J), 49 (B	
4,000		● Control of the Con
Trim Comb.		Black Dunbar (Cloth) w/Black (Leather)
	320,620	Med. Blue Dunbar (Cloth) w/Med. Blue (Leather)
	326,626	Dk. Blue Debonaire (Cloth) w/Dk. Blue (Leather)
	328,628 331,631	Med. Aqua Dunbar (Cloth) w/Med. Aqua (Leather)
	343,643	Dk. Jade Debonaire (Cloth) w/Antique Dk. Jade (Leather)
	344,644	Med. Beige Debonaire (Cloth) w/Antique Med. Beige (Leather)
	347,647	Med. Heather Dunbar (Cloth) w/Med. Heather (Leather)
	351,651	Black (Leather)
	352,652	White (Leather) w/Black Carpet
	353,653	White (Leather) w/Dk. Blue Carpet
	354,654	White (Leather) w/Dk. Carmine Carpet
	359,659	Antique Med. Pewter (Leather)
	366,666	Dk. Blue (Leather)
	368,668	Med. Aqua (Leather)
	371,671	Dk. Jade (Leather)
	382,682	Antique Lt. Sandalwood (Leather) w/Beige Carpet
	384,684	Med. Maize (Leather)
	385,685	Antique Dk. Saddle (Leather)
	388,688	Dk. Carmine (Leather)

1971 TRIM CODE COLOR REFERENCE CHART (Cont'd.)

Style 69347(H)	
Trim Comb. 411	Black Dorado (Cloth) w/Black (Coated Fabric)
420	Med. Blue Dorado (Cloth) w/Med. Blue (Coated Fabric)
426	Dk. Blue Dalton (Cloth) w/Dk. Blue (Coated Fabric)
428	Med. Aqua Dalton (Cloth) w/Med. Aqua (Coated Fabric)
431 443	Dk. Jade Dorado (Cloth) w/Antique Dk. Jade (Coated Fabric)
443 444	Med. Maize Dorado (Cloth) w/Med. Maize (Coated Fabric)
447	Med. Heather Dalton (Cloth) w/Med. Heather (Coated Fabric)
Styles 69347(H), 67(E)	
Trim Comb. 451	Black (Leather)
452	White (Leather) w/Black Carpet
459	White (Leather) w/Black Carpet
453	White (Leather) w/Dk. Blue Carpet
454 466	White (Leather) w/Dk. Carmine Carpet
468	Dk. Blue (Leather) Med. Aqua (Leather)
471	Dk. Jade (Leather)
482	Antique Lt. Sandalwood (Leather) w/Beige Carpet
484	Med. Maize (Leather)
485 488	Antique Dk. Saddle (Leather) Dk. Carmine (Leather)
100	Dit, Chimino (Library)
Style 69723(R)	
Trim Comb. 711	Black Dante (Cloth) w/Black (Leather)
716	Med. Gray Daphne (Cloth)
726	Dk. Blue Dante (Cloth)
743	Med. Beige Daphne (Cloth)
Style 69733(S) Leather	r Front Compartment and Cloth Rear Compartment
Trim Comb. 711	Black (Leather) w/Black Dante (Cloth)
716	Black (Leather) w/Med. Gray Daphne (Cloth)
726	Black (Leather) w/Dk. Blue Dante (Cloth)
743	Black (Leather) w/Med. Beige Daphne (Cloth)
	CONVERTIBLE TOP COLOR OPTIONS
Style 69367(E)	
Option	A White
	B Black
Option	C Blue
	E Lt. Beige
	N Green
Option	R Brown
	ROOF COVERING OPTIONS
Styles 68169(P),68347	(1) 49(R) 69347(H)
T	J White K Black
Option Option	K Black L Dk. Blue
	M Dk. Aqua
	N Dk. Green
Option	P Med. Gold
Option	R Dk. Brown
Option	S Lt. Beige

1971 INTERIOR COLOR COMBINATIONS "25"% GLOSS PAINT

Garnish Moldings, Seat Back and Side Panels, Seat Adjuster Track Covers, Carpet Retainer Covers, Door Locking Knob Ferrules.

№016, №716 Dark Gray R.M. Dupont Ditzler 171B13 Dupont 97951 DIA-32879 №69723 Frt. Compartment Ditzler DIA-32879 DIA-32879 021,320,420,620 *Med. Blue R.M. 171B26 Dupont 9806L Ditzler №4,021,026,066,226,♣320,326,353, 366,♣420,426,453,466,♣620,626,653,666,№726. Dark Blue R.M. 171B27 Dupont 9807L Ditzler №2xc. 69733 Frt. Compartment Ditzler DIA-14104 028,068,228,328,368,428,468,628,668 *Med. Aqua R.M. 171B28 Dupont 9796L Ditzler DIA-44333 028,068,228,328,368,428,468,628,668 ADark Aqua R.M. 171B29 Dupont 9797L Ditzler DIA-14105 031,071,231,331,371,431,471,671 Dark Jade R.M. 171B38 Dupont Ditzler DIA-44315 *043,*243,*343,*443,*643,@743 Med. Beige R.M. 171B77 Dupont 9808L Ditzler DIA-23432 044,084,244,344,384,444,484,644,684 *Med. Maize R.M. 171B75 Dupont 9798L Ditzler DIA-23432 044,084,244,344,384,444,484,644,684 *Med. Maize R.M. 171B75 Dupont 9800L Ditzler DIA-23432 044,084,244,344,384,444,484,644,684 *Med. Heather R.M. Dupont 9800L Ditzler DIA-23433 047,347,447,647 *Med. Heather R.M. Dupont 9800L Ditzler DIA-23433	To Match Trim Code No.	Color		(Formula No.) Matching Colors
Dupont 9794L Ditzler DiA-32878	651,652,711,#716,#726,#743	Black	Dupont	99L
Dupont Ditzler Ditzler	*016,@716	Med. Gray	Dupont	** * ****
Dupont Ditzler 9806L Ditzler 9806L		Dark Gray	Dupont	
Bise R-M 171B27 Dupont Ditzler DIA-14104	021,320,420,620	*Med. Blue	Dupont	
Dupont Ditzler DiA-44333	366,\(\delta\)420,426,453,466,\(\delta\)620,626,653,666,\(\mathrm{m}\)726	Dark Blue	Dupont	
Dupont Ditzler DIA-14105 Dark Jade R-M Ditzler DIA-14105 DIA-14105	028,068,228,328,368,428,468,628,668	*Med. Aqua	Dupont	
Dupont Ditzler 9808L DIA-44315 *043,*243,*343,*443,*643,@743 Med. Beige R-M 171B77 Dupont 9809L Ditzler DIA-23432 043,243,343,443,643,@743 ADark Beige R-M 171B78 Dupont 9819L Ditzler DIA-23433 044,084,244,344,384,444,484,644,684 *Med. Maize R-M 171B75 Dupont 9798L Ditzler DIA-23433 044,084,244,344,384,444,484,644,684 ADark Maize R-M 171B76 Dupont 9800L Ditzler DIA-23433 047,347,447,647 *Med. Heather R-M 171B56 Dupont 9802L	028,068,228,328,368,428,468,628,668	≜Dark Aqua	Dupont	
Dupont Ditzler DIA-23432 043,243,343,443,643,#743	031,071,231,331,371,431,471,671	Dark Jade	Dupont	
#69723 Frt. Compartment Dupont Ditzler DIA-23433 044,084,244,344,384,444,484,644,684 *Med. Maize R-M 171B75 Dupont 9798L Ditzler DIA-23433 044,084,244,344,384,444,484,644,684 *Dark Maize R-M 171B76 Dupont 9800L Ditzler DIA-23438 047,347,447,647 *Med. Heather R-M 171B56 Dupont 9802L	*043,*243,*343,*443,*643,@743	Med. Beige	Dupont	
Dupont Ditzler 9798L DIA-23437 044,084,244,344,384,444,484,644,684 ADark Maize R-M Dupont Dupont Ditzler DIA-23438 047,347,447,647 *Med. Heather R-M Dupont 9802L		≜Dark Beige	Dupont	
Dupont 9800L Ditzler DIA-23438 047,347,447,647 *Med. Heather R-M 171B56 Dupont 9802L	044,084,244,344,384,444,484,644,684	*Med. Maize	Dupont	
Dupont 9802L	044,084,244,344,384,444,484,644,684	ADark Maize	Dupont	
	047,347,447,647	*Med. Heather	Dupont	
047,347,447,647	047,347,447,647	Dark Heather	Dupont	
052,053,352,353,354,452,453,454,652,653,654	052,053,352,353,354,452,453,454,652,653,654	*White	Dupont	9625L
059,359,459,659	059,359,459,659	*Med. Pewter	Dupont	

1971 INTERIOR COLOR COMBINATIONS "25"% GLOSS PAINT (Cont'd.)

Garnish Moldings, Seat Back and Side Panels, Seat Adjuster Track Covers, Carpet Retainer Covers, Door Locking Knob Ferrules.

