# Chevrolet



# Malibu/Malibu Maxx



2005

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#### **Product Information**

# 2005 Malibu: Refined Performance, Adaptable Versatility, And Tailored Comfort

Introduced as a 2004 model, the all-new Malibu and Malibu Maxx made an immediate impression. The clean lines of the Malibu sedan were recognized as crisply tailored and the unique extended sedan design of the Malibu Maxx attracted customers while defying classification.

Malibu delivers the performance and versatility of the best midsize sedans with the dependability and value that customers expect from Chevrolet. Plus, the Malibu adapts to different individuals and lifestyles with two body styles, flexible interiors and a full range of driver personalization features.

From the B-pillar forward, the Malibu sedan and Malibu Maxx are identical. Rearward of the B-pillar, the two differ substantially. The five-door Malibu Maxx rides on a wheelbase that is 6 inches (15.2 cm) longer than the Malibu sedan, while its overall length is a half-inch (1.3 cm) shorter. The result is a spacious interior for a car its size.

#### **Performance**

"Anyone who has driven the previous version of the Malibu will immediately notice a firmer, quieter, more linear feel in the ride and handling of the new generation," said Gene Stefanyshyn, vehicle line executive for the Malibu and Malibu Maxx. Malibu's dynamic performance and refined composure starts with its foundation - the General Motors Epsilon global architecture. The Malibu and its Malibu Maxx stablemate were the first North American applications of the Epsilon architecture, which also provides the foundation for the Saab 9-3, Opel Vectra and the forthcoming Pontiac G6.

The powertrain choices for the Malibus help bring out the best of the new architecture. The Malibu sedan gets power and fuel efficiency from its standard 144 horsepower (107 kw), 2.2L, dual-overhead-cam Ecotec four-cylinder engine. The LS and LT models of the Malibu and Malibu Maxx feature the new GM 3500 3.5L, overhead-valve V-6, with 200 horsepower (149 kw). All Malibus come with the smooth-shifting Hydra-Matic 4T45-E four-speed electronic automatic transmission. Combined with the broad torque curve of Malibu's four- and six-cylinder engines, the result is strong performance and best-in-class fuel economy.

An independent front suspension with MacPherson struts and a four-link independent rear suspension underpin Malibu. All Malibu models are equipped with power brakes and electric power steering (EPS) with variable assist for low- and high-speed steering maneuvers.

In addition to the vibration-reducing properties of the Epsilon architecture, Malibu has a host of noiseelimination features, including a cast foam-rubber barrier covering the dash panel; a modular noisedampening plate in the dash panel; a fiberglass-composite hood insulator; and front and rear "glove-fit" carpet floor modules.

#### High standards

Every Malibu features a high level of standard equipment. A power driver's seat height adjuster, tilt/telescoping steering column, CD-equipped audio system, power windows, door locks and mirrors are standard on all Malibus. Power adjustable brake and accelerator pedals and manual lumbar support are standard on LS and LT models, and available on the base Malibu sedan. Many of these features are not standard, or even available, in other cars in the Malibu's class.

Malibu is also the first car in its class to offer an optional factory-installed remote vehicle starter system, allowing the driver to get a head start on the car's interior heating and cooling from a range of about 200 feet (61 m).

#### Genuine versatility

Malibu can be a cargo carrier by day and a refined, comfortable people-hauler by night, or the other way around. Use of space is the key. In the sedan body style, Malibu is roomy, measuring out at 101 cubic feet (2,871L) of space for passengers. With a 60/40-split/folding rear seat and a fold-flat front passenger seat, a variety of items will fit fully inside Malibu, including long items such as ladders and snow skis.

The rear seats in Malibu Maxx slide nearly 7 inches (17.8 cm) fore and aft and are split 60/40 not just in the seat back, but also the seat cushion, to further increase comfort. The rear seat backs recline, allowing different sized rear passengers to tailor their seating position in a similar way a front-seat passenger can. The Malibu Maxx has a generous 106 cubic feet (3,002L) of passenger space and a luxurious 41 inches (104 cm) of legroom with the seats pushed all the way back – legroom comparable to a full-size domestic luxury sedan.

