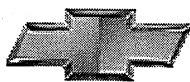


# **Chevrolet**



# **Avalanche**



**2003**



# Table of Contents

Product Information .....	1
2003 Chevrolet Avalanche: Award-Winning Innovation .....	1
A Safe Environment .....	1
New Family Of Entertainment Choices .....	1
New Driver Convenience Package .....	1
Automatic Aids .....	2
'Smart' Electrical Systems .....	2
Strong Chevy Truck Foundation .....	2
Innovative And Functional .....	2
Chevrolet Adds Avalanche Without Body Hardware for 2003 .....	3
Expanding Avalanche Appeal .....	3
First Public Showing .....	3
Optional Soft Top .....	3
Improvements for 2003 .....	3
Safety Enhancements .....	3
Creature Comforts .....	3
XM Satellite Radio .....	3
New Driver Convenience Package .....	4
Adjustable Pedals .....	4
Improved Performance .....	4
Convert-a-Cab and Midgate .....	4
New Colors .....	4
New For 2003 .....	4
Model Lineup .....	5
Specifications .....	6
Overview .....	6
Engines .....	6
Transmissions .....	6
Chassis/Suspension .....	7
Brakes .....	7
Wheels/Tires .....	7
Dimensions .....	7
Exterior .....	7
Interior .....	8
Capacities .....	8
Vehicle Identification .....	9
Vehicle Identification Number (VIN) .....	9
VIN Derivative .....	10
Label Certification w/o RPO Z49 .....	11
Label Certification w/o RPO Z49 – Incomplete Vehicle .....	12
Label Certification with RPO Z49 .....	14
Label Certification with RPO Z49 – Incomplete Vehicle .....	15
Service Parts Identification Label (SPID) .....	16
Engine ID and VIN Derivative Location .....	17
5.3L V-8 Engines .....	17
8.1L V-8 Engine .....	18
Engine ID Legend .....	19
Transmission ID and VIN Derivative Location .....	20
4L60-E Transmission ID Location .....	20
4L80-E Transmission ID Location .....	21
Transfer Case Identification .....	22
Axle Identification – Front .....	23
Axle Identification – Rear .....	24
Labeling - Anti-Theft .....	25

Notice .....	25
RPO Code List .....	26
Technical Information .....	31
Maintenance and Lubrication .....	31
Capacities - Approximate Fluid .....	31
Axle Capacities .....	31
Engine Cooling System .....	31
Engine Crankcase .....	31
Transmission .....	31
Fuel Tank .....	31
Transfer Case .....	31
Maintenance Items .....	32
Air Cleaner .....	32
Engine Oil Filter .....	32
PCV Valve .....	32
Spark Plugs and Gaps .....	32
Fuel Filter .....	32
Wiper Blades .....	32
Passenger Compartment Air Filter .....	32
Fluid and Lubricant Recommendations .....	32
Descriptions and Operations .....	34
Power Steering System .....	34
Steering Linkage Description and Operation (Non-Rack and Pinion) .....	34
Steering Wheel and Column - Standard Description and Operation .....	35
Vehicle Steering .....	35
Vehicle Security .....	35
Driver Convenience .....	35
Driver Safety .....	35
Rear Wheel Steering Description and Operation .....	35
Steerable Rear Axle .....	36
Suspension Description and Operation .....	37
Front Suspension .....	37
Coil Spring .....	37
Torsion Bar .....	37
Rear Suspension .....	38
Automatic Level Control Description and Operation .....	38
Electronic Suspension Control Description and Operation .....	38
Electronic Suspension Control (ESC) Module .....	39
Position Sensors .....	39
Shock Absorbers .....	39
Vehicle Speed .....	39
Warning Message .....	40
Wheels and Tires .....	40
Fastener Tightening Specifications .....	40
General Description .....	40
Tread Wear Indicators Description .....	40
Metric Wheel Nuts and Bolts Description .....	40
Tire Inflation Description .....	41
Tire Description .....	42
Conditions for Tire Replacement .....	42
All Seasons Tires Description .....	43
P-Metric Sized Tires Description .....	44
Driveline System Description and Operation .....	45
Driveline/Axle – Propeller Shaft .....	45
Front Propeller Shaft Description .....	45
One Piece Propeller Shaft Description .....	45



Propeller Shaft Phasing Description .....	45
Universal Joint Description.....	45
Center Bearing Description .....	45
Wheel Drive Shafts Description and Operation .....	45
Front Drive Axle Description and Operation .....	46
Selectable Four Wheel Drive (S4WD) Front Axle Description and Operation .....	46
Full-Time Four Wheel Drive (F4WD) Front Axle Description and Operation .....	46
Rear Drive Axle Description and Operation.....	47
Locking/Limited Slip Rear Axle Description and Operation .....	47
Limited-Slip Function.....	48
Locking Function .....	48
Locking Differential Torque-Limiting Disc.....	49
Transfer Case - NVG 246-NP8 (Two Speed Automatic).....	49
General Operation.....	49
Transfer Case Shift Control Switch .....	50
Service 4WD Indicator.....	51
Transfer Case Encoder .....	51
Transfer Case Motor/Encoder.....	51
Transfer Case Motor Lock.....	51
Transfer Case Shift Control Module.....	51
Transfer Case Speed Sensors.....	51
Braking System Description and Operation .....	52
Hydraulic Brake System Description and Operation .....	52
System Component Description.....	52
Hydraulic Brake Master Cylinder Fluid Reservoir.....	52
Hydraulic Brake Master Cylinder .....	52
Hydraulic Brake Pressure Balance Control System .....	52
Hydraulic Brake Pipes and Flexible Brake Hoses .....	52
Hydraulic Brake Wheel Apply Components .....	52
System Operation.....	52
Brake Assist System Description and Operation.....	52
System Component Description.....	52
Brake Pedal .....	52
Brake Pedal Pushrod.....	52
Vacuum Brake Booster.....	53
Vacuum Source .....	53
Vacuum Source Delivery System .....	53
System Operation.....	53
Disc Brake System Description and Operation.....	53
System Component Description.....	53
Disc Brake Pads .....	53
Disc Brake Rotors.....	53
Disc Brake Pad Hardware .....	53
Disc Brake Caliper Hardware .....	53
System Operation.....	53
Park Brake System Description and Operation .....	53
General Description.....	53
Park Brake Pedal Assembly .....	53
Park Brake Release Handle Assembly.....	54
Park Brake Cables.....	54
Park Brake Cable Equalizer .....	54
Park Brake Apply Lever.....	54
Park Brake Actuator/Adjuster .....	54
Park Brake Shoe.....	54
System Operation.....	54

ABS Description and Operation .....	54
Antilock Brake System .....	54
Engine Description and Operation.....	55
Engine Mechanical – 5.3L.....	55
Engine Component Description .....	55
Camshaft and Drive System.....	55
Crankshaft .....	55
Cylinder Heads .....	55
Engine Block.....	55
Exhaust Manifolds .....	55
Intake Manifold .....	55
Oil Pan .....	56
Piston and Connecting Rod Assembly .....	56
Valve Rocker Arm Cover Assemblies.....	56
Valve Train.....	56
General Specifications 5.3L (LM7 VIN T).....	56
General Data .....	56
Lubrication System .....	56
Camshaft .....	57
Connecting Rod .....	57
Crankshaft .....	57
Cylinder Bore.....	57
Cylinder Head .....	58
Engine Block.....	58
Intake Manifold .....	58
Oil Pan and Front/Rear Cover Alignment.....	58
Piston.....	58
Valve System.....	59
Fastener Tightening Specifications .....	60
Drive Belt System Description.....	61
Engine Mechanical – 8.1L.....	62
Engine Component Description .....	62
Cylinder Block.....	62
Cylinder Head .....	62
Camshaft .....	62
Crankshaft .....	62
Pistons and Connecting Rods .....	62
Valve Train.....	63
Intake Manifold .....	63
Exhaust Manifold .....	63
Lubrication Description .....	63
General Specifications .....	65
General .....	65
Block .....	65
Camshaft .....	65
Connecting Rod .....	65
Crankshaft .....	65
Cylinder Head .....	66
Exhaust Manifold .....	66
Lubrication System .....	66
Piston Ring End Gap .....	66
Piston Ring to Groove Clearance.....	66
Piston.....	66
Pin.....	66
Valves .....	66
Rocker Arms.....	67

Valve Springs.....	67
Fastener Tightening Specifications .....	67
Drive Belt System Description.....	69
Engine Cooling .....	69
Fastener Tightening Specifications.....	69
Cooling System Description and Operation.....	70
Coolant Heater .....	70
Cooling System .....	70
Cooling Cycle .....	70
Coolant .....	70
Radiator .....	71
Pressure Cap .....	71
Coolant Recovery System.....	71
Air Baffles and Seals .....	71
Water Pump .....	72
Thermostat .....	72
Engine Oil Cooler.....	72
Transmission Oil Cooler .....	72
Engine Electrical.....	73
Fastener Tightening Specifications.....	73
Battery Usage .....	73
Battery Temperature vs Minimum Voltage .....	74
Starter Motor Usage.....	74
Generator Usage .....	74
Battery Description and Operation.....	74
Reserve Capacity.....	76
Cold Cranking Amperage .....	76
Circuit Description .....	76
Starting System Description and Operation.....	76
Charging System Description and Operation .....	76
Generator .....	76
Regulator.....	77
Auxiliary Battery Charging.....	77
Engine Controls .....	78
Fuel System Specifications.....	78
Engine Controls –5.3L .....	79
Ignition System Specifications .....	79
Fastener Tightening Specifications .....	79
Engine Controls – 8.1L .....	80
Ignition System Specifications .....	80
Fastener Tightening Specifications .....	80
Exhaust System.....	81
Fastener Tightening Specifications.....	81
Exhaust System Description .....	81
Resonator .....	81
Catalytic Converter .....	82
Muffler .....	82
Transmission/Transaxle Description and Operation .....	83
Automatic Transmission – 4L60E .....	83
Transmission General Specifications.....	83
Fastener Tightening Specifications .....	83
Fluid Capacity Specifications .....	84
Transmission Component and System Description .....	84
Adapt Function .....	85
Transmission Adapt Function .....	85
Automatic Transmission Shift Lock Control Description .....	85

Automatic Transmission – 4L80E .....	86
Transmission General Specifications .....	86
Fastener Tightening Specifications .....	86
Fluid Capacity Specifications Overhaul.....	87
Transmission General Description .....	87
Abbreviations and Meanings .....	i
Conversion - English/Metric.....	i
Equivalents - Decimal and Metric .....	ii
Fasteners .....	i
Metric Fasteners .....	i
Fastener Strength Identification .....	i
Prevailing Torque Fasteners .....	ii
All Metal Prevailing Torque Fasteners .....	ii
Nylon Interface Prevailing Torque Fasteners.....	ii
Adhesive Coated Fasteners.....	ii
Metric Prevailing Torque Fastener Minimum Torque Development .....	iii
All Metal Prevailing Torque Fasteners .....	iii
Nylon Interface Prevailing Torque Fasteners.....	iii
English Prevailing Torque Fastener Minimum Torque Development .....	iv
All Metal Prevailing Torque Fasteners .....	iv
Nylon Interface Prevailing Torque Fasteners.....	iv

## **Product Information**

### **2003 Chevrolet Avalanche: Award-Winning Innovation**

Since its introduction, the innovative Chevy Avalanche has taken the market by storm. For 2003, Avalanche builds on its momentum with new safety, comfort, convenience and performance features.

"The Avalanche simply stands out from the competition with its ability to change from an SUV to a full-size pickup," said Rick Scheidt, Avalanche marketing director. "It not only provides unparalleled flexibility in the mix between passengers and cargo, it also upholds the heritage of Chevy Trucks as the most dependable, longest-lasting trucks on the market."

### **A Safe Environment**

Avalanche features a comprehensive package of security features, including "all-belts-to-seats" restraints at front outboard positions, side air bags and standard four-wheel disc antilock brakes. For 2003 the Avalanche safety story gets even better.

The 2003 Avalanche provides the LATCH (Lower Anchors and Tethers for Children) system for child seats in the rear seat for the center and left passenger seats.

Additional new safety enhancements for 2003 include a passenger-sensing system and dual-level air bags. The automatic passenger-sensing air-bag system automatically deactivates the passenger-side air bag under certain conditions to protect children. The system assesses whether the occupant in the seat is an adult or child, based on the measured weight on the seat cushion and tension in the belt system, if any. If these measurements are typical for a child, the air bag is disabled. If they are typical for an adult, the air bag is enabled.

A dual-level air-bag system is a supplemental restraint system designed to detect vehicle deceleration and, based on the deceleration data, provide an appropriate amount of air-bag inflation. Sensors located in the front of the vehicle work with the sensing diagnostic module (SDM) to measure the severity of the impact. The SDM uses the data to determine the type of air-bag deployment (first stage or second stage) or non-deploy. Dual-stage air bags are designed to help reduce the occurrence of inflation-induced injuries by deploying the air bag less forcefully in lower-speed crashes.

The 2003 Avalanche features improved brake performance, better "pedal feel" and quieter operation.

Avalanche's sure-footed Autotrac 4WD system gets improved fuel economy when operating in 2WD, as well as improved "driver feel" during parking-lot and other low-speed maneuvers.

### **New Family Of Entertainment Choices**

Impressive new entertainment systems -- including rear-seat entertainment systems with a DVD player and flip-down screen - add to Avalanche's "creature comforts." These systems feature the next-generation Radio Data System, and can interface with services such as XM Satellite Radio, a new option for 2003. Available rear-seat audio controls allow second-row passengers to enjoy a separate audio source from front seat occupants. A custom-designed Bose audio system uses a new, high-powered, six-channel amplifier and six speakers.

The 2003 Avalanche offers XM Satellite Radio as an option on all models. XM radio features 100 coast-to-coast digital channels, including 71 music channels (more than 30 of them commercial free) from hip hop to opera, classical to country, bluegrass to blues and 29 channels of sports, talk, children's and entertainment programming. XM also brings to the vehicle, for the first time on radio, a diverse selection of 24-hour news sources previously available only in the home. XM's next-generation sound quality technology provides superior sound remarkably close to compact disc.

### **New Driver Convenience Package**

A new driver convenience package is available for 2003. For the first time, Avalanche offers brake and accelerator pedals that can be adjusted rearward in unison by nearly 3 inches for better positioning and comfort; also, they are available with a memory feature. An available eight-button steering wheel control allows Avalanche owners to personalize several functions (trip calculator, fuel data, etc.), and safely

## 2003 Chevrolet Avalanche Restoration Kit

access all entertainment systems. The controls also provide easy access to the OnStar system, an innovative in-vehicle communications and assistance service designed to provide drivers with access to live, personalized service and emergency assistance at the touch of a button, 24 hours a day.

A new multi-zone manual-control heating, ventilation and air conditioning (HVAC) system is standard on Avalanche. It allows the driver and front passenger to adjust the temperature to their own comfort - as much as a 30-degree Fahrenheit difference between the two front zones. Exterior mirrors feature power tilt glass and power folding to protect them in narrow spaces; heating elements that clear frost, snow or ice; left side electrochromatic glass that dims glaring headlights; puddle lights; new turn indicators embedded in the glass; and a memory feature. Homelink Universal transmitter is also part of the package.

### **Automatic Aids**

The battery-rundown protection now automatically turns off the headlamps and park lamps in addition to interior lights after 10 minutes if left on inadvertently. A more powerful 145-amp generator - which provides a quicker battery charge and slows battery discharge during vehicle operation - is included with the Snow Plow Prep package. A memory subsystem can remember preferences for seat, mirror, new adjustable brake and accelerator pedals, and climate control settings. A new four-position headlamp switch allows drivers to turn off the daytime running lamps more easily, when necessary.

An available new, power-adjustable camper mirror can be extended to a vehicle width of as much as 106 inches.

### **'Smart' Electrical Systems**

An advanced new multiplexed electrical architecture makes the 2003 Avalanche even "smarter" so it can provide more functions for 2003. A communication network transfers data throughout the vehicle. It enables the driver information center, which can be programmed for English, Spanish or French, to monitor and report as many as 34 vehicle system functions, including new service indicators for "Ice Possible" and "Door Ajar." Avalanche's instrument panel and cluster have been redesigned to accommodate these new features.

Avalanche for 2003 features three new exterior colors: Charcoal Gray Metallic, Arrival Blue Metallic and Yellow (interim availability). Avalanche body cladding is darker than last year.

### **Strong Chevy Truck Foundation**

Avalanche offers uncompromising brawn and stamina. The durable and powerful 285-hp Vortec 5300 5.3L V8 engine is standard on 1500 Series models. The Avalanche 2500 Series offers the Vortec 8100 8.1L V8 engine, which achieves 340 hp and boasts a 12,000-lb maximum towing capacity. A three-section frame with hydroformed front and rear rails gives precise dimensional control as well as excellent strength and stiffness.

### **Innovative And Functional**

The Avalanche combines the best attributes of GM's full-size truck family with striking looks and innovative configuration abilities. It also seats up to six adults comfortably.

Avalanche's revolutionary Convert-a-Cab System and Midgate offer great flexibility and function. When the rear passenger seat is folded, the Midgate can be lowered to allow longer and larger cargo. When folded down, the Midgate allows the 5'3" standard bed length to convert to a full 8'1" - long enough to carry 4' x 8' sheets of plywood.

A three-piece rigid cargo cover with interlocking panels can be used to cover and protect the cargo box and its contents from the elements. Portions of the Avalanche Midgate and tailgate are made of GM's durable, scratch- and dent-resistant PRO-TEC composite materials. Two Top-Box Storage compartments on either side of the cargo box provide a combined 3.5 cubic feet of lockable storage space. The compartments also have drains, so they can be filled with ice and used as coolers.

The North Face Edition Avalanche has unique features for outdoor enthusiasts. For 2003, the interior now has Medium Gray trim, door trim panels, floor mats with The North Face logo, and a white instrument

cluster. The exterior color, Sage Green is unique to the North Face Edition, with Sunset Orange, Onyx, Black, Pewter and Summit White available as well. Also included are two Summit Pod backpacks and Water Duffalo storage bags.

## **Chevrolet Adds Avalanche Without Body Hardware for 2003**

### **Expanding Avalanche Appeal**

The composite lower body panels -- called "cladding" or "body hardware" -- will be removed to create a new appearance package that will expand the appeal of Avalanche with a more traditional full-size pickup look that still provides Chevy's unique Convert-a-Cab System and Midgate for flexibility and function. Avalanche sales have already topped 100,000 units. Production of Avalanches with the new appearance package begins in the first quarter of 2003. The other Avalanche models will have darker color body hardware for 2003.



### **First Public Showing**

The first public showing of the new Avalanche Without Body Hardware will be at the Texas State Fair in September 2002.

### **Optional Soft Top**

The Avalanche Without Body Hardware will offer the same equipment packages and options as the original versions except for an optional soft top for the cargo area. The North Face edition and three-quarter-ton versions of the Avalanche, however, will not be offered without body hardware.

### **Improvements for 2003**

Avalanche has also made safety, comfort, convenience and performance improvements for 2003.

#### **Safety Enhancements**

Safety enhancements for 2003 include a passenger-sensing system and dual-level air bags. The automatic passenger-sensing air-bag system automatically deactivates the passenger-side air bag under certain conditions to protect children. The dual-level air-bag system is a supplemental restraint system designed to detect vehicle deceleration and, based on the deceleration data, provide an appropriate amount of air-bag inflation. Dual-stage air bags are designed to help reduce the occurrence of inflation-induced injuries by deploying the air bag less forcefully in lower-speed crashes.

The 2003 Avalanche already complies with 2005 federal seat standards for child restraint anchorages. The LATCH (Lower Anchors and Tethers for Children) system for child seats is provided in the front-passenger side seat and second-row center and passenger side seats.

#### **Creature Comforts**

New creature comforts for the 2003 Avalanche include rear-seat entertainment systems with a DVD player and flip-down screen. These systems feature the next-generation Radio Data System, and can interface with services such as XM Satellite Radio, a new option for 2003. A custom-designed Bose audio system is also available with a new, high-powered, six-channel amplifier and six speakers.

#### **XM Satellite Radio**

The XM Satellite Radio is optional on all models. It offers 100 coast-to-coast digital channels with various music programming including several commercial-free channels, 24-hour news sources and sports, talk, children's and entertainment programming -- all with sound quality close to compact disc.

## **New Driver Convenience Package**

### **Adjustable Pedals**

Avalanche defines convenience in 2003 with a new driver convenience package. Optional brake and accelerator pedals can be adjusted rearward in unison by nearly three inches for better positioning and comfort, and they are available with a memory feature. An eight-button steering wheel control is available to personalize several functions (trip calculator, fuel data, etc.), and provides safe access to all entertainment systems. New power outside rear view mirrors fold against the vehicle for easier vehicle passage through narrow spaces; the power mirrors also tilt for easier curb viewing when parallel parking.

A new multi-zone manual-control heating, ventilation and air conditioning system (standard) allows the driver and front passenger to adjust the temperature to their own comfort. The battery-rundown protection now automatically turns off the headlamps and park lamps in addition to the interior lights after 10 minutes if left on inadvertently.

### **Improved Performance**

Improved performance for the 2003 Avalanche includes better brake performance, better "pedal feel" and quieter operation. Avalanche's sure-footed Autotrac 4WD system gets improved fuel economy when in 2WD, as well as improved "driver feel" during parking-lot and other low-speed maneuvers. A new electrical architecture enables the driver information center to monitor and report as many as 34 vehicle system functions. New service indicators include "Ice Possible" and "Door Ajar." The standard engine continues to be a powerful 5.3L V8 with 285 hp and 325 lb-ft of torque.

### **Convert-a-Cab and Midgate**

The Avalanche hallmark is its revolutionary Convert-a-Cab System and Midgate for great flexibility and function. When the rear passenger seat and Midgate are folded, the standard bed length converts from 5'3" to 8'1". A three-piece rigid cargo cover can be used to cover and protect the cargo box and its contents. Two Top-Box Storage compartments on either side of the cargo box provide a combined 3.5 cubic feet of lockable storage space. The compartments have drains, so they can be filled with ice and used as coolers.

### **New Colors**

Avalanche for 2003 offers three new exterior colors: Charcoal Gray Metallic, Arrival Blue Metallic and Yellow (interim availability). The North Face Edition has a new medium gray interior.

### **New For 2003**

- Dual-level air bags
- Passenger sensing system
- Driver convenience package replaces (ZM9) Luxury convenience package and includes the following items:
  - Multi-zone automatic climate control
  - Steering wheel with redundant radio controls and scrolling message center with personalization features
  - Adjustable power pedals
  - Homelink Universal transmitter
  - Mirrors: outside rearview, power folding, power, heated, with turn signals and ground illumination
- Multi-zone manual climate control standard on all models
- New family of radios with Radio Data System (RDS)
  - AM/FM stereo with CD with six speakers (standard with bench seats)
  - AM/FM stereo w/six-disc CD changer and Bose speaker system with six speakers (requires bucket seats)
  - Panasonic DVD Passenger Entertainment System
  - XM Satellite Radio
- Improved fuel economy for Autotrac four-wheel-drive system



## 2003 Chevrolet Avalanche Restoration Kit

- Improved brake performance
- Multiplexed electrical architecture
- Redesigned instrument panel and cluster
- Battery rundown protection with automatic lights-off
- Four-position headlamp switch
- More powerful 145-amp generator (is included with the Snow Plow Prep package)
- Three new exterior colors - Charcoal Gray Metallic, Arrival Blue Metallic replaces Indigo Blue Metallic, and Yellow (interim availability)
- Cladding is darker than 2002 models

### Model Lineup

	Engines		Transmissions	
	Vortec 5300 5.3L V8	Vortec 8100 8.1L V8	4-spd auto (Hydra-Matic 4L60-E)	4-spd auto (Hydra-Matic 4L85-E)
Avalanche (1500)	S	-	S	-
North Face Edition	S	-	S	-
Avalanche (2500)	-	S	-	S

Standard      S  
Not available -

## Specifications

### Overview

Model:	Chevrolet Avalanche
Body style / driveline:	full-size, four-door sport-utility vehicle/pickup, front-engine, two- or four-wheel drive, 1/2-ton and 3/4-ton models
Construction:	body on frame
EPA vehicle class:	half-ton or three-quarter-ton truck
Manufacturing location:	Silao, Mexico
Key competitors:	Ford Super Crew (closest competitor)

### Engines

	<b>Vortec 5300 5.3L V8 (LM7)</b>	<b>Vortec 8100 8.1L V8 (L18)</b>
Type:	5.3-liter V8	8.1-liter V8
Displacement (cu in / cc):	325 / 5328	496 / 8128
Bore & stroke (in / mm):	3.78 x 3.62 / 96 x 92	4.25 x 4.37 / 108 x 111
Block material:	cast iron	cast iron
Cylinder head material:	cast aluminum	cast iron
Valvetrain:	overhead valves, hydraulic roller follower, two valves per cylinder, chain cam drive	hydraulic roller follower, two valves per cylinder, chain cam drive
Fuel delivery:	sequential fuel injection	sequential fuel injection
Compression ratio:	9.5:1	9.1:1
Horsepower (hp / kw @ rpm):	285 / 213 @ 5200	340 / 253 @ 4200
Torque (lb-ft / Nm @ rpm):	325 / 441 @ 4000	455 / 617 @ 3200
Recommended fuel:	87 octane	87 octane
Maximum engine speed (rpm):	5900	5000
Emissions controls:	three-way catalytic converter, positive crankcase ventilation, evaporative collection system	exhaust gas recirculation, air injection reaction (available)
Estimated fuel economy (mpg city / hwy / combined):	2WD: 14 / 18 / 16 4WD: 13 / 17 / 15	

### Transmissions

	<b>Hydra-Matic 4L60-E</b>	<b>Hydra-Matic 4L85-E</b>
Type:	four-speed electronic automatic	four-speed electronic automatic
Gear ratios (:1):		
First:	3.06	2.48
Second:	1.63	1.48
Third:	1.00	1.00
Fourth:	0.70	0.75
Reverse:	2.29	2.08
Axle ratio:	3.73 standard (4.10 optional)	3.73 standard (4.10 optional)

Chassis/Suspension		
	1500	2500
Front:	independent with torsion bars	independent with torsion bars
Rear:	five-link coil spring with automatic load leveling	two-stage leaf spring
Traction control:	part of Z66 package on 2WD models	
Steering type:	power recirculating ball	power recirculating ball
Steering ratio:	14.0:1; 15.8:1 overall	13 - 15:1; 16.2:1 overall
Steering wheel turns, lock-to-lock:	3.2	3.2
Turning circle, curb-to-curb (ft / m):	43.3 / 13.2	44.1 / 13.4
Brakes		
Type:	four-wheel vented disc with front aluminum dual-piston calipers, rear drum-in-hat parking brake, four-wheel ABS	
Rotor diameter x thickness (in/mm):	front: 12 x 1.14 / 305 x 29 rear: 13 x 1.18 / 330 x 30	
Total swept area (sq in / sq cm):	front: 133.6 / 862 rear: 133.6 / 862	
Wheels/Tires		
	1500	2500
Wheel size & type standard:	16-inch x 7-inch aluminum optional: 17-inch x 7.5-inch aluminum	16-inch x 6.5-inch aluminum
Tires:	standard: P265/70R16 all-season, steel-belted radials optional: P265/70R17 ALZ OOR	LT245/75R16 ALS OOR steel-belted radials

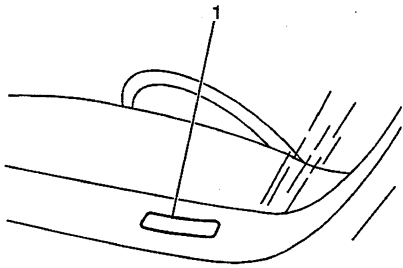
## Dimensions

Exterior		
	1500	2500
Wheelbase (in / mm):	130 / 3302	130 / 3302
Overall length (in / mm):	220.8 / 5608	220.8 / 5608
Overall width (in / mm):	79.8 / 2027	79.8 / 2027
Overall height, 2WD & 4WD (in / mm):	74.5 / 1892	74.5 / 1892
Track (in / mm):	front: 65 / 1651 rear: 66 / 1676	front: 65 / 1651 rear: 66 / 1676
Minimum ground clearance (in / mm):	P265/70R16 tires: 8.6 / 218	7 / 178
Ground to top of rear load floor (in / mm):	31 / 787	31 / 787
Approach angle:	27.4°	25°
Departure angle:	23.8°	18°
Curb weight (lbs / kg):	2WD: 5437 / 2466 4WD: 5678 / 2576	2WD: 6353 / 2883 4WD: 6642 / 3013
Weight distribution (% front / rear):	2WD: 52 / 48 4WD: 53 / 47	2WD: 52 / 48 4WD: 53 / 47

<b>Interior</b>	<b>First Row</b>	<b>Second Row</b>
Seating capacity, 5 or 6:	2 or 3	3
Head room (in / mm):	40.7 / 1034	38.6 / 980
Leg room (in / mm):	41.3 / 1049	38.9 / 988
Shoulder room (in / mm):	65.2 / 1656	65.2 / 1656
Hip room (in / mm):	61.4 / 1560	62 / 1575
Cargo box volume, Midgate up (cu ft / liters):	41 / 1161	41 / 1161
<b>Capacities</b>	<b>1500</b>	<b>2500</b>
EPA passenger volume (cu ft / liters):	120.2 / 3404	120.2 / 3404
Interior cargo volume (cu ft / liters):	53.9 / 1526 with Midgate up, 2nd row seat folded	53.9 / 1526 with Midgate up, 2nd row seat folded
GVWR, standard (lbs / kg):	2WD: 6800 / 3090.9 4WD: 7000 / 3181.8	8600 / 3901
Payload (lbs / kg):	base 2WD: 1363 / 618 max 2WD: 2247 / 1018	base 4WD: 1322 / 599.5 max 4WD: 1958 / 888
Trailer towing maximum (lbs / kg):	2WD: 8200 / 3720 w/ trailer brakes 4WD: 7900 / 3583 w/ trailer brakes	2WD: 12,000 / 5443 w/ trailer brakes 4WD: 12,000 / 5443 w/ trailer brakes
Fuel tank (gals / liters):	31 / 117.3	37.5 / 141.9
Engine oil (qts / liters):	5.75 / 5.44	5.75 / 5.44
Cooling system: (qts / liters):	29 / 27.4	29 / 27.4

## Vehicle Identification

### Vehicle Identification Number (VIN)



The vehicle identification number (VIN) plate is the legal identifier of the vehicle. The VIN plate is located on the upper LH corner of the Instrument Panel and can be seen through the windshield from the outside of the vehicle:

Position	Definition	Character	Description
1	Country of Origin	1	United States
2	Manufacturer	G	General Motors
3	Make	C	Chevrolet Truck
4	GVWR/Brake System	E F G	6001-7000/Hydraulic 7001-8000/Hydraulic 8001-9000/Hydraulic
5	Truck Line/Chassis Type	C K	4x2 4x4
6	Series	6 7	½ Ton Luxury ¾ Ton Luxury
7	Body Type	3	Four-Door Utility
8	Engine Type	V Z T U N G	4.8L V8 MFI (LR4) 5.3L V8 MFI (L59) 5.3L V8 MFI (LM7) 6.0L V8 MFI (LQ4) 6.0L V8 MFI (LQ9) 8.1L V8 MFI (L18)
9	Check Digit	--	Check Digit
10	Model Year	3	2003
11	Plant Location	G J R	Silao Janesville Arlington
12-17	Plant Sequence Number	100,001	Plant Sequence Number

## VIN Derivative

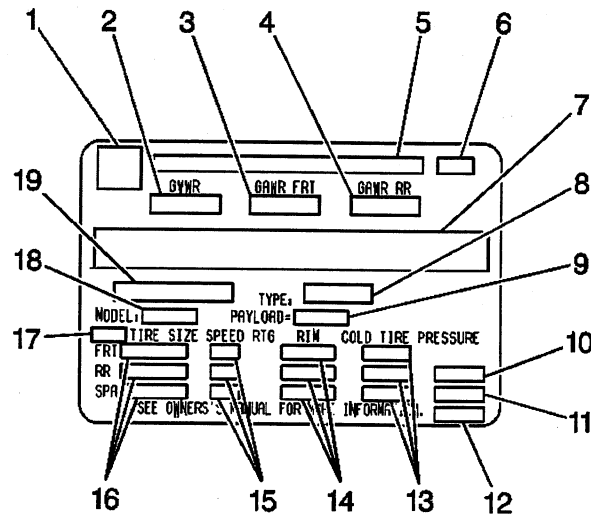
All engines and transmissions are stamped or laser etched with a partial vehicle identification number (VIN), which was derived from the complete VIN. A VIN derivative contains the following nine positions:

Position	Definition	Character	Description
1	Division	C T	Chevrolet Truck GMC Truck
2	Model Year	3	2003
3	Plant Location	G J R	Silao Janesville Arlington
4-9	Plant Sequence Number	100,001	Plant Sequence Number

A VIN derivative can be used to determine if a vehicle contains the original engine or transmission, by matching the VIN derivative positions to their accompanying positions in the complete VIN:

VIN Derivative Position	Equivalent VIN Position
1	3
2	10
3	11
4-9	12-17

## Label Certification w/o RPO Z49



- (1) GM Logo
- (2) Gross Vehicle Weight Rating
- (3) Gross Axle Weight Rating - Front
- (4) Gross Axle Weight Rating - Rear
- (5) Name Of Manufacturer
- (6) Final Manufacturer's Date
- (7) Manufacturer's Statement
- (8) Model Designation
- (9) Payload
- (10) DUAL - When Equipped
- (11) Front Axle Reserve - When Equipped
- (12) Total Capacity - When Required
- (13) Tire Pressure
- (14) Rim Size
- (15) Speed Rating - When Required
- (16) Tire Size
- (17) GVW Rating Code
- (18) Engineering Model
- (19) Vehicle Identification Number

The vehicle certification label displays the following assessments:

- The Gross Vehicle Weight Rating (GVWR)
- The Gross Axle Weight Rating (GAWR) -- Front and Rear
- The vehicle's payload rating
- The original equipment tire sizes and the recommended tire pressures

Gross vehicle weight (GVW) is the weight of the vehicle and everything it carries. Include the following items when figuring the GVW:

- The base vehicle weight (factory weight)
- The weight of all vehicle accessories, like the winches or the plows
- The weight of the driver and the passengers
- The weight of the cargo

The gross vehicle weight must not exceed the Gross Vehicle Weight Rating.

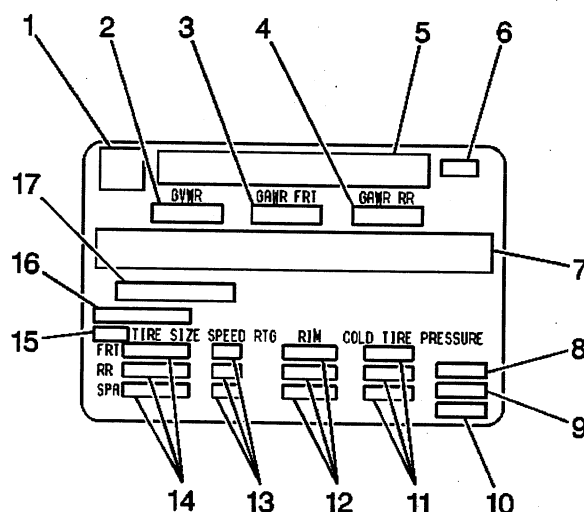
The front gross axle weight rating (GAWR FRT) is the weight exerted on the front axle. The rear gross axle weight rating (GAW RR) is the weight exerted on the rear axle. The front and rear gross axle weights must not exceed the front and rear gross axle weight ratings.

The payload rating defines the vehicle's maximum allowable cargo load. The cargo load includes the driver and the passengers. The payload rating is based on the vehicle's factory installed equipment. Deduct from the payload rating the weight of accessories added to the vehicle after the final date of manufacture .

The vehicle may have a Gross Combination Weight Rating (GCWR). The Gross Combination Weight Rating refers to the total maximum weight of the loaded tow vehicle (including driver and passengers) and a loaded trailer.

The vehicle's tires must be the proper size and properly inflated for the load the vehicle is carrying.

### Label Certification w/o RPO Z49 – Incomplete Vehicle



- (1) Logo
- (2) Gross Vehicle Weight Rating
- (3) Gross Axle Weight Rating - Front
- (4) Gross Axle Weight Rating - Rear
- (5) Name of Manufacturer
- (6) Manufacturer's Date
- (7) Manufacturer's Statement
- (8) DUAL - When Equipped
- (9) Front Axle Reserve - When Required
- (10) Total Capacity - When Required
- (11) Tire Pressure - Spare Optional
- (12) Rim Size - Spare Optional
- (13) Speed Rating - When required - Spare Optional
- (14) Tire Size - Spare Optional
- (15) GVW Rating Code
- (16) Engineering Model
- (17) Vehicle Identification Number



## 2003 Chevrolet Avalanche Restoration Kit

The vehicle certification label displays the following assessments:

- The Gross Vehicle Weight Rating (GVWR)
- The Gross Axle Weight Rating (GAWR) -- Front and Rear
- The vehicle's payload rating
- The original equipment tire sizes and the recommended tire pressures

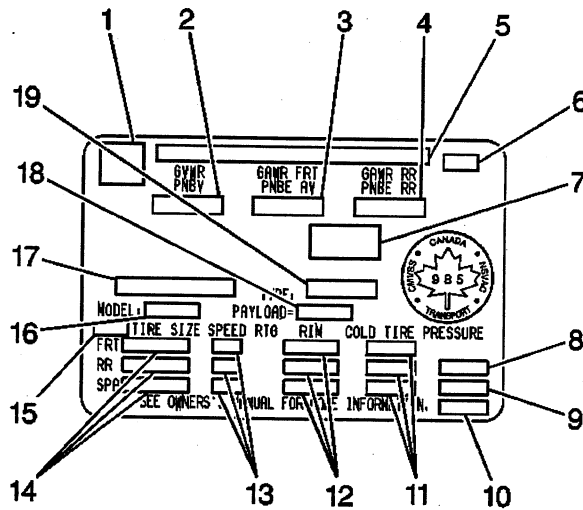
Gross vehicle weight (GVW) is the weight of the vehicle and everything it carries. Include the following items when figuring the GVW:

- The base vehicle weight factory weight
- The weight of all vehicle accessories, like the winches or the plows
- The weight of the driver and the passengers
- The weight of the cargo

The gross vehicle weight must not exceed the Gross Vehicle Weight Rating.

The front gross axle weight rating (GAWR FRT) is the weight exerted on the front axle. The rear gross axle weight rating (GAWR RR) is the weight exerted on the rear axle. The front and rear gross axle weights must not exceed the front and rear gross axle weight ratings.

## Label Certification with RPO Z49



- (1) Logo
- (2) Gross Vehicle Weight Rating
- (3) Gross Axle Weight Rating - Front
- (4) Gross Axle Weight Rating - Rear
- (5) Name of Manufacturer
- (6) Final Manufacturer's Date
- (7) RFI Statement - Canada Only
- (8) DUAL - When Equipped
- (9) Front Axle Reserve - When Equipped
- (10) Total Capacity - When Required
- (11) Tire Pressure
- (12) Rim Size
- (13) Speed Rating - When Required
- (14) Tire Size
- (15) GVW Rating Code
- (16) Engineering Model
- (17) Vehicle Identification Number
- (18) Payload
- (19) Model Designation

The vehicle certification label displays the following assessments:

- The Gross Vehicle Weight Rating (GVWR)
- The Gross Axle Weight Rating (GAWR) -- Front and Rear
- The vehicle's payload rating
- The original equipment tire sizes and the recommended tire pressures

Gross vehicle weight (GVW) is the weight of the vehicle and everything it carries. Include the following items when figuring the GVW:

- The base vehicle weight factory weight
- The weight of all vehicle accessories, like the winches or the plows
- The weight of the driver and the passengers
- The weight of the cargo

The gross vehicle weight must not exceed the Gross Vehicle Weight Rating.

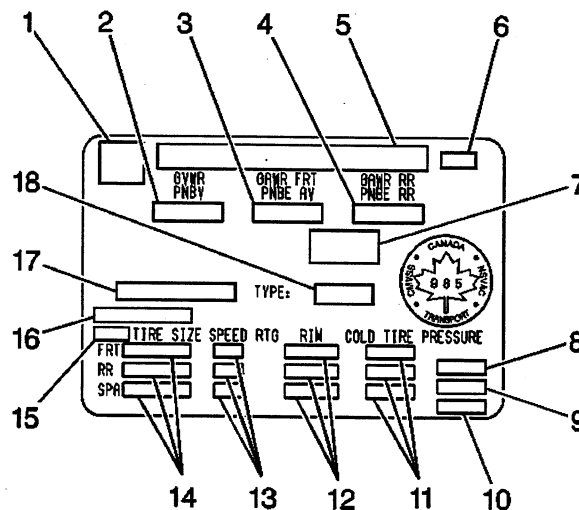
The front gross axle weight rating (GAWR FRT) is the weight exerted on the front axle. The rear gross axle weight rating (GAW RR) is the weight exerted on the rear axle. The front and rear gross axle weights must not exceed the front and rear gross axle weight ratings.

The payload rating defines the vehicle's maximum allowable cargo load. The cargo load includes the driver and the passengers. The payload rating is based on the vehicle's factory installed equipment. Deduct from the payload rating the weight of accessories added to the vehicle after the final date of manufacture .