To Match Trim Code No.	Retainer Covers, Door Locking Knob Ferrules.	Color		(Formula No.) Matching Colors
059,359,459,659 .		▲Dark Pewter	R-M Dupont Ditzler	171B15 9805L DIA-32892
082,382,482,682 .		@Lt. Sandalwood	R-M Dupont Ditzler	170B76 9716L DIA-23434
082,382,482,682 .		@@Med. Beige	R-M Dupont Ditzler	171B77 9809L DIA-23432
082,382,482,682 .		▲Dark Beige	R-M Dupont Ditzler	171B78 9819L DIA-23433
085,285,385,485,6	85	Dark Saddle	R-M Dupont Ditzler	171B88 9801L DIA-23436
088,354,388,454,4	88,654,688	Dark Carmine	R-M Dupont Ditzler	171B55R 9811LH DIA-71880

*Exc. Windshield Side and Upper Garnish Moldings.

*Windshield Side and Upper Garnish Moldings.

@Exc. Windshield Side and Upper Garnish Moldings, Front Seat Adjuster Track Covers, and Carpet Retainer Covers.

@@Front Seat Adjuster Track Covers, and Carpet Retainer Covers.

■69723,33 Frt. Compartment (Windshield Side and Upper Garnish Moldings, Front Seat Adjuster Track Covers, and Carpet Retainer Covers).

ENGLANCE TO THE

1971 AMA SPECIFICATIONS FORM ... Passenger Carket

MANUFACTURER	CAR NAME	
CADILLAC MOTOR CAR DIVISION	CADILLAC (ELD	ORADO)
MAILING ADDRESS	MODEL YEAR	9-28-70
2860 CLARK STREET	1971	4-15-71

The information contained herein is prepared, distributed by, and is solely the responsibility of the automobile manufacturing company to whose products it relates. Questions concerning these specifications should be directed to the manufacturer whose address is shown above. This specification form was developed by automobile manufacturing companies under the auspices of the Automobile Manufacturers Association.

MAMA Specifications Form—Passenger Ca.

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NOTES

- 1. The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
- 2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - Nominal design dimensions are used throughout these specifications

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SEP 2 8 1970

MAKE OF CAR CADILLAC MODEL YEAR 1971 DATE ISSUED REVISED (4)

BODY MODEL Body type, number of passengers, and style names; use manufacturer's code for series & body style.

DESCRIPTION	STYLE NUMBER	SALES CODE	VEHICLE IDENTIFICATION NUMBER	PASS.
Fleetwood Eldorado Coupe	69347	H	693471Q400001	6
Fleetwood Eldorado Conv.	69367	E	693671Q400001	6

Passenger Car Passenger Car

MAKE OF CAR_

CADILLAC

MODEL YEAR 1971

DATE ISSUED_____REVISED (.)

CAR AND BODY DIMENSIONS

See Pages 27, 28 for SAE Dimension Definitions

(All dimensions in inches unless otherwise indicated)

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for: 4-Dr. Sedan, 2-Dr. H.T., 4-Dr. H.T., Convertible and Station Wagon.

MODEL		SAE Ref. No.	69347 - 69367	
WIDTH				
Track - Front		W101	63.66	
Track - Rear		W102	63.6	
Maximum overall	car width	W103	79.8	
Body width at N	o. 2 pillar	W117	78.8	
LENGTH	•			
Body "O" to fro	nt of dash	L 30		
Wheelbase	:	L101	126.3	
Overall car leng	th	L103	221.6	
Overhang - fron	t	L104	42.2	
Overhang - rear		L105	53.1	
Body upper struc	ture length	L123	101.2	107.3
Body "O" line t	o E of rear wheel	L127	100.3	
Body "O" line t	o w/s cowl point	L130	4.6	
HEIGHT				
Passenger Distri	ibution (front & rear)		3-2	
Trunk/Cargo loa				
Overall height		H101	53.9	54.3
Cowl height		H114	, 38.4	
Deck height		H138		
Rocker To	ground	H112	8.0	
front Fron	n front wheel E	7112		
panel -	ground n rear wheel ©	нііі	8,2	
Windshield slope		H122	59.0	
GROUND CLEAR		1		
Bumper to ground	I - front	H102	12.4	
		H104	12.4	
Bumper to ground - rear		11104		
Anale of approac		H106	177	
Angle of approac	h	H106	17.7 15.9	
Angle of approac Angle of departur Ramp breakover of	h	H106 H107 H147	17.7 15.9 11.9	

^{*} Trans. to Ground

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MAKE OF CAR CADILLAC MODEL YEAR 1971 DATE ISSUED 9-28-7 REVISED 4-15-71

CAR AND BODY DIMENSIONS

See Pages 27, 28 for SAE Dimension Definitions

	SAE			
MODEL	Ref. No.	69347		69367
FRONT COMPARTMENT				
Effective head room	H61	38.1		39.0
Max. eff. leg room — accelerator	L34		42.0	
H Point to Heel point	H30		8.0	
H Point travel	L17		5.8	
Shoulder room	W 3		63.1	
Hip room	W 5		61.7	
Upper body opening to ground	H50		49.8	
REAR COMPARTMENT				
H Point couple distance	L50		33.1	
Effective head room	H63	37.1		38.1
Min. effective leg room	L51		36.6	M.A.
H Point to Heel point	H31		10.8	
Min. knee room	L48		3.8	
Rear Compartment room	L 3		26.4	
Shoulder room	W 4	62.6		61.4
Hip room	W 6	<u> </u>	56.6	
Upper body opening to ground	H51	· · · · · · · · · · · · · · · · · · ·	N.A.	
LUGGAGE COMPARTMENT	.			
Usable luggage capacity	V . 1	13.6		110 (TOP DOWN)
Liftover height	H195		27.4	
Position of spare tire storage		• H	ORIZONTAL	
Method of holding lid open		S	PRING	
STATION WAGON - THIRD SEAT				
Shoulder Room	W85		N.A.	
Hip room	W86		N.A.	
Effective leg room	L86		N.A.	
Effective head room	H86		N.A.	
Seat facing direction				
STATION WAGON - CARGO SPA	ACE	•		
· · · · · · · · · · · · · · · · · · ·	L202		N.A.	
Cargo length at floor — front seat	1 11		N.A.	
Cargo length at floor — front seat Cargo length at belt — front seat	L204		-1	
				
Cargo length at belt — front seat	L204		N.A.	
Cargo length at belt — front seat Corgo width — Wheelhouse	L204 W201		N.A. N.A.	
Cargo length at belt — front seat Cargo width — Wheelhouse Opening width at belt	W201 W204		N.A.	

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MAKE OF CAR CADILLAC

MODEL YEAR 1971 DATE ISSUED 9-28-7 REVISED (6)

POWER TEAMS

(Indicate whether standard or optional)

Gross bhp (brake horsepower) and gross torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

Net bhp (brake horsepower) and net torque corrected to 85° F and 29.38 in. Hg atmospheric pressure.

