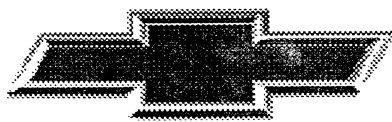
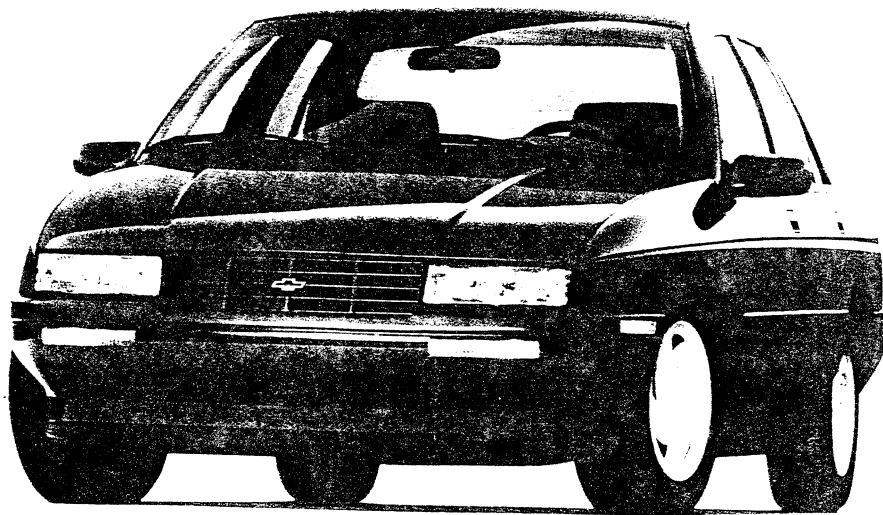


1996 CORSICA

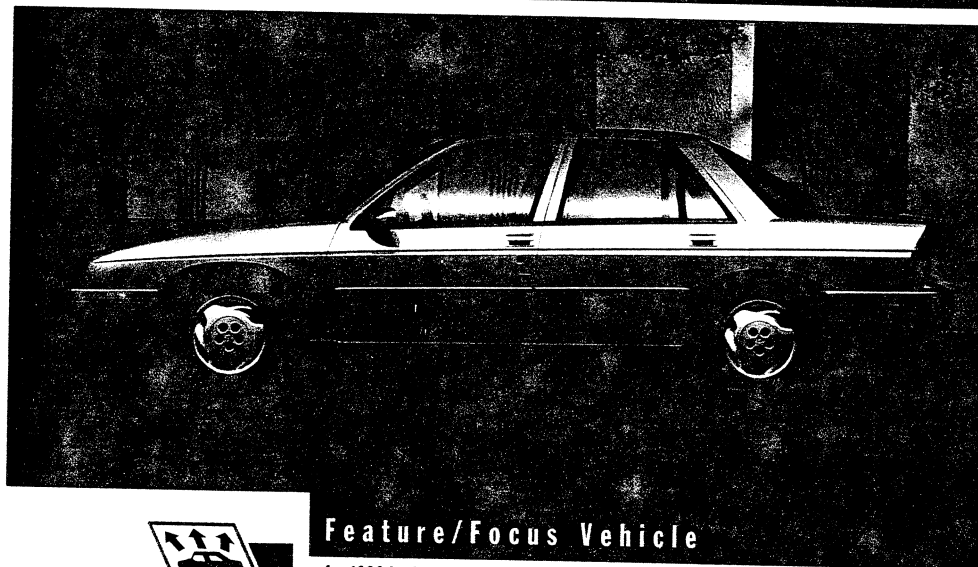


GENUINE CHEVROLET

96

Dealer Order Guide

Corsica



Feature/Focus Vehicle

for 1996 is the Corsica Sedan. This value-packed family sedan offers a variety of appealing features, such as a standard 4-wheel anti-lock brake system (ABS), a spirited 2.2 Liter engine and plenty of passenger room. When equipped as a Focus vehicle with the recommended V6 Special Value Package (ISQ), this model has the potential to steer your dealership to high-volume Corsica sales.

S.P.A.C.E.

BLUE = New '96 feature.



SAFETY AND SECURITY

- **DRIVER AIR BAG** — helps reduce the chance of injury in certain moderate to severe frontal collisions. Always wear safety belts, even with air bags.
- **4-WHEEL ANTI-LOCK BRAKE SYSTEM (ABS)** — helps reduce wheel lockup and helps driver maintain steering control during severe braking, even on slippery surfaces.
- **DAYTIME RUNNING LAMPS** — automatically brighten headlamps to a low intensity when ignition is turned on, increasing vehicle's visibility to other drivers. Headlamps operate normally at night.
- **BRAKE/TRANSMISSION SHIFT INTERLOCK** — prevents transmission from being shifted out of Park without first applying the brake.
- **STANDARD POWER DOOR LOCKS WITH AUTOMATIC LOCKING/UNLOCKING FEATURE** — automatically locks doors when vehicle is shifted out of Park and unlocks when ignition is turned to the Off position.
- **REAR-SEAT SAFETY BELT CHILD COMFORT GUIDES** — provide comfortable placement of safety belts for smaller rear-seat occupants.
- **SMART BATTERY-RUNDOWN PROTECTION** — rundown protection helps protect against a dead battery.



PERFORMANCE

- **STANDARD 2.2 LITER 4-CYLINDER ENGINE WITH MULTI-PORT FUEL INJECTION** — this smooth, responsive engine delivers an impressive 120 hp at 5200 rpm. A 3-speed automatic transmission is standard with this engine.
- **OPTIONAL 3100 V6 WITH SEQUENTIAL-PORT FUEL INJECTION** — this V6 delivers 155 hp at 5200 rpm, and is teamed with an electronically controlled 4-speed automatic transmission for exceptionally smooth, quiet performance.
- **PLATINUM-TIP SPARK PLUGS** — designed to last up to 100,000 miles* on both 4-cylinder and V6 engines.
- **POWER FRONT DISC/REAR DRUM BRAKES** — provide sure stopping power with minimal pedal effort.
- **STANDARD POWER STEERING** — power rack-and-pinion steering makes in-city parking and maneuvering easier.

*Maintenance needs vary with use and driving conditions.



APPEARANCE

- **MONOCHROMATIC BODY TRIM** — body-color front and rear fascias, moldings, outside mirrors and door handles give Corsica a bold look.
- **BASE-COAT/CLEAR-COAT PAINT** — resists fading and provides high-gloss shine for long-lasting exterior beauty.
- **TWO-SIDE-GALVANIZED STEEL** — provides excellent corrosion protection for all exterior panels (except the roof).
- **BOLT-ON FULL WHEEL COVERS** — attractive, bolted-on design reduces chance of loss or theft.



COMFORT AND CONVENIENCE

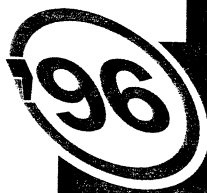
- **REAR-SEAT HEAT DUCTS** — provide better heat distribution to rear-seat passengers for increased comfort.
- **OPTIONAL INTERMITTENT WIPERS** — allow driver to match wiper speed to weather conditions.
- **CENTER-SHIFT CONSOLE WITH INTEGRAL ARMREST, COVERED STORAGE, CIGARETTE LIGHTER, AND ASHTRAY** — enhances interior appearance and combines several comfort and convenience features into a single unit.
- **RETRACTABLE CUPHOLDERS IN INSTRUMENT PANEL** — keeps cups stationary while driving.
- **DRIVER-SIDE 4-WAY MANUAL SEAT ADJUSTER** — allows precise positioning of seat for optimum comfort.
- **CLOTH RECLINING BUCKET SEATS** — with adjustable head restraints.
- **THEATRE DIMMING OF INTERIOR LIGHTS** — fades slowly when door are closed.



EASY-TO-OWN

- **STAINLESS-STEEL EXHAUST SYSTEM** — includes all pipes, catalytic converter and muffler to resist corrosion for longer life.
- **LOW-OIL-LEVEL INDICATOR** — warns driver of low-oil level to prevent engine damage.
- **LOW-COOLANT-LEVEL INDICATOR (V6 ONLY)** — warns driver of low-coolant level to prevent engine damage.
- **DEXRON III AUTOMATIC TRANSMISSION FLUID** — Never needs changing under normal driving conditions.
- **LONG-LIFE COOLANT** — increases life of engine coolant.
- **SCOTCHGARD™ FABRIC PROTECTOR** — on seats, door trim, carpeting and floor covering; resists stains and makes cleanup easy.
- **AIR CONDITIONING WITH R-134a** — quickly cools interior for maximum occupant comfort.
- **GENUINE CUSTOMER CARE** — a no-deductible, 3-year/36,000-mile limited warranty, 24-hour roadside assistance via toll-free hot line, and courtesy transportation if your vehicle ever needs warranty work, at participating dealers.

Continued



Corsica

Feature Vehicle

Corsica Sedan

Feature vehicle for 1996 is the Corsica Sedan. Its sleek, aerodynamic styling surrounds the comfortable 5-passenger interior, which offers an array of convenience and safety features. The standard driver air bag complements the lap/shoulder safety belt system by helping to restrain the driver in the event of a moderate to severe frontal impact. Coupled with a standard 4-wheel anti-lock brake system (ABS), Corsica provides an impressive package of crash avoidance and occupant protection features.

Corsica also offers rear-seat safety belt child comfort guides, which are designed for children ages 4–10 years. Guides allow the positioning of shoulder safety belts to be lowered, providing a more comfortable fit.

Corsica also features as standard:

- 3-Speed Automatic Transmission
- Air Conditioning with R-134a
- AM/FM Stereo with Digital Clock
- Power Door Locks with Auto Lock/Unlock
- Smart Battery-Run-down Protection
- Low-Oil-Level Light
- Rear-Seat Heat Ducts
- Center Console with Center Armrest and Storage
- Power Front Disc/Rear Drum Brakes
- Front-Door Map Pockets
- Daytime Running Lamps.

Focus Vehicle

Corsica Sedan

Ordering Recommendations:

The recommended Corsica Sedan content, based on national sales volume, is listed below to assist your dealership in ordering.

Corsica Sedan with Special Value Package 1SQ includes:

- 3.1 Liter V6 Engine with SFI
- 4-Speed Electronically Controlled Automatic Transmission
- Tilt-Wheel™ Adjustable Steering Column
- Rear Window Defogger
- Intermittent Wipers
- Luggage-Area Convenience Net
- Dual Covered Visor Mirrors LH and RH with Map Straps
- AM/FM Stereo w/Cassette Tape Player
- Day/Night Mirror with Dual Reading Lamps
- Color-Keyed Carpeted Floor Mats with Scotchgard™ Fabric Protector.

NOTE: Model, PEG and optional content may vary in your locality. Use Retail Sales Analysis (RSA) to verify or select your dealership's Corsica Focus vehicle content.

Product Positioning

Corsica is positioned as the 5-passenger sedan that features the comfort and safety desired by young families at an affordable price. With its combination of practicality and comfort, Corsica is the ideal sedan for families on a budget.

Competitive Vehicles

- Chrysler Cirrus
- Dodge Stratus
- Ford Contour
- Mercury Mystique.

Buyer Demographics

Corsica:

- Median age of Corsica buyer is 45–59 years.
- Household income is \$39,000–\$43,000.
- 53%–57% of all buyers are female.
- Most Corsica buyers are married (63%–65%).



Corsica

Feature Availability

	CORSICA SEDAN
Air Bag — Driver	S
Air Conditioning — with R-134a	S
Battery — Smart Rundown Protection	S
Brakes — Power, Front Disc/Rear Drum	S
— Four-Wheel Anti-Lock	S
Brake/Transmission Shift Interlock	S
Convenience Net — Cargo-Area	0 ¹
Defogger — Rear-Window	0
Door Locks — Power with Auto Lock/Unlock	S
Engine — 2.2 Liter L4 with MFI	S
— 3100 V6 with SFI	0 ²
Exhaust System — Stainless-Steel	S
Heat Ducts — Rear-Seat	S
Low-Coolant-Level Light	S ³
Low-Oil-Level Light	S
Map Pockets — Front-Door	S
Paint — Base-Coat/Clear-Coat	S
Scotchgard™ Fabric Protector	S
Steering — Power Rack-and-Pinion	S
Steering Column — Tilt-Wheel™ Adjustable	0 ⁴
Stereo — AM/FM	S
— AM/FM with Cassette Tape Player	0
— AM/FM with Compact Disc Player with Delco-Loc II Security Feature	0
Tires — P195/70R-14 Blackwalls	S
— P195/70R-14 Whitewalls ~	0
Transmission — 3-Speed Automatic ~	S
— 4-Speed Automatic	0 ⁵
Windows — Power with Driver's Express-Down Feature	0
Wipers — Intermittent	0 ¹

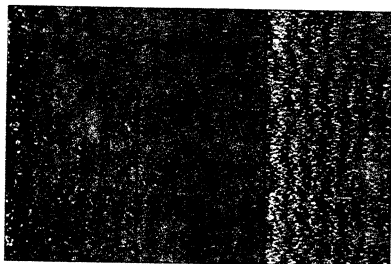
S—Standard, 0—Options (some options may be available only as part of a Preferred Equipment Group. See your Order Guide for feature availability).

1—Included in PEG 1. 2—Requires 4-speed automatic transmission. 3—Requires 3100 V6 engine. 4—Included in PEG 2. 5—NA with LN2 (2.2 Liter L4 engine).

Additional Information on Significant Features

- Corsica has 4-wheel anti-lock brakes (ABS) as standard equipment. This crash avoidance feature enhances the driver's ability to steer around objects during hard braking and provides shorter stopping distances in many circumstances.
- A driver air bag is also standard in every Corsica, helping to reduce the chance of injury in certain moderate to severe frontal collisions. Always wear safety belts, even with air bags.
- A standard brake/transmission shift interlock prevents the driver from shifting out of Park unless the brake pedal is depressed, thereby reducing the possibility of accidental shifting.
- Another important safety feature is battery-rundown protection, which safeguards against a dead battery caused by leaving interior lights on. This system automatically shuts interior lights off approximately 20 minutes after the car has been sitting with the ignition off.
- A monochromatic paint scheme adds a contemporary appearance to the 1996 Corsica. The rear decal and Chevrolet badging provide a clean look.

Trim Color/Seat Style Availability



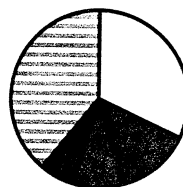
Cloth available in Medium Blue, Garnet Red and Medium Gray.



Cloth reclining bucket seats with adjustable head restraints.

Most Popular Exterior Color by Percentage

Clockwise below are the anticipated four most popular Corsica colors for 1996, based on national sales volume. They are listed for reference only. To identify the top-selling colors in your area, by model, use the Retail Sales Analysis (RSA).



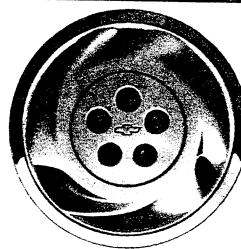
Bright White	32%
Medium Adriatic Blue Metallic	14%
Light Gray Metallic	9%
Black Rose Metallic	6%
Other colors	39%

Most Popular Exterior Colors with Corresponding Interior Color Availability

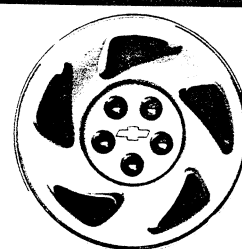
Interior Material Colors

	Medium Blue	Garnet Red	Medium Gray
Exterior Colors			
Bright White	■	■	■
Medium Adriatic Blue Metallic	■		■
Light Gray Metallic	■	■	■
Black Rose Metallic			■

Wheels



Corsica standard 14" bolt-on full wheel cover.



Corsica optional 14" styled-steel wheel.