The vehicle may have a Gross Combination Weight Rating (GCWR). The Gross Combination Weight Rating refers to the total maximum weight of the loaded tow vehicle including driver and passengers and a loaded trailer.

The vehicle tires must be the proper size and properly inflated for the load the vehicle is carrying.

### Label Certification with RPO Z49 – Incomplete Vehicle



- (1) Logo
- (2) Gross Vehicle Weight Rating
- (3) Gross Axle Weight Rating - Front
- (4) Gross Axle Weight Rating - Rear
- (5) Name Of Manufacturer
- (6) Manufacturer's Date
- (7) RFI Statement - Canada Only
- (8) DUAL - When Equipped
- (9) Front Axle Reserve - When Required
- (10) Total Capacity - When Required
- (11) Tire Pressure - Spare Optional
- (12) Rim Size - Spare Optional
- (13) Speed Rating - When Required - Spare Optional
- (14) Tire Size - Spare Optional
- (15) GVW Rating Code
- (16) Engineering Model
- (17) Vehicle Identification Number
- (18) Model Designation

The vehicle certification label displays the following assessments:

- The Gross Vehicle Weight Rating (GVWR)
- The Gross Axle Weight Rating (GAWR) -- Front and Rear
- The vehicle's payload rating
- The original equipment tire sizes and the recommended tire pressures

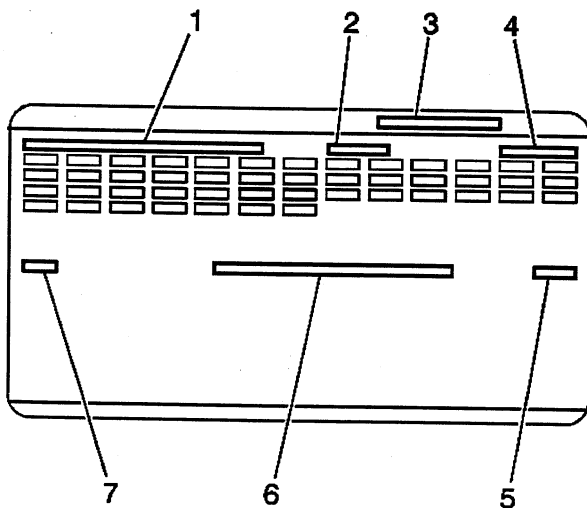
Gross vehicle weight (GVW) is the weight of the vehicle and everything it carries. Include the following items when figuring the GVW:

- The base vehicle weight factory weight
- The weight of all vehicle accessories, like the winches or the plows
- The weight of the driver and the passengers
- The weight of the cargo

The gross vehicle weight must not exceed the Gross Vehicle Weight Rating.

The front gross axle weight rating (GAWR FRT) is the weight exerted on the front axle. The rear gross axle weight rating (GAW RR) is the weight exerted on the rear axle. The front and rear gross axle weights must not exceed the front and rear gross axle weight ratings.

### Service Parts Identification Label (SPID)

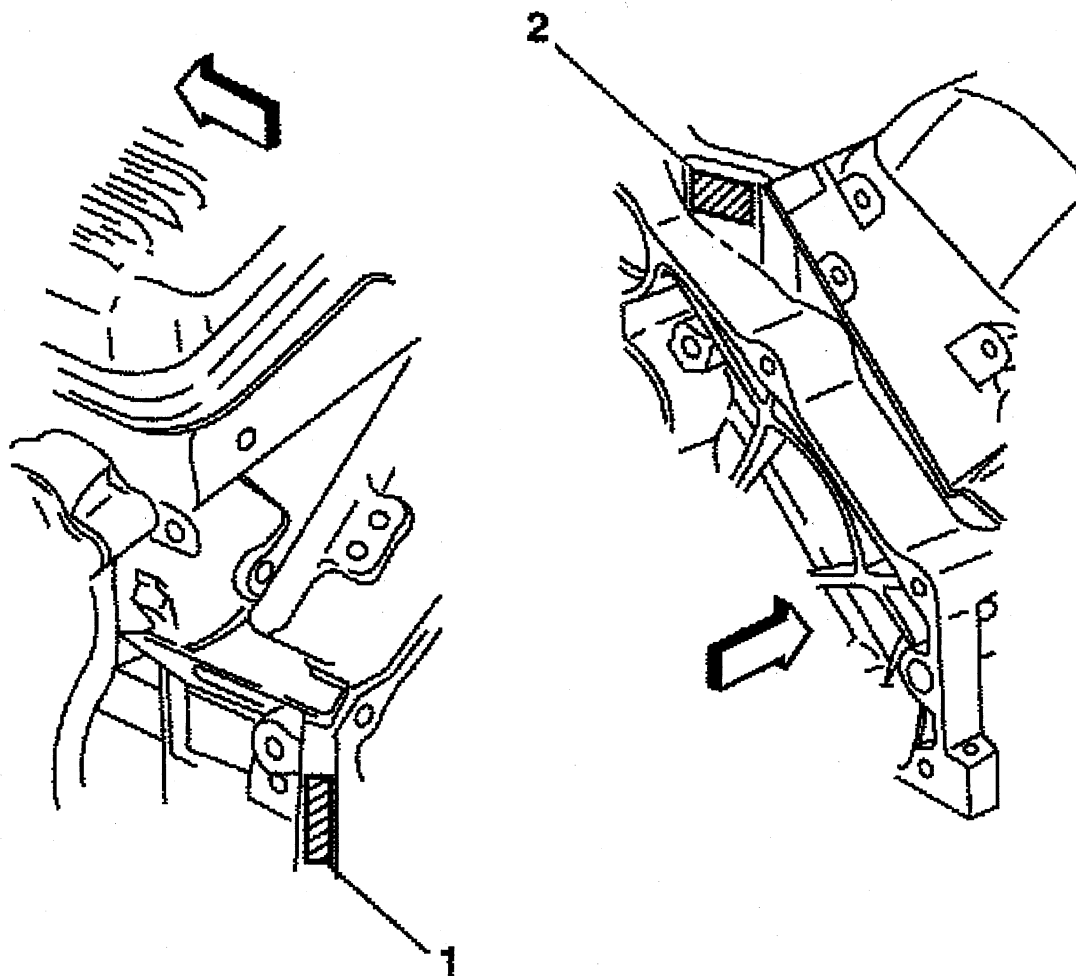


- (1) Vehicle Identification Number
- (2) Wheel Base
- (3) Part Number Location
- (4) Model Designation
- (5) Order Number
- (6) Exterior Color
- (7) Paint Technology

The service parts identification label is placed on the vehicle in order to help service and parts personnel identify the vehicle's original parts and the vehicle's original options.

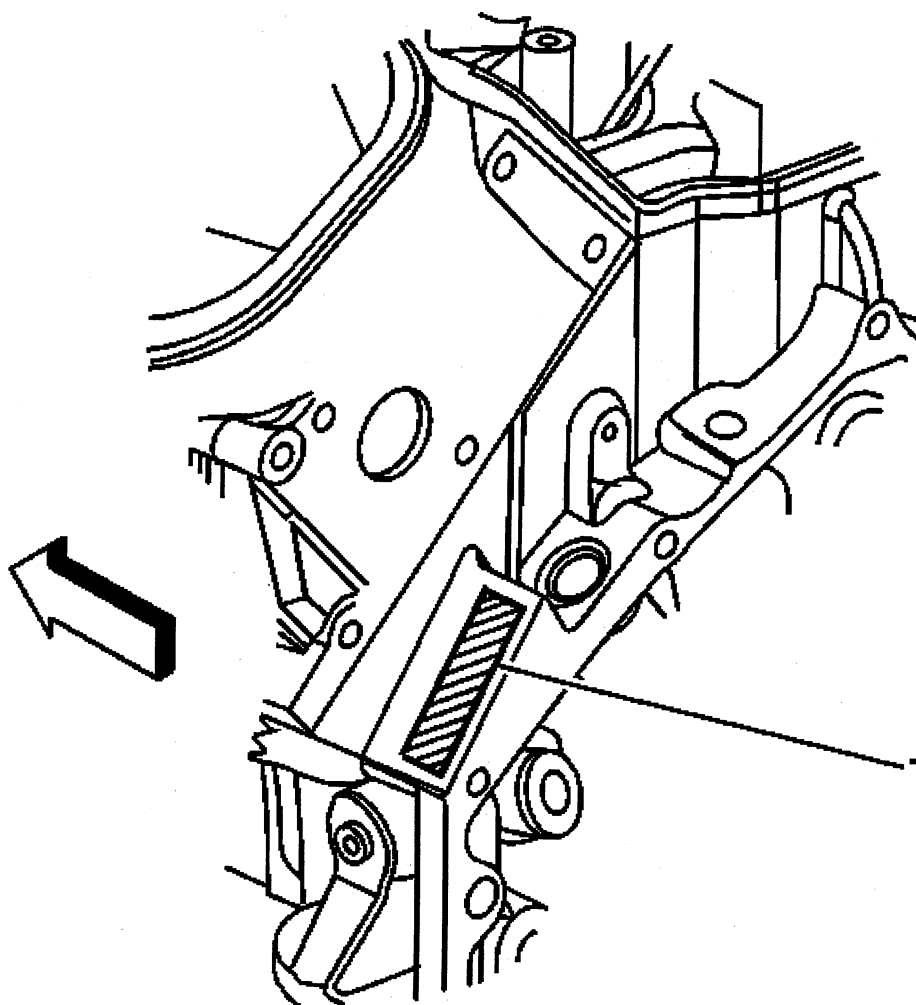
## Engine ID and VIN Derivative Location

### 5.3L V-8 Engines



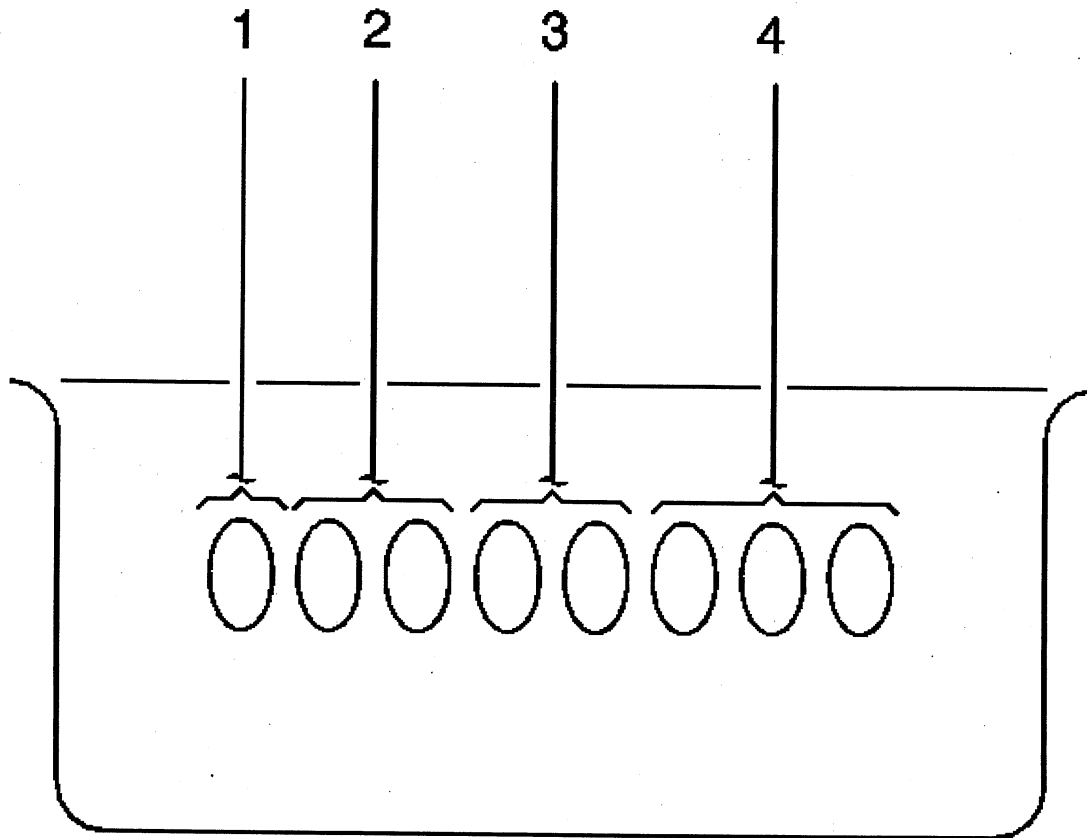
- (1) Primary Engine Identification Number Location
- (2) Secondary Engine Identification Number Location

## 8.1L V-8 Engine



(1) Engine Identification Number Location

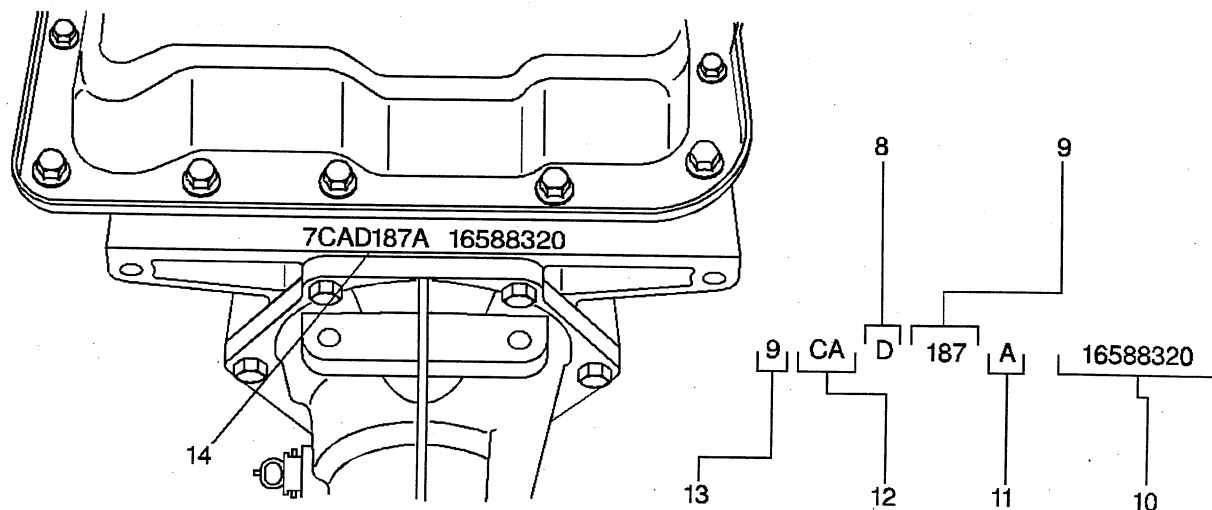
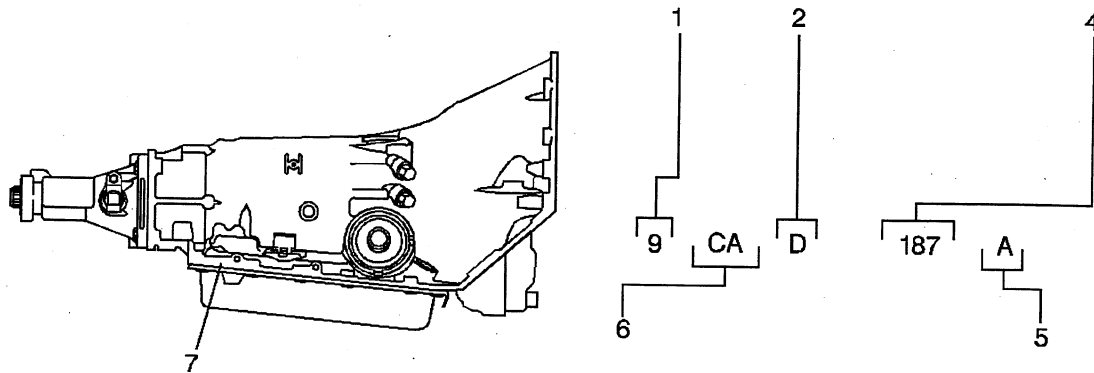
## Engine ID Legend



1. Source Code
2. Month of Build
3. Date of Build
4. Broadcast Code

## Transmission ID and VIN Derivative Location

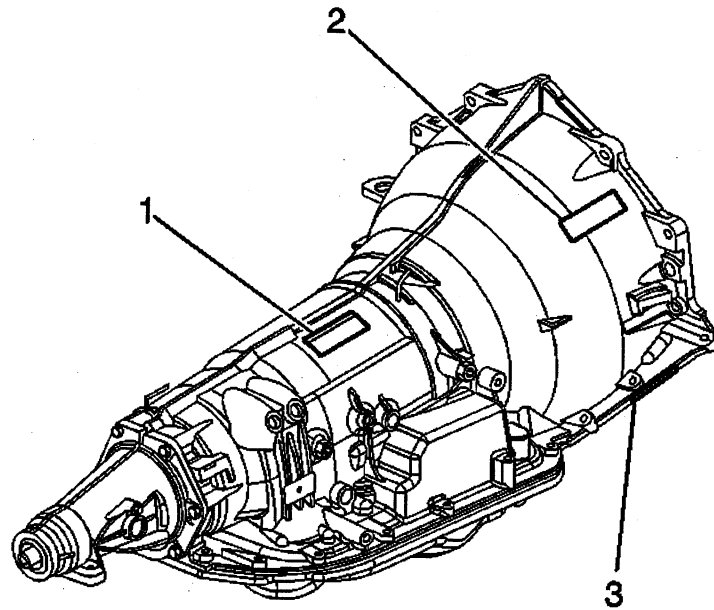
### 4L60-E Transmission ID Location



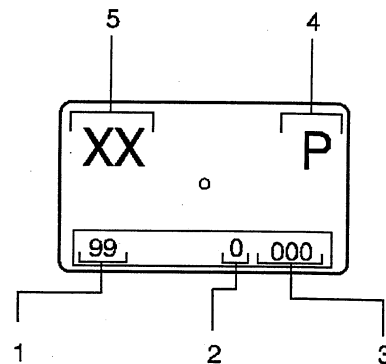
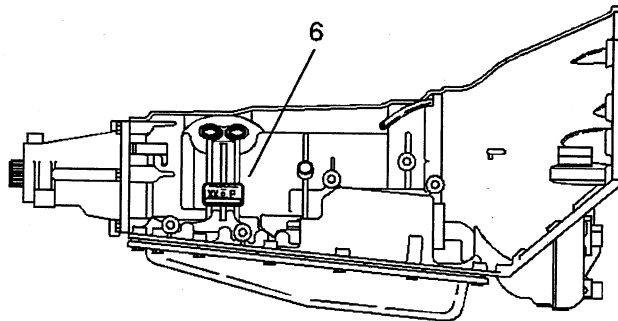
- (1) Model Year
- (2) Hydra-Matic 4L60-E
- (4) Julian Date (or Day of the Year)
- (5) Shift Built (A, B, J = First Shift; C, H, W = Second Shift)
- (6) Model
- (7) Transmission ID Location
- (8) Hydra-Matic 4L60-E
- (9) Julian Date (or Day of the Year)
- (10) Serial No.
- (11) Shift Built (A, B, J = First Shift; C, H, W = Second Shift)
- (12) Model
- (13) Model Year
- (14) Transmission ID Location



## 4L80-E Transmission ID Location

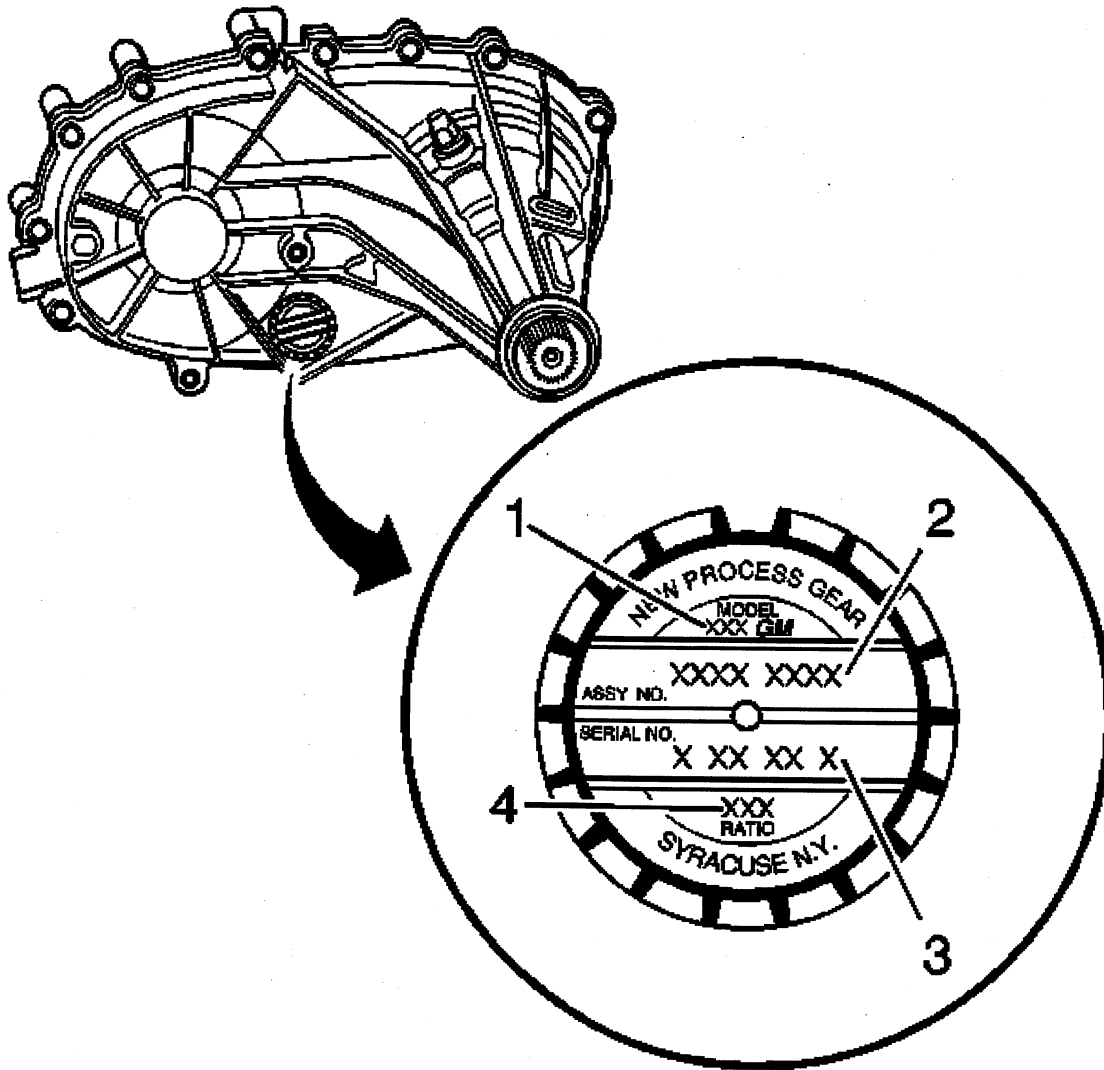


Transmission ID and VIN derivative locations (1, 2). The right hand stamping is shown, left hand is opposite. Pin or hand stamp location (3) for the transmission ID or VIN derivative.



1. Calendar Year
2. Julian Date of the Year
3. Shift and Line Number
4. Plant
5. Model
6. Location on Transmission

## Transfer Case Identification

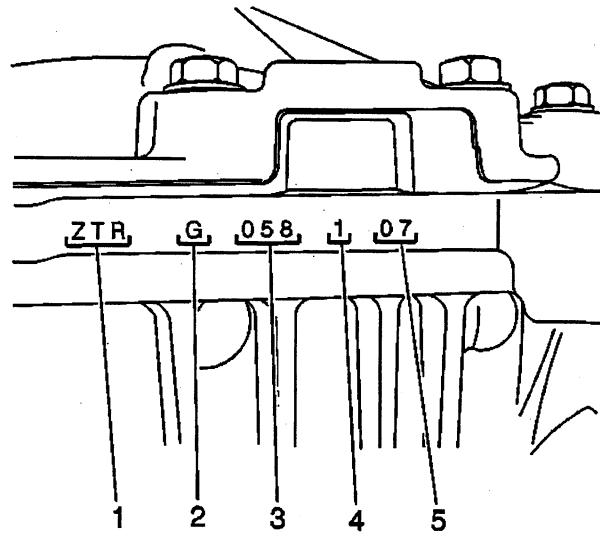


An identification tag is attached to the rear half of the transfer case. The tag provides the following information:

- 1 Model number (1)
  - A First Digit-1 =Single Speed, 2=Two-Speed
  - B Second Digit-2 = T Utility, 3 =T-Truck, L-Van, 4 or 6 = K Truck and Utility
  - C Third Digit-1 = Manual, 3 = Electric Shift, 6 = Automatic, 9 = All Wheel Drive
- 2 Assembly number (2)
- 3 Serial number (Date and Shift Code) (3)
- 4 Low range reduction ratio (4)

The information on this tag is necessary for servicing the transfer case. If the tag is removed or becomes dislodged during service operations, keep the identification tag with the unit.

## Axle Identification – Front



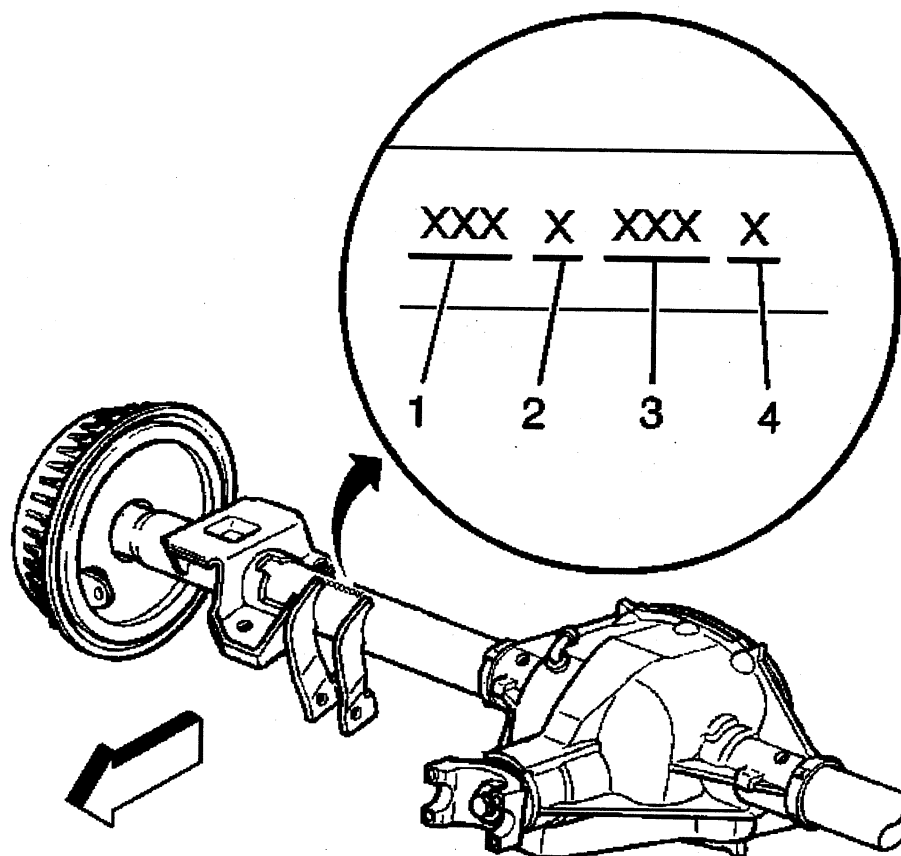
- (1) Broadcast Code
- (2) Supplier Code (G = American Axle)
- (3) Julian Date (Day of Year)
- (4) Shift Built (1 = First Shift; 2 = Second Shift) (Optional for 8.25" and 9.25" axles)
- (5) Hour Built

Front axle identification information is stamped on the top of the differential carrier assembly.

The following broadcast codes identifies the axle ratio:

Broadcast Code	Ratio
ZTM	3.08
ZTN, ZTU, ZTW, ZSY, ZA2, ZC2	3.42
ZTP, ZTR, ZTS, ZTX, ZSZ, ZB2, ZD2	3.73
ZTT, ZF2	4.10
ZH2	4.56

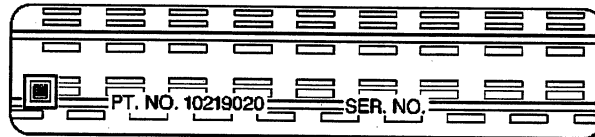
## Axle Identification – Rear



- (1) Rear Axle Ratio
- (2) Build Source (C = Buffalo; K = Canada)
- (3) Julian Date
- (4) Shift Built (1 = First; 2 = Second)

All rear axles are identified by a broadcast code on the right axle tube near the carrier. The rear axle identification and manufacturer's codes must be known before attempting to adjust or to repair axle shafts or the rear axle case assembly. Rear axle ratio, differential type, manufacturer, and build date information is stamped on the right axle tube on the forward side.

## Labeling - Anti-Theft



### Notice

The anti-theft label found on some major body panels **MUST** be covered before performing any painting, rustproofing or undercoating procedures. The mask must also be removed following those procedures. Failure to follow these precautionary steps may result in liability for violation of the Federal Vehicle Theft Prevention Standard, and subject the vehicle owner to possible suspicion that the part was stolen.

Federal law requires General Motors (GM) to affix a label to certain parts on selected vehicles with the Vehicle Identification Number (VIN). The purpose of this law is to reduce the number of motor vehicle thefts by helping in the tracing and recovery of parts from stolen vehicles. The certification label on the driver's door qualifies as a theft deterrent label.

The theft deterrent label will be permanently affixed to an interior surface of the part and will contain the complete VIN. The label on replacement parts will contain the letter R, the manufacturer's logo, and the acronym for the Department of Transportation (DOT). **DO NOT** deface, or remove these labels.

## RPO Code List

The production/process codes provide the description of the Regular Production Options (RPOs) used on the vehicle. The RPO list is printed on the Service Parts Identification Label. The following is a list of the RPO abbreviations and the description of each:

RPO	Description
AC6	Window Tinted Deep, Rear, S/D
AE7	Seat FRT Split, Driver, PASS
AG1	Adjuster FRT ST Power, Multi-Directional, Driver
AG2	Adjuster PASS ST Power, Multi-Directional
AJ1	Windows Deep Tint, All Except W/S And DRS
AJ7	Restraint System Seat, Inflatable, Driver and Passenger, Front and Side
AL0	Sensor Indicator Inflatable Restraint, Front Passenger/Child Presence Detector
AL4	Seat RR BKT
AN3	Seat FRT, Individual (Non BKT)
ARL	Plant Code Arlington, TX USA
AS3	Seat RR
AT5	Seat Rear CTR, Folding
AU0	Remote Function Actuation - Keyless Entry - Domestic
AU3	Lock Control Side Door, Electric
AU8	Remote Function Actuation, Specific Frequency
A31	Window Power Operated, All Doors
A95	Seat FRT BKT, High Back, Driver and PASS RECL
BG9	Covering Floor Rubber
BPH	Appearance Package Chevrolet "Off Road"
BS1	Insulation Acoustical PKG
BVE	Side Steps Runningboard
BVF	Side Steps Runningboard, Color Keyed
BVQ	Side Steps Runningboard, Tubular Chrome
BW2	Molding B/S Deluxe
BX2	Molding B/S Lower, Extra Wide
B30	Floor Covering Carpet
B34	Covering Front Floor Mats, Carpet Insert
B37	Covering Floor IMat, Front and Rear, Auxiliary
B39	Covering Floor Carpet, Load Floor
B41	Covering Floor Mat, Load Floor
B58	Covering Floor MAT, FRT And RR, Carpeted Insert
B71	Wheel Opening Flares
B85	Molding - Body Side, Exterior, Bright
B96	Molding Wheel Opening
CF5	Roof Sun Glass, Sliding, Electric
CJ2	HVAC System Air Conditioner Front, Auto Temperature Control, Auxiliary Temperature Control
CJ3	HVAC System Air Conditioner Front, Manual Temperature Control, Auxiliary Temperature Control
C25	Wiper System, Rear Window, Intermittent
C36	Heater Auxiliary
C49	Defogger RR Window, Electric
C5F	GVW Rating 8, 500 LBS
C5H	GVW Rating 6,900 LBS
C5M	GVW Rating 6,100 LBS
C5S	GVW Rating 6,600 LBS
C5U	GVW Rating 6,800 LBS

2003 Chevrolet Avalanche Restoration Kit

C5W	GVW Rating 7,000 LBS
C5Z	GVW Rating 7,200 LBS
C6P	GVW Rating 8,600 LBS/3, 900KG
C69	HVAC System Rear Air Conditioner
C7H	GVW Rating 6,400 LBS/2, 900 KG
DE2	Mirror, O/S LH And RH, Manual Control, Folding, Color
DF5	Mirror, I/S R/V LT Sensitive, Compass, O/S Temp Display
DG5	Mirror O/S LH & RH, Wide Load, Large
DH6	Mirror, I/S Front Van, LH And RH, Illumination with Sunshade
DK7	Console Roof Interior, Custom
DK8	Console Roof Interior, Deluxe
DL3	Mirror, O/S LH and RH, Remote Control, Electric, Heated, Power Folding, Turn Signal Indicator, Light Sensitive, Color
DL8	Mirror, O/S LH And RH, Remote Control, Electric, Heated
DNR	Equipment, Dealer Installed
DPF	Mirror, O/S LH and RH, Wide Load, Remote Control, Electric, Heated
DT3	Rear Box Compartment, Stowage
DT4	Ashtray, Cigarette Lighter
DUF	Equipment, Duffle Bag and Daypack
D07	Console Front Compartment, Floor, Custom
EN4	Cover, Rear Compartment Hard, Rear Compartment, Cargo
EVA	Test DVT, EVAP Emission Requirement
E52	Body Equipment One Piece Lift Gate With Lift Glass
FWI	Plant Code Ft Wayne, IN, USA
FW1	Ride and Handling Manual Electronic Controlled
F60	Spring Front Heavy Duty
GT4	Axle Rear 3.73 Ratio (DUP With 5 x 1)
GT5	Axle Rear 4.10 Ratio (DUP With GT8)
GU6	Axle Rear 3.42 Ratio
G65	Level Control Manual, Self-Adjusting
G69	Level Control Auto, Air, HD
G80	Axle Positraction Limited Slip
G86	Axle, Limited Slip
JAN	Plant Code Janesville, WI, USA
JF4	Power Adjustable Pedals
JH2	Brake Hyd Power, Disc/ Disc, 7,200 lb
JH6	Brake Hyd Power, 4-Wheel Disc, 9,900 lb
JL4	Control Active Brake
KC4	Heavy Duty Engine Oil Cooling
KG3	Generator 145 Amp
KNP	Cooling System Trans, HD
KUP	Throttle Control Electronic
K05	Heater Engine Block
K34	Cruise Control, Automatic, Electronic
K47	Air Cleaner High Capacity
K68	Generator 105 Amp
LM7	Engine Gas, 8 CYL, 5.3L, MFI, Iron, GM
LQ4	Engine Gas, 8 CYC, 6.0L, MFI, Iron, GM
LQ9	Engine Gas, 8 CYC, 6.0L, MFI, Iron, GM, HO
LR4	Engine Gas, 8 Cechy, 4.8L MFI, Iron, GM
L18	Engine Gas, 8 CYL, 8.1L, MFI
MN8	Transmission Auto 4-Speed, HMD, 4L80-E, Heavy Duty
MSL	Plant Code, Silao, Mexico
MT1	Transmission 4-Speed Auto W/Elect Controls H.D. - Hydra - Matic 4L80 - E

## 2003 Chevrolet Avalanche Restoration Kit

M30	Transmission Auto 4-Speed, HMD, 4L60-E, Electronic
M32	Transmission Auto 4-Speed Hydra-Matic Drive, 4L60-E Electronic, HD
M74	Transmission Auto 5-Speed Allison, LCT 1000, 3.10 1st, 1.00 4th, 0.71 5th, Overdrive, Conv. Clutch
M96	Transmission Manual 5-Speed Tremec, 109 mm, 5.81 1st, 0.77 5th
NC1	Emission System California, LEV
NC8	Emission System California, ULEV
NF2	Emission System Federal Tier 1
NF4	Emission System Clean Fuel Fleet
NF9	Emission System General Unleaded
NP3	New Venture Gear 149
NP8	New Venture Gear 246
NR3	Transfer Case - All Wheel Drive (AWD), Open Differential, Single Speed
NR4	Transfer Case - 4 Wheel Drive (4WD), Open Differential, 2 Speed
NT9	Emission System Federal, Tier 2 Phase-out
NW7	Traction Control - Electronic
NYS	Steering Four Wheel
NZZ	Skid Plate Off-Road
N30	Steering Wheel Deluxe
N88	Wheel - New - Aluminum - 17 x 7.5, Premium
N89	Wheel - New - Aluminum - 17 x 7.5, Sport
N93	Wheel - New - Aluminum - 17 x 7.5
N94	Wheel - New - Aluminum - 17 x 7.5, Chrome
PF4	Wheel - Cast - Aluminum- 16 X 7.0
PF9	Wheel - Cast - Aluminum- 16 X 7.0
PY0	Wheel - New - Aluminum - 16 X 6.5
P96	Equipment Mexican Modified, Mandatory Base Equipment
QAN	Tire All P265/70R 17 - 113S BW R/PE ST TL AL2
QAQ	Tire All P265/70R 17 - 113H BW R/PE ST TL AL2
QAS	Tire All P265/70R 17 - 113S WOL R/PE ST TL AL2
QBN	Tire All LT245/75R16/C BW R/PE ST TL 00R
QC3	Wheel 16 x 7, Aluminum, Special
QIW	Tire All LT245/75R16E R/PE ST TL OOR BL
QIX	Tire All LT265/75R16/C BW R/PE ST TL OOR 120Q
QIZ	Tire All LT245/75R16/E BW R/PE ST TL OOR 120Q
QJM	Tire All P265/70R17 - 113SWOL R/PE ST TL OOR
QJP	Tire All P265/70R17 - 113S BW R/PE ST TL OOR
QMJ	Tire All P265/70R16 - 111S BW R/PE ST TL AL2
QMK	Tire All P265/70R16 - 111S WOL R/PE ST TL AL2
SLT	Equipment Chevrolet 'LT' Sales Package
TL1	Grille Special
TRW	Provisions Lamp, Roof Mounted
TR6	Headlamps Control Leveling System, Manual
T74	Headlamps Control Automatic, Delay
T96	Fog Lamps - Front
UB0	Radio AM/FM Stereo, Seek/Scan, CD, Auto Tone, Data System, Clock, ETR
UB1	Radio AM/FM Stereo, Seek/Scan, Auto Reverse Music, Search Cassette, CD, Auto Tone, Data System, Clock, ETR
UC6	Radio AM/FM Stereo, Seek/Scan, RDS, Multiple Compact Disc, Auto Tone Control, Clock, ETR
UD7	Sensor Indicator Rear Parking Assist
UE1	Communication System Vehicle, G.P.S. 1
UG1	Garage Door Opened, Universal
UK3	Control Steering Wheel, Accessory



2003 Chevrolet Avalanche Restoration Kit

UK6	Radio Control RR Seat And Earphone Jacks
UM8	Radio - AM/FM Stereo, Seek/Scan CD, ETR, Navigation Clock
UQ3	Speaker System, Performance Enhanced Audio
UQ7	Speaker System Premium Performance, Enhanced Audio, Bose®
U01	Roof Marker Lamps
U1S	Player Multiple Compac Disc
U19	Speedometer INST, Kilo And Miles, Kilo Odometer
U2K	Digital Audio System S-Band
U2L	Digital Audio System L-Band
U34	Display Celsius Temperature
U42	Entertainment Package Rear Seat
VB5	Bumper Front, Color
VGC	Protector Film, Paint Etch Preventive
VG3	Bumper Front Impact Strip
VG8	Vehicle Label, Notice to Buyer
VK3	License Plate, Front Mounting Package
VR4	Trailer Hitch Weight Distributing Platform
VT4	Bumper Front Color Keyed
VT5	Bumper Rear Color Keyed
VXS	Vehicle Complete
V1K	Luggage Carrier Bar, Center Cross
V22	Grille Radiator, Chrome
V43	Rear Bumper Step, Color
V54	Roof Luggage Carrier, Painted
V73	Vehicle Statement, USA/Canada
V76	Front Towing Hook
V78	Vehicle Statement - Delete
XAN	Tire Front P265/70R17-113S BW R/PE ST TL AL2
XAS	Tire Front P265/70R17-113S WOL R/PE ST TL AL2
XGK	Tire Front LT245/75R16/E BW R/PE ST TL OOR 120Q
XHH	Tire Front LT245/75R16/E BW R/PE ST TL ALS 120Q
XJM	Tire Front P265/70R17-113S WOL R/PE ST TL OOR
XJP	Tire Front P265/70R17-113S BW R/PE ST TL OOR
XMJ	Tire Front P265/70R16-111S BW R/PE ST TL AL2
XMK	Tire Front P265/70R16-111S WOL R/PE ST TL AL2
X88	Conversion Name Plate Chevrolet
YAN	Tire Rear P265/70R17-113S BW R/PE ST TL AL2
YAS	Tire Rear P265/70R17-113S WOL R/PE ST TL AL2
YE9	Convenience Package Comfort and Decor Level #3
YGK	Tire Rear LT245/75R16/E BW R/PE ST TL OOR 120Q
YHH	Tire Rear LT245/75R16/E BW R/PE ST TL ALS 120Q
YJM	Tire Rear P265/70R17-113S WOL R/PE ST TL OOR
YJP	Tire Rear P265/70R17-113S BW R/PE ST TL OOR
YMJ	Tire Rear P265/70R16-111S BW R/PE ST TL AL2
YMK	Tire Rear P265/70R16-111S WOL R/PE ST TL AL2
Y91	Merchandised PKG Luxury Edition
Y92	Merchandised PKG Special Edition
ZGC	Tire Spare P265/75R16-114S BW R/PE ST TL AT
ZGK	Tire Spare LT245/75R16/E BW R/PE ST TL 00R 120Q
ZHH	Tire Spare LT245/75R16/E BW R/PE ST TL ALS 120Q
ZHS	Tire Spare P265/75R16-114H BW R/PE ST TL AT "A" Temp Rating
ZMJ	Tire Spare LT265/70R16-111S BW R/PE ST TL AL2
ZMK	Tire Spare LT265/70R16-111S WOL R/PE ST TL AL2