The Malibu Maxx also features a standard fixed-rear glass skylight that provides a spacious, open atmosphere over the rear seats. Both driver- and passenger-side rear occupants have the option of opening or closing a standard split/retractable shade to control the amount of light coming through the skylight.

The Malibu Maxx's rear cargo area features a standard power outlet and a multi-functional cargo panel with four positions for two-tier loading. The cargo panel also can be positioned as a table for picnics or tailgate parties. Hooks on the cargo panel help secure smaller items, and cargo nets on each side of the cargo area, also unique to the Malibu Maxx, help keep items from sliding around.

Comfort for rear-seat passengers for all Malibu models is enhanced with a heating/air conditioning system designed for their needs. In addition to airflow to the feet, two vents on the center of the dash – dubbed "turbo blasters" by the car's engineers – are designed to pour generous amounts of heated or cooled air directly into the back seat.

Three levels of audio system offerings are available on the Malibu, including an uplevel radio with an indash, six-CD changer, six speakers (including two tweeters on the A-pillar), automatic volume and tone controls, and XM Satellite Radio compatibility (continental U.S. only). Malibu Maxx adds the option of a rear-seat audio system or a DVD-based rear-seat entertainment system, both complete with wireless headphones.

#### **Style**

Malibu features crisp, clean lines that highlight a space-efficient and aerodynamic exterior. Crystalline-like headlamp lenses and a chrome front bar and gold Chevy bowtie highlight these contemporary lines. Compared with its predecessor, the new Malibu has a slightly wider stance and a much more substantial front end. The exterior is a fresh direction that honors Chevrolet's heritage while allowing European influence in execution.

The interior features a Chevrolet-signature dual cockpit design with luxury features and an overall sense of quality and attention to detail. Seating in the Malibu has the look and feel of an upscale European sedan with comfortable, firm foam padding to give occupants a solid, secure ride that matches the car's nimble performance.

#### Safety and strength

Engineers made extensive use of high-strength steel in strategic areas of the body and developed energy-absorbing front and rear crush zones to help obtain impressive structural performance for safety.

OnStar is the leading provider of in-vehicle safety, security and information services in the United States and Canada. Using the GPS satellite network and wireless technology, OnStar features core safety services and OnStar Personal Calling that allows drivers to make and receive hands-free, voice-activated phone calls using a powerful three-watt analog system and external antenna for greater reception.

The OnStar service available on the 2005 Malibu and Malibu Maxx also includes the Advanced Automatic Crash Notification (AACN) system, making crash data available to 911 centers to potentially dispatch the appropriate life-saving personnel and equipment to crash scenes faster. ACCN does not require air bag deployment.

Other safety features in the Malibu include:

- Dual-stage frontal air bags for the driver and front passenger
- Three-point safety belts for all occupants
- Head curtain side-impact air bag with front seat-mounted thorax side-impact air bag standard on LT, and available on all other models

- Standard four-wheel anti-lock brakes with traction control on LS and LT models, available on base sedan
- LATCH (Lower Anchors and Tethers for CHildren) child-seat attachment system in all rear seating positions

### Model Lineup - Malibu

Engines		Transmission	
	Ecotec 2.2L I-4	3500 3.5L V-6	4-spd electronic auto (Hydra-Matic 4T45-E)
Malibu	S	0	S
Malibu LS	<u>-</u>	S	S
Malibu LT	_	S	S
Malibu Maxx LS	_ :	S	8
Malibu Maxx LT	-	S	S

Key: Standard s Optional o Not available -

#### New for 2005

- Rear spoiler and rear window wiper/washer on Malibu Maxx optional on LS, standard on LT
- Thorax side-impact air bags for front occupants are standard on Malibu LT and Malibu Maxx LT. Available on all other models
- Exterior Appearance Package for Malibu base sedan includes body-color side moldings, 15-inch alloy wheels and rear spoiler
- Heated cloth seats available on Malibu sedan and Malibu Maxx LS

