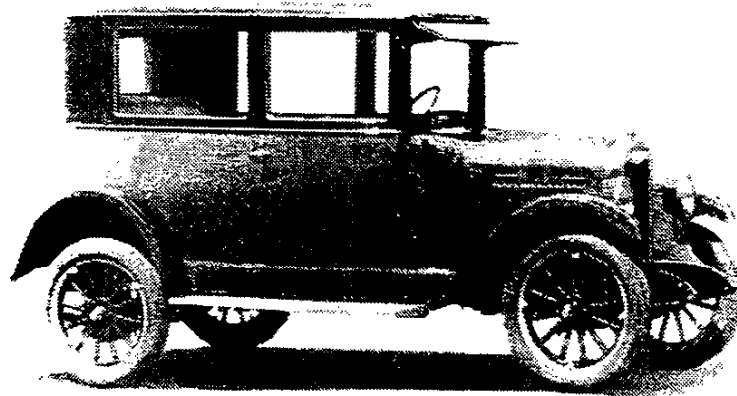




# CHEVROLET



1925 Chevrolet, Superior. Series K, coach, OCW

# 1925



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# S.A.E. ENGINE TESTING FORMS — CURVE SHEET—D

1296

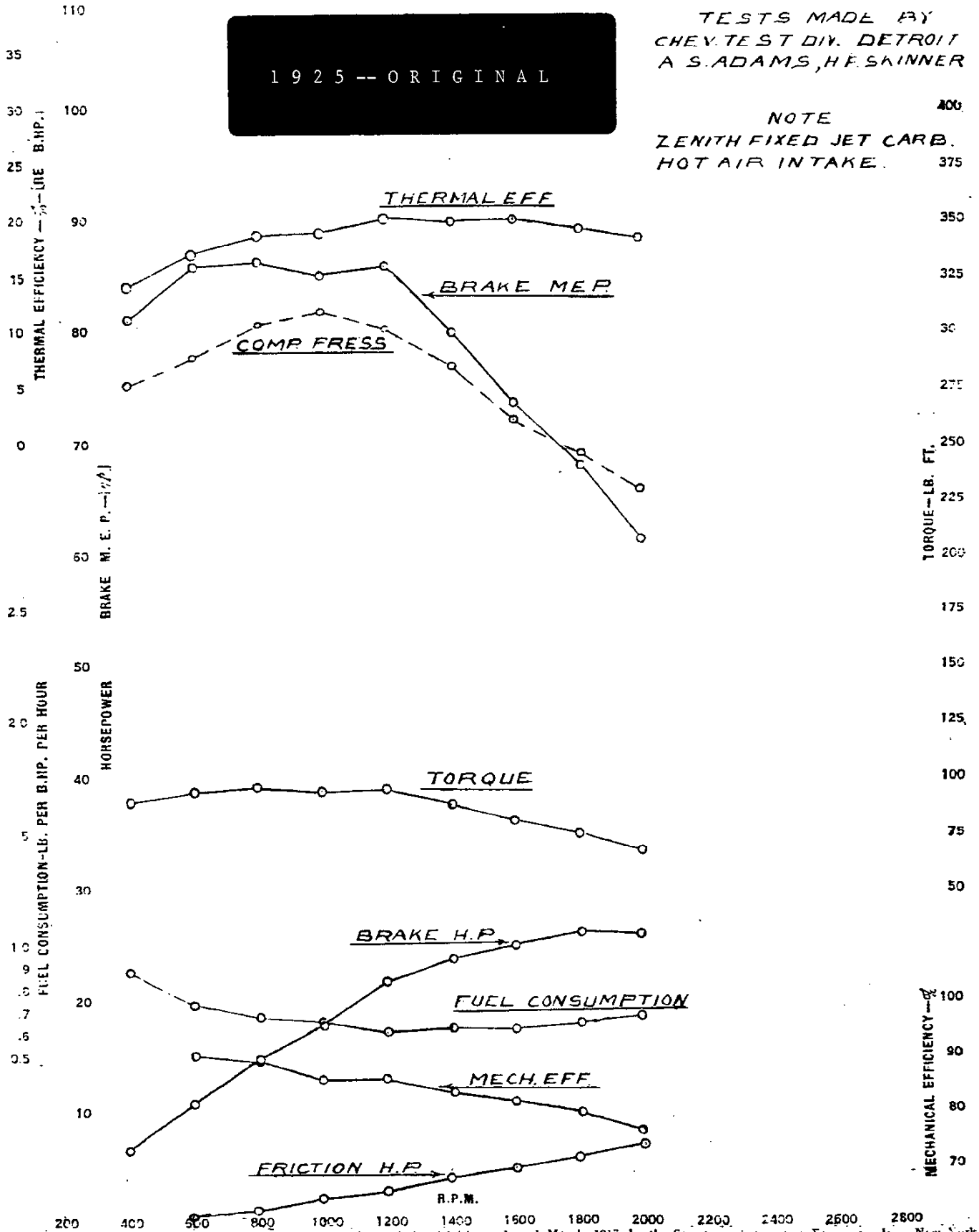
NAME AND MODEL 1925 - MODEL K DATE OF TEST 2-26-25  
 NO. CYLS. 4 BORE 3 1/8 IN. STROKE 4 IN. DISPL. 170.87 CU IN. FUEL GASOLINE

For details see specification sheet \_\_\_\_\_ and log sheet 1296

1925 -- ORIGINAL

TESTS MADE BY  
 CHEV. TEST DIV. DETROIT  
 A. S. ADAMS, H. SKINNER

NOTE  
 ZENITH FIXED JET CARB.  
 HOT AIR INTAKE.



Form from the First Report of the Engine and Transmission Division, adopted March, 1917, by the Society of Automotive Engineers, Inc., New York.



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# S. A. E. ENGINE TESTING FORMS—SPECIFICATION SHEET—B

Name and Model **Superior "R" (1925)** Date of Test **March 17, 1925.**  
 Manufacturer **Chevrolet Motor Company**

(1) General Type **Valve in Head - Water Cooled** 4  
 (2) No. of Cyls **4** Bore **3-11/16** Stroke **4** Piston Disp. per Cyl. **42.72** cu. in. Total **170.9**  
 (3) Compression Ratio **12.83** Total Vol. of Cyl. **55.55** Comp. Vol. =  $\frac{V}{V_c} =$  **4.33**  
 Compression Pressure **84.3** Rpm. **100** S. A. E. "R" **High**  
 (4) Type of Cyl. Casting **In Block** Mat. **Grey Iron**  
 (5) Type of Valves **Poppet** Location **Overhead**  
 (6) Cooling System **Water Pump, 14" fan, 2 blades, 1.23 times engine speed**  
 Fan Diam. \_\_\_\_\_ in. No. of Vanes \_\_\_\_\_ Rev. per Min. \_\_\_\_\_ Ratio of Fan to Engine Speed \_\_\_\_\_  
 (7) Piston Type **One Piece, pin turns in unbushed bores** Mat. **Cast Iron**  
 Wt. with Rings and Pin **2.754** In. Length **3-5/8** In. Distance between Center of Pin to Top of Piston **1-7/8**  
 (8) Piston-Rings, No. per Piston **3** Type **2 above, 1 at bottom, concentric Step Cut** Wash **3/16**  
 (9) Connecting-Rod Type **Drop Forging, I Section, Pin Clamped in Upper End**  
 Length, c. to c. **7-3/8** In. Weight, Upper End **.565** In. Lower End **1.40** In. Total **1.965**  
 (10) Piston-Rod Bearings, Diam. **.550** In. Total Length **2-3/16** Mat. **Cast Iron** Location **In Piston**  
 (11) Connecting-Rod Bearings, Diam. **1.50** In. Length **1-7/8** Mat. **Babbitt** Type **Cast in place**  
 (12) Crankshaft Bearings, No. **3** Diam. **1-3/8** Lengths **1-11/16** Lengths **1-11/16** Lengths **3"**  
 Material **Babbitt** Diams. **1-5/16** Lengths **1-9/32** Lengths **1-1/4**  
 (13) Crankshaft Bearings, No. **3** Diams. **1-5/16** Lengths **2-3/8** Lengths **2** Lengths **1-7/16**  
 Material **Cast Iron** Lengths **2-3/8** Lengths **2** Lengths **1-7/16**  
 (14) Type of Cams **Round Nose, Straight Side** Type of Valve Lifters **Spherical Mushroom, 2" R**  
 (15) Inlet Valves, No. per Cyl. **1** o.d. **1-1/2** In. Port Diam. **1-5/16** In. Lift **7/32** In. Seat Angle **45°**  
 (16) Exhaust Valves, No. per Cyl. **1** o.d. **1-1/2** In. Port Diam. **1-5/16** In. Lift **7/32** In. Seat Angle **45°**  
 (17) Weight of Valve Reciprocating Parts, Inlet **.822** In. Exhaust **.822** In. Used for Spring Design  
 (18) Valve-Spring Tension, Inlet Open **47 1/2-52 1/2** In. Closed **35 1/2-39 1/2** In. Exhaust Open **47 1/2-52 1/2** In. Closed **35 1/2-39 1/2**  
 (19)\* Valve-Timing, Inlet Valve Opens **16°** deg. past Top Center, Closes **52°** deg. after Lower Center  
 Exhaust Valve Opens **40** deg. before Lower Center, Closes **16** deg. past Top Center  
 (20) Flywheel, o.d. **13-1/8 Excl. Teeth** In. Weight **46.75** In. Moment of Inertia **.336** Base Pt. **2**  
 (21) Weight of Engine **383** In. Including **Clutch 25.00, Generator 15.80, Starter 21.36, Carb. 2.58,**  
**Transmission Support 12.83** CARBURETION  
 (22) Carbureter, Name and Model **Carter, Cross Throttle** Nom. Size **1** In.  
 (23) Specifications (Size of Nozzles, etc.) \_\_\_\_\_  
 (24) How Heated **Hot Air Stove on Exhaust Pipe**  
 (25) General Principles of Operation \_\_\_\_\_  
 (26) Description of Intake Pipe **1.03 I. D., 7" Horizontal each way, no riser.**

**IGNITION**

 (27) Name and Type of System **Remy, battery**  
 (28) Type of Distributor **Remy** Firing Order **1 - 2 - 4 - 3**  
 (29) Type of Breaker **Concentric Cam** Maximum Spark Advance **30°** deg. Retard **-** deg.  
 (30) Spark-Plugs, Name and Type **C. Porcelain, Single Electrode** Size **7/8** In.  
 (31) Location **45° in head** Gap **Std.** In.

**LUBRICATION SYSTEM**

 (32) Type and Description **Force to center bearing, gear pump feeds dipper troughs, rest splash.**

**ACCESSORIES**

 (33) Accessories Attached During Test \_\_\_\_\_  
 (34) Remarks, Measurements, Remarks, etc. \_\_\_\_\_

**A. L. V.**



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GENERAL MOTORS PROVING GROUND  
TECHNICAL DATA SECTION  
GENERAL CAR DATA SHEET

CAR Chevrolet #11 DATE 8-19-25

TYPE OF BODY Coach

MODEL NO. K ENGINE NO. 1563393 SERIAL NO. 1-K3113

BORE AND STROKE 3-11/16 x 4 NO. OF CYLINDERS 4

WHEELBASE R NOMINAL 103"

DISPLACEMENT 170.880 CU. IN. CARBURETOR Zenith

CURS WEIGHT RF 471.5 GAS TANK CAPACITY 9 GALS.

RR 608.5 OIL CAPACITY 4 QTS.

LF 534.0 WATER CAPACITY \_\_\_\_\_ QTS.

LR 598.0 TIRES—KIND AND SIZE Goodyear Balloon 29 x 4.4

TOTAL 2212 Lbs. TIRE PRESSURE—FRONT 32 LBS. REAR 32

TURNING DIAMETER R 35'-7" 36'-2"

ARC OF STEERING WHEEL 60°

NO. OF FT. FOR 10 TURNS OF REAR WHEEL 75.9583 DIAMETER 2.418'

AXLE RATIO—ENGINE REVOLUTIONS FOR 10 TURNS OF REAR WHEEL.

20 TURNS ONE WHEEL BLOCKED.

HIGH 38 1/2 INTER 67-2/3 LOW 126-13/16 REVERSE 160-2/3

RATIOS 3.8182 6.767 12.68 16.067

ENGINE R. P. M. FOR ONE M. P. H. 44.2348 35 M. P. H. 1548

MOMENT OF INERTIA OF WHEELS

5 SWINGS FRONT 5:22.1 5 SWINGS REAR 5:24.1 10 SWINGS DISC. \_\_\_\_\_

INERTIA 35.145 LB. FT.<sup>2</sup> 36.601 LB. FT.<sup>2</sup> 96.835 LB. FT.<sup>2</sup>

TOTAL—ALL WHEELS ~~35.145~~ 143.492 LB. FT.<sup>2</sup>

BRAKES \_\_\_\_\_ TYPE \_\_\_\_\_

OBSERVERS:

\_\_\_\_\_  
\_\_\_\_\_



GENERAL MOTORS PROVING GROUND  
TECHNICAL DATA SECTION  
FUEL ECONOMY DATA SHEET

CAR Chevrolet #11 DATE 10-22-25  
 TYPE OF BODY Coach BAR. 28:73"  
 BORE AND STROKE 3-11/16 x 4 TEMP. 29°F.  
 NO. OF CYLINDERS 4 WIND Slight N.  
 AXLE RATIO 3.818 ODOM. 10180  
 TIRES—KIND AND SIZE Goodyear Balloon 29 x 4.40  
 TIRE PRESSURE—FRONT 32 LBS. REAR 32 LBS.  
 WEIGHT AS TESTED 2762 lbs.  
 WEIGHT OF INSTRUMENTS AND PASSENGERS 450 lbs.  
 LENGTH OF COURSE IN MILES = 1.0 Except where noted. .5 mi. at Max.  
 FUEL CAPACITY IN GALLONS 9  
 FUEL FEED Vacuum  
 CARBURETOR Zenith JET SIZE \_\_\_\_\_ CHOKE SIZE \_\_\_\_\_

TEST DATA

SPEEDOMETER READING M. P. H.	TIME E-Te	TIME W-Tw	CC. OF FUEL E-Fe	CC. OF FUEL W-Fw	TOTAL TIME SEC.	TOTAL FUEL CC.	MILES PER HOUR	MILES PER GALLON
10	5:55.8	5:55.9	130.0	136.0	711.7	266.0	10.12	26.45
15	3:58.7	3:59.3	142.0	148.0	478.5	290.0	15.04	26.09
20	2:57.4	2:59.0	148.0	151.0	356.4	299.0	20.20	25.31
25	2:22.0	2:24.3	155.0	160.0	286.3	316.0	25.13	23.95
30	<sup>.9 mi.</sup> 1:47.5	1:58.8	<sup>.9 mi.</sup> 150.0	172.0	258.2	358.5	30.22	22.36
35	1:41.5	1:42.0	180.0	189.0	203.5	369.0	35.37	20.50
40	1:30.2	1:30.2	201.0	209.0	180.4	410.0	39.90	18.47
45	1:22.5	<sup>1.1 mi.</sup> 1:29.5	220.0	<sup>1.1 mi.</sup> 246.0	163.9	443.5	43.93	17.07
50								
55								
Max. .5 mi.	:36.0	:37.0	140.0	145.0	73.0	285.0	49.35	13.27

OBSERVERS:

$$\text{MILES PER HOUR} = \frac{7200L}{T_e + T_w} \text{ (SEC.)}$$

$$\text{MILES PER GALLON} = \frac{7570L}{F_e + F_w}$$

Marr,

Culver.