MODEL 1LD69 CORSICA SEDAN

*Includes Destination & Handling Charges

MUST SPECIFY: EMISSIONS, ENGINE, TRANSMISSION
MUST ORDER ONE GROUP -- NO DELETIONS ALLOWED

N.C.	Base Preferred Equipment Group (Refer Standard Summary Page)	1SA	1SB	1SC
	Preferred Equipment Group 1			
	Carpeted Mats, Color-Keyed Front and Rear		X	X
	Windshield Wipers: Intermittent		X	X
	Dual Reading Lamps		X	X
	LH and RH Covered Visor Mirrors		X	X
	Luggage Area Convenience Net		X	X
	Preferred Equipment Group 2			
	Tilt-Wheel			X
	Split Folding Rear Seat with Armrest			X
	Speed Control, Electronic with Resume Speed			X
	Power Trunk Opener			X

ADDITIONAL OPTIONS

ACKNOWLEDGEMENTS				ENGINE			
N.C.	R8S	Multiple Order Numbers		N.C.	LN2	2.2 Liter MFI L4 (Base)	
V.P.S.	R8T	Preliminary Invoice			L82	3.1 Liter SFI V6 (Req MX0 Trans)	
N.C.	VK3	BRACKET: License Plate, Front			K05	HEATER: Engine Block	
		DEFOGGER:				RADIO EQUIPMENT	
		(Note: One of the Following	V.P.S.	UM6	Electronically Tuned AM/FM Stereo		
		Options Must Be Specified)			Radio w/Seek-Scan, Digital Clock,		
	C49	Defogger, Rear Window. Electric			Stereo Cassette Tape and Coaxial Front		
N.C.	R9W	Defogger, Rear Window not	V.P.S.	U1C	Electronically Tuned AM/FM Stereo Radio		
		Desired			w/Seek-Scan, Digital Clock, Compact		
		EMISSIONS: (Refer Emission			Disc Player, Delco Loc II, Coaxial Front		
		Requirements Tab Section)			and Extended Range Rear Speakers		
N.C.	FE9	Federal Emission Requirement		N.C.	AR9	SEAT: Bucket	
	NG1	Massachusetts/NY Emission			QFC	TIRES: P195/70 R14 W/S	
		Requirement				TRANSMISSION	
N.C.		w/LN2		N.C.	MX1	3-Speed Automatic (Base)	
	YF5	California Emission Requirement	N.C.	MX0	4-Speed Automatic Electronically Controlled		
		w/L82			(Reqs L82 Eng)		
N.C.		w/LN2		PC4	WHEELS: 14" Styled Steel		
N.C.	NB8	California/MA Emission Override		A31	WINDOWS: Power w/Driver Express Down		
		(Reqs FE9 Emission)					
N.C.	NC7	Federal Emission Override (Reqs					
		YF5/NG1 Emission)					

COLOR AND TRIM SELECTION

PLEASE NOTE: The Exterior Paint and Interior Trim Combinations Shown Below are the Only Combinations that are Available.

Interior Trim Color	Med Blue	Garnet Red	Med Gray
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MODEL	SEAT TYPE	SEAT OPTION*			
1LD69	Cloth Bucket	AR9	30B	78B	14B

*Seat Option AR9 Must Be Specified

SOLID PAINT APPLICATION

Exterior Paint Color	Color Code	Med Blue	Garnet Red	Med Gray
Black	41U		x	x
Black Rose (Met)	73U			x
Blue, Light Adriatic (Met)	36U	x		x
Blue, Med Adriatic (Met)	30U	x		x
Gray, Dark Green (Met)	18U			x
Gray, Light (Met)	14U	x	x	x
Red, Bright	81U			x
Red, Cayenne (Met)	96U			x
White, Bright	16U	x	x	x

POWER TEAMS

ENGINE OPTION CONDITION	FINAL DRIVE RATIO	
	2.93	3.18
* LN2 MX1	----	Std
L82 MX0	Std	----

*LN2 With MX1 Power Team N/A Hawaii

MANUFACTURERS MOTOR VEHICLE SPECIFICATIONS

METRIC (U.S. Customary)

1996

Manufacturer	CHEVROLET MOTOR DIVISION GENERAL MOTORS CORPORATION		Vehicle Line	CORSICA	
Mailing Address	30007 VAN DYKE WARREN, MICHIGAN 48090-9065		Issued	Revised	
			SEPTEMBER, 1995		

Direct questions concerning these specifications to the manufacturer listed above.

The information contained herein is prepared, distributed by, and is solely the responsibility of the vehicle manufacturing company to whose products it relates. This specification form was developed by the vehicle manufacturing companies under the auspices of the American Automobile Manufacturers Association.

The General Specifications herein are those in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.

AAMA

American Automobile Manufacturers Association

Blank Forms Provided by Technical Affairs Division

AAMA Specifications
METRIC (U.S. Customary)

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NOTE:

1. This form uses both SI Metric units and U.S. Customary units. The metric unit of measure is presented first, and the U.S. Customary unit follows in parentheses.
2. **UNLESS OTHERWISE INDICATED:**
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.
 - c. All linear dimensions are in millimeters (inches), and all mass (weight) specifications are in kilograms (pounds).
3. The General Specifications herein are those in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.
4. Additional Vehicle Dimensions (based in part on SAE J1100 "Motor Vehicle Dimensions") may be available from the manufacturer.

AAMA Specifications

Vehicle Line CORSICA

Model Year 1996

Issued 9-95

Revised (●) _____

METRIC (U.S. Customary)

Vehicle Origin

Design & development (company)	Chevrolet Car Division
Where built (country)	U.S.A.
Authorized U.S. sales marketing representative	Chevrolet Motor Division

Vehicle Models

Model Description & Drive (FWD / RWD / AWD / 4WD)*	Introduction Date	Make, Vehicle Models, Series, Body Type (Mfr's Model Code)	No. of Designated Seating Positions (Front / Rear)	Max. Trunk/Cargo Load-Kilograms (Pounds)	EPA Fuel Economy (City/Hwy)
CORSICA 4-Door Notchback Sedan (FWD)	9-95	1LD69	5(2/3)	64(141)	24/31

* FWD - Front Wheel Drive RWD - Rear Wheel Drive AWD - All Wheel Drive 4WD - Four Wheel Drive

AAMA Specifications

Vehicle Line CORSICA

Model Year 1996

Issued 9-95

Revised (●)

METRIC (U.S. Customary)

Power Teams

SAE J1349 Net bhp (brake horsepower) and Net Torque corrected to 77°F/25°C and 29.61 in. Hg/100 kPa atmospheric pressure.

			A	B	C	D
E N G I N E	Engine Code		LN2	L82		
	Displacement Liters (in ³)		2.2L (134) 4L	3.1L (191) V6		
	Induction system (FI, Carb, etc.)		Sequential Fuel Injection	Sequential Fuel Injection		
	Compression ratio		9.0:1	9.6:1		
	SAE Net at RPM	Power kW (bhp)	90(120) @ 5200	116(155) @ 5200		
		Torque N • m (lb. ft.)	176 (130) @ 4000	250 (185) @ 4000		
	Exhaust single, dual		Single	Single		
T R A N S	Transmission/ Transaxle		MD9-Automatic Transaxle 3-Speed	M13-Automatic Transaxle 4-Speed		
	Effective Final Drive / Axle Ratio (std. first)		3.18	2.93		

[illegible]

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
 Engine Code

2.2 LITER L4 (133 CID)
 SEQUENTIAL FUEL INJECTION RPO LN2

Engine - General

Type & description (inline, V, angle, flat, location, front, mid, rear, transverse, longitudinal, sohc, dohc, ohv, hemi, wedge, pre-chamber, etc.)		Inline, Front Transverse - OHV	
Manufacturer		General Motor Powertrain Division	
No. of cylinders		4	
Bore		89.0 mm (3.50 in.)	
Stroke		88.0 mm (3.46 in.)	
Bore Spacing (C / L to C / L)		99.0 mm (3.90 in.)	
Cylinder block material & mass kg. (lbs.) (machined)		Cast Iron, 44.58 kg (98.3 lbs.)	
Cylinder block deck height		216.65 mm (8.53 in.)	
Cylinder block length		443 mm (17.44 in.)	
Deck clearance (minimum) (above or below block)		.6 mm (.024 in.) Below	
Cylinder head material & mass kg. (lbs.)		Aluminum, 10.69 kg (23.6 lbs.)	
Cylinder head volume cm ³ (inches ³)		52.38 cm ³ (3.2 in ³)	
Cylinder liner material		No Liner	
Head gasket thickness (compressed)		1.50 (.059)	
Minimum combustion chamber total volume cm ³ (inches ³)		67.92 cm ³ (4.14 in ³)	
Cyl. no. system (front to rear)*	L. Bank	1-2-3-4	
	R. Bank	—	
Firing order		1-3-4-2	
Intake manifold material & mass kg. (lbs.)**		Aluminum, 6.049 kg (13.3 lbs)	
Exhaust manifold material & mass kg. (lbs)**		Cast Iron, 3.470 kg (7.7 lbs)	
Knock sensor (number & location)		One, Right Side Of Block	
Fuel required unleaded, diesel, etc.		Unleaded	
Fuel antiknock index (R + M) + 2		87	
Engine Mounts	Quantity	3 Automatic	4 Manual
	Material and type (elastomeric, hydroelastic, hydraulic damper, etc.)	(2) Elastomeric (3) Elastomeric	(1) Hydroelastic-Automatic (1) Hydroelastic-Manual
	Added isolation (sub-frame, crossmember, etc.)	No	
Total dressed engine mass (wt) dry***		138.50 (Dry) 142.20 (w/ Oil) Automatic 149.31 (Dry) 153.01 (w/ Oil) Manual	

Engine - Pistons

Material & mass, kg (weight, oz.) - piston only	Aluminum, .3125 kg
---	--------------------

Engine - Camshaft

Location		In Block, Right Side
Material & mass kg (weight, lbs.)		Assembled Steel, 2.27 kg (5.0 lbs.)
Drive type	Chain / belt	Chain
	Width / pitch	19.3/9.5 mm (.76/.37 in.)

* Rear of engine - drive takeoff. View from drive takeoff end to determine left & right side of engine.

** Finished state.

*** Dressed engine mass (weight) includes the following:

A/C Compressor Brackets & Bolts, Radiator Pipe, Air Cleaner AMS., Ducts & Bolts, Generator Brackets, Bolts & ACC. Belt, Starter Motor & Bolts, Transaxle Brace, Flywheel Cover & Bolts, Exhaust Downpipe w/ Converter & Bolts, EVAP EMIS Canister w/ Hoses and, Module Powertrain Control

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
 Engine Code

3.1 LITER V6 (191 CID)
 SEQUENTIAL FUEL INJECTION RPO L82

Engine - General

Type & description (inline, V, angle, flat, location, front, mid, rear, transverse, longitudinal, sohc, dohc, ohv, hemi, wedge, pre-chamber, etc.)		60 deg. V, Tranverse, OHV Front - Wheel Drive	
Manufacturer		General Motors Powertrain Division	
No. of cylinders		6	
Bore		89.00	
Stroke		84.01	
Bore Spacing (C / L to C / L)		111.76 (4.4)	
Cylinder block material & mass kg. (lbs.) (machined)		Cast Iron	
Cylinder block deck height		224.0 mm (9.0 in.)	
Cylinder block length		435.5 mm (17.4 in.)	
Deck clearance (minimum) (above or below block)		.58 Above TDV	
Cylinder head material & mass kg. (lbs.)		Cast Aluminum 5.3 kg (11.7 lbs.)	
Cylinder head volume cm³ (inches³)		28.0 cm³ (1.71 in³)	
Cylinder liner material		None	
Head gasket thickness (compressed)		1.62 mm (.0637)	
Minimum combustion chamber total volume cm³ (inches³)		27.0 cm³ (1.65 in³)	
Cyl. no. system (front to rear)*	L. Bank	2-4-6	
	R. Bank	1-3-5	
Firing order		1-2-3-4-5-6	
Intake manifold material & mass kg. (lbs.)**		Cast Aluminum Upper (6.63) Lower 5.6 (12.36)	
Exhaust manifold material & mass kg. (lbs)**		Cast Iron	
Knock sensor (number & location)		One, Left Side Center Of Block	
Fuel required unleaded, diesel, etc.		Unleaded	
Fuel antiknock index (R + M) + 2		87	
Engine Mounts	Quantity	4 Manual	3 Automatic
	Material and type (elastomeric, hydroelastic, hydraulic damper, etc.)	(2) Elastomeric (3) Elastomeric	(1) Hydroelastic - Automatic (1) Hydroelastic - Manual
	Added isolation (sub-frame, crossmember, etc.)	No	
Total dressed engine mass (wt) dry***		178.16 kg (691.9 lbs.)	

Engine - Pistons

Material & mass, g (weight, oz.) - piston only	Aluminum 369 (13.0)
--	---------------------

Engine - Camshaft

Location	Above Crankshaft At Center Of "V"		
Material & mass kg (weight, lbs.)	Assembled Steel, 2.25 (4.97)		
Drive type	Chain / belt	Chain	
	Width / pitch	15.88 x 9.53	6.25 x 3.75 in.

* Rear of engine - drive takeoff. View from drive takeoff end to determine left & right side of engine.

** Finished state.

*** Dressed engine mass (weight) includes the following:

A/C Compressor Brackets & Bolts, Radiator Pipe, Air Cleaner ASM., Ducts & Bolts, Generator Brackets, Bolts & ACC. Belts, Starter Motor & Bolts, Transaxle Brace, Flywheel Cover & Bolts, Exhaust Downpipe w/ Converter Bolts, Evap EMIS Canister w/ Hoses, and Module Powertrain Control

AAMA Specifications

Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (•) _____

METRIC (U.S. Customary)

Engine Description
Engine Code

2.2 LITER L4 (133 CID)
SEQUENTIAL FUEL INJECTION RPO LN2

Engine - Valve System

Hydraulic lifters (std., opt., n.a.)	Standard
Valves	Number intake / exhaust 4/4
	Head O.D. intake / exhaust 44.0 mm (1.73 in.) / 37.0 mm (1.46 in.)

Engine - Connecting Rods

Material & mass kg., (weight, lbs.)*	Forged Steel, .3730 kg (.822 lbs.)
Length (axes C/L to C/L)	141.95 (5.59)

Engine - Crankshaft

Material & mass kg., (weight, lbs.)*	Nodular Cast Iron, 14.4 kg (31.7 lbs.)
End thrust taken by bearing (no.)	4
Length & number of main bearings	5, 20.76 mm (.82 in)
Seal (material, one, two piece design, etc.)	Front One Piece Fluroelastomer
	Rear One Piece Fluroelastomer

Engine - Lubrication System

Normal oil pressure kPa (psi) at engine rpm	534-530 (63 - 77) @ 1200	12-20 @ 3000
Type oil intake (floating, stationary)	Stationary	
Oil filter system (full flow, part, other)	Full Flow	
Capacity of c/case, less filter-refill-L (qt.)	3.8 L (4.0 qt.)	

Engine - Diesel Information

(NOT APPLICABLE)

Diesel engine manufacturer	
Glow plug, current drain at 0°F.	
Injector nozzle	Type Opening pressure kPa (psi)
Pre-chamber design	
Fuel Injection pump	Manufacturer Type
Fuel injection pump drive (belt, chain, gear)	
Supplementary vacuum source (type)	
Fuel heater (yes/no)	
Water separator, description (std., opt.)	
Turbo manufacturer	
Oil cooler-type (oil to engine coolant; oil to ambient air)	
Oil filter	

Engine - Intake System

(NOT APPLICABLE)

Turbo charger - manufacturer	
Super charger - manufacturer	
Intercooler	

* Finished State

AAMA Specifications

Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (*)

METRIC (U.S. Customary)

Engine Description
Engine Code

3.1 LITER V6 (191 CID)
SEQUENTIAL FUEI INJECTION RPO L82

Engine - Valve System

Hydraulic lifters (std., opt., n.a.)		Standard
Valves	Number intake / exhaust	6/6
	Head O.D. intake / exhaust	43.64 mm / 36.20 mm

Engine - Connecting Rods

Material & mass kg., (weight, lbs.)*	Forged Steel/.592 kg (1.31 lbs.)
Length (axes C/L to C/L)	144.78 (5.79)

Engine - Crankshaft

Material & mass kg.. (weight, lbs.)*		Cast Iron	17.2 kg (37.9 lbs.)
End thrust taken by bearing (no.)		3	
Length & number of main bearings		29.5 mm (1,4)	24.0 mm (2,3)/ 4
Seal (material, one, two piece design, etc.)	Front	Viton/ Steel, One Piece	
	Rear	Viton/ Steel, One Piece	

Engine - Lubrication System

Normal oil pressure kPa (psi) at engine rpm	280 - 360 @ 2400
Type oil intake (floating, stationary)	Stationary
Oil filter system (full flow, part, other)	Full Flow
Capacity of c/case, less filter-refill-L (qt.)	3.8 L (4.0 qt.)