MODEL	ENGINE							TRANSMISSION	AXLE RATIO (Std. first)
AVAILABILITY	Displ.	Corb.	Compr. Ratio	Gross	·		RPM	1 KANSMISSION	(Indicate A/C ratio)
	cu. in.		Ratio	внр	Torque	внР	Torque		
69347	500	4BBL.	8.5:1	365	235	535	410	TURBO -	3.07:1
69367				<u>e</u>	@	@	@	HYDRAMATIC	
09307				4400	3800	2800	2400		
-									
				·					
								•	
.]			·						
·									
									•
			•						
	:								
					1			· · · · · · · · · · · · · · · · · · ·	
		,							

AMA Specifications Form—Passenger Car

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MAKE OF	CAR CADII	MODEL YEAR 1971 DATE ISSUED REVISED (6)
MODEL		69347 - 69367 (Eldorado)
ENGINE – G	ENERAL	
Type, no. cyl	ls., valve arr.	90° V-8 - 0. V.
Bore and stro	oke (nominal)	4.3 x 4.304
Piston displa	icement, cu. in.	500 (8.2 Litres)
Bore spacing	(E to E)	5.00
No. system	L. Bank	2 - 4 - 6 - 8
(front to rear)	R. Bank	1 - 3 - 5 - 7
Firing order		1-5-6-3-4-2-7-8
Compres. rati		8.5:1
Cylinder Hea Chamber Vo	d Combustion Jume (cc)	74.6
Cylinder Head Material		Cast Tron
Cylinder Bloo		Cast Iron
Cyl. Sleeve-W		None
Number of	Front	
mtg. points	Rear	2
Engine instal		0°
Taxable D horsepower	2.5	59.2
Recommended fuel egular — premium		91 Ron Min.
ENGINE - PI	ISTONS	
Material		Aluminum Alloy with Cast in Steel Struts
Description and finish		Slipper Type Cam Ground Control Expanison
Weight (piston only) oz.		25.52
_	Top land	.034039
Clearance	Skirt Top	.00060010
(limits)	Bottom	0014 - +.0005
	No. 1 ring	.210
Ring groove	No. 2 ring	.210
diameter	No. 3 ring	.195
	1	

None

No. 4 ring

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AMA Specifications Form—Passenger Car

MAKE C	OF CAR CADILLAC	SEP 2 8 1970 MODEL YEAR 1971 DATE ISSUED REVISED ()					
MODEL		69347 - 69367 (ELDORADO)					
	- RINGS						
Function	No. 1, oil or comp. No. 2, oil or comp.	Comp.					
(top to bottom)	No. 3, oil or comp. No. 4, oil or comp.	Oil None					
Compres-	Description - material, coating, etc.	#1 Molybdenum Filled Cast Iron #2 Phosphate Coated Cast Iron					
	Width	.07700785					
	Gap	.013025					
	Description - material, coating,	Multi Piece Steel Chrome Plated Rail					
Oil	etc. Width	.17951880					
	Gap	.015055					
Expanders		Yes					
NGINE -	– PISTON PINS						
Material		1018 Steel					
Length		3.030					
Diameter		.99949999					
Туре	Locked in rod, in piston, floating, etc.	Locked in Rod					
1 y p e	Bush- In rod or piston	None					
	ing Material	None					
Clearance	In piston	.00020004					
Discostes	In rod	Press Fit .060 Toward Maximum Thrust					
	& amount offset in piston	• OOO TOWARD MAXIMUM THRUSC					
NGINE -	- CONNECTING RODS						
Material		G. M. 84M Arma Steel					
Weight (oz		28.86					
Length (ce	enter to center)	6.75					
_	Material & Type	At 20 Aluminum - Steel Backed M 400 Aluminum - Steel Backed					
Bearing	Overall length	.826					
1	Clearance (limits)	.00650028 .008016 (Total Two Rods)					
	End play						

AMA Specifications Form—Passenger Car

MAKE	OF CAR	CADILLA	SEP 2 8 1970 MODEL YEAR 1971 DATE ISSUED REVISED (6)				
MODE			69347 - 69367 (ELDORADO)				
	- CRANK	SHAFT					
Material		<u> </u>	Nodular Cast Iron				
Vibration	damper typ	e	Rubber Absorption				
End thrus	t taken by	bearing (No.)	#3 Center Main				
Cranksha	ft end play		.002012				
	Material	& type	M-400 Aluminum Steel Backed				
	Clearance		00010026				
		No. 1	3.250 - 1.1925				
Main bearing	Journal	No. 2	3.250 - 1.0595				
	dia. and	No. 3	3.250 - 1.067 (Inside) 1.258 (Outside)				
	bearing	No. 4	3.250 - 1.595				
	overall	No. 5	3.250 - 1.1925				
	length	No. 6	None				
*		No. 7	None				
	Dir. & amt. cyl. offset		R.H. Forward .47 L. H. Rearward47				
	No.bolts/	main brg. cap	2				
Crankpin	journal dia	meter	2.500				
NGINE	– CAMSH	AFT					
Location			Center of V				
Material			G. M. 120 M Cast Iron				
	Material		Steel Backed Babbitt				
Bearings	Number		5				
	Gear or c	hain	Silent Chain				
	Crank sha sprocket	ft gear or material	Sintered Iron G. M. 3884 - M				
Type of Drive	Camshaft sprocket	T (1)	Die Cast Aluminum - Nylon Gear				
	T::	No. of links	48				
	Timing	Width	•750				
	1	D:A-b	500				

AMA Specifications form—Passenger Car

MODEL YEAR 1971 DATE ISSUED 9-28-70 REVISED (4) 1-20-71 MAKE OF CAR CADILLAC 69347 - 69367 (ELDORADO) MODEL ENGINE - VALVE SYSTEM Std. Hydraulic lifters (Std., opt., NA) Valve rotator, type None (intake, exhaust) 1.72:1Rocker ratio Operating Intake Auto. toppet clearance (indicate hot Exhaust Auto. or cold) 34° .001 Tappet Lift Opens ('BTC) .001 Tappet Lift 100° Closes ('ABC) Timina Intake 314° .001 Tappet Lift (based on Duration - deg. top of .001 Tappet Lift 78° Opens (BBC) ramp 56° .001 Tappet Lift Closes (ATC) Exhaust points) .001 Tappet Lift 314° Duration · deg. 90° .001 Tappet Lift Valve opening overlap 1041 Steel Modified Material Overall length 5.231 Actual overall head dia. 2.000 Valve Face 44° Angle of seat & face Seat in head Seat insert material None .3413 Stem diameter .3420 .0027 Stem to guide clearance .0010 .490 Lift (- zero lash) Intake Valve closed Outer 60 - 65 @ 1.946 (15. + in.) spring press. & Valve open 163 - 173 - @ 1.456. length (1b, . in.) Valve closed Inner None (lb. : in.) spring press. & Valve open None length (lb. - in.) DF - 20 Material Overall length 5.246 1.625 Actual overall head dia. Seat 45° Face 44 Angle of seat & face Seat insert material None Stem diameter 3418 .3413 .0027 Stem to guide clearance .0012 Lift (: zero lash) 490 Exhaust Valve closed Outer (1b. in.) 60 - 65 @.1.946 spring press. & Valve open length 163 - 173 @ 1.456 (lb. in.) Valve closed Inner None (lb. - in.) spring press. & Valve open length (1b. in.) None