2003 Chevrolet Avalanche Restoration Kit

ZM9	Sales Package Comfort & Convenience
ZQ1	Chassis Package Smooth Ride
ZW7	Chassis Package Premium Smooth Ride
ZW9	Base Body or Chassis
ZY1	Color Combination, Solid
Z49	Export Canadian Modified, Mandatory Base Equipment
Z55	Chassis Package Bi-State, Real Time Damping
Z66	Appearance Package Premium Ride Suspension
Z71	Chassis Package "Off Road"
Z75	Conversion Name Plate Cadillac
Z82	Trailer Provisions Special Equipment, H. D.
Z85	Chassis Package Increased Capacity
Z88	Conversion Name PLT GMC
15I	Interior Trim Shale (I) (95)
152	Trim Combination Leather, Shale (2) (95)
50U	Primary Color Exterior, Olympic White (93)
52D	Trim Combination Cloth, Medium Neutral II (D) (98)
52I	Interior Trim Medium Neutral II (I) (96)
522	Trim Combination Leather, Medium Neutral II (2) (98)
58U	Primary Color Exterior, Sandalwood Met (02)
62U	Primary Color Exterior, Dark Spiral Gray Met (03)
69D	Trim Combination Cloth, Very Dark Pewter (D) (03)
69I	Interior Trim, Very Dark Pewter (01)
692	Trim Combination Leather, Very Dark Pewter (03)
71U	Primary Color Exterior, Sunset Orange Met (01)
72U	Primary Color Exterior, Redfire Met (99)
74U	Primary Color Exterior, Victory Red (96)
91U	Primary Color Exterior, Arrival Blue (03)
92D	Trim Combination Cloth, Medium Dark Pewter (D) (97)
92I	Interior Trim Medium Dark Pewter (97)
922	Trim Combination Leather, Medium Dark Pewter (2) (97)
98IU	Primary Color Exterior, White Diamond (02)

## Technical Information

### Maintenance and Lubrication

#### Capacities - Approximate Fluid

Application	Specification	
	Metric	English
<b>Axle Capacities</b>		
• Front Drive Axle (8.25")	1.66 liters	1.75 quarts
• Front Drive Axle (9.25")	1.73 liters	1.83 quarts
• Rear Drive Axle (8.6")	2.03 liters	2.15 quarts
• Rear Drive Axle (9.5")	2.6 liters	2.75 quarts
• Rear Drive Axle (10.5")	2.6 liters	2.75 quarts
• Rear Drive Axle (11.5")	3.62 liters	3.83 quarts
<b>Engine Cooling System</b>		
• 5.3L (VIN T) Automatic Transmission with Front A/C	13.6 liters	14.4 quarts
• 5.3L (VIN T) Automatic Transmission with Front and Rear A/C	15.0 liters	15.8 quarts
• 8.1L (VIN G) Automatic Transmission	19.6 liters	20.7 quarts
<b>Engine Crankcase</b>		
• 5.3L (VIN T) with Filter	5.7 liters	6.0 quarts
• 8.1L (VIN G) with Filter	6.1 liters	6.5 quarts
<b>Transmission</b>		
• 4L60-E 4 Spd. HMD Auto (M30)	4.7 liters	5.0 quarts
• 4L60-E 4 Spd. HMD Auto (M30) After Complete Overhaul	10.6 liters	11.2 quarts
• 4L60-E 4 Spd HM Auto (M32)	4.7 liters	5.0 quarts
• 4L60-E 4 Spd HM Auto (M32) After Complete Overhaul	10.6 liters	11.2 quarts
• 4L80-E Auto (MT1)	7.3 liters	7.7 quarts
• 4L80-E Auto (MT1) After Complete Overhaul	12.8 liters	13.5 quarts
<b>Fuel Tank</b>		
• Tahoe/Yukon	98.4 liters	26.0 gallons
• Suburban/Yukon XL (1500 Series)	117.3 liters	31.0 gallons
• Suburban/Yukon XL (2500 Series)	145.7 liters	37.0 gallons
<b>Power Steering Capacities - approximate</b>	0.77-1.25 liters	0.81-1.32 quarts
<b>Transfer Case</b>		
Borg Warner 4481 (NR3)	1.4 Liters	1.5 Quarts
Borg Warner 4482 (NR4)	1.4 Liters	1.5 Quarts
New Venture Gear 149 (NP3)	2.1 Liters	2.22 Quarts
New Venture Gear 246 (NP8)	1.9 Liters	2.0 Quarts

**Maintenance Items**

Usage	Type
<b>Air Cleaner</b>	
• 5.3L (VIN T)	A1518C
• 8.1L (VIN G)	A1518C
<b>Engine Oil Filter</b>	
• 5.3L (VIN T)	PF46
• 8.1L (VIN G)	PF454
<b>PCV Valve</b>	
• 5.3L (VIN T)	CV948C
<b>Spark Plugs and Gaps</b>	
• 5.3L (VIN T)	PTJ14R15 (GAP 1.52 mm, 0.060 in)
• 8.1L (VIN G)	PTJ14R15 (GAP 1.52 mm, 0.060 in)
<b>Fuel Filter</b>	
• 5.3L (VIN T)	GF626
• 8.1L (VIN G)	GF626
<b>Wiper Blades</b>	P/N 15706394
<b>Passenger Compartment Air Filter</b>	P/N 52485513

**Fluid and Lubricant Recommendations**

Usage	Fluid/Lubricant
Automatic Transfer Case	Automatic transfer case fluid AUTO-TRAK II Fluid (GM P/N 12378508)
Automatic Transfer Case (Diesel Engine)	Automatic transfer case fluid (GM P/N 12378396)
Transfer Case (Pickup)	DEXRON®-III, Automatic Transmission Fluid
Automatic Transmission	DEXRON®-III, Automatic Transmission Fluid
Body Door Hinge Pins, Tailgate Hinge and Linkage, Folding Seat and Fuel Door Hinge	Multi-Purpose lubricant, Superlube® (GM P/N 12346241 or equivalent).
Chassis Lubrication	Chassis Lubricant (GM Part No. 12377985 or equivalent) or lubricant meeting requirements of NLGI # 2 Category LB or GC-LB.
Engine Coolant	50/50 mixture of clean drinkable water and use only GM Goodwrench® DEX-COOL® or Havoline® DEX-COOL® coolant.
Engine Oil	Engine oil with the American Petroleum Institute Certified For Gasoline Engines STARBURST symbol of the proper viscosity
Engine Oil (Diesel Engine)	Engine oil with the letters CH-4 or CG-4 is best for this vehicle. The CH-4 or CG-4 designation may appear either alone, or in combination with other API designations, such as API CH-4/SJ, CG-4/SH or CH-4/CG-4/SJ. These letters show American Petroleum Institute (API) level of quality.
Floor Shift Linkage	Lubriplate ® Lubricant Aerosol (GM Part No. 12346293 or equivalent) or lubricant meeting requirements of NLGI # 2 Category LB or GC-LB.
Front Axle (S4WD)	SAE 80W-90 Axle Lubricant (GM P/N 1052271 or equivalent).
Front Axle (F4WD)	SAE 75W-90 Synthetic Axle Lubricant ( GM part No. 12378261) or equivalent meeting GM Specification 9986115.

Front Axle Propshaft Spline or One-Piece Propshaft Spline (Two-Wheel Drive with Auto. Trans.)	Spline Lubricant, Special Lubricant (GM Part No. 12345879) or lubricant meeting requirements of GM 9985830.
Hood Hinges	Multi-Purpose lubricant, Superlube® (GM Part No. 12346241 or equivalent).
Hood Latch Assembly, Secondary Latch, Pivots, Spring Anchor and Release Pawl	Lubriplate® Lubricant Aerosol (GM Part No. 12346293 or equivalent) or lubricant meeting requirements of NLGI # 2, Category LB or GC-LB.
Hydraulic Brake System	Delco Supreme 11® Brake Fluid (GM P/N 12377967 or equivalent DOT-3 brake fluid).
Hydraulic Clutch System	Hydraulic Clutch Fluid (GM Part No. 12345347 or equivalent DOT-3 brake fluid).
Key Lock Cylinders	Multi-Purpose Lubricant, Superlube® (GM P/N 12346241 or equivalent).
Manual Transfer Case	DEXRON®-III Automatic Transmission Fluid
Manual Transmission (5-Speed with Low Gear, RPO MW3)	GM Goodwrench Synthetic Manual Transmission Fluid (GM Part No. 12346190-1 qt.) or equivalent SAE 75W-85 GL-4 gear oil.
Manual Transmission (5-Speed without Low Gear, RPO MG5)	Synchromesh Transmission Fluid (GM Part No. 12345349 or equivalent).
Manual Transmission (6-Speed)	TransSynd™ Synthetic Automatic Transmission Fluid (GM Par No. 12378515).
Outer Tailgate Handle Pivot Points	Multi-Purpose lubricant, Superlube® (GM P/N 12346241 or equivalent).
Parking Brake Cable Guides	Chassis Lubricant (GM Part No. 12377985 or equivalent) or lubricant meeting requirements of NLGI # 2, Category LB or GC-LB.
Power Steering System	GM Power Steering Fluid (GM P/N 1052884 - 1 pint, 1050017 - 1 quart, or equivalent).
Weatherstrip Conditioning	Dielectric Silicone Grease (GM P/N 12345579 or equivalent).
Windshield Washer Solvent	GM Optikleen® Washer Solvent (GM Part No. 1051515) or equivalent.
Weatherstrip Squeaks	Synthetic Grease with Teflon, Superlube® (GM Part No. 12371287 or equivalent).
Tailgate Handle Pivot Points, Hinges, Latch Bolt and Linkage	Multi-Purpose lubricant, Superlube® (GM P/N 12346241 or equivalent).
Rear Axle	SAE 75W-90 Synthetic Axle Lubricant, GM Part No. 12378261 (in Canada use Part No. 10953455) or equivalent meeting GM Specification 9986115.
Rear Driveline Center Spline	Chassis Lubricant (GM Par No. 12377985 or equivalent) or lubricant meeting requirements of NLGI # 2, Category LB or GC-LB.

## Descriptions and Operations

### Power Steering System

The hydraulic power steering pump is a constant displacement vane-type pump that provides hydraulic pressure and flow for the power steering gear. The hydraulic power steering pumps are either belt-driven or direct-drive, cam-driven.

The power steering fluid reservoir holds the power steering fluid and may be integral with the power steering pump or remotely located. The following locations are typical locations for the remote reservoir:

- Mounted to the front of the dash panel
- Mounted to the inner fender
- Mounted to a bracket on the engine

The 2 basic types of power steering gears are listed below:

- A recirculating ball system
- A rack and pinion system

In the recirculating ball system, a worm gear converts steering wheel movement to movement of a sector shaft. A pitman arm attached to the bottom of the sector shaft actually moves one tie rod and an intermediate rod move the other tie rod.

In the rack and pinion system, the rack and the pinion are the 2 components that convert steering wheel rotation to lateral movement. The steering shaft is attached to the pinion in the steering gear. The pinion rotates with the steering wheel. Gear teeth on the pinion mesh with the gear teeth on the rack. The rotating pinion moves the rack from side to side. The lateral action of the rack pushes and pulls the tie rods in order to change the direction of the vehicle's front wheels.

The power steering pressure hose connects the power steering pump union fitting to the power steering gear and allows pressurized power steering fluid to flow from the pump to the gear.

The power steering return hose returns fluid from the power steering gear back to the power steering fluid reservoir. The power steering return line may contain an integral fin-type or line-type power steering fluid cooler.

In a typical power steering system, a pump generates hydraulic pressure, causing fluid to flow, via the pressure hose, to the steering gear valve assembly. The steering gear valve assembly regulates the incoming fluid to the right and left chambers in order to assist in right and left turns.

Turning the steering wheel activates the valve assembly, which applies greater fluid pressure and flow to 1 side of the steering gear piston, and lower pressure and flow to the other side of the piston. The pressure assists the movement of the gear piston. Tie rods transfer this force to the front wheels, which turn the vehicle right or left.

### Steering Linkage Description and Operation (Non-Rack and Pinion)

The steering linkage consists of the following components:

- A pitman arm
- An idler arm
- A relay rod
- 2 adjustable tie rods

When you turn the steering wheel, the steering gear rotates the pitman arm which forces the relay rod to one side. The tie rods connect to the relay rod with the ball studs. The tie rods transfer the steering force to the wheels. Use the tie rods in toe adjustments. The tie rods are adjustable. The pitman arm support the relay rod. The idler arm pivots on a support attached to the frame rail and the ball stud attaches to the relay rod.

The 2 tie rod are threaded into the tube and secured with jam nuts. Right and left hand threads are used in order to permit the adjustment of toe.

## **Steering Wheel and Column - Standard Description and Operation**

The steering wheel and column has 4 primary functions:

- Vehicle steering
- Vehicle security
- Driver convenience
- Driver safety

### **Vehicle Steering**

The steering wheel is the first link between the driver and the vehicle. The steering wheel is fastened to a steering shaft within the column. At the lower end of the column, the intermediate shaft connects the column to the steering gear.

### **Vehicle Security**

Theft deterrent components are mounted and designed into the steering column. The following components allow the column to be locked in order to minimize theft:

- The ignition switch
- The steering column lock
- The ignition cylinder

### **Driver Convenience**

The steering wheel and column may also have driver controls attached for convenience and comfort. The following controls may be mounted on or near the steering wheel or column.

- The turn signal switch
- The hazard switch
- The headlamp dimmer switch
- The wiper/washer switch
- The horn pad/cruise control switch
- The redundant radio/entertainment system controls
- The tilt or tilt/telescoping functions
- The HVAC controls

### **Driver Safety**

The energy-absorbing steering column compresses in the event of a front-end collision, which reduces the chance of injury to the driver. The mounting capsules break away from the mounting bracket in the event of an accident.

## **Rear Wheel Steering Description and Operation**

Quadrasteer™ is a 4-wheel steering system that dramatically enhances low speed maneuverability, high speed stability, and towing capability. The system is an electrically powered rear wheel steering system comprised of the following components:

- A steerable, solid hypoid rear axle.
- A steering wheel position sensor located at the base of the steering column.
- A rear wheel position sensor located below the rear wheel steering motor on the rear steering gear.
- An electric motor driven actuator.
- A flash programmable rear wheel steering control module.
- A combined yaw rate sensor/ lateral accelerometer sensor.
- Three hall effect switches in the motor assembly.
- A mode select switch on the dash.
- A heavy duty wiring harness and fuse .

- A Service 4 Wheel Steer indicator in the IPC.
- A shorting relay in the rear wheel steering gear motor .
- A power relay in the rear wheel steering control module.

### **Steerable Rear Axle**

The steerable rear axle has a rack and pinon mounted to the differential cover, and half shafts with upper and lower ball joints on movable hub and bearings assemblies . The rack is part of the differential cover. If a system malfunction occurs the rear wheels are moved back to center via an internal spring. The rack has redundant inner and outer tie rods ends . There are inner tie rod boots on the rack to prevent water and dirt from getting inside. Long term exposure to moisture due to a damaged boot or components can result in an internal malfunction. The rear wheel steering gear has the rear wheel steering gear motor attached to the upper rack . There are shields and a skid plate type shield on the rear axle assembly to protect the steering gear. There are no internal adjustments to the rack . It is mandatory to preform a 4 wheel alignment if any hard parts , such as tie rods or ball joints or wheel bearings are serviced . The axle assembly is a heavier duty version of the standard rear axle on a non rear wheel steer truck . You must consult the owners manual and the trailer towing guide for specific towing capacities . The carrier contains 9.74 inch ring and pinon gear set. The quarter shafts are a special heavy duty design with up to 15 ° of movement and a special designed CV joint and boot at the wheel end of the axle .



## **Suspension Description and Operation**

### **Front Suspension**

#### **Coil Spring**

The front suspension has 2 primary purposes:

- Isolate the driver from irregularities in the road surface.
- Define the ride and handling characteristics of the vehicle.

The front suspension absorbs the impact of the tires travelling over irregular road surfaces and dissipates this energy throughout the suspension system. This process isolates the vehicle occupants from the road surface. The rate at which the suspension dissipates the energy and the amount of energy that is absorbed is how the suspension defines the vehicle's ride characteristics. Ride characteristics are designed into the suspension system and are not adjustable. The ride characteristics are mentioned in this description in order to aid in the understanding of the functions of the suspension system. The suspension system must allow for the vertical movement of the tire and wheel assembly as the vehicle travels over irregular road surfaces while maintaining the tire's horizontal relationship to the road.

This requires that the steering knuckle be suspended between an upper and a lower control arm. The lower control arm attaches from the steering knuckle at the outermost point of the control arm. The attachment is through a ball and socket type joint. The innermost end of the control arm attached at 2 points to the vehicle frame, through semi-rigid bushings. The upper control arm attaches to the frame in the same fashion. Between the lower control arm and a spring seat on the vehicle's frame, under tension, is a coil spring.

This up and down motion of the steering knuckle as the vehicle travels over bumps is absorbed predominantly by the coil spring. The vertical movement of the steering knuckle as the vehicle travels over irregular road surfaces will tend to compress the spring and spring tension will lead the spring to return to the original, at-rest state. This action isolates the vehicle from the road surface. The upper and lower control arms are allowed to pivot at the vehicle frame in a vertical fashion. The ball joint allows the steering knuckle to maintain the perpendicular relationship to the road surface.

A shock absorber is used in conjunction with this system in order to dampen out the oscillations of the coil spring. A shock absorber is a basic hydraulic cylinder. The shock is filled with oil and has a moveable shaft that connects to a piston inside the shock absorber. Valves inside the shock absorber offer resistance to oil flow and consequently inhibit rapid movement of the piston and shaft. Each end of the shock absorber is connected in such a fashion to utilize this recoil action of a spring alone.

Front suspensions systems utilize a stabilizer shaft. The stabilizer bar connects between the left and right lower control arm assemblies through the stabilizer link and stabilizer shaft insulators. This bar controls the amount of independent movement of the suspension when the vehicle turns. Limiting the independent movement defines the vehicle's handling characteristics on turns.

#### **Torsion Bar**

The front suspension has 2 primary purposes:

- Isolate the driver from irregularities in the road surface.
- Define the ride and handling characteristics of the vehicle.

The front suspension absorbs the impact of the tires travelling over irregular road surfaces and dissipates this energy throughout the suspension system. This process isolates the vehicle occupants from the road surface. The rate at which the suspension dissipates the energy and the amount of energy that is absorbed is how the suspension defines the vehicle's ride characteristics. Ride characteristics are designed into the suspension system and are not adjustable. The ride characteristics are mentioned in this description in order to aid in the understanding of the functions of the suspension system. The suspension system must allow for the vertical movement of the tire and wheel assembly as the vehicle travels over irregular road surfaces while maintaining the tire's horizontal relationship to the road.

This requires that the steering knuckle be suspended between an upper and a lower control arm. The lower control arm attaches from the steering knuckle at the outermost point of the control arm. The attachment is through a ball and socket type joint. The innermost end of the control arm is attached at 2 points to the vehicle frame through semi-rigid bushings. The upper control arm attaches to the frame in the same fashion. Attached to the lower control arm is a torsion bar. Torsion bars are steel or steel composite shaft that connects from the lower control arm an adjustable mount at the torsion bar crossmember. The torsion bar functions as a spring in this suspension system. The torsion bar absorbs energy from irregular road surfaces by twisting force along the center axis. The torsion bar has a resistance to this twisting motion and will return to the original, at-rest position similar to that of a spring.

A shock absorber is used in conjunction with this system in order to dampen out the oscillations of the torsion bar. A shock absorber is a basic hydraulic cylinder. The shock is filled with oil and has a moveable shaft that connects to a piston inside the shock absorber. Valves inside the shock absorber offer resistance to oil flow and consequently offer resistance to rapid movement of the piston and shaft. Each end of the shock absorber is connected in such a fashion in order to utilize this recoil action of a torsion bar alone.

Front suspension systems utilize a stabilizer shaft. The stabilizer bar connects between the left and right lower control arm assemblies through the stabilizer link and stabilizer shaft insulators. This bar controls the amount of independent movement of the suspension when the vehicle turns. Limiting the independent movement defines the vehicle's handling characteristics on turns.

## **Rear Suspension**

All pickup models and 25 series Utility models use a rear spring suspension system and a solid rear axle suspension system. The rear axle is attached to the multi-rear springs by U-bolts. The front of the spring ends are attached to the frame at the front hangers through rubber bushings. The rear of the spring ends are attached to the frame with shackles that allow the springs to change their length, due to the spring compressing, while the vehicle is in motion. The ride control is provided by 2 identical direct dual-action shock absorbers that are angle-mounted between the frame and the brackets which are attached to the axle tubes.

All 15 series utility vehicles use a 5-link rear suspension system. The rear axle is attached to the frame with the upper control arms, lower control arms, and a track bar. Two coil springs and a link mounted rear stabilizer shaft complete the system.

## **Automatic Level Control Description and Operation**

The RTD system is bi-state real time damping system. The Suspension Control module controls the suspension damper solenoids and suspension position sensors, along with parts of the automatic level control (ALC) system and electronic variable orifice (EVO) power steering system.

The Automatic Level Control system consists of the following:

- Suspension Control Module
- Compressor/Leveling Module
  - Air Pressure Sensor
  - Exhaust Solenoid
- Compressor Motor Relay

The objective of the Automatic Level Control System is to provide constant ride height at all load conditions. The Suspension Control module monitors body-to-wheel height, and vehicle speed.

The Suspension Control module will use the rear body-to-wheel displacements and vehicle speed inputs to keep the rear trim height of the vehicle at its desired level.

## **Electronic Suspension Control Description and Operation**

The electronic suspension control (ESC) system is bi-state real time damping system. The ESC module controls the suspension damper solenoids and suspension position sensors, along with parts of the automatic level control (ALC) system, if 1500 series.

The ESC system consists of the following:

- The ESC module
- The compressor/leveling module, if 1500 series
  - The air pressure sensor, if 1500 series
  - The exhaust solenoid, if 1500 series
- The compressor motor relay, if 1500 series
- The steering handwheel speed/position sensor
- The suspension damper solenoids
- The suspension position sensors

### **Electronic Suspension Control (ESC) Module**

The objective of the ESC module is to provide ride and handling results that are superior to a passive damper system, both on and off road at all load conditions. The ESC module monitors body-to-wheel height, vehicle speed, handwheel position/speed, lift/dive status and a driver tow/haul input switch status in real time and instantly selects a "normal" or "firm" mode. This is done for each of the front and rear shock absorbers in order to adjust the vehicle for specific road and driving conditions.

The ESC module will also use the rear body-to-wheel displacements and vehicle speed inputs to keep the rear trim height of the vehicle at its desired level. The ESC module will stay awake for approximately ten minutes after ignition off on 1500 series equipped with Automatic Level Control. For more information on the ALC system, refer to Automatic Level Control Description and Operation in Automatic Level Control.

Ignition cycle counting is used by the ESC module to detect faults in the system. The objective is to eliminate false/intermittent codes while maintaining an acceptable level of system performance. The operation of the ignition cycle counting requires that a fault condition be present for four consecutive ignition cycles before it will set the fault code and display the "SERVICE RIDE CONTROL" message. If a fault code is present (without a fault being current), the system will go into one or more degraded modes without displaying a message. Resetting the ignition cycle counter is done by clearing codes with a scan tool. Clearing codes will override ignition cycle counting for one ignition cycle. Therefore, a fault condition will set the fault code immediately if it occurs on the first ignition cycle after the codes are cleared.

### **Position Sensors**

The ESC module provides a common regulated voltage of approximately 5 volts to all 4 of the body-to-wheel suspension position sensors and to the air pressure sensor. The ESC module receives vehicle speed sensor (VSS) discrete output from the PCM. The suspension position sensors provide an analog signal voltage between 0.5 and 4.5 volts to the ESC module. This signal voltage represents the wheel's position relative to the body. The ESC module provides a 5 volt reference and a low reference to the suspension position sensors.

### **Shock Absorbers**

The damper consists of an in-piston two position solenoid with a 1.5-3.3 ohm coil. The response time of the damper is less than 40 ms. The damper is using movement of oil through an orifice for the damping effect.

The suspension damper solenoid is driven ON and OFF by the ESC module. To activate the solenoid, it is initially subjected to full battery voltage for a short period of time. Once the solenoid is pulled-in, the supply voltage is pulse width modulated (PWM). The amount the suspension damper solenoid is activated is based on inputs from the driver Tow/Haul switch, road inputs, position sensor inputs and the powertrain control module (PCM). The ESC module provides a common ground for all 4 of the suspension damper solenoids.

### **Vehicle Speed**

The ESC module receives a vehicle speed input. It is obtained over the CLASS 2 serial communication buss. Vehicle speed is used to determine the amount of damper control necessary.

### Warning Message

The SERVICE RIDE CONTROL message is displayed in the IPC message center, depending on the fault that has been encountered. The warning message will be continued to be displayed, until the fault has been corrected.

## Wheels and Tires

### Fastener Tightening Specifications

Application	Specification	
	Metric	English
Spare Tire Hoist Retaining Bolt	40 N·m	30 lb ft
Wheel Nuts	190 N·m	140 lb ft

### General Description

The factory installed tires are designed to operate satisfactorily with loads up to and including the full rated load capacity when these tires are inflated to the recommended pressures.

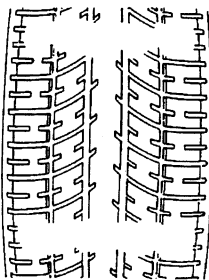
The following factors have an important influence on tire life:

- Correct tire pressures
- Correct wheel alignment
- Proper driving techniques
- Tire rotation

The following factors increase tire wear:

- Heavy cornering
- Excessively rapid acceleration
- Heavy braking

### Tread Wear Indicators Description



The original equipment tires have tread wear indicators that show when you should replace the tires.

The location of these indicators are at 72 degree intervals around the outer diameter of the tire. The indicators appear as a 6 mm (0.25 in) wide band when the tire tread depth becomes 1.6 mm (2/32 in).

### Metric Wheel Nuts and Bolts Description

Metric wheel/nuts and bolts are identified in the following way:

- The wheel/nut has the word Metric stamped on the face.
- The letter M is stamped on the end of the wheel bolt.

The thread sizes of metric wheel/nuts and the bolts are indicated by the following example: M12 x 1.5.

- M = Metric
- 12 = Diameter in millimeters
- 1.5 = Millimeters gap per thread

## Tire Inflation Description

When you inflate the tires to the recommended inflation pressures, the factory-installed wheels and tires are designed in order to handle loads to the tire's rated load capacity. Incorrect tire pressures, or under-inflated tires, can cause the following conditions:

- Vehicle handling concerns
- Poor fuel economy
- Shortened tire life
- Tire overloading

Inspect the tire pressure when the following conditions apply:

- The vehicle has been sitting at least 3 hours.
- The vehicle has not been driven for more than 1.6 km (1 mi).
- The tires are cool.

Inspect the tires monthly or before any extended trip. Adjust the tire pressure to the specifications on the tire label. Install the valve caps or the extensions on the valves. The caps or the extensions keep out dust and water.

The kilopascal (kPa) is the metric term for pressure. The tire pressure may be printed in both kilopascal (kPa) and psi. One psi equals 6.9 kPa.

### Inflation Pressure Conversion (Kilopascals to PSI)

kPa	psi	kPa	psi
140	20	215	31
145	21	220	32
155	22	230	33
160	23	235	34
165	24	240	35
170	25	250	36
180	26	275	40
185	27	310	45
190	28	345	50
200	29	380	55
205	30	415	60
Conversion: 6.9 kPa = 1 psi			

Tires with a higher than recommended pressure can cause the following conditions:

- A hard ride
- Tire bruising
- Rapid tread wear at the center of the tire

Tires with a lower than recommended pressure can cause the following conditions:

- A tire squeal on turns
- Hard steering
- Rapid wear and uneven wear on the edge of the tread
- Tire rim bruises and tire rim rupture
- Tire cord breakage
- High tire temperatures
- Reduced vehicle handling
- High fuel consumption
- Soft riding

Unequal pressure on the same axle can cause the following conditions:

- Uneven braking
- Steering lead
- Reduced vehicle handling

## Tire Description

### Caution

**Do not mix different types of tires on the same vehicle such as radial, bias, and bias-belted tires except in emergencies because vehicle handling may be seriously affected and may result in loss of control and possible serious injury.**

This vehicle is equipped with speed rated tires. Listed below are the common speed rating symbols and the corresponding maximum speeds:

Speed Symbol	Maximum Speed (km/h)	Maximum Speed (mp/h)
S	180	112
T	190	118
U	200	124
H	210	130
V	240	149
Z	Over 240	Over 149

A Tire Performance Criteria (TPC) specification number is molded in the sidewall near the tire size of all original equipment tires. Usually, a specific TPC number is assigned to each tire size. The TPC specification number assures that the tire meets the following GM's performance standards.

- Meets the standards for traction.
- Meets the standards for endurance.
- Meets the standards for dimension.
- Meets the standards for noise.
- Meets the standards for handling.
- Meets the standards for rolling resistance, and others.

The following is required of replacement tires:

- Replacement tires must be of the same size as the original tires.
- Replacement tires must be of the same speed rating as the original tires.
- Replacement tires must be of the same load index as the original tires.
- Replacement tires must be of the same construction as the original tires.
- Replacement tires must have the same TPC specification number as the original tires.

The following may seriously be affected by the use of any other tire size, tire speed rating or tire type:

- May seriously affect the ride.
- May seriously affect the handling.
- May seriously affect the speedometer/odometer calibration.
- May seriously affect the antilock brake system.
- May seriously affect the vehicle ground clearance.
- May seriously affect the trailering capacity.
- May seriously affect the tire clearance to the body.
- May seriously affect the tire clearance to the chassis.

### Conditions for Tire Replacement

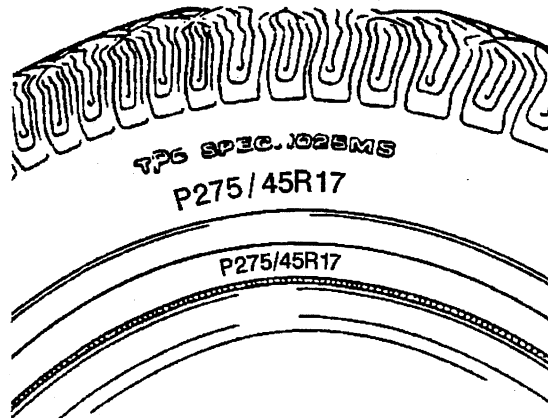
Replace the tires when one and/or all of the following conditions are evident:

- When the tire(s) is worn to a point where 1.6 mm (2/32 in) or less of tread remains. The tires have built in tread wear indicators that appear between the tread grooves when the tread is worn to 1.6 mm (2/32 in) or less to help in the detection of this condition. Replace the tire when the indicators appear in two or more adjacent grooves at three spots around the tire.
- When the following conditions are evident on the tread:
  - When the tread is cracked.
  - When the tread is cut.

- When the tread is snagged deeply enough to expose the cord.
- When the tread is snagged deeply enough to expose the fabric.
- When the sidewall is snagged deeply enough to expose the cord.
- When the sidewall is snagged deeply enough to expose the fabric.
- When the following conditions are evident on the tire:
  - When the tire has a bump.
  - When the tire has a bulge (protrusion).
  - When the tire is split.
  - Please note that slight sidewall indentations are normal in radial tires.
- When the following damage is evident on the tire and the damage cannot be correctly repaired because of the size or the location of the damage:
  - When the tire has a puncture.
  - When the tire is cut, or other damage.

Always install new tires in pairs on the same axle. In the event that only one tire is replaced, then pair with the tire having the most tread.

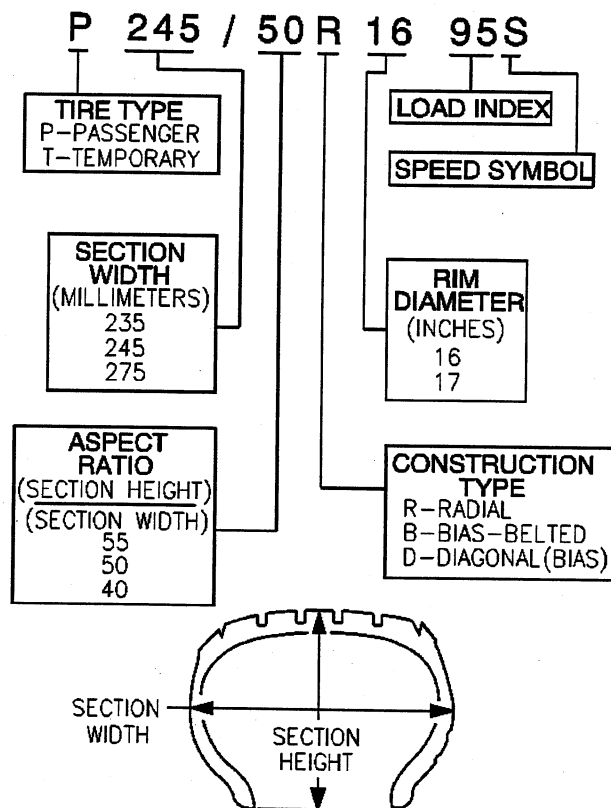
### All Seasons Tires Description



Most GM vehicles are equipped with steel belted all-season radial tires as standard equipment. These tires qualify as snow tires, with a higher than average rating for snow traction than the non-all season radial tires previously used. Other performance areas, such as wet traction, rolling resistance, tread life, and air retention, are also improved. This is done by improvements in both tread design and tread compounds. These tires are identified by an M + S molded in the tire side wall after the tire size. The suffix MS is also molded in the tire side wall after the TPC specification number.

The optional handling tires used on some vehicles now also have the MS marking after the tire size and the TPC specification number.

## P-Metric Sized Tires Description



Most P-metric tire sizes do not have exact corresponding alphanumeric tire sizes. Replacement tires should be of the same tire performance criteria (TPC) specification number including the same size, the same load range, and the same construction as those originally installed on the vehicle. Consult a tire dealer if you must replace the P-metric tire with other sizes. Tire companies can best recommend the closest match of alphanumeric to P-metric sizes within their own tire lines.



## **Driveline System Description and Operation**

### **Driveline/Axle – Propeller Shaft**

The Propeller Shaft is a tube with universal joints at both ends which do not require periodic maintenance, that transmit power from the transmission output shaft to the differential.

#### **Front Propeller Shaft Description**

The front propeller shaft transmits rotating force from the transfer case to the front differential when the transfer case is engaged. The front propeller shaft connects to the transfer case using a splined slip joint.

#### **One Piece Propeller Shaft Description**

A 1 piece propeller shaft uses a splined slip joint to connect the driveline to the transmission or transfer case.

#### **Propeller Shaft Phasing Description**

The driveline components in this vehicle have been system balanced at the factory. System balance provides for a smoother running driveline. These components include the propeller shafts, drive axles, pinion shafts and output shafts. Affixed to the rear axle is a system balanced driveline notice indicating that the driveline components have been factory tested. The propeller shaft is designed and built with the yoke lugs/ears in line with each other. This produces the smoothest running shaft possible. A propeller shaft designed with built in yoke lugs in line is known as in – phase. An out of phase propeller shaft often causes vibration. The propeller shaft generates vibration from speeding up and slowing down each time the universal joint goes around. The vibration is the same as a person snapping a rope and watching the wave reaction flow to the end. An in phase propeller shaft is similar to 2 persons snapping a rope at the same time and watching the waves meet and cancel each other out. A total cancellation of vibration produces a smooth flow of power in the drive line. All splined shaft slip yokes are keyed in order to ensure proper phasing.

#### **Universal Joint Description**

The universal joint is connected to the propeller shaft. The universal consist of 4 caps with needle bearings and grease seals mounted on the trunnions of a cross or spider. These bearings and caps are greased at the factory and no periodic maintenance is required. There are 2 universal joints used in a one piece propeller shaft and 3 used in two piece propeller shaft. The bearings and caps are pressed into the yokes and held in place with snap rings, except for 2 bearings on some models witch are strapped onto the pinion flange of the differential. Universal joints are designed to handle the effects of various loads and rear axle windup conditions during acceleration and braking. The universal joint operates efficiently and safely within the designed angle variations. when the design angles are exceeded, the operational life of the joint decreases.

#### **Center Bearing Description**

Center bearings support the driveline when using 2 or more propeller shafts. The center bearing is a ball bearing mounted in a rubber cushion that attaches to a frame crossmember. The manufacturer prelubricates and seals the bearing. The cushion allows vertical motion at the driveline and helps isolate the vehicle from vibration.

## **Wheel Drive Shafts Description and Operation**

Front Wheel Drive Shafts are flexible assemblies which consist of the following components:

- Front wheel drive shaft constant velocity joint outer joint.
- Front wheel drive shaft tri-pot joint inner joint.
- The front wheel drive shaft connects the front wheel drive shaft tri-pot joint and the front wheel drive shaft constant velocity joint.
- Wheel Drive Shaft Seal Cover 15 Series

- The front wheel drive shaft tri-pot joint is completely flexible, and moves with an in and out motion.
- The front wheel drive shaft constant velocity joint is flexible but can not move in and out.

The Wheel Drive Shaft is a balanced shaft that transmits rotational force from the front differential to the front wheels when the transfer case is engaged. The wheel drive shaft is mounted to the front differential by bolting the flange of the wheel drive shaft to the flange on the inner output shaft of the front differential. The other end of the wheel drive shaft is splined to fit into and drive the hub assembly when the transfer case is engaged. The tri-pot joint and constant velocity joint on the wheel drive shaft allows the shaft to be flexible to move with the suspension travel of the vehicle.

## **Front Drive Axle Description and Operation**

### **Selectable Four Wheel Drive (S4WD) Front Axle Description and Operation**

The Selectable Four Wheel Drive (S4WD) Front Axle consist of the following components:

- Differential Carrier Housing
- Differential Assembly
- Output Shafts (Left and Right Side)
- Inner Axle Shaft Housing
- Inner Axle Shaft (Right Side)
- Clutch Fork
- Clutch Fork Sleeve
- Electric Motor Actuator

The front axle on Selectable Four Wheel Drive model vehicles uses a central disconnect feature in order to engage and disengage the front axle. When the driver engages the 4WD system, the Transfer Case Control Module sends a signal to the electric motor actuator to energize and extend the plunger inside. The extended plunger moves the clutch fork and clutch fork sleeve across the inner axle shaft and the clutch fork shaft and locks the two shafts together. The locking of the two shafts allows the axle to operate in the same manner as a semi-floating rear axle. A propeller shaft connects the transfer case to the front axle. The differential carrier assembly uses a conventional ring and pinion gear set to transmit the driving force of the engine to the wheels. The open differential allows the wheels to turn at different rates of speed while the axle continues to transmit the driving force. This prevents tire scuffing when going around corners and premature wear on internal axle parts. The ring and pinion set and the differential are contained within the carrier. The axle identification number is located on top of the differential carrier assembly or on a label on the bottom of the right half of differential carrier assembly. The drive axles are completely flexible assemblies consisting of inner and outer constant velocity CV joints protected by thermoplastic boots and connected by a wheel drive shaft.

### **Full-Time Four Wheel Drive (F4WD) Front Axle Description and Operation**

The Full-Time Four Wheel Drive (F4WD) Front Axle consist of the following components:

- Differential Carrier Housing
- Differential Assembly
- Output Shaft (Left Side)
- Inner Axle Shaft Housing
- Inner Axle Shaft (Right Side)

The front axle on Full-Time Four Wheel Drive model vehicles does not have a central disconnect feature in order to engage and disengage the front axle. The left and right axle shafts are connected directly to the differential case assembly. This allows the axle shafts and the propeller shaft to spin continuously. The transfer case controls the amount of torque applied to the front axle. The remaining components are the same as the selectable four wheel drive axle.

## Rear Drive Axle Description and Operation

Rear Axles for this vehicle consist of the following components:

- Differential Axle Housing
- Differential Carrier
- Right and left Axle tubes
- Right and left axle shafts

The 800 series utility vehicles use either the 8.60, 9.50 or the 10.50 inch axles. The type of the axle can be identified by the stamping on the right side axle tube. They may also be identified by the ring gear size. The ring gear sizes include the 8.60, 9.50 and 10.50 inch axles. The locking differential information for these rear axles can be located in the locking differential section.