GENERAL MOTORS PROVING GROUND  
 TECHNICAL DATA SECTION  
CAR PERFORMANCE DATA SHEET

CAR Chevrolet #11 (1925) Coach

COMPARE WITH

DATE 10-29-25

BAR 29:22"

TEMP. 21° F.

WIND W

ODOM. 10249

TEST	EAST	WEST	AVERAGE			
MINIMUM IDLING SPEED	9.25	9.10	9.2			
MINIMUM SPEED FOR FLEXIBILITY	5.9	5.9	5.9			
MAXIMUM SPEED	52.25	48.8	50.5			
ACCELERATION, 10-25 MILES PER HOUR. SECONDS.	7.4	8.2	7.87			
	7.6	7.9				
	7.3	8.2				
	7.3	8.8				
	7.7	8.7				
ACCELERATION, 10-35 MILES PER HOUR. SECONDS.	13.4	14.7	14.31			
	13.7	14.8				
	13.4	15.0				
	13.7	15.4				
	13.6	15.2				
HILL CLIMB—11.65 PERCENT GRADE	FEET TO STALL		TIME TO GO OVER			
	10 MPH	20 MPH	30 MPH	10 MPH	20 MPH	30 MPH
	815	1247				
Hill Climb 7.24% Grade				:40.0	:32.6	:27.8

OBSERVERS

Marr,

Clavette.

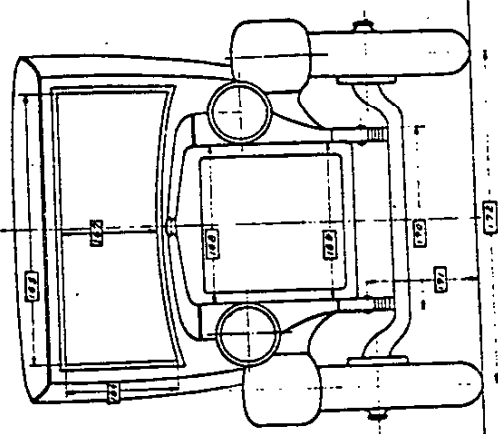
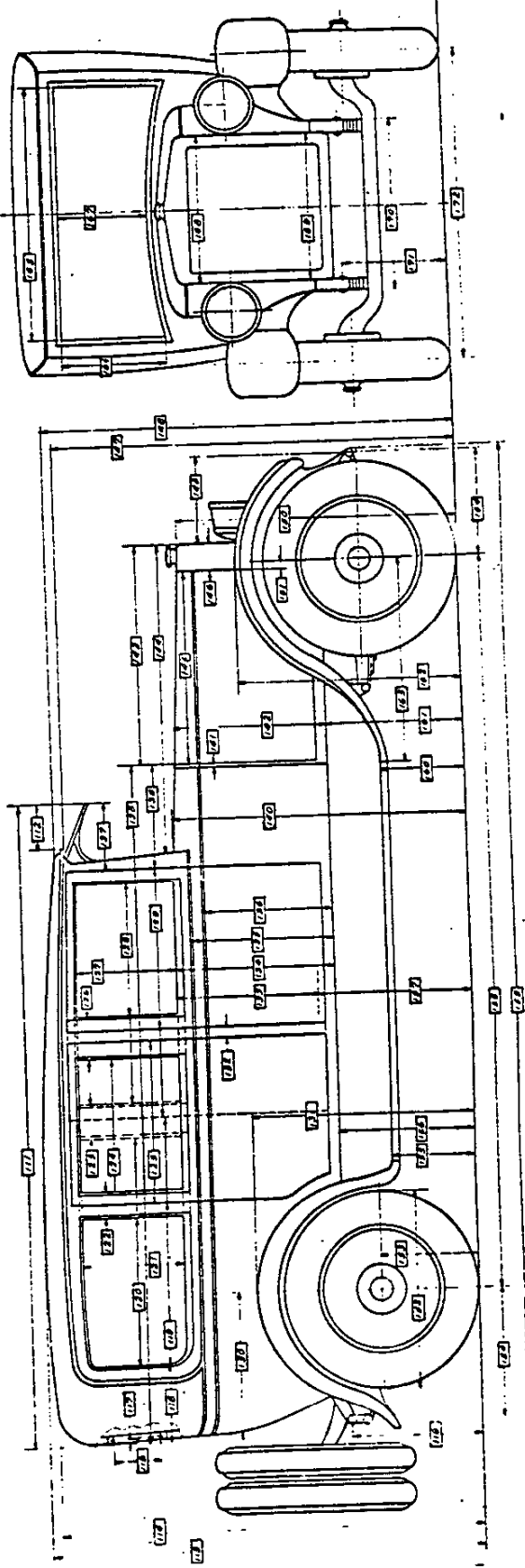
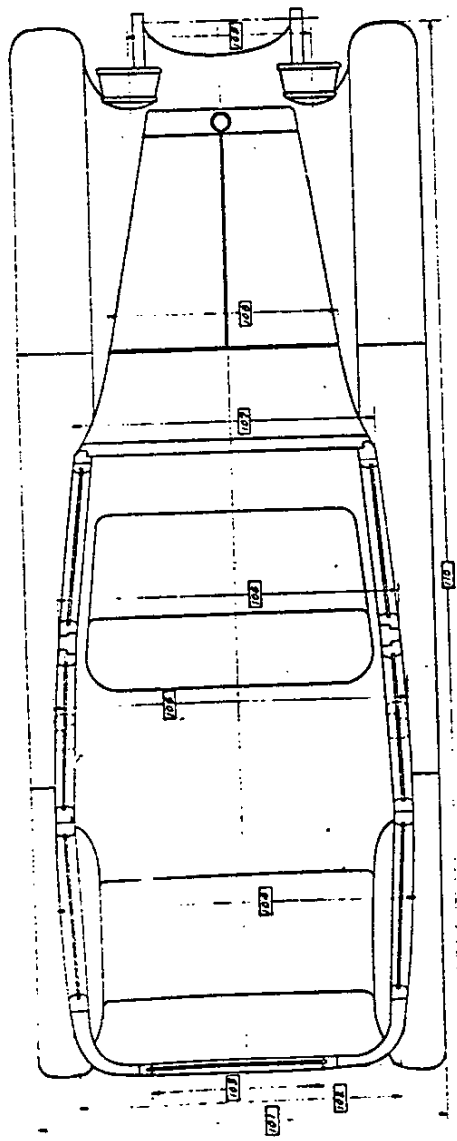
INSTRUCTIONS:

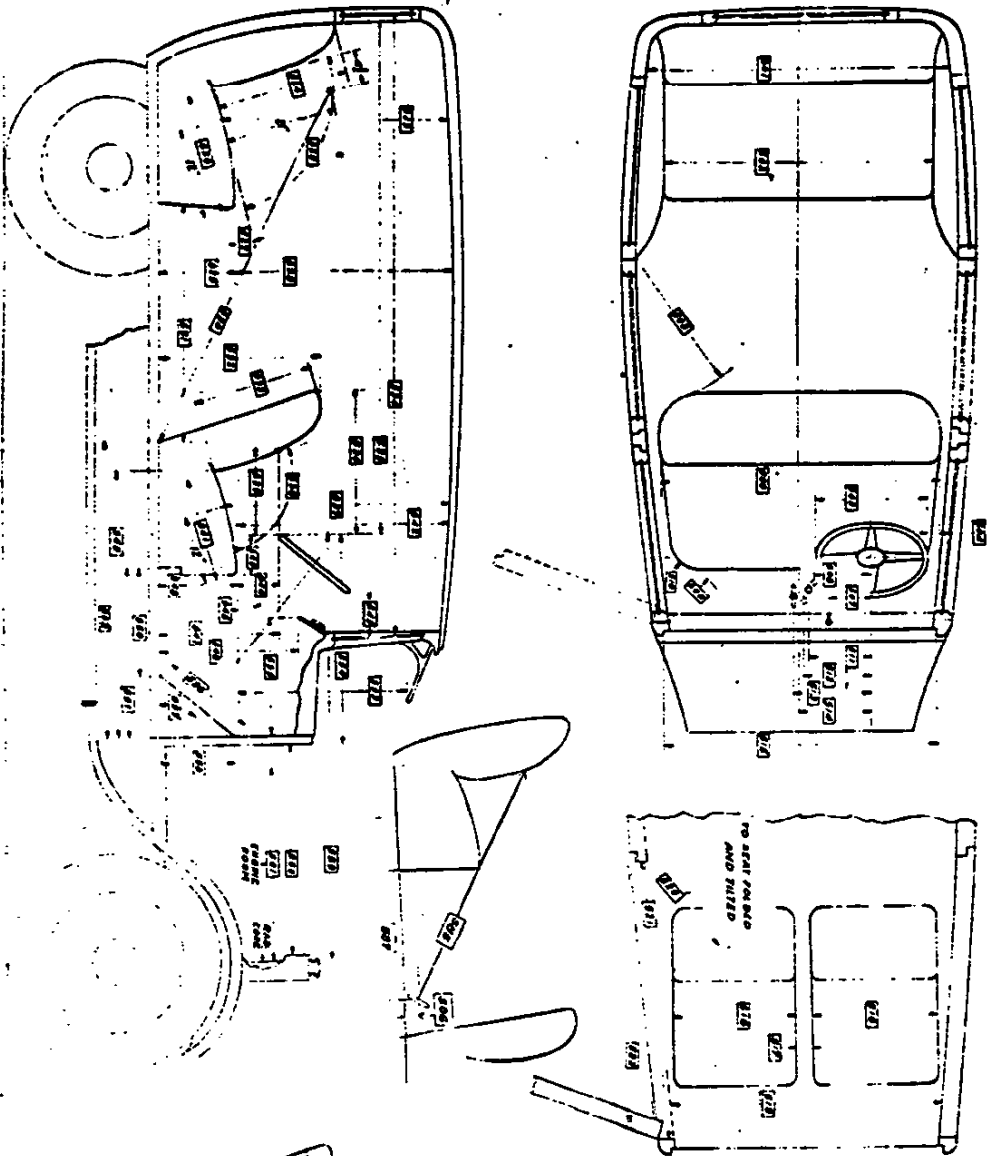
TEST LOAD TO BE 450 LBS. SPEED READINGS TO BE TAKEN WITH 5TH WHEEL SPEEDOMETER AND RECORDED IN MILES PER HOUR. STARTING SPEED ON HILL CLIMB TEST TO BE 10 MILES PER HOUR AT BEGINNING OF VERTICAL CURVE, 200 FT. AHEAD OF 11.65% GRADE. READINGS TO BE TAKEN FROM BEGINNING OF 11.65% GRADE.

**BODY DIMENSIONS**  
EXTERNAL

CAR MAKE \_\_\_\_\_  
BODY STYLE \_\_\_\_\_  
NO. \_\_\_\_\_ YEAR \_\_\_\_\_

**GENERAL MOTORS CORP**  
GENERAL TECHNICAL COMMITTEE  
PROVING GROUND SECTION



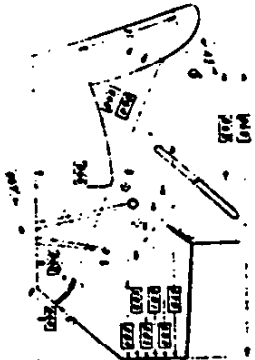


**BODY DIMENSIONS**  
INTERNAL

CAR MAKE \_\_\_\_\_  
 BODY STYLE \_\_\_\_\_  
 NO. \_\_\_\_\_ YEAR \_\_\_\_\_

**GENERAL MOTORS CORP**  
 GENERAL TECHNICAL DIVISION  
 PROVING GROUND SECTION

"SMALLER POSITION"  
 LIGHT SWITCH PANEL E11  
 INSTRUMENT PANEL E12  
 REAR SEAT E13  
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 REAR SEAT E100