AMA Specifications Form—Passenger Car

MAKE	OF CA	R CADILLAC	MODEL YEAR 1971 DATE ISSUED REVISED (.)	· .				
MODEL			69347 - 69367 ELDORADO					
ENGINE	- LUBRIC	ATION SYSTEM						
	Main be	rings .	Pressure					
Type of lubrication (splash,	Connect	ing rods	Pressure					
	Piston p	ins	Splash					
	Comsha	t bearings	Pressure					
pressure,	Tappers		Pressure					
nozzle)	Timing	gear or chain	Metered Centrifugal Flow					
	Cylinder	walls	Splash					
Oil pump 1			Spur Gear					
Normal oil	pressure	(lb. : engine rpm)	35-40 @ 30 MPH					
Oil press.	sending u	nit (elect. or mech.)	Electric					
Type oil i	ntake (flo	ating, stationary)	Stationary					
		II flow, part., other)	Full Flow					
		element, complete)	Complete	<u> </u>				
Capacity o	of c/case,	less filter-refill (qt.)	5 Qts. + 1 Qt. for Filter					
•	Oil grade recommended (SAE viscosity and temperature range)		+ 32°F SAE 10W40 - 20W40 0° - + 32°F SAE 5W30 - 10W40 Below 0° F SAE 5W30					
En aire Se	i.ca Pas	mt. (MM, MS, etc.)	MS - GM 6041 M					
		IST SYSTEM						
Type (sing dual, othe		with cross-over,	Single with Crossover					
		reverse flow, ite resonetor)	One Reverse Flow with Seperate Resonator					
Exhaust p		Branch	Exhaust 2.24 .036048 Laminat	æď				
(O.D.,wall	thick.)	Main	Intermediate 2.50 .036048 Laminat	æd				
Teil pine	dia. (O.D.	& wall thickness)	2.25 - 075 Aluminized					

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MAKE (OF CAR CA	DILLAC	MODEL	YEAR 1971 DA	ATE ISSUED_	2 8 19/0 REVI	SED (e)			
MODEL				69347 - 69367	ELDORADO		•			
	- FUEL SYSTEM			(See supplementa Supercharger, etc	l page for Details (of Fuel Injection	on,			
Induction	type: Carburetor,	fuel								
	, supercharger.			Carbureto		·				
Fuel	Refill capacity (L	J.S. gals.)		Approx. 27.5						
Tank	Filler location	1. \	<u> </u>	Back of Licer Mechanic						
Fuel	Type (elec. or me	cn.)								
Pump	Pressure range		Lower Left Side of Eng. 5.25 - 6.50 @ 1800							
Vacuum t	pooster (std., optio	nal, none)		None						
Fuel	Туре			A/C Spark Plug	Div.					
Filter	Locations			In Fuel Pump						
	Choke type	and the second		Remote Pocket in	n Manifold					
	Intake manifold he			Exhaust (No Hea	ot Volve)					
C - 1	(exhaust or water)	Standard	N. C.	Dry Pack Single		<u> </u>				
	Air cleaner	Optional		DIA Lacy Diligie	TITLE					
tor		Manual			· · · · · · · · · · · · · · · · · · ·					
	Idle speed (spec. neutral or drive)	Automatic		600 R.P.M. Driv	ve (A/C Off)					
		Idle A/F mix								
			CARBURETOR SUF	PLEMENTARY INFORM	MATION					
	lodel Usage	Engine	Transmission	Carburet	or \$	No. Used	Barrel			
		Displ.	1,013111331011	Make	Model	and Type	Size			
-										
		1								
					· ·	i.				
							·			

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AMA Specifications Form—Passenger Car

AKE OF CAR CADILLAC				MODEL YEAR 1971 DATE ISSUED REVISED (6)									
MODEL	-			69347 - 69367 ELDORADO									
		NG SYSTEM							,				
Type syst		ure, pressure ve	nted,				Pre	ssure					· · · · · · · · · · · · · · · · · · ·
	* · · · · · · · · · · · · · · · · · · ·	valve pressure						- 16.	5			······································	
Circula-	Type (ch	oke, bypass)					Ву	Pass					
tion thermosta	Starts to	open at (·F)				177°	- 182°					
	Type (ce	intrifugal, other))		Cent	rifuge	l Dual	Outle	<u>.t</u>				
Water		000 pump rpm				· · · · · · · · · · · · · · · · · · ·		9			· · · · · · · · · · · · · · · · · · ·		· · · · · · · · · · · · · · · · · · ·
pump	Number					·		ne				· · · · · · · · · · · · · · · · · · ·	
•		-belt, other)				75		- Belt		~~		· · · · · · · · · · · · · · · · · · ·	
	Bearing					טסני	ble Ro			.ng			·
		n type (inter., e.	×1.)			 	Ir	ternal					<u>- 111 - 111</u>
Radiator o (cellular,		in other)				Tu	ibe and	Cente	r				
Cooling	With hea						2	1.3					
system		neater (qt.)				Heater	· - Std						· · · · · · · · · · · · · · · · · · ·
capacity		ipment-specify (qt.)				21.8	with A	./C				
		ngth of cyl. (yes	s, no)					Yes					
Water all c	round cyli	inder (yes, no)						Yes					
	Lower	Number and ty (molded, straig	' н	l - Molded									
		Inside diamete	r	1.50									
Radiator	Upper	Number and ty (molded, straig		1 - Molded								-	
hose		Inside diamete	·r	1.50									
		Number and ty (molded, strain	. 19	None									
	By-pass	Inside diamete	ır	None									
	Number	Number of blades & spacing			7 @ 76° - 58° - 57° - 56° - 51° - 46° - 46°								
	Diameter			18"									
Fan	Ratio-far	to crankshaft r	ev.	1,24:1									
	Fan cuto			None									
	Bearing Fan	lype		None									
		r or alternator		<u> </u>									
*Drive belts	Water Pu			B A									
(indicate	Power St						C						
belt used							C	Matche	d two	belts			
by letter)		Air Conditioning			C Matched two belts A								
						· · · · · · · · · · · · · · · · · · ·							
* Drive Be	elt Dimens	ions	Δ	8	С	D	٤٠	F	G	н	1	ر	κ
Angle of	٧		38°	38°	38°								
Nominal	length (S/	AE)	45.2	3 7. 5	59•5								
Width					.460								

AMA Specifications Form—Passenger Car

					SEP 2	2 8 1970
MAKE OF CAR	CADILLAC	MODEL YE	AR 1971	DATE	ISSUED	REVISED (.)

69347 - 69367	ELDORAD
---------------	---------

MODEL _

	Тур	e (Air injection, engine modifications, other)	Air Injection			
		Туре	Semi-Articulated Vane			
		Displacement	19.3 In ³ /Rev			
	Air	Drive ratio	1.2			
	Injectio	Drive type	Belt			
xhaust	Pump	Relief valve (type)	Spring Loaded Ball			
Emission		Filter (describe)	Centrifugal			
Control		Air distribution (head, manifold, etc.)	Cylinder Heads			
	Air	Point of entry	Cylinder Heads			
	Injectio	Injection tube i.d.	•250			
	System	Check valve type	Elastomer Disc and Plate			
		Backfire protection (type)	Diverter Valve			
	Type (ver	ntilates to atmos., Standard	Induction			
	indi	oction system, other) Optional	Non			
		Make and model	A/C Spark Plug Div.			
		Location	-			
Crankcase Emission	Control Unit	Energy source (manifold vacuum, carburetor, other)	Manifold Vacuum			
Control		Control method (variable orifice, fixed orifice, other)	Spring Loaded Valve - Variable Orifar			
į.	Complete	Discharges (to intake manifold, other)	Intake Manifold			
	system	Air inlet (breather cap, other)	Air Cleaner			
		Flame arrestor (screen, other)	Check Valve			
		Refill Capacity (U.S. gallons)	27 Gal.			
		Thermal expansion volume (cu. ft.)	4 Cu. Ft.			
	Fuel	Pressure relief location (lbs.)				
	Tank	Vacuum relief location (lbs.)				
		Vapor-liquid separator type	Standpipe Charcoal Canister			
vaporative		Vapor vented to				
mission		cannister, other)				
antrol	Carbu-	Vapor vented to	Internal			
	retor	(crankcase, connister, other)				
		Storage provision	Charcoal Canister			
	Vapor	(crankcase, cannister, other)				
	Storage	Volume (cu. it.) or capacity (grams)	600 Grams			
		Control valve	Carburetor Purge			