A open differential has a set of 4 gears. 2 are side gears and 2 are pinion gears. Each side gear is splined to an axle shaft so each axle shaft ; so each axle shaft turns when its side gear rotates. The pinion gears are mounted on a differential pinion shaft, and the gears are free to rotate on this shaft. The pinion shaft is fitted into a bore in the differential case and is at right angles to the axle shafts. Power is transmitted through the differential as follows: The drive pinion rotates the ring gear which is bolted to the differential case assembly. The differential pinion, as it rotates with the case, forces the pinion gears against the side gears. When both wheels have equal traction, the pinion gears do not rotate on the pinion shaft because the input force on the pinion gear is equally divided between the 2 side gears. Therefore the pinion gears revolve with the pinion shaft; but do not rotate around the shaft itself. The side gears; being splined to the axle shafts, and in mesh with the pinion gears rotate the axle shafts. When the vehicle turns a corner the inner wheel turns slower than the outer wheel which slows the rear axles' side gear (as the shaft is splined to the side gear). The rear axle pinion gears will roll around the slower moving rear axle side gear; driving the rear axle side gear wheel faster.

## Locking/Limited Slip Rear Axle Description and Operation

The locking differential consists of the following components:

- Differential case - 1 or 2 piece
- Locking differential spider - 2 piece case only
- Pinion gear shaft - 1 piece case only
- Differential pinion gear shaft lock bolt - 1 piece case only
- 2 clutch discs sets
- Locking differential side gear
- Thrust block
- Locking differential clutch disc guides
- Differential side gear shim
- Locking differential clutch disc thrust washer
- Locking differential governor
- Latching bracket
- Cam plate assembly
- Differential pinion gears
- Differential pinion gear thrust washers

The optional locking differential (RPO G80) enhances the traction capability of the rear axle by combining the characteristics of a limited-slip differential and the ability of the axle shafts to "lock" together when uneven traction surfaces exist. The differential accomplishes this in 2 ways. First by having a series of clutch plates at each side of the differential case to limit the amount of slippage between each wheel. Second, by using a mechanical locking mechanism to stop the rotation of the right differential side gear, or the left differential side gear on the 10.5 inch axle, in order to transfer the rotating torque of the wheel without traction to the wheel with traction. Each of these functions occur under different conditions.

## Limited-Slip Function

Under normal conditions, when the differential is not locked, a small amount of limited-slip action occurs. The gear separating force developed in the right-hand (left-hand side on 10.5 inch axle) clutch pack is primarily responsible for this.

The operation of how the limited-slip function of the unit works can be explained when the vehicle makes a right-hand turn. Since the left wheel travels farther than the right wheel, it must rotate faster than the ring gear and differential case assembly. This results in the left axle and left side gear rotating faster than the differential case. The faster rotation of the left-side gear causes the pinion gears to rotate on the pinion shaft. This causes the right-side gear to rotate slower than the differential case.

Although the side gear spreading force produced by the pinion gears compresses the clutch packs, primarily the right side, the friction between the tires and the road surface is sufficient to overcome the friction of the clutch packs. This prevents the side gears from being held to the differential case.

## Locking Function

Locking action occurs through the use of some special parts:

- A governor mechanism with 2 flyweights
- A latching bracket
- The left side cam plate and cam side gear

When the wheel-to-wheel speed difference is 100 RPM or more, the flyweights of the governor will fling out and one of them will contact an edge of the latching bracket. This happens because the left cam side gear and cam plate are rotating at a speed different, either slower or faster, than that of the ring gear and differential case assembly. The cam plate has teeth on its outer diameter surface in mesh with teeth on the shaft of the governor.

As the side gear rotates at a speed different than that of the differential case, the shaft of the governor rotates with enough speed to force the flyweights outward against spring tension. One of the flyweights catches its edge on the closest edge of the latching bracket, which is stationary in the differential case. This latching process triggers a chain of events.

When the governor latches, it stops rotating. A small friction clutch inside the governor allows rotation, with resistance, of the governor shaft while one flyweight is held to the differential case through the latching bracket. The purpose of the governor's latching action is to slow the rotation of the cam plate as compared to the cam side gear. This will cause the cam plate to move out of its detent position.

The cam plate normally is held in its detent position by a small wave spring and detent humps resting in matching notches of the cam side gear. At this point, the ramps of the cam plate ride up on the ramps of the cam side gear, and the cam plate compresses the left clutch pack with a self-energizing action.

As the left clutch pack is compressed, it pushes the cam plate and cam side gear slightly toward the right side of the differential case. This movement of the cam side gear pushes the thrust block which compresses the right-hand side gear clutch pack.

At this point, the force of the self-energizing clutches and the side gear separating force combine to hold the side gears to the differential case in the locking stage.

The entire locking process occurs in less than 1 second. The process works with either the left or right wheel spinning, due to the design of the governor and cam mechanism. A torque reversal of any kind will unlatch the governor, causing the cam plate to ride back down to its detent position. Cornering or deceleration during a transmission shift will cause a torque reversal of this type. The differential unit returns to its limited-slip function.

The self-energizing process would not occur if it were not for the action of one of the left clutch discs. This energizing disc provides the holding force of the ramping action to occur. It is the only disc which is splined to the cam plate itself. The other splined discs fit on the cam side gear.

If the rotating speed of the ring gear and differential case assembly is high enough, the latching bracket will pivot due to centrifugal force. This will move the flyweights so that no locking is permitted. During vehicle driving, this happens at approximately 32 km/h (20 mph) and continues at faster speeds.

When comparing the effectiveness of the locking differential, in terms of percent-of-grade capability to open and limited-slip units, the locking differential has nearly 3 times the potential of the limited-slip unit under the same conditions.

### Locking Differential Torque-Limiting Disc

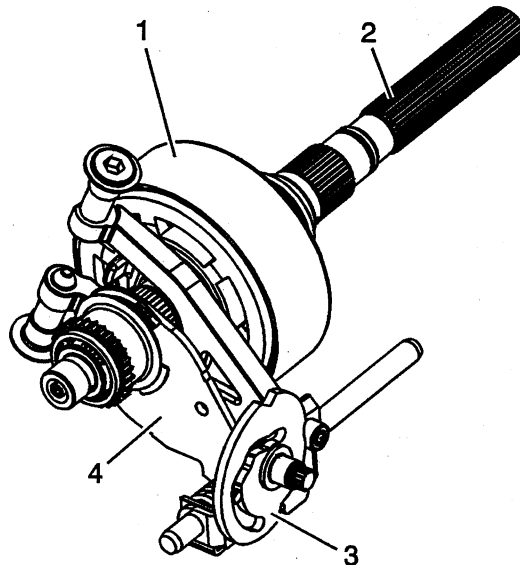
The locking differential design was modified in mid-1986 to include a load-limiting feature to reduce the chance of breaking an axle shaft under abusive driving conditions. The number of tangs on the energizing disc in the left-hand clutch pack was reduced allowing these tangs to shear in the event of a high-torque engagement of the differential locking mechanism.

At the time of failure of the load-limiting disc, there will be a loud bang in the rear axle and the differential will operate as a standard differential with some limited-slip action of the clutch packs at low torques.

The service procedure, when the disc tangs shear, involves replacing the left-hand clutch plates and the wave spring. It is also necessary to examine the axle shafts for twisting because at high torques it is possible to not only shear the load-limiting disc, but to also twist the axle shafts.

### Transfer Case - NVG 246-NP8 (Two Speed Automatic)

#### General Operation



The New Venture Gear model NVG 246 RPO NP8 transfer case is a two speed automatic, active, transfer case. The NVG 246 transfer case has many changes from prior years. The NVG 246 is now classified as an Electronic Architect Upgrade (EAU). The upgrades to the NVG 246 EAU include some of the following internal changes:

- A new encoder motor for faster operation in the AWD mode.
- The control actuator lever (3) is a new design with different cam angles.
- The shift detent plunger and spring is no longer used.
- The clutch assembly (1) uses a new style return spring and clutch washer.
- A new rear output shaft (2) no longer uses a retaining ring by the oil pump.
- The range shift fork (4) is a newer design.

The NVG 246 EAU provides 5 modes, Auto 4WD, 4HI, 4LO, 2HI and Neutral. The Auto 4WD position allows the capability of an active transfer case, which provides the benefits of on-demand torque biasing wet clutch and easy vehicle tuning through software calibrations. The software calibrations allow more

features such as flexible adapt ready position and clutch preload torque levels. The technology allows for vehicle speed dependent clutch torque levels to enhance the performance of the system. For example, the system is calibrated to provide 0-5 ft lb of clutch torque during low speed, low engine torque operation, and predetermined higher torque for 40 km/h (25 mph) and greater. This prevents crow-hop and binding at low speeds and provides higher torque biases at higher vehicle speeds, in order to enhance stability.

### **Transfer Case Shift Control Switch**

The NVG 246 EAU transfer case features a 4 button shift control switch located on the instrument panel. When the ignition key is in the RUN position, the transfer case shift control module monitors the transfer case shift control switch to determine if the driver desires a new mode/range position. At a single press of the transfer case shift control switch, the lamp of the new desired position will begin flashing to inform the driver that the transfer case shift control module has received the request for a new mode/range position. The lamp will continue to flash until all shifting criteria has been met and the new mode/range position has been reached, or has been engaged. Once the new mode/range position is fully active, the switch indicator lamp for the new position will remain ON constantly.

During normal driving situations, the transfer case can operate in the Auto 4WD mode. In the Auto 4WD mode, the transfer case shift control module monitors rear wheel slip speed, based on the inputs from both the front and rear propshaft speed sensors. When the vehicle experiences a rear wheel slip condition, the transfer case shift control module sends a pulse width modulated (PWM) signal to an electronic motor, which is the transfer case encoder motor. This motor rotates the transfer case control actuator lever shaft, applying a clutch pack. This clutch pack is designed to deliver a variable amount of torque, normally delivered to the rear wheels, and transfers it to the front wheels. Torque is ramped up to the front wheels until the front propshaft speed sensor matches that of the rear propshaft speed sensor. Torque is ramped down to the front wheels. The process would repeat if rear wheel slip is detected again.

The NVG 246 EAU transfer case has the added feature of also providing the driver with 3 manual mode/range positions:

- 4HI - 4 Wheel Drive high range
- 2HI - 2 Wheel Drive high range
- 4LO - 4 Wheel Drive low range

The driver may choose to select any of these mode/range positions while driving the vehicle. However, the transfer case will not allow a shift into or out of 4LO unless the following criteria has been met:

- The engine is running.
- The automatic transmission is in Neutral.
- The vehicle speed is below 5 km/h (3 mph).

This transfer case also has a Neutral position. A shift to the Neutral position allows the vehicle to be towed without rotating the transmission output shaft. Neutral position may be obtained only if the following criteria has been met:

- The engine is running.
- The automatic transmission is in Neutral.
- The vehicle speed is below 5 km/h (3 mph).
- The transfer case is in 2HI mode.

Once these conditions have been met, press and hold both the 2HI and 4LO buttons for 10 seconds. When the system completes the shift to neutral, the red neutral lamp will illuminate.

The NVG 246 EAU case halves are high-pressure die-cast magnesium. Ball bearings support the input shaft, the front output shaft, and the rear output shaft. A thrust bearing is located inside of the input shaft gear to support the front of the rear output shaft. The transfer case requires Auto Trac® II Fluid GM P/N 12378508 (Canadian P/N 10953626) which is blue in color. The fluid is designed for smooth clutch application. An oil pump, driven by the rear output shaft, pumps the fluid through the rear output shaft oil gallery to the clutch and bearings.

There are two versions of the NVG 246 EAU, which depend on the transmission applications and vehicle applications. If the vehicle is equipped with a transmission RPO M30, the transmission splines in the input gear will have 27 teeth. With this application the planetary carrier assembly will have 4 pinion gears. If the vehicle is equipped with transmission RPO MT1 or MN8, the transmission splines in the input gear will have 32 teeth. The planetary carrier assembly on this application will have 6 pinion gears.

### **Service 4WD Indicator**

The Service 4WD indicator is an integral part of the cluster and cannot be serviced separately. This lamp is used to inform the driver of the vehicle that a transfer case system malfunctioned. The Service 4WD indicator is controlled by the transfer case shift control module via Class 2.

### **Transfer Case Encoder**

The encoder is mounted to the transfer case motor/encoder assembly and is replaced as an assembly. The encoder converts the shift detent lever shaft position, representing a mode or range, into an electrical signal input to the transfer case shift control module. The module detects what position the transfer case is in by monitoring the voltage returned on the encoder signal circuit. This voltage translates into AUTO 4WD, 2HI, 4HI, NEUTRAL, and 4LO or in transition between gears.

### **Transfer Case Motor/Encoder**

The transfer case motor/encoder consists of a permanent magnet (PM) DC motor and gear reduction assembly. It is located on the left hand side, driver's side, of the transfer case. When activated, it turns the shift detent lever shaft of the transfer case, clockwise or counterclockwise, to shift the transfer case. The motor/encoder is controlled with a pulse width modulated (PWM) signal by the transfer case shift control module. This circuit consists of a driver on both the Motor A and Motor B circuits. The encoder motor is bi-directional in order to allow the motor to shift the transfer case from 2HI or 4HI to NEUTRAL and 4LO positions.

### **Transfer Case Motor Lock**

The transfer case motor lock is used to provide a 2HI, 4HI, and 4LO lock-up feature. When the lock circuit is energized, the transfer case encoder motor is allowed to turn. When the transfer case is placed 2HI, 4HI, or 4LO the motor lock circuit is de-energized and the lock is applied. This assures that the transfer case remains in the current gear position until a new gear position is requested. When AUTO is selected, the motor lock remains applied until an adaptive mode, torque being applied to the front propshaft, is required. During an adaptive mode the motor lock circuit is energized and the motor lock is released, enabling the encoder motor to turn and apply or release torque at the front propshaft.

### **Transfer Case Shift Control Module**

The transfer case shift control module uses the VIN information for calculations that are required for the different calibrations used based on axle ratio, transmission, tire size, and engine. The system does not know which calibration to use without this information. When the vehicle is in the AWD mode, the transfer case shift control module monitors the speed of the front and rear propshaft, in order to detect wheel slippage. When wheel slippage is detected, the module applies a clutch pack contained inside the transfer case. This clutch pack is used to lock-in and apply the front propshaft, transferring torque to the front wheels. The clutch pack is applied by a motor/encoder assembly. When slip is no longer detected by the transfer case shift control module, the clutch is no longer applied.

### **Transfer Case Speed Sensors**

There are three speed sensors on the automatic transfer case (ATC), two on the rear output shaft and one on the front output shaft. Each speed sensor is a permanent magnet (PM) generator. The PM generator produces a pulsing AC voltage. The AC voltage level and number of pulses increases as speed increases.

**Vehicle Speed Sensor** - One of the two speed sensors on the rear output shaft is the vehicle speed sensor (VSS) input to the powertrain control module (PCM). The PCM sends this information to the transfer case shift control module via the Class 2 serial data bus.

**Rear Propshaft Speed Sensor** - The transfer case shift control module converts the pulsating AC voltage from the rear transfer case speed sensor to a rear propshaft speed in RPM to be used for calculations. The rear propshaft speed can be displayed with a scan tool.

**Front Propshaft Speed Sensor** - The transfer case shift control module converts the pulsating AC voltage from the front transfer case speed sensor to front propshaft speed in RPM to be used for calculations, and to monitor the difference between the front and rear sensor speed. It is also used in the AUTO, Adapt, mode to determine the amount of slip and the percent of torque to apply to the front axle. The front propshaft speed can be displayed with a scan tool.

## **Braking System Description and Operation**

### **Hydraulic Brake System Description and Operation**

#### **System Component Description**

The hydraulic brake system consists of the following:

##### **Hydraulic Brake Master Cylinder Fluid Reservoir**

Contains supply of brake fluid for the hydraulic brake system.

##### **Hydraulic Brake Master Cylinder**

Converts mechanical input force into hydraulic output pressure.

Hydraulic output pressure is distributed from the master cylinder through two hydraulic circuits, supplying diagonally-opposed wheel apply circuits.

##### **Hydraulic Brake Pressure Balance Control System**

Regulates brake fluid pressure delivered to hydraulic brake wheel circuits, in order to control the distribution of braking force.

Pressure balance control is achieved through dynamic rear proportioning (DRP), which is a function of the ABS modulator.

##### **Hydraulic Brake Pipes and Flexible Brake Hoses**

Carries brake fluid to and from hydraulic brake system components.

##### **Hydraulic Brake Wheel Apply Components**

Converts hydraulic input pressure into mechanical output force.

#### **System Operation**

Mechanical force is converted into hydraulic pressure by the master cylinder, regulated to meet braking system demands by the pressure balance control system, and delivered to the hydraulic brake wheel circuits by the pipes and flexible hoses. The wheel apply components then convert the hydraulic pressure back into mechanical force which presses linings against rotating brake system components.

## **Brake Assist System Description and Operation**

#### **System Component Description**

The brake assist system consists of the following:

##### **Brake Pedal**

Receives, multiplies and transfers brake system input force from driver.

##### **Brake Pedal Pushrod**

Transfers multiplied input force received from brake pedal to brake booster.



### **Vacuum Brake Booster**

Uses source vacuum to decrease effort required by driver when applying brake system input force.

When brake system input force is applied, air at atmospheric pressure is admitted to the rear of both vacuum diaphragms, providing a decrease in brake pedal effort required. When input force is removed, vacuum replaces atmospheric pressure within the booster.

### **Vacuum Source**

Supplies force used by vacuum brake booster to decrease brake pedal effort.

### **Vacuum Source Delivery System**

Enables delivery and retention of source vacuum for vacuum brake booster.

### **System Operation**

Brake system input force is multiplied by the brake pedal and transferred by the pedal pushrod to the hydraulic brake master cylinder. Effort required to apply the brake system is reduced by the vacuum brake booster.

## **Disc Brake System Description and Operation**

### **System Component Description**

The disc brake system consists of the following components:

#### **Disc Brake Pads**

Applies mechanical output force from the hydraulic brake calipers to friction surfaces of brake rotors.

#### **Disc Brake Rotors**

Uses mechanical output force applied to friction surfaces from the disc brake pads to slow speed of tire and wheel assembly rotation.

#### **Disc Brake Pad Hardware**

Secures disc brake pads firmly in proper relationship to the hydraulic brake calipers. Enables a sliding motion of brake pads when mechanical output force is applied.

#### **Disc Brake Caliper Hardware**

Provides mounting for hydraulic brake caliper and secures the caliper firmly in proper relationship to caliper bracket. Enables a sliding motion of the brake caliper to the brake pads when mechanical output force is applied.

### **System Operation**

Mechanical output force is applied from the hydraulic brake caliper pistons to the inner brake pads. As the pistons press the inner brake pads outward, the caliper housings draw the outer brake pads inward. This allows the output force to be equally distributed. The brake pads apply the output force to the friction surfaces on both sides of the brake rotors, which slows the rotation of the tire and wheel assemblies. The correct function of both the brake pad and brake caliper hardware is essential for even distribution of braking force.

## **Park Brake System Description and Operation**

### **General Description**

The park brake system consists of the following:

#### **Park Brake Pedal Assembly**

Receives and transfers park brake system apply input force from driver to park brake cable system.

### **Park Brake Release Handle Assembly**

Releases applied park brake system when pulled.

### **Park Brake Cables**

Transfers input force received from park brake pedal, through park brake cable equalizer, to park brake apply lever.

### **Park Brake Cable Equalizer**

Evenly distributes input force to both the left and right park brake units.

Threaded park brake cable equalizers are also used to remove slack in park brake cables.

### **Park Brake Apply Lever**

Multiplies and transfers input force to park brake actuator.

### **Park Brake Actuator/Adjuster**

Uses multiplied input force from apply lever to expand park brake shoe toward the friction surface of the drum-in-hat portion of the rear brake rotor.

Threaded park brake actuators are also used to control clearance between the park brake shoe and the friction surface of the drum-in-hat portion of the rear brake rotor.

### **Park Brake Shoe**

Applies mechanical output force from park brake actuator to friction surface of the drum-in-hat portion of the rear brake rotor.

## **System Operation**

Park brake apply input force is received by the park brake pedal assembly being depressed, transferred and evenly distributed, through the park brake cables and the park brake cable equalizer, to the left and right park brake apply levers. The park brake apply levers multiply and transfer the apply input force to the park brake actuators which expand the park brake shoe toward the friction surface of the drum-in-hat portion of the rear brake rotor in order to prevent the rotation of the rear tire and wheel assemblies. The park brake release handle assembly releases an applied park brake system when it is pulled rearward.

## **ABS Description and Operation**

### **Antilock Brake System**

When wheel slip is detected during a brake application, the ABS enters antilock mode. During antilock braking, hydraulic pressure in the individual wheel circuits is controlled to prevent any wheel from slipping. A separate hydraulic line and specific solenoid valves are provided for each wheel. The ABS can decrease, hold, or increase hydraulic pressure to each wheel brake. The ABS cannot, however, increase hydraulic pressure above the amount which is transmitted by the master cylinder during braking.

During antilock braking, a series of rapid pulsations is felt in the brake pedal. These pulsations are caused by the rapid changes in position of the individual solenoid valves as the EBCM responds to wheel speed sensor inputs and attempts to prevent wheel slip. These pedal pulsations are present only during antilock braking and stop when normal braking is resumed or when the vehicle comes to a stop. A ticking or popping noise may also be heard as the solenoid valves cycle rapidly. During antilock braking on dry pavement, intermittent chirping noises may be heard as the tires approach slipping. These noises and pedal pulsations are considered normal during antilock operation.

Vehicles equipped with ABS may be stopped by applying normal force to the brake pedal. Brake pedal operation during normal braking is no different than that of previous non-ABS systems. Maintaining a constant force on the brake pedal provides the shortest stopping distance while maintaining vehicle stability.

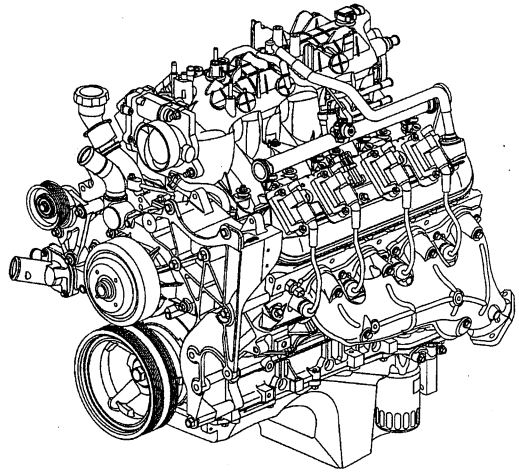
## Engine Description and Operation

### Engine Mechanical – 5.3L

#### Engine Component Description

##### Camshaft and Drive System

A billet steel one piece camshaft is supported by five bearings pressed into the engine block. The camshaft has a machined camshaft sensor reluctor ring incorporated between the fourth and fifth bearing journals. The camshaft timing sprocket is mounted to the front of the camshaft and is driven by the crankshaft sprocket through the camshaft timing chain. The splined crankshaft sprocket is positioned to the crankshaft by a key and keyway. The crankshaft sprocket splines drive the oil pump driven gear. A retaining plate mounted to the front of the engine block maintains camshaft location.



##### Crankshaft

The crankshaft is cast nodular iron. The crankshaft is supported by five crankshaft bearings. The bearings are retained by crankshaft bearing caps which are machined with the engine block for proper alignment and clearance. The crankshaft journals are undercut and rolled. The center main journal is the thrust journal. A crankshaft position reluctor ring is press fit mounted at the rear of the crankshaft. The reluctor ring is not serviceable separately. All crankshafts will have a short rear flange, at the crankshaft rear oil seal area. Certain 4.8L manual transmissions and 6.0L applications require a spacer between the rear of the crankshaft and the flywheel for proper flywheel positioning. Longer bolts are required in applications using the spacer.

##### Cylinder Heads

The cylinder heads are cast aluminum and have pressed in place powdered metal valve guides and valve seats. Passages for the engine coolant air bleed system are at the front of each cylinder head. The valve rocker arm covers are retained to the cylinder head by four center mounted rocker arm cover bolts.

##### Engine Block

The engine block is a cam-in-block deep skirt 90 degree V configuration with five crankshaft bearing caps. The engine block is cast iron. The five crankshaft bearing caps each have four vertical M10 and two horizontal M8 mounting bolts. The camshaft is supported by five camshaft bearings pressed into the block.

##### Exhaust Manifolds

The exhaust manifolds are a one piece cast iron design. The exhaust manifolds direct exhaust gasses from the combustion chambers to the exhaust system. Each manifold also has an externally mounted heat shield that is retained by bolts.

##### Intake Manifold

The intake manifold is a one piece composite design that incorporates brass threaded inserts for mounting the fuel rail, throttle cable bracket, throttle body, evaporative emission (EVAP) solenoid, wire harness stud, engine sight shield and sight shield bracket. Each side of the intake manifold is sealed to the cylinder head by a nonreusable silicone sealing gasket and nylon carrier assembly. The electronically actuated throttle body bolts to the front of the intake manifold. The throttle body is sealed by a one piece push in place silicone gasket. The fuel rail assembly with eight separate fuel injectors is retained to the intake by four bolts. The injectors are seated into their individual manifold bores with O-ring seals to provide sealing. A fuel rail stop bracket is retained to the rear of the left cylinder head by a mounting bolt. The manifold absolute pressure (MAP) sensor is installed and retained to the top rear of the intake

manifold and sealed by an O-ring seal. The EVAP solenoid is mounted to the top front of the intake manifold and retained by one bolt. There are no coolant passages within the intake manifold.

### Oil Pan

The structural oil pan is cast aluminum. Incorporated into the design are the oil filter mounting boss, drain plug opening, oil level sensor mounting bore, and oil pan baffle. The oil pan transfer cover and oil level sensor mount to the sides of the oil pan. The alignment of the structural oil pan to the rear of the engine block and transmission bell housing is critical.

### Piston and Connecting Rod Assembly

The pistons are cast aluminum. The pistons use two compression rings and one oil control ring assembly. The piston is a low friction, lightweight design with a flat or recessed top and barrel shaped skirt. The piston pins are chromium steel, have floating fit in the piston, and are retained by a press fit in the connecting rod. 6.0L LQ9 applications will have full-floating pistons/pins retained by internal clips. The connecting rods are powdered metal. The connecting rods are fractured at the connecting rod journal and then machined for the proper clearance. 2003 applications use a piston with a graphite coated skirt. The piston, pin, and connecting rod are to be serviced as an assembly.

### Valve Rocker Arm Cover Assemblies

The valve rocker arm covers are cast aluminum and use a pre-molded silicon gasket for sealing. Mounted to each rocker cover are the coil and bracket assemblies. Incorporated into the covers are the oil fill tube, the positive crankcase ventilation (PCV) system passages, and the engine fresh air passages.

### Valve Train

Motion is transmitted from the camshaft through the hydraulic roller valve lifters and tubular pushrods to the roller type rocker arms. The nylon valve lifter guides position and retain the valve lifters. The valve rocker arms for each bank of cylinders are mounted on pedestals, pivot supports. Each rocker arm is retained on the pivot support and cylinder head by a bolt. Valve lash is net build.

### General Specifications 5.3L (LM7 VIN T)

Application	Metric	English
<b>General Data</b>		
• Engine Type	V8	
• Displacement	5.3L	325 CID
• Bore	96.000-96.018 mm	3.779-3.78 in
• Stroke	92.0 mm	3.622 in
• Compression Ratio	9.49:1	
• Firing Order	1-8-7-2-6-5-4-3	
• Spark Plug Gap	1.524 mm	0.06 in
<b>Lubrication System</b>		
• Oil Capacity (without Oil Filter Change)	4.73 Liters	5.0 Quarts
• Oil Capacity (with Oil Filter Change)	5.68 Liters	6.0 Quarts
• Oil Pressure (Minimum--Hot)	41 kPa at 1,000 engine RPM 124 kPa at 2,000 engine RPM 165 kPa at 4,000 engine RPM	6 psig at 1,000 engine RPM 18 psig at 2,000 engine RPM 24 psig at 4,000 engine RPM
• Oil Type	5W-30	

<b>Camshaft</b>		
• Camshaft End Play	0.025-0.305 mm	0.001-0.012 in
• Camshaft Journal Diameter	54.99-55.04 mm	2.164-2.166 in
• Camshaft Journal Diameter Out-of-Round	0.025 mm	0.001 in
• Camshaft Lobe Lift (Intake)	6.82 mm	0.268 in
• Camshaft Lobe Lift (Exhaust)	6.96 mm	0.274 in
• Camshaft Runout (Measured at the Intermediate Journals)	0.05 mm	0.002 in
<b>Connecting Rod</b>		
• Connecting Rod Bearing Bore Diameter	56.505-56.525 mm	2.224-2.225 in
• Connecting Rod Bearing Bore Out-of-Round	0.004-0.008 mm	0.00015-0.0003 in
• Connecting Rod Bearing Clearance (Production)	0.023-0.065 mm	0.0009-0.0025 in
• Connecting Rod Bearing Clearance (Service Limit)	0.023-0.076 mm	0.0009-0.003 in
• Connecting Rod Side Clearance	0.11-0.51 mm	0.00433-0.02 in
<b>Crankshaft</b>		
• Crankshaft Bearing Clearance (Production)	0.020-0.052 mm	0.0008-0.0021 in
• Crankshaft Bearing Clearance (Service)	0.020-0.065 mm	0.0008-0.0025 in
• Crankshaft Connecting Rod Journal Diameter (Production)	53.318-53.338 mm	2.099-2.1 in
• Crankshaft Connecting Rod Journal Diameter (Service Limit)	53.308 mm (Minimum)	2.0987 in (Minimum)
• Crankshaft Connecting Rod Journal Taper (Production)	0.005 mm (Maximum for one half of the Journal Length)	0.0002 in (Maximum for one half of the Journal Length)
• Crankshaft Connecting Rod Journal Taper (Service Limit)	0.02 mm (Maximum)	0.00078 in (Maximum)
• Crankshaft Connecting Rod Journal Out-of-Round (Production)	0.005 mm	0.0002 in
• Crankshaft Connecting Rod Journal Out-of-Round (Service Limit)	0.01 mm	0.0004 in
• Crankshaft End Play	0.04-0.2 mm	0.0015-0.0078 in
• Crankshaft Main Journal Diameter (Production)	64.993-65.007 mm	2.558-2.5593 in
• Crankshaft Main Journal Diameter (Service Limit)	64.993 mm	2.558 in
• Crankshaft Main Journal Out-of-Round (Production)	0.003 mm	0.0001 in
• Crankshaft Main Journal Out-of-Round (Service Limit)	0.008 mm	0.0003 in
• Crankshaft Main Journal Taper (Production)	0.01 mm	0.0004 in
• Crankshaft Main Journal Taper (Service Limit)	0.02 mm	0.00078 in
• Crankshaft Reluctor Ring Runout (Measured 1.0 mm (0.04 in) Below the Tooth Diameter)	0.7 mm (Maximum)	0.028 in (Maximum)
• Crankshaft Runout (at Rear Flange)	0.05 mm (Maximum)	0.002 in (Maximum)
• Crankshaft Thrust Wall Runout	0.025 mm	0.001 in
• Crankshaft Thrust Wall Width (Production)	26.14-26.32 mm	1.029-1.0315 in
• Crankshaft Thrust Wall Width (Service)	26.2 mm (Maximum)	1.0315 in (Maximum)
<b>Cylinder Bore</b>		
• Cylinder Bore Diameter (Production)	96.0-96.018 mm	3.779-3.78 in

<b>Cylinder Head</b>		
• Cylinder Head Engine Block Deck Flatness (Measured within a 156 mm (6.1 in) area)	0.08 mm	0.003 in
• Cylinder Head Engine Block Deck Flatness (Measuring the Overall Length of the Cylinder Head)	0.1 mm	0.004 in
• Cylinder Head Exhaust Manifold Deck Flatness	0.13 mm	0.005 in
• Cylinder Head Height (Measured from the Head Deck to the Valve Rocker Arm Cover Seal Surface)	120.2 mm	4.732 in
• Cylinder Head Intake Manifold Deck Flatness	0.08 mm	0.003 in
<b>Engine Block</b>		
• Camshaft Bearing Bore 1 and 5 Diameter	59.12-59.17 mm	2.327-2.329 in
• Camshaft Bearing Bore 2 and 4 Diameter	58.87-58.92 mm	2.317-2.319 in
• Camshaft Bearing Bore 3 Diameter	58.62-58.67 mm	2.307-2.309 in
• Engine Block Cylinder Head Deck Surface Flatness (Measured within a 156 mm (6.1 in) area)	0.11 mm	0.004 in
• Engine Block Cylinder Head Deck Surface Flatness (Measuring the Overall Length of the Block Deck)	0.22 mm	0.008 in
• Engine Block Cylinder Head Deck Height (Measuring from the Centerline of Crankshaft to the Deck Face)	234.57-234.82 mm	9.235-9.245 in
• Main Bearing Bore Diameter (Production)	69.871-69.889 mm	2.750-2.751 in
• Main Bearing Bore Diameter Out-of-Round	0.006 mm	0.0002 in
• Valve Lifter Bore Diameter (Production)	21.417-21.443 mm	0.843-0.844 in
<b>Intake Manifold</b>		
• Intake Manifold Cylinder Head Deck Flatness (Measured within a 200 mm (7.87 in) Area that Includes Two Runner Port Openings)	0.3 mm	0.118 in
<b>Oil Pan and Front/Rear Cover Alignment</b>		
• Oil Pan to Rear of Engine Block Alignment (at Transmission Bellhousing Mounting Surface)	0.0-0.25 mm (Maximum)	0.0-0.01 in (Maximum)
• Front Cover Alignment (at Oil Pan Surface)	0.0-0.5 mm	0.0-0.02 in
• Rear Cover Alignment (at Oil Pan Surface)	0.0-0.5 mm	0.0-0.02 in
<b>Piston</b>		
• Piston - Piston Diameter - Measured Over Skirt Coating	96.002-96.036 mm	3.779-3.78 in
• Piston - Piston-to-Bore Clearance - Production	-0.036 to +0.016 mm	-0.0014 to +0.0006 in
• Piston - Piston-to-Bore Clearance - Service Limit with Skirt Coating Worn Off	0.07 mm	0.0028 in
<b>Piston Pin</b>		
• Piston Pin Clearance to Piston Bore (Production)	0.007-0.020 mm	0.00027-0.00078 in
• Piston Pin Clearance to Piston Bore (Service Limit)	0.007-0.021 mm (Maximum)	0.00027-0.00082 in (Maximum)
• Piston Pin Diameter	23.997-24.0 mm	0.9447-0.9448 in
• Piston Pin Fit in Connecting Rod	0.020-0.043 mm (Interference)	0.00078-0.00169 in (Interference)

<b>Piston Rings</b>		
• Piston Compression Ring End Gap (Production--Top) (Measured in Cylinder Bore)	0.23-0.44 mm	0.009-0.017 in
• Piston Compression Ring End Gap (Production--2nd) (Measured in Cylinder Bore)	0.44-0.70 mm	0.0173-0.0275 in
• Piston Oil Ring End Gap (Production) (Measured in Cylinder Bore)	0.18-0.75 mm	0.007-0.0295 in
• Piston Compression Ring End Gap (Service--Top) (Measured in Cylinder Bore)	0.23-0.50 mm (Maximum)	0.009-0.02 in (Maximum)
• Piston Compression Ring End Gap (Service--2nd) (Measured in Cylinder Bore)	0.44-0.76 mm (Maximum)	0.0173-0.03 in (Maximum)
• Piston Oil Ring End Gap-Service Limit (Measured in Cylinder Bore)	0.18-0.81 mm (Maximum)	0.007-0.032 in (Maximum)
• Piston Compression Ring Groove Clearance (Production--Top)	0.04-0.085 mm	0.00157-0.003346 in
• Piston Compression Ring Groove Clearance (Production--2nd)	0.04-0.078 mm	0.00157-0.0031 in
• Piston Oil Ring Groove Clearance (Production)	0.012-0.20 mm	0.0005-0.0078 in
• Piston Compression Ring Groove Clearance (Service--Top)	0.04-0.085 mm (Maximum)	0.00157-0.003346 in (Maximum)
• Piston Compression Ring Groove Clearance (Service--2nd)	0.04-0.078 mm (Maximum)	0.00157-0.0031 in (Maximum)
• Piston Oil Ring Groove Clearance (Service Limit)	0.012-0.20 mm (Maximum)	0.0005-0.0078 in (Maximum)
<b>Valve System</b>		
• Valve Face Angle	45 degrees	
• Valve Guide Installed Height (Measured from the Cylinder Head Spring Seat Surface to the Top of the Valve Guide)	17.32 mm	0.682 in
• Valve Lash	Net Lash - No Adjustment	
• Valve Lift (Exhaust)	11.85 mm	0.466 in
• Valve Lift (Intake)	11.6 mm	0.457 in
• Valve Lifter	Hydraulic Roller	
• Valve Margin	1.25 mm	0.05 in
• Valve Rocker Arm Ratio	1.70:1	
• Valve Seat Angle	46 degrees	
• Valve Seat Runout	0.05 mm (Maximum)	0.002 in (Maximum)
• Valve Seat Width (Exhaust)	1.78 mm	0.07 in
• Valve Seat Width (Intake)	1.02 mm	0.04 in
• Valve Spring Free Length	52.9 mm	2.08 in
• Valve Spring Installed Height (Exhaust)	45.75 mm	1.8 in
• Valve Spring Installed Height (Intake)	45.75 mm	1.8 in
• Valve Spring Pressure (Closed)	340 N at 45.75 mm	76 lb at 1.8 in
• Valve Spring Pressure (Open)	980 N at 33.55 mm	220 lb at 1.32 in
• Valve Stem Clearance (Production--Exhaust)	0.025-0.066 mm	0.001-0.0026 in
• Valve Stem Clearance (Production--Intake)	0.025-0.066 mm	0.001-0.0026 in
• Valve Stem Clearance (Service--Exhaust)	0.093 mm (Maximum)	0.0037 in (Maximum)
• Valve Stem Clearance (Service--Intake)	0.093 mm (Maximum)	0.0037 in (Maximum)
• Valve Stem Diameter (Production)	7.955-7.976 mm	0.3132-0.314 in
• Valve Stem Diameter (Service)	7.95 mm (Minimum)	0.313 in (Minimum)

<ul style="list-style-type: none"> <li>Valve Stem Oil Seal Installed Height (Measured from the Valve Spring Shim to Top Edge of Seal Body - First Design Seal)</li> </ul>	18.1-19.1 mm	0.712-0.752 in
---	--------------	----------------

**Fastener Tightening Specifications**

Application	Specification	
	Metric	English
Accelerator Control Cable Bracket Bolt	10 N·m	89 lb in
Accessory Drive Belt Tensioner Bolt	50 N·m	37 lb ft
Air Conditioning (A/C) Belt Tensioner Bolt	50 N·m	37 lb ft
Automatic Transmission Oil Level Indicator Tube Nut	18 N·m	13 lb ft
Battery Cable Channel Bolt	12 N·m	106 lb in
Camshaft Retainer Bolt	25 N·m	18 lb ft
Camshaft Sensor Bolt	25 N·m	18 lb ft
Camshaft Sprocket Bolt	35 N·m	26 lb ft
Clutch Pressure Plate Bolt	70 N·m	52 lb ft
Crankshaft Balancer Bolt (Installation Pass-to Ensure the Balancer is Completely Installed)	330 N·m	240 lb ft
Crankshaft Balancer Bolt (First Pass-Install a NEW Bolt After the Installation Pass and Tighten as Described in the First and Final Passes)	50 N·m	37 lb ft
Crankshaft Balancer Bolt (Final Pass)	140 degrees	
Crankshaft Oil Deflector Nut	25 N·m	18 lb ft
Crossbar Bolt	100 N·m	74 lb ft
Cylinder Head Bolt (First Pass all M11 Bolts in Sequence)	30 N·m	22 lb ft
Cylinder Head Bolt (Second Pass all M11 Bolts in Sequence)	90 degrees	
Cylinder Head Bolt (Final Pass all M11 Bolts in Sequence-Excluding the Medium Length Bolts at the Front and Rear of Each Cylinder Head)	90 degrees	
Cylinder Head Bolt (Final Pass M11 Medium Length Bolts at the Front and Rear of Each Cylinder Head in Sequence)	50 degrees	
Cylinder Head Bolt (M8 Inner Bolts in Sequence)	30 N·m	22 lb ft
Drive Belt Idler Pulley Bolt	50 N·m	37 lb ft
Engine Flywheel Bolt (First Pass)	20 N·m	15 lb ft
Engine Flywheel Bolt (Second Pass)	50 N·m	37 lb ft
Engine Flywheel Bolt (Final Pass)	100 N·m	74 lb ft
Engine Front Cover Bolt	25 N·m	18 lb ft
Engine Mount Bolt	50 N·m	37 lb ft
Engine Mount Bracket Bolt	75 N·m	55 lb ft
Engine Mount-to-Engine Mount Bracket Bolt	50 N·m	37 lb ft
Engine Rear Cover Bolt	25 N·m	18 lb ft
Engine Service Lift Bracket (M10 Bolt)	50 N·m	37 lb ft
Engine Service Lift Bracket (M8 Bolt)	25 N·m	18 lb ft
Engine Shield Bolt	20 N·m	15 lb ft
Engine Sight Shield Bolt (4.8 L, 5.3 L, and 6.0 L without RPO's Y91 and Z88)	10 N·m	89 lb in
Engine Sight Shield Bolt (6.0 L with RPO's Y91 and Z88)	9 N·m	80 lb in
Engine Sight Shield Retainer Bolt	5 N·m	44 lb in
Engine Wiring Harness Bracket Nut	5 N·m	44 lb in
Engine Valley Cover Bolt	25 N·m	18 lb ft
EGR Valve Pipe-to-Cylinder Head Bolt	50 N·m	37 lb ft
EGR Valve Pipe-to-Exhaust Manifold Bolt	30 N·m	22 lb ft
EGR Valve Pipe-to-Intake Manifold Bolt	10 N·m	89 lb in



Evaporative Emission (EVAP) Purge Solenoid Bolt	10 N·m	89 lb in
Fuel Rail Cover Bolt	9 N·m	80 lb in
Generator Bracket Bolt	50 N·m	37 lb ft
Generator Output Terminal Nut	9 N·m	80 lb in
Harness Ground Bolt	25 N·m	18 lb ft
Harness Ground Bolt (ar Rear of Block)	16 N·m	12 lb ft
Hood Hinge Bolt	25 N·m	18 lb ft
Ignition Coil Bracket Stud	12 N·m	106 lb in
Intake Manifold Bolt (First Pass in Sequence)	5 N·m	44 lb in
Intake Manifold Bolt (Final Pass in Sequence)	10 N·m	89 lb in
Knock Sensor	20 N·m	15 lb ft
Oil Filter	30 N·m	22 lb ft
Oil Level Indicator Tube Bolt	25 N·m	18 lb ft
Oil Level Sensor	13 N·m	115 lb in
Oil Pan Drain Plug	25 N·m	18 lb ft
Oil Pan Bolt	25 N·m	18 lb ft
Oil Pan (to Front Cover)	25 N·m	18 lb ft
Oil Pan (to Rear Cover)	12 N·m	106 lb in
Oil Pan Skid Plate Bolt	20 N·m	15 lb ft
Oil Pump Bolt	25 N·m	18 lb ft
Oil Pump Screen Nut	25 N·m	18 lb ft
Oil Pump Screen Bolt	12 N·m	106 lb in
Positive Battery Cable Clip Bolt	9 N·m	80 lb in
Power Steering Pump Rear Bolt	50 N·m	37 lb ft
Secondary Air Injection (AIR) Pipe Bolt	25 N·m	18 lb ft
Spark Plug	15 N·m	11 lb ft
Transmission Bolt/Stud	50 N·m	37 lb ft
Transmission Cover Bolt	12 N·m	106 lb in
Valve Lifter Guide Bolt	12 N·m	106 lb in
Valve Rocker Arm Bolt	30 N·m	22 lb ft
Valve Rocker Arm Cover Bolt	12 N·m	106 lb in

### Drive Belt System Description

The drive belt system consists of the following components:

- The drive belt
- The drive belt tensioner
- The drive belt idler pulley
- The crankshaft balancer pulley
- The accessory drive component mounting brackets
- The accessory drive components
  - The power steering pump, if belt driven
  - The generator
  - The A/C compressor, if equipped
  - The engine cooling fan, if belt driven
  - The water pump, if belt driven
  - The vacuum pump, if equipped
  - The air compressor, if equipped

The drive belt system may use 1 belt or 2 belts. The drive belt is thin so that it can bend backwards and has several ribs to match the grooves in the pulleys. There also may be a V-belt style belt used to drive certain accessory drive components. The drive belts are made of different types of rubbers -- chloroprene or EPDM -- and have different layers or plys containing either fiber cloth or cords for reinforcement.