Engine - Diesel Information (NOT APPLICABLE)

Diesel engine manufacturer		
Glow plug, current drain at 0°F.		
Injector nozzle	Type	
	Opening pressure kPa (psi)	
Pre-chamber design		
Fuel Injection pump	Manufacturer	
	Type	
Fuel injection pump drive (belt, chain, gear)		
Supplementary vacuum source (type)		
Fuel heater (yes/no)		
Water separator, description (std., opt.)		
Turbo manufacturer		
Oil cooler-type (oil to engine coolant; oil to ambient air)		
Oil filter		

Engine - Intake System (NOT APPLICABLE)

Turbo charger - manufacturer	
Super charger - manufacturer	
Intercooler	

* Finished State

AAMA Specifications

Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
Engine Code

2.2 LITER L4 (133 CID)
SEQUENTIAL FUEL INJECTION RPO LN2

Engine - Cooling System

Coolant recovery system (std., opt., n.a.)		Standard
Coolant fill location (rad., bottle)		Surge Tank
Radiator cap relief valve pressure kPa (psi)		103 kPa (15 psi)
Circulation thermostat	Type (choke, bypass)	Choke
	Starts to open at °C (°F)	91°C (195°F) (All Except LD2)
Water pump	Type (centrifugal, other)	Centrifugal
	GMP 1000 pump rpm	7.3
	Number of pumps	1
	Drive (V-belt, other)	Serpentine Belt
	Bearing type	Sealed, Ball Roller
	Impeller material	Stamped Steel
	Housing material	Aluminum
By-pass recirculation type (inter., ext.)		External
Cooling System capacity	With heater - L (qt.)	8.7 L (9.2 qt.)
	With air conditioner - L (qt.)	8.7 L (9.5 qt.)
	Opt. equipment specify - L (qt.)	None
Water jackets full length of cyl. (yes, no)		Yes
Water all around cylinder (yes, no)		Yes
Water jackets open at head face (yes, no)		No
Radiator core	Std., A/C, HD	A/C
	Type (cross-flow, etc.)	Cross - Flow
	Construction (fin & tube mechanical, braze, etc.)	Tube & Center/Brazed
	Material, mass kg (wgt., lbs.)	Aluminum 2.54 kg (5.6 lbs) Manual Trans, 3.13kg (6.9lbs) Auto Trans.
	Width	660 (26.3)
	Height	383 (15.3)
	Thickness	16 (.63)
	Fins per inch	20
Radiator end tank material		Nylon 66, 33% Mineral Filled
Fan	Std., elec., opt.	Electric - Standard
	Number of blades & type (flex, solid, material)	Nylon 66, 33% Mineral Filled
	Number & location (front, rear of radiator)	1 Fan - Behind Radiator
	Diameter & projected width	381 (15.0)
	Ratio (fan to crankshaft rev.)	Not Applicable
	Fan cutout type	ECM Controlled
	Drive type (direct, remote)	Direct - Electric Motor
	RPM at idle (elec.)	1800
	Motor rating (wattage/elec.)	150 W
	Motor switch (type & location/elec.)	ECM
	Switch point (temp./pressure/elec.)	On At 106°C (223°F) Coolant Temperature Or 193 psi A/C Head Pressure Off 103°C (217°F) & 108 psi Or w/ A/C On, Fan Always On Below 35 mph.
	Fan shroud (material)	None

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
 Engine Code

3.1 LITER V6 (191 CID)
 SEQUENTIAL FUEL INJECTION RPO L82

Engine - Cooling System

Coolant recovery system (std., opt., n.a.)		Standard
Coolant fill location (rad., bottle)		Surge Tank
Radiator cap relief valve pressure kPa (psi)		103 kPa (15 psi)
Circulation thermostat	Type (choke, bypass)	Bypass
	Starts to open at °C (°F)	91°C (195°F)
Water pump	Type (centrifugal, other)	Centrifugal
	GMP 1000 pump rpm	12
	Number of pumps	1
	Drive (V-belt, other)	Serpentine Belt
	Bearing type	Ball - Roller
	Impeller material	Cast Iron
	Housing material	Cast Aluminum
By-pass recirculation type (inter., ext.)		External
Cooling System capacity	With heater - L (qt.)	12.4 L (13.1 qt)
	With air conditioner - L (qt.)	12.4 L (13.1 qt)
	Opt. equipment specify - L (qt.)	None
Water jackets full length of cyl. (yes, no)		Yes
Water all around cylinder (yes, no)		Yes
Water jackets open at head face (yes, no)		Yes
Radiator core	Std., A/C, HD	All
	Type (cross-flow, etc.)	Cross Flow
	Construction (fin & tube mechanical, braze, etc.)	Tube & Center/Brazed
	Material, mass kg (wgt., lbs.)	Aluminum 2.54 kg (5.6 lbs) Manual Trans. 3.13 kg (6.9 lbs) Auto Trans
	Width	660 (26)
	Height	383 (15.1)
	Thickness	16 (.63)
	Fins per inch	20
Radiator end tank material		Nylon 66, 33% Mineral Filled
Fan	Std., elec., opt.	Electric - Standard
	Number of blades & type (flex, solid, material)	Nylon 66, 33% Mineral Filled
	Number & location (front, rear of radiator)	1 Fan Behind Radiator
	Diameter & projected width	381 (15.0)
	Ratio (fan to crankshaft rev.)	Not Applicable
	Fan cutout type	ECM Controlled
	Drive type (direct, remote)	Electric
	RPM at idle (elec.)	1900
	Motor rating (wattage/elec.)	240 W
	Motor switch (type & location/elec.)	ECM
	Switch point (temp./pressure/elec.)	On At 106°C (223°F) Coolant Temp. or 193 psi A/C Head Pressure. Off At 103° (217°F) And 108 psi
	Fan shroud (material)	None

AAMA Specifications

Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
Engine Code

2.2 LITER L4 (133 CID)
SEQUENTIAL FUEL INJECTION RPO LN2

Engine - Fuel System (See Supplemental page for details of Fuel Injection, Supercharger, Turbocharger, etc. if used.)

Induction type: carburetor, fuel injection system, etc.		Fuel Injection
Manufacturer		A/C Rochester Products
Carburetor no. of barrels		None
Idle A/F mix.		Computer Controlled
Fuel injection	Point of injection (no.)	Entering Cylinder Head (Four)
	Constant, pulse, flow	Pulse
	Control (electronic, mech.)	Electronic
	System pressure kPa (psi)	264 - 306 (43-44)
Idle speed-rpm (spec. neutral or drive and propane if used)	Manual (Neutral)	900 RPM
	Automatic (Drive)	600 RPM
Intake manifold heat control (exhaust or water thermostatic or fixed)		None
Air cleaner type		Replacement Paper Element
Fuel filter (type/location)		Replaceable Paper Element Located Near Fuel Tank
Fuel pump	Type (elec. or mech.)	Electric
	Location (eng., tank)	Fuel Tank
	Pressure range kPa (psi)	250-300 (36-44)
	Flow rate at regulated pressure L (gal)/hr @ kPa (psi)	62.5 (16.4) @ 350 (50.8) @ Wide Open Throttle

Fuel Tank

Capacity refill L (gallons)		57.5 L (15.2 gal.)
Location (describe)		Under Rear Seat (Forward Of Rear Axle)
Attachment		Two Longitudinal Steel Straps
Material & Mass kg. (weight lbs.)		Steel
Filler pipe	Location & material	Right Rear Quarter Panel - Steel
	Connection to tank	Fuel Filler And Vent Hose Asm. With Clamps
Fuel line (material)		Steel/ Nylon/ Rubber
Fuel hose (material)		Rubber
Return line (material)		Steel/ Nylon/ Rubber
Vapor line (material)		Steel/ Nylon/ Rubber
Extended range tank	Opt., n.a.	Not Applicable
	Capacity L (gallons)	"
	Location & material	"
	Attachment	"
Auxiliary tank	Opt., n.a.	"
	Capacity L (gallons)	"
	Location & material	"
	Attachment	"
	Selector switch or valve	"
	Separate fill	"

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
 Engine Code

3.1 LITER V6 (191 CID)
 SEQUENTIAL FUEL INJECTION RPO L82

Engine - Fuel System (See Supplemental page for details of Fuel Injection, Supercharger, Turbocharger, etc. if used.)

Induction type: carburetor, fuel injection system, etc.		Sequential Fuel Injection
Manufacturer		A/C Rochester Products
Carburetor no. of barrels		N/A
Idle A/F mix.		PCM Controlled
Fuel injection	Point of injection (no.)	Intake Port (6)
	Constant, pulse, flow	Pulse
	Control (electronic, mech.)	Electronic
	System pressure kPa (psi)	300 kPa (43.5 psi)
Idle speed-rpm (spec. neutral or drive and propane if used)	Manual	PCM Controlled
	Automatic	PCM Controlled
Intake manifold heat control (exhaust or water thermostatic or fixed)		Fixed
Air cleaner type		Replaceable Paper Element
Fuel filter (type/location)		Chassis Mounted, In-Line Replaceable
Fuel pump	Type (elec. or mech.)	Electric
	Location (eng., tank)	Tank
	Pressure range kPa (psi)	250-300 (36-44)
	Flow rate at regulated pressure L (gal)/hr @ kPa (psi)	62.5 (16.4) @ 350 (50.8) @ Wide Open Throttle

Fuel Tank

Capacity refill L (gallons)		57.5 L (15.2 gal.)
Location (describe)		Under Rear Seat (Forward Of Rear Axle)
Attachment		Two Longitudinal Steel Straps
Material & Mass kg. (weight lbs.)		Steel
Filler pipe	Location & material	Right Rear Quarter Panel - Steel
	Connection to tank	Fuel Filler And Vent Hose Asm. With Clamps
Fuel line (material)		Steel/Nylon/Rubber
Fuel hose (material)		Rubber
Return line (material)		Steel/Nylon/Rubber
Vapor line (material)		Steel/Nylon/Rubber
Extended range tank	Opt., n.a.	Not Applicable
	Capacity L (gallons)	"
	Location & material	"
	Attachment	"
Auxiliary tank	Opt., n.a.	"
	Capacity L (gallons)	"
	Location & material	"
	Attachment	"
	Selector switch or valve	"
	Separate fill	"

AAMA Specifications

Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
Engine Code

2.2 LITER L4 (133 CID)
SEQUENTIAL FUEL INJECTION RPO LN2

Vehicle Emission Control

Type (air injection, engine modifications, other)			CCC Control
Exhaust Emission Control	Air injection	Pump or pulse	Not
		Driven by	Applicable
		Air distribution (head, manifold, etc.)	
		Point of entry	
	Exhaust Gas Recirculation	Type (controlled flow, open orifice, other)	Controlled Flow EGR Valve
		Exhaust source	4# at Cylinder Head
		Point of exhaust injection (spacer, carburetor, manifold, other)	Inlet Manifold
	Catalytic Converter	Type	3 - Way Monolith
		Number of	1
		Locations(s)	Mounted To Center Underbody
		Volume L (in³)	1.8 (110)
		Substrate type	Ceramic
		Noble metal type	Platinum (Pt.), Rhodium (Rh.), Palladium (Pd.)
Crankcase Emission Control	Type (ventilates to atmosphere, induction system, other)		Induction System
	Energy source (manifold vacuum, carburetor, other)		Manifold Vacuum
	Discharges to (intake manifold, other)		Intake Manifold
	Air inlet (breather cap, other)		Air Cleaner Outlet Duct
Evaporative Emission Control	Vapor vented to (crankcase, canister, other)	Fuel Tank	Canister
		Carburetor	N/A
	Vapor storage provision		Charcoal
	Closed loop (yes/no)		Yes
Electronic system	Open loop (yes/no)		No

Engine - Exhaust System

Type (single, single with cross-over, dual, other)		Single
Muffler no. & type (reverse flow, straight thru, separate resonator), Muffler volume (liters), Material & Mass kg. (weight lbs.)		1, Triflow Muffler, Stainless Steel, 6.9 (15.1)
Resonator no., type, & volume (liters)		Not Applicable
Exhaust pipe	Branch o.d., wall thickness	"
	Main o.d., wall thickness	41.3 x 1.42 mm (1.625 x .056 in.)
	Material & Mass kg. (weight lbs.)	409 Stainless Steel 3, 4 (7.6)
Intermediate pipe	o.d. & wall thickness	50.8 x 1.39 mm (2.0 x .054 in.)
	Material & Mass kg. (weight lbs.)	409 Stainless Steel, 3.0 kg (6.7 lbs.)
Tail pipe	o.d. & wall thickness	44.4 x 1.09 mm (1.75 x .043 in.)
	Material & Mass kg. (weight lbs.)	409 Aluminum

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
 Engine Code

3.1 LITER V6 (191 CID)
 SEQUENTIAL FUEL INJECTION RPO L82

Vehicle Emission Control

Type (air injection, engine modifications, other)			Not Applicable
Exhaust Emission Control	Air injection	Pump or pulse	"
		Driven by	"
		Air distribution (head, manifold, etc.)	"
		Point of entry	"
	Exhaust Gas Recirculation	Type (controlled flow, open orifice, other)	Controlled Flow Digital
		Exhaust source	Right Side Exhaust Manifold
		Point of exhaust injection (spacer, carburetor, manifold, other)	Intake Manifold
	Catalytic Converter	Type	Bed Monolith (Dual)
		Number of	1
		Locations(s)	Mounted to Underbody
		Volume L (in³)	1.8 L (110 in³)
		Substrate type	Ceramic Monolith
		Noble metal type	Platinum (Pt.), Rhodium (Rh.)
Crankcase Emission Control	Type (ventilates to atmosphere, induction system, other)		Induction
	Energy source (manifold vacuum, carburetor, other)		Manifold Vacuum
	Discharges to (intake manifold, other)		Intake Manifold
	Air inlet (breather cap, other)		Right Rear Rocker Arm Cover
Evaporative Emission Control	Vapor vented to (crankcase, canister, other)	Fuel Tank	Canister
		Carburetor	Not Applicable
	Vapor storage provision		Charcoal
Electronic system	Closed loop (yes/no)		Yes
	Open loop (yes/no)		No

Engine - Exhaust System

Type (single, single with cross-over, dual, other)		Single
Muffler no. & type (reverse flow, straight thru, separate resonator), Muffler volume (liters), Material & Mass kg. (weight lbs.)		1, Triflow Muffler, Stainless Steel 6.9 (15.1)
Resonator no., type, & volume (liters)		1, 101 mm x 25
Exhaust pipe	Branch o.d., wall thickness	Not Applicable
	Main o.d., wall thickness	50.8 x 1.77 mm (2.0 x .070 in.)
	Material & Mass kg. (weight lbs.)	409 Stainless Steel, 1.9 kg (4.2 lbs.)
Intermediate pipe	o.d. & wall thickness	50.8 x 1.59 mm (2.0 x .054 in.)
	Material & Mass kg. (weight lbs.)	409 Stainless Steel, 3.0 kg (6.7 lbs.)
Tail pipe	o.d. & wall thickness	44.8 x 1.09 mm (1.4 x .043 in.)
	Material & Mass kg. (weight lbs.)	409 Aluminum Stainless Steel, 8 (1.8); w/ Z54 1.0 (2.2)

* (w/ Z54 57.1 x 1.09 mm (2.2 x .043 in.)

AAMA Specifications

Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
Engine Code

2.2 LITER L4 (133 CID)
SEQUENTIAL FUEL INJECTION RPO LN2

Transmissions/Transaxle (Std., Opt., N.A.)