AMA Specifications Form—Passenger Car

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MAKE C	F CAR	CADILLA	C ·	MODEL YEAR 1971 DATE ISSUED REVISED)				
MODEL		•.		69347 - 69367 ELDORADO					
ELECTRICA	AL – SUPF	LY SYSTEM							
	Make and	Model		Delco Remy					
	Voltage F	Rtg. & Total	Plates	12 Volt - 15 Plate					
		gnation & Ar		74 Amp. Hrs. @ 20 Hr. Rate					
Battery	Location		-	Right Front Side - Underhood					
	Terminal	grounded		Negative					
	Make			Delco Remy					
Generator	Model			1100940 1100937 A/C					
or	Type and	rating		42 Amp. 63 Amp.					
Alternator	Output at	engine idle	(neutral)	Charge @ idle					
	Ratio-Gen. to Cr/s rev.			3.25:1					
	Make		•	Integral Part of Generator					
	Model								
	Туре								
	Cutout relay	Closing voltage			•				
Regulator		Reverse c to open	urrent						
	Regu-	legu- Voltage							
	lated	Current							
	Voltage	Temperatu	re						
	test	Load							
	conditions Other								
ELECTRICA	AL – STAR	TING SYST	EM		e exert				
<u></u>	Make			Delco Remy					
Starting	Model			1107389					
Motor	Rotation (drive							
	end view)			Clockwise					
	Switch (si	ritch (solenoid, manual)		Solenoid					
Motor control	Starting procedure			See Below					
	Engagement type			Spiral Spline and Over Running Clutch					
		shes (front,	rear)	Front					
		Pinion		9					
Motor	Number		Manual	N.A.					
Drive	of teeth	Flywheel	Auto.	166					
	Flywheel	tooth	Manual	N.A.					
	Flywheel tooth face width Auto.			.500					

Place Trans. in Neutral Position

Cold Start: Depress Acc. to floor - Turn ign. key to start position.

Warm Start: Depress Acc. to halfway. Hold, turn ign. key to start.

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MAKE OF CAR	CADILLAC	MODEL YEAR 1971 DATE ISSUED REVISED (6)
MODEL		69347 - 69367 ELDORADO

ELECTRICAL - IGNITION SYSTEM - DISTRIBUTOR

p (in.)	•015	
(deg.)	28° - 32°	
n tension	19 - 23 oz.	
Automatic	Delco Remy 1112065	
Manual		
Automatic	8° BTDC	
	Manual	(deg.) 28° - 32° n tension 19 - 23 oz. Manual Delco Remy 1112065 Manual

Distributor Madal		ENTRIFUGAL ADVANC		}	ADVANCE J. In. of Mercury
	Start	Intermediate	Mex.	Start	Max.
1112065	o° @ 800	9° - 13° @ 1900	22° - 26° @ 4000	8" - 10"	25.5° @ 16"

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	•	GADTTI AG	SEP 2 8 1970				
MAKE	OF CAR	CADILLAC	MODEL YEAR 1971 DATE ISSUED REVISED (.)				
MODEL			69347 - 69367				
		ITION SYSTEM					
		ional — Std., Opt., N.A.	Std.				
T.		orized - Std., Opt., N.A.	N. A.				
Туре	Other (s		•				
	Make	, , , , , , , , , , , , , , , , , , ,	Delco Remy				
	Model		1115295				
Coil	Model	Te	2.4				
	Amps	Engine stopped Engine idling	1.25				
		Lengthe rating	A/C Spark Plug Div.				
	Make Model		R-46N				
Spark			14 - MM				
Plug	Thread (25 Ft. Lbs.				
	-	ng torque (lb. ft.)	•035				
	Gap						
Cable	Conducto		Resistant Core				
	Insulatio		Neoprene				
	Spark plu	ug protector .	Hypalon				
ELECTRIC	CAL - SUP	PRESSION					
Locations	s & type		See Below				
LECTRIC	CAL - INST	RUMENTS AND EQUIPME	NI				
Speed-	Type		A/C Spark Plug				
ometer	Trip odom	eter (std. opt., N.A.)	Yes				
Charge i	ndicator - 1		Tell Tale				
	ture indicat		Gauge and Tell Tale				
	sure indicat		Tell Tale				
	cator - type		Gauge				
	Type - S		Electric				
sniela			= ELEC 01 IC				
wiper Wind-	Type - 0	·····	Vacuum				
shield	Type - S		Y CC UUIII				
washer.	Type - 0	prional	Solenoid Vibrating - Diaphram F-A-D				
	Туре		20 Tellota Atolescing - Disburgin L-V-D				
Moin	Number u		5				
	Amp draw	(each)	5.2 Amp.				
Other			Trunk Warning Light - Low Brake - Cruise				

Fackard Electric - Dist. Resistance Wire

- .3 MFD on Coil Feed Terminal
- .5 MFD on Cen. Reg. Feed Terminal

Ground Straps - Trans. to Dash

MAKE (OF CAR CADILLAC		MODEL	YEAR_	1971	SI DATE ISSUE	P 2 8 197	70 REVISED <u>(*)</u>	— ~ `\
				69347	- 69367	(ELDORADO)			,
MODEL		<u> </u>							
DRIVE UN	NITS - CLUTCH (Manu	ial Transn	nission)				<u> </u>		
Make & t	ype			Not Av	ailable				
	ssure plate springs								
Total spr	ing load (lb.)								
No. of ch	otch driven discs								
	Material			· · · · · · · · · · · · · · · · · · ·					
	Outside & inside dia.								
Clutch	Total eff. area (sq.in.)								
facing	Thickness			·	 				···
	Engagement cushion- ing method					•			
Release bearing	Type & method of lubrication								*****
	Methods: springs, friction material				· ·				
DRIVE UN	NITS — TRANSMISSIOI	1 S							
Manual Ger	(pead latds, opt. M.A.)				N.A.				
Manual 4-s	speed (std., opt. N.A.)				N.A.				
Automatic	(std., opt. N.A.)				Std.				s'
DRIVE U	NITS – MANUAL TRAI	15 .							
Number of	forward speeds				Not.	Available			
	In first	, , , , , , , , , , , , , , , , , , ,							
Transmis-	In second								
sian ratios	In third								
	In fourth								
	In reverse	, 1 (
Synchronou	s meshing, specify geo	rs :							· · · · · · · · · · · · · · · · · · ·
Shift lever	location								
	Capacity (pt.)								
	Type recommended								
Lubricanz	SAE vis- Summer								
	cosity Winter								
	number Extreme cold		2 2						

MAKE	OF CAR CADILLAC	MODEL YEAR 1971 DATE ISSUED REVISED (6)				
MODEL		69347 - 69367 (ELDORADO)				
DRIVE U	NITS - AUTOMATIC TRANS	MISSION				
Trade na	ime	Turbo Hydramatic				
Type des	scribe	3 Speed Fixed Converter W/ Step Gear Shift				
Selector	location	Indicator in Cluster Above S. C.				
and indic	r ratios Selector Pattern cate which are used in ector position	P-R-N'D'-L Lo Gear 2.48 Intermediate 1.48 High Gear 1.00 Reverse 2.09				
Max. ups	hift speed-drive range	87 -				
	kdown speed-drive range	77				
	Number of elements	3				
Torque	Max. vario at stati	2.03				
	Type of cooling (air, riquid)	Liquid - Water - To Oil				
	Nominal diameter	13.038"				
Lubrican	Capacity—refill (pt.)	Approx. 5 1/2 Qts.				
	Type recommended	Fluid - Dexron				
Special t features	ransmission	Driven Through a Chain From Eng. Mount Converter				
DRIVE UI	NITS - PROPELLER SHAFT					
Number u	sed	Two (1 Piece Right and Left)				
	aight tube, tube-in-tube, external damper, etc.)	Exposed				
,	Manual 3-speed trans.	N. A.				
Outer diam. x length* x	Manual 4-speed trans,	N. A.				
wall thick- ness	Overdrive transmission	N. A.				
	Automatic transmission	1.25 X 17.05 - Solid				

^{*} Center to center of universal joints, or to centerline of rear attachment.