**GENERAL MOTORS CORPORATION**  
**GENERAL TECHNICAL COMMITTEE**  
**PROVING GROUND SECTION**

**INTERNAL BODY DIMENSIONS**  
**CHEVROLET-PONTIAC PRICE CLASS**

	561	562	563	564	565	566	567	568	569	570	571	572	573	574	575	576	577	578	579	580	581	582	583	584	585	586	587
5- ESSEX 6 -25 COACH			37	38	43	17	8																				
6- OVERLAND 4 -25 SEDAN			19	33	27	21	6	14																			
11- CHEVROLET -25 COACH			21	33	44	14	6	14																			
19- STAR 4 -25 COACH			21	36	41	14	13																				
37- ESSEX 6 -26 COACH			22	32	44	14	7	23																			
61- FORD -26 COACH			21	37	40																						
77- PONTIAC -26 COACH			22	37	42	18	7	14																			
80- CHEVROLET -26 COACH			22	36	41	18	15																				
48- MORRIS COWLEY -25 TOURING			20	36	42	15	8	16																			
49- CITROEN -25 TOURING			19	37	41	15	8	16																			
50- TALBOT Z-10 -25 TOURING			23	41	46	12	9	17																			
51- RENAULT K-Z -25 SEDAN			21	35	42	15	6	21																			
53- FIAT 501 -25 COACH			24	41	46	12	7	15																			
55- AUSTIN 12 -25 SEDAN			23	39	46	16	15																				
102- OVERLAND 4 -27 COACH			42	19	34	16	13																				
122- ESSEX -27 COACH			25	19	23	19	12																				
125- CHEVROLET -27 COACH			47	23	30	17	13																				
126- CHRYSLER '50' -27 COACH			45	20	26	17	13																				
133- MORRIS COWLEY TOURING			48	19	23	15	17																				
134- FIAT '509' TOURING			42	18	27	16	14																				
139- STAR 4 -27 COACH			40	19	25	15	15																				
162- FORD -27 COACH			40	19	25	16	15																				
175- ESSEX -27 COACH			41	19	25	17	15																				
176- FIAT SEDAN			41	19	25	17	15																				
177- FIAT 503A COACH			40	20	26	17	14																				
178- CITROEN SEDAN			47	19	25	16	14																				
206- MORRIS COWL COACH			24	41	46	13	6	15	8																		
199- MATIAS SEDAN																											
212- PONTIAC -27 COACH			42	24	37	19	14																				
229- CHRYSLER 52 -28 COACH			27	42	48	19	8	14	8	30	30	27	20	23	23	33	31	41	30	23	23	19	8	0			
319- FORD R -28 COACH			27	44	48	21	10	14	7	23	27	27	27	27	27	27	27	27	27	27	27	27	27	27	27	27	27
320- PONTIAC -28 COACH			33	49	53	21	9	12	12	28	31	31	24	24	24	33	33	41	31	27	27	16	9	9			
321- PONTIAC -28 SEDAN			33	49	53	21	9	12	12	28	31	31	24	24	24	33	33	41	31	27	27	16	9	9			
322- ESSEX -28 COACH			27	48	54	21	8	16	7	27	34	34	24	24	24	33	33	41	31	27	27	16	9	9			
324- CHEVROLET -28 COACH			30	45	51	21	8	16	7	27	34	34	24	24	24	33	33	41	31	27	27	16	9	9			
340- OVERLAND 4 -28 COACH			23	44	49	21	11	19	11	27	30	30	24	24	24	33	33	41	31	27	27	16	9	9			
349- STAR 4 -28 COACH			20	41	47	21	10	14	7	23	27	27	27	27	27	27	27	27	27	27	27	27	27	27	27	27	27
327- PONTIAC -28 LANDAU			32	44	51	21	13	17	13	32	32	24	24	24	33	33	41	31	27	27	16	9	9				
366- CHEVROLET -28 SEDAN			31	47	52	21	11	14	8	31	31	24	24	24	33	33	41	31	27	27	16	9	9				
373- WHIPPET 6 -28 COACH			23	45	51	21	11	14	8	31	31	24	24	24	33	33	41	31	27	27	16	9	9				
410- PLYMOUTH -29 COACH			30	46	53	21	11	14	8	31	31	24	24	24	33	33	41	31	27	27	16	9	9				
316- ALFA ROMEO -28 SEDAN			27																								
452- FORD EXPERT -29 COACH			29	45	52	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				
454- WHIPPET 6 -29 COACH			25	46	53	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				
455- WHIPPET 6 -29 COACH			35	47	54	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				
456- ESSEX -29 COACH			27	47	54	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				
457- PONTIAC -29 COACH			31	48	55	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				
465- CHEVROLET -29 COACH			31	48	55	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				
476- PONTIAC -29 SEDAN			34	49	56	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				
477- PONTIAC -29 SEDAN			34	49	56	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				
478- FORD -29 COACH			29	48	55	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				
482- CHEVROLET -29 SEDAN			33	49	56	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				
484- CHEVROLET -29 SEDAN			33	49	56	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				
537 FORD -29 SEDAN			29	48	55	21	11	14	7	30	30	24	24	24	33	33	41	31	27	27	16	9	9				

GENERAL MOTORS CORPORATION  
GENERAL TECHNICAL COMMITTEE  
PROVING GROUND SECTION

INTERNAL BODY DIMENSIONS  
CHEVROLET-PONTIAC PRICE CLASS

	531	532	533	534	535	536	537	538	539	540	541	542	543	544	545	546	547	548	549	550	551	552	553	554	555	556	557	558	559	560	
5- ESSEX 6 -25 COACH	20	25	18	78½				104	16	20	35½	6	7½	13	17	10	41½	19	24							16½	12				17½
6- OVERLAND 4 -25 SEDAN	19	23½	10	81½				85	M	10	34	5	6½	11	18	12	41	18	24							15	11½				11½
11- CHEVROLET -25 COACH	18	20	19½	78½				88	M½	19	35½	6½	9	18	17	11½	44	18	26						14½	12½				15½	
29- STAR 4 -25 COACH	21	24½	17½	70				97	M½	17	34	6	9	14	17½	11	42½	17	26						12½	12				25½	
37- ESSEX 6 -26 COACH	17	22	17	80				102	M½	21	34½	6½	7½	16	17	10	43	19	25						14½	12				27½	
61- FORD -26 COACH	16	27	18	76				93	M½	18	37½	6½	6	18	11½	11	41½	11	25						14½	14				27½	
77- PONTIAC -26 COACH	16	25	20	76½				91	M½	17½	34½	4	8	21	16½	12	44	18½	27						15	14				23½	
80- CHEVROLET -26 COACH	13	26	20	77				96	M½	17½	35½	5½	9½	14	16½	11½	43	18	26						14½	13				26½	
18- MORRIS COWLEY -25 TOURING	20	27½	19	85				95	M½	20	33	9½	9	20	13	9½	44	17	20½						11½	10					
49- CITROEN -25 TOURING	20	25	17	85				90	M½	20	32½	7½	8½	21	15½	11½	45	19	27						15½	10					
50- TALBOT Z-10 -25 TOURING	18	23	19	84				99	M	19	34	6½	6½	19	15½	10	46½	20½	28						15½	12				26½	
51- RENAULT K-1 -25 SEDAN	23½	25½	19	85				93	M	19	33	3	7	19	16½	11	43½	18½	25						12	13					
63- FIAT 501 -25 COACH	15	25	17½	81½				101	M	19	34½	5½	6	16	18½	11½	46	23	28						17	12				24	
55- AUSTIN 12 -25 SEDAN	19	24½	19	81½				95	M	16	33	2½	7½	19	18½	11	46	27	27						18½	12				28½	
102- OVERLAND 4 -27 COACH		15½	21½	79½				83		18½	31½	2½	9½	19	17½	10½	42½	17½	24½						31	16½					
122- ESSEX -27 COACH		22½	18	74½				89		18½	35	3½	8	15	17	9½	40	25	41½						31½	17½					
125- CHEVROLET -27 COACH		24½	20	74½				94		18	31½	5	9	17	17	11½	39½	28½	40						29½	14½					
126- CHRYSLER 60 -27 COACH		25½	19½	84				86		17½	33½	5	7	20	16	12	41	29	47½						32	13½					
133- MORRIS COWL TOURING		20½	22	84½				95		19	33	10½	9½	18	13	9	40	27							34	12					
134- FIAT 509 TOURING		21	17½	74½				97		17½	31½	8½	7	15	15½	9	38½	27½	43½						17½	13½					
139- STAR 4 -27 COACH		23½	18	80½				92		16½	34	6½	8½	12	17½	10½	41	31	47½						31½	13½					
162- FORD -27 COACH		27½	19½	79½				94		19	35	6½	8½	15	17½	12	41½	34	40½						33½	14½					
175- ESSEX -27 COACH		22½	19	79½				98		20	34½	7½	7	16	17½	10	40	27½	41½						34½	17½					
176- FIAT SEDAN		24	21½	82½				90		20	32½	5½	7½	17	17½	8	38½	27½	40						31½	14½					
177- FIAT 509A COACH		20½	19½	71½				98		19	34	8	7½	18	14½	8	38½	28½	40½						31½	14½					
178- CITROEN SEDAN		26	21	81½				90		18½	30½	2½	7½	20	15½	12	40½	27½	40½						31	14½					
199- MATHIS SEDAN																															
205- MORRIS COWL COACH	19½	23½	13½	78½	61½	24	37	97	19	48	19	34½	6½	9½	15	12	18	44½	21½	25	47½	30½	17½	15½	10½	49	3½	27½	26½		
212- PONTIAC -27 COACH		25	21	80½				90		20	34	3½	8	16	16½	11	40	28½	42½						31½	15					
289- CHRYSLER 52 -28 COACH	19	23½	20	81½	43½	21½	37½	94	15½	15½	34½	34½	3	6½	17	17½	16	37½	42½	28	44	28	32	16	12	31	18½	60½	22		
310- FORD A -28 COACH	22	33½	20	79½	62½	13½	34½	91	15½	3½	19	34	4½	7½	10	10	10½	12	40½	40½	27½	42½	17½	34½	12	11½	41	8	68	25½	
320- PONTIAC -28 COACH	24½	25½	18½	81½	65	22½	36	90	14½	6	20½	32½	6	8½	17	16½	20½	11	43½	18½	25½	45	27½	33½	14	13½	44	10	64½	30½	
321- PONTIAC -28 SEDAN	13	26½	27½	84	67½	29	34½	87	14	5½	18	32½	5½	5½	18	14½	17½	11½	43½	18½	28	40½	27½	31½	14	15½	44	10	65	31½	
322- ESSEX -28 COACH	23½	21½	19	84½	63½	20½	38½	93	14	8	19½	33½	8½	8	19	16½	18	11	45	28½	25½	45	28½	30½	15½	11½	38	5½	60½	21½	
326- CHEVROLET -28 COACH	16½	25½	20	82½	62½	21½	36½	87	16½	3	19½	33	8½	9½	19	16½	20½	11½	43½	17	27½	40	27½	30	14½	40	10	62½	23½		
348- OVERLAND 4 -28 COACH	21½	24	21½	76½	61½	22½	36	87	14½	4	20	34	2½	9½	16	17	19	9½	35½	17½	27½	31½	28	31½	14½	14	46	12	52	11½	
349- STAR 4 -28 COACH	25½	24½	18	82½	65½	20	38½	93	13½	4½	19½	33½	4½	8½	17	18½	19½	11	44½	18½	27½	47½	31½	14½	14	45	9	64½	24½		
377- PONTIAC -28 LANDAU	21½	27½	20½	81½	64	21½	35½	90	14½	6½	20½	32½	5½	8½	17	18½	19½	11½	46½	18½	29½	48	29	32	14½	15½	42	10	64½	30½	
366- CHEVROLET -28 LANDAU	21½	26½	20½	81½	63	24	35½	89	14½	6	18½	31½	6	7½	16	16½	19½	11½	44½	19	29½	46	27	31	15	15½	45	9½	62	29½	
373- WHIPPET 6 -28 COACH	21½	25½	20	79½	64	22	36	89	15	5	18½	33	3½	8½	15	16½	18½	10½	42½	18½	30½	47½	27½	28	16½	13½	43	9½	61½	31½	
410- PLYMOUTH -29 COACH	18½	23½	19½	86	67½	22	36	91	14½	5½	19	32½	5½	6½	17	17½	17½	10½	45	20½	29½	48½	28	33	16	12	40	6½	64½	29½	
516- ALFA ROMEO -28 SEDAN	27½	26½	19½	77	62½			96		7½	18	32	5	7½	17	18½	17½	10½	43	18½	26½	47	29	24½	14½	12	34	3½	64	34½	
452- FORD LYNN -29 COACH	16½	25½	17	79½	62½	23	35½	88	15½	4½	18	33	4½	7½	19	18½	19½	17	43½	18½	26½	43½	27½	29½	14½	13	47	5½	57½	23½	
454- WHIPPET 6 -29 COACH	18	24½	21½	79½	62½	22½	36½	88	15	5½	20½	34	3½	9	11	17½	18½	10	45	18	27	30	28½	15½	14	41	9½	53½	22½		
455- WHIPPET 6 -29 COACH	18	27	21½	79½	63½	21½	36	90	16½	5½	18	34	4½	8½	18	18½	18½	10½	45½	20	27½	47½	28	28½	15½	13	40	6½	64	31½	
456- ESSEX -29 COACH	20½	20½	18	84½	64½	21½	37½	86	15½	7	21	34	8	7½	18	17	17½	10	45	18	25½	45½	28	30½	15½	14	41	9½	53½	22½	
457- PONTIAC -29 COACH	21½	25	17	83	66	23½	36½	90	16½	4	19	34½	5½	9½	17	18½	20½	11½	46½	19	29½	46	27	31	15	15½	45	9½	62	29½	
463- CHEVROLET -29 COACH	21½	24½	17½	81	66	24½	35½	88	15	4	19	34½	5½	9	18	18½	20½	11½	47½	19	29½	46	27	31	15	15½	45	9½	62	29½	
476- PONTIAC -29 SEDAN	21½	24½	17½	81	66	24½	35½	88	15	4	19	34½	5½	9	18	18½	20½	11½	47½	19	29½	46	27	31	15	15½	45	9½	62	29½	
477- PONTIAC -29 SEDAN	21½	24½	17½	81	66	24½	35½	88	15	4	19	34½	5½	9	18	18½	20½	11½	47½	19	29½	46	27	31	15	15½	45	9½	62	29½	
478- FORD -29 COACH	20½	24½	17½	81	66	24½	35½	88	15	4	19	34½	5½	9	18	18½	20½	11½	47½	19	29½	46	27	31	15	15½	45	9½	62	29½	
502- CHEVROLET -29 SEDAN	21½	24½	17½	81	66	24½	35½	88	15	4	19	34½	5½	9	18	18½	20½	11½	47½	19	29½	46	27	31	15	15½	45	9½	62	29½	
424- CHEVROLET -29 SEDAN	21½	24½	17½	81	66	24½	35½	88	15	4	19	34½	5½	9	18	18½	20½	11½	47½	19	29½	46	27	31	15	15½	45	9½	62	29½	
527- FORD -29 SEDAN	21½	24½	17½	81	66	24½	35½	88	15	4	19	34½	5½	9	18	18½	20½	11½	47½	19	29½	46	27	31	15	15½	45	9½	62	29½	