Both sides of the drive belt may be used to drive the different accessory drive components. When the back side of the drive belt is used to drive a pulley, the pulley is smooth.

The drive belt is pulled by the crankshaft balancer pulley across the accessory drive component pulleys. The spring loaded drive belt tensioner keeps constant tension on the drive belt to prevent the drive belt from slipping. The drive belt tensioner arm will move when loads are applied to the drive belt by the accessory drive components and the crankshaft.

The drive belt system may have an idler pulley, which is used to add wrap to the adjacent pulleys. Some systems use an idler pulley in place of an accessory drive component when the vehicle is not equipped with the accessory.

## **Engine Mechanical – 8.1L**

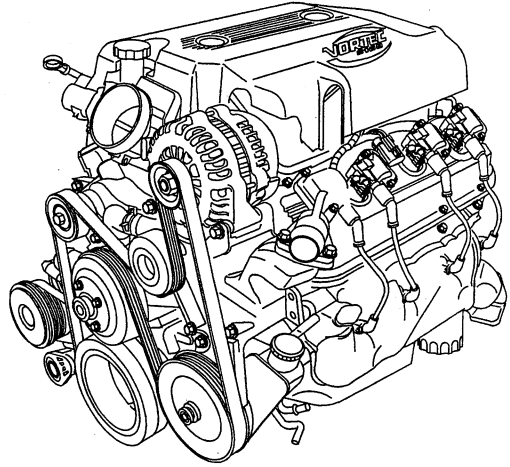
### **Engine Component Description**

#### **Cylinder Block**

The engine block is made of cast iron and it has eight cylinders arranged in a V shape with four cylinders in each bank. The engine block is a one piece casting with the cylinders encircled by coolant jackets.

#### **Cylinder Head**

The cylinder heads are made of cast iron and have parent metal intake valve guides and intake valve seats. The cast iron exhaust valve guides and powdered metal valve seats are pressed into the exhaust ports. A spark plug is located between the valves in the side of the cylinder head. The water crossover pipe attaches to the front of each cylinder head.



#### **Camshaft**

A steel camshaft is supported by five bearings pressed into the engine block. The camshaft sprocket is mounted to the front of the camshaft and is driven by the crankshaft sprocket through a camshaft timing chain.

Motion from the camshaft is transmitted to the valves by hydraulic roller valve lifters, valve push rods, and ball-pivot type rocker arms. A spiral gear machined into the camshaft near the rear journal drives a shaft assembly which operates the oil pump driveshaft assembly. Ignition synchronization with the camshaft is provided by a physical feature integral with the camshaft sprocket.

#### **Crankshaft**

The crankshaft is made of cast nodular iron. The crankshaft is supported by five crankshaft bearings. The crankshaft bearings are retained by the crankshaft bearing caps. The crankshaft bearing caps are machined with the engine block for proper alignment and clearance. The crankshaft bearing caps are retained by two bolts and two studs each. The number five crankshaft bearing at the rear of the engine block is the end thrust bearing. The four connecting rod journals (two rods per journal) are spaced 90 degrees apart. The crankshaft position sensor reluctor ring is pushed onto the rear of the crankshaft. The crankshaft position sensor reluctor is constructed of powdered metal. The reluctor ring has an interference fit onto the crankshaft and an internal keyway for correct positioning.

#### **Pistons and Connecting Rods**

The pistons are cast aluminum alloy that use two compression rings and one oil control ring assembly. The piston pins are a floating fit in the pistons and the piston pins are retained by a press fit in the connecting rod assembly. The pistons are coated in order to create an interference fit into the cylinder. The connecting rods are forged steel and have precision insert type crankpin bearings. The piston and connecting rod is only serviced as an assembly.

## Valve Train

The valve train is a ball pivot type. Motion is transmitted from the camshaft through the hydraulic roller valve lifters and tubular valve push rods to the valve rocker arms. The valve rocker arm pivots on a ball in order to open the valve. The hydraulic roller valve lifters keep all parts of the valve train in constant contact. Each valve lifter acts as an automatic adjuster and maintains zero lash in the valve train. This eliminates the need for periodic valve adjustment. The valve rocker arm stud and nut retains the valve rocker arm and ball seat. The valve rocker arm stud is threaded into the cylinder head. The valve stem seal is pressed over the valve guide of the cylinder head.

## Intake Manifold

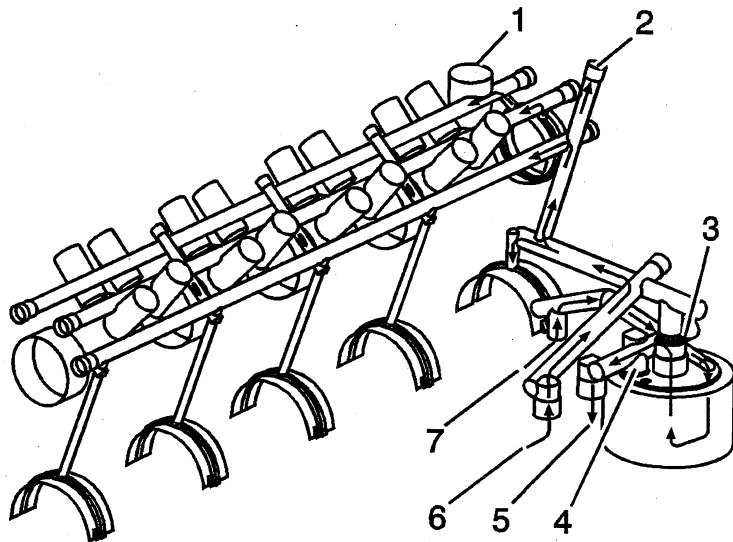
The intake manifold is a one-piece design. The intake manifold is made of cast aluminum. The throttle body is attached to the front of the intake manifold. A linear exhaust gas recirculation (EGR) port is cast into the manifold for exhaust gas recirculation mixture. The EGR valve bolts onto the rear of the intake manifold. The fuel rail assembly with eight separate fuel injectors is retained to the intake manifold by four studs. The fuel injectors are seated in their individual manifold bores with O-ring seals to provide sealing. A Manifold Absolute Pressure (MAP) sensor is mounted on the top of the intake manifold and sealed by an O-ring seal. The MAP sensor is held in place with a retainer bolt. The evaporative emission canister solenoid is located in the front of the intake manifold. The positive crankcase ventilation (PCV) system is internally cast into the intake manifold. There is not a PCV valve. A splash shield is installed under the intake manifold. The shield prevents hot oil from contacting the bottom of the intake manifold, maintaining air inlet charge density.

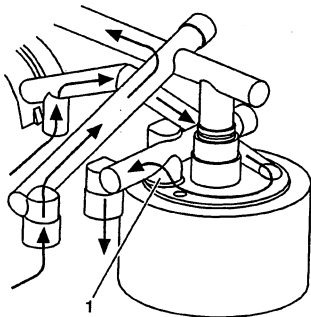
## Exhaust Manifold

The two exhaust manifolds are constructed of cast stainless steel. The exhaust manifolds direct exhaust gases from the combustion chambers to the exhaust system. The right exhaust manifold has a flange for the EGR pipe.

## Lubrication Description

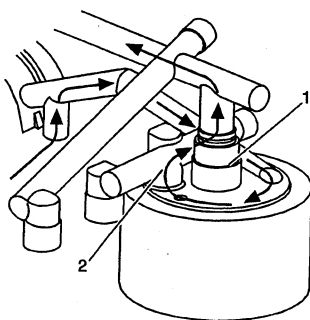
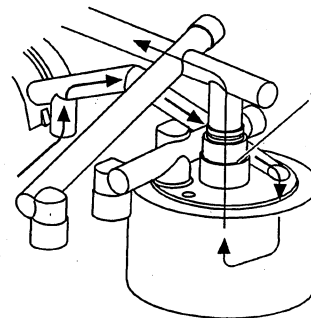
The gear-type oil pump is driven through an extension driveshaft. The extension driveshaft is driven by the oil pump drive, which is gear driven by the camshaft. The oil is drawn from the oil pan through a pickup screen and tube, into the oil pump (7). Pressurized oil flows through the oil filter, into the oil cooler (5), back into the engine (6), up to the oil pressure gage port (2) and rear crankshaft bearing, and is then distributed to the upper oil galleries. Oil must flow around the oil pump drive (1) in order to reach the right side valve lifters properly. The oil is delivered through internal passages in order to lubricate camshaft and crankshaft bearings and to provide lash control in the hydraulic valve lifters. Oil is metered from the valve lifters through the valve push rods in order to lubricate the valve rocker arms and ball pivots. Oil returning to the oil pan from the cylinder heads and the front camshaft bearing, lubricates the camshaft timing chain and the crankshaft and the camshaft sprockets. There are two bypass valves located in the engine block, above the oil filter. The oil filter bypass valve (4) and the oil cooler bypass valve (3).





If the oil filter becomes plugged, the pressurized oil is diverted around the top of the oil filter. The oil filter bypass valve (1) is forced open, allowing the oil to continue on to the oil cooler and engine oil passages. No oil filtration occurs because the oil is not allowed into the oil filter.

If the oil cooler flow becomes blocked, either from a plugged oil cooler or blocked or kinked oil cooler line, the oil cooler bypass valve (1) is forced open, allowing oil to flow directly into the engine oil passages. Oil does not flow into or out of the engine oil cooler.



If both the oil filter and the oil cooler are plugged, the pressurized oil is routed around the top of the oil filter, through the oil filter bypass valve (2), through the oil cooler bypass valve (1) and directly into the engine oil passages. Lubrication still occurs, but the oil is not filtered or directed through the oil cooler.

**General Specifications**

Application	Specification	
	Metric	English
<b>General</b>		
• Engine Type	V-8	
• Displacement	8.1L	496 CID
• RPO	L18	
• VIN	G	
• Bore	107.950 mm	4.250 in
• Stroke	111.00 mm	4.370 in
• Compression Ratio	9.1:1	
• Firing Order	1-8-7-2-6-5-4-3	
• Spark Plug Gap	1.52 mm	0.060 in
<b>Block</b>		
• Crankshaft Main Bearing Bore Diameter	74.6060-74.6220 mm	2.9372-2.9379 in
• Cylinder Bore Diameter - Production	107.950-107.968 mm	4.2500-4.2507 in
• Cylinder Bore Diameter - Service	107.940-107.990 mm	4.2496-4.2516 in
• Cylinder Bore Out-of-Round - Production, Maximum Minus Minimum Bore Diameter	0.0180 mm	0.0007 in
• Cylinder Bore Out-of-Round - Service, Maximum Minus Minimum Bore Diameter	0.050 mm	0.002 in
• Cylinder Bore Taper - Production	0.0180 mm	0.0007 in
• Cylinder Bore Taper - Service Thrust Axis	0.050 mm	0.002 in
• Cylinder Bore Taper - Service Pin Axis	0.050 mm	0.002 in
• Cylinder Head Deck Height - from Centerline of Crankshaft	259.875-260.125 mm	10.231-10.241 in
• Cylinder Head Deck Surface Flatness - Entire Face	0.100 mm	0.004 in
• Cylinder Head Deck Surface Flatness - Within 150 mm (6 in)	0.050 mm	0.002 in
• Valve Lifter Bore Diameter	21.417-21.443 mm	0.843-0.844 in
<b>Camshaft</b>		
• Camshaft Bearing Inside Diameter	49.5480-49.5730 mm	1.9507-1.9517 in
• Camshaft Journal Diameter	49.4720-49.5220 mm	1.9477-1.9497 in
• Camshaft Lobe Lift - Exhaust	6.973-7.075 mm	0.2745-0.2785 in
• Camshaft Lobe Lift - Intake	6.924-7.026 mm	0.2726-0.2766 in
• Camshaft Runout - Production	0.051 mm	0.002 in
• Camshaft Runout - Service	0.076 mm	0.003 in
<b>Connecting Rod</b>		
• Connecting Rod Bearing Clearance - Production	0.021-0.064 mm	0.0008-0.0025 in
• Connecting Rod Bearing Clearance - Service	0.021-0.081 mm	0.0008-0.0032 in
• Connecting Rod Side Clearance	0.384-0.686 mm	0.0151-0.0270 in
<b>Crankshaft</b>		
• Connecting Rod Journal Diameter	55.854-55.870 mm	2.1990-2.1996 in
• Connecting Rod Journal Out-of-Round - Production	0.0102 mm	0.0004 in
• Connecting Rod Journal Taper - Production	0.0102 mm	0.0004 in
• Crankshaft End Play	0.127-0.279 mm	0.0050-0.0110 in
• Crankshaft Main Bearing Clearance - #1, #2, #3, #4 Production	0.022-0.052 mm	0.0008-0.0020 in
• Crankshaft Main Bearing Clearance - #5 Production	0.035-0.067 mm	0.0014-0.0026 in

• Crankshaft Main Bearing Clearance - #1, #2, #3, #4 Service	0.022-0.089 mm	0.0008-0.0035 in
• Crankshaft Main Bearing Clearance - #5 Service Limit	0.035-0.102 mm	0.0014-0.0040 in
• Crankshaft Main Journal Diameter	69.805-69.822 mm	2.7482-2.7489 in
• Crankshaft Main Journal Out-of-Round - Production	0.0102 mm	0.0004 in
• Crankshaft Main Journal Taper - Production	0.0102 mm	0.0004 in
• Crankshaft Runout - Production	0.0380 mm	0.0015 in
• Crankshaft Runout - Service	0.0510 mm	0.0020 in
<b>Cylinder Head</b>		
• Cylinder Head Height/Thickness	259.875-260.125 mm	10.231-10.241 in
• Surface Flatness - Block Deck	0.050 mm	0.002 in
• Surface Flatness - Exhaust Manifold Deck	0.102 mm	0.004 in
• Surface Flatness - Intake Manifold Deck	0.080 mm	0.003 in
<b>Exhaust Manifold</b>		
• Surface Flatness	0.254 mm	0.010 in
<b>Lubrication System</b>		
• Oil Capacity - Without Filter	5.7L	6 Qts
• Oil Pressure - Minimum	34 kPa @ 1,000 RPM	5 psi @ 1,000 RPM
• Oil Pressure - Minimum	69 kPa @ 2,000 RPM	10 psi @ 2,000 RPM
<b>Piston Ring End Gap</b>		
• First Compression Ring - Production	0.300-0.450 mm	0.012-0.018 in
• First Compression Ring - Service	0.450-0.675 mm	0.018-0.027 in
• Second Compression Ring - Production	0.450-0.650 mm	0.017-0.025 in
• Second Compression Ring - Service	0.675-0.975 mm	0.026-0.039 in
• Oil Control Ring - Production	0.249-0.759 mm	0.0098-0.0299 in
• Oil Control Ring - Service	0.373-1.138 mm	0.015-0.045 in
<b>Piston Ring to Groove Clearance</b>		
• First Compression Ring	0.031-0.074 mm	0.0012-0.0029 in
• Second Compression Ring	0.031-0.074 mm	0.0012-0.0029 in
• Oil Control Ring	0.051-0.203 mm	0.002-0.008 in
<b>Piston</b>		
• Piston Diameter	Not Measurable	Not Measurable
• Piston to Bore Clearance	Interference Fit	Interference Fit
<b>Pin</b>		
• Piston Pin Clearance to Connecting Rod Bore	0.049-0.020 mm Interference	0.00019-0.0007 in Interference
• Piston Pin Diameter	26.416-26.419 mm	1.0400-1.0401 in
<b>Valves</b>		
• Valve Face Angle - Exhaust	45 degrees	
• Valve Face Angle - Intake	45 degrees	
• Valve Head Diameter - Exhaust	43.69 mm	1.72 in
• Valve Head Diameter - Intake	55.63 mm	2.19 in
• Valve Lash - Exhaust	Net Lash	Net Lash
• Valve Lash - Intake	Net Lash	Net Lash
• Valve Seat Angle - Exhaust	46 degrees	
• Valve Seat Angle - Intake	46 degrees	
• Valve Seat Runout - Exhaust	0.0500 mm	0.002 in

• Valve Seat Runout - Intake	0.0500 mm	0.002 in
• Valve Seat Width - Exhaust	1.651-2.159 mm	0.060-0.095 in
• Valve Seat Width - Intake	0.800-1.200 mm	0.030-0.060 in
• Valve Stem Diameter - Exhaust	9.431-9.449 mm	0.3713-0.3720 in
• Valve Stem Diameter - Intake	9.436-9.454 mm	0.3715-0.3722 in
• Valve Stem-to-Guide Clearance - Production Exhaust	0.030-0.079 mm	0.0012-0.0031 in
• Valve Stem-to-Guide Clearance - Production Intake	0.025-0.074 mm	0.0010-0.0029 in
• Valve Stem-to-Guide Clearance - Service Exhaust	0.030-0.091 mm	0.0012-0.0036 in
• Valve Stem-to-Guide Clearance - Service Intake	0.025-0.088 mm	0.0010-0.0034 in
Rocker Arms		
• Valve Rocker Arm Ratio	1.70:1	
Valve Springs		
• Valve Spring Free Length	56.35 mm	2.218 in
• Valve Spring Installed Height	45.923-46.685 mm	1.808-1.838 in
• Valve Spring Load - Closed	381-419 N·m @ 45.923 mm	86-94 lb @ 1.808 in
• Valve Spring Load - Open	962-1058 N·m @ 33.985 mm	216-236 lb @ 1.338 in

**Fastener Tightening Specifications**

Application	Specification	
	Metric	English
Accessory Drive Belt Tensioner Bolt	50 N·m	37 lb ft
Air Cleaner Outlet Duct Clamp	4 N·m	35 lb in
Air Conditioning (A/C) Belt Tensioner Bolt	50 N·m	37 lb ft
Battery Cable Channel Bolt	9 N·m	80 lb in
Camshaft Position Sensor Bolt	12 N·m	106 lb in
Camshaft Retainer Bolt	12 N·m	106 lb in
Camshaft Sprocket Bolt	30 N·m	22 lb ft
Connecting Rod Nut	30 N·m + 90 Degrees	22 lb ft + 90 Degrees
Coolant Crossover Pipe Bolt	50 N·m	37 lb ft
Coolant Drain Hole Plug		
• Left Front	60 N·m	44 lb ft
• Sides	30 N·m	22 lb ft
Crankshaft Balancer Bolt	255 N·m	189 lb ft
Crankshaft Bearing Cap Inner Bolts		
• First Pass	30 N·m	22 lb ft
• Final Pass	90 Degrees	
Crankshaft Bearing Cap Outer Studs		
• First Pass	30 N·m	22 lb ft
• Final Pass	80 Degrees	
Crankshaft Oil Deflector Nut	50 N·m	37 lb ft
Crankshaft Position Sensor Bolt	12 N·m	106 lb in
Crossbar Bolt	100 N·m	74 lb ft
Cylinder Head Bolt - In Sequence		
• First Pass	30 N·m	22 lb ft
• Second Pass	30 N·m + 120 Degrees	22 lb ft + 120 Degrees
• Final Pass - Long Bolts #1, 2, 3, 6, 7, 8, 9, 10, 11, 14, 16, 17	60 Degrees	
• Final Pass - Medium Bolts #15, 18	45 Degrees	

## 2003 Chevrolet Avalanche Restoration Kit

• Final Pass - Short Bolts #4, 5, 12, 13	30 Degrees	
Cylinder Head Coolant Hole Plug	35 N·m	26 lb ft
Drive Belt Idler Pulley Bolt	50 N·m	37 lb ft
EGR Adapter Nut	22 N·m	16 lb ft
EGR Valve Nut	22 N·m	16 lb ft
EGR Valve Pipe Bolt	25 N·m	18 lb ft
EGR Valve Pipe Bracket Bolt	50 N·m	37 lb ft
EGR Valve Pipe Nut	25 N·m	18 lb ft
EGR Valve Pipe Stud in Exhaust Manifold	12 N·m	106 lb in
Engine Block Heater	50 N·m	37 lb ft
Engine Coolant Temperature (ECT) Sensor	35 N·m	26 lb ft
Engine Coolant Temperature (ECT) Sensor Bracket Bolt	50 N·m	37 lb ft
Engine Harness Bolt	5 N·m	44 lb in
Engine Harness Ground Bolt	16 N·m	12 lb ft
Engine Harness Stud	10 N·m	89 lb in
Engine Mount Bolt-to-Engine Bracket	50 N·m	37 lb ft
Engine Mount-to-Engine Bracket Bolt	50 N·m	37 lb ft
Engine Mount Frame Bracket Thru Bolt	75 N·m	55 lb ft
Engine Mount Frame Side Mount Bolt	65 N·m	50 lb ft
Engine Sight Shield Bracket Nut	5 N·m	44 lb in
Engine Wiring Harness Bolt	16 N·m	12 lb ft
Exhaust Manifold		
• Center Bolt	35 N·m	26 lb ft
• Nut	16 N·m	12 lb ft
• Stud	20 N·m	15 lb ft
Exhaust Manifold Heat Shield		
• Bolt	25 N·m	18 lb ft
• Nut	25 N·m	18 lb ft
Flywheel Bolt		
• First Pass	40 N·m	30 lb ft
• Second Pass	80 N·m	59 lb ft
• Final Pass	100 N·m	74 lb ft
Front Cover Bolt		
• First Pass	6 N·m	53 lb in
• Final Pass	12 N·m	106 lb in
Fuel Rail Stud	12 N·m	106 lb in
Heater Hose Bracket Bolt	50 N·m	37 lb ft
Hood Hinge Bolt	25 N·m	18 lb ft
Ignition Coil Bolt	12 N·m	106 lb in
Ignition Coil Wiring Harness Bolt	12 N·m	106 lb in
Intake Manifold Bolt - In Sequence		
• First Pass	5 N·m	44 lb in
• Second Pass	8 N·m	71 lb in
• Third Pass	12 N·m	106 lb in
• Final Pass	15 N·m	12 lb ft
J 42847 Flywheel Holding Tool Bolt	50 N·m	37 lb ft
Knock Sensor	20 N·m	15 lb ft
Knock Sensor Heat Shield Bolt	12 N·m	106 lb in
Lift Bracket Bolt	40 N·m	30 lb ft
MAP Sensor Bolt	12 N·m	106 lb in
Oil Cooler Hose Fittings	23 N·m	17 lb ft
Oil Fill Tube Bolt	12 N·m	106 lb in
Oil Filter	38 N·m	28 lb ft



Oil Filter Fitting	66 N·m	49 lb ft
Oil Gallery Plug		
• Front	20 N·m	15 lb ft
• Left	30 N·m	22 lb ft
• Rear	30 N·m	22 lb ft
• Top	20 N·m	15 lb ft
Oil Level Indicator Tube Bracket Bolt	25 N·m	18 lb ft
Oil Level Sensor	20 N·m	15 lb ft
Oil Pan Bolt		
• First Pass	10 N·m	89 lb in
• Final Pass	25 N·m	18 lb ft
Oil Pan Drain Plug	28 N·m	21 lb ft
Oil Pan Skid Plate Bolt	20 N·m	15 lb ft
Oil Pressure Gage Sensor	30 N·m	22 lb ft
Oil Pump Bolt	75 N·m	56 lb ft
Oil Pump Cover Bolt	12 N·m	106 lb in
Oil Pump Drive Bolt	25 N·m	18 lb ft
Power Steering Pump Bracket Bolt/Nut	50 N·m	37 lb ft
Power Steering Pump Bracket Stud	20 N·m	15 lb ft
Purge Solenoid Bolt	8 N·m	71 lb in
Spark Plug	30 N·m	22 lb ft
Thermostat Housing Bolt	30 N·m	22 lb ft
Throttle Body		
• Nut	10 N·m	89 lb in
• Stud	12 N·m	106 lb in
Valve Lifter Guide Retainer Bolt	25 N·m	18 lb ft
Valve Rocker Arm Cover Bolt		
• First Pass	6 N·m	53 lb in
• Final Pass	12 N·m	106 lb in
Valve Rocker Arm Nut	35 N·m	26 lb ft
Valve Rocker Arm Stud	50 N·m	37 lb ft
Water Pump Bolt		
• First Pass	25 N·m	18 lb ft
• Final Pass	50 N·m	37 lb ft
Water Pump Pulley Bolt	25 N·m	18 lb ft

### Drive Belt System Description

See Drive Belt System Description above.

## Engine Cooling

### Fastener Tightening Specifications

Application	Specification	
	Metric	English
Air Cleaner Outlet Duct Clamp Screw - 4.8L, 5.3L, and 6.0L Engines	7 N·m	62 lb in
Coolant Air Bleed Pipe Stud/Bolt - 4.8L, 5.3L, and 6.0L Engines	12 N·m	106 lb in
Coolant Crossover Bolt - 8.1L Engine	50 N·m	37 lb ft
Coolant Heater Cord Bolt	8 N·m	71 lb in
Coolant Heater	50 N·m	37 lb ft
Engine Block Coolant Drain Plug	60 N·m	44 lb ft
Fan Clutch Bolt	23 N·m	17 lb ft
Fan Clutch Nut	56 N·m	41 lb ft
Fan Shroud Bolt	9 N·m	80 lb in

Oil Cooler Hose Adapter Bolt - 6.0L Engine	12 N·m	106 lb in
Oil Cooler Hose Bracket Bolt - 6.0L Engine	25 N·m	18 lb ft
Radiator Bolt	25 N·m	18 lb ft
Surge Tank Bolt/Nut	9 N·m	80 lb in
Thermostat Housing Bolt		
• 4.8L, 5.3L, and 6.0L Engines	15 N·m	11 lb ft
• 8.1L Engine	37 N·m	27 lb ft
Transmission Control Module (TCM) Cover Bolt	9 N·m	80 lb in
Transmission Control Module (TCM) Electrical Connector Bolt	8 N·m	71 lb in
Water Outlet Bolt - 8.1L Engine	30 N·m	22 lb ft
Water Pump Bolt - 4.8L, 5.3L, and 6.0L Engines		
• First Pass	15 N·m	11 lb ft
• Final Pass	30 N·m	22 lb ft
Water Pump Bolt - 8.1L Engine	50 N·m	37 lb ft

## Cooling System Description and Operation

### Coolant Heater

The optional engine coolant heater (RPO K05) operates using 110-volt AC external power and is designed to warm the coolant in the engine block area for improved starting in very cold weather (-29°C (-20°F)). The coolant heater helps reduce fuel consumption when a cold engine is warming up. The unit is equipped with a detachable AC power cord. A weather shield on the cord is provided to protect the plug when not in use.

### Cooling System

The cooling system's function is to maintain an efficient engine operating temperature during all engine speeds and operating conditions. The cooling system is designed to remove approximately one-third of the heat produced by the burning of the air-fuel mixture. When the engine is cold, the coolant does not flow to the radiator until the thermostat opens. This allows the engine to warm quickly.

### Cooling Cycle

Coolant flows from the radiator outlet and into the water pump inlet. Some coolant flows from the water pump, to the heater core, then back to the water pump. This provides the passenger compartment with heat and defrost capability as the coolant warms up.

Coolant also flows from the water pump outlet and into the engine block. In the engine block, the coolant circulates through the water jackets surrounding the cylinders where it absorbs heat.

The coolant then flows through the cylinder head gasket openings and into the cylinder heads. In the cylinder heads, the coolant flows through the water jackets surrounding the combustion chambers and valve seats, where it absorbs additional heat.

From the cylinder heads, the coolant flows to the thermostat. The flow of coolant will either be stopped at the thermostat until the engine reaches normal operating temperature, or it will flow through the thermostat and into the radiator where it is cooled. At this point, the coolant flow cycle is completed.

Efficient operation of the cooling system requires proper functioning of all cooling system components. The cooling system consists of the following components:

### Coolant

The engine coolant is a solution made up of a 50-50 mixture of DEX-COOL and suitable drinking water. The coolant solution carries excess heat away from the engine to the radiator, where the heat is dissipated to the atmosphere.

## **Radiator**

The radiator is a heat exchanger. It consists of a core and two tanks. The aluminum core is a tube and fin crossflow design that extends from the inlet tank to the outlet tank. Fins are placed around the outside of the tubes to improve heat transfer to the atmosphere.

The inlet and outlet tanks are a molded, high temperature, nylon reinforced plastic material. A high temperature rubber gasket seals the tank flange edge to the aluminum core. The tanks are clamped to the core with clinch tabs. The tabs are part of the aluminum header at each end of the core.

The radiator also has a drain cock located in the bottom of the left hand tank. The drain cock unit includes the drain cock and drain cock seal.

The radiator removes heat from the coolant passing through it. The fins on the core transfer heat from the coolant passing through the tubes. As air passes between the fins, it absorbs heat and cools the coolant.

## **Pressure Cap**

The pressure cap seals the cooling system. It contains a blow off or pressure valve and a vacuum or atmospheric valve. The pressure valve is held against its seat by a spring, which protects the radiator from excessive cooling system pressure. The vacuum valve is held against its seat by a spring, which permits opening of the valve to relieve vacuum created in the cooling system as it cools off. The vacuum, if not relieved, might cause the radiator and/or coolant hoses to collapse.

The pressure cap allows cooling system pressure to build up as the temperature increases. As the pressure builds, the boiling point of the coolant increases. Engine coolant can be safely run at a temperature much higher than the boiling point of the coolant at atmospheric pressure. The hotter the coolant is, the faster the heat transfers from the radiator to the cooler, passing air.

The pressure in the cooling system can get too high. When the cooling system pressure exceeds the rating of the pressure cap, it raises the pressure valve, venting the excess pressure.

As the engine cools down, the temperature of the coolant drops and a vacuum is created in the cooling system. This vacuum causes the vacuum valve to open, allowing outside air into the surge tank. This equalizes the pressure in the cooling system with atmospheric pressure, preventing the radiator and coolant hoses from collapsing.

## **Coolant Recovery System**

The coolant recovery system consists of a plastic coolant recovery reservoir and overflow tube. The recovery reservoir is also called a recovery tank or expansion tank. It is partially filled with coolant and is connected to the radiator fill neck with the overflow tube. Coolant can flow back and forth between the radiator and the reservoir.

In effect, a cooling system with a coolant recovery reservoir is a closed system. When the pressure in the cooling system gets too high, it will open the pressure valve in the pressure cap. This allows the coolant, which has expanded due to being heated, is allowed to flow through the overflow tube and into the recovery reservoir. As the engine cools down, the temperature of the coolant drops and a vacuum is created in the cooling system. This vacuum opens the vacuum valve in the pressure cap, allowing some of the coolant in the reservoir to be siphoned back into the radiator. Under normal operating conditions, no coolant is lost. Although the coolant level in the recovery reservoir goes up and down, the radiator and cooling system are kept full. An advantage to using a coolant recovery reservoir is that it eliminates almost all air bubbles from the cooling system. Coolant without bubbles absorbs heat much better than coolant with bubbles.

## **Air Baffles and Seals**

The cooling system uses deflectors, air baffles and air seals to increase cooling system capability. Deflectors are installed under the vehicle to redirect airflow beneath the vehicle and through the radiator to increase engine cooling. Air baffles are also used to direct airflow through the radiator and increase cooling capability. Air seals prevent air from bypassing the radiator and A/C condenser, and prevent recirculation of hot air for better hot weather cooling and A/C condenser performance.

## **Water Pump**

The water pump is a centrifugal vane impeller type pump. The pump consists of a housing with coolant inlet and outlet passages and an impeller. The impeller is mounted on the pump shaft and consists of a series of flat or curved blades or vanes on a flat plate. When the impeller rotates, the coolant between the vanes is thrown outward by centrifugal force.

The impeller shaft is supported by one or more sealed bearings. The sealed bearings never need to be lubricated. Grease cannot leak out, dirt and water cannot get in as long as the seal is not damaged or worn.

The purpose of the water pump is to circulate coolant throughout the cooling system. The water pump is driven by the crankshaft via the drive belt.

## **Thermostat**

The thermostat is a coolant flow control component. Its purpose is to help regulate the operating temperature of the engine. It utilizes a temperature sensitive wax-pellet element. The element connects to a valve through a small piston. When the element is heated, it expands and exerts pressure against the small piston. This pressure forces the valve to open. As the element is cooled, it contracts. This contraction allows a spring to push the valve closed.

When the coolant temperature is below the rated thermostat opening temperature, the thermostat valve remains closed. This prevents circulation of the coolant to the radiator and allows the engine to warm up. After the coolant temperature reaches the rated thermostat opening temperature, the thermostat valve will open. The coolant is then allowed to circulate through the thermostat to the radiator where the engine heat is dissipated to the atmosphere. The thermostat also provides a restriction in the cooling system, after it has opened. This restriction creates a pressure difference which prevents cavitation at the water pump and forces coolant to circulate through the engine block.

## **Engine Oil Cooler**

The engine oil cooler is a heat exchanger. It is located inside the left side end tank of the radiator. The engine oil temperature is controlled by the temperature of the engine coolant that surrounds the oil cooler in the radiator.

The engine oil pump, pumps the oil through the engine oil cooler line to the oil cooler. The oil then flows through the cooler where the engine coolant absorbs heat from the oil. The oil is then pumped through the oil cooler return line, to the oil filter, to the engine block oil system.

## **Transmission Oil Cooler**

The transmission oil cooler is a heat exchanger. It is located inside the right side end tank of the radiator. The transmission fluid temperature is regulated by the temperature of the engine coolant in the radiator.

The transmission oil pump, pumps the fluid through the transmission oil cooler line to the transmission oil cooler. The fluid then flows through the cooler where the engine coolant absorbs heat from the fluid. The fluid is then pumped through the transmission oil cooler return line, to the transmission.

## Engine Electrical

### Fastener Tightening Specifications

Application	Specification	
	Metric	English
Auxiliary Battery Cable Clip Bolt	10 N·m	89 lb in
Auxiliary Battery Positive Cable Nut	9 N·m	80 lb in
Auxiliary Battery Relay Nut	9 N·m	80 lb in
Auxiliary Negative Battery Cable Bolt	17 N·m	13 lb ft
Auxiliary Positive Battery Cable Bolt	17 N·m	13 lb ft
Auxiliary Positive Battery Cable Nut	8 N·m	71 lb in
Battery Cable Bracket Bolt	25 N·m	18 lb ft
Battery Cable Channel Bolt	12 N·m	106 lb in
Battery Hold Down Retainer Bolt	25 N·m	18 lb ft
Battery Positive Cable Nut - 8.1L Engine	10 N·m	89 lb in
Battery Terminal Nut - 8.1L Engine	8 N·m	71 lb in
Battery Tray Bolt	9 N·m	80 lb in
Battery Tray Nut	25 N·m	18 lb ft
Engine Wiring Harness Auxiliary Negative Battery Cable Bolt	16 N·m	12 lb ft
Engine Wiring Harness Ground Bolt	16 N·m	12 lb ft
Engine Wiring Harness Ground/Negative Cable Bolt	25 N·m	18 lb ft
Front Axle Mounting Bracket Nut	95 N·m	70 lb ft
Forward Lamp Wiring Harness Ground/Negative Cable Bolt	9 N·m	80 lb in
Front End Diagonal Brace Bolt	9 N·m	80 lb in
Generator Bracket Bolt - 4.8L, 5.3L, and 6.0L Engines	50 N·m	37 lb ft
Generator Bolt	50 N·m	37 lb ft
Generator Cable Nut	9 N·m	80 lb in
Ground Strap Nut	9 N·m	80 lb in
Negative Battery Cable Bolt	17 N·m	13 lb ft
Positive Battery Cable Bolt	17 N·m	13 lb ft
Positive Cable Clip Nut - 8.1L Engine	8 N·m	71 lb in)
Positive Cable Nut	9 N·m	80 lb in
Positive Cable at Underhood Bussed Electrical Center (UBEC) Bolt	9 N·m	80 lb in
Starter Bolt	50 N·m	37 lb ft
Starter Heat Shield Bolt - 8.1L Engine	3 N·m	35 lb in
Starter Heat Shield Nut - 8.1L Engine	5 N·m	44 lb in
Starter Lead Nut	3.4 N·m	30 lb in
Surge Tank Bolt/Nut	9 N·m	80 lb in
Transmission Cover Bolt	9 N·m	80 lb in

### Battery Usage

Base	
GM Part Number	19001810
Cold Cranking Amperage (CCA)	600 A
Reserve Capacity Rating	115 Minutes
Replacement Battery Number	78-6YR
Optional (Dual)	
GM Part Number	19001814
Cold Cranking Amperage (CCA)	770 A
Reserve Capacity Rating	115 Minutes
Replacement Battery Number	78-7YR

**Battery Temperature vs Minimum Voltage**

Estimated Temperature °F	Estimated Temperature °C	Minimum Voltage
70 or above	21 or above	9.6
50	10	9.4
32	0	9.1
15	-10	8.8
0	-18	8.5
Below 0	Below -18	8.0

**Starter Motor Usage**

Applications	Starter Model
5.3L (LM7)	PG-260F2
8.1L (L18)	PG-260M

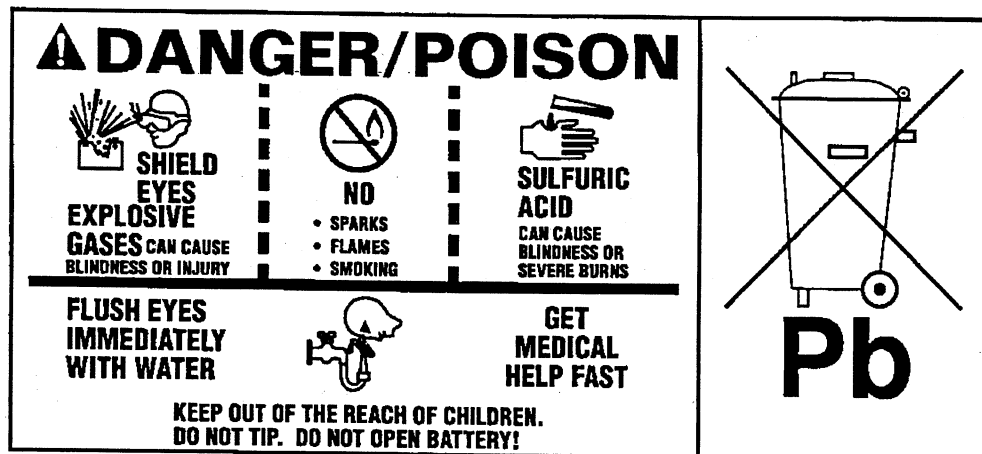
**Generator Usage**

Base	
Generator Model	Delphi AD230
Rated Output	102 A
Load Test Output	71 A
Optional (Dual)	
Generator Model	Delphi AD244
Rated Output	130 A
Load Test Output	91 A
Bosch® Generator	
Generator Model	Bosch® 15755900
Rated Output	130 A
Load Test Output	91 A

**Battery Description and Operation****Caution**

Batteries produce explosive gases, contain corrosive acid, and supply levels of electrical current high enough to cause burns. Therefore, to reduce the risk of personal injury when working near a battery:

- Always shield your eyes and avoid leaning over the battery whenever possible.
- Do not expose the battery to open flames or sparks.
- Do not allow the battery electrolyte to contact the eyes or the skin. Flush immediately and thoroughly any contacted areas with water and get medical help.
- Follow each step of the jump starting procedure in order.
- Treat both the booster and the discharged batteries carefully when using the jumper cables.