KE C	OF CAR_	CADILLAC	MODEL YEAR 1971 DATE ISSUED REVISED (+)				
DEL			69347 - 69367 - (ELDOR ADO)				
. ill	IITS – PRO	PELLER SHAFT (con	1.)				
	Type (pla		None				
	Lubrication prepack)	on (fitting,	Notice				
	Туре						
	Number o	f teeth					
*	Spline O.	D.					
	Make and		Saginaw				
	Number u	sed.	4 - Joints				
	-	and trunnian,cross)	(2) Tri-Pot Ball & Trunnion (2) Rzeppa (Outboard)				
. 45.51	Raun hive	ob (, bolt, alamp, etc.)					
>		Type (plain, anti-friction)	Needle rollers with Tri-Pot Joints Ball with Rzeppa joints				
	Bearing	Lubric. (fitting,	Pre-Packed (Permanent)				
	n through (i prings)	torque tubé	Frt. Suspension				
	en through orings)	(torque tube	Eng. Supports				
E UN	IITS – AXL	E					
ron	t, rear)		Front				
nstio	n						
es SI	p different	ial, type	Not Available				
Pini	on Offset		None				
: :,14	erential pin	ions	2				
: adi	ustment (sh	im, other)	Shim				
- bed	ring adi. (s	him, other)	Shim				
cear	ing type		Not Available				
	Capacity		4 Prints				
	Type reco	······································	Extreme Pressure Mineral Oil				
_ ant	SAE vis-	Summer	90				
	cosity Inumber	Winter Extreme cold	90				
	1	Extreme cold					
			AXLE RATIO TOOTH COMBINATIONS				
			(See page 3 for axle ratio usage)				
ratio			3.07				
	Pinion		14				
·	Ring gear		43				
; Gear	G D	•	9.947				

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SEP 2 8 1970 MODEL YEAR 1971 DATE ISSUED REVISED (6) AKE OF CAR CADILLAC 69347 - 69367 (ELDORADO) MODEL_ DRIVE UNITS - WHEELS Drop Center - Steel Type & material 15 X 6 JK Std. Rim (size & flange type) Opt. None Stud Type (bolt or stud) 5.00 In. Circle diameter 5 1/2 X 20 Number and size MODEL _ DRIVE UNITS - TIRES L - 78 x 15 Size, ply rating, & ply Load Range B Type (bias, radial, etc.) Belted Bias Standard Full rated Front 24 PSI Inflation Recr 20 PSI Press Ray./Mile at 50 MPH 715 White Wall Option Only Same Tire Size Optional Size, ply rating, & ply BRAKES - PARKING

Type of c	ontrol	Foot Operated - Vac. Released	
Location of control		Left Side Below Inst. Panel	
Operates	on	Rear Service - Brakes	
If sepa-	Type (internal or external)	N. A.	
	Drum diameter	N. A.	
service brakes	Lining size (length x width x thickness)	N. A.	

MAKE OF CAR CADELLAC			AC	MODEL '	YEAR 1971	DATE ISS	SEP 2 8 SUED	19/0 REVISED_()
MODEL_				693	47 - 69367	(ELDORADO)	
BRAKES –	SERVICE							
Type (drur	n) or (disc	& no. of pi	stons)	Disc Fron	t - Single F	Piston	Drum	Rear
		opt., N.A.)			Sto	1.		
Special Valving	Type (pro metering,	oportion, de other)	lay,	Metering -	Front		Proportio	oning Rear
Power bra	ke make &	Std.			Delco	Tanden		
type (remo	te, int., et	c.) Opt.					2	· · · · · · · · · · · · · · · · · · ·
	area (sq. i			38.36 F			80 R	
Gross lini				42.28 F			84 R	
	(sq. in.)			224.00 F			138 R	
Front to R Relationsh	ear Effecti iip	iveness			57 - 6	59%		
	Diameter	Front		•				
	(nominal)	Rear			11.0)		ن
Drum	Type and material			Full Cast Iron Finned Drum				
	Outer working diameter		11.000					
İ	Inner working diameter					.910		
Rotor	Working width				205			
		& type (ven	ted/solid)	Full Cast Tron - Vented				
Wheel cyl-			4	2 15/16				
inder bore				15/16				
Master	Bore :			1.125				
Cylinder	Stroke			1.475 - 1.530				
Pedal arc	ratio .			3.44:1				
Line press	ure at 100	lb. pedal l	ood	760 PSI				
Shoe	Front			None				
Clearance	Regr				.015			
Anti-skid	evice type	s (std., opt.	, N.A.)		Opt.			
[Bonded or				Rivete			
		Material	Prim. or	DM	5470 Molded			
-		Size	out-			1.93 X .41		
į	Front	(length x width x	Second.	· · · · · · · · · · · · · · · · · · ·	E), V1	-93 X .43		· · · · · · · · · · · · · · · · · · ·
	Whee!	thickness)	or in-		<u> </u>	•93 A •43		
3rake			100010					
lining	· · · · · · · · · · · · · · · · · · ·	Segments (per snoe	Memah e 1.1	H 3144 PSI	and # 2160	T Co. 36	ldod Aab
•		Material	Prim. or	Marshart			r Dec. MC	TUCK HOD.
İ	·.	Size	out-		9.00 X Z	2.00 X .20		
	Rear Wheel	(length =	Second.		10 00 7	2 00 ¥ 00		
			or in-		12.00 X	2.00 X .20		
ĺ	,		board		1			
	Segments per shoe							

Excludes rivet holes, gradves, chamfers, etc. ** includes river holes, grooves, chamfers, etc.

^{***} Total swept area for four brakes. (Widest lining conject width for each brake x its contact circumference.)

Page 21, a

WAKE C	WAKE OF CAR		LAC	MODEL YEAR 1971 DATE ISSUED REVISED (6)			
MODEL				69347 - 69367 (ELDORADO)			
STEERING	,						
Manual (s	td., opt., N	A)		N. A.			
Power (st	d., opt., N/	\ }		Std.			
Adjustabl steering v	vheel	Type and descripti	11	Tilt and Telescope			
(tilt, swin	g, other)	(std., opt., NA)		Opt.			
Wheel dia		Manual		N. A.			
witeel ala	merer	Power		15.5			
Turning	Outside		vall (1, & r.)	46.8			
diameter	Inside		vall (1, & r.)				
(feet)	rear		curb (1. & r.)				
			I				
	T	Туре		N. A.			
	Gear	Make					
Manual	Gear	Ratios	Gear				
	No. wheel turns (\$100 to \$100)						
Germania e menus de appareca		ixial, linka		//			
	Make	ixiai, iinka	ge, etc.,	Coaxial			
	Muke	Туре		Saginaw Steering Gear Rotary Valve - Recirculating Ball			
	Geor		Gear	Variable Ratio 16.0 - 13.0			
Power	Gear	Ratios Overal!		16.1 - 14.3			
	Pump driv	ven by		Belt			
			op to stop)	3			
	Туре			Parallelogram			
Linkage	Location of wheels	(front or re	ogr	Front			
	Drag link	(trans. or	(ongit.)	Transverse			
		one or two		Two			
		n at cambe	er (deg.)	ll Degrees @ O			
Steering	Bearings	Upper		Spherical Joints			
Axis	(type)	Lower		Spherical Joints			
		Thrust		Spherical Joints			
Whi. Align	Caster (de			-1° + 1/2			
carb wt. &	Camber (a			0° + 3/8			
(berrefera		itside trac	k inches)	0 <u>+</u> 1/8			
Steering s	pindle & jo			Spherical Joints			
Wheel	Diameter	Inner bed					
Spindle	Ti.	Outer be	aring				
, for the	Thread si		#				
	Bearing t	y pe	! !				

MAKE	OF CAR CADILLAC	SEP 2 8 1970 MODEL YEAR 1971 DATE ISSUED REVISED (4) 1-2					
MODEL		69347 - 69367 - Eldorado					
	SION – GENERAL	(See Supplement page for details on Air Suspension)					
	n for car leveling	Front - Torsion Bar Adj Auto Level Control					
	n for brake dip control	In Front and Rear Suspension Geometries					
	n for acc. squat control	In Front Suspension Geometry					
	provisions for	III FIGHT DUSPENSION OCOME OLY					
car jacki		Bumper Type					
Shock	Туре	Direct Action					
absorber front &		Delco					
rear	Piston dia.	1"					
Other spe	ecial features	Pliacell Air Reservoir, Rebound Cut Off, Intregal Bump. Stop in Front Shocks.					
SUSPEN	SION - FRONT						
Type and	description						
		Independent Torsion Bar					
	Туре	Torsion Bar					
	Material	SAE 5160 H					
Spring	Size (coil design height & 1.D.; bar length x dia.)	1.055 Dia. X 53.20 Long Eff. Length					
	Spring rate (lb. per in.)	439 In. Lb/Deg.					
	Rate at wheel (lb. per in.)	115					
Stabilize	Type (link, linkless, frameless)	Link					
	Material & bar diameter	SAE 1070 1 1/16 Dia.					
SUSPEN	SION — REAR						
Type and	description	4 Link Coil Suspension - Dead Axle					
Drive and	d torque taken through	Frt. Wheel Drive					
	Туре	Coil					
	Material	SAE 9260 Steel					
	Size (length x width, coil design height & I.D.; bar length & dia.)	9.20 x 5.50 x 147.5 x .545					
Spring	Spring rate (lb. per in.)	85 Lbs/in.					
	Rate at wheel (1b. per in.)	85 Lbs/in.					
•	Mounting insulation type	Rubber					
	If No. of leaves	NA					
	leaf Shackle(comp.ortens	NA					
Stabiliza	Type (link, linkless, frameless)	NA					
	Material	<u>NA</u>					
Track bar	r type	NA					

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KE OF CAR CADILLAC		MODEL YEAR 1971 DATE ISSUED 2 137 REVISED (4)					
AODEL		69347 - 69367 Eldorado					
RAME							
Type and description (Separa unitized frame, partially - uni	. (1)						
offinized frame, partially - offi	Wied Hollie,	Full Perimeter Frame					
•							
ODY - MISCELLANEOUS I	NFORMATION						
Drs.hinged Front doors		Front					
(front, rr.) Rear doors		60					
Type of finish (lacquer, enam	el, other)	Acrylic					
Hood counterbalanced (yes, n		Yes					
Hood release control (interna	l, external)	Internal					
Vehicle Indent, No. location		Windshield Lower Frame - Left Side - Trans Eng.					
Engine No. location		Rear Upper Portion of Cyl. Block - L. Side of Trans.					
Thefo protection - type							
Vent window control method Front		None					
(crank, friction pivot)	Rear	None					
	Front	Zig Zag Spring					
ear cushion type	Rear	Zig Zag Spring					
	Ord seat	•					
	Front	Zig Zag Spring					
Seat back type	Rear	Zig Zag Spring					
	3rd seat	-					
Windshield glass type (i.e.,		Compound Curve - Laminated					
Side glass type (i.e., curved - tempered plate)		' Curve Tempered					
Backlight glass type (i.e., co	mpound.						
curved - tempered place, three		Curve Tempered					
piece)		69347 69367					
Windshield glass exposed surface area		1511.4					
Side glass exposed surface area		1386.9					
Backlight glass exposed surface area		1022.4 738.1					
lotal glass exposed surface of	area	3920.7 3791.6					
· w							
the first section of the second section (1984) and the second section (1984) and the second section of the second section (1984) and the second section (198							
	- 11						

MAKE OF CAR CADILLAC			Page 24 SEP 2 8 1970 MODEL YEAR 1971 DATE ISSUED REVISED (*)					
MAKE OF C	AR _ CAL	JIMAS	MODEL YEAR 1971 DATE ISSUED REVISED (6)					
MODEL		American	69347 - 69367 ELDORADO					
ONVENIENC	E EQUIPM	ENT	(Indicate whether standard, optional or NA on each series)					
	le windows		Std.					
Power windows Went windows Backlight or tailg		ilaate	N. A. N. A.					
Power seats (s well as availab	pecify type (6-Way Power Std.					
Reclining front	seat back (F	R-L or both)	N. A.					
Front seat head	restrainer (R-L or both)	Both					
Radios (specify well as availab			Delco AM/FM - FM Stereo					
`tar seat spea	ker		Std. with Radio					
wer antenna			Std. with Radio					
Clock	· · ·		Std.					
Air conditioner and availability		oe	Auto Climate Control - Optional					
Speed warning device			N. A.					
Speed control o			Opt.					
ign con lock lamp			N. A.					
Dome lomp			Std.					
Jove compartn			Std. Std.					
Jnaerhood iami			N. A.					
Louriesy lamp	<u> </u>	#	Std.					
Map lamp			Std.					
Apto, trans, qu	ad. lamp		Std.					
Cornering light	lamp		Std.					
eater & De	fr. Lamp) e	Std.					
ear Window Defog.			69347 Only					
Rect. Heat	lect, Heated K. Window.		69367 Only					
AMP HEIGHT	AND SPAC	ING						
	Headlamp	Highest *	27.35					
desgrit above		Lowest	27.35					
ground to	Tail	Highest	26,68					
or marker		Lowest	23.12					
	Sidemarker	Front	20.83					
PART TO PERSON OF THE PART OF	ļ	Rear	24.90					
	Headlamp	Inside *	21.67 28.06					
Distance from		Inside	35.66					
C'L of zar to	Tail	Outside	35.66					
LUM K. OF DOM		Fean	35.96					
Direct	Directional	Rear	35.66					

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MAKE OF CAR _____MODEL YEAR __ 1971 DATE ISSUED 9-28-70 REVISED (0) 2-17-71

VEHICLE WEIGHTS

	CURB WEIGHT * POUNDS			% PASS. WEIGHT DISTRIBUTION				LIQUID WEIGHT	
	\ \frac{1}{2}		Total	Pass.	Pass. In Front		In Rear	Fuel	Coolons
	Front	Front Rear		Front	Rear	Front	Rear	Fuei	Coolani
Model ELDORADO									
69347	2862	1960	4822	46.0	54.0	20.0	80.0	165	44
69367	2865		4912	46.0	54.0	20.0	80.0	165	44
					•				
					i.				
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Services and the service of manufacture of manufacture representations of the manufacture services.									
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Andrew Control of the	d								
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and the state of the second control of the s		ī	1		 	1	·	1	

[&]quot;Reference — SAE Aerospace-Automotive drawing standards, Section E 1.02 (d).

MODEL YEAR 1971 DATE ISSUED 2 8 1970 REVISED (4)

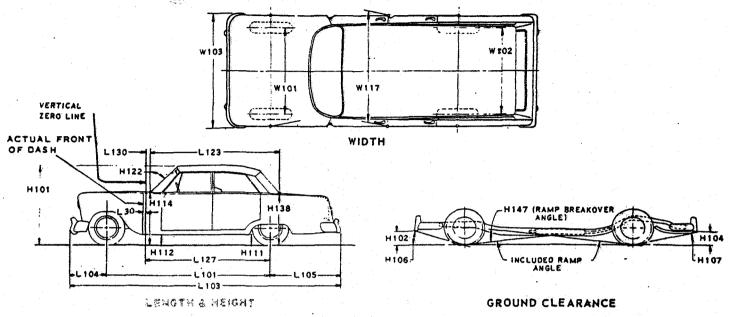
OPTIONAL EQUIPMENT WEIGHTS

MAKE OF CAR CADILLAC

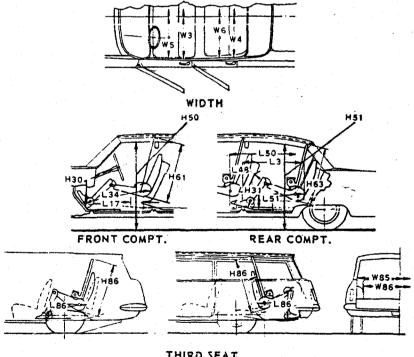
			II BEIGHT				
	WEIGHT POUNDS						
Equipment Differential Weights	Front	Rear	Total	Remarks			
Automatic Climate Control	123.0	-3.0		Standard on (69723 - 69733)			
6-Way Pwr. Bench Seat	9.5	8.1	17.6	Series 682 Only			
6-Way Pwr. Bench Seat	6.5	5.5		Series (683 - 693 - 69723)			
Dual Comfort Seat 6-Way		15.5)	Series (68169)			
Dual Comfort Seat 6-Way	30.4			Series (683)			
Guide-Matic	2.0			All			
Cruise Control	5.0			All			
Radio AM-FM Push Button	6.0	2.0	4	All			
Radio AM-FM Stereo	7.0	2.8		All			
Radio AM-FM Stereo W/Tape	11.5	4.1	15.6				
Radio AM-FM Stereo W/Rear Con		5.5		Series 69723-69733 Only			
Tape Player	7.6	1.9	9.5	All			
T & T Steering Wheel	.7	3_		All			
Soon Looks Syr.	4.9	5.7		Sedans			
Door Locks Pwr.	4.5	4.3		Coupes .			
Leather Trim	3.0	6.0		Series 683-693 Only			
De-Fogger Rear Window		3.0		All Series (Except (69367-69723-69733)			
Trunk Lock Remote Cntrl.	-	11.0	·	All			
Vinyi Roof	2.2	3.2		Series 683			
Controlled Differential		5.0		All Except 693			
Lever Control Automatic	6.8 2.0	4.2		Series (682-683) Series 69723-69733 Standard			
Mirror Remote R.H. Cutside	2.0		2.0	Series 09/23-09/33 Standard			
Automatic Climate Control	124.0	-4.0	120.0	Series 693 only			
Fadded Vinyl Roof	1.4	_5,6_	7.0	Series 693 only.			
Track Master	9.0			Series 693 only.			
78-78-78-78-78-78-78-78-78-78-78-78-78-7							
"Single statement to the statement of th							
Diffusion derman. 27 min. 1985, page 35 of the Section of the sect	<u> </u>						
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CAR AND BODY DIMENSIONS KEY SHEET

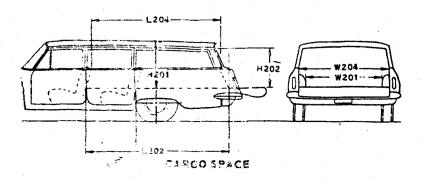
EXTERIOR CAR AND BODY DIMENSIONS



INTERIOR CAR AND BODY DIMENSIONS



THIRD SEAT



Form Rev. 3-70

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CAR AND BODY DIMENSIONS KEY SHEET

DIMENSION DEFINITIONS

EXTERIOR WIDTH DIMENSIONS

W101 WHEEL TREAD - FRONT. Measured at centerline of tires, with nominal comber, at ground.
W102 WHEEL TREAD - REAR. Measured at centerline of

wigs at ground.
Wigs MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions. Measured to outside of metal.

W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at =2 pillar, excluding hardware and applied

EXTERIOR LENGTH DIMENSIONS

L 30 VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (-) sign.

L101 WHEELBASE.

L103 OVERALL LENGTH. Include bumper guards if standard

equipment. L104 OVERHANG - FRONT. Measured from C/L of front wheels to front of car, including bumper guards if

standard equipment.
L105 OVERHANG - REAR, Measured from C. L of rear wheels to rear of car, including bumper guards if standard

L123 BODY U

equipment.

L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE. The horizontal dimension from the Cowl Point to the Deck Point.

L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS. A horizontal dimension.

L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

EXTERIOR HEIGHT DIMENSIONS

H101 OVERALL HEIGHT — DESIGN. Measured with the

H101 OVERALL HEIGHT - DESIGN, Measured with the vehicle in Manufacturer's Design Weight attitude.
H114 COWL POINT TO GROUND, Measured at vehicle

centerline.
4136 DECK FOINT TO SPOUND, Measured at vehicle

HITT ROCHER PANEL TO GROUND - FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at

foremost point of rocker panel.

Hill ROCKER PANEL TO GROUND - REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.

H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the are is used and limited to that section of the windshield comprehended by an 13-inch chard.

GROUND CLEARANCE DIMENSIONS

H102 SUMPER TO GROUND - FRONT, Minimum dimension, includes bumper quards.

HIO4 BUMPER TO GROUND - REAR, Minimum dimension, includes bumper gyards

HIO6 ANGLE OF APPROACH. The angle between ground and a line tangent is the front tire static loaded radius are and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.

MINOS DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius are and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.

H147 RAMP BREAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle)

over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point on underside of car which defines the smallest angle.

HIS6 MINIMUM RUNNING CROUND CLEARANCE. Location

of measurement on the car is to be clearly recorded.
FRONT COMPARTMENT DIMENSIONS
H 61 EFFECTIVE HEAD ROOM - FRONT, The dimension from H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.

L 34 MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR.

Measured along a diagonal line from the Marikin ankle pivot center to the H. Point plus a constant of 10.0 pivot center to the fil Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right toot on the accelerator pedal and the Manikin Heel Point at Accelerator Heel Point. All other types of accelerator pedals will be measured with the Manikin foot angle set at 87° and the shoe touching the pedal.

H 30 H POINT TO HEEL POINT - FRONT. The vertical dimension from the H Puint to the Accelerator Heel Point.

Point.
L 17 5 POINT TRAVEL. The horizontal dimension between the H Point in the most forward and releward sout

FRONT COMPARTMENT DIMENSIONS (Cont.)

FRONT COMPARTMENT DIMENSIONS (Cont.)

W 3 SHOULDER ROOM — FRONT. The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.

W 5 HIP ROOM — FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.

H 50 UPPER BODY OPENING TO GROUND — FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.

REAR COMPARTMENT DIMENSIONS

L 50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H Point.

H 63 EFFECTIVE HEAD ROOM - REAR. The dimension

H 63 EFFECTIVE HEAD ROOM - REAR. The dimension from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
 L 51 MINIMUM EFFECTIVE LEG ROOM - REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.
 H 31 H POINT TO HEEL POINT - REAR. The vertical dimension from the H Point to the Manikin Heel Point on the decressed floor covering.

on the depressed floor covering.

L 48 MINIMUM KNEE ROOM - REAR. The minimum dimension from the Manikin knee pivot center to the back of the front seat back.

3 REAR COMPARTMENT ROOM. The horizontal dimen-

sion from the back of front seat to front of rear seat back at height tangent to the top of rear seat cushion.

4 SHOULDER ROOM - REAR. The minimum lateral dimension between the door garnish molding or nearest interference. Measured at H Point station.

6 HIP ROOM - REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.

H 51 UPPER BODY OPENING TO GROUND - REAR, The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of the H Point.

LUGGAGE COMPARTMENT DIMENSIONS

V 1 LUGGAGE CAPACITY — USABLE. The total luggage compartment luggage capacity in cubic feet with the tire and tools in place.

H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

STATION WAGON - THIRD SEAT DIMENSIONS
W 85 SHOULDER ROOM - THIRD SEAT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.

W 86 HIP ROOM - THIRD SEAT. The lateral dimension through If Point to trimmed surfaces.

L 86 EFFECTIVE LEG ROOM - THIRD SEAT, Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.

H 86 EFFECTIVE HEAD ROOM - THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

STATION WAGON - CARGO SPACE DIMENSIONS

L202 CARGO LENGTH AT FLOOR - FRONT SEAT. The horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car center-

L204 CARGO LENGTH AT BELT - FRONT SEAT. horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting interference at the top of the tailgate;

on the car centerline.
W201 CARGO WIDTH - WHEELHOUSE. The minimum horizontal dimension, measured between wheelhousings at

W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the nearest normal inside limiting interferences of the rear opening at the top of the tailagte.

the tailgate.

MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering to the headlining, on the car centerline.

H202 REAR OPENING HEIGHT. The vertical dimension measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail-and lift-gates fully open.

V 2 CARGO VOLUME INDEX BEHIND FRONT SEAT. The total volume in cubic feat shows the normal load floor

total valume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate closed.

W4xL204xH201

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