## GENERAL MOTORS CORPORATION GENERAL TECHNICAL COMMITTEE PROVING GROUND SECTION

### INTERNAL BODY DIMENSIONS CHEVROLET-PONTIAC PRICE CLASS

	50W	502	503	504	505	506	507	508	509	510	511	512	513	514	515	516	517	518	519	520	521	522	523	524	525	526	527	528	529	530				
5 - ESSEX 6 -25 COACH	44 1/2	4	16 1/2							7 1/2			12 1/2	9 1/2										21 1/2	20	20 1/2	19	18	34 1/2	18	50			
6 - OVERLAND 4 -25 SEDAN	47		4	16		6 1/2				9			12	8 1/2											21 1/2	20	21	15	34 1/2	17 1/2	47 1/2			
11 - CHEVROLET -25 COACH	46		4 1/2	16		5 1/2				9			18	9											22 1/2	20 1/2	20	14	34 1/2	17 1/2	49			
23 - STAR 4 -25 COACH	46 1/2		5	16		5 1/2				8			11	8 1/2												20 1/2	20 1/2	17 1/2	32 1/2	13 1/2	50 1/2			
37 - ESSEX 6 -26 COACH			3 1/2	17		4 1/2				7 1/2			11 1/2	9 1/2											21 1/2	20	19 1/2	11	35 1/2	12 1/2	46 1/2			
61 - FORD -26 COACH	45 1/2		5 1/2	17		8				9															21 1/2	20	20 1/2	17	33 1/2	18	46			
77 - PONTIAC -26 COACH			4	16		3 1/2				9			12 1/2	9											21 1/2	20	20 1/2	16	34 1/2	17 1/2	49			
80 - CHEVROLET -26 COACH	46 1/2		3 1/2	16		5 1/2				10			12 1/2	9 1/2											21	20	21 1/2	14	34 1/2	11	50			
48 - MORRIS COMLET -25 TOURING			4	16		6 1/2				9 1/2			11 1/2	8 1/2											18	21	19 1/2	18	34 1/2	11	50			
49 - CITROEN -25 TOURING			4 1/2	16		7 1/2				8 1/2			11	8 1/2											16	20	23	20	36	13 1/2	40			
50 - TALBOT Z-10 -25 TOURING			5 1/2	16 1/2		7				8			7 1/2	8 1/2											18	20	24	20 1/2	17	32 1/2	15	50 1/2		
51 - RENAULT K-Z -25 SEDAN			3 1/2	16 1/2		10				11 1/2			8 1/2	10											19 1/2	20	22	19	32 1/2	14 1/2	49			
53 - FIAT 501 -25 COACH			3 1/2	16 1/2						6			8 1/2												20 1/2	20	17	20	32 1/2	13	52 1/2			
55 - AUSTIN 12 -25 SEDAN			4 1/2	16		9 1/2				12			7	9 1/2											20 1/2	20	17	20	32 1/2	13	52 1/2			
102 - OVERLAND 4 -27 COACH	44 1/2		2 1/2	16	3 1/2	5	4 1/2			8 1/2	10 1/2		8 1/2	17												21	20 1/2	15	32	15	10 1/2			
122 - ESSEX -27 COACH	44 1/2		3	17	3 1/2	4 1/2	4 1/2			7 1/2	8 1/2		10 1/2	17												20 1/2	20 1/2	21	18	34 1/2	15 1/2			
125 - CHEVROLET -27 COACH	44 1/2		3 1/2	16	3 1/2	5 1/2	5 1/2			9 1/2	10 1/2		9 1/2	10 1/2												21 1/2	20	20	15	34 1/2	18			
126 - CHRYSLER 50 -29 COACH	44 1/2		2 1/2	17	3 1/2	1 1/2	3 1/2			10 1/2	11 1/2		10 1/2	17 1/2											23	20	20 1/2	12	34 1/2	11				
133 - MORRIS COML. TOURING	34 1/2		4 1/2	16	3 1/2	7 1/2	7			9	11		9	10											18	20	19	9	34 1/2	9				
134 - FIAT "503" TOURING	38 1/2		4 1/2	16	3 1/2	8 1/2	5			9	11		9	10											17	20	19	19	31 1/2	12 1/2				
139 - STAR 4 -27 COACH	47 1/2		3	16	5 1/2	5	7 1/2			8 1/2	10 1/2		8 1/2	17 1/2											23	20	18	21	33	18 1/2				
162 - FORD -27 COACH	46		3 1/2	17	3 1/2	8 1/2							9 1/2	17 1/2											22	20	17	15	34 1/2	12				
175 - ESSEX -27 COACH	45 1/2		3 1/2	17	3 1/2	6 1/2				7	8		9 1/2	17 1/2											21 1/2	20	20	15	35	12 1/2				
176 - FIAT SEDAN	45		3 1/2	17	3 1/2	8 1/2				5 1/2	6		16 1/2	17 1/2											21	20	20	15	35	12 1/2				
177 - FIAT 503 A COACH	37 1/2		2 1/2	15 1/2	3 1/2	8 1/2	8 1/2			7 1/2	8 1/2		8 1/2	15											21	20	20 1/2	32 1/2	10 1/2					
178 - CITROEN SEDAN	37 1/2		1 1/2	17 1/2	3 1/2	12	9 1/2			10 1/2	11 1/2		9 1/2	10 1/2											21 1/2	20	20 1/2	15	34 1/2	15 1/2				
189 - MATHIS SEDAN																																		
206 - MORRIS COML. COACH	42	41	1 1/2	16	3 1/2	8 1/2	10 1/2	11	9 1/2	9	7 1/2	10 1/2	9	10 1/2	14	16	16	16	16	16	16	16	16	16	16	16	16	16	16	16	16			
212 - PONTIAC -27 COACH	44 1/2		3 1/2	16	3 1/2	3 1/2	8			9	10		9	10 1/2												22	21	21	17	33 1/2	12			
289 - CHRYSLER 52 -28 COACH	45 1/2	45	3 1/2	17 1/2	4 1/2	15	9 1/2	8 1/2	7 1/2	12	9 1/2	13	10	10 1/2	17 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2			
319 - FORD A -28 COACH	49	45 1/2	2 1/2	17 1/2	3 1/2	0	8 1/2	10 1/2	11 1/2	9	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10		
320 - PONTIAC -28 COACH	46 1/2	45 1/2	3 1/2	17	3 1/2	2 1/2	7 1/2	11	9 1/2	9	12 1/2	9	10 1/2	10 1/2	9	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2	10 1/2			
321 - PONTIAC -28 SEDAN	45	45	5 1/2	17	4 1/2	2 1/2	7	11	10 1/2	8 1/2	9 1/2	17 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2			
322 - ESSEX -28 COACH	49	45 1/2	3 1/2	17	0	8 1/2				9	10 1/2	6 1/2	3 1/2	4 1/2	10 1/2	1	10 1/2	4 1/2	10 1/2	3 1/2	10 1/2	20	34 1/2	23	20	12 1/2	19	27 1/2	15	35				
326 - CHEVROLET -28 COACH	48 1/2	46 1/2	3 1/2	16 1/2	6	7 1/2				9	10	10 1/2	9	35	17	2	17	40 1/2	18 1/2	33 1/2	30	34 1/2	22 1/2	85	15 1/2	16	33 1/2	11	35					
348 - OVERLAND 4 -28 COACH	50 1/2	45 1/2	1 1/2	17	3 1/2	6 1/2	8	7 1/2	8	10	12	9	37 1/2	16 1/2	1 1/2	14 1/2	35 1/2	10	32 1/2	27 1/2	35 1/2	21 1/2	93	19	22	33 1/2	11 1/2	40 1/2						
349 - STAR 4 -28 COACH	49	45 1/2	5	17	35	15	8 1/2	10	9 1/2	10	11	12	9 1/2	44	17 1/2	0	17 1/2	40	15 1/2	31	27	36	22	92	17 1/2	23	33	13	52					
327 - PONTIAC -28 SEDAN	47	45	3 1/2	17	4 1/2	2 1/2	8 1/2	10 1/2	9 1/2	9	10	12 1/2	8 1/2	36 1/2										35 1/2	28 1/2	24	34 1/2	20	21 1/2	17	34 1/2	10	51 1/2	
366 - CHEVROLET -28 SEDAN	47 1/2	47	2 1/2	16 1/2	8 1/2	1 1/2	8 1/2	10 1/2	8 1/2	9 1/2	10 1/2	13 1/2	9	38 1/2											35 1/2	28 1/2	24	34 1/2	20	21 1/2	17	34 1/2	10	51 1/2
373 - WHIPPET 6 -28 COACH	48 1/2	46 1/2	1 1/2	16 1/2	3 1/2	5	8 1/2	7 1/2	8 1/2	9 1/2	10 1/2	10 1/2	10 1/2	34 1/2	14 1/2	2 1/2	15	35 1/2	10 1/2	32 1/2	27 1/2	30 1/2	22 1/2	90	18	13	31 1/2	12	49					
410 - PLYMOUTH -29 COACH	50 1/2	45	2 1/2	17	3 1/2	0	9 1/2	10 1/2	8	9 1/2	10 1/2	10 1/2	10 1/2	34 1/2	14 1/2	2 1/2	15	35 1/2	10 1/2	32 1/2	27 1/2	30 1/2	22 1/2	90	18	13	31 1/2	12	49					
316 - ALFA ROMEO -26 SEDAN	41 1/2	40 1/2	3 1/2	17	4 1/2	6 1/2	6	9 1/2	9	8	10 1/2	11 1/2	10 1/2	37										53	20 1/2	25 1/2	31 1/2	20 1/2	93	18 1/2	51			
452 - FORD IMPERIAL -29 COACH	47 1/2	45 1/2	2 1/2	17 1/2	0	10 1/2	11 1/2	9	10	10 1/2	11 1/2	10 1/2	39 1/2	19	1 1/2	19	41	17 1/2	26	24 1/2	34 1/2	21	89	19 1/2	15	33	13 1/2	47 1/2						
453 - WHIPPET 4 -29 COACH	51	49	3 1/2	17	10 1/2	7 1/2	9	7	9	10 1/2	12	8 1/2	30 1/2	19	1	19	30 1/2	12	34 1/2	30 1/2	35 1/2	27	85	18	15	33 1/2	11	46						
455 - WHIPPET 6 -29 COACH	49 1/2	45 1/2	3 1/2	16 1/2	2 1/2	8				8 1/2	9 1/2	14 1/2	8 1/2	33	10 1/2	1 1/2	15 1/2	39	18	34 1/2	29 1/2	35	22 1/2	92	19	17	33	12	47 1/2					
456 - ESSEX -29 COACH	47 1/2	47	3	16 1/2	11	7 1/2	8 1/2			8 1/2	9 1/2	14 1/2	8 1/2	33	10 1/2	1 1/2	15 1/2	39	18	34 1/2	29 1/2	35	22 1/2	92	19	17	33	12	47 1/2					
457 - PONTIAC -29 COACH	48 1/2	45 1/2	3 1/2	17	5	8	11	9 1/2	9 1/2	10 1/2	12 1/2	9 1/2	40 1/2	45 1/2	1 1/2	18 1/2	42	18 1/2	26 1/2	33 1/2	35	21 1/2	87 1/2	12 1/2	19 1/2	37 1/2	13 1/2	49 1/2						
465 - CHEVROLET -29 COACH	48 1/2	46	2 1/2	17	15	8 1/2	9 1/2	7 1/2	9 1/2	10 1/2	13 1/2	9 1/2	40 1/2	45 1/2	1 1/2	18 1/2	42	18 1/2	26 1/2	33 1/2	35	21 1/2	87 1/2	12 1/2	19 1/2	37 1/2	13 1/2	49 1/2						
476 - PONTIAC -29 SEDAN	48	45 1/2	3 1/2	17	4 1/2	3 1/2	8	13 1/2	11 1/2	9 1/2	10	14	9 1/2	40 1/2										41 1/2	28 1/2	21 1/2	21	33						









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# SPECIFICATIONS

## 1925

### SUPERIOR MODELS "K"







# 1025 CHASSIS SPECIFICATIONS

MODEL	CAPACITY OF GASOLINE TANK	GASOLINE FEED	CROSS SECTION OF TANK	FRONT SPRING				REAR SPRING			
				TYPE	LENGTH EYE TO EYE	WIDTH	NUMBER OF LEAVES	TYPE	LENGTH EYE TO EYE	WIDTH	NUMBER OF LEAVES
500 K TOLLENS				SEMI-ELLIPTIC	36	1 3/4	7	SEMI-ELLIPTIC	54	1 3/4	9
500 K RODSTER											
500 K SEDAN											
500 K COACH											
500 K COLLEGE											
500 K CHASSIS											
500 K COM. CHASSIS											
500 K UTILITY TRUCK						8			45	2 1/2	12

10-11-10-10

VACUUM TANK SYSTEM

SEMI-ELLIPTIC

SEMI-ELLIPTIC



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# 1925 CHASSIS SPECIFICATIONS

MODEL	DIFFERENTIAL BEARINGS		REAR AXLE				TYPE OF DRIVE
	RACIAL AND THRUST BEARING	WHEEL BEARING	PROPPELLOR SHAFT	FRONT BEARING	REAR BEARING		
			DIA. OF SHAFT				
SUP K TOURING	NEW DEPARTURE # 902208	NEW DEPARTURE # 901307	1 1/8	NEW DEPARTURE # 900305	NEW DEPARTURE # 901307	SPIRAL BEVEL	
SUP K ROADSTER							
SUP K SEDAN							
SUP K COACH							
SUP K COUPE - 2							
SUP K COM. CHASSIS	N.D. # 902211	N.D. # 901309	1 1/4	N.D. 900307	N.D. 901407		
SUP K TOUR CHASSIS							
SUP K UT. EX. TRUCK							



# 1925 CHASSIS SPECIFICATIONS

MODEL	SERVICE BRAKE				EMERGENCY BRAKE			
	TYPE OF REAR WHEEL BRAKE	DIA. OF DRUM	WIDTH OF BAND	AREA SQ. INCHES	TYPE OF REAR WHEEL BRAKE	DIA. OF DRUM	WIDTH OF BRAKE	AREA SQ. INCHES
SUP K -SPRING	WATERLOO CONTRACT CO. LTD. LONDON, ENGLAND				WATERLOO CONTRACT CO. LTD. LONDON, ENGLAND			
SUP K ROADSTER								
SUP K SEDAN								
SUP K COACH -		11	$1\frac{1}{2}$	$95\frac{1}{2}$		$10\frac{11}{16}$	$1\frac{1}{4}$	70
SUP K COACH - 2								
SUP K COM. CHASSIS								
SUP TOUR E-CHASSIS		$12\frac{5}{16}$	2	$139\frac{7}{8}$		12	$1\frac{3}{4}$	$116\frac{1}{2}$
SUP K UTILITY TRUCK								