The maintenance free battery is standard. There are no vent plugs in the cover. The battery is completely sealed except for two small vent holes in the side. These vent holes allow the small amount of gas that is produced in the battery to escape.

The battery has three functions as a major source of energy:

- Engine cranking
- Voltage stabilizer
- Alternate source of energy with generator overload.

The battery specification label (example below) contains information about the following:

- The test ratings
- The original equipment catalog number
- The recommended replacement model number

CATALOG NO.

**1819**

CCA 770	LOAD TEST 380
REPLACEMENT MODEL 100 – 6YR	

A battery has 2 ratings:

- Reserve capacity
- Cold cranking amperage

When a battery is replaced use a battery with similar ratings. Refer to the battery specification label on the original battery or refer to Battery Usage .

### **Reserve Capacity**

Reserve capacity is the amount of time in minutes it takes a fully charged battery, being discharged at a constant rate of 25 amperes and a constant temperature of 27°C (80°F) to reach a terminal voltage of 10.5 V. Refer to Battery Usage for the reserve capacity rating of the original equipment battery.

### **Cold Cranking Amperage**

The cold cranking amperage is an indication of the ability of the battery to crank the engine at cold temperatures. The cold cranking amperage rating is the minimum amperage the battery must maintain for 30 seconds at -18°C (0°F) while maintaining at least 7.2 volts. Refer to Battery Usage for the cold cranking amperage rating for this vehicle.

### **Circuit Description**

The battery positive terminal supplies Battery Positive voltage to the under hood fuse block and the rear fuse block. The under hood fuse block provides a cable connection for the generator and a cable connection for the starter.

The battery negative terminal is connected to chassis ground G305 and supplies ground for the AD converter in the DIM.

### **Starting System Description and Operation**

The PG-260M and Hitachi-S14-100B are non-repairable starter motors. It has pole pieces that are arranged around the armature within the starter housing. When the solenoid windings are energized, the pull-in winding circuit is completed to ground through the starter motor. The hold-in winding circuit is completed to ground through the solenoid. The windings work together magnetically to pull in and hold in the plunger. The plunger moves the shift lever. This action causes the starter drive assembly to rotate on the armature shaft spline as it engages with the flywheel ring gear on the engine. At the same time, the plunger closes the solenoid switch contacts in the starter solenoid. Full battery voltage is then applied directly to the starter motor and it cranks the engine.

As soon as the solenoid switch contacts close, current stops flowing through the pull-in winding as battery voltage is now applied to both ends of the windings. The hold-in winding remains energized; its magnetic field is strong enough to hold the plunger, shift lever, starter drive assembly, and solenoid switch contacts in place to continue cranking the engine. When the engine starts, the pinion gear overrun sprag protects the armature from excessive speed until the switch is opened.

When the ignition switch is released from the CRANK position, voltage is removed from the starter solenoid S terminal. Current flows from the motor contacts through both windings to ground at the end of the hold-in winding. However, the direction of the current flow through the pull-in winding is now in the opposite direction of the current flow when the winding was first energized.

The magnetic fields of the pull-in and hold-in windings now oppose one another. This action of the windings, along with the help of the return spring, cause the starter drive assembly to disengage and the solenoid switch contacts to open simultaneously. As soon as the contacts open, the starter motor is turned off.

### **Charging System Description and Operation**

#### **Generator**

The AD-230 and AD-244 generators are non-repairable. They are electrically similar to earlier models. The generators feature the following major components:

- The delta stator
- The rectifier bridge
- The rotor with slip rings and brushes
- A conventional pulley
- Dual internal fans
- A voltage regulator



The pulley and the fan cool the slip ring and the frame.

The AD stands for Air-cooled Dual internal fan; the 2 is an electrical design designator; the 30/44 denotes the outside diameter of the stator laminations in millimeters, over 100 millimeters. The generators is rated at 102 and 130 amperes respectively.

The generator features permanently lubricated bearings. Service should only include the tightening of mounting components. Otherwise, the generator is replaced as a complete unit.

### **Regulator**

The voltage regulator controls the field current of the rotor in order to limit system voltage. The regulator switches the current on and off at a rate of 400 cycles per second in order to perform the following functions:

- Radio noise control
- Obtain the correct average current needed for proper system voltage control

At high speeds, the on-time may be 10 percent with the off-time at 90 percent. At low speeds, the on-time may be 90 percent and the off-time 10 percent.

### **Auxiliary Battery Charging**

The auxiliary battery is charged in the same manner as the primary battery with the ignition switch in the run position and the engine running. The system contains the following components:

- Auxiliary battery.
- Auxiliary battery relay.
- Mega fuse.
- Junction block battery cable.
- Associated wiring.

The auxiliary battery relay coil is energized with the engine running through the fuse block and wiring, thus closing the relay contacts which allow the battery to be charged from the vehicle's generator via the battery junction block. The auxiliary battery relay is permanently grounded so any time the ignition switch is in the run position the relay will be energized.

The auxiliary battery is only used for accessories and is not part of the vehicle starting system. However if the primary battery fails and in need of an jump start, follow the service information for Jump Starting In Case Of Emergency using appropriate battery jumper cables.

## **Engine Controls**

### **Fuel System Specifications**

Use regular unleaded gasoline rated at 87 octane or higher. It is recommended that the gasoline meet specifications which have been developed by the American Automobile Manufacturers Association (AAMA) and endorsed by the Canadian Motor Vehicle Manufacturers Association for better vehicle performance and engine protection. Gasoline meeting the AAMA specification could provide improved driveability and emission control system performance compared to other gasoline. For more information, write to: American Automobile Manufacturer's Association, 7430 Second Ave, Suite 300, Detroit MI 48202.

Be sure the posted octane is at least 87. If the octane is less than 87, you may get a heavy knocking noise when you drive. If it is bad enough, it can damage your engine.

If you're using fuel rated at 87 octane or higher and you hear heavy knocking, your engine needs service. Don't worry if you hear a little pinging noise when you're accelerating or driving up a hill. That is normal and you don't have to buy a higher octane fuel to get rid of pinging. It is the heavy, constant knock that means you have a problem.

### **Notice**

Your vehicle was not designed for fuel that contains methanol. Do not use methanol fuel which can corrode metal parts in your fuel system and also damage plastic and rubber parts. This kind of damage would not be covered under your warranty.

If your vehicle is certified to meet California Emission Standards, indicated on the under hood emission control label, your vehicle is designed to operate on fuels that meet California specifications. If such fuels are not available in states adopting California emissions standards, your vehicle will operate satisfactorily on fuels meeting federal specifications, but emission control system performance may be affected. The malfunction indicator lamp on your instrument panel may turn ON and/or your vehicle may fail a smog-check test. If this occurs, return to your authorized dealer for diagnosis to determine the cause of failure. In the event there is a determination that the cause of the condition is the type of fuels used, repairs may not be covered by your warranty.

Some gasolines that are not reformulated for low emissions may contain an octane-enhancing additive called methylcyclopentadienyl manganese tricarbonyl (MMT). Ask your service station operator whether or not the fuel contains MMT.

**Engine Controls –5.3L****Ignition System Specifications**

Application	Specification	
	Metric	English
Firing Order	1-8-7-2-6-5-4-3	
Spark Plug Wire Resistance	1000 ohms per ft	
Spark Plug Torque	15 N·m	11 lb ft
Spark Plug Gap	1.52 mm	0.060 in
Spark Plug Type	25171803 [AC plug type] 12567759 [NGK plug type]	

**Fastener Tightening Specifications**

Application	Specifications	
	Metric	English
Accelerator Pedal Mounting Bolt	20 N·m	15 lb ft
Air Cleaner Outlet Duct Clamp	7 N·m	62 lb in
Camshaft Position (CMP) Sensor Bolt	29 N·m	21 lb ft
Crankshaft Position (CKP) Sensor Bolt	25 N·m	18 lb ft
Crossover Fuel Pipe Retainer Clip Attaching Screw	3.8 N·m	34 lb in
Engine Coolant Temperature (ECT) Sensor	20 N·m	15 lb ft
Engine Wiring Harness Bracket Nut	5 N·m	44 lb in
EVAP Canister Bolt	25 N·m	18 lb ft
EVAP Canister Nut	10 N·m	89 lb in
EVAP Canister Vent Valve Bracket Mount Bolt	12 N·m	106 lb in
EVAP Canister Purge Valve Solenoid Bolt	10.5 N·m	93 lb in
Exhaust Hanger Bolt	30 N·m	22 lb ft
Fuel Composition Sensor Bolt	107 N·m	89 lb in
Fuel Composition Sensor Nut	17 N·m	13 lb ft
Fuel Fill Hose Clamp	2.5 N·m	22 lb in
Fuel Fill Pipe Bracket Bolt	12 N·m	106 lb in
Fuel Fill Pipe Ground Strap Bolt	9 N·m	80 lb in
Fuel Pipe Bracket to Bellhousing Stud Nut	10 N·m	89 lb in
Fuel Pipe/Hose Bracket Bolt	12 N·m	106 lb in
Fuel Return Pipe Attaching Screw	5 N·m	44 lb in
Fuel Tank Filler Housing to Body Screw	2.3 N·m	20 lb in
Fuel Tank Filler Housing to Fuel Tank Fill Pipe Screw	2.3 N·m	20 lb in
Fuel Tank Fill Hose Clamp	2.5 N·m	22 lb in
Fuel Vent Hose Clamp	2.5 N·m	22 lb in
Fuel Filter Bracket Bolt	12 N·m	106 lb in
Fuel Filter Fitting	25 N·m	18 lb ft
Fuel Rail Bolt	10 N·m	89 lb in
Fuel Rail Crossover Pipe Retainer Clip Attaching Screw	3.8 N·m	34 lb in
Fuel Return Pipe Attaching Screw	5 N·m	44 lb in
Fuel Tank Shield Bolt	15 N·m	11 lb ft
Fuel Tank Strap Bolt	40 N·m	30 lb ft
Heated Oxygen Sensor (HO2S)	42 N·m	31 lb ft
Ignition Coil Bolt	8 N·m	71 lb in
Knock Sensor (KS)	20 N·m	15 lb ft
Mass Air Flow/Intake Air Temperature (MAF/IAT) Sensor Clamp	7 N·m	62 lb in
Powertrain Control Module (PCM) Connector End Bolt	8 N·m	71 lb in
Sending Unit Shield Nut	10 N·m	89 lb in
Spare Tire Hoist Crossmember Bolt	50 N·m	37 lb ft

<b>Spark Plug</b>		
• New Cylinder Head	20 N·m	15 lb ft
• Used Cylinder Head	15 N·m	11 lb ft
Throttle Actuator Control Module Nut	9 N·m	80 lb in
Throttle Body Nut	10 N·m	89 lb in

## Engine Controls – 8.1L

### Ignition System Specifications

Application	Specification	
	Metric	English
Firing Order	1-8-7-2-6-5-4-3	
Spark Plug Wire Resistance	1,000 ohms per ft	
Spark Plug Torque	20 N·m	15 lb ft
Spark Plug Gap	1.52 mm	0.060 in
Spark Plug Type	TJ14R-P15 Denso plug type	

### Fastener Tightening Specifications

Application	Specifications	
	Metric	English
Accelerator Pedal Nut	20 N·m	15 lb ft
Air Cleaner Resonator Outlet Duct Clamp	4 N·m	35 lb in
Camshaft Position (CMP) Sensor Bolt	12 N·m	106 lb in
Crankshaft Position (CKP) Sensor Bolt	12 N·m	106 lb in
Engine Coolant Temperature (ECT) Sensor	50 N·m	37 lb ft
EGR Valve Adapter Bracket Nut	22 N·m	16 lb ft
EGR Valve Pipe Bolt	25 N·m	18 lb ft
EGR Valve Nut	22 N·m	16 lb ft
EGR Valve Pipe-to-Cylinder Head Bolt	50 N·m	37 lb ft
EGR Valve Pipe-to-Exhaust Manifold Nut	25 N·m	18 lb ft
Engine Shield Bolt	20 N·m	15 lb ft
Evaporative Emission (EVAP) Canister Purge Valve Bolt	10 N·m	89 lb in
Exhaust Hanger Bolt	30 N·m	22 lb ft
Fuel Fill Hose Clamp	2.5 N·m	22 lb in
Fuel Fill Pipe Ground Strap Bolt	9 N·m	80 lb in
Fuel Hose/Pipe Bracket Nut	12 N·m	106 lb in
Fuel Tank Filler Housing to Body Screw	2.3 N·m	20 lb in
Fuel Tank Filler Housing to Fuel Tank Fill Pipe Screw	2.3 N·m	20 lb in
Fuel Filter Fitting	25 N·m	18 lb ft
Fuel Pipe Bracket Nut	10 N·m	89 lb in
Fuel Rail Stud	12 N·m	106 lb in
Fuel Tank Shield Bolt	15 N·m	11 lb ft
Fuel Tank Strap Bolt	40 N·m	30 lb ft
Fuel Tank Vent Hose Clamp	2.5 N·m	22 lb in
Heated Oxygen Sensor (HO2S)	42 N·m	31 lb ft
Ignition Coil Bolt	12 N·m	106 lb in
Knock Sensor (KS)	20 N·m	15 lb ft
Manifold Absolute Pressure (MAP) Sensor Retaining Bolt	12 N·m	106 lb in
Mass Air Flow/Intake Air Temperature (MAF/IAT) Sensor Clamp	7 N·m	62 lb in
Powertrain Control Module (PCM) Connector End Bolt	8 N·m	71 lb in
Sending Unit Shield Nut	10 N·m	89 lb in
Spare Tire Hoist Crossmember Bolt	50 N·m	37 lb ft
Spark Plug Used Head	20 N·m	15 lb ft
Spark Plug New Head	30 N·m	22 lb ft
Throttle Actuator Control Module Nut	9 N·m	80 lb in

Throttle Body Bolt	10 N·m	89 lb in
Engine Wire Harness Bolt/Stud	10 N·m	89 lb in

## Exhaust System

### Fastener Tightening Specifications

Application	Specification	
	Metric	English
Engine Shield Bolt	20 N·m	15 lb ft
Engine Coolant Temperature (ECT) Sensor	20 N·m	15 lb ft
EGR Pipe Bracket Bolt - 8.1L Engine	50 N·m	37 lb ft
EGR Pipe Nut - 8.1L Engine	30 N·m	22 lb ft
Exhaust Heat Shield Bolt	9 N·m	80 lb in
Exhaust Heat Shield Nut (Body Panel)	9 N·m	80 lb in
Exhaust Manifold Bolts - 4.8L, 5.3L, and 6.0L Engines		
• First Pass in Sequence	15 N·m	11 lb ft
• Final Pass in Sequence	25 N·m	18 lb ft
Exhaust Manifold Center Bolt - 8.1L Engine	35 N·m	26 lb ft
Exhaust Manifold Heat Shield Bolt - 4.8L, 5.3L, and 6.0L Engines	9 N·m	80 lb in
Exhaust Manifold Heat Shield Bolt/Nut - 8.1L Engine	25 N·m	18 lb ft
Exhaust Manifold Nut - 8.1L Engine	16 N·m	12 lb ft
Exhaust Pipe Hanger Bracket Bolt	12 N·m	106 lb in
Exhaust Manifold Pipe Nut	50 N·m	37 lb ft
Exhaust Muffler Hanger Nut	50 N·m	39 lb ft
Exhaust Muffler Nut	40 N·m	30 lb ft
Exhaust Pipe Clamp	40 N·m	30 lb ft
Oil Pan Skid Plate Bolt	20 N·m	15 lb ft
Oxygen Sensor	42 N·m	31 lb ft
Rear Shock Absorber Lower Bolt	95 N·m	70 lb ft
Transmission Mount Nut	40 N·m	30 lb ft
Transmission Support Crossmember Bolt	70 N·m	52 lb ft

### Exhaust System Description

#### Important

Use of non-OEM parts may cause driveability concerns.

The exhaust system design varies according to the model designation and the intended use of the vehicle.

In order to secure the exhaust pipe to the exhaust manifold, the exhaust system utilizes a flange and seal joint coupling. A flange and gasket coupling secures the catalytic converter assembly to the muffler assembly.

Hangers suspend the exhaust system from the underbody, allowing some movement of the exhaust system and disallowing the transfer of noise and vibration into the vehicle.

Heat shields protect the vehicle from the high temperatures generated by the exhaust system.

#### Resonator

Some exhaust systems are equipped with a resonator. The resonator, located either before or after the muffler, allows the use of mufflers with less back pressure. Resonators are used when vehicle characteristics require specific exhaust tuning.

### **Catalytic Converter**

The catalytic converter is an emission control device added to the engine exhaust system in order to reduce hydrocarbons (HC), carbon monoxide (CO), and oxides of nitrogen (NOx) pollutants from the exhaust gas.

The catalytic converter is comprised of a ceramic monolith substrate, supported in insulation and housed within a sheet metal shell. The substrate may be washcoated with 3 noble metals:

- Platinum (Pt)
- Palladium (Pd)
- Rhodium (Rh)

The catalyst in the converter is not serviceable.

### **Muffler**

The exhaust muffler reduces the noise levels of the engine exhaust by the use of tuning tubes. The tuning tubes create channels inside the exhaust muffler that lower the sound levels created by the combustion of the engine.

## Transmission/Transaxle Description and Operation

### Automatic Transmission – 4L60E

#### Transmission General Specifications

Name	Hydra-matic 4L60-E
RPO Codes	M30, M32
Production Location	Toledo, Ohio Romulus, MI Ramos Arizpe, Mexico
Vehicle Platform (Engine/Transmission) Usage	C/K 800
Transmission Drive	Longitudinally-Mounted Rear Wheel Drive
1st Gear Ratio	3.059:1
2nd Gear Ratio	1.625:1
3rd Gear Ratio	1.000:1
4th Gear Ratio	0.696:1
Reverse	2.294:1
Torque Converter Size (Diameter of Torque Converter Turbine)	300 mm
Pressure Taps	Line Pressure
Transmission Fluid Type	DEXRON® III
Transmission Fluid Capacity (Approximate)	300 mm Converter Dry: 11.50 l (12.1 qt)
Transmission Type: 4	Four Forward Gears
Transmission Type: L	Longitudinal Mount
Transmission Type: 60	Product Series
Transmission Type: E	Electronic Controls
Position Quadrant	P, R, N, Overdrive, D, 2, 1 P, R, N, Overdrive, 3, 2, 1
Case Material	Die Cast Aluminum
Transmission Weight Dry (Approximate)	300 mm Converter 86.17 kg (190.5 lb)
Transmission Weight Wet (Approximate)	300 mm Converter 98.4 kg (218.0 lb)
Maximum Trailer Towing Capacity	6 130 kg (13,500 lb)

#### Fastener Tightening Specifications

Application	Specification	
	Metric	English
Accumulator Cover to Case Bolt	8.0-14.0 N·m	6-10 lb ft
Case Extension to Case Bolt	42.0-48.0 N·m	31-35 lb ft
Case Extension to Case Bolt (4WD Shipping)	11.2-22.6 N·m	8.3-16.7 lb ft
Converter Cover Bolt	10 N·m	89 lb in
Converter Housing to Case Screw	65.0-75.0 N·m	48-55 lb ft
Cooler Pipe Connector	35.0-41.0 N·m	26-30 lb ft
Detent Spring to Valve Body Bolt	20.0-27.0 N·m	15-20 lb ft
Floorshift Control Bolt	10 N·m	89 lb in
Flywheel to Torque Converter Bolt	63 N·m	46 lb ft
Forward Accumulator Cover to Valve Body Bolt	8.0-14.0 N·m	6-10 lb ft
Heat Shield to Transmission Bolt	17 N·m	13 lb ft
Line Pressure Plug	8.0-14.0 N·m	6-10 lb ft
Manual Shaft to Inside Detent Lever Nut	27.0-34.0 N·m	20-25 lb ft
Negative Battery Cable Bolt	15 N·m	11 lb ft
Oil Level Indicator Bolt	47 N·m	35 lb ft

Oil Pan to Transmission Case Bolt	11 N·m	97 lb in
Oil Passage Cover to Case Bolt	8-14.0 N·m	6-10 lb ft
Park Brake Bracket to Case Bolt	27.0-34.0 N·m	20-25 lb ft
Park/Neutral Position Switch Screw	3 N·m	27 lb in
Plate to Case Bolt (Shipping)	27.0-34.0 N·m	20-25 lb ft
Plate to Converter Bolt (Shipping)	27.0-34.0 N·m	20-25 lb ft
Plug Assembly, Automatic Transmission Oil Pan (C/K)	30-40 N·m	22.1-29.5 lb ft
Plug Assembly, Automatic Transmission Oil Pan (Y)	28-32 N·m	20.7-23.6 lb ft
Pressure Control Solenoid Bracket to Valve Body Bolt	8.0-14.0 N·m	6-10 lb ft
Pump Assembly to Case Bolt	26.0-32.0 N·m	19-24 lb ft
Pump Cover to Pump Body Bolt	20.0-27.0 N·m	15-20 lb ft
Shift Cable Grommet Screw	1.7 N·m	15 lb in
Shift Control Cable Attachment	20 N·m	15 lb ft
Speed Sensor Retainer Bolt	10.5-13.5 N·m	7.7-10 lb ft
Stud, Automatic Transmission Case Extension (Y-car)	18.0-22.0 N·m	13-16 lb ft
TCC Solenoid Assembly to Case Bolt	8.0-14.0 N·m	6-10 lb ft
Trans Mount to Transmission Bolt	25 N·m	18 lb ft
Transmission Fluid Pressure Manual Valve Position Switch to Valve Body Bolt	8.0-14.0 N·m	6-10 lb ft
Transmission Oil Cooler Pipe Fitting	35.0-41.0 N·m	26-30 lb ft
Transmission Oil Pan to Case Bolt	9.5-13.8 N·m	7-10 lb ft
Transmission to Engine Bolt	47 N·m	35 lb ft
Valve Body to Case Bolt	8.0-14.0 N·m	6-10 lb ft

### Fluid Capacity Specifications

Application	Specification	
	Metric	English
Bottom Pan Removal	4.7 liters	5 quarts
Complete Overhaul	10.6 liters	11 quarts
(measurements are approximate)		

### Transmission Component and System Description

The 4L60E transmission consists primarily of the following components:

- Torque converter assembly
- Servo assembly and 2-4 band assembly
- Reverse input clutch and housing
- Overrun clutch
- Forward clutch
- 3-4 clutch
- Forward sprag clutch assembly
- Lo and reverse roller clutch assembly
- Lo and reverse clutch assembly
- Two planetary gear sets: Input and Reaction
- Oil pump assembly
- Control valve body assembly

The electrical components of the 4L60-E are as follows:

- 1-2 and 2-3 shift solenoid valves
- 3-2 shift solenoid valve assembly
- Transmission pressure control (PC) solenoid
- Torque converter clutch (TCC) solenoid valve
- TCC pulse width modulation (PWM) solenoid valve



- Automatic transmission fluid pressure (TFP) manual valve position switch
- Automatic transmission fluid temperature (TFT) sensor
- Vehicle speed sensor assembly

## **Adapt Function**

### **Transmission Adapt Function**

The 4L60-E transmission uses a line pressure control system, which has the ability to continuously adapt the system's line pressure. This compensates for normal wear of the following parts:

- The clutch fiber plates
- The seals
- The springs

The PCM maintains the Upshift Adapt parameters for the transmission. The PCM monitors the AT ISS sensor and the AT OSS during commanded shifts in order to determine if a shift is occurring too fast or too slow. The PCM adjusts the signal from the transmission pressure control solenoid in order to maintain a set shift feel.

Transmission adapts must be reset whenever the transmission is overhauled or replaced.

### **Automatic Transmission Shift Lock Control Description**

The automatic transmission shift lock control is a safety device that prevents an inadvertent shift out of PARK when the ignition is ON. The driver must press the brake pedal before moving the shift lever out of the PARK position. The system consists of the following components:

- The automatic transmission shift lock control solenoid.
- The automatic transmission shift lock control switch.
- The park/neutral position switch.

With the ignition in the ON position battery positive voltage is supplied to the park/neutral position switch. With the transmission in the PARK position the contacts in the park/neutral position switch are closed. This allows current to flow through the switch to the automatic transmission shift lock control switch. The circuit continues through the normally-closed switch to the automatic transmission shift lock control solenoid. The automatic transmission shift lock control solenoid is permanently grounded. This energizes the automatic transmission shift lock control solenoid, locking the shift linkage in the PARK position. When the driver presses the brake pedal the contacts in the automatic transmission shift lock control switch open, causing the automatic transmission shift lock control solenoid to release. This allows the shift lever to move from the PARK position.

**Automatic Transmission – 4L80E****Transmission General Specifications**

Name	Hydra-matic 4L80-E
RPO Codes	MT1
Production Location	Ypsilanti, MI
Vehicle Platform (Engine/Transmission) Usage	C/K, C/K 800, G, P32/42
Transmission Drive	Longitudinally Mounted Rear Wheel Drive
1st Gear Ratio	2.482:1
2nd Gear Ratio	1.482:1
3rd Gear Ratio	1.000:1
4th Gear Ratio	0.750:1
Reverse	2.077:1
Torque Converter Size (Diameter of Torque Converter Turbine)	310 mm
Pressure Taps	Line Pressure
Transmission Fluid Type	DEXRON® III
Transmission Fluid Capacity (Approximate)	Bottom Pan Removal: 7.3L (7.7 qts) Dry: 12.8L (13.5 qts)
Transmission Type: 4	Four Forward Gears
Transmission Type: L	Longitudinal Mount
Transmission Type: 80	Product Series
Transmission Type: E	Electronic Controls
Position Quadrant	P, R, N, Overdrive, D, 2, 1
Case Material	Die Cast Aluminum
Transmission Weight Dry	107 kg (236 lbs)
Transmission Weight Wet	118 kg (260 lbs)
Maximum Trailer Towing Capacity	9,525 kg (21,000 lbs)
Maximum Gross Vehicle Weight (GVW)	7,258 kg (16,000 lbs)

**Fastener Tightening Specifications**

Application	Specification	
	Metric	English
Accumulator Housing to Valve Body	11 N·m	97 lb in
Case Center Support	44 N·m	32 lb ft
Control Valve Assembly to Case	11 N·m	97 lb in
Cooler Pipe Connector Nut at Case and Radiator	38 N·m	28 lb ft
Engine Rear Mount to Transmission Bolt	44 N·m	32 lb ft
Engine Rear Support Bracket to Frame Nut	44 N·m	32 lb ft
Extension Housing to Case	34 N·m	25 lb ft
Flywheel Housing Cover to Transmission	7 N·m	62 lb in
Flywheel to Converter	44 N·m	32 lb ft
Fourth Clutch	23 N·m	17 lb ft
Manual Shaft to Detent Lever Nut	24 N·m	18 lb ft
Oil Pan Drain Plug	34 N·m	25 lb ft
Oil Pan to Case	24 N·m	18 lb ft
Oil Test Hole Plug	11 N·m	97 lb in
Parking Pawl Bracket to Case	24 N·m	18 lb ft
Pressure Control Solenoid Bracket to Valve Body	8 N·m	71 lb in
Pump Assembly to Case	24 N·m	18 lb ft
Pump Body to Cover	24 N·m	18 lb ft
Rear Servo Cover to Case	24 N·m	18 lb ft
Solenoid to Valve Body	8 N·m	71 lb in

Speed Sensor and Bracket Assembly to Case	11 N·m	97 lb in
Transmission Case to Engine	44 N·m	32 lb ft
Valve Body to Case/Lube Pipe	11 N·m	97 lb in
Valve Body to Case/PSM	11 N·m	97 lb in

### Fluid Capacity Specifications Overhaul

Application	Specification	
	Metric	English
Oil Pan Removal	7.3 liters	7.7 quarts
Overhaul	12.8 liters	13.5 quarts

### Transmission General Description

The 4L80-E is a fully automatic rear wheel drive electronically controlled transmission. The 4L80-E provides four forward ranges including overdrive and reverse. A gear type of oil pump controls shift points. The VCM/PCM and the pressure control (PC) solenoid (force motor) regulate these shift points. The VCM/PCM also controls shift schedules and TCC apply rates. Transmission temperature also influences shift schedules and TCC apply rates.

You can operate the transmission in any one of the following seven modes:

- P - PARK position prevents the vehicle from rolling either forward or backward on vehicles less than 15,000 G.V.W. For safety reasons, use the parking brake in addition to the park position.
- R - REVERSE allows the vehicle to be operated in a rearward direction.
- N - NEUTRAL allows the engine to be started and operated while driving the vehicle. If necessary, you may select this position in order to restart the engine with the vehicle moving.
- OD - OVERDRIVE is used for all normal driving conditions. Overdrive provides four gear ratios plus a converter clutch operation. Depress the accelerator in order to downshift for safe passing.
- D - DRIVE position is used for city traffic, and hilly terrain. Drive provides three gear ranges. Depress the accelerator in order to downshift.
- 2 - Manual SECOND provides acceleration and engine braking or greater traction from a stop. When you choose manual SECOND, the vehicle will start out in first gear and upshift to second gear. You may select this gear at a vehicle speed of up to 22 km/h (35 mph).
- 1 - Manual LOW provides maximum engine braking. You may select this gear at a vehicle speed of up to 13 km/h (20 mph).

**This page  
intentionally left  
blank.**

## Abbreviations and Meanings

Abbreviation	Meaning
<b>A</b>	
A	Ampere(s)
ABS	Antilock Brake System
A/C	Air Conditioning
AC	Alternating Current
ACC	Accessory, Automatic Climate Control
ACL	Air Cleaner
ACR4	Air Conditioning Refrigerant, Recovery, Recycling, Recharging
AD	Automatic Disconnect
A/D	Analog to Digital
ADL	Automatic Door Lock
A/F	Air/Fuel Ratio
AH	Active Handling
AIR	Secondary Air Injection
ALC	Automatic Level Control, Automatic Lamp Control
AM/FM	Amplitude Modulation/Frequency Modulation
Ant	Antenna
AP	Accelerator Pedal
APCM	Accessory Power Control Module
API	American Petroleum Institute
APP	Accelerator Pedal Position
APT	Adjustable Part Throttle
ASM	Assembly, Accelerator and Servo Control Module
ASR	Acceleration Slip Regulation
A/T	Automatic Transmission/Transaxle
ATC	Automatic Transfer Case, Automatic Temperature Control
ATDC	After Top Dead Center
ATSLC	Automatic Transmission Shift Lock Control
Auto	Automatic
avg	Average
A4WD	Automatic Four-Wheel Drive
AWG	American Wire Gage
<b>B</b>	
B+	Battery Positive Voltage
BARO	Barometric Pressure
BATT	Battery
BBV	Brake Booster Vacuum
BCA	Bias Control Assembly
BCM	Body Control Module
BHP	Brake Horsepower
BLK	Black
BLU	Blue
BP	Back Pressure
BPCM	Battery Pack Control Module
BPMV	Brake Pressure Modulator Valve
BPP	Brake Pedal Position
BRN	Brown

BTDC	Before Top Dead Center
BTM	Battery Thermal Module
BTSI	Brake Transmission Shift Interlock
Btu	British Thermal Units
<b>C</b>	
°C	Degrees Celsius
CAC	Charge Air Cooler
CAFE	Corporate Average Fuel Economy
Cal	Calibration
Cam	Camshaft
CARB	California Air Resources Board
CC	Coast Clutch
cm <sup>3</sup>	Cubic Centimeters
CCM	Convenience Charge Module, Chassis Control Module
CCOT	Cycling Clutch Orifice Tube
CCP	Climate Control Panel
CD	Compact Disc
CE	Commutator End
CEAB	Cold Engine Air Bleed
CEMF	Counter Electromotive Force
CEX	Cabin Exchanger
cfm	Cubic Feet per Minute
cg	Center of Gravity
CID	Cubic Inch Displacement
CKP	Crankshaft Position
CKT	Circuit
C/Ltr	Cigar Lighter
CL	Closed Loop
CLS	Coolant Level Switch
CMC	Compressor Motor Controller
CMP	Camshaft Position
CNG	Compressed Natural Gas
CO	Carbon Monoxide
CO <sub>2</sub>	Carbon Dioxide
Coax	Coaxial
COMM	Communication
Conn	Connector
CPA	Connector Position Assurance
CPP	Clutch Pedal Position
CPS	Central Power Supply
CPU	Central Processing Unit
CRT	Cathode Ray Tube
CRTC	Cathode Ray Tube Controller
CS	Charging System
CSFI	Central Sequential Fuel Injection
CTP	Closed Throttle Position
cu ft	Cubic Foot/Feet
cu in	Cubic Inch/Inches
CV	Constant Velocity Joint
CVRSS	Continuously Variable Road Sensing Suspension

Cyl	Cylinder(s)
<b>D</b>	
DAB	Delayed Accessory Bus
dB	Decibels
dBA	Decibels on A-weighted Scale
DC	Direct Current, Duty Cycle
DCM	Door Control Module
DE	Drive End
DEC	Digital Electronic Controller
DERM	Diagnostic Energy Reserve Module
DI	Distributor Ignition
dia	Diameter
DIC	Driver Information Center
Diff	Differential
DIM	Dash Integration Module
DK	Dark
DLC	Data Link Connector
DMCM	Drive Motor Control Module
DMM	Digital Multimeter
DMSDS	Drive Motor Speed and Direction Sensor
DMU	Drive Motor Unit
DOHC	Dual Overhead Camshafts
DR, Drvr	Driver
DRL	Daytime Running Lamps
DTC	Diagnostic Trouble Code
<b>E</b>	
EBCM	Electronic Brake Control Module
EBTCM	Electronic Brake and Traction Control Module
EC	Electrical Center, Engine Control
ECC	Electronic Climate Control
ECI	Extended Compressor at Idle
ECL	Engine Coolant Level
ECM	Engine Control Module, Electronic Control Module
ECS	Emission Control System
ECT	Engine Coolant Temperature
EEPROM	Electrically Erasable Programmable Read Only Memory
EEVIR	Evaporator Equalized Values in Receiver
EFE	Early Fuel Evaporation
EGR	Exhaust Gas Recirculation
EGR-TVV	Exhaust Gas Recirculation Thermal Vacuum Valve
EHPS	Electro-Hydraulic Power Steering
EI	Electronic Ignition
ELAP	Elapsed
ELC	Electronic Level Control
E/M	English/Metric
EMF	Electromotive Force
EMI	Electromagnetic Interference
Eng	Engine
EOP	Engine Oil Pressure
EOT	Engine Oil Temperature

EPA	Environmental Protection Agency
EPR	Exhaust Pressure Regulator
EPROM	Erasable Programmable Read Only Memory
ESB	Expansion Spring Brake
ESC	Electronic Suspension Control
ESD	Electrostatic Discharge
ESN	Electronic Serial Number
ETC	Electronic Throttle Control, Electronic Temperature Control, Electronic Timing Control
ETCC	Electronic Touch Climate Control
ETR	Electronically Tuned Receiver
ETS	Enhanced Traction System
EVAP	Evaporative Emission
EVO	Electronic Variable Orifice
Exh	Exhaust
<b>F</b>	
°F	Degrees Fahrenheit
FC	Fan Control
FDC	Fuel Data Center
FED	Federal All United States except California
FEDS	Fuel Enable Data Stream
FEX	Front Exchanger
FF	Flexible Fuel
FFH	Fuel-Fired Heater
FI	Fuel Injection
FMVSS	Federal U.S. Motor Vehicle Safety Standards
FP	Fuel Pump
ft	Foot/Feet
FT	Fuel Trim
F4WD	Full Time Four-Wheel Drive
4WAL	Four-Wheel Antilock
4WD	Four-Wheel Drive
FW	Flat Wire
FWD	Front Wheel Drive, Forward
<b>G</b>	
g	Grams, Gravitational Acceleration
GA	Gage, Gauge
gal	Gallon
gas	Gasoline
GCW	Gross Combination Weight
Gen	Generator
GL	Gear Lubricant
GM	General Motors
GM SPO	General Motors Service Parts Operations
gnd	Ground
gpm	Gallons per Minute
GRN	Green
GRY	Gray
GVWR	Gross Vehicle Weight Rating



H	
H	Hydrogen
H <sub>2</sub> O	Water
Harn	Harness
HC	Hydrocarbons
H/CMPR	High Compression
HD	Heavy Duty
HDC	Heavy Duty Cooling
hex	Hexagon, Hexadecimal
Hg	Mercury
Hi Alt	High Altitude
HO <sub>2</sub> S	Heated Oxygen Sensor
hp	Horsepower
HPL	High Pressure Liquid
HPS	High Performance System
HPV	High Pressure Vapor
HPVS	Heat Pump Ventilation System
Htd	Heated
HTR	Heater
HUD	Head-up Display
HVAC	Heater-Ventilation-Air Conditioning
HVACM	Heater-Vent-Air Conditioning Module
HVIL	High Voltage Interlock Loop
HVM	Heater Vent Module
Hz	Hertz
I	
IAC	Idle Air Control
IAT	Intake Air Temperature
IC	Integrated Circuit, Ignition Control
ICCS	Integrated Chassis Control System
ICM	Ignition Control Module
ID	Identification, Inside Diameter
IDI	Integrated Direct Ignition
IGBT	Insulated Gate Bi-Polar Transistor
ign	Ignition
ILC	Idle Load Compensator
in	Inch/Inches
INJ	Injection
inst	Instantaneous, Instant
IP	Instrument Panel
IPC	Instrument Panel Cluster
IPM	Instrument Panel Module
I/PEC	Instrument Panel Electrical Center
ISC	Idle Speed Control
ISO	International Standards Organization
ISS	Input Speed Shaft, Input Shaft Speed
K	
KAM	Keep Alive Memory
KDD	Keyboard Display Driver
kg	Kilogram

kHz	Kilohertz
km	Kilometer
km/h	Kilometers per Hour
km/l	Kilometers per Liter
kPa	Kilopascals
KS	Knock Sensor
kV	Kilovolts
<b>L</b>	
L	Liter
L4	Four Cylinder Engine, In-Line
L6	Six-Cylinder Engine, In-Line
lb	Pound
lb ft	Pound Feet Torque
lb in	Pound Inch Torque
LCD	Liquid Crystal Display
LDCL	Left Door Closed Locking
LDCM	Left Door Control Module
LDM	Lamp Driver Module
LED	Light Emitting Diode
LEV	Low Emissions Vehicle
LF	Left Front
lm	Lumens
LR	Left Rear
LT	Left
LT	Light
LT	Long Term
LTPI	Low Tire Pressure Indicator
LTPWS	Low Tire Pressure Warning System
<b>M</b>	
MAF	Mass Air Flow
Man	Manual
MAP	Manifold Absolute Pressure
MAT	Manifold Absolute Temperature
max	Maximum
M/C	Mixture Control
MDP	Manifold Differential Pressure
MFI	Multiport Fuel Injection
mi	Miles
MIL	Malfunction Indicator Lamp
min	Minimum
MIN	Mobile Identification Number
mL	Milliliter
mm	Millimeter
mpg	Miles per Gallon
mph	Miles per Hour
ms	Millisecond
MST	Manifold Surface Temperature
MSVA	Magnetic Steering Variable Assist, Magnasteer®
M/T	Manual Transmission/Transaxle
MV	Megavolt

mV	Millivolt
<b>N</b>	
NAES	North American Export Sales
NC	Normally Closed
NEG	Negative
Neu	Neutral
NI	Neutral Idle
NiMH	Nickel Metal Hydride
NLGI	National Lubricating Grease Institute
N·m	Newton-meter Torque
NO	Normally Open
NOx	Oxides of Nitrogen
NPTC	National Pipe Thread Coarse
NPTF	National Pipe Thread Fine
NOVRAM	Non-Volatile Random Access Memory
<b>O</b>	
O <sub>2</sub>	Oxygen
O <sub>2</sub> S	Oxygen Sensor
OBD	On-Board Diagnostics
OBD II	On-Board Diagnostics Second Generation
OC	Oxidation Converter Catalytic
OCS	Opportunity Charge Station
OD	Outside Diameter
ODM	Output Drive Module
ODO	Odometer
OE	Original Equipment
OEM	Original Equipment Manufacturer
OHC	Overhead Camshaft
ohms	Ohm
OL	Open Loop, Out of Limits
ORC	Oxidation Reduction Converter Catalytic
ORN	Orange
ORVR	On-Board Refueling Vapor Recovery
OSS	Output Shaft Speed
oz	Ounce(s)
<b>P</b>	
PAG	Polyalkylene Glycol
PAIR	Pulsed Secondary Air Injection
PASS, PSGR	Passenger
PASS-Key®	Personalized Automotive Security System
P/B	Power Brakes
PC	Pressure Control
PCB	Printed Circuit Board
PCM	Powertrain Control Module
PCS	Pressure Control Solenoid
PCV	Positive Crankcase Ventilation
PEB	Power Electronics Bay
PID	Parameter Identification
PIM	Power Inverter Module
PM	Permanent Magnet Generator