# **Specifications**

# Overview

Models:	Malibu, Malibu Maxx	
Body style / driveline:	5-passenger sedan & extended sedan, unitized body and chassis, front engine, front-wheel drive	
Construction:	2-sided galvanized steel on exterior panels (except roof)	
EPA vehicle class:	midsize car	
Manufacturing location:	Kansas City, Kan.	
Key competitors:	Toyota Camry, Honda Accord, Dodge Stratus, Hyundai Sonata, Mazda 6	

# **Engines**

	Ecotec 2.2L I-4 (L61)	3500 3.5L V-6 (LX9)
Application:	std on base sedan Malibu	std on LS, LT
Type:	2.2L DOHC I-4	3.5L V-6
Displacement (cu in / cc):	134 / 2189	213 / 3500
Bore & stroke (in / mm):	3.39 x 3.72 / 86 x 94.6	3.70 x 3.31 / 94 x 84
Block material:	cast aluminum	cast iron
Cylinder head material:	cast aluminum	cast aluminum
Valvetrain:	DOHC, 4 valves per cylinder	OHV, 2 valves per cylinder
Ignition system:	electronic direct	electronic direct
Fuel delivery:	sequential multi-port fuel injection	sequential multi-port fuel injection
Compression ratio:	10:1	9.8:1
Horsepower (hp / kw @ rpm):	144 / 107 @ 5600	200 / 149 @ 5400
Torque (lb-ft / Nm @ rpm):	155 / 210 @ 4000	220 / 298 @ 3200
Recommended fuel:	87 octane	87 octane
Maximum engine speed (rpm):	6500	6200
Exhaust system:	stainless steel with aluminized coating on the muffler and tailpipe	stainless steel with aluminized
		coating on the muffler and tailpipe
	close-coupled catalytic converters; Quick-Sync 24x ignition system;	close-coupled catalytic converters;
Emissions controls:	returnless fuel rail; fast-response	Quick-Sync 24x ignition system;
	O <sub>2</sub> sensor	returnless fuel rail; fast-response
	Estimated fuel economy:	O <sub>2</sub> sensor
	Localitated fuel economy.	sedan: 23 / 32 / 27
MPG (city / hwy / combined)	24 / 34 / 29	Maxx: 22 / 30 / 26
MPIG (city / hwy / combined)	20 / 42 / 24	sedan: 27 / 42 / 32
(orty / riwy / combined)	29 / 43 / 34	Maxx: 27 / 42 / 32
L/100km (city / hwy / combined)	9.8 / 6.6 / 8.4	sedan: 10.5 / 6.7 / 8.8
		Maxx: 10.5 / 6.7 / 8.8

# **Transmission**

Туре:	Hydra-Matic 4T45-E 4-speed automatic w/overdrive, front-wheel drive
Gear	ratios (:1):
First:	2.96
Second:	1.62
Third:	1.00
Fourth:	0.68
Reverse:	2.14
Final drive ratio:	3.63:1 (2.2L) 3.05:1 (3.5L)

# Chassis/Suspension

	independent MacPherson coil-over-strut strut (gas
Front:	pressurized), coil springs, tubular stabilizer bar, full frame
	isolated front chassis cradle
	independent 4-link design, twin-tube gas shock, dual rate (non-
Rear:	linear) mini block coil spring, solid stabilizer bar, adjustable toe
	and camber
Steering type:	electric, power-assisted variable-speed rack-and-pinion
Steering ratio:	15.9:1
Steering wheel turns, lock-to-lock:	3.1 turns
Turning circle, curb-to-curb (ft / m):	36 / 10.9 sedan
	37.6 / 11.4 Maxx