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# 1925 CHASSIS SPECIFICATIONS

MODEL	WHEEL BASE	TREAD	TIRES	TYPE OF WHEEL	FRAME			STEERING GEAR				
					OVERALL WIDTH	OVERALL LENGTH	SECTION	KICK UP	TYPE	ANGLE OF POSTS	EQ. OF POST	EQ. OF WHEEL
SUP K -COUPE-2	103	56	30 X 3 1/2 CLINGER FABRIC	ARTILLERY DEM. RIM, 30 X 3 1/2	FRONT 26 3/4 REAR 26 3/4 WHEEL 26 3/4 WHEEL 26 3/4	176 25/32	6 1/2 x 5/32	2 1/4	WORM & GEAR	49°	1 1/2	16
SUP K COACH			29 X 4.40 BALLBOON	ARTILLERY 29 X 4.40								
SUP K SEDAN			STR. 5.75 CORD	DISC 29 X 4.40								
SUP K CHASSIS			30 X 3 1/2 CLINGER FABRIC	ARTILLERY DEM. RIM, 30 X 3 1/2								
SUP K TOUR CHASSIS			30 X 3 1/2 CLINGER FABRIC	ARTILLERY DEM. RIM, 30 X 3 1/2								
SUP K UT EX TRUCK	124		30 X 9 5.5 BALLBOON AND 30 X 3 1/2 CORD	ARTILLERY DEM. RIM 30 X 5 AND 30 X 3 1/2	26 3/4 FRONT 37 REAR	176 25/32	6 1/2 x 5/32	2 1/4				





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# 1925 MOTOR SPECIFICATIONS

MODEL	CYLINDERS						CYLINDER OFFSET	PISTON PIN OFFSET	TYPE OF MOTOR	CARBUR-ETOR MAKE	PISTON RING	
	BORE	STROKE	NO.	HEAD CAST	WATER JACKET TOP WIDTH	WATER JACKET HEIGHT					NO.	WIDTH
SUP K TOURING	3 11/16	4	4	SEPARATE	EN-BLOC	9 1/16	3 3/8	3/16	NO.	VALVE-IN-HEAD	3	3 1/16
SUP K ROADSTER												
SUP K SEDAN												
SUP K COACH												
SUP K COUPE - 2												
SUP K COM. CHASSIS												
SUP K TOUR CHASSIS												
SUP K UT. EX. TRUCK												

OPTIONAL DOMESTIC    }    CARTER ZENITH

EXPORT - ZENITH



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# 1925 MOTOR SPECIFICATIONS

MODEL	VALVES		PISTON DISPLACEMENT CUB. INCHES	PISTON CONNECTING ROD & PISTON		LENGTH OF ROD	BOLT DIA.	CRANKSHAFT BEARINGS			FLY WHEEL			
	BORE OF THROAT	LIFT		PISTON PIN	CRANK PIN			NO.	FRONT	CENTER	REAR	DIA.	WIDTH	W.T.
SUP K TOURING														
SUP K ROADSTER														
SUP K SEDAN														
SUP K COACH														
SUP K COUPE - 2	$1\frac{5}{16}$	$\frac{7}{32}$	170.9	$\frac{27}{32} \times \frac{35}{16}$	$1\frac{1}{2} \times 1\frac{7}{8}$	$7\frac{3}{8}$	$\frac{3}{8}$	3	$1\frac{3}{8} \times 2\frac{5}{16}$	$1\frac{11}{16} \times 1\frac{11}{16}$	$1\frac{3}{4} \times 3$	$13\frac{1}{8}$	$3\frac{1}{16}$	46.3
SUP K COM. CHASSIS														
SUP K TOUR CHASSIS														
SUP K. UT. EX. TRUCK														

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# 1925 MOTOR SPECIFICATIONS

MODEL	HORSE POWER				FAN			SELF-STARTER LIGHTING AND IGNITION				
	H.A.C.C.	MAX.	D.A.	NO. OF BLADES	BEARING	BELT	IGNITION	OPERATED BY	TYPE	SYSTEM	BATTERY	GEAR REDUCTION
SUP K TOURING												
SUP K ROADSTER												
SUP K SEDAN												
SUP K COACH												
SUP K COUPE - 2	21.7	26	15	2	BRONZE	VULCANIZED FABRIC	BATTERY AND COIL	PEDAL	ELECTRIC	REMY	WILLARD - XW-13 USL XY-13	10-1 OPTIONAL - DOMESTIC ONLY
SUP K COM.												
CHASSIS												
SUP K TOUR												
CHASSIS												
SUP K UT. EX. TRUCK												

WILLARD - XW-13  
 USL XY-13

EXIDE 3XC-13-1

OPTIONAL - DOMESTIC ONLY  
 AND ALL EXPORT



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# 1925 TRANSMISSION SPECIFICATIONS

MODEL	TYPE OF TRANS-MISSION	TYPE OF CLUTCH	AREA OF CLUTCH SURFACE	RATIO OF TRANS. GEAR SPEED				GEAR PITCH	TEETH OF FACE	DRIVE SHAFT END ACROSS CORNER	TYPE	ACROSS FLATS
				FIRST	SECOND	THIRD	REVERSE					
SUP K TOURING	SELECTIVE SLIDING GEAR	SINGLE PLATE	65.87	3.32-1	1.77-1	DIRECT DRIVE 1-1 RATIO	4.2-1	7-9	5/8	1 1/16	SQUARE	7/8
SUP K ROADSTER												
SUP K SEDAN												
SUP K COACH												
SUP K COUPE - 2												
SUP K COM. CHASSIS												
SUP K TOUR CHASSIS												
SUP K UT. EX. TRUCK												

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ORIGINAL

1925

A Mechanical Demonstration of  
*The* NEW  
FEATURES

*for Economical Transportation*



Copyrighted by  
CHEVROLET MOTOR COMPANY, DETROIT, MICHIGAN  
*Division of General Motors Corporation*



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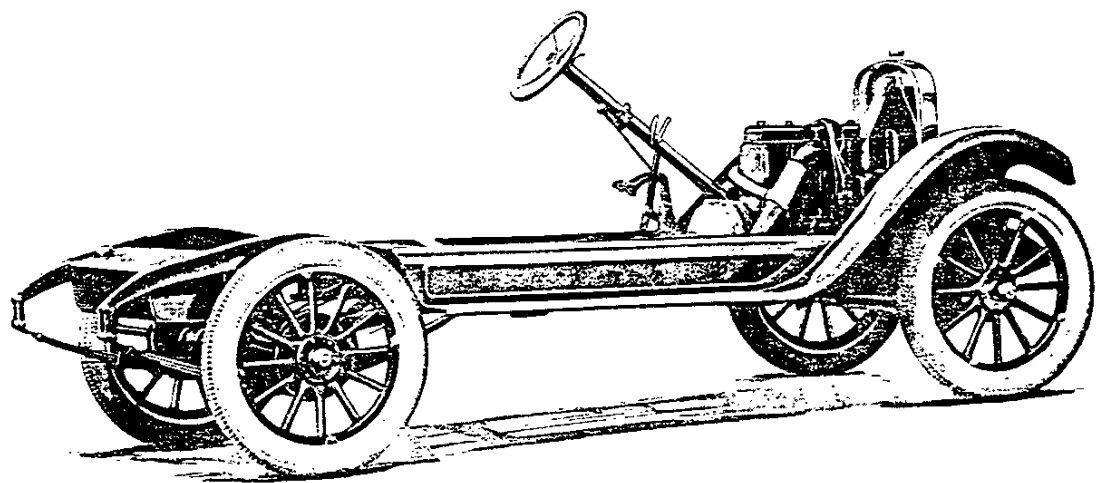
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THE NEW CHEVROLET CHASSIS—  
All Moving Parts Completely Enclosed



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## New—The Chevrolet

THE NEW CHEVROLET is truly new in every sense of the word. The following major parts of the car have been redesigned, to insure even a greater value to the buyer than ever:

<i>Radiator</i>	<i>Frame</i>
<i>Motor</i>	<i>Springs</i>
<i>Chassis</i>	<i>Steering Mechanism</i>
<i>Clutch</i>	<i>Bodies</i>
<i>Front Axle</i>	<i>Finish</i>
<i>Rear Axle</i>	

New rustless airplane metal radiator shell—new improvements in the famous Chevrolet motor—new chassis with all moving parts completely enclosed—new dry single plate disc clutch, com-

pletely enclosed with flywheel—new stronger front axle—new banjo-type rear axle construction, such as is found on the highest priced cars—new longer and stronger frame with five sturdy, steel cross members—new semi-elliptic springs, made of finest chrome vanadium steel, with rear springs underslung—new fore-and-aft steering mechanism—new bodies with latest Fisher improvements on closed cars—new durable Duco finish in beautiful colors.

These improvements make the New Chevrolet pre-eminently the finest low priced automobile in the world.





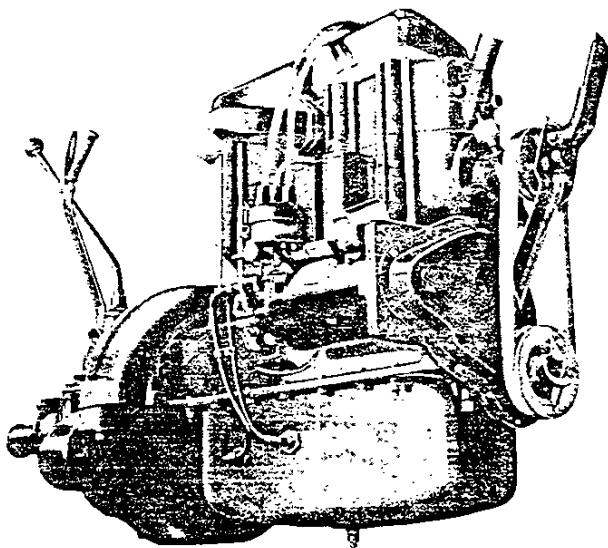
## The New Radiator

THE Harrison radiator remains the same size and capacity, but in place of a steel enameled shell, the new radiator is made of airplane metal, which is highly polished and non-rusting. The design of the front face of the shell has also been changed, adding greatly to its appearance. No change in the capacity or size of the radiator was necessary, because Chevrolet has long been recognized as one of the most efficiently cooled cars.

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## The Chevrolet Motor—Refined



THE new refined Chevrolet motor has unusual power at all speeds under every driving condition—quick get-away in traffic—smooth acceleration—and low fuel consumption.

The overhead valves and rocker arms are completely enclosed to protect them from grease and dirt, resulting in a much quieter motor. The cylinder bore is still 3-11 16" with a 4" stroke. Strong lightweight cast iron pistons are used with two step-cut piston rings and one special master ring. This special ring permits more thorough cylinder wall lubrication. Drop forged connect-



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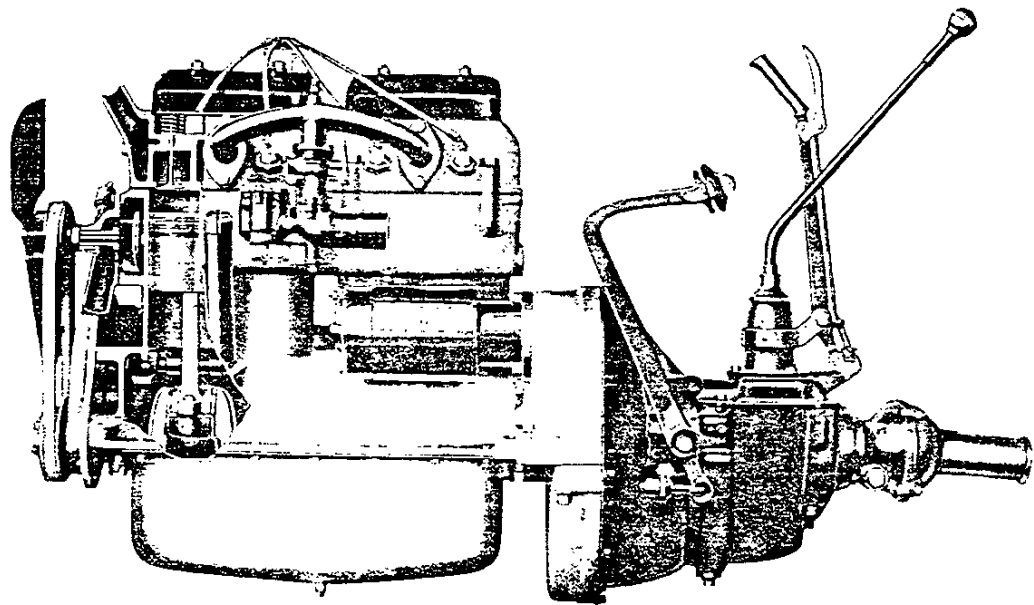
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The New Chevrolet Unit Power Plant.





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## The Chevrolet Motor—Refined

ing rods with larger bearings cast directly in them are equipped with oil dips which splash in oil troughs directly under each rod. This throws a heavy spray of oil throughout the crank case, which thoroughly lubricates the cylinder walls and all moving parts. In addition to this, the center main bearing receives oil under pressure.