Manual 4-speed (manufacturer/country)	N/A
Manual 5-speed (manufacturer/country)	N/A
Manual 6-speed (manufacturer/country)	N/A
Automatic (manufacturer/country)	Standard 3- Speed Hydromatic
Automatic overdrive (manufacturer/country)	N/A

Manual Transmission/Transaxle

Number of forward speeds		5
Gear ratios	1st	3.73
	2nd	2.18
	3rd	1.33
	4th	.92
	5th	.74
	6th	
	Reverse	3.58
Synchronous meshing (specify gears)		1-5
Shift lever location		Floor
Trans. case material & mass kg. (lbs.)*		Aluminum 36.5 kg (80.5 lbs.)
Lubricant	Capacity L (pt.)	1.9 L (4.0 pt.)
	Type recommended	Sychromiesh Tranmission Fluid (STF)

Clutch (Manual Transmission)

Clutch manufacturer		Daikin
Clutch type (dry, wet, single, multiple disc)		Dry Disc, Single
Linkage (hydraulic, cable, rod, lever, other)		Hydraulic
Max. pedal effort (nom. spring load) N (lbs.)	Depressed	1333.4 (30.0)
	Released	115.6 (26.0)
Assist (spring, power/percent, nominal)		Over Center Spring
Type pressure plate springs		Diaphragm
Total spring load (nominal) N (lbs.)		5688 (1279)
Clutch facing	Facing mfr. & material coding	Valeo F202
	Facing material & construction	F202
	Rivets per facing	16
	Outside x inside dia. (nominal)	215.0 x 150.0 (8.46 x 5.91) 186.3 (28.88)
	Total eff. area cm ² (in. ²)	186.3 cm ³ (28.88 in ³)
	Thickness (pressure plate side/fly wheel side)	3.5 (1.4) Pressure Plate Side, 3.2 (.13) Flywheel Side
	Rivet depth (pressure plate side/fly wheel side)	1.3 (0.05)/ 1.2 (0.05)
	Engagement cushion method	Driven Plate, Wave Spoke Springs
Release bearing type & method lub.		Self Centering, Angular Contact Ball Bearing - Prepacked Sealed
Torsional damping method, springs, hysteresis		Coil Spring With Non - Metal Friction Control

* Includes shift linkage, lubricant, and clutch housing. If other specify.

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Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
Engine Code

3.1 LITER V6 (191 CID)
SEQUENTIAL FUEL INJECTION RPO L82

Transmissions/Transaxle (Std., Opt., N.A.)

Manual 4-speed (manufacturer/country)	N/A
Manual 5-speed (manufacturer/country)	N/A
Manual 6-speed (manufacturer/country)	N/A
Automatic (manufacturer/country)	Optional - General Motors Transmissions, USA (M13)
Automatic overdrive (manufacturer/country)	N/A

Manual Transmission/Transaxle (NOT APPLICABLE)

Number of forward speeds		
Gear ratios	1st	
	2nd	
	3rd	
	4th	
	5th	
	6th	
	Reverse	
Synchronous meshing (specify gears)		
Shift lever location		
Trans. case material & mass kg. (lbs.)*		
Lubricant	Capacity L (pt.)	
	Type recommended	

Clutch (Manual Transmission) (NOT APPLICABLE)

Clutch manufacturer		
Clutch type (dry, wet; single, multiple disc)		
Linkage (hydraulic, cable, rod, lever, other)		
Max. pedal effort (nom. spring load) N (lbs.)	Depressed	
	Released	
Assist (spring, power/percent, nominal)		
Type pressure plate springs		
Total spring load (nominal) N (lbs.)		
Clutch facing	Facing mfr. & material coding	
	Facing material & construction	
	Rivets per facing	
	Outside x inside dia. (nominal)	
	Total eff. area cm ² (in. ²)	
	Thickness (pressure plate side/fly wheel side)	
	Rivet depth (pressure plate side/fly wheel side)	
	Engagement cushion method	
Release bearing type & method lub.		
Torsional damping method, springs, hysteresis		

* Includes shift linkage, lubricant, and clutch housing. If other specify.

AAMA Specifications

Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
Engine Code

2.2 LITER L4 (133 CID)
SEQUENTIAL FUEL INJECTION RPO LN2

Automatic Transmission/Transaxle

Trade Name		GMPT 3T40 Transaxle
Type and special features (describe)		3-Speed Automatic With Torque Converter Clutch (MD9)
Shift mechanics		Hydraulic Clutches
Gear selector	Location (column, floor, other)	Column & Floor
	Ltr./No. designation (e.g. PRND21)	P-R-N-D-2-1
	Shift interlock (yes, no, describe)	Yes
Gear ratios	1st	2.84
	2nd	1.60
	3rd	1.00 (Converter Clutch Engagement)
	4th	Not Applicable
	5th	"
	6th	"
	Reverse	2.07
	Final drive ratio	2.84 Effective Final Drive 3.18
Max. upshift vehicle speed - drive range km/h (mph)		143 (89)
Max. upshift engine speed RPM		6200
Max. kickdown speed - drive range km/h (mph)		143 (89)
Min. overdrive speed km/h (mph)		143 (85)
Torque converter	Type	Lock - Up
	Torus design	Yes
	Number of elements	3
	Max. ratio at stall	2.48
	Type of cooling (air, liquid)	Liquid
	Nominal diameter	245
	Capacity factor "K"	203
Pump type		Positive Variable Displacement Vane
Lubricant	Capacity refill L (pt.)	8.5 kg (17.85 lbs.) Dry
	Type recommended	Dexron III
Oil cooler (std., opt., N.A., internal, external, air, liquid)		Standard, Integral Part of Radiator
Transmission mass kg (lbs.) & case material**		65.7 kg (144.84 lbs.) Dry Weight

All Wheel / 4 Wheel Drive

(NOT APPLICABLE)

Description & type (part-time, full-time, 2/4 shift while moving, mechanical, elect., chain/gear, etc.)		
Transfer case	Manufacturer and model	
	Type and location	
Low-range gear ratio		
System disconnect (describe)		
Center differential	Type (bevel, planetary, w or w/o viscous bias, torsen, etc.)	
	Torque split (% front/rear)	

* Input speed + $\sqrt{\text{torque}}$

** Dry weight including torque converter. If other, specify.

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
 Engine Code

3.1 LITER V6 (191CID)
 SEQUENTIAL FUEL INJECTION RPO L82

Automatic Transmission/Transaxle

Trade Name		GMPT 4T60 - E Transaxle
Type and special features (describe)		4 Speed Front Wheel Drive Electronically Controlled Transaxle with torque Converter Clutch and Overdrive
Shift mechanics		Hydraulic Clutches/ Electronic Shifting
Gear selector	Location (column, floor, other)	Floor
	Ltr./No. designation (e.g. PRND21)	P-R-N- D -D-2-1
	Shift interlock (yes, no, describe)	Yes
Gear ratios	1st	2.92
	2nd	1.57
	3rd	1.00
	4th	.71
	5th	Not Applicable
	6th	"
	Reverse	2.39
	Final drive ratio	3.29 Effective Final Drive = 2.93
Max. upshift vehicle speed - drive range km/h (mph)		Dependent on Engine Speed
Max. upshift engine speed RPM		5625
Max. kickdown speed - drive range km/h (mph)		151 (94)
Min. overdrive speed km/h (mph)		77 (48)
Torque converter	Type	Lock - Up
	Torus design	Yes
	Number of elements	3
	Max. ratio at stall	1.93
	Type of cooling (air, liquid)	Liquid
	Nominal diameter	245 (9.7)
	Capacity factor "K"	140
Pump type		Positive Variable Displacement Vane
Lubricant	Capacity refill L (pt.)	12.7 L (26.8 pt.) Dry
	Type recommended	Dexron III
Oil cooler (std., opt., N.A., internal, external, air, liquid)		Standard, Integral Part of Radiator
Transmission mass kg (lbs.) & case material**		81.0 kg (178.5 lbs.) Dry

All Wheel / 4 Wheel Drive

(NOT APPLICABLE)

Description & type (part-time, full-time, 2/4 shift while moving, mechanical, elect., chain/gear, etc.)		
Transfer case	Manufacturer and model	
	Type and location	
Low-range gear ratio		
System disconnect (describe)		
Center differential	Type (bevel, planetary, w or w/o viscous bias, torsen, etc.)	
	Torque split (% front/rear)	

* Input speed + $\sqrt{\text{torque}}$

** Dry weight including torque converter. If other, specify.

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
 Engine Code

2.2 LITER L4 (133 CID)
 SEQUENTIAL FUEL INJECTION RPO LN2

Axle Ratio and Tooth Combinations (See 'Power Teams' for axle ratio usage)

Effective final drive ratio (or overall top gear ratio)			MD9 (3 Speed Automatic)
Transfer ratio and method (chain, gear, etc.)			1.12 Chain
Front drive unit	Ring gear o.d.		Not Applicable
	No. of teeth	Pinion	"
		Ring gear	"

Front Drive Unit

Description (integral to trans., etc.)		Planetary Final Drive Integral With Transmission
Limited slip differential (type)		Not Applicable
Drive pinion	Type	"
	Offset	"
No. of differential pinions		2
Pinion / differential	Adjustment (shim, etc.)	Not Applicable
	Bearing adjustment	"
Driving wheel bearing (type)		
Lubricant	Capacity L (pt.)	See Automatic Trans. Spec.
	Type recommended	"

Axle Shafts - Front Wheel Drive

Manufacturer and number used			Delphi Saginaw Automotive
Type (straight, solid bar, tubular, etc.)		Left	Straight Solid Bar
		Right	Straight Solid Bar
Outer diam. x length* x wall thickness	Manual Transaxle	Left	
		Right	
	Automatic transaxle	Left	23.9 x 311.0 mm
		Right	23.9 x 364.3 mm
	Optional transaxle	Left	
		Right	
Slip yoke	Type		
	Number of teeth		
	Spline o.d.		
Universal joints	Make and mfg. no.	Inner	Delphi Saginaw
		Outer	Delphi Saginaw
	Number used		Inboard and Outboard On Each Half Assembly
	Type, size, plunge	Inner	Tripot 61.0 Stroke
		Outer	Rzeppa - Fixed Center
	Attach (u-bolt, clamp, etc.)		Inboard Joint - Retaining Ring/ Outboard Joint - Washer and Nut
	Bearing	Type (plain, anti-friction)	Inner - Ball & Roller Outer - Ball
		Lubrication (fitting, prepack)	Prepacked
Drive taken through (torque tube, arms or springs)			Wisebone Control Arm; Upper MacPherson
Torque taken through (torque tube, arms or springs)			Engine Mounting System

* Centerline to centerline of universal joints, or to centerline of attachment.

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
 Engine Code

3.1 LITER V6 (191CID)
 SEQUENTIAL FUEL INJECTION RPO L82

Axle Ratio and Tooth Combinations (See 'Power Teams' for axle ratio usage)

Effective final drive ratio (or overall top gear ratio)			MR3 5 Speed Manual
Transfer ratio and method (chain, gear, etc.)			
Front drive unit	Ring gear o.d.		
	No. of teeth	Pinion	
		Ring gear	

Front Drive Unit

Description (integral to trans., etc.)		Planetary Final Drive Integral With Transmission
Limited slip differential (type)		Not Applicable
Drive pinion	Type	"
	Offset	"
No. of differential pinions		2
Pinion / differential	Adjustment (shim, etc.)	Not Applicable
	Bearing adjustment	"
Driving wheel bearing (type)		
Lubricant	Capacity L (pt.)	See Automatic Trans. Spec.
	Type recommended	"

Axle Shafts - Front Wheel Drive

Manufacturer and number used			Delphi Saginaw Automatic
Type (straight, solid bar, tubular, etc.)		Left	Straight Solid Bar
		Right	Straight Solid Bar
Outer diam. x length* x wall thickness	Manual Transaxle	Left	23.81 x 320.0 mm
		Right	23.81 x 663.0 mm
	Automatic transaxle	Left	
		Right	
	Optional transaxle	Left	
		Right	
Slip yoke	Type		
	Number of teeth		
	Spline o.d.		
Universal joints	Make and mfg. no.	Inner	Delphi Saginaw
		Outer	Delphi Saginaw
	Number used		2
	Type, size, plunge	Inner	Tripot 61.0 Stroke
		Outer	Rzeppa - Rixed Center
	Attach (u-bolt, clamp, etc.)		Retaining Ring Inner Washer Nut Outer
	Bearing	Type (plain, anti-friction)	Inner - Ball & Roller Outer - Ball
		Lubrication (fitting, prepack)	Prepacked
Drive taken through (torque tube, arms or springs)			Wisebone Lower Cntl. Arm; Upper MacPherson
Torque taken through (torque tube, arms or springs)			Engine Mounting System

* Centerline to centerline of universal joints, or to centerline of attachment.

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
 Engine Code

2.2 LITER L4 (133 CID)
 MULTI-PORT FUEL INJECTION RPO LN2

Axle Ratio and Tooth Combinations (See 'Power Teams' for axle ratio usage)

Axle ratio (or overall top gear ratio)		3.18 (MD9) 3 Speed Automatic
Ring gear o.d.		N/A
No. of teeth	Pinion	N/A
	Ring gear	N/A

Rear Axle Unit (NOT AVAILABLE)

Description		
Limited slip differential (type)		
Drive pinion	Type	
	Offset	
No. of differential pinions		
Pinion / differential	Adjustment (shim, etc.)	
	Bearing adjustment	
Driving wheel bearing (type)		
Lubricant	Capacity L (pt.)	
	Type recommended	

Propeller Shaft - Rear Wheel Drive (NOT AVAILABLE)

Manufacturer Type (straight tube, tube-in-tube, internal-external damper, etc.)			
Outer diam. x length* x wall thickness	Manual 4-speed transmission		
	Manual 5-speed transmission		
	Manual 6-speed transmission		
	Overdrive		
	Automatic transmission		
Intermediate bearing	Type (plain, anti-friction)		
	Lubrication (fitting, prepack)		
Slip yoke	Type		
	Number of teeth		
	Spline o.d.		
Universal joints	Make and mfg. no.	Front	
		Rear	
	Number used		
	Type (ball and trunnion, cross)		
	Rear attach (u-bolt, clamp, etc.)		
	Bearing	Type (plain, anti-friction)	
		Lubrication (fitting, prepack)	
Drive taken through (torque tube, arms or springs)			
Torque taken through (torque tube, arms or springs)			

* Centerline to centerline of universal joints, or to centerline of rear attachment.

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Description
 Engine Code

3.1 LITER V6 (191 CID)
 SEQUENTIAL FUEL INJECTION RPO L82

Axle Ratio and Tooth Combinations (See 'Power Teams' for axle ratio usage)

Axle ratio (or overall top gear ratio)		2.93 (M13) 4 Speed Automatic
Ring gear o.d.		N/A
No. of teeth	Pinion	N/A
	Ring gear	N/A

Rear Axle Unit (NOT AVAILABLE)

Description		
Limited slip differential (type)		
Drive pinion	Type	
	Offset	
No. of differential pinions		
Pinion / differential	Adjustment (shim, etc.)	
	Bearing adjustment	
Driving wheel bearing (type)		
Lubricant	Capacity L (pt.)	
	Type recommended	

Propeller Shaft - Rear Wheel Drive (NOT AVAILABLE)

Manufacturer Type (straight tube, tube-in-tube, internal-external damper, etc.)			
Outer diam. x length* x wall thickness	Manual 4-speed transmission		
	Manual 5-speed transmission		
	Manual 6-speed transmission		
	Overdrive		
	Automatic transmission		
Intermediate bearing	Type (plain, anti-friction)		
	Lubncation (fitting, prepack)		
Slip yoke	Type		
	Number of teeth		
	Spline o.d.		
Universal joints	Make and mfg. no.	Front	
		Rear	
	Number used		
	Type (ball and trunnion, cross)		
	Rear attach (u-bolt, clamp, etc.)		
	Bearing	Type (plain, anti-friction)	
		Lubrication (fitting, prepack)	
Drive taken through (torque tube, arms or springs)			
Torque taken through (torque tube, arms or springs)			

* Centerline to centerline of universal joints, or to centerline of rear attachment.