# Brakes

	base: power-assisted front disc, rear drum
Type:	LS/LT: power-assisted front disc, rear disc anti-lock braking
	system and traction control with Dynamic Rear Proportioning
	and active wheel-speed sensors std on LS/LT, opt on base)
Front rotor (diameter x thickness, in/mm):	10.87 x 1.02 / 276 x 26 sedan
	11.65 x 1.02 / 296 x 25.9; vented discs
Rear drum (diameter x thickness, in/mm):	9.05 x 1.57 / 230 x 40 (drum)
Rear rotor (diameter x thickness, in/mm):	10.63 x 0.55 / 270 x 14 (disc)
Total swept area (sq in / sq cm):	front: 224 / 1444 sedan, 208.3 / 1343 Maxx;
retail erropt area (eq iii / eq eiii).	rear: 88.6 / 572 (drum) 97.2 / 627 (disc)

# Wheels/Tires

	Malibu	Malibu Maxx	
Wheel size and type:	base: 15-inch x 6.5-inch steel	1 C. 4C in ab C. 5 in ab	
	LS: 15-inch x 6.5-inch aluminum, machine-faced or painted	LS: 16-inch x 6.5-inch aluminum machine faced	
	LT: 16-inch x 6.5-inch aluminum,	LT: 16-inch x 6.5-inch aluminum	
	machine-faced	styled	
Tires:	base: P205/65R15, compact spare		
	tire	D215/60D16 oll gazage black	
	LS/LT: P205/60R15 or	P215/60R16 all season blackwa	
	P215/60R16 blackwall touring	compact spare tire	
	tires, compact spare tire		

# **Dimensions**

# **Exterior**

	Malibu	Malibu Maxx
Wheelbase (in / mm):	106.3 / 2700	112.3 / 2852
Overall length (in / mm):	188.3 / 4783	187.8 / 4770
Overall width (in / mm):	69.9 / 1776	69.8 / 1773
Overall height (in / mm):	57.5 / 1461	58.1 / 1476
Track (in / mm):	front: 60 / 1524 rear: 59.3 / 1506	front: 60 / 1524 rear: 60.2 / 1529
Minimum ground clearance (in/ mm):	6.1 / 154	6.1 / 154
Curb weight (lb / kg):	Base: 3174 / 1440 LS: 3297 / 1495 LT: 3315 / 1504	LS: 3458 / 1569 LT: 3476 / 1577
Weight distribution (% front / rear):	62 / 38	60 / 40

# Interior

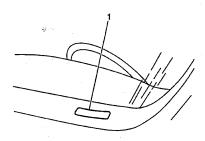
	Malibu Front	Malibu Rear	Malibu Maxx Front	Malibu Maxx Rear
Seating capacity:	2	3	2	3
Head room (in / mm):	39.6 / 1006	37.6 / 955	39.4 / 1001	39.4 / 1001
Leg room (in / mm):	41.9 / 1064	38.5 / 978	41.9 / 1064	41 / 1042
Shoulder room (in / mm):	56.7 / 1440	56.1 / 1425	56.7 / 1440	55.5 / 1410
Hip room (in / mm):	53.2 / 1351	52.4 / 1331	53.5 / 1359	52.4 / 1331

# **Capacities**

	Malibu	Malibu Maxx
EPA passenger volume (cu ft / L):	101.4 / 2871	106 / 3002
PA interior volume (cu ft / L):	116.8 / 3307	128.8 / 3647
Cargo volume (cu ft / L): With second-row seat folded down (Maxx):	15.4 / 436	22.8 / 646 41 / 1161
railer towing maximum (lb / kg):	1000 / 454	1000 / 454
-uel tank (gal / L):	16.3 / 61	16.4 / 62
Engine oil (qt / L):	5.0 / 4.7 (I4) 4.5 / 4.3 (V-6)	4.5 / 4.3
Cooling system (qt / L):	13.6 / 12.9	13.6 / 12.9

# **Vehicle Identification**

# **Vehicle Identification Number (VIN)**



The vehicle identification number (VIN) plate is the legal identifier of the vehicle. The VIN plate is located on the upper LH corner of the Instrument Panel and can be seen through the windshield from the outside of the vehicle:

Position	Definition	Character	Description	
1	Country of Origin	1	U.S.A.	
2	Manufacturer	G	General Motors	
3	Make	1	Chevrolet	
		Z/S	Malibu	
4-5	Carline/Series	Z/T	Malibu LS	
		Z/U	Malibu LT	
6	Body Style	5	Sedan-4 Door 4 Window Notchback, 69	
		6	Sedan- 4 Door 6 Window Plain Back-Hatchback, 68	
7	Restraint System	2	Active Manual Belts W/Driver and Passenger	
•	1 Couraint Cystem		Inflatable Restraint System Frontal	
8	Engine Type	8	RPO LX9 Engine Gas, 6 CYL, 3.5L, SFI, V6	
		FF	RPO L61 Engine Gas, 4 CYL, 2.2L, SFI, ALUM	
9	Check Digit		Check Digit	
10	Model Year	5	2005	
11	Plant Location	F	Fairfax II, KS	
12-17	Plant Sequence Number		Plant Sequence Number	

#### VIN Derivative

All engines and transmissions are stamped or laser etched with a partial vehicle identification number (VIN), which was derived from the complete VIN. A VIN derivative contains the following nine positions:

Position	Definition	Character	Description
1	GM Division Identifier	1	Chevrolet
2	Model Year	5	2005
3	Assembly Plant	F	Fairfax II, KS
4-9	Plant Sequence Number		

A VIN derivative can be used to determine if a vehicle contains the original engine or transmission, by matching the VIN derivative positions to their accompanying positions in the complete VIN:

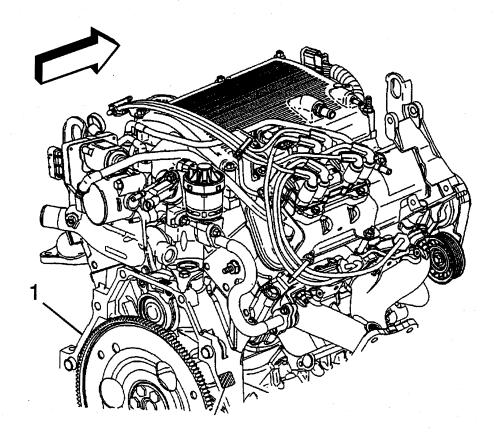
VIN Derivative Position	Equivalent VIN Position
1	3
2	10
3	11
4-9	12-17

### **Engine ID and VIN Derivative Location**

The eighth character in the Vehicle Identification Number (VIN) identifies the engine. Adhesive-backed labels attached to the engine, laser etching or stampings on the engine block indicate the engine unit number/date code. All engines are stamped with a VIN derivative. For more information on the VIN derivative, refer to VIN Derivative above.

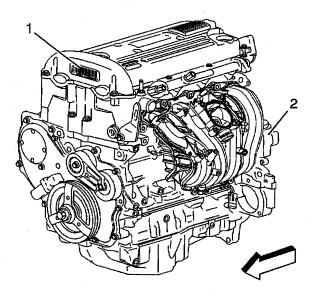
#### LX9, 3.5L Engine VIN Derivative Location

The Vehicle Identification Number - VIN derivative (1) for 3.5L LX9 is stamped or laser etched on the left side rear of the engine block. The Vehicle Identification Number - VIN derivative is nine digits long and can be used to determine if a vehicle contains the original engine.

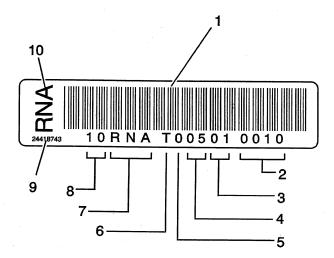


- The first digit identifies the division.
- The second digit identifies the model year.
- The third digit identifies the assembly plant.
- The fourth through ninth digits are the last six digits of the Vehicle Identification Number VIN.

# L61, 2.2 L Engine VIN Derivative Location



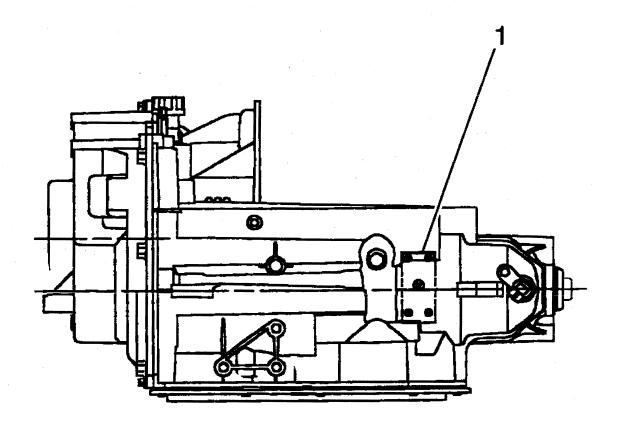
Identification can be made through the use of the Broadcast Code label on the engine front cover (1) and the use of the partial VIN etched on the oil filter bowl (2).



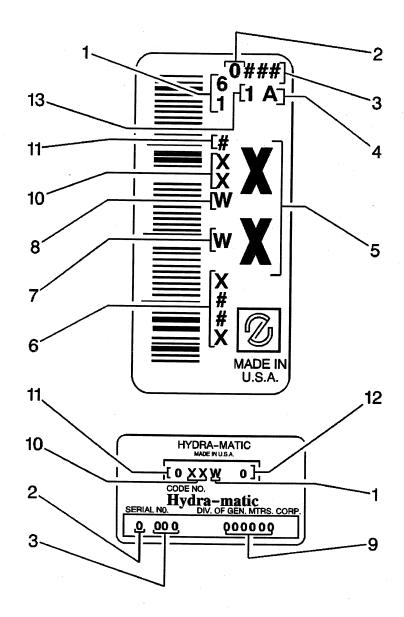
- Barcode (1)
- Sequence Number (2)
- Day (3)
- Month (4)
- Year (5)
- Engine Assembly Plant (6)
- Broadcast Code (7)
- Part Designation (8)
- Engine Assembly Number (9)
- Broadcast Code (10)

The partial VIN identifies the specific vehicle by sequence number.

# Transmission ID and VIN Derivative Location 4T40-E (c)



All automatic transmissions have a metal identification (ID) nameplate (1) attached to the case exterior.

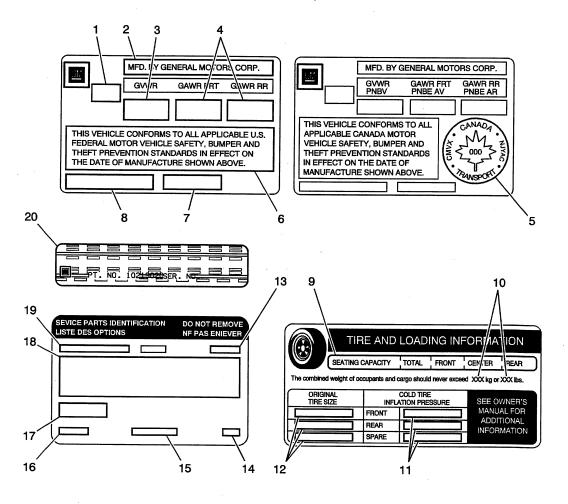


(1) Transaxle (1) Transaxle (2) Calendar Year (2) Calendar Year (3) Julian Date or Day of the Year (3) Julian Date or Day of the Year (4) Shift (A=First Shift, B=Second Shift, C=Third Shift) (5) Model (6) Serial Number in Base Code 31 (7) Plant (8) Hydramatic 4T40 E (9) Serial Number (10) Model (10) Model (11) Model Year (12) Control Number (13) Line Built (1=Line 1, 2=Line 2, 3=Line 3, 4=Line 4)

# **Engine and Transmission Usage**

Body Type	Car Line (Division)	Engine Size	Fuel System	Engine RPO	Transmission Used	Transmission RPO
Z/S	Chevrolet Malibu					
Z/T	Chevrolet Malibu LS	3.5L, V6	SFI	LX9	4T45-E	MN5
Z/U	Chevrolet Malibu LT	, ,			11402	IVIIVO
Z/S	Chevrolet Malibu	0.01.140				
Z/T	Chevrolet Malibu LS	2.2L, V6	SFI	L61	4T45-E	MN5

Label - Vehicle Certification, Tire Place Card, Anti-Theft and Service Parts ID



Callout	Description
Vehicle (	Certification Label
Gross Gross The gr	le certification label is located on the driver door and displays the following assessments:  Vehicle Weight Rating (GVWR)  Axle Weight Rating (GAWR), front and rear ross vehicle weight (GVW) is the weight of the vehicle and everything it carries. The GVW must obt exceed the GVWR. Include the following items when figuring the GVW:  The base vehicle weight (factory weight)  The weight of all vehicle accessories  The weight of the driver and the passengers
1	The weight of the cargo
2	Name of Manufacturer
3	Gross Vehicle Weight Rating
	Gross Axle Weight Rating (Front, Rear)
4	Canadian Safety Mark (w/RPO Z49)
5	Certification Statement
6	Vehicle Class Type (Pass Car, etc.)
7	Vehicle Identification Number
8	Date of Manufacture (Mo/Yr)

Callout	Description						
Tire Plac	ard						
The tire pl	acard label is located on the driver door and displays the following assessments:						
9	Specified Occupant Seating Positions						
10	Maximum Vehicle Capacity Weight						
11	Original Equipment Tires Size						
12	Tire Pressure, Front, Rear, and Spare (Cold)						
	Parts ID Label						
i ne label i	e service parts identification label is located in the rear compartment under the spare tire cover. s use to help identify the vehicle original parts and options.						
13	Vehicle Identification Number						
14	Engineering Model Number (Vehicle Division, Line and Body Style)						
15	Interior Trim Level and Decor						
	Exterior (Paint Color) WA Number						
	Paint Technology						
18	Special Order Paint Colors and Numbers						
19	Vehicle Option Content						
Anti-Thef	t Label						
20	The Federal law requires that General Motors label certain body parts on this vehicle with the VIN. The purpose of the law is to reduce the number of motor vehicle thefts by helping in the tracing and recovery of parts from stolen vehicles.  Labels are permanently affixed to an interior surface of the part. The label on the replacement part contains the letter R, the manufacturer's logo, and the DOT symbol.  The anti-theft label must be covered before any painting, and rustproofing procedures, and uncovered after the procedures. Failure to follow the precautionary steps may result in liability for violation of the Federal Vehicle Theft Prevention Standard and possible suspicion to the owner that the part was stolen.						

# **RPO Code List**

The production/process codes provide the description of the Regular Production Options (RPOs) used on the vehicle. The RPO list is printed on the Service Parts Identification Label. The following is a list of the RPO abbreviations and the description of each:

RPO	Description  Description
AG1	Adjuster Front Seat Power, Multi-Directional, Driver
AK5	Restraint System - Seat, Inflatable, Driver & Passenger
AP3	Lock Control, Entry - Remote, Keyless Entry, Start
AP9	Net - Convenience
ASN	Adjuster FRT ST- Manual, 2 Way, PWR VERT, Driver
AUO	Lock Control, Entry Remote Entry
	Restraint System - Seat, Inflatable, Driver & Passenger, FRT & Side, Roof Side
AY1	Restraint System - Seat, Inflatable, Driver & Passenger, Roof Side
A51	Seat-FRT BKT, Custom
A90	Lock Control RR CMPT - Lid, REM CONT ELEC Release
B37	Covering - Floor Mat, FRT & RR, AUX
CF5	Roof Sun, Glass, Sliding Electric
CV3	Country - Mexico
CV4	Country - Israel
	Wiper System - RR Window, Intermittent
	HVAC System - Air Conditioner, FRT, MAN Controls
C68	HVAC System - Air Conditioner, FRT, AUTO, Electronic Controls
DD8	Mirror I/S R/V - LT Sensitive
	Decal - Roadside Service Information
	Mirror O/S - LH & RH, Remote Control, Electric, Heated
	Mirror O/S - LH & RH, Remote Control, Electric, Manual Fold
	Pocket - Front Seat Back, Driver
E91	Pocket - Front Seat Back, Passenger
	Plant Code - Fairfax, KS, USA
FE0	Suspension System - FRT & RR, Active
FE9	Certification - Emission, Federal
FR9	Ratio - Transaxle Final Drive 3.29
FY1	Ratio - Transaxle Final Drive 3.63
_F83	Ratio - Transaxle Final Drive 3.05
	Pedals, Adjustable, Power
JL9	Brake System - PWR, FRT & RR DISC, Antilock, FRT & RR Wheel
JM4	Brake System - PWR, FRT DISC, RR Drum, Cast Iron, Antilock, FRT & RR Wheel
	Brake System - Power, FRT DISC, RR Drum, Cast Iron
	Brake System - Power, FRT & RR DISC, ABS, 15
	Heater Seat, FRT
	Receptacle - Electrical, Load Compartment
	Heater Engine - Block
	Cruise Control - Automatic, Electronic
	Engine, 6 cyl, 3.5L, SFI, V6, GM
	Engine Gas, 4 CYL, 2.2L, MFI, ALUM, DOHC
	Transmission - Auto 4 SPD, HMD, 4T45-E
NE1	Certification - Emission, Geographically Restricted Registration For Vehicles Up to 14,000 LBS GVW (Use 2003 MDL YR)
	Steering Wheel - Leather, 4 Spokes
	Emission System - Federal, Tier 2
	Emission System - Federal, Tier 2 Phase Out
	Emission System - California, LEV2
,,,,,	Emotion System - Camornia, LEVZ

RPO	Description
NU4	Emission System - California, LEV2 Plus
NW7	Traction Control - Powertrain Management ONLY
N46	Steering Wheel - 4 Spokes
N65	Tire & Wheel - Spare, Space Saver, Steel
PA7	Wheel - 15 x 6.5, Steel
PF3	Wheel - 15 x 6.5, Aluminum
QB5	Wheel - 16 x 6.5, Steel
QD1	Wheel - 16 x 6.5, Aluminum, Styled
QLM	Tire All - P215/60R15-93H BW R/PE ST TL AL3
QMR	Tire All - P205/65R15-92S BW TL AL2
QPE	Tire All - P215/60R16/N BL R/PE ST TL AL2
SSG	Graphic - Switch Function Symbol
T43	Spoiler - RR
T62	Lamp System - Daytime Running-Delete
	Theft Deterrent SYS
UC1	Speedometer - INST, Miles
UC6	Radio - AM/FM Stereo, Seek/Scan, RDS, Multiple Compact DISC, Auto Tone Control, Clock, ETR
UE1	Communication System Vehicle, G. P. S. 1
UG1	Opener- Garage Door, Universal
UK3	Control - Steering Wheel, Accessory
	Radio Control - RR Seat & Earphone Jacks
	Frequencies - European
	Speaker System 4, Base
UN0	Radio AM/FM Stereo, Seek/Scan, CD, Auto Tone, Clock ETR
UP0	Radio AM/FM Stereo, Seek/Scan, Auto Rev Music Search Cass, CD, Auto Tone, Clock FTR
UW4	Speaker System 4, Custom
	Speaker System 6, Premium
U1C	Radio AM/FM Stereo, Seek/Scan, CD, Clock, ETR
	Speedometer-INST, KILO & Miles, KILO Odometer
	Digital Audio System S-Band
U32	Entertainment PKG Rear Seat, Player, DVD
	Antenna - Fixed, Radio
U77	Antenna - RR Window , Radio
VC5	Label - Shipping, Except US, US Possessions, or Japan
_VF5_	Certification - Emission, California
	Holder - Coin
VK3	License Plate Front FRT Mounting PKG
VPM	Modification - Noise Control, Mexico
	Knob - Trans Cont Lever, Leather
	Label - Mercury Disposal Notification
V73	Vehicle Statement-USA/Canada
	Vehicle Statement - Delete
Z49	Export Canadian Modify Mandatory Base Equipment

# **Technical Information**

# **Maintenance and Lubrication**

# **Capacities - Approximate Fluid**

Application	Specification		
	Metric	English	
Important: All capacities are approximate. When adding, trecommended in this