The crankshaft is four pounds heavier and is made of high carbon steel. It is mounted on three main bearings, with a larger and longer center main bearing. The flywheel is completely enclosed. Underpans protect the motor from dirt, grease and water

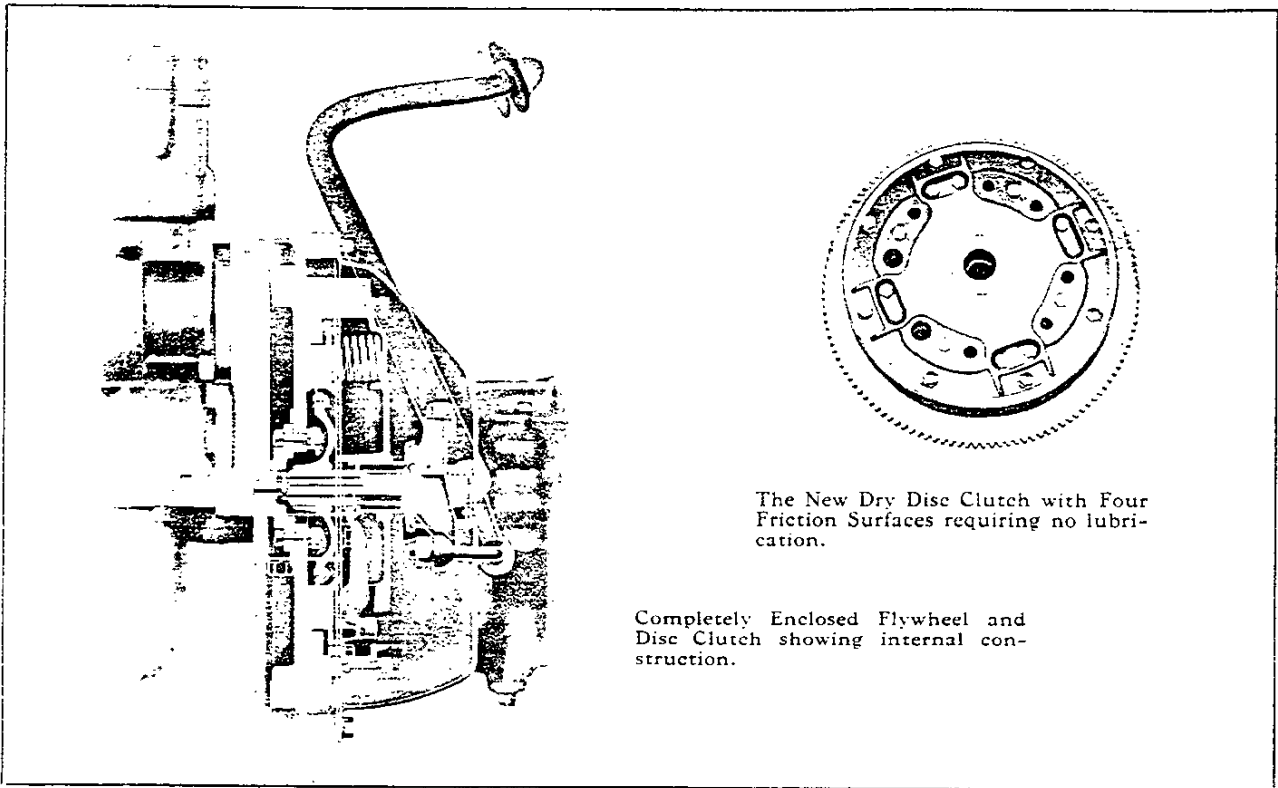
under all road conditions. This construction leaves the oil pan accessible.

The intake manifold has been shortened and the carburetor raised twelve inches. The result is even fuel distribution to all cylinders—easy starting and low fuel consumption.

The Remy starting motor is mounted directly in the flywheel housing with all moving parts completely enclosed. The Bendix drive is fully supported at the driving end. This rigidly supports it and assures proper alignment with the teeth of the flywheel.

These improvements give Chevrolet power, smoothness and economy.





The New Dry Disc Clutch with Four Friction Surfaces requiring no lubrication.

Completely Enclosed Flywheel and Disc Clutch showing internal construction.

*Page 1001*

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## *New—A Dry Disc Clutch*

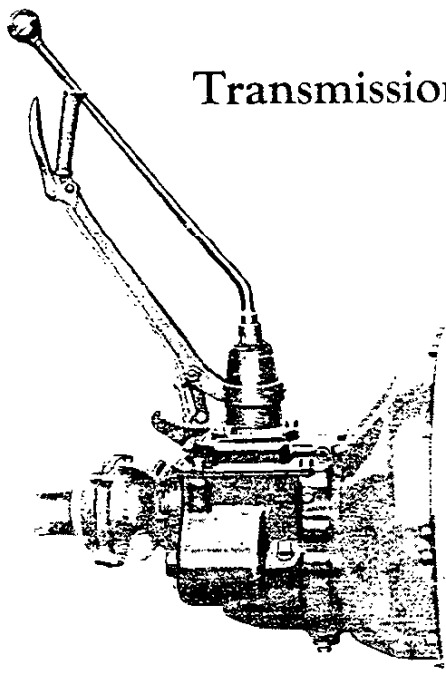
THERE is a new type of clutch in the New Chevrolet. It makes gear shifting easy—it starts the car smoothly; a light pedal pressure operates it - it has more than a thousand pounds pressure action, delivering all the power to the rear axle without slippage- it is fully enclosed—it is simple—it has no internal adjustments — it requires no lubrication—what more can be wished for in any clutch?

Eight powerful springs act direct on the pressure plate, without complicated lever linkage—four friction surfaces instead of two grip and transmit the power — the light driven plate responds quickly when shifting—the graphite throwout bearing eliminates all need for lubrication — one simple adjustment outside the clutch housing permits easy adjustment of the clutch pedal throw—all these are special features of the new Chevrolet clutch.



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## Transmission and Universal Joint

THE transmission is of the selective type, with three speeds forward and one reverse, with convenient hand gear shift lever. The gears shift in an exceptionally easy manner. All gears are made of Vanadium steel to insure long life. The transmission housing filler plug has been moved over to the right-hand side, where it is readily accessible, immediately below the floor boards, to improve the ease of lubrication. The universal joint is of the all-metal construction, with the yokes double heat-treated to add greater strength. An Alemite lubrication fitting is provided.





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## The New Front Axle

THE front axle is new. It is greatly increased in strength, it is more rigid, and the eye-beam has been changed to accommodate the new semi-elliptic

springs. Alemite fittings have been located in the upper king bolt bushings, to insure proper lubrication of both upper and lower bearings.

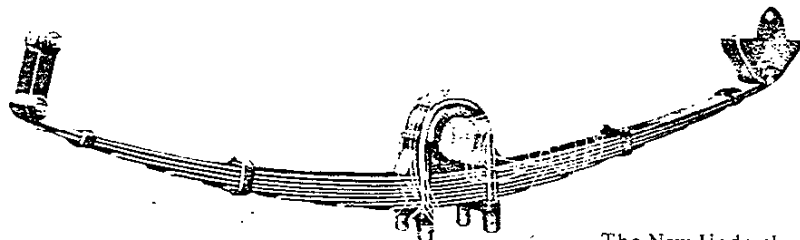
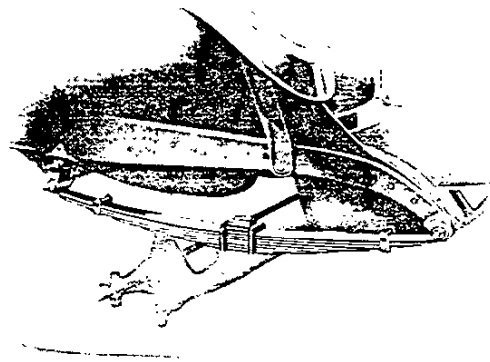




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The New Chevrolet Semi-Elliptic Front Springs.



The New Underslung Semi-Elliptic Rear Springs showing U-bolt mounting.



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## The New Semi-Elliptic Springs

THE new Chevrolet is equipped with semi-elliptic springs front and rear, constructed of Chrome Vanadium steel. You will be agreeably surprised at the easy riding qualities of the new cars.

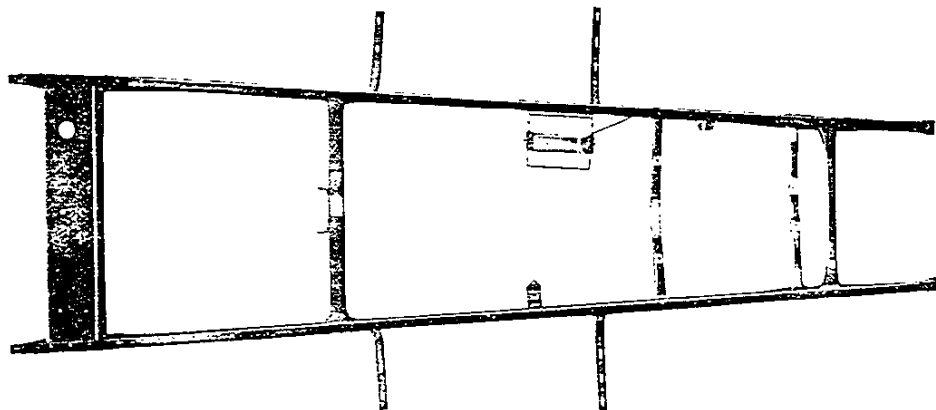
The rear springs are underslung for better roadability. The lower center of

gravity holds the car to the road. The longer springs contribute greatly to the riding comfort. Drop-forged shackles with bolts carried by bronze bushings in spring eyes give long life with minimum wear. Each shackle bolt is easily lubricated through its Alemite fitting.



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The New Chevrolet Frame showing Cross Member construction.





## The New Frame

THE New Chevrolet frame is strong and sturdy. It has five heavy cross members—one more than previously used. This heavy construction furnishes a strong foundation for the New Chev-

rolet chassis. The front motor support is now a drop forging and the wide channel of the rear cross member completely covers and protects the gasoline tank.





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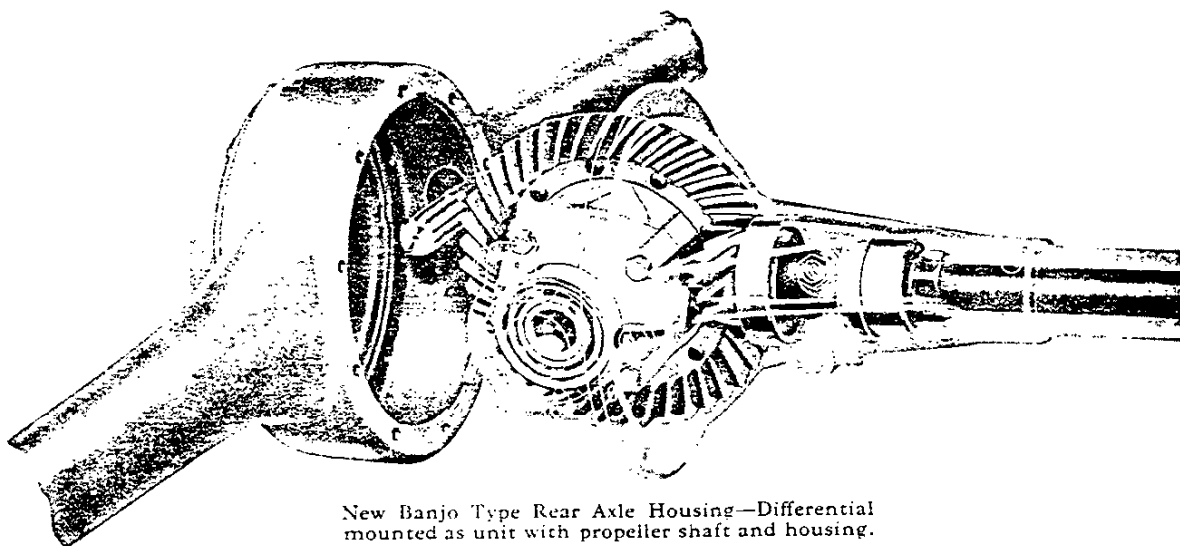
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New Banjo Type Rear Axle Housing—Differential mounted as unit with propeller shaft and housing.



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## The Rear Axle Completely New

It is an axle that will handle all the famous power of the Chevrolet motor. Hills—mud—sand—every difficult road condition yields to the unfailing power transmitted through this new rear axle.

Larger, stronger, beveled driving gears quietly deliver the power to the axle shafts. Mounted as a unit with the propeller shaft and housing, the ring gear and driving pinion are always in perfect alignment. The two differential pinions are of enormously in-

creased strength. The ring gear is now riveted to the differential assembly, eliminating all possibilities of ever working loose.

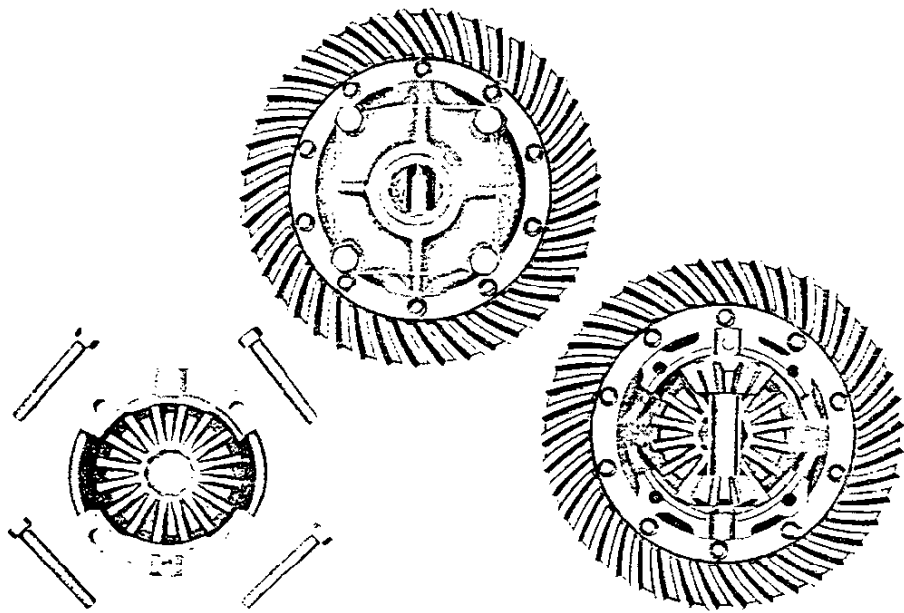
Six New Departure ball bearings save all the power for use at the wheels—spline fitted axle shafts make a better joint for power transmission. The one piece rear axle housing takes the dead weight of the car—it is the banjo type of housing used by nearly all high priced automobiles. It is lighter and stronger than a malleable housing.



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The New Differential Assembly, and view showing  
cover plate removed.

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## Details of the New Differential

The differential in the New Chevrolet is known as the two pinion type. In this construction, two differential spider pinions are used, which are heavier and have a greatly increased tooth section.

The Chevrolet metallurgists have developed a heat-treatment for the differential side gears and pinions, which greatly increases the strength of the core and at the same time maintains a hard surface, necessary for long wear. The side gears and axle shafts are now assembled by what is known as the spline fitting in place of the single key design. This method of attaching the side gears to the axle shaft is also used on the highest priced cars.

The number of teeth in the main drive

pinion has been increased from nine teeth to eleven teeth, with a corresponding increase in the diameter. The main drive, or ring gear, now has forty-two teeth, in place of thirty-four. The diameter has been increased from eight inches to eight and one-half inches. Furthermore, this ring gear is riveted to the differential case, instead of being bolted, thereby eliminating all possibility of its ever working loose. The axle itself is equipped with New Departure ball bearings throughout—two radial bearings at each wheel and two fully adjustable thrust and radial bearings at the differential. A double row New Departure thrust bearing is mounted on the propeller shaft and another New Departure radial bearing is used to support the main drive shaft.