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Model Code/Description And/OR
 Engine Code/Description

ALL

Suspension - General Including Electronic Controls

Car leveling	Standard/optional/not available		—	
	Manual/automatic control		—	
	Type (air/hydraulic)		—	
	Primary/assist spring		—	
	Rear only/4 wheel leveling		—	
	Single/dual rate spring		—	
	Single/dual ride heights		—	
	Provision for jacking		Body Jack & Pads On Rocker	
Shock absorber damping controls	Standard/option/not available		—	
	Manual/automatic control		—	
	Number of damping rates		—	
	Type of actuation (manual/ electric motor/air, etc.)		—	
	Sensors	Lateral acceleration		—
		Deceleration		—
		Acceleration		—
Road surface		—		
Shock absorber (front & rear)	Type		Front - MacPherson Strut; Rear - Double Acting Hydraulic	
	Make		Delco Products	
	Piston diameter		Front: 32 (1.26) Rear: 25 (.98)	
	Rod diameter		Front: 22 (.87) Rear: 13 (.51)	

Suspension - Front

Type and description		MacPherson Strut With Coil Spring	
Travel	Full jounce (define load condition)		82.5 (3.25) (From Design)
	Full rebound		-81.5 (-3.2) (From Design)
Spring	Type (coil, leaf, other & material)		Coil, Steel
	Insulators (type & material)		Top & Bottom - Rubber
	Size (Leaf: length & width; Coil: design height & i.d.; Bar: length & diameter)		Spring Computer Selected - Varies With Option Content
	Spring rate N/mm (lb./in.)		27 N/mm
	Rate at wheel N/mm (lb./in.)		17.5
Stabilizer	Type (link, linkless, frameless)		Link
	Material & O.D. bar/tube, wall thickness		Steel 24 mm

Suspension - Rear

Type and description		Trailing Twist Axle w/ Tubular Cont. Arms and Open Section Transverse Beam	
Travel	Full jounce (define load condition)		96.5 mm (3.79 in.) (From Design)
	Full rebound		89 mm (2.81 in.) (From Design)
Spring	Type (coil, leaf, other & material)		Coil, Steel
	Size (Leaf: length & width; Coil: design height & i.d.; Bar: length & diameter)		Spring Computer Selected - Varies With Option Content
	Spring rate N/mm (lb./in.)		19N/mm
	Rate at wheel N/mm (lb./in.)		11.1
	Insulators (type & material)		Top - Rubber
	If leaf	No. of leaves	—
		Shackle (comp. or tens.)	—
Stabilizer	Type (link, linkless, frameless)		—
	Material & O.D. bar/tube, wall thickness		—
Track bar (type)		—	

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METRIC (U.S. Customary)

Model Code/Description And/Or
 Engine Code/Description

ALL

Brakes - Service

Description			Power Assisted Hydraulic Brakes		
Manufacturer and brake type (std., opt., n.a.)		Front (disc or drum)	Standard - Disc		
		Rear (disc or drum)	Standard - Drum		
Valving type (proportion, delay, metering, other)			Proportioning, Diagonal Split Circuit		
Power brake (std., opt., n.a.)			Standard		
Booster type (remote, integral, vac., hyd., etc.)			Tandem Vacuum		
Vacuum	Source (inline, pump, etc.)		Inline		
	Reservoir (volume in.³)		None		
	Pump-type(elec., gear or belt driven)		Not Applicable		
Traction assist	Operational speed range		Not Applicable		
	Type (engine or brake intervention)		Not Applicable		
Antilock device	Front/rear (std., opt., n.a.)		Standard		
	Manufacturer		Delco Chassis Division - ABS VI		
	Type (electronic, mech.)		Electronic		
	Number sensors or circuits		4		
	Number antilock hydraulic circuits		3		
	Integral or add-on system		Add - On		
	Yaw control (yes, no)		Yes		
	Hyd. power source (elec., vac., mtr., pwr., strg.)		Electric Motor For Each Circuit		
Effective area cm² (in.²)*			204 cm³ (31.7 in³) Front	324.1 cm³ (50.2 in³) Rear	
Gross Lining area cm² (in.²)** (F/R)			204 cm³ (31.7 in³) Front	324.1 cm³ (50.2 in³) Rear	
Swept area cm² (in.²)*** (F/R)			1175 cm³ (182.2 in³) Front	556 cm³ (86.2 in³) Rear	
Rotor	Outer working diameter	F/R	Front - 259.2 (10.2)		
	Inner working diameter	F/R	Front - 149.6 (5.9)		
	Thickness	F/R	Front - 20 (.79)		
	Material & type (vented/solid)	F/R	Front Vented Cast Iron		
Drum	Diameter & width	F/R	Rear - 200 x 45 mm (7.87 x 1.77 in.)		
	Type and material	F/R	Cast Iron		
Wheel cylinder bore			Front - 57 mm (2.24 in.) Rear - 17.5 mm (.69 in.)		
Master cylinder	Bore/stroke	F/R	Bore - 22.2 mm (.874 in.) Stroke 35.7 mm (1.41 in.)		
Pedal arc ratio			3.35:1		
Line press. at 445 N (100 lb.) pedal load [kPa (psi)]			1600 PSI Max		
Lining clearance		F/R	Both - Self Adjusting		
Brake lining	Front wheel	Bonded or riveted (rivets/seg.)		Integrally Molded - Inboard and Outboard	
		Rivet Size		Not Applicable	
		Manufacturer		Delphi Chassis Division	
		Lining code *****		130 EE	
		Material		Semi-Metallic	
		****	Primary or out-board	124 x 46 x 8.68 mm (4.88 x 1.81 x 0.34 in)	
		Size	Secondary or in-board	124 x 46 x 9.68 mm (4.88 x 1.81 x 0.38 in)	
		Shoe thickness (no lining)		4.85 mm (0.19 in)	
	Rear wheel	Bonded or riveted (rvts/seg.)		Riveted	
		Manufacturer		Delphi Chassis Division	
		Lining code *****		235 FE	
		Material		Organic	
		****	Primary or out-board	167.9 x 44.2 x 6.6 mm (6.602 x 1.728 x .236 in.)	
		Size	Secondary or in-board	198.8 x 44.2 x 7.2 mm (7.638 x 1.728 x .28 in.)	
		Shoe thickness (no lining)		2.75 mm (.11 in.)	

* Excludes rivet holes, grooves, chamfers, etc.

** Includes rivet holes, grooves, chamfers, etc.

*** Total swept area for four brakes. (Drum brake: Widest lining contact width for each brake x its contact circumference.)

(Disc brake: Square of Outer Working Dia. minus Square of inner Working Dia. multiplied by Pi/2 for each brake.)

**** Size for drum brakes includes length x width x thickness. classification.

*****Manufacturer I.D., catalog for formulation designation and coefficient of friction

AAMA Specifications

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METRIC (U.S. Customary)

Model Code/Description And/Or
Engine Code/Description

ALL

Tires And Wheels (Standard)

Tires	Size (service description)		P195/70R14 (BW Tire)
	Type (bias, radial, steel, nylon, etc.)		Radial
	Inflation pressure (cold) for recommended max. vehicle load	Front kPa (psi)	210 kPa (30 psi)
		Rear kPa (psi)	210 kPa (30 psi)
	Rev./mile at 70 km/h (45 mph)		842
Wheels	Type & material		Steel
	Rim (size & flange type)		14 x 6J
	Wheel offset		47
	Attachment	Type (bolt or stud & nut)	Stud
		Circle diameter	100 mm
Spare	Number & size		5-12 mm
	Tire and wheel		T115/70D - 14 BW, Wheel Dia. 14 x 4 Inflation 420 kPa (60 psi)
	Storage position & location (describe)		Under Deck Of Luggage Compartment

Tires And Wheels (Optional)

(NOT APPLICABLE)

Tire size (service description)	
Type (bias, radial, steel, nylon, etc.)	
Wheel (type & material)	
Rim (size, flange type and offset)	
Tire size (service description)	
Type (bias, radial, steel, nylon, etc.)	
Wheel (type & material)	
Rim (size, flange type and offset)	
Tire size (service description)	
Type (bias, radial, steel, nylon, etc.)	
Wheel (type & material)	
Rim (size, flange type and offset)	
Tire size (service description)	
Type (bias, radial, steel, nylon, etc.)	
Wheel (type & material)	
Rim (size, flange type and offset)	
Spare tire and wheel size	
(if configuration is different than road tire or wheel, describe optional spare tire and/or wheel location & storage position)	

Brakes - Parking

Type of control		Hand Lever Assembly
Location of control		In Console Between Front Seats
Operates on		Rear Service Brakes
If separate from service brakes	Type (internal or external)	Not Applicable
	Drum diameter	—
	Lining size (length x width x thickness)	—

AAMA Specifications

Vehicle Line CORSICA
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METRIC (U.S. Customary)

Model Code/Description And/Or
 Engine Code/Description

ALL

Steering

Manual (std., opt., n.a.)			Not Available	
Power (std., opt., n.a.)			Standard	
Speed-sensitive (std., opt., n.a.)			Not Available	
4-wheel steering (std., opt., n.a.)			Not Available	
Adjustable steering wheel/column (tilt, telescope, other)	Type		Tilt Optional	
	Manufacturer		Saginaw	
	(std., opt., n.a.)		Optional	
Wheel diameter** (W9) SAE J1100		Manual	—	
		Power	386 (15.2)	
Turning diameter m (ft.)	Outside front	Wall to wall (l. & r.)	11.3 (37.2)	
		Curb to curb (l. & r.)	10.75 (35.3)	
	Inside rear	Wall to wall (l. & r.)	5.8 (19.2)	
		Curb to curb (l. & r.)	7.5 (24.6)	
Scrub Radius*			-1.69 (14" Tires)	
Manual	Gear	Type	Not Available	
		Manufacturer		—
		Ratios	Gear	—
			Overall	—
	No. wheel turns (stop to stop)			—
Power	Type (coaxial, elec. hyd., etc.)		Rack And Pinion w/ Integral Unit	
	Manufacturer		Delphi Saginaw Steering Systems	
	Gear	Type	Rack And Pinion w/ Center Take-Off Tie Rods - Integral	
		Ratios	Gear	Not Applicable
			Overall	13.96 ALL
	Pump (drive)		Belt Off Crankshaft Pulley	
No. wheel turns (stop to stop)		2.33 ALL		
Linkage	Type		Center Take Off Tie Rods, Rack And Pinion	
	Location (front or rear of wheels, other)		Rear	
	Tie rods (one or two)		2	
Steering axis	Kingpin Inclination (deg.)		13.2	
	Bearings (type)	Upper	Ball Bearing	
		Lower	Ball Joint	
		Thrust	Incorporated In Upper Bearing	
Steering spindle/knuckle & joint type			MacPherson Strut	

* The horizontal distance in the front elevation between wheel centerline and kingpin (ball joint) axis at ground.

** See Page 23.

AAMA Specifications

Vehicle Line **CORSICA**

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METRIC (U.S. Customary)

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ALL

Wheel Alignment

Front wheel at curb mass (wt.)	Service checking	Caster (deg.)	Not Adjustable
		Camber (deg.)	0 +/- .7 -2 (+/-) FE3
		Toe-in outside track mm (in.)	0° (+/-) .20° Sum (0 mm (+/-) 1.5 mm)
	Service reset*	Caster (deg.)	Not Adjustable
		Camber (deg.)	0 +/- .7
		Toe-in mm (in.)	0° (+/-) .20° Sum (0 mm (+/-) 1.5 mm)
	Periodic M.V. inspection	Caster (deg.)	Not Adjustable
		Camber (deg.)	—
		Toe-in mm (in.)	—
Rear wheel at curb mass (wt.)	Service checking	Camber (deg.)	-.40° +/- .40°
		Toe-in outside track mm (in.)	.20° +/- .35°
	Service reset*	Camber (deg.)	Not Adjustable
		Toe-in mm (in.)	Not Adjustable
	Periodic M.V. insp.	Camber (deg.)	Not Adjustable
		Toe-in mm (in.)	Not Adjustable

* Indicates pre-set, adjustable, trend set or other.

Electrical - Instruments and Equipment Gage

Speedometer	Type (analog, digital, std., opt.)		Analog
	Trip odometer (std., opt., n.a.)		Optional Not Available Standard on Gage
Head-up display	Standard, optional, not available		Not Available
	Type	Secondary, opto-electronic	"
	Speedometer	Digital	"
	Status/warning indicators	Turn signals, high beam, low fuel, check gauges	"
	Brightness control	Day / night mode, adjustable	"
EGR maintenance indicator			Not Available
Charge indicator	Type		Gage on Uplevel Cluster
	Warning device (light, audible)		Light
Temperature indicator	Type		Gauge Not Available
	Warning device (light, audible)		Tell - Tale Warning Light
Oil pressure indicator	Type		Gage on Uplevel
	Warning device (light, audible)		Light
Fuel indicator	Type		Electric Gauge w/ Pointer
	Warning device (light, audible)		Not Available
Windshield wiper	Type (standard)		Electric 2-Speed
	Type (optional)		Intermittent (Pulse) Wiper System
	Blade length		482.6 mm (19.0 in.)
	Swept area cm² (in.²)		6221.9 cm³ (964.4 in³)
Windshield washer	Type (standard)		Wet -Arm Electric Pump Mounted on Reservoir Bottle
	Type (optional)		Not Available
	Fluid level indicator (light, audible)		Not Available
Rear window wiper, wiper/washer (std., opt., n.a.)			"
Horn	Type		Electro-Mechanical (Air Column)
	Number used		One ('F Note) ('A Note Optional In Addition) Two on Canadian Corsica
Other			Standard, Chimes

AAMA Specifications

Vehicle Line CORSICA
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METRIC (U.S. Customary)

Engine Code/Description

2.2 LITER L4 (133 CID)
 SEQUENTIAL FUEL INJECTION RPO LN2

Electrical - Supply System

Battery	Manufacturer	Delphi E	
	Model, std., (opt.)	Standard - 19000670	Optional - 19000672
	Voltage	12	
	Amps at 0° F. cold crank	525 Standard	Optional - 600
	Minutes-reserve capacity	90	
	Amps/hrs.-20 hr. rate	54	
	Location	Engine Compartment - Front	
Alternator	Manufacturer	Delphi-E	
	Rating (idle/max. rpm)	42/105	
	Ratio (alt. crank/rev.)	2.64:1	
	Output at idle (rpm, park)	38 AMPS @ 93°C - 600 RPM	
	Optional (type & rating)	None	
Regulator	Type	Integral w/ Alternator	

Electrical - Starting System

Motor	Manufacturer	Delco Remy of America	
	Current drain _____ °C (°F)	311 AMPS	80 RPM
	Power rating kw (hp)	1.3-1.6 kw	
Motor drive	Engagement type	Solenoid Operated Shift Lever	
	Pinion engages from (front, rear)	Front	

Electrical - Ignition System

Type	Electronic (std., opt., n.a.)		Elect. Direct Ignition (Std) - Cntl Module w/2 Integral Coils & 1 Remote Timing	
	Other (specify)		Control Module w/ Two Integral Coils Two Remote Timing Sensors	
Coil	Manufacturer		Delphi Automotive	
	Model		1103972	
	Current	Engine stopped - A	Less Than 5 ma	
		Engine idling - A	Less Than 1 Amp (Average)	
Spark plug	Manufacturer		Champion	
	Model		41-928	
	Thread (mm)		14 x 1.25	
	Tightening torque N-m (lb. ft.)		15-20 Nm	
	Gap		1.52 mm (.060 in.)	
	Number per cylinder		1	
Distributor	Manufacturer		Not Applicable	
	Model		"	

Electrical - Suppression

Locations & type	Not Available
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Vehicle Line **CORSICA**

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METRIC (U.S. Customary)

Engine Code/Description

**3.1 LITER V6 (133 CID)
SEQUENTIAL FUEL INJECTION RPO L82**

Electrical - Supply System

Battery	Manufacturer	Delphi - E
	Model, std., (opt.)	Standard 19000672
	Voltage	12
	Amps at 0° F. cold crank	600
	Minutes-reserve capacity	90
	Amps/hrs.-20 hr. rate	54
	Location	Engine Compartment
Alternator	Manufacturer	Delphi - E
	Rating (idle/max. rpm)	42/105 A
	Ratio (alt. crank/rev.)	2.75
	Output at idle (rpm, park)	48 AMPS @ 675 RPM
	Optional (type & rating)	None
Regulator	Type	Integral With Alternator

Electrical - Starting System

Motor	Manufacturer	Delco Remy
	Current drain _____ °C (°F)	350 A
	Power rating kw (hp)	1.41 kw (1.9 hp.)
Motor drive	Engagement type	Soleniod Actuated, Positive Engagement
	Pinion engages from (front, rear)	Front

Electrical - Ignition System

Type	Electronic (std., opt., n.a.)		Standard
	Other (specify)		None
Coil	Manufacturer		Delco Remy
	Model		Direct Ignition
	Current	Engine stopped - A	Less Than 100 mA
		Engine idling - A	Less Than 1.5 A
Spark plug	Manufacturer		A/C Rochester Products
	Model		R44LTSM6
	Thread (mm)		14 x 1.25
	Tightening torque N-m (lb. ft.)		10 - 20 (7-15)
	Gap		1.52 (.060)
	Number per cylinder		One
Distributor	Manufacturer		Not Applicable
	Model		"

Electrical - Suppression

Locations & type	Not Available
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AAMA Specifications

Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Model Code/Description

ALL

Body

Structure	Unitized Body Construction Including Front End Structure With Bolted - On Fender And Hood.
Bumper system front - rear	Bumper Fascias Are Attached To Steel Impact Bar And Dual Energy Absorbers For Collision Energy Absorption. Meets 5 mph Corporate Bumper Labeling Requirements.
Anti-corrosion treatment	The Paint Shop Process Includes, Phosphate, ELPO, Sealers, Some Colors With Primers, And Topcoat.