P/N	Part Number
PNK	Pink
PNP	Park/Neutral Position
PRNDL	Park, Reverse, Neutral, Drive, Low
POA	Pilot Operated Absolute Valve
POS	Positive, Position
POT	Potentiometer Variable Resistor
PPL	Purple
ppm	Parts per Million
PROM	Programmable Read Only Memory
P/S, PS	Power Steering
PSCM	Power Steering Control Module, Passenger Seat Control Module
PSD	Power Sliding Door
PSP	Power Steering Pressure
psi	Pounds per Square Inch
psia	Pounds per Square Inch Absolute
psig	Pounds per Square Inch Gauge
pt	Pint
PTC	Positive Temperature Coefficient
PWM	Pulse Width Modulated
<b>Q</b>	
QDM	Quad Driver Module
qt	Quart(s)
<b>R</b>	
R-12	Refrigerant-12
R-134a	Refrigerant-134a
RAM	Random Access Memory, Non-permanent memory device, memory contents are lost when power is removed.
RAP	Retained Accessory Power
RAV	Remote Activation Verification
RCDLR	Remote Control Door Lock Receiver
RDCM	Right Door Control Module
Ref	Reference
Rev	Reverse
REX	Rear Exchanger
RIM	Rear Integration Module
RF	Right Front, Radio Frequency
RFA	Remote Function Actuation
RFI	Radio Frequency Interference
RH	Right Hand
RKE	Remote Keyless Entry
Rly	Relay
ROM	Read Only Memory, Permanent memory device, memory contents are retained when power is removed.
RPM	Revolutions per Minute Engine Speed
RPO	Regular Production Option
RR	Right Rear
RSS	Road Sensing Suspension
RTD	Real Time Damping
RT	Right

RTV	Room Temperature Vulcanizing Sealer
RWAL	Rear Wheel Antilock
RWD	Rear Wheel Drive
<b>S</b>	
s	Second(s)
SAE	Society of Automotive Engineers
SC	Supercharger
SCB	Supercharger Bypass
SCM	Seat Control Module
SDM	Sensing and Diagnostic Module
SEO	Special Equipment Option
SFI	Sequential Multiport Fuel Injection
SI	System International Modern Version of Metric System
SIAB	Side Impact Air Bag
SIR	Supplemental Inflatable Restraint
SLA	Short/Long Arm Suspension
sol	Solenoid
SO <sub>2</sub>	Sulfur Dioxide
SP	Splice Pack
S/P	Series/Parallel
SPO	Service Parts Operations
SPS	Service Programming System, Speed Signal
sq ft, ft <sup>2</sup>	Square Foot/Feet
sq in, in <sup>2</sup>	Square Inch/Inches
SRC	Service Ride Control
SRI	Service Reminder Indicator
SRS	Supplemental Restraint System
SS	Shift Solenoid
ST	Scan Tool
STID	Station Identification Station ID
S4WD	Selectable Four-Wheel Drive
Sw	Switch
SWPS	Steering Wheel Position Sensor
syn	Synchronizer
<b>T</b>	
TAC	Throttle Actuator Control
Tach	Tachometer
TAP	Transmission Adaptive Pressure, Throttle Adaptive Pressure
TBI	Throttle Body Fuel Injection
TC	Turbocharger, Transmission Control
TCC	Torque Converter Clutch
TCS	Traction Control System
TDC	Top Dead Center
TEMP	Temperature
Term	Terminal
TFP	Transmission Fluid Pressure
TFT	Transmission Fluid Temperature
THM	Turbo Hydro-Matic
TIM	Tire Inflation Monitoring, Tire Inflation Module
TOC	Transmission Oil Cooler

TP	Throttle Position
TPA	Terminal Positive Assurance
TPM	Tire Pressure Monitoring, Tire Pressure Monitor
TR	Transmission Range
TRANS	Transmission/Transaxle
TT	Tell Tail Warning Lamp
TV	Throttle Valve
TVRS	Television and Radio Suppression
TVV	Thermal Vacuum Valve
TWC	Three Way Converter Catalytic
TWC+OC	Three Way + Oxidation Converter Catalytic
TXV	Thermal Expansion Valve
<b>U</b>	
UART	Universal Asynchronous Receiver Transmitter
U/H	Underhood
U/HEC	Underhood Electrical Center
U-joint	Universal Joint
UTD	Universal Theft Deterrent
UV	Ultraviolet
<b>V</b>	
V	Volt(s), Voltage
V6	Six-Cylinder Engine, V-Type
V8	Eight-Cylinder Engine, V-Type
Vac	Vacuum
VAC	Vehicle Access Code
VATS	Vehicle Anti-Theft System
VCIM	Vehicle Communication Interface Mode
VCM	Vehicle Control Module
V dif	Voltage Difference
VDOT	Variable Displacement Orifice Tube
VDV	Vacuum Delay Valve
vel	Velocity
VES	Variable Effort Steering
VF	Vacuum Fluorescent
VIO	Violet
VIN	Vehicle Identification Number
VLR	Voltage Loop Reserve
VMV	Vacuum Modulator Valve
VR	Voltage Regulator
V ref	Voltage Reference
VSES	Vehicle Stability Enhancement System
VSS	Vehicle Speed Sensor
<b>W</b>	
w/	With
W/B	Wheel Base
WHL	Wheel
WHT	White
w/o	Without
WOT	Wide Open Throttle
W/P	Water Pump

W/S	Windshield
WSS	Wheel Speed Sensor
WU-OC	Warm Up Oxidation Converter Catalytic
WU-TWC	Warm Up Three-Way Converter Catalytic
<b>X</b>	
X-valve	Expansion Valve
<b>Y</b>	
yd	Yard(s)
YEL	Yellow

**This page  
intentionally left  
blank.**



## Conversion - English/Metric

English	Multiply/ Divide by	Metric
In order to calculate English measurement, divide by the number in the center column. In order to calculate metric measurement, multiply by the number in the center column.		
Length		
in	25.4	mm
ft	0.3048	
yd	0.9144	m
mi	1.609	km
Area		
sq in	645.2	sq mm
	6.45	sq cm
sq ft	0.0929	sq m
sq yd	0.8361	
Volume		
cu in	16,387.00	cu mm
	16.387	cu cm
	0.0164	L
qt	0.9464	
gal	3.7854	
cu yd	0.764	cu m
Mass		
lb	0.4536	kg
ton	907.18	
	0.907	tonne (t)
Force		
Kg F	9.807	newtons (N)
oz F	0.278	
lb F	4.448	
Acceleration		
ft/s²	0.3048	m/s²
ln/s²	0.0254	
Torque		
Lb in	0.11298	N·m
lb ft	1.3558	
Power		
hp	0.745	kW
Pressure (Stress)		
inches of H2O	0.2488	kPa
lb/sq in	6.895	
Energy (Work)		
Btu	1055	J (J= one Ws)
lb ft	1.3558	
kW hour	3,600,000.00	
Light		
Foot Candle	10.764	lm/m²

Velocity		
mph	1.6093	km/h
Temperature		
(°F - 32) 5/9	=	°C
°F	=	(9/5 °C + 32)
Fuel Performance		
235.215/mpg	=	100 km/L

### Equivalents - Decimal and Metric

Fraction (in)	Decimal (in)	Metric (mm)
1/64	0.015625	0.39688
1/32	0.03125	0.79375
3/64	0.046875	1.19062
1/16	0.0625	1.5875
5/64	0.078125	1.98437
3/32	0.09375	2.38125
7/64	0.109375	2.77812
1/8	0.125	3.175
9/64	0.140625	3.57187
5/32	0.15625	3.96875
11/64	0.171875	4.36562
3/16	0.1875	4.7625
13/64	0.203125	5.15937
7/32	0.21875	5.55625
15/64	0.234375	5.95312
1/4	0.25	6.35
17/64	0.265625	6.74687
9/32	0.28125	7.14375
19/64	0.296875	7.54062
5/16	0.3125	7.9375
21/64	0.328125	8.33437
11/32	0.34375	8.73125
23/64	0.359375	9.12812
3/8	0.375	9.525
25/64	0.390625	9.92187
13/32	0.40625	10.31875
27/64	0.421875	10.71562
7/16	0.4375	11.1125
29/64	0.453125	11.50937
15/32	0.46875	11.90625
31/64	0.484375	12.30312
1/2	0.5	12.7
33/64	0.515625	13.09687
17/32	0.53125	13.49375
35/64	0.546875	13.89062
9/16	0.5625	14.2875
37/64	0.578125	14.68437
19/32	0.59375	15.08125
39/64	0.609375	15.47812
5/8	0.625	15.875
41/64	0.640625	16.27187

Fraction (in)	Decimal (in)	Metric (mm)
21/32	0.65625	16.66875
43/64	0.671875	17.06562
11/16	0.6875	17.4625
45/64	0.703125	17.85937
23/32	0.71875	18.25625
47/64	0.734375	18.65312
3/4	0.75	19.05
49/64	0.765625	19.44687
25/32	0.78125	19.84375
51/64	0.796875	20.24062
13/16	0.8125	20.6375
53/64	0.828125	21.03437
27/32	0.84375	21.43125
55/64	0.859375	21.82812
7/8	0.875	22.225
57/64	0.890625	22.62187
29/32	0.90625	23.01875
59/64	0.921875	23.41562
15/16	0.9375	23.8125
61/64	0.953125	24.20937
31/32	0.96875	24.60625
63/64	0.984375	25.00312
1	1.0	25.4

**This page  
intentionally left  
blank.**

## Fasteners

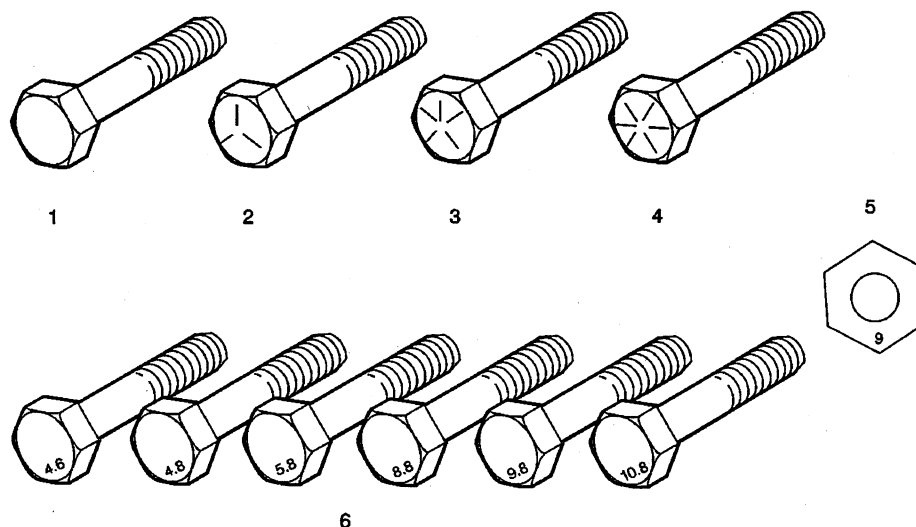
### Metric Fasteners

This vehicle provides fastener dimensions using the metric system. Most metric fasteners are approximate in diameter to equivalent English fasteners. Make replacements using fasteners of the same nominal diameter, thread pitch, and strength.

A number marking identifies the OE metric fasteners except cross-recess head screws. The number also indicates the strength of the fastener material. A Posidrive® or Type 1A cross-recess identifies a metric cross-recess screw. For best results, use a Type 1A cross-recess screwdriver, or equivalent, in Posidrive® recess head screws.

GM Engineering Standards and North American Industries have adopted a portion of the ISO-defined standard metric fastener sizes. The purpose was to reduce the number of fastener sizes used while retaining the best thread qualities in each thread size. For example, the metric M6.0 X 1 screw, with nearly the same diameter and 25.4 threads per inch replaced the English 1/4-20 and 1/4-28 screws. The thread pitch is midway between the English coarse and fine thread pitches.

### Fastener Strength Identification



1. English Bolt, Grade 2 (Strength Class)
2. English Bolt, Grade 5 (Strength Class)
3. English Bolt, Grade 7 (Strength Class)
4. English Bolt, Grade 8 (Strength Class)
5. Metric Nut, Strength Class 9
6. Metric Bolts, Strength Class Increases as Numbers Increase

The most commonly used metric fastener strength property classes are 9.8 and 10.9. The class identification is embossed on the head of each bolt. The English, inch strength classes range from grade 2 to grade 8. Radial lines are embossed on the head of each bolt in order to identify the strength class. The number of lines on the head of the bolt is 2 lines less than the actual grade. For example, a grade 8 bolt will have 6 radial lines on the bolt head. Some metric nuts are marked with a single digit strength identification number on the nut face.

The correct fasteners are available through GM SPO. Many metric fasteners available in the aftermarket parts channels are designed to metric standards of countries other than the United States, and may exhibit the following:

- Lower strength
- No numbered head marking system
- Wrong thread pitch

The metric fasteners on GM products are designed to new, international standards. The following are the common sizes and pitches, except for special applications:

- M6.0 X 1
- M8 X 1.25
- M10 X 1.5
- M12 X 1.75
- M14 X 2.00
- M16 X 2.00

### Prevailing Torque Fasteners

Prevailing torque fasteners create a thread interface between the fastener and the fastener counterpart in order to prevent the fastener from loosening.

#### All Metal Prevailing Torque Fasteners

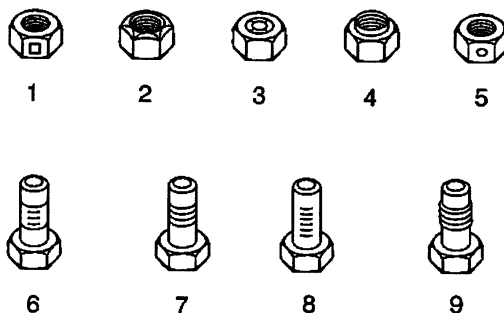
These fasteners accomplish the thread interface by a designed distortion or deformation in the fastener.

#### Nylon Interface Prevailing Torque Fasteners

These fasteners accomplish the thread interface by the presence of a nylon material on the fastener threads.

#### Adhesive Coated Fasteners

These fasteners accomplish the thread interface by the presence of a thread-locking compound on the fastener threads. Refer to the appropriate repair procedure in order to determine if the fastener may be reused and the applicable thread-locking compound to apply to the fastener.



1. Prevailing Torque Nut, Center Lock Type
2. Prevailing Torque Nut, Top Lock Type
3. Prevailing Torque Nut, Nylon Patch Type
4. Prevailing Torque Nut, Nylon Washer Insert Type
5. Prevailing Torque Nut, Nylon Insert Type

6. Prevailing Torque Bolt, Dry Adhesive Coating Type
7. Prevailing Torque Bolt, Thread Profile Deformed Type
8. Prevailing Torque Bolt, Nylon Strip Type
9. Prevailing Torque Bolt, Out-of-Round Thread Area Type

A prevailing torque fastener may be reused ONLY if:

- The fastener and the fastener counterpart are clean and not damaged
- There is no rust on the fastener
- The fastener develops the specified minimum torque against its counterpart prior to the fastener seating

### Metric Prevailing Torque Fastener Minimum Torque Development

Application	Specification	
	Metric	English
<b>All Metal Prevailing Torque Fasteners</b>		
6 mm	0.4 N·m	4 lb in
8 mm	0.8 N·m	7 lb in
10 mm	1.4 N·m	12 lb in
12 mm	2.1 N·m	19 lb in
14 mm	3 N·m	27 lb in
16 mm	4.2 N·m	37 lb in
20 mm	7 N·m	62 lb in
24 mm	10.5 N·m	93 lb in
<b>Nylon Interface Prevailing Torque Fasteners</b>		
6 mm	0.3 N·m	3 lb in
8 mm	0.6 N·m	5 lb in
10 mm	1.1 N·m	10 lb in
12 mm	1.5 N·m	13 lb in
14 mm	2.3 N·m	20 lb in
16 mm	3.4 N·m	30 lb in
20 mm	5.5 N·m	49 lb in
24 mm	8.5 N·m	75 lb in

**English Prevailing Torque Fastener Minimum Torque Development**

Application	Specification	
	Metric	English
<b>All Metal Prevailing Torque Fasteners</b>		
1/4 in	0.5 N·m	4.5 lb in
5/16 in	0.8 N·m	7.5 lb in
3/8 in	1.3 N·m	11.5 lb in
7/16 in	1.8 N·m	16 lb in
1/2 in	2.3 N·m	20 lb in
9/16 in	3.2 N·m	28 lb in
5/8 in	4 N·m	36 lb in
3/4 in	7 N·m	54 lb in
<b>Nylon Interface Prevailing Torque Fasteners</b>		
1/4 in	0.3 N·m	3 lb in
5/16 in	0.6 N·m	5 lb in
3/8 in	1 N·m	9 lb in
7/16 in	1.3 N·m	12 lb in
1/2 in	1.8 N·m	16 lb in
9/16 in	2.5 N·m	22 lb in
5/8 in	3.4 N·m	30 lb in
3/4 in	5 N·m	45 lb in



S = Standard Equipment A = Available n/a = Not Available

I = Included with another feature ■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

\*Indicates availability of feature on multiple models. For example, it indicates feature availability on 2WD and 4WD Models or Rear wheel drive and All-wheel drive Models.

Options listed in the shaded column titled Ref. Only RPO Code are either included in a package or are 'base' equipment and cannot be ordered as a free flow option.

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
		NEW! <b>Air bags</b> , frontal, driver and right front passenger, includes Passenger Sensing System	S
	CJ3	NEW! <b>Air conditioning</b> , dual-zone, manual, individual climate settings for driver and right front passenger 1 - Includes rear air conditioning vents in center console with (A95) Seats, front reclining buckets or (AN3) Seats, front leather seat inserts power reclining full-feature buckets.	S <sup>1</sup>
		<b>Assist handles</b> , front passenger and outboard rear seats	S
	DK7	<b>Console</b> , overhead, includes storage compartment, and map lights 1 - Not available with (CF5) Sunroof, power.	S <sup>1</sup>
	K34	<b>Cruise control</b> , electronic with set and resume speed, includes telltale in instrument panel cluster	S
		<b>Cupholders</b> , dual, front, rear and tailgate	S
	C49	<b>Defogger</b> , rear-window, electric	S
	AU3	<b>Door locks</b> , power programmable, that unlock with removal of ignition key, and lockout protection	S
		NEW! <b>Driver Information Center</b> , includes trip odometer and message center (monitors numerous systems depending on vehicle equipment including low fuel, transmission temperature, engine coolant, security, oil level, oil pressure, and oil change.) With UK3 steering wheel mounted radio controls, includes trip computer (personal and business trip odometer, fuel used, average speed, average fuel economy, trip timers, 15-day vehicle speed history and annual mileage) and programmable personalized features 1 - Full functionality when (PDH) Driver Convenience Package or (PDQ) Personal Security Package is ordered.	S <sup>1</sup>
	B30	<b>Floor covering</b> , color-keyed carpeting, includes carpeted floor mats 1 - Standard with C*15936 models.	S <sup>1</sup>
	B30	<b>Floor covering</b> , color-keyed carpeting, includes (B37) floor mats, Black, rubberized vinyl 1 - Requires C*25936 Models.	S <sup>1</sup>
		<b>Headliner</b> , Shale-colored cloth, with matching retainer moldings	S
		<b>Instrumentation</b> , analog, includes speedometer, fuel level, voltmeter, engine temperature, oil pressure and tachometer 1 - Includes transmission temperature gauge on C*25936 Models.	S <sup>1</sup>
		<b>Key</b> , single, 2-sided	S
	AU0	<b>Keyless entry</b> , remote, includes 2 transmitters, panic button and content theft alarm	S
		<b>Lighting</b> , dome lamp, driver and passenger side door switch with delayed entry feature, cargo lamps, door handle-activated illuminated entry and map lights in front and 2nd row seat positions	S
	DF5	<b>Mirror</b> , inside rearview, electrochromic (light-sensitive auto dimming), 8-point compass and outside temperature indicator	S
		<b>Power outlets</b> , auxiliary, covered, 2 in instrument panel, 12-volt	S

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
		<b>Safety belts</b> , 3-point, driver and front passenger, with center position lap belt	S
	AE7	<b>Seats</b> , front Custom Cloth 40/20/40 split-bench, 3-passenger, driver and passenger manual reclining, outboard head restraints, center fold-down storage armrest, (AG1) Seat adjuster, power driver 6-way and rear storage pockets	S
		<b>Seats</b> , rear 60/40 split-bench, folding, 3-passenger	S
	DT4	<b>Smoker's Package</b> , includes lighter and ashtray	S
	UB0	NEW! <b>Sound system</b> , ETR AM/FM stereo with CD player, includes seek-and-scan, digital clock, auto-tone control, speed-compensated volume, Radio Data System (RDS) and 6-speakers 1 - Requires (AE7) Seats, front Custom Cloth 40/20/40 split-bench.	S <sup>1</sup>
		<b>Steering column</b> , Tilt-Wheel, adjustable, includes brake/transmission shift interlock	S
	NP5	<b>Steering wheel</b> , leather-wrapped rim, Black	S
		<b>Theft-deterrent system</b> , PASSlock II	S
		<b>Visors</b> , padded, Shale-colored, driver and passenger side with cloth trim, extenders and lighted vanity mirrors	S
	A31	<b>Windows</b> , power, includes driver express-down and lockout features; tinted Solar-Ray on all windows and deep tint on 2nd row	S
		<b>Body hardware</b> , Dark Charcoal bodyside, front and rear fascia	S
	V43	<b>Bumper</b> , rear, Dark Charcoal, step 1 - Not available with (WBH) Without Body Hardware.	S <sup>1</sup>
	EN4	<b>Cargo cover</b> , rear, rigid, 3-piece composite, stowable onboard	S
		<b>Convert-a-Cab system</b> , includes Midgate panel, removable rear window, (EN4) Cargo cover, rear, rigid and lockable tailgate 1 - (E95) Cargo cover, rear, soft available with (WBH) Without Body Hardware.	S <sup>1</sup>
		<b>Daytime running lamps</b> , includes automatic exterior lamp control	S
		<b>Door handles</b> , color-keyed 1 - Not available with (WBH) Without Body Hardware.	S <sup>1</sup>
	T96	<b>Fog lamps</b> , front, round, halogen	S
		<b>Glass</b> , Solar-Ray deep tinted, 2nd row side window glass	S
		<b>Glass</b> , Solar-Ray light tinted, back glass 1 - Requires C*15936 Models. - Included with (ZQ1) Suspension Package, Smooth Ride.	S <sup>1</sup>
		<b>Headlamps</b> , dual halogen composite, includes flash-to-pass feature and automatic lamp control	S
		<b>Midgate panel</b> , foldable door between cargo box and cab, removable and stowable	S
	DL8	<b>Mirrors</b> , outside rearview, foldaway, power adjustable, heated, color-keyed 1 - Mirrors are Black when (WBH) Without Body Hardware is ordered.	S <sup>1</sup>
		<b>Pickup bed mat</b> , Black rubber	S
	V76	NEW! <b>Recovery hooks</b> , 2 front, integrated into front bumper	S
		<b>Storage box</b> , integrated top box with locks and lights	S

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
		<b>Tire</b> , spare, full-size, 16" (40.6 cm) steel wheel located at rear underbody of vehicle 1 - Standard on all Models and all Suspension Packages.	S <sup>1</sup>
	SAF	<b>NEW! Tire carrier</b> , outside spare, lockable	S
	PF9	<b>Wheels</b> , 4 - 16" x 7" (40.6 cm x 17.8 cm) aluminum, includes center caps and steel spare 1 - Requires C*15936 Models.	S <sup>1</sup>
	PY0	<b>Wheels</b> , 4 - 16" x 7" (40.6 cm x 17.8 cm) 8-lug forged aluminum, includes center caps and steel spare 1 - Requires C*25936 Models.	S <sup>1</sup>
		<b>Wipers</b> , intermittent, front, wet-arm with pulse washers	S
	K68	<b>Alternator</b> , 105 amps 1 - Not available with (VYU) Snow Plow Prep Package.	S <sup>1</sup>
		<b>Battery</b> , heavy-duty, 600 cold-cranking amps, includes rundown protection and retained accessory power	S
		<b>Brakes</b> , 4-wheel antilock, 4-wheel disc, includes dynamic rear proportioning	S
	LM7	<b>Engine</b> , Vortec 5300 V8 SFI (295 HP [220.1 kW] @ 5200 rpm, 325 lb.-ft. [445.5 N-m] @ 4000 rpm) 1 - Requires C*15936 Models.	S <sup>1</sup>
	L18	<b>Engine</b> , Vortec 8100 V8 SFI (340 HP [253.6 kW] @ 4200 rpm, 455 lb.-ft. [616.9 N-m] @ 3200 rpm) 1 - Requires C*25936 Models.	S <sup>1</sup>
	C5U	<b>GVWR</b> , 6800 lbs. (3084 kg) 1 - Requires CC15936 Models.	S <sup>1</sup>
	C5W	<b>GVWR</b> , 7000 lbs. (3175 kg) 1 - Requires CK15936 Models.	S <sup>1</sup>
	C6P	<b>GVWR</b> , 8600 lbs. (3901 kg) 1 - Requires CK*25936 Models.	S <sup>1</sup>
		<b>Steering</b> , power	S
		<b>Suspension</b> , front, independent torsion bar	S
		<b>Suspension</b> , rear, multi-link with coil springs 1 - Requires C*15936 Models.	S <sup>1</sup>
		<b>Suspension</b> , rear, 2-stage multi-leaf springs 1 - Requires C*25936 Models.	S <sup>1</sup>
	ZQ1	<b>Suspension Package</b> , Smooth Ride 1 - Requires C*15936 Models.	S <sup>1</sup>
	Z85	<b>Suspension Package</b> , Heavy-Duty 1 - Requires C*25936 Models.	S <sup>1</sup>
		<b>Trailer wiring harness</b> , 7-wire	S
	NP8	<b>Transfer case</b> , electronic Autotrac, includes push-button controls 1 - Requires CK*5936 Models.	S <sup>1</sup>

S = Standard Equipment    A = Available    n/a = Not Available

I = Included with another feature    ■ = Included in Equipment Group    □ = Included in Equipment Group but upgradeable

No deletions allowed to Equipment Groups. Additional options may be added; check ordering information section for compatibility.

\*Indicates availability of feature on multiple models. For example, it indicates feature availability on 2WD and 4WD Models or Rear wheel drive and All-wheel drive Models.

Options listed in the shaded column titled Ref. Only RPO Code are either included in a package or are 'base' equipment and cannot be ordered as a free flow option.

Free Flow RPO Code	Ref. Only RPO Code	Description	
			Avalanche
		Standard Equipment	■

S = Standard Equipment A = Available n/a = Not Available

I = Included with another feature ■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

No deletions allowed to Equipment Groups. Additional options may be added; check ordering information section for compatibility.

\*Indicates availability of feature on multiple models. For example, it indicates feature availability on 2WD and 4WD Models or Rear wheel drive and All-wheel drive Models.

Options listed in the shaded column titled Ref. Only RPO Code are either included in a package or are 'base' equipment and cannot be ordered as a free flow option.

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
		Standard Equipment	■
ADDITIONAL OPTIONS			
Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
PDH		NEW! <b>Driver Convenience Package</b> , includes (CJ2) Air conditioning, dual-zone, automatic, (UG1) Universal transmitter, (JF4) Pedals, power adjustable and (UK3) Sound system feature, steering wheel mounted radio controls, and (DL3) Mirrors, outside rearview, power folding, power adjustable, heated	A
PDQ		NEW! <b>Personal Security Package</b> , includes (AJ7) Air bags, side-impact, driver and right front passenger, (UE1) OnStar and (UK3) Sound system feature, steering wheel mounted radio controls 1 - Included with (Y92) The North Face Edition.	A <sup>1</sup>
A95		<b>Seats</b> , front reclining buckets, head restraints, overhead console, floor console, seat adjuster, power driver 6-way, dual inboard armrests and storage pockets 1 - Includes (UC6) Sound system, ETR AM/FM stereo with 6-disc CD changer.	A <sup>1</sup>
AN3		<b>Seats</b> , front leather seat inserts, power reclining full-feature buckets, floor console with rear air conditioning vents, power lumbar, driver and passenger 8-way power adjustable seats, dual inboard armrests, heated driver and passenger cushion and seatback, adjustable head restraints, 2-position driver-side memory and storage pockets behind both seats 1 - Includes (JF4) Pedals, power adjustable and (UC6) Sound system, ETR AM/FM stereo with 6-disc CD changer.	A <sup>1</sup>
U2K		<b>Sound system feature</b> , XM Satellite Radio is 100 channels of digital quality sound that goes wherever you go - coast to coast. GM maintains exclusivity for factory installed satellite radio for 2003 Model year. 1 - Subscription fees apply. Available only in the 48 contiguous U.S.	A <sup>1</sup>
U42		NEW! <b>Entertainment system</b> , rear seat, includes DVD player with remote control, overhead display, 2 sets of wireless infrared headphones, auxiliary audio/video jacks, remote game plug-in and mute button in overhead console 1 - Requires (PDH) Driver Convenience Package and (A95) Seats, front reclining buckets or (AN3) Seats, front leather seat inserts, power reclining full-feature buckets. Not available with (CF5) Sunroof, power.	A <sup>1</sup>
CF5		<b>Sunroof</b> , power, tilt-sliding, electric with express-open and wind deflector 1 - Not available with (AE7) Seat, front Custom Cloth 40/20/40 split-bench, (U42) Entertainment system, rear seat or (VYU) Snow Plow Prep Package. - Requires (PDH) Driver Convenience Package.	A <sup>1</sup>

ADDITIONAL OPTIONS			
Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
Y92		<b>The North Face Edition</b> , includes (Z71) Suspension Package, Off-road, off-road jounce bumpers, specially tuned springs and shocks, rubberized vinyl floor mats, (K05) Engine block heater and (A95) Seats, front reclining buckets with the North Face logo, unique Medium Gray/Graphite leather seat inserts and door trim, 2 TNF exclusive Water Buffalo bags, 2 TNF exclusive Summit Day packs, White instrument cluster, TNF rubber floor mats, TNF exterior badging on "C" pillar, deep tinted back glass and Midgate glass <b>1 - Requires CK15936 Models. - Not available with (WBH) Without Body Hardware. - See color chart for color availability. - Includes unique Medium Gray/Graphite seats and door trim, 2 TNF exclusive Water Buffalo bags, 2 TNF exclusive Summit Day packs, White instrument cluster, TNF rubber floor mats, TNF exterior badging on "C" pillar, deep tinted back glass and Midgate glass. - Includes (PDQ) Personal Security Package.</b>	A <sup>1</sup>
BVE		<b>Assist steps</b> , Dark Charcoal, mounted between front and rear wheels at bottom of rocker panel <b>1 - Not available with (WBH) Without Body Hardware.</b>	A <sup>1</sup>
BVR		<b>Assist steps</b> , polished stainless steel tubular <b>1 - Not available with (BVE) Assist steps, Dark Charcoal.</b>	A <sup>1</sup>
BVS		<b>NEW! Assist steps</b> , Black (dealer installed) <b>1 - Requires (WBH) Without Body Hardware.</b>	A <sup>1</sup>
WBH		<b>Without Body Hardware</b> , includes Bumpers, front and rear, chrome, Door handles, Black, (DL8) Mirrors, outside rearview, foldaway, power adjustable, heated and deletes Body Hardware. (PCY) Wheel Flares and Moldings Package available <b>1 - Requires C*15936 Models. - Not available with (Y92) The North Face Edition.</b>	A <sup>1</sup>
E95		<b>Cargo cover</b> , rear, soft <b>1 - Requires (WBH) Without Body Hardware.</b>	A <sup>1</sup>
GND		<b>Ground Effects Package</b> , includes air dam and front and rear splash guards (dealer installed option) <b>1 - Not available with (WBH) Without Body Hardware.</b>	A <sup>1</sup>
VK3		<b>License plate bracket</b> , front, required in some states (1500 series has provisions for a front license plate) (will be forced on ship-thru states that require a front license plate bracket) <b>1 - Requires CK*25936 Models.</b>	A <sup>1</sup>
V54		<b>Luggage rack</b> , roof-mounted, Black, includes adjustable center rails	A
DPF		<b>NEW! Mirrors</b> , outside rearview, power adjustable, heated, camper-style, includes power extending arms and turn signal indicators <b>1 - Requires C*25936 Models. - Available with (PDH) Driver Convenience Package.</b>	A <sup>1</sup>
QMJ		<b>Tires</b> , P265/70R16, all-season touring, blackwall <b>1 - Requires and standard on C*15936 Models.</b>	A <sup>1</sup>
QIZ		<b>Tires</b> , LT245/75R16E, all-season, blackwall <b>1 - Requires and standard on CC25936 Models.</b>	A <sup>1</sup>
QIW		<b>Tires</b> , LT245/75R16E, on-/off-road, blackwall <b>1 - Requires and standard on CK25936 Models.</b>	A <sup>1</sup>
QMK		<b>Tires</b> , P265/70R16, all-season touring, White outlined-letter <b>1 - Requires C*15936 Models.</b>	A <sup>1</sup>
QJM		<b>Tires</b> , P265/70R17, on-/off-road, White outlined-letter <b>1 - Requires CK15936 Models and (Y92) The North Face Edition or (Z71) Suspension Package, Off-Road.</b>	A <sup>1</sup>

ADDITIONAL OPTIONS			
Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
QAS		<b>Tires, P265/70R17</b> , all-season touring, White outlined-letter 1 - Requires CC15936 Models and (Z66) Suspension Package, Premium On-Road.	A <sup>1</sup>
PCY		<b>Wheel Flare and Molding Package, Black</b> 1 - Requires (WBH) Without Body Hardware.	A <sup>1</sup>
G80		<b>Differential</b> , locking, heavy-duty, rear 1 - Included with (Y92) The North Face Edition, (Z71) Suspension Package, Off-Road or (Z66) Suspension Package, Premium On-Road.	A <sup>1</sup>
FE9		<b>Emissions</b> , Federal requirements	A
YF5		<b>Emissions</b> , California state requirements	A
NG1		<b>NEW! Emissions</b> , New York or Vermont state requirements	A
NE1		<b>NEW! Emissions</b> , Maine or Massachusetts state requirements	A
NB8		<b>Emissions override</b> , California, Maine, Massachusetts, New York or Vermont (for vehicles ordered by dealers in states of California, New York, Vermont, Massachusetts or Maine with Federal emissions) 1 - Requires (FE9) Emissions, Federal requirements.	A <sup>1</sup>
NC7		<b>Emissions override</b> , Federal (for vehicles ordered by dealers in Federal emission states with California, New York, Vermont, Massachusetts or Maine emissions; may also be used by dealers in states of California, New York, Vermont, Massachusetts or Maine to order different state-specific emissions) 1 - Requires (YF5) Emissions, California state requirements, (NG1) Emissions, New York or Vermont state requirements or (NE1) Emissions, Massachusetts or Maine state requirements.	A <sup>1</sup>
K05		<b>Engine block heater</b> 1 - Included with (Y92) The North Face Edition.	A <sup>1</sup>
GT4		<b>Rear axle</b> , 3.73 ratio	A
GT5		<b>Rear axle</b> , 4.10 ratio	A
VYU		<b>Snow Plow Prep Package</b> , includes 10-amp power for backup and roof emergency light, 145-amp alternator, high-flow front bumper, forward lamp wiring harness, 1.65" (42 mm) access hole with grommet in front of dash panel, mounting location for snow plow controls, includes (NZZ) Skid Plate Package and (K47) Air cleaner, high capacity. 1 - Requires CK25936 Models. - Not available with (CF5) Sunroof, power.	A <sup>1</sup>
Z66		<b>Suspension Package</b> , Premium On-Road, includes specially tuned springs and load-leveling shocks, (NW7) Traction assist, (AJ1) Glass, Solar-ray deep tinted, back glass, (G80) Differential, locking, heavy-duty, rear, (N89) Wheels, 4 - 17" (43.2 cm) aluminum, (QAN) Tires, P265/70R17, all-season, blackwall, rubberized vinyl floor mats 1 - Requires CC15936 models. - (QAN) Tires, P265/70R17, all-season, blackwall, may be upgraded to (QAS) Tires, P265/70R17, all-season, White outlined letter.	A <sup>1</sup>

ADDITIONAL OPTIONS			
Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
Z71		<b>Suspension Package</b> , Off-Road, includes 1.81" (46 mm) shocks, off-road jounce bumpers, specially tuned springs and shocks, (AJ1) Glass, Solar-ray deep tinted, back glass, (G80) Differential, locking, heavy-duty, rear, (N89) Wheels, 4 - 17" (43.2 cm) aluminum, (QJP) Tires, P265/70R17 on-/off-road blackwall, (NZZ) Skid Plate Package, (K47) Air cleaner, high capacity, rubberized vinyl floor mats and Z71 decals on rear quarters <b>1 - Requires CK15936 Models. - (QJP) Tires, P265/70R17, on-off-road, blackwall may be upgraded to (QJM) Tires, P265/70R17, on-off road, white outlined-letter.</b>	A <sup>1</sup>
Z82		<b>Trailer equipment</b> , heavy-duty, includes trailering hitch platform, 7-pin wiring connector and housing	A
M30		<b>Transmission</b> , 4-speed automatic, electronically controlled with overdrive and tow/haul mode <b>1 - Requires C*15936 Models.</b>	A <sup>1</sup>
MN8		<b>Transmission</b> , 4-speed automatic, heavy-duty, electronically controlled with overdrive, tow/haul mode and (KNP) Cooling, external transmission oil cooler <b>1 - Requires C*25936 Models.</b>	A <sup>1</sup>



S = Standard Equipment    A = Available    n/a = Not Available

I = Included with another feature    ■ = Included in Equipment Group    □ = Included in Equipment Group but upgradeable

No deletions allowed to Equipment Groups. Additional options may be added; check ordering information section for compatibility.

\*Indicates availability of feature on multiple models. For example, it indicates feature availability on 2WD and 4WD Models or Rear wheel drive and All-wheel drive Models.

Options listed in the shaded column titled Ref. Only RPO Code are either included in a package or are 'base' equipment and cannot be ordered as a free flow option.

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
		Standard Equipment	■

S = Standard Equipment A = Available n/a = Not Available

I = Included with another feature ■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

\*Indicates availability of feature on multiple models. For example, it indicates feature availability on 2WD and 4WD Models or Rear wheel drive and All-wheel drive Models.

Options listed in the shaded column titled Ref. Only RPO Code are either included in a package or are 'base' equipment and cannot be ordered as a free flow option.