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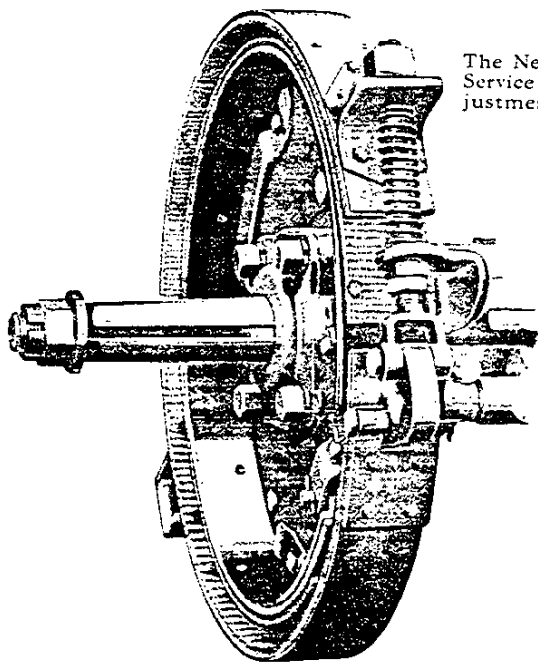
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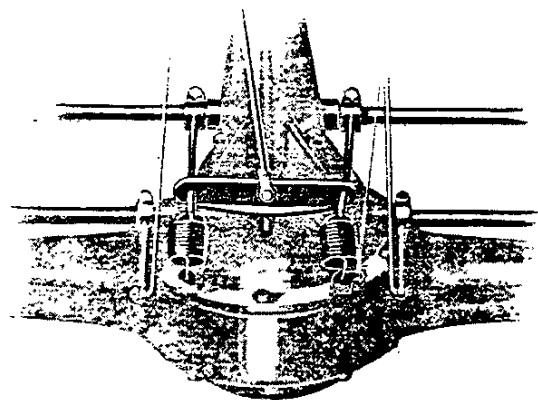
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The New Brake showing  
Service Brake Band ad-  
justment.



New Automatic Equalizing Device  
controlling Service Brakes.



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## The New Chevrolet Brakes

THE New Chevrolet service brake is now fully adjustable at each rear wheel. Uniform brake pressures are obtained by means of a simple brake equalizing device. Positive brake operation is applied through strong steel pull rods, connecting with the service brake pedal. The new steel brake band is heavier, maintaining a uniform grip around the brake drum.

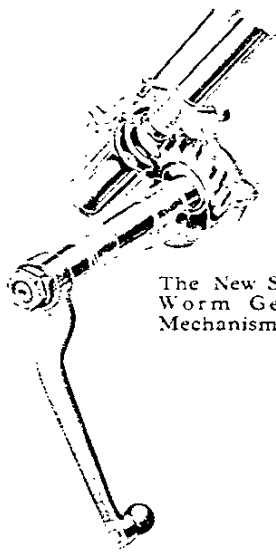
The service brake adjustment is very easy to regulate and readily accessible.

The new brake equalizing device evenly distributes the power applied through the service brake pedal to each service brake.

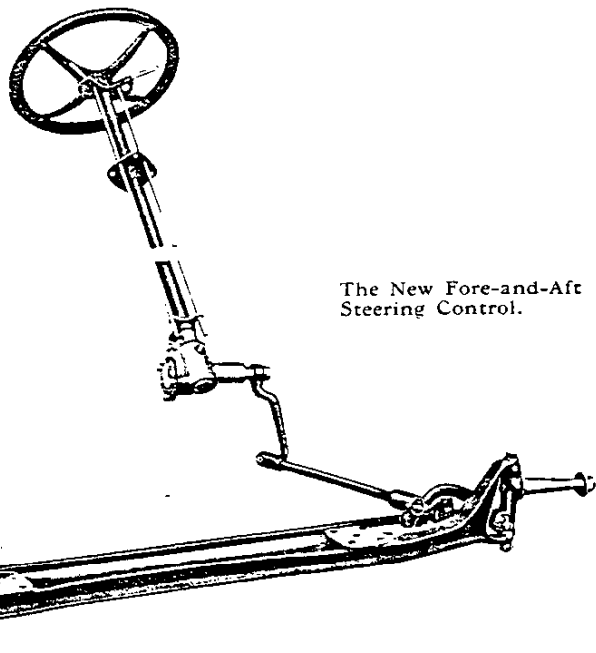
A feature of this type of equalizing device is its simplicity and its automatic operation.

The emergency brakes are of the internal expanding type, operating on the inside of the eleven-inch steel brake bands.





The New Semi-Reversible  
Worm Gear Steering  
Mechanism.



The New Fore-and-Aft  
Steering Control.





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## The New Steering Control

THE new steering control is of the semi-reversible type worm and gear construction with a fore-and-aft linkage to the front wheels. The worm and gear housing is securely clamped to the frame side rail and the Pitman arm of the steering gear is connected with a steering third arm of the front axle by means of a short, straight steering connecting arm. This type of construction is a valuable improvement over the cross steering method, in that it shortens up the steering linkage, giving a more positive steering control. A great

many steering difficulties develop from flexible members in the steering train and by making the connecting links straight and strong, these are overcome.

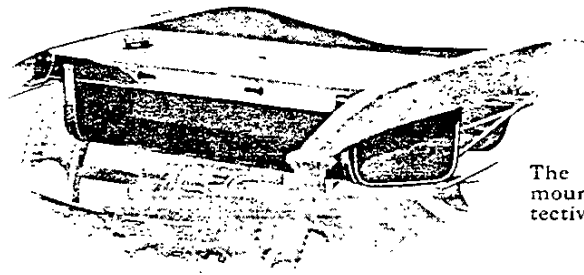
The large gear reduction makes the steering very easy on the New Chevrolet. The Chevrolet gear is so designed that the steering wheel will control the road wheels with ease, but there is no possibility of the roughness of the road tending to force the steering wheel from the driver's hands. This insures both safe and easy steering.



## The New Fuel Tank

THE new fuel tank is rigidly fastened to the rear of the steel channel frame and the top is protected by the overhanging steel frame cross member. The filler cap has been located on the left side, to

eliminate loss of fuel when driving on highly crowned roads. Furthermore, the fuel tank is constructed of heavy turnplate metal, with baked enamel finish outside, which protects it against rust and corrosion.

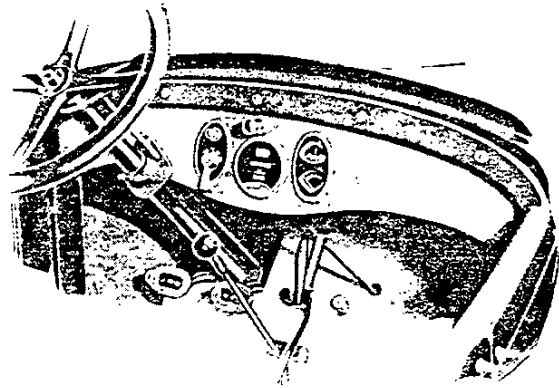


The New Gasoline Tank mounted on Frame with Protective Steel Cover.



## The New Instrument Board

The instrument board on all new models has been greatly refined, both in appearance and construction. It is equipped with a paneled type ammeter and oil gauge, speedometer, switch and choke control panel, and a neat hand regulator for the automatic windshield wiper on all closed models. The instrument board has been designed to provide maximum leg room in the driving compartment.



The New Instrument Board, showing New Design and arrangement of Panel Type Instruments.

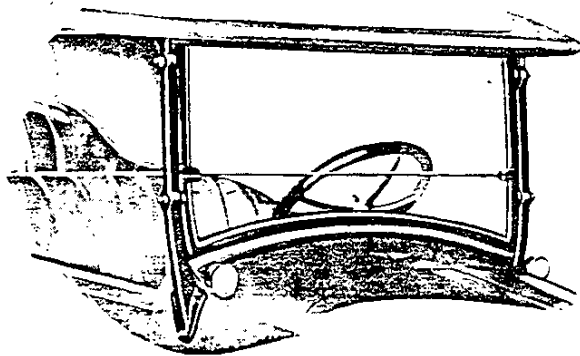


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## New Windshield and Cowl Lamps on Open Models



The New Windshield for Open Models.

THE windshield on the open models has been designed to provide an unobstructed driving vision. The size of the upper glass has been increased, thereby bringing the division between the upper and lower glass below the driver's sight. A rubber weatherstrip is provided. The upper and lower sections are adjustable, providing means for good ventilation when desired.

The new Chevrolet open models are also equipped with cowl lamps as standard equipment.





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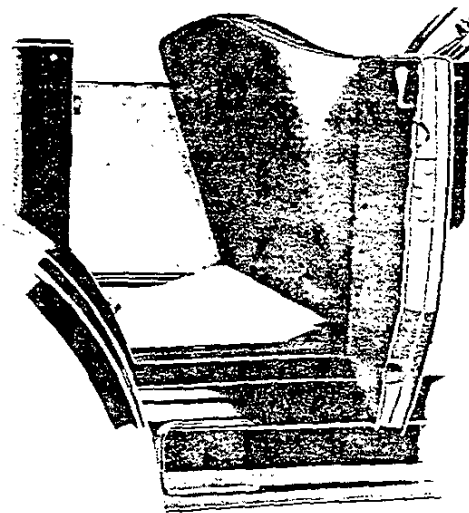


## New Interior Designed for Greater Comfort

FOUR additional coil springs have been added to the front seat cushion; the front seat has been tilted back at the top. The back of the rear seat has been increased in thickness, and the seat cushion has been lowered at the back for additional comfort.

The tonneau floor boards have been lowered and the front section placed on an angle so as to serve as a foot rest.

The length of the touring body has been increased three inches, this space being distributed throughout the seating compartment.



Touring Tonneau Showing Angle Floor Board Foot Rest.



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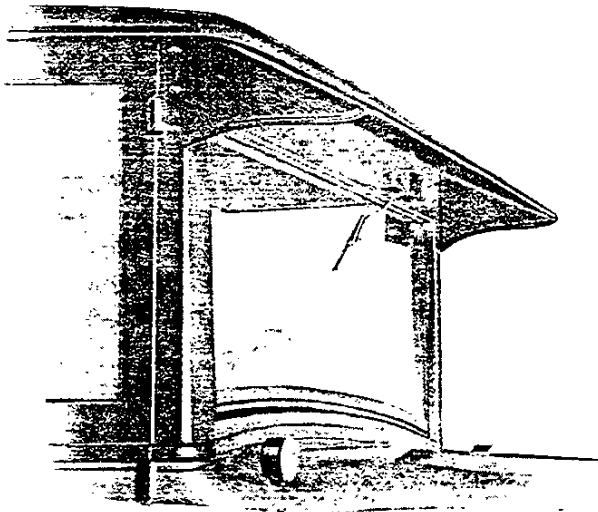
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## New Windshield on Closed Cars



The New VV Windshield on Closed Models.

THE closed models have the new VV one piece windshield. Its construction permits full unobstructed vision and perfect ventilation when raised.

When partially raised, it functions as a cowl ventilator, the full width of the cowl.

The windshield corner posts are constructed of hard wood with an armored steel sheath, which enables them to be reduced in size, affording maximum vision both front and side.

All closed models are equipped with automatic windshield wiper.

A textile leather-covered steel sun visor, and cowl lamps, are furnished as standard equipment.



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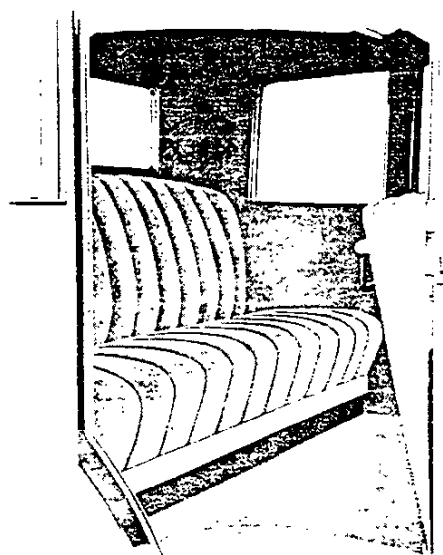


## New—"Body by Fisher"

THE name plate "Body by Fisher" is guarantee of superior quality and value in Chevrolet closed cars.

The Fisher organization were pioneers in closed body construction in the United States. Today the Fisher Body Corporation is the largest producer of enclosed bodies in the world. They have tremendous financial resources, a trained organization of approximately 40,000 employes, 44 separate body building plants; also hardware factories, glass factories and lumber lands and sawmill operations.

All these facilities, backed by the

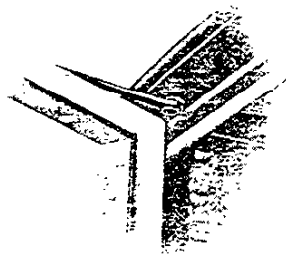


Interior of Sedan.



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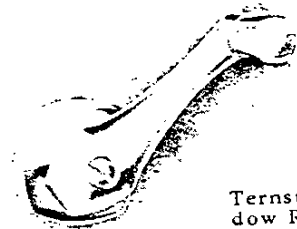
New Metal Door Check



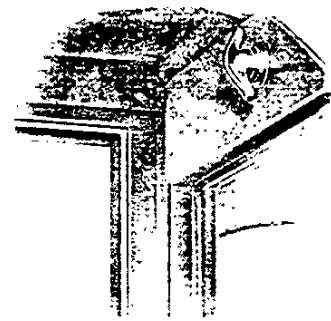
New Door Pull-to Handle



Dome Light



Ternstedt Window Regulator



New VV Windshield Regulator



Robe Rail





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### *New—"Body by Fisher"—Continued*

greatest cumulative experience in the body building industry, are behind Chevrolet closed body production and assure to the Chevrolet closed car owner the utmost satisfaction and value in the coach work of his car.

Body frames that are constructed of well seasoned hardwood lumber, staunch and tight, but with the necessary flexibility to enable them to withstand the continuous road shocks without breakage or distortion; bodies that



have each piece of wood securely glued and screwed together at the joints—with steel bolts where there are unusual strains; bodies that have all weather

exposed surfaces armored with steel; electrically welded steel body panels; all-metal garnish moldings with mitered corners; high quality plate glass windows throughout; felt lined brass window guides; heavy extruded metal hinges, securely bolted to the frame, and all-metal door checks—all of which



### *New—"Body by Fisher"—Continued*

are features of the fine Fisher bodies found on the new Chevrolet closed models.

Characteristic of Fisher body design, these beautiful closed bodies are equipped with the new VV one piece windshield, offering perfect vision and ventilation—this type of windshield, in combination with the new construction now used in the corner posts, affords much wider vision both front and side; automatic windshield wiper; textile leather covered steel sun visor; deep

spring cushioned seats with beautiful upholstery; quick acting Ternstedt window regulators; positive rotary lever door locks; dome lights; improved door pull-to handles and robe rails. Everything necessary for durability, comfort, convenience and good appearance.

A special feature of the new Chevrolet coupe is the large roomy storage compartment in the rear, with weather-tight cover; landau irons on the rear side panels add greatly to the fine appearance of this model.



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## *New—Duco Finish*

Duco is the new finish perfected by the E. I. du Pont de Nemours & Company, Inc., and is without doubt the finest automobile finish available. Its chief characteristics are: absolutely unaffected by sun or rain, snow, dust, mud, boiling water, salt or alkali, gasoline or oil.

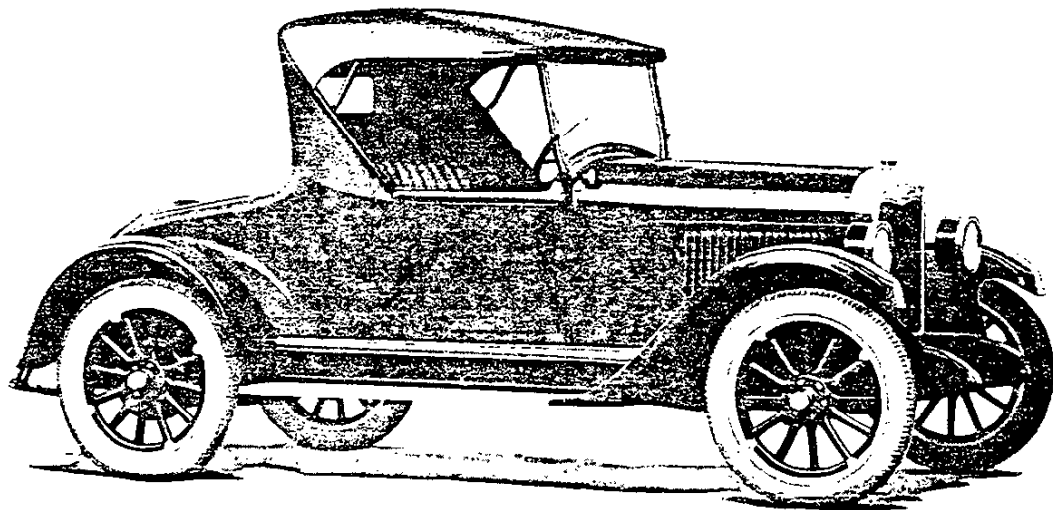
Duco does not check or crack. It does not become tarnished or gray as do other finishes.

Duco's superiority lies in its scientific make-up. Duco hardens on bodies by evaporation, while other finishes dry

by oxidation. Evaporation is an action in which the liquid portion of the Duco passes off as a vapor, leaving a hard, smooth, and lustrous finish. After this, there is no further change. The finish is permanently applied to last indefinitely. When Duco dries, it is hard-surfaced, yet not brittle like other finishes. It is elastic and will expand and contract with the metal of the body when subjected to extreme temperatures.

Duco is furnished in beautiful colors, striking examples of which are the new Chevrolet models.





THE ROADSTER  
Body and Hood Finished in Dark Blue Duco with Light Blue Stripe.





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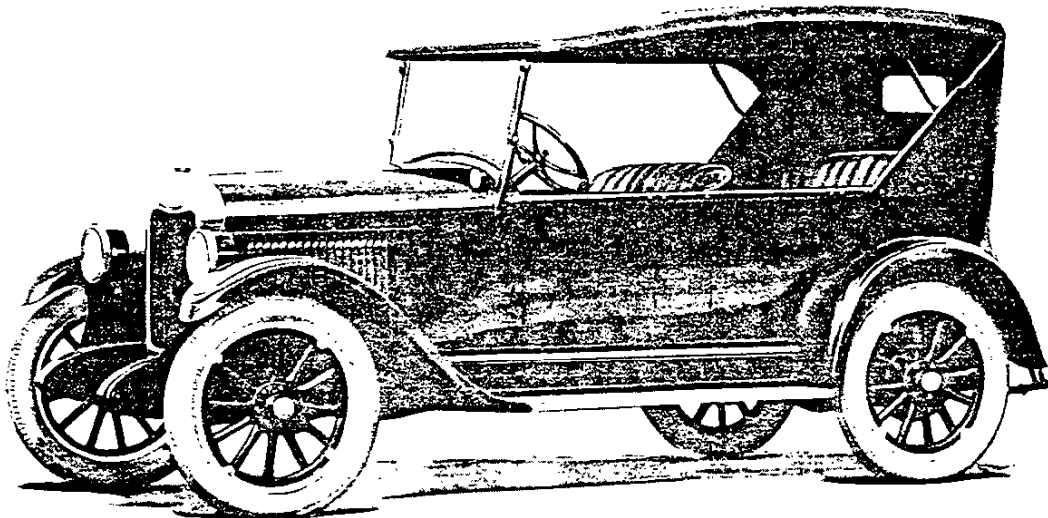
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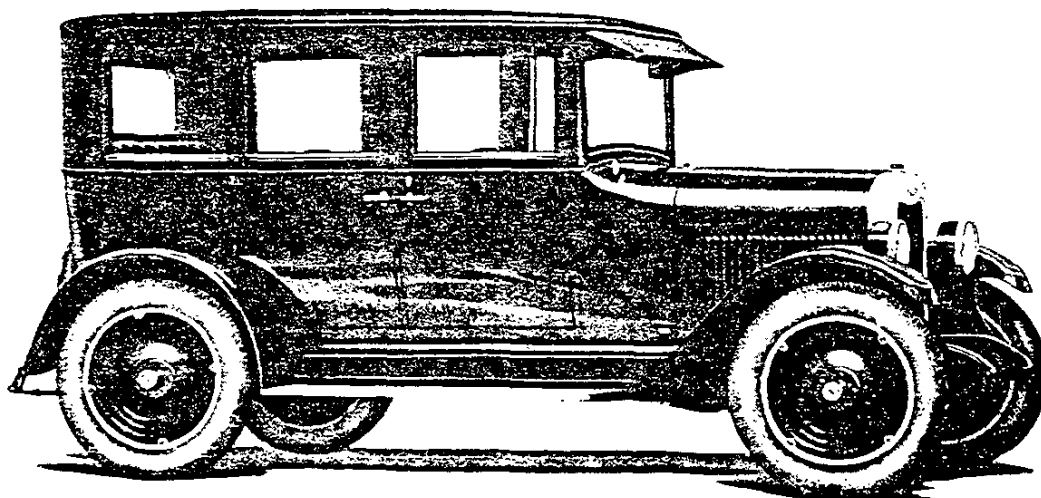
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THE TOURING CAR  
Body and Hood Finished in Dark Blue Duco with Light Blue Stripe.





THE SEDAN

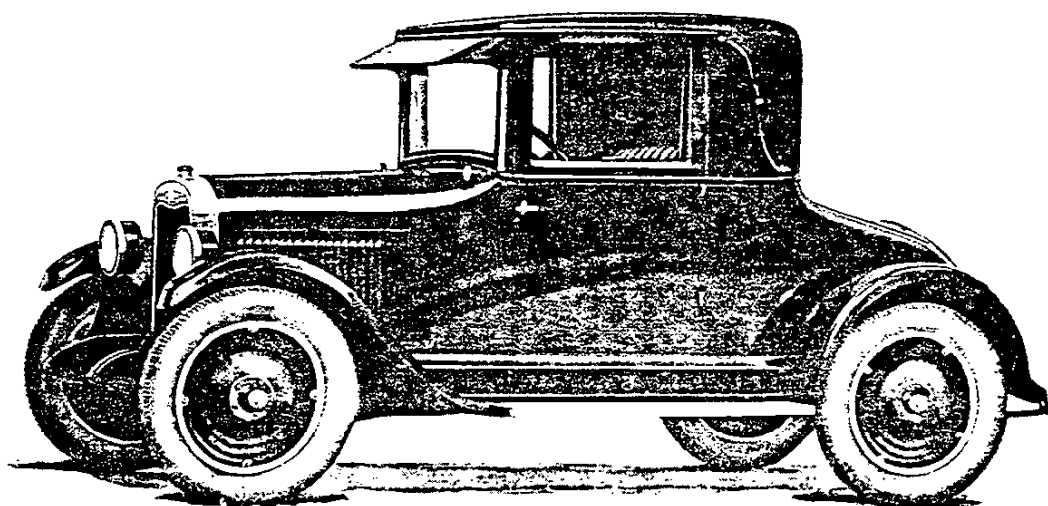
Lower Panels and Hood Finished in Aqua Marine Blue Duco with Cream Stripe—  
Upper Panels in Black.



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THE COUPE  
Lower Panels and Hood Finished in Sage Green Duco with Orange Stripe—  
Upper Panels in Black.



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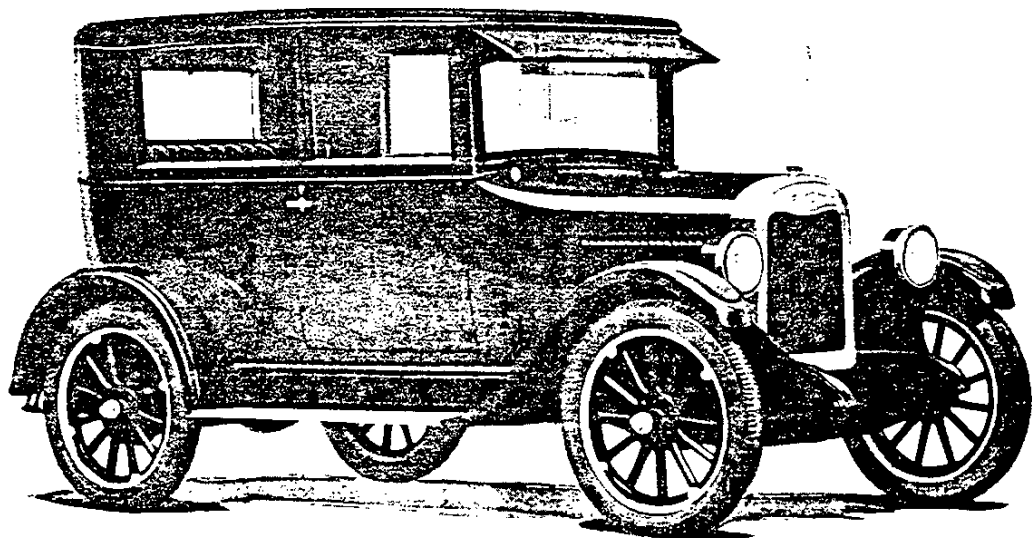
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THE COACH

Lower Panels and Hood Finished in Dark Blue Duco with Light Blue Stripe—  
Upper Panels in Black.





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## SPECIFICATIONS

**Motor:** Four-cylinder, valve-in-head type, 51½" bore, 4" stroke.

**Cylinders:** Cast en bloc (including upper half of crankcase). Head detachable.

**Valves:** 1½" diameter.

**Connecting Rod Bearings:** 1½ diameter, 1½" long.

**Crankshaft Bearings:** Front—1¾" diameter, 2½" long, center—1½" diameter, 1½" long, rear—1½" diameter, 2½" long.

**Cams Shaft Bearings:** Front—1½" diameter, 2½" long, center—1½" diameter, 2" long, rear—1½" diameter, 1½" long.

**Oiling System:** Splash, gear pump and individual oil pockets. Pressure to center main bearings. Oil pressure gauge on instrument board.

**Carburetor:** Carter or Zenith.

**Fuel:** Vacuum feed, 10½ gallon tank in rear, all passenger car models.

**Ignition:** Remv.

**Starter and Generator:** New improved Remv.

**Instrument Panel:** Equipped with ammeter, oil gauge, speedometer, lighting and ignition switch, carburetor choke and

dash lamp. Panel cut away both sides to provide increased leg-room.

**Clutch:** Dry single-plate type, completely enclosed.

**Transmission:** Selective type, sliding gear, three speeds forward and one reverse in unit with motor.

**Cooling:** Water pump and fan. Large Harrison honeycomb radiator.

**Front Axle:** Drop forged "I" beam. New *Departure ball bearings* in wheels.

**Rear Axle:** Semi-floating type. One-piece *banjo* type pressed steel housing. Differential carrier in unit with third member assembly. Large rear cover for inspection and adjustment. All bearings are heavy duty. New *Departure angular ball* type, extra heavy spindle-cut bevel driving gears.

**Improved Brakes:** service, external contracting on 11" rear wheel brake drums. Improved arrangement for equalizing brakes and full adjustment at each rear wheel. *Hand-control emergency, internal expanding* on 11" wheel brake drums.

**Wheels:** Wood, artillery type, large hub flanges, steel felloes, demountable rims.

**Tires:** 30x3½", non-skid, straight side cord tires are standard equipment on all closed models.

**Drive:** Left side; gear shift and emergency brake levers in center, steering wheel has electric horn button in center with hand spark and throttle levers located on steering post. Foot accelerator.

**Steering Gear:** Semi-reversible full worm and gear type, mounted in bracket riveted to frame, 16" steering wheel.

**Springs:** Long chrome vanadium steel springs, semi-elliptic type, front and rear, drop-forged shackles. Rear springs underlunge.

**Wheel Base:** 103".

**Finish:** All passenger car models finished in Duco.

**Equipment:** All cars equipped with Alcomite lubricating system. Cowl lamps, operating from lighting switch. Storage battery. Open cars have curtains that open with the doors, a full vision windshield with Rubber Weatherstop. Closed cars are equipped with steel textile leather-covered sun visor, one-piece VV type windshield with automatic windshield wiper.

**Note:** Disc steel wheels with hollow tires are optional equipment at small additional cost.

**CHEVROLET MOTOR CO., DETROIT, MICH.,** *Division of General Motors Corporation*



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