Body - Miscellaneous Information

Type of finish (lacquer, enamel, other)		High Solids Base Coat/Clear Coat Enamel
Hood	Material & mass	Two Sides Galvanized Steel, 17.23 kg (38.0 lbs.)
	Hinge location (front, rear)	Rear
	Type (counterbalance, prop)	Prop
	Release control (internal, external)	Internal
Trunk lid	Material & mass	Two Sides Galvanized Steel
	Type (counterbalance, other)	Trosion Rods
	Internal release control (elec., mech., n.a.)	Electrical - Opitonal
Hatchback lid	Material & mass	Not Applicable
	Type (counterbalance, other)	
	Internal release control (elec., mech., n.a.)	
Tailgate	Material & mass	Not Applicable
	Type (drop, lift, door)	"
	Internal release control (elec., mech., n.a.)	"
Vent window control (crank, friction, pivot, power)	Front	None
	Rear	"
Window regulator type (cable, tape, flex drive, etc.)	Front	Not Applicable
	Rear	"
Seat cushion type (e.g., 60/40 bucket, bench, wire, foam, etc.)	Front	Bucket With Polyurethane Padding
	Rear	Bench With Polyurerthane Padding
	3rd seat	Not Applicable
Seat back type (e.g., 60/40 bucket, bench, wire, foam, etc.)	Front	Reclining Bucket With Polyurethane
	Rear	Fixed Bench With Polyurethane Padding, ***
	3rd seat	Not Applicable

*** Corsica LTZ & B18 Optional Trim Receive 60/40 Seat 60/40 Split Folding Rear Seat Standard

Frame

Type and description (separate frame, unitized frame, partially-unitized frame)	Unitized Frame Body - Frame Integral With Bolt - On Powertrain Cradle
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AAMA Specifications

Vehicle Line CORSICA

Model Year 1996

Issued 9-95

Revised (●) _____

METRIC (U.S. Customary)

Model Code/Description

ALL

Restraint System

Seating Position			Left	Center	Right
Active	Type & description (lap & shoulder belt, lap belt, etc.)	First Seat			
	Standard / Optional	Second seat	Lap/Shoulder Belt Combination	Lap Belt	Lap/Shoulder Belt Combination
		Third seat		N/A	
Passive	Type & description (air bag, motorized-2-point belt, fixed belt, knee bolster, manual-lap belt)	First seat	Air Bag/Knee Bolster 3-Point Door Mt. Belts	N/A	3-Point Door Mt. Belts
	Standard / Optional	Second seat	N/A	N/A	N/A
		Third seat			
Glass		SAE Ref.No.	69		
Windshield glass exposed surface area cm² (in.²)		S1	9050 (1404)		
Side glass exposed surface area cm² (in.²) - total 2 sides		S2	11,553 (17,191)		
Backlight glass exposed surface area cm² (in.²)		S3	8090 (1255)		
Total glass exposed surface area cm² (in.²)		S4	28,693 (4450)		
Windshield glass (type/thickness)			Laminated		
Side glass (type/thickness)			Tempered		
Backlight glass (type/thickness)			Tempered		
Tinted (yes/no, location)			Tinted		
Solar control (yes/no, coated/batched, location)			Yes, Dot Martrix, Upper Backlite		

Headlamps

Description (sealed beam, halogen, replaceable bulb, etc.)	Halogen, Replacement Bulbs, Rectangular
Shape	Rectangular
Lo-beam type (2A1, 2B1, 2C1, etc.)	HB4
Quantity	2
Hi-beam type (1A1, 2A1, 1C1, 2C1, etc.)	HB3
Quantity	2

AAMA Specifications

Vehicle Line CORSICA
 Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Engine Code/Description

ALL

Climate Control System

Air conditioning (std., opt., man., auto.)		Standard With Manual Operation And Electrically Operated Temperature Door
Condenser	Type	Serpentine
	Eff. face area (sq. mm.)	265,281
	Fins per inch	14
Evaporator	Type	3-5-5 Parallel Rib "S" Flow Plate Type, Round Tank
	Eff. face area (sq. mm.)	45,212
	Fins per inch	14
Heater core	Material	Aluminum
	Eff. face area (sq. mm.)	29,210
	Fins per inch	38
Compressor	Type	V5 Compressor
	Displacement (cc.)	9.2 cu. in. = 15 cc.
	Manufacturer	Harrison Division
	A/C pulley ratio	
Accumulator	Type	None
	Height (mm.)	None
	Diameter (mm.)	None
Receiver	Type	Aluminum
	Height (mm.)	169
	Diameter (mm.)	77
Refrigerant control (CCOT, TVS, etc.)		TXV
Heater water valve (yes / no)		No
Refrigerant (R - 12, R - 134a, etc.)		R134a
Charge level (lbs. - oz.)		2.25 lbs.
Cold engine lockout switch (yes / no)		Yes
Wide open throttle cutout switch (yes / no)		Yes

AAMA Specifications

Vehicle Line CORSICA
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METRIC (U.S. Customary)

Model Code/Description

ALL

Convenience Equipment (standard, optional, n.a.)

Clock (digital, analog)		Part Of Radio Package
Compass / thermometer		Not Available
Console (floor, overhead)		Standard, Full Floor
Defroster, electric windshield		Not Available
Defroster, electric backlight		Optional
Electronic	Diagnostic monitor (integrated, individual)	Not Available
	Instrument cluster (list instruments)	(UH6) Standard Temp, Fuel And Speed
	Keyless entry	Not Available
	Tripminder (avg. spd., fuel)	Not Available
	Voice alert (list items)	Not Available
	Other	Key Left In/ Headlight On/Turn Signal Left On Warning - Standard
Fuel door lock (remote, key, electric)		Not Available
Integrated Child Seating	Std./opt. & location in vehicle	Not Available
	Number of occupants	Not Available
	Occupant weight/height (min. & max.)	Not Available
	Restraint system description (3 or 5-point belts/booster seat capability)	Not Available
Lamps	Auto head on/off delay, dimming	Standard (T61) Daytime Running Lamps
	Cornering	Not Available
	Courtesy (map, reading)	Center Dome (Standard) Center Dome/Reading Optional (C95)
	Door lock, ignition	Not Available
	Engine compartment	Not Available
	Fog	Not Available
	Glove compartment	Not Available
	Trunk	Standard
	Illuminated entry system (list lamps, activation)	Footwell, Dome With Theater Dimming, Front Door Handle Activation - Standard
	Other	Ash Tray Lamp Standard
Mirrors	Day / night (auto., man.)	STD
	L.H. (remote, power, heated)	Standard (D68) Remote
	R.H. (convex, remote, power, heated)	Standard (D68)
	Visor vanity (RH / LH, illuminated)	STD, RH/LH No Light, No Cover; Opt. RH/LH Covered-No Light
Navigation system (describe)		Not Available
Parking brake-auto release (warning light)		Standard (Manual Release) Warning Light In Lower Area Of Speedometer

AAMA Specifications

Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Model Code/Description

ALL

Convenience Equipment (standard, optional, n.a.)

Power equipment	Deck lid (release, pull down)		Optional (A90) Power Release
	Door locks (manual, automatic, describe system)		Standard (AU4) Automatic Door Lock/Unlock
	Seats	2 - 4 - 6 way, etc.	N/A
		Reclining (R.H., L.H.)	N/A
		Memory (R.H., L.H., preset recline)	N/A
		Support (lumbar, hip, thigh, etc.)	N/A
		Heated (R.H., L.H., other)	N/A
	Side windows		Optional (A31)
	Vent windows		N/A
Rear windows		N/A	
Radio systems	Antenna (location, whip, w/shield, power)		(US6) Standard, Fixed RH Front Fender
	Standard	AM, FM, stereo, tape, compact disc, graphic equalizer, theft deterrent, radio prep package, headphone jacks, etc.	(UM7) AM/FM Stereo, Seek/Scan, And Clock
	Optional		(UM6) AM/FM Stereo Cassette, Seek/Scan, Clock & ETR (U1C) AM/FM Stereo, Seek/Scan, Clock, ETR & Compact Disc
	Speaker (number, location)		(UX7) Standard 4 Dual Front Kick Panel, Dual Rear Shelf (U79) Optional 4, Dual Front Kick Panel (Coax) Dual, Rear Shelf
	Roof: open air or fixed (flip-up, sliding, "T")		N/A
Speed control device		(K34) Optional	
Speed warning device (light, buzzer, etc.)		N/A	
Tachometer (rpm)		N/A	
Telephone system (describe)		N/A	
Theft deterrent system		N/A	

Trailer Towing

Towing capable	Yes / No	Yes
Engine / transmission / axle	Std. / Opt.	L82M13\FR2 3.1L V6\ 4-Speed Auto\2.93 Ratio
Tow class (I, II, III)*	Std. / Opt.	
Max. gross trailer wgt. (lbs.)	Std / Opt.	1000 lbs.
Max. trailer tongue load (lbs.)	Std. / Opt.	100 lbs.
Towing package available	Yes / No	No

* Class I - 2,000 lbs. Class II - 3,500 lbs. Class III - 5,000 lbs.

AAMA Specifications

Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (●) _____

METRIC (U.S. Customary)

Vehicle Dimensions

See Key Sheets for definitions

Model Code/Description

2 DOOR NOTCHBACK

Station Wagon/MPV*
-Third Seat

SAE
Ref.
No.

(NOT APPLICABLE)

Seat facing direction	SD1	
SgRP couple distance	L85	
Shoulder room	W85	
Hip room	W86	
Effective leg room	L86	
Effective head room	H86	
SgRP to heel point	H87	
Knee clearance	L87	
Back angle (degrees)	L88	
Hip angle (degrees)	L89	
Knee angle (degrees)	L90	
Foot angle (degrees)	L91	

Station Wagon/MPV* - Cargo Space (NOT APPLICABLE)

Cargo length (open front)	L200	
Cargo length (open second)	L201	
Cargo length (closed front)	L202	
Cargo length (closed second)	L203	
Cargo length at belt (front)	L204	
Cargo length at belt (second)	L205	
Cargo width (wheelhouse)	W201	
Rear opening width at floor	W203	
Opening width at belt	W204	
Min. rear opening width above belt	W205	
Cargo height	H201	
Rear opening height	H202	
Tailgate to ground height	H250	
Front seat back to load floor height	H197	
Cargo volume index m ³ (ft. ³)	V2	
Hidden cargo volume index m ³ (ft. ³)	V4	
Cargo volume index-rear of 2-seat	V10	
Cargo volume index*	V6	
Cargo width at floor*	W500	
Maximum cargo height*	H505	

Hatchback - Cargo Space (NOT APPLICABLE)

Cargo length at front seatback height	L208	
Cargo length at floor (front)	L209	
Cargo length at second seatback height	L210	
Cargo length at floor (second)	L211	
Front seatback to load floor height	H197	
Second seatback to load floor height	H198	
Cargo volume index m ³ (ft. ³)	V3	
Hidden cargo volume index m ³ (ft. ³)	V4	
Cargo volume index - rear of 2-seat	V11	

All linear dimensions are in millimeters (inches) unless otherwise noted.

* MPV - Multipurpose Vehicle

** EPA Loaded Vehicle Weight, Loading Conditions

AAMA Specifications

METRIC (U.S. Customary)

Vehicle Line	CORSICA			
Model Year	1996	Issued	9-95	Revised (●)

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* Reference - SAE J1100 Motor vehicle dimensions, curb weight definition.

** ETWC - Equivalent Test Weight Class - basis for U.S. Environmental Protection Agency emission certifications.
Refer to ETWC code legend below for test weight class.

ETWC LEGEND

ETHIO LEGEND											
A	=	1000	I	=	2000	Q	=	3000	Y	=	4000
B	=	1125	J	=	2125	R	=	3125	Z	=	4250
C	=	1250	K	=	2250	S	=	3250	AA	=	4500
D	=	1375	L	=	2375	T	=	3375	BB	=	4750
E	=	1500	M	=	2500	U	=	3500	CC	=	5000
F	=	1625	N	=	2625	V	=	3625	DD	=	5250
G	=	1750	O	=	2750	W	=	3750	EE	=	5500
H	=	1875	P	=	2875	X	=	3875	FF	=	5750

*** Shipping Mass (weight) = Curb Weight Less:

39 Kg (86 lbs) Fuel To Capacity

AAMA Specifications
METRIC (U.S. Customary)

Vehicle Line CORSICA
Model Year 1996 Issued 9-95 Revised (●) _____

		Optional Equipment Differential Mass (weight)*			
Code	Equipment	MASS, kg. (lb.)			Remarks Restrictions, Requirements
		Front	Rear	Total	
AM9	Split Second Seat Back	1.2	1.2	2.4	
		(2.6)	(2.6)	(5.2)	
AP9	Convenience Net	-0.2	+0.8	+0.6	
		(+0.4)	(1.7)	(1.3)	
A31	Power Windows	1.8	3.2	5.0	
		(4.0)	(7.0)	(11.0)	
A90	Power Trunk Opener	-.2	1.0	.8	
		(-0.4)	(2.2)	(1.8)	
B37	Floor Mat - Front And Rear	1.6	1.0	2.6	
		(3.5)	(2.2)	(5.7)	
CD4	Intermittent Windshield Wiper System	.2	0	.2	
		(0.4)	(0)	(0.4)	
C49	Electric Rear Window Defogger	0	.4	.4	
		(0)	(0.9)	(0.9)	
C95	Interior Lamp - Roof Courtesy And Reading	0.2	0	0.2	
		(0.4)	(0)	(0.4)	
D34	Mirror - I/S Sunshade	0.2	0	0.2	
		(0.4)	(0)	(0.4)	
KO5	Engine Block Heater	0.2	0	0.2	
		(0.4)	(0)	(0.4)	
K34	Electronic Speed Control (w/ Resume Speed)	1.8	0	1.8	
		(4.0)	(0)	(4.0)	
L82	3.1 Liter V6 Engine, MFI, H.O.	47.6	-3.0	44.6	
		(104.9)	(-6.6)	(98.3)	
M13	Transmission - 4 Speed Auto, HMD	20.0	-1.0	19.0	With RPO L82 Engine
		(44.1)	(-2.2)	(41.9)	
N33	Confortilt Steering Wheel	.4	.2	.6	
		(0.9)	(0.4)	(1.3)	
UA1	Heavy Duty Battery	1.6	-0.4	1.2	Required With Auto, Trans On L4
		(3.5)	(-0.9)	(2.6)	Mandatory For Canada
PC4	Styled Steel Wheels - 14"	1.2	1.2	2.4	
		(2.6)	(2.6)	(5.2)	
UO5	Dual Note Horns	.4	0	.4	
		(0.9)	(0)	(0.9)	

* Also see Engine - General Section for dressed engine mass (weight.)