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
		NEW! <b>Air bags</b> , frontal, driver and right front passenger, includes Passenger Sensing System	S
	AJ7	NEW! <b>Air bags</b> , side-impact, driver and right front passenger 1 - Included with (PDQ) Personal Security Package.	I <sup>1</sup>
	CJ3	NEW! <b>Air conditioning</b> , dual-zone, manual, individual climate settings for driver and right front passenger 1 - Includes rear air conditioning vents in center console with (A95) Seats, front reclining buckets or (AN3) Seats, front leather seat inserts power reclining full-feature buckets.	S <sup>1</sup>
	CJ2	NEW! <b>Air conditioning</b> , dual-zone, automatic, individual climate settings for driver and right front passenger 1 - Included with (PDH) Driver Convenience Package. - Includes rear air conditioning vents in center console with (A95) Seats, front reclining buckets or (AN3) Seats, front leather seat inserts power reclining full-feature buckets.	I <sup>1</sup>
		<b>Assist handles</b> , front passenger and outboard rear seats	S
	DK7	<b>Console</b> , overhead, includes storage compartment, and map lights 1 - Not available with (CF5) Sunroof, power.	S <sup>1</sup>
	DK8	<b>Console</b> , overhead, includes storage compartment, map lights and sunroof switches 1 - Included with (CF5) Sunroof, power.	I <sup>1</sup>
	K34	<b>Cruise control</b> , electronic with set and resume speed, includes telltale in instrument panel cluster	S
		<b>Cupholders</b> , dual, front, rear and tailgate	S
	C49	<b>Defogger</b> , rear-window, electric	S
	AU3	<b>Door locks</b> , power programmable, that unlock with removal of ignition key, and lockout protection	S
PDH		NEW! <b>Driver Convenience Package</b> , includes (CJ2) Air conditioning, dual-zone, automatic, (UG1) Universal transmitter, (JF4) Pedals, power adjustable and (UK3) Sound system feature, steering wheel mounted radio controls, and (DL3) Mirrors, outside rearview, power folding, power adjustable, heated	A
		NEW! <b>Driver Information Center</b> , includes trip odometer and message center (monitors numerous systems depending on vehicle equipment including low fuel, transmission temperature, engine coolant, security, oil level, oil pressure, and oil change.) With UK3 steering wheel mounted radio controls, includes trip computer (personal and business trip odometer, fuel used, average speed, average fuel economy, trip timers, 15-day vehicle speed history and annual mileage) and programmable personalized features 1 - Full functionality when (PDH) Driver Convenience Package or (PDQ) Personal Security Package is ordered.	S <sup>1</sup>
	B30	<b>Floor covering</b> , color-keyed carpeting, includes carpeted floor mats 1 - Standard with C*15936 models.	S <sup>1</sup>

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
	B37	<b>Floormats</b> , Black, rubberized vinyl, unique, removable 1 - Included with (Y92) The North Face Edition, (Z71) Suspension Package, Off-Road and (Z66) Suspension Package, Premium On-Road. -Standard on C*25936 Models.	I <sup>1</sup>
	B30	<b>Floor covering</b> , color-keyed carpeting, includes (B37) floormats, Black, rubberized vinyl 1 - Requires C*25936 Models.	S <sup>1</sup>
		<b>Headliner</b> , Shale-colored cloth, with matching retainer moldings	S
		<b>Instrumentation</b> , analog, includes speedometer, fuel level, voltmeter, engine temperature, oil pressure and tachometer 1 - Includes transmission temperature gauge on C*25936 Models.	S <sup>1</sup>
		<b>Key</b> , single, 2-sided	S
	AU0	<b>Keyless entry</b> , remote, includes 2 transmitters, panic button and content theft alarm	S
		<b>Lighting</b> , dome lamp, driver and passenger side door switch with delayed entry feature, cargo lamps, door handle-activated illuminated entry and map lights in front and 2nd row seat positions	S
	DF5	<b>Mirror</b> , inside rearview, electrochromic (light-sensitive auto dimming), 8-point compass and outside temperature indicator	S
	UE1	<b>OnStar</b> , 1-year Safe & Sound Service, includes Emergency Assistance Services, Air Bag Deployment Notification, AccidentAssist, Roadside Assistance, Stolen-Vehicle Tracking, Remote Diagnostics, Remote Door Lock and Unlock, Remote Vehicle Alert: horn and lights activation, online concierge services, Virtual Advisor and Personal Calling access 1 - Included with (PDQ) Personal Security Package.	I <sup>1</sup>
	JF4	<b>NEW! Pedals</b> , power, adjustable 1 - Included with (PDH) Driver Convenience Package. - Included with (AN3) Seats, front leather seat inserts power reclining full-feature buckets.	I <sup>1</sup>
		<b>Power outlets</b> , auxiliary, covered, 2 in instrument panel, 12-volt	S
PDQ		<b>NEW! Personal Security Package</b> , includes (AJ7) Air bags, side-impact, driver and right front passenger, (UE1) OnStar and (UK3) Sound system feature, steering wheel mounted radio controls 1 - Included with (Y92) The North Face Edition.	A <sup>1</sup>
		<b>Safety belts</b> , 3-point, driver and front passenger, with center position lap belt	S
	AE7	<b>Seats</b> , front Custom Cloth 40/20/40 split-bench, 3-passenger, driver and passenger manual reclining, outboard head restraints, center fold-down storage armrest, (AG1) Seat adjuster, power driver 6-way and rear storage pockets	S
A95		<b>Seats</b> , front reclining buckets, head restraints, overhead console, floor console, seat adjuster, power driver 6-way, dual inboard armrests and storage pockets 1 - Includes (UC6) Sound system, ETR AM/FM stereo with 6-disc CD changer.	A <sup>1</sup>
AN3		<b>Seats</b> , front leather seat inserts, power reclining full-feature buckets, floor console with rear air conditioning vents, power lumbar, driver and passenger 8-way power adjustable seats, dual inboard armrests, heated driver and passenger cushion and seatback, adjustable head restraints, 2-position driver-side memory and storage pockets behind both seats 1 - Includes (JF4) Pedals, power adjustable and (UC6) Sound system, ETR AM/FM stereo with 6-disc CD changer.	A <sup>1</sup>
		<b>Seats</b> , rear 60/40 split-bench, folding, 3-passenger	S
	DT4	<b>Smoker's Package</b> , includes lighter and ashtray	S

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
	UB0	NEW! <b>Sound system</b> , ETR AM/FM stereo with CD player, includes seek-and-scan, digital clock, auto-tone control, speed-compensated volume, Radio Data System (RDS) and 6-speakers 1 - Requires (AE7) Seats, front Custom Cloth 40/20/40 split-bench.	S <sup>1</sup>
	UC6	NEW! <b>Sound system</b> , ETR AM/FM stereo with 6-disc CD changer, includes seek-and-scan, digital clock, auto-tone control, Radio Data System (RDS) and Bose speaker system (includes 6-speakers, Bose amplifier and Bose Subwoofer) 1 - Included with (A95) Seats, front reclining buckets and (AN3) Seats, front leather seat inserts, power reclining full-feature buckets.	I <sup>1</sup>
U2K		<b>Sound system feature</b> , XM Satellite Radio is 100 channels of digital quality sound that goes wherever you go - coast to coast. GM maintains exclusivity for factory installed satellite radio for 2003 Model year. 1 - Subscription fees apply. Available only in the 48 contiguous U.S.	A <sup>1</sup>
	UK6	NEW! <b>Sound system feature</b> , rear audio controls, includes dual headphone jacks (headphones not included), power outlet and controls for volume, station selection and media 1 - Included with (A95) Seats, front reclining buckets or (AN3) Seats, front leather seat inserts power reclining full-feature buckets.	I <sup>1</sup>
	UK3	NEW! <b>Sound system feature</b> , steering wheel mounted radio controls 1 - Included with (PDH) Driver Convenience Package. - Included with (PDQ) Personal Security Package.	I <sup>1</sup>
U42		NEW! <b>Entertainment system</b> , rear seat, includes DVD player with remote control, overhead display, 2 sets of wireless infrared headphones, auxiliary audio/video jacks, remote game plug-in and mute button in overhead console 1 - Requires (PDH) Driver Convenience Package and (A95) Seats, front reclining buckets or (AN3) Seats, front leather seat inserts, power reclining full-feature buckets. Not available with (CF5) Sunroof, power.	A <sup>1</sup>
		<b>Steering column</b> , Tilt-Wheel, adjustable, includes brake/transmission shift interlock	S
	NP5	<b>Steering wheel</b> , leather-wrapped rim, Black	S
CF5		<b>Sunroof</b> , power, tilt-sliding, electric with express-open and wind deflector 1 - Not available with (AE7) Seat, front Custom Cloth 40/20/40 split-bench, (U42) Entertainment system, rear seat or (VYU) Snow Plow Prep Package. - Requires (PDH) Driver Convenience Package.	A <sup>1</sup>
Y92		<b>The North Face Edition</b> , includes (Z71) Suspension Package, Off-road, off-road jounce bumpers, specially tuned springs and shocks, rubberized vinyl floor mats, (K05) Engine block heater and (A95) Seats, front reclining buckets with the North Face logo, unique Medium Gray/Graphite leather seat inserts and door trim, 2 TNF exclusive Water Buffalo bags, 2 TNF exclusive Summit Day packs, White instrument cluster, TNF rubber floor mats, TNF exterior badging on "C" pillar, deep tinted back glass and Midgate glass 1 - Requires CK15936 Models. - Not available with (WBH) Without Body Hardware. - See color chart for color availability. - Includes unique Medium Gray/Graphite seats and door trim, 2 TNF exclusive Water Buffalo bags, 2 TNF exclusive Summit Day packs, White instrument cluster, TNF rubber floor mats, TNF exterior badging on "C" pillar, deep tinted back glass and Midgate glass. - Includes (PDQ) Personal Security Package.	A <sup>1</sup>
		<b>Theft-deterrent system</b> , PASSlock II	S
		<b>Visors</b> , padded, Shale-colored, driver and passenger side with cloth trim, extenders and lighted vanity mirrors	S
	A31	<b>Windows</b> , power, includes driver express-down and lockout features; tinted Solar-Ray on all windows and deep tint on 2nd row	S

S = Standard Equipment A = Available n/a = Not Available

I = Included with another feature ■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

\*Indicates availability of feature on multiple models. For example, it indicates feature availability on 2WD and 4WD Models or Rear wheel drive and All-wheel drive Models.

Options listed in the shaded column titled Ref. Only RPO Code are either included in a package or are 'base' equipment and cannot be ordered as a free flow option.

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
BVE		<b>Assist steps</b> , Dark Charcoal, mounted between front and rear wheels at bottom of rocker panel 1 - Not available with (WBH) Without Body Hardware.	A <sup>1</sup>
BVR		<b>Assist steps</b> , polished stainless steel tubular 1 - Not available with (BVE) Assist steps, Dark Charcoal.	A <sup>1</sup>
BVS		NEW! <b>Assist steps</b> , Black (dealer installed) 1 - Requires (WBH) Without Body Hardware.	A <sup>1</sup>
		<b>Body hardware</b> , Dark Charcoal bodyside, front and rear fascia	S
WBH		<b>Without Body Hardware</b> , includes Bumpers, front and rear, chrome, Door handles, Black, (DL8) Mirrors, outside rearview, foldaway, power adjustable, heated and deletes Body Hardware. (PCY) Wheel Flares and Moldings Package available 1 - Requires C*15936 Models. - Not available with (Y92) The North Face Edition.	A <sup>1</sup>
	V43	<b>Bumper</b> , rear, Dark Charcoal, step 1 - Not available with (WBH) Without Body Hardware.	S <sup>1</sup>
		<b>Bumpers</b> , front and rear, chrome 1 - Included with (WBH) Without Body Hardware.	I <sup>1</sup>
	EN4	<b>Cargo cover</b> , rear, rigid, 3-piece composite, stowable onboard	S
E95		<b>Cargo cover</b> , rear, soft 1 - Requires (WBH) Without Body Hardware.	A <sup>1</sup>
		<b>Convert-a-Cab system</b> , includes Midgate panel, removable rear window, (EN4) Cargo cover, rear, rigid and lockable tailgate 1 - (E95) Cargo cover, rear, soft available with (WBH) Without Body Hardware.	S <sup>1</sup>
		<b>Daytime running lamps</b> , includes automatic exterior lamp control	S
		<b>Door handles</b> , color-keyed 1 - Not available with (WBH) Without Body Hardware.	S <sup>1</sup>
		<b>Door handles</b> , Black 1 - Included with (WBH) Without Body Hardware.	I <sup>1</sup>
	T96	<b>Fog lamps</b> , front, round, halogen	S
		<b>Glass</b> , Solar-Ray deep tinted, 2nd row side window glass	S
		<b>Glass</b> , Solar-Ray light tinted, back glass 1 - Requires C*15936 Models. - Included with (ZQ1) Suspension Package, Smooth Ride.	S <sup>1</sup>
	AJ1	<b>Glass</b> , Solar-Ray deep tinted, back glass 1 - Requires C*25936 Models. - Included with (Z66) Suspension Package, Premium On-Road, (Z71) Suspension Package, Off-Road, and (Y92) The North Face Edition.	I <sup>1</sup>

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
GND		<b>Ground Effects Package</b> , includes air dam and front and rear splash guards (dealer installed option) 1 - Not available with (WBH) Without Body Hardware.	A <sup>1</sup>
		<b>Headlamps</b> , dual halogen composite, includes flash-to-pass feature and automatic lamp control	S
VK3		<b>License plate bracket</b> , front, required in some states (1500 series has provisions for a front license plate) (will be forced on ship-thru states that require a front license plate bracket) 1 - Requires CK*25936 Models.	A <sup>1</sup>
V54		<b>Luggage rack</b> , roof-mounted, Black, includes adjustable center rails	A
		<b>Midgate panel</b> , foldable door between cargo box and cab, removable and stowable	S
	DL8	<b>Mirrors</b> , outside rearview, foldaway, power adjustable, heated, color-keyed 1 - Mirrors are Black when (WBH) Without Body Hardware is ordered.	S <sup>1</sup>
	DL3	NEW! <b>Mirrors</b> , outside rearview, power folding, power adjustable, heated, color-keyed, driver side electrochromic (light-sensitive auto dimming), turn signal in glass, with ground illumination and curb-tilt 1 - Included with (PDH) Driver Convenience Package. - Mirrors are Black when (WBH) Without Body Hardware is ordered.	I <sup>1</sup>
DPF		NEW! <b>Mirrors</b> , outside rearview, power adjustable, heated, camper-style, includes power extending arms and turn signal indicators 1 - Requires C*25936 Models. - Available with (PDH) Driver Convenience Package.	A <sup>1</sup>
		<b>Pickup bed mat</b> , Black rubber	S
	V76	NEW! <b>Recovery hooks</b> , 2 front, integrated into front bumper	S
		<b>Storage box</b> , integrated top box with locks and lights	S
QMJ		<b>Tires</b> , P265/70R16, all-season touring, blackwall 1 - Requires and standard on C*15936 Models.	A <sup>1</sup>
QIZ		<b>Tires</b> , LT245/75R16E, all-season, blackwall 1 - Requires and standard on CC25936 Models.	A <sup>1</sup>
QIW		<b>Tires</b> , LT245/75R16E, on-/off-road, blackwall 1 - Requires and standard on CK25936 Models.	A <sup>1</sup>
QMK		<b>Tires</b> , P265/70R16, all-season touring, White outlined-letter 1 - Requires C*15936 Models.	A <sup>1</sup>
	QJP	<b>Tires</b> , P265/70R17, on-/off-road, blackwall 1 - Requires CK15936 Models. - Included with (Y92) The North Face Edition and (Z71) Suspension Package, Off-Road.	I <sup>1</sup>
QJM		<b>Tires</b> , P265/70R17, on-/off-road, White outlined-letter 1 - Requires CK15936 Models and (Y92) The North Face Edition or (Z71) Suspension Package, Off-Road.	A <sup>1</sup>
	QAN	<b>Tires</b> , P265/70R17, all-season touring, blackwall 1 - Requires CC15936 Models. - Included with (Z66) Suspension Package, Premium On-Road.	I <sup>1</sup>
QAS		<b>Tires</b> , P265/70R17, all-season touring, White outlined-letter 1 - Requires CC15936 Models and (Z66) Suspension Package, Premium On-Road.	A <sup>1</sup>
		<b>Tire</b> , spare, full-size, 16" (40.6 cm) steel wheel located at rear underbody of vehicle 1 - Standard on all Models and all Suspension Packages.	S <sup>1</sup>
	SAF	NEW! <b>Tire carrier</b> , outside spare, lockable	S

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
PCY		<b>Wheel Flare and Molding Package, Black</b> 1 - Requires (WBH) Without Body Hardware.	A <sup>1</sup>
	PF9	<b>Wheels, 4 - 16" x 7" (40.6 cm x 17.8 cm) aluminum, includes center caps and steel spare</b> 1 - Requires C*15936 Models.	S <sup>1</sup>
	N89	<b>Wheels, 4 - 17" x 7" (43.2 cm x 17.8 cm) aluminum, includes center caps and 16" (40.6 cm) steel spare</b> 1 - Requires C*15936 Models. - Included with (Y92) The North Face Edition, (Z71) Suspension Package, Off-Road or (Z66) Suspension Package, Premium On-Road.	I <sup>1</sup>
	PY0	<b>Wheels, 4 - 16" x 7" (40.6 cm x 17.8 cm) 8-lug forged aluminum, includes center caps and steel spare</b> 1 - Requires C*25936 Models.	S <sup>1</sup>
		<b>Wipers, intermittent, front, wet-arm with pulse washers</b>	S

S = Standard Equipment A = Available n/a = Not Available

I = Included with another feature ■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

\*Indicates availability of feature on multiple models. For example, it indicates feature availability on 2WD and 4WD Models or Rear wheel drive and All-wheel drive Models.

Options listed in the shaded column titled Ref. Only RPO Code are either included in a package or are 'base' equipment and cannot be ordered as a free flow option.

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
	K47	<b>Air cleaner, high-capacity</b> 1 - Included with (Z71) Suspension Package, Off-Road and (Y92) The North Face Edition.	I <sup>1</sup>
	K68	<b>Alternator, 105 amps</b> 1 - Not available with (VYU) Snow Plow Prep Package.	S <sup>1</sup>
	KG3	<b>Alternator, 145 amps</b> 1 - Included with (VYU) Snow Plow Prep Package.	I <sup>1</sup>
		<b>Battery, heavy-duty, 600 cold-cranking amps, includes rundown protection and retained accessory power</b>	S
		<b>Brakes, 4-wheel antilock, 4-wheel disc, includes dynamic rear proportioning</b>	S
	KNP	<b>Cooling, external transmission oil cooler, heavy-duty air-to-oil</b> 1 - Included with (MN8) Transmission, 4-speed automatic, heavy-duty.	I <sup>1</sup>
G80		<b>Differential, locking, heavy-duty, rear</b> 1 - Included with (Y92) The North Face Edition, (Z71) Suspension Package, Off-Road or (Z66) Suspension Package, Premium On-Road.	A <sup>1</sup>
FE9		<b>Emissions, Federal requirements</b>	A
YF5		<b>Emissions, California state requirements</b>	A
NG1		<b>NEW! Emissions, New York or Vermont state requirements</b>	A
NE1		<b>NEW! Emissions, Maine or Massachusetts state requirements</b>	A
NB8		<b>Emissions override, California, Maine, Massachusetts, New York or Vermont (for vehicles ordered by dealers in states of California, New York, Vermont, Massachusetts or Maine with Federal emissions)</b> 1 - Requires (FE9) Emissions, Federal requirements.	A <sup>1</sup>
NC7		<b>Emissions override, Federal (for vehicles ordered by dealers in Federal emission states with California, New York, Vermont, Massachusetts or Maine emissions; may also be used by dealers in states of California, New York, Vermont, Massachusetts or Maine to order different state-specific emissions)</b> 1 - Requires (YF5) Emissions, California state requirements, (NG1) Emissions, New York or Vermont state requirements or (NE1) Emissions, Massachusetts or Maine state requirements.	A <sup>1</sup>
	LM7	<b>Engine, Vortec 5300 V8 SFI (295 HP [220.1 kW] @ 5200 rpm, 325 lb.-ft. [445.5 N-m] @ 4000 rpm)</b> 1 - Requires C*15936 Models.	S <sup>1</sup>
	L18	<b>Engine, Vortec 8100 V8 SFI (340 HP [253.6 kW] @ 4200 rpm, 455 lb.-ft. [616.9 N-m] @ 3200 rpm)</b> 1 - Requires C*25936 Models.	S <sup>1</sup>
K05		<b>Engine block heater</b> 1 - Included with (Y92) The North Face Edition.	A <sup>1</sup>



Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
	C5U	<b>GVWR, 6800 lbs. (3084 kg)</b> 1 - Requires CC15936 Models.	S <sup>1</sup>
	C5W	<b>GVWR, 7000 lbs. (3175 kg)</b> 1 - Requires CK15936 Models.	S <sup>1</sup>
	C6P	<b>GVWR, 8600 lbs. (3901 kg)</b> 1 - Requires CK*25936 Models.	S <sup>1</sup>
GT4		<b>Rear axle, 3.73 ratio</b>	A
GT5		<b>Rear axle, 4.10 ratio</b>	A
	NZZ	<b>Skid Plate Package</b> , includes aluminum front underbody shield starting behind front bumper and running to 1st cross-member, protecting front underbody, oil pan, differential case and transfer case, frame-mounted shields 1 - Requires CK*5936 Models. - With CK15936 Models, included with (Y92) The North Face Edition and (Z71) Suspension Package, Off-Road. - Standard on CK25936 Models.	I <sup>1</sup>
VYU		<b>Snow Plow Prep Package</b> , includes 10-amp power for backup and roof emergency light, 145-amp alternator, high-flow front bumper, forward lamp wiring harness, 1.65" (42 mm) access hole with grommet in front of dash panel, mounting location for snow plow controls, includes (NZZ) Skid Plate Package and (K47) Air cleaner, high capacity. 1 - Requires CK25936 Models. - Not available with (CF5) Sunroof, power.	A <sup>1</sup>
		<b>Steering, power</b>	S
		<b>Suspension, front, independent torsion bar</b>	S
		<b>Suspension, rear, multi-link with coil springs</b> 1 - Requires C*15936 Models.	S <sup>1</sup>
		<b>Suspension, rear, 2-stage multi-leaf springs</b> 1 - Requires C*25936 Models.	S <sup>1</sup>
	ZQ1	<b>Suspension Package, Smooth Ride</b> 1 - Requires C*15936 Models.	S <sup>1</sup>
Z66		<b>Suspension Package, Premium On-Road</b> , includes specially tuned springs and load-leveling shocks, (NW7) Traction assist, (AJ1) Glass, Solar-ray deep tinted, back glass, (G80) Differential, locking, heavy-duty, rear, (N89) Wheels, 4 - 17" (43.2 cm) aluminum, (QAN) Tires, P265/70R17, all-season, blackwall, rubberized vinyl floor mats 1 - Requires CC15936 models. - (QAN) Tires, P265/70R17, all-season, blackwall, may be upgraded to (QAS) Tires, P265/70R17, all-season, White outlined letter.	A <sup>1</sup>
Z71		<b>Suspension Package, Off-Road</b> , includes 1.81" (46 mm) shocks, off-road jounce bumpers, specially tuned springs and shocks, (AJ1) Glass, Solar-ray deep tinted, back glass, (G80) Differential, locking, heavy-duty, rear, (N89) Wheels, 4 - 17" (43.2 cm) aluminum, (QJP) Tires, P265/70R17 on/off-road blackwall, (NZZ) Skid Plate Package, (K47) Air cleaner, high capacity, rubberized vinyl floor mats and Z71 decals on rear quarters 1 - Requires CK15936 Models. - (QJP) Tires, P265/70R17, on-off-road, blackwall may be upgraded to (QJM) Tires, P265/70R17, on-off road, white outlined-letter.	A <sup>1</sup>
	Z85	<b>Suspension Package, Heavy-Duty</b> 1 - Requires C*25936 Models.	S <sup>1</sup>
Z82		<b>Trailer equipment, heavy-duty</b> , includes trailering hitch platform, 7-pin wiring connector and housing	A
		<b>Trailer wiring harness, 7-wire</b>	S

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche
	NP8	<b>Transfer case</b> , electronic Autotrac, includes push-button controls 1 - Requires CK*5936 Models.	S <sup>1</sup>
M30		<b>Transmission</b> , 4-speed automatic, electronically controlled with overdrive and tow/haul mode 1 - Requires C*15936 Models.	A <sup>1</sup>
MN8		<b>Transmission</b> , 4-speed automatic, heavy-duty, electronically controlled with overdrive, tow/haul mode and (KNP) Cooling, external transmission oil cooler 1 - Requires C*25936 Models.	A <sup>1</sup>

S = Standard Equipment    A = Available    n/a = Not Available I = Included with another feature    ■ = Included in Equipment Group    □ = Included in Equipment Group but upgradeable *Indicates availability of feature on multiple models. For example, it indicates feature availability on 2WD and 4WD Models or Rear wheel drive and All-wheel drive Models.								
Model	Engine	Transmissions		Axles		GVWR lbs. (kg)		
		M30 4-Speed Automatic	MN8 4-Speed Automatic	GT4 3.73	GT5 4.10	C5U 6800 (3084)	C5W 7000 (3175)	C6P 8600 (3901)
<b>CC15936</b>	LM7 Vortec 5300 V8 SFI	S	n/a	S	A	S	n/a	n/a
<b>CK15936</b>	LM7 Vortec 5300 V8 SFI	S	n/a	S	A	n/a	S	n/a
<b>CC25936</b>	L18 Vortec 8100 V8 SFI	n/a	S	S	A	n/a	n/a	S
<b>CK25936</b>	L18 Vortec 8100 V8 SFI	n/a	S	S	A	n/a	n/a	S

**2003 Chevrolet Truck Avalanche**
**COLOR AND TRIM - SOLID PAINT ZY1 WITHOUT  
Y92 THE NORTH FACE EDITION**

S = Standard Equipment    A = Available    n/a = Not Available

I = Included with another feature    ■ = Included in Equipment Group    □ = Included in Equipment Group but upgradeable

\*Indicates availability of feature on multiple models. For example, it indicates feature availability on 2WD and 4WD Models or Rear wheel drive and All-wheel drive Models.

Decor Level	Seat Type	Seat Code	Seat Trim	Interior	
				Dark Charcoal	Medium Neutral
Avalanche	Front Reclining split-bench	AE7	Custom Cloth with Insert	69D	52D
Avalanche	Front 6-way power buckets	A95	Sport Cloth with insert	69D	52D
Avalanche	Front 6-way power buckets	A95	Sport Leather seat inserts with Cloth insert	692	522
Avalanche	Front 6-way power, full-feature buckets	AN3	Leather seat inserts	692	522

Exterior Solid Paint	Color Code	WA- Number	Interior	
			Dark Charcoal	Medium Neutral
Light Pewter Metallic	11U	WA-382E	A	A
Black	41U	WA-8555	A	A
NEW! Yellow	43U	WA-5456	A	A
Dark Green Metallic	47U	WA-9539	A	A
Summit White	50U	WA-8624	A	A
NEW! Dark Gray Metallic	62U	WA-805K	A	A
Sunset Orange Metallic	71U	WA-633H	A	A
Victory Red	74U	WA-9260	A	A
NEW! Arrival Blue Metallic	91U	WA-815K	A	A

S = Standard Equipment    A = Available    n/a = Not Available

I = Included with another feature    ■ = Included in Equipment Group    □ = Included in Equipment Group but upgradeable

\*Indicates availability of feature on multiple models. For example, it indicates feature availability on 2WD and 4WD Models or Rear wheel drive and All-wheel drive Models.

Decor Level	Seat Type	Seat Code	Seat Trim	Interior
				Medium Gray/ Graphite
Avalanche	Front 6-way power buckets	A95	Leather seat inserts with The North Face logo	692

Exterior Solid Paint	Color Code	WA-Number	Interior
			Medium Gray/ Graphite
Light Pewter Metallic	11U	WA-382E	A
Black	41U	WA-8555	A
Yellow	43U	WA-5456	A
Dark Green Metallic	47U	WA-9539	A
Summit White	50U	WA-8624	A
Dark Gray Metallic	62U	WA-805K	A
Sunset Orange Metallic	71U	WA-633H	A
Victory Red	74U	WA-9260	A
Arrival Blue Metallic	91U	WA-815K	A

S = Standard Equipment    A = Available    n/a = Not Available

I = Included with another feature    ■ = Included in Equipment Group    □ = Included in Equipment Group but upgradeable

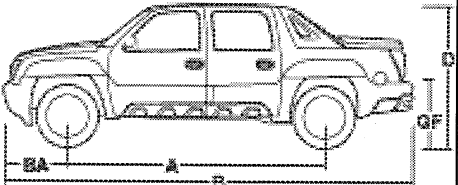
\*Indicates availability of feature on multiple models. For example, it indicates feature availability on 2WD and 4WD Models or Rear wheel drive and All-wheel drive Models.

Options listed in the shaded column titled Ref. Only RPO Code are either included in a package or are 'base' equipment and cannot be ordered as a free flow option.

Free Flow RPO Code	Ref. Only RPO Code	Description	Avalanche

No RPO information available at this time.

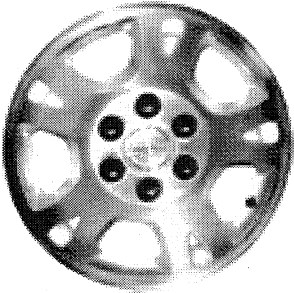
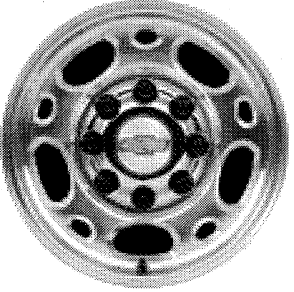
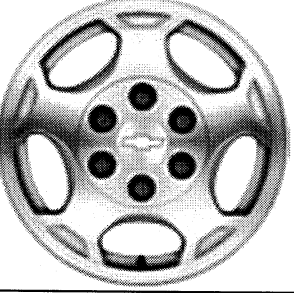
All dimensions in inches (mm) unless otherwise stated.



		Specifications	2WD	4WD
	A	Wheelbase	130.00 (3302)	130.00 (3302)
	B	Overall length, without rear bumper	220.80 (5608)	220.80 (5608)
	C	Body width	79.80 (2027)	79.80 (2027)
	D	Overall height	74.50 (1892)	74.50 (1892)
		Head room, front	40.70 (1034)	40.70 (1034)
		Head room, rear	38.60 (980)	38.60 (980)
		Shoulder room, front	65.20 (1656)	65.20 (1656)
		Shoulder room, rear	65.20 (1656)	65.20 (1656)
		Hip room, front	61.40 (1560)	61.40 (1560)
		Hip room, rear	62.00 (1575)	62.00 (1575)
		Leg room, front	41.30 (1049)	41.30 (1049)
		Leg room, rear	38.90 (988)	38.90 (988)
	BA	Front bumper to axle	38.80 (986)	38.80 (986)
		Rear bumper to axle	52.90 (1344)	52.90 (1344)
	GF	Ground to top of rear load floor	31.00 (787)	31.00 (787)
		Inside height	22.50 (572)	22.50 (572)
	IWR	Inside width, at floor	50.00 (1270)	50.00 (1270)
		Inside length, at floor, with Convert-a-Cab system and Midgate	63.00 (1600)	97.60 (2479)
		Inside width, between wheelhousing	50.00 (1270)	50.00 (1270)
		Ground clearance	8.6 (218.4) with 16" tires / 8.8 (223.5) with 17" tires	8.6 (218.4) with 16" tires / 8.8 (223.5) with 17" tires

Published dimensions indicated are without optional equipment or accessories. Additional accessories or equipment ordered at the customer's request can result in a minor change in these dimensions.

	CC15936	CK15936	CC25936	CK25936
<b>Specifications</b>				
Front shock absorber diameter, in. (mm)	1.26 (32)	1.26 (32)	1.81 (46)	1.81 (46)
Front stabilizer bar diameter, in. (mm)	1.42 (36)	1.12 (28)	1.42 (36)	1.42 (36)
Rear shock absorber diameter, in. (mm)	1.26 (32)	1.26 (32)	1.81 (46)	1.81 (46)
Rear stabilizer bar diameter, in. (mm)	1.12 (28)	1.12 (28)	n/a	n/a
Turning diameter, curb-to-curb, ft. (m)	43.3 (13.2)	43.3 (13.2)	44.1 (13.4)	44.1 (13.4)
<b>Capacities</b>				
Front axle, lbs. (kg)	3400 (1542)	3925 (1780)	4100 (1860)	4500 (2041)
Front spring capacity, lbs. (kg)	3400 (1542)	3800 (1724)	4180 (1896)	4380 (1987)
Rear axle, lbs. (kg)	4000 (1814)	4000 (1814)	6000 (2722)	6000 (2722)
Rear spring capacity, lbs. (kg)	4000 (1814)	4000 (1814)	5500 (2495)	5500 (2495)
Curb weight, lbs. (kg)	5437 (2466)	5678 (2576)	6353 (2882)	6642 (3013)
Cargo volume, cargo box, cu. ft. (liters)	42.9 (1214.9)	42.9 (1214.9)	41.0 (1161.1)	41.0 (1161.1)
Payload <sup>1</sup> , lbs. (kg)	1363 (618)	1322 (600)	2247 (1019)	1958 (888)
Gross Vehicle Weight Rating (GVWR), lbs. (kg)	6800 (3084)	7000 (3175)	8600 (3901)	8600 (3901)
Front Gross Axle Weight Rating (GAWR), lbs. (kg)	3400 (1542)	3600 (1633)	4000 (1814)	4380 (1987)
Rear Gross Axle Weight Rating (GAWR), lbs. (kg)	4000 (1814)	4000 (1814)	5500 (2495)	5500 (2495)
Fuel capacity, approximate, gallon (liters)	31 (117)	31 (117)	37 (140)	37 (140)
Seating capacity (front/rear)	3/3	3/3	3/3	3/3
1. Maximum payload capacity includes weight of driver, passengers, optional equipment and cargo.				



	<p>N89 <b>Wheels, 4 - 17" x 7" (43.2 cm x 17.8 cm) aluminum, includes center caps and 16" (40.6 cm) steel spare</b></p>
	<p>PY0 <b>Wheels, 4 - 16" x 7" (40.6 cm x 17.8 cm) 8-lug forged aluminum, includes center caps and steel spare</b></p>
	<p>PF9 <b>Wheels, 4 - 16" x 7" (40.6 cm x 17.8 cm) aluminum, includes center caps and steel spare</b></p>

	<p>UB0</p> <p><b>Sound system,</b> ETR AM/FM stereo with CD player, includes seek-and-scan, digital clock, auto-tone control, speed-compensated volume, Radio Data System (RDS) and 6-speakers</p>
	<p>UC6</p> <p><b>Sound system,</b> ETR AM/FM stereo with 6-disc CD changer, includes seek-and-scan, digital clock, auto-tone control, Radio Data System (RDS) and Bose speaker system (includes 6-speakers, Bose amplifier and Bose Subwoofer)</p>

**New Features**

- Body Hardware is darker than 2002 Models
- (CJ3) Dual-zone Manual Climate Control standard on all models
- (PDH) Driver convenience package replaces (ZM9) Luxury convenience package and includes the following items: (CJ2) Dual-zone Automatic Climate Control, (UK3) Steering wheel with redundant radio controls and scrolling message center with personalization features, (JF4) Adjustable power pedals, (UG1) Homelink Universal transmitter, (DL3) Mirrors, outside rearview, power folding, power, heated, with turn signals, ground illumination and curb-tilt feature
- (PDQ) Personal Security Package - includes the following items: (UE1) OnStar, 1-year Safe and Sound service, (AJ7) Side impact air bags, (UK3) Steering wheel with redundant radio controls and scrolling message center with personalization features
- (UB0) AM/FM stereo with CD with 6 speakers (standard w/(AE7) bench seats)
- (UC6) AM/FM stereo w/6-disc CD changer and Bose speaker system with 8 speakers (standard with (A95) and (AN3) bucket seats)
- (U2K) XM Radio Satellite digital sound system (requires extra charge customer paid subscription)
- (U42) Rear seat Entertainment system (requires (A95) or (AN3) bucket seats)
- (UK6) Rear seat Audio controls (standard with (A95) or (AN3) bucket seats)
- Newly designed (PF4) 16" aluminum wheels (same RPO)
- 3 new exterior colors: (62) Charcoal Gray Metallic, (91) Arrival Blue Metallic replaces (39) Indigo Blue Metallic, (43) Yellow
- (69) Dark Charcoal Interior Trim replaces (12) Graphite
- New (Y92) The North Face Edition Interior Trim (Medium Gray replaces Cedar Green)
- (GND) Ground effects package
- (NE1) Emissions - includes Massachusetts and Maine
- (NG1) Emissions - now includes only New York and Vermont

**Additional Clever Features**

- Standard equipment is highly contented and incl.: Convert-a-Cab System, Midgate design, Rigid 3-piece cargo cover, Lockable top-box storage, Removable and stowable rear window, PRO-TEC composite locking tailgate

**Changes/Deletions**

- (E95) Tonneau Cover, soft
- Z66 Premium On-Road Suspension no longer contains Z66 decals on side of truck
- Passenger seat no longer power on (A95) Seats
- (Z82) Trailering equipment no longer standard
- (A95) or (AN3) seats no longer have Chevy Bowtie
- (A95) seats no longer contain manual lumbar controls

Option Code	Description
A31	Windows, power
A95	Seats, front reclining buckets
AE7	Seats, front Custom Cloth 40/20/40 split-bench
AJ1	Glass, Solar-Ray deep tinted
AJ7	Air bags, side-impact, driver and right front passenger
AN3	Seats, front leather seat inserts
AU0	Keyless entry, remote
AU3	Door locks, power programmable
B30	Floor covering, color-keyed carpeting
B30	Floor covering, color-keyed carpeting
B37	Floormats, Black, rubberized vinyl
BVE	Assist steps, Dark Charcoal
BVR	Assist steps, polished stainless steel tubular
BVS	Assist steps, Black (dealer installed)
C49	Defogger, rear-window, electric
C5U	GVWR, 6800 lbs. (3084 kg)
C5W	GVWR, 7000 lbs. (3175 kg)
C6P	GVWR, 8600 lbs. (3901 kg)
CF5	Sunroof, power
CJ2	Air conditioning, dual-zone, automatic
CJ3	Air conditioning, dual-zone, manual
DF5	Mirror, inside rearview, electrochromic
DK7	Console, overhead
DK8	Console, overhead
DL3	Mirrors, outside rearview
DL8	Mirrors, outside rearview, foldaway, power adjustable, heated, color-keyed
DPF	Mirrors, outside rearview
DT4	Smoker's Package
E95	Cargo cover, rear, soft
EN4	Cargo cover, rear, rigid
FE9	Emissions, Federal requirements
G80	Differential, locking, heavy-duty, rear
GND	Ground Effects Package
GT4	Rear axle, 3.73 ratio
GT5	Rear axle, 4.10 ratio
JF4	Pedals, power, adjustable
K05	Engine block heater
K34	Cruise control
K47	Air cleaner, high-capacity
K68	Alternator, 105 amps
KG3	Alternator, 145 amps
KNP	Cooling, external transmission oil cooler
L18	Engine, Vortec 8100 V8 SFI
LM7	Engine, Vortec 5300 V8 SFI
M30	Transmission, 4-speed automatic
MN8	Transmission, 4-speed automatic, heavy-duty
N89	Wheels, 4 - 17" x 7" (43.2 cm x 17.8 cm) aluminum
NB8	Emissions override, California, Maine, Massachusetts, New York or Vermont
NC7	Emissions override, Federal

Option Code	Description
NE1	Emissions, Maine or Massachusetts state requirements
NG1	Emissions, New York or Vermont state requirements
NP5	Steering wheel, leather-wrapped rim
NP8	Transfer case, electronic Autotrac
NZZ	Skid Plate Package
PCY	Wheel Flare and Molding Package, Black
PDH	Driver Convenience Package
PDQ	Personal Security Package
PF9	Wheels, 4 - 16" x 7" (40.6 cm x 17.8 cm) aluminum
PY0	Wheels, 4 - 16" x 7" (40.6 cm x 17.8 cm) 8-lug forged aluminum
QAN	Tires, P265/70R17, all-season touring, blackwall
QAS	Tires, P265/70R17, all-season touring, White outlined-letter
QIW	Tires, LT245/75R16E, on-/off-road, blackwall
QIZ	Tires, LT245/75R16E, all-season, blackwall
QJM	Tires, P265/70R17, on-/off-road, White outlined-letter
QJP	Tires, P265/70R17, on-/off-road, blackwall
QMJ	Tires, P265/70R16, all-season touring, blackwall
QMK	Tires, P265/70R16, all-season touring, White outlined-letter
SAF	Tire carrier, outside spare, lockable
T96	Fog lamps, front, round
U2K	Sound system feature, XM Satellite Radio
U42	Entertainment system, rear seat
UB0	Sound system, ETR AM/FM stereo with CD player
UC6	Sound system, ETR AM/FM stereo with 6-disc CD changer
UE1	OnStar
UK3	Sound system feature, steering wheel mounted radio controls
UK6	Sound system feature, rear audio controls
V43	Bumper, rear, Dark Charcoal, step
V54	Luggage rack, roof-mounted, Black
V76	Recovery hooks, 2 front, integrated into front bumper
VK3	License plate bracket, front
VYU	Snow Plow Prep Package
WBH	Without Body Hardware
Y92	The North Face Edition
YF5	Emissions, California state requirements
Z66	Suspension Package, Premium On-Road
Z71	Suspension Package, Off-Road
Z82	Trailer equipment, heavy-duty
Z85	Suspension Package, Heavy-Duty
ZQ1	Suspension Package, Smooth Ride

Maximum trailer ratings are calculated assuming standard equipped vehicle, driver and required trailering equipment. The weight of optional equipment, passengers and cargo will reduce the maximum trailer weight your vehicle can tow. 10 to 15% of the trailer weight is the recommended trailer tongue load.

Automatic Transmission Ratings				
Model	(LM7) Vortec 5300 V8 SFI		(L18) Vortec 8100 V8 SFI	
	Axle Ratio	Maximum Trailer Weight lbs. (kg)	Axle Ratio	Maximum Trailer Weight lbs. (kg)
CC15936	3.73	7200 (3266)		
	4.10	8200 (3720)		
CK15936	3.73	7000 (3175)		
	4.10	7900 (3583)		
CC25936			3.73	10200 (4627)
			4.10	12000 (5443)
CK25936			3.73	9900 (4491)
			4.10	11900 (5398)

Weight carrying hitch limit: 5000-lb. trailer with 600-lb. tongue weight. Weight distributing hitch sway control required over 5000 lb. Trailer weight.

Avalanche is not designed to tow 5th wheel or gooseneck trailers.

Addition of trailer tongue weight cannot cause vehicle weights to exceed Rear Gross Axle Weight Ratings (RGAWR) or Gross Vehicle Weight Ratings (GVWR). Z82 Heavy-Duty Trailering Equipment Package including trailer hitch platform, trailer electrical connector and trailer brake control harness must be ordered in order to achieve maximum trailer ratings.

GCWR For Engine/Rear Axle Ratio Combination with Automatic Transmission				
Engine	(GCWR) Gross Combination Weight Ratings lbs. (kg)			
	13000 (5897)	14000 (6350)	20000 (9072)	22000 (9979)
(LM7) Vortec 5300 V8 SFI	3.73	4.10		
(L18) Vortec 8100 V8 SFI			3.73	4.10