AAMA Specifications

METRIC (U.S. Customary)

Vehicle Line **CORSICA**

Model Year 1996

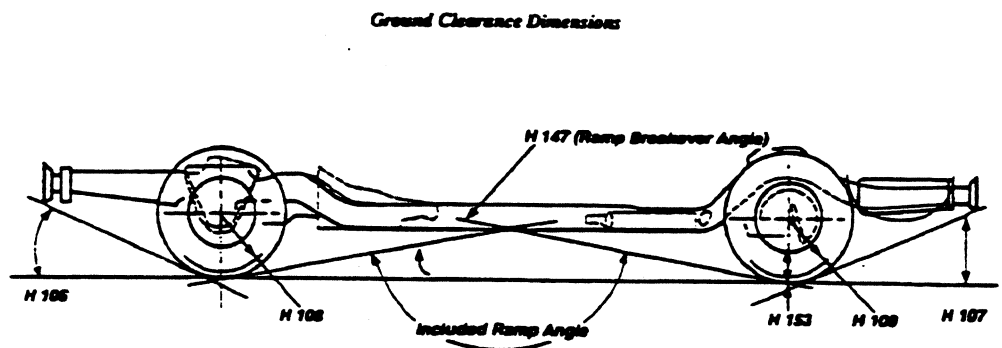
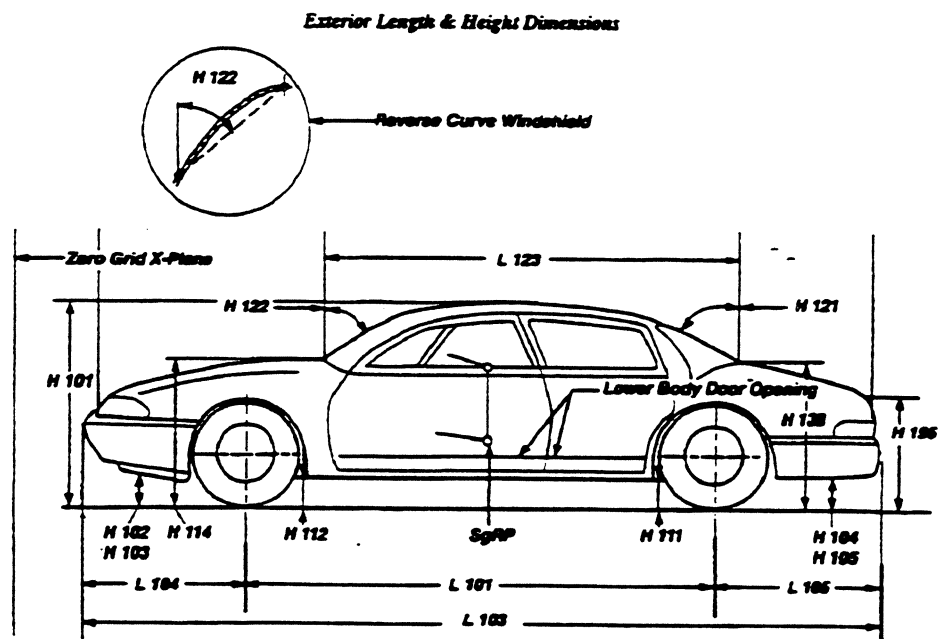
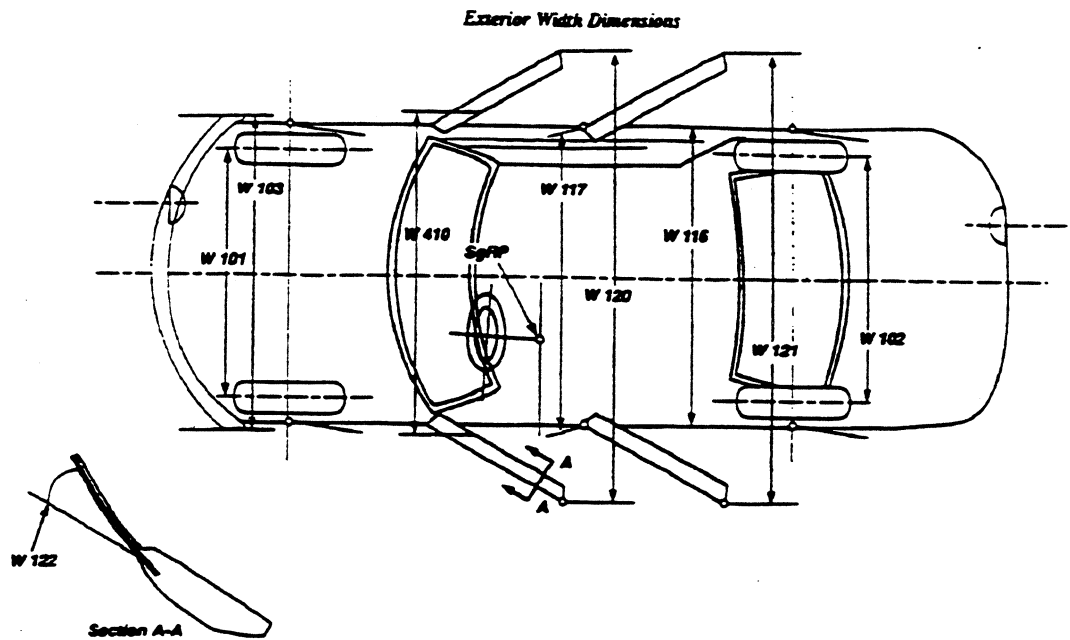
Issued 9-95

Revised (●)

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* Also see Engine - General Section for dressed engine mass (weight.)

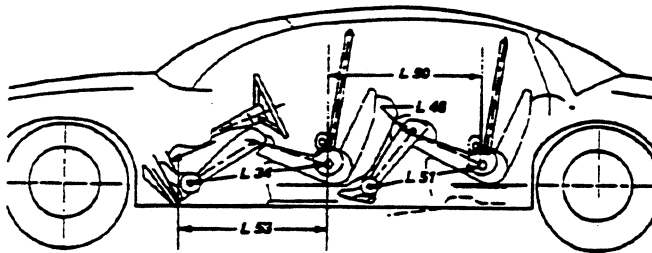
Exterior Vehicle And Body Dimensions - Key Sheet



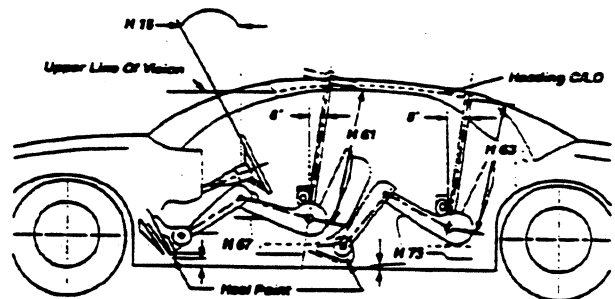
AAMA Specifications METRIC (U.S. Customary)

Interior Vehicle And Body Dimensions - Key Sheet

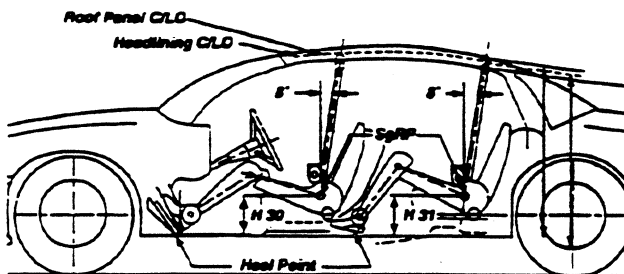
Interior Length Dimensions



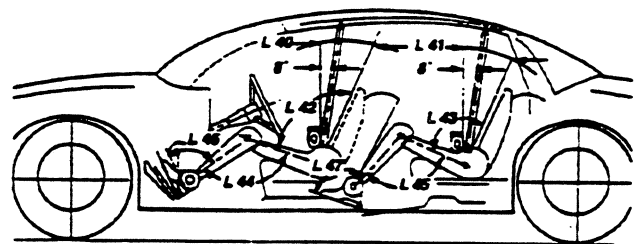
Interior Height Dimensions



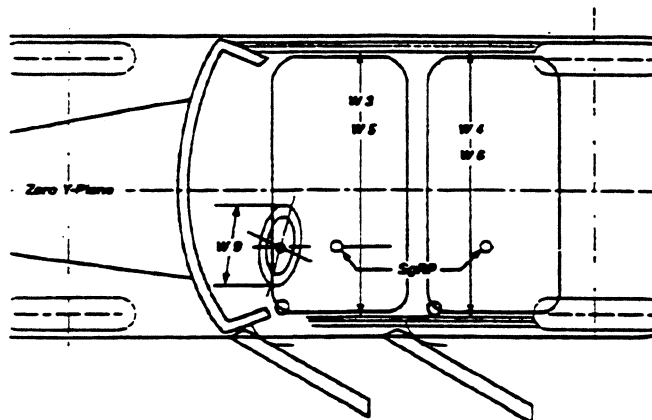
Interior Height Dimensions



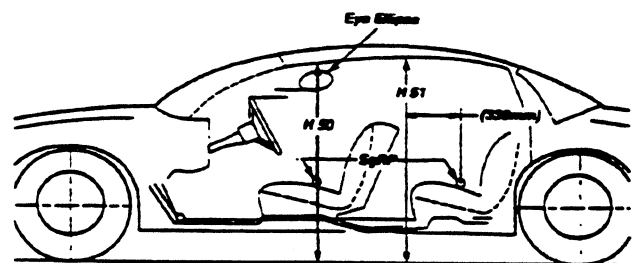
Interior Length Dimensions



Interior Width Dimensions



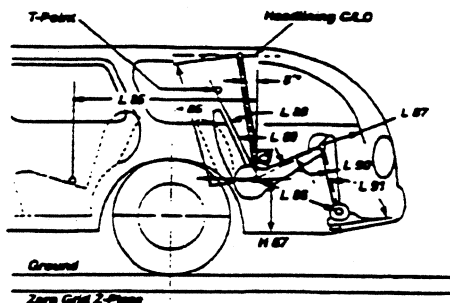
Interior Height Dimensions



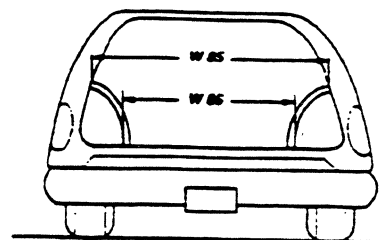
AAMA Specifications METRIC (U.S. Customary)

Interior Vehicle And Body Dimensions - Key Sheet

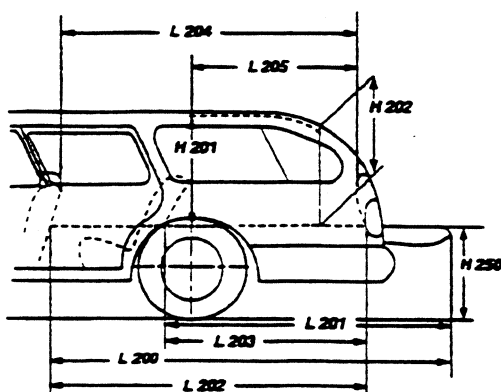
Interior Dimensions, Station Wagon Third Seat



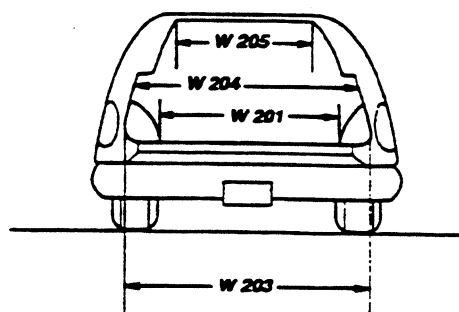
Interior Dimensions



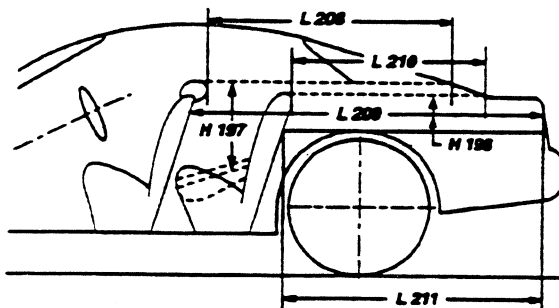
Cargo Space Dimensions



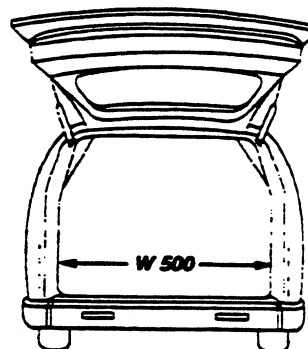
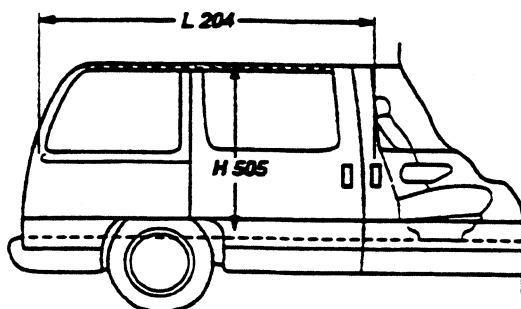
Cargo Space Dimensions



Cargo Space Dimensions



Multipurpose Vehicle Cargo Space



AAMA Specifications

METRIC (U. S. Customary)

Exterior Vehicle And Body Dimensions - Key Sheet

Dimensions Definitions

Seating Reference Point

SEATING REFERENCE POINT means the manufacturer's design reference point which -
 (a) Establishes the rearmost normal design driving or riding position of each designated seating position in a vehicle;
 (b) Has coordinates established relative to the design vehicle structure;
 (c) Simulates the position of the pivot center of the human torso and thigh; and
 (d) is the reference point employed to position the two dimensional templates described in SAE Recommended Practice J826, "Devices for Use in Defining and Measuring Vehicle Seating Accommodations."

Width Dimensions

- W101 TREAD-FRONT.** The dimension measured between the tire centerlines at the ground.
- W102 TREAD-REAR.** The dimension measured between the tire centerlines at the ground. In case of dual wheels, the dimension will be measured to the centerline of tire and wheel assemblies.
- W103 VEHICLE WIDTH.** The maximum dimension measured between the widest point on the vehicle, excluding exterior mirrors, flexible mud flaps, marker lamps, but including bumpers, moldings, sheet metal protrusions or dual wheels, if standard equipment.
- W117 BODY WIDTH AT SgRP-FRONT.** The dimension measured laterally between the widest points on the body at the SGRP-front, excluding door handles, applied moldings, or appliques.
- W120 VEHICLE WIDTH-FRONT DOORS OPEN.** The dimension measured between the widest point on the rear doors in maximum hold-open position.
- W121 VEHICLE WIDTH-REAR DOORS OPEN.** The dimension measured between the widest point on the rear doors in maximum hold-open position. For vehicles with a rear door on only one side, this dimension is to the zero "Y" plane.
- W122 TUMBLE-HOME. STRAIGHT SIDE GLASS.** The angle measured from a vertical to the outside surface of the front door glass at the SgRP "X" plane.
- CURVED SIDE GLASS.** The angle measured from a vertical to a chord extending from the upper DLO to the lower DLO at the outside surface of the front door glass at the front SgRP "X" plane.
- W410 OUTSIDE MIRROR WIDTH:** The dimension between the widest point on the outside mirrors. The standard right and left mirror adjusted for normal driving will be shown unless otherwise noted. When only one outside mirror is standard, the dimension will be to the zero "Y" plane.

Length Dimensions

- L101 WHEELBASE (WB).** The dimension measured longitudinally between front and rear wheel centerline. In case of dual rear axles, the dimension shall be to the midpoint of the centerlines of the rear wheels.
- L103 VEHICLE LENGTH.** The maximum dimension measured longitudinally between the foremost point and the rearmost point on the vehicle, including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.
- L104 OVERHANG-FRONT.** The dimension measured longitudinally from the centerline of the front wheels to the foremost point on the vehicle including bumper, bumper guards, tow hook and/or rub strips, if standard equipment.
- L105 OVERHANG-REAR.** The dimension measured longitudinally from the centerline of the rear wheels; or in the case of dual rear axles, the dimension shall be the midpoint of the centerlines of the rear wheels, to the rearmost point on the vehicle including rear bumpers, bumper guards, tow hooks and rub strips, if standard equipment.
- L123 UPPER STRUCTURE LENGTH.** The dimension measured longitudinally from the cowl point to the deck point.

- L127 REAR WHEEL CENTERLINE "x" COORDINATE** or in the case of dual rear axles, the coordinate shall be the midpoint of the distance between the rear axle centerlines.

Height Dimensions

- H101 VEHICLE HEIGHT.** The dimension measured vertically from the highest point on the vehicle body to ground.
- H111 ROCKER PANEL-REAR TO GROUND.** The dimension measured vertically from the bottom of the rocker or side quarter panel at the front of the rear wheel opening, excluding flanges, to ground.
- H112 ROCKER PANEL-FRONT TO GROUND.** The dimension measured vertically from the foremost point on the bottom of the rocker panels, excluding flanges, to ground.
- H114 COWL POINT TO GROUND.** Measured at zero "Y" plane.
- H121 BACKLIGHT SLOPE ANGLE.** The angle between the vertical reference line and the surface of backlight at vehicle zero "Y" plane. For curve backlight, the angle is to chord of backlight arc from lower DLO to upper DLO.
- H122 WINDSHIELD SLOPE ANGLE.** The angle between the vertical reference line and a chord of the windshield arc running from the lower DLO to the upper DLO at the vehicle zero "Y" plane. In the case of wrap over glass, the angle to be measured will be formed by a chord 457 mm (18.0 in.) long drawn from the lower DLO to the intersecting point on the windshield.
- H138 DECK POINT TO GROUND.** Measured at zero "Y" plane.
- H109 STATICLOAD-TIRE RADIUS-REAR.** Specified by the manufacturer in accordance with composite TIRE SECTION STANDARD.

Ground Clearance Dimensions

- H102 FRONT BUMPER TO GROUND.** The minimum dimension measured vertically from the lowest point on the front bumper to ground, including bumper guards, if standard equipment.
- H103 FRONT BUMPER TO GROUND-CURB MASS(WT.).** Measured in the same manner as H102.
- H104 REAR BUMPER TO GROUND.** The minimum dimension measured vertically from the lowest point on the rear bumper to ground, including bumper guards, if standard equipment.
- H105 REAR BUMPER TO GROUND-CURB MASS(WT.).** Measured in the same manner as H104.
- H106 ANGLE OF APPROACH.** The angle measured between a line tangent to the front tire static loaded radius arc and the initial point of structural interference forward of the front tire to ground. The limiting structural component shall be designated.
- H107 ANGLE OF DEPARTURE.** The angle measured between a line tangent to the rear tire static loaded radius arc and the initial point of structural interference rearward of the rear tire to ground. The limiting component shall be designated.
- H147 RAMP BREAKOVER ANGLE.** The angle measured between two lines tangent to the front and rear tire static loaded radius and intersecting at a point on the underside of the vehicle which defines the largest ramp over which the vehicle can roll.
- H153 REAR AXLE DIFFERENTIAL TO GROUND.** The minimum dimension measured from the rear axle differential to ground.
- H156 MINIMUM RUNNING GROUND CLEARANCE.** The minimum dimension measured from the sprung vehicle to ground. Specify location.

AAMA Specifications

METRIC (U. S. Customary)

Interior Vehicle And Body Dimensions - Key Sheet

Dimensions Definitions

Glass Areas

- S1 Windshield area.
S2 Side windows area. Includes the front door, rear door, vents, and rear quarter windows on both sides of the vehicle.
S3 Backlight areas.
S4 Total area. Total of all areas (S1 + S2 + S3).

Fiducial Mark Dimensions

- Fiducial Mark - Number 1**
L54 "X" coordinate.
W21 "Y" coordinate.
H81 "Z" coordinate.
H161 Height "Z" coordinate to ground at curb weight.
H163 Height "Z" coordinate to ground.
Fiducial Mark - Number 2
L55 "X" coordinate.
W22 "Y" coordinate.
H82 "Z" coordinate.
H162 Height "Z" coordinate to ground at curb weight.
H164 Height "Z" coordinate to ground.

Front Compartment Dimensions

- L11 ACCELERATOR WHEEL POINT TO STEERING WHEEL CENTER. The dimension measured horizontally from the AHP to the intersection of the steering column centerline and a plane tangent to the upper surface of the steering wheel rim.
L17 DESIGN-H-POINT-FRONT TRAVEL. The dimension measured horizontally between the design H-point-front in the foremost and rearmost seat track positions. (See SAE J1100)
L23 NORMAL DRIVING AND RIDING SEAT TRACK TRAVEL. The dimension measured horizontally between a point on the design H-point travel line from the SgRP to the displaced point on the design H-point travel line with the seat moved to the foremost seat position, but not to include seat track travel used for purposes other than normal driving and riding positions. (See SAE J1100).
L31 SgRP-Front. "X" Coordinated.
L34 MAXIMUM EFFECTIVE LEG ROOM-ACCELERATOR. The dimension measured along a line from the ankle pivot center to the SgRP-front plus 254 mm (10.0 in.) measured with right foot on the underdepressed accelerator pedal. For vehicles with SgRP to heel (H30) greater than 18 in., the accelerator pedal may be depressed as specified by the manufacturer. If the accelerator is depressed, the manufacturer shall place foot flat on pedal and note the depression of the pedal.
L40 BACK ANGLE-FRONT. The angle measured between a vertical line through the SgRP-front and the torso line. If the seatback is adjustable, use the normal driving and riding position specified by the manufacturer.
L42 HIP ANGLE-FRONT. The angle measured between torso line and thigh centerline.
L44 KNEE ANGLE-FRONT. The angle measured between thigh centerline and lower leg centerline measured on the right leg.
L46 FOOT ANGLE-FRONT. The angle measured between the lower leg centerline and a line tangent to the ball and heel of the bare foot flesh line measured on the right leg. Ref SAE J826.
L53 SgRP-FRONT TO HEEL. The dimension measured horizontally from the SgRP-front to the accelerator heel point.
W3 SHOULDER ROOM-FRONT. The minimum dimension measured laterally between the trimmed surfaces on the "X" plane through the SgRP-front at height between the belt line and 254 mm (10.0 in.) above the SgRP-front, excluding the door assist strap and attaching parts.

- W5 HIP ROOM-FRONT. The minimum dimension measured laterally between the trimmed surfaces on the "X" plane through the SgRP-front within 25 mm (1.0 in.) below and 76 mm (3.0 in.) above the SgRP-front and 76 mm (3.0 in.) fore and aft of the SgRP-front.
W9 STEERING WHEEL MAXIMUM OUTSIDE DIAMETER. Define if other than round.
H7 ACCELERATOR HEEL POINT TO THE STEERING WHEEL CENTER. The dimension measured vertically from the AHP-front to the intersection of the steering column centerline to a plane tangent to the upper surface of the steering wheel rim.
H18 STEERING WHEEL ANGLE. The angle measured from a vertical to the surface plane of the steering wheel.
H30 SgRP-FRONT TO HEEL. The dimension measured vertically from the SgRP-front to the accelerator heel point.
H50 UPPER BODY OPENING TO GROUND-FRONT. The dimension measured vertically from the trimmed body opening to the ground on the SgRP-front "X" plane.
H61 EFFECTIVE HEAD ROOM-FRONT. The dimension measured along a line 8 deg. rear of vertical from the SgRP-front to the headlining plus 102 mm (4.0 in.).
H67 FLOOR COVERING THICKNESS - UNDEPRESSED - FRONT. The dimension measured vertically from the surface of the underdepressed floor covering to the underbody sheet metal at the accelerator heel point.

Rear Compartment Dimensions

- L41 BACK ANGLE-SECOND. The angle measured between a vertical line through the SgRP-second and the torso line.
L43 HIP ANGLE-SECOND. The angle measured between torso line and thigh centerline.
L45 KNEE ANGLE-SECOND. The angle measured between thigh centerline and lower leg centerline.
L47 FOOT ANGLE-SECOND. The angle measured between the lower leg centerline and a line tangent to the ball and heel of the three-dimensional devices bare foot flesh line (Reference J826).
L48 KNEE CLEARANCE-SECOND. The minimum dimension measured from the knee pivot center to the back of the front seatback minus 51 mm (2.0 in.).
L50 SgRP COUPLE DISTANCE-SECOND. The dimension measured horizontally from the driver SgRP-front to the SgRP-second.
L51 MINIMUM EFFECTIVE LEG ROOM-SECOND. The dimension measured along a line from the ankle pivot center to the SgRP-second plus 254 mm (10.0 in.).
W4 SHOULDER ROOM-SECOND. The minimum dimension measured laterally between door or quarter trimmed surfaces on the "X" plane through the SgRP-second at height between 254-406 mm (10.0-16.0 in.) above the SgRP-second, excluding the door assist straps and attaching parts.
W6 HIP ROOM-SECOND. Measured in the same manner as W5.
H31 SgRP-SECOND TO HEEL. The dimension measured vertically from the SgRP-second to the two dimensional device heel point on the depressed floor covering.
H51 UPPER BODY OPENING TO GROUND-SECOND. The dimension measured vertically from the trimmed body opening to the ground on the "X" plane 330 mm (13.0 in.) forward of the SgRP-second.
H63 EFFECTIVE HEAD ROOM-SECOND. The dimension measured along a line 8 deg. rear of vertical from the SgRP to the headlining, plus 102 mm (4.0 in.).
H73 FLOOR COVERING-DEPRESSED-SECOND. The dimension measured vertically from the heel point to the underbody sheet metal.

AAMA Specifications

METRIC (U. S. Customary)

Interior Vehicle And Body Dimensions - Key Sheet

Dimensions Definitions

Luggage Compartment Dimensions

V1 USABLE LUGGAGE CAPACITY-Total of volumes of individual pieces of standard luggage set plus H-boxes stowed in the luggage compartment in accordance with the procedure described in paragraph 8.2 of SAE-J1100a.

Interior Volumes (EPA Classification)

The Interior Index is listed for each body style except two seaters. The Interior Volume Index estimates the space in a car. It is based on four measurements - head room, shoulder room, hip room, and leg room - for the front and rear seats, plus trunk capacity.

The Trunk/Cargo Index is an estimate of the size of the trunk/cargo space. In station wagons and hatchbacks it is an estimate of the space behind the second seat.

Station Wagon/MPV - Third Seat Dimensions

L85 SgRP COUPLE DISTANCE-THIRD. The dimension measured horizontally from the SgRP-second to the SgRP-third.

L86 EFFECTIVE LEG ROOM-THIRD. The dimension measured along a line from the ankle pivot center to the SgRP-third plus 254 mm (10.0 in.).

L87 KNEE CLEARANCE-THIRD. The minimum dimension from the knee pivot center to the back of second seatback minus a constant of 51 mm (2.0 in.). With rear-facing third seat, dimension is measured to closure.

L88 BACK ANGLE-THIRD. Measured in the same manner as L41.

L89 HIP ANGLE-THIRD. Measured in the same manner as L43.

L90 KNEE ANGLE-THIRD. Measured in the same manner as L45.

L91 FOOT ANGLE-THIRD. Measured in the same manner as L47.

W85 SHOULDER ROOM-THIRD. Measured in the same manner as W4.

W86 HIP ROOM-THIRD. Measured in the same manner as W5.

H86 EFFECTIVE HEAD ROOM-THIRD. The dimension, measured along a line 8 deg. from the SgRP-third to the headlining rear of vertical plus a constant of 102 mm (4.0 in.).

H87 SgRP-THIRD TO HEEL POINT

SD1 SEAT FACING DIRECTION-THIRD.

Station Wagon/MPV - Cargo Space Dimensions

L200 CARGO LENGTH-OPEN-FRONT. The minimum dimension measured longitudinally from the back of the front seatback at the height of the undeepressed floor covering to the rearmost point on the undeepressed floor covering on the open tailgate or cargo surface if the rear closure is a conventional door type tailgate at the zero "Y" plane.

L201 CARGO LENGTH-OPEN-SECOND. The dimension measured longitudinally from the back of the second seatback at the height of the undeepressed floor covering on the open tailgate or cargo floor surface if the rear closure is a conventional door type tailgate, at the zero "Y" plane.

L202 CARGO LENGTH-CLOSED-FRONT. The minimum dimension measured horizontally from the back of the front seat at the height of the undeepressed floor covering to the rearmost point on the undeepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.

L203 CARGO LENGTH-CLOSED-SECOND. The dimension measured horizontally from the back of the second seat at the height of the undeepressed floor covering to the rearmost point on the undeepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.

L204 CARGO LENGTH AT BELT-FRONT. The minimum dimension measured horizontally from the back of the front seatback at the seatback top to the foremost normal surface of the closed tailgate or inside surface of the cab backpanel at the height of the belt, on the zero "Y" plane.

L205 CARGO LENGTH AT BELT-SECOND. The minimum dimension measured horizontally from the back of the second seatback top to the foremost normal surface of the closed tailgate at the height of the belt, on the zero "Y" plane.

W201 CARGO WIDTH-WHEELHOUSE. The minimum dimension measured laterally between the trimmed wheelhousings at floor level. For any vehicle not trimmed, measure to the sheet metal.

W203 REAR OPENING WIDTH AT FLOOR. The minimum dimension measured laterally between the limiting interferences of the rear opening at floor level.

W204 REAR OPENING WIDTH AT BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening at belt height or top of pick up box.

W205 REAR OPENING WIDTH ABOVE BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening above the belt height.

W500 CARGO WIDTH AT FLOOR. The maximum dimension measured laterally between the limiting interferences at the floor level. This dimension shall include ribs and pillars, but will exclude wheelhouses.

H197 FRONT SEATBACK TO LOAD FLOOR HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undeepressed floor covering.

H201 CARGO HEIGHT. The dimension measured vertically from the top of the undeepressed floor covering to the headlining at the rear wheel "X" coordinate on the zero "Y" plane.

H202 REAR OPENING HEIGHT. The dimension measured vertically from the top of the undeepressed floor covering to the upper trimmed opening on the zero "Y" plane with rear door fully open.

H250 TAILGATE TO GROUND CURB MASS (WT.) The dimension measured vertically from the top of the undeepressed floor covering on the lowered tailgate to ground on the zero "Y" plane.

H505 MAXIMUM CARGO HEIGHT. The maximum vertical dimension rear of the front seat from the cargo floor to roof bow or headlining at the zero "Y" plane.

AAMA Specifications

METRIC (U. S. Customary)

Interior Vehicle And Body Dimensions - Key Sheet

Dimensions Definitions

V2 STATION WAGON
Measured in inches:

$$\frac{W4 \times H201 \times L204}{1728} = \text{ft.}^3$$

Measured in mm:

$$\frac{W4 \times H201 \times L204}{10^9} = \text{m}^3(\text{cubicmeter})$$

V4 HIDDEN LUGGAGE CAPACITY-REAR OF FRONT SEAT. The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

V5 TRUCKS AND MPV'S WITH OPEN AREA.
Measured in inches:

$$\frac{L506 \times W505 \times H503}{1728} = \text{ft.}^3$$

Measured in mm:

$$\frac{L506 \times W500 \times H503}{10^9} = \text{m}^3(\text{cubicmeter})$$

V6 TRUCKS AND MPV'S WITH CLOSED AREA.
Measured in inches:

$$\frac{L204 \times W500 \times H505}{1728} = \text{ft.}^3$$

Measured in mm:

$$\frac{L204 \times W500 \times H505}{10^9} = \text{m}^3(\text{cubicmeter})$$

V8 HIDDEN LUGGAGE CAPACITY-REAR OF SECOND SEAT. The total volume of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the second seat.

V10 STATION WAGON CARGO VOLUME INDEX.
Measured in inches:

$$\frac{H201 \times L205 \times \frac{W4+W201}{2}}{1728} = \text{ft.}^3$$

Measured in mm:

$$\frac{H201 \times L205 \times \frac{W4+W201}{2}}{10^9} = \text{m}^3(\text{cubicmeter})$$

Hatchback - Cargo Space Dimensions

All Hatchback cargo dimensions are to be taken with the front seat in full down and rear position, and the rear seat folded down. The hatchback door is in the closed position. (For electronically adjusted seats, see the manufacturer's specifications for Design "H" Point).

L208 CARGO LENGTH AT FRONT SEATBACK HEIGHT. The minimum horizontal dimension from the "X" plane tangent to the rearmost surface of the driver's seatback to the inside limiting interference of the hatchback door on the vehicle zero "Y" plane.

L209 CARGO LENGTH AT FLOOR-FRONT. The minimum horizontal dimension measured at floor level from the rear of the front seatback to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.

L210 CARGO LENGTH AT SECOND SEATBACK HEIGHT. The minimum dimension measured from the "X" plane tangent to the rearmost surface of second seatback or the load floor which is towed at least one half of the H198 dimension height above the rear load floor, to the rearmost inside limiting interference on the zero "X" plane.

L211 CARGO LENGTH AT FLOOR-SECOND SEATBACK. The minimum horizontal dimension measured at floor level from the rear of the second seatback or load floor panel to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.

H197 FRONT SEATBACK TO LOAD HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.

H198 SECOND SEATBACK TO LOAD FLOOR HEIGHT. The dimension measured vertically from the second seatback to the undepressed floor covering.

V3 HATCHBACK.
Measured in inches:

$$\frac{\frac{L208+L209}{2} \times W4 \times H197}{1728} = \text{ft.}^3$$

Measured in mm:

$$\frac{\frac{L208+L209}{2} \times W4 \times H197}{10^9} = \text{m}^3(\text{cubicmeter})$$

V4 HIDDEN LUGGAGE CAPACITY-REAR OF FRONT SEAT. The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

V11 HATCHBACK CARGO VOLUME INDEX. Usable luggage (one (1) stand and luggage set) below floor:
Measured in inches:

$$\frac{\frac{L210+L211}{2} \times W4 \times H198}{1728} = \text{ft.}^3$$

Measured in mm:

$$\frac{\frac{L210+L211}{2} \times W4 \times H198}{10^9} = \text{m}^3(\text{cubicmeter})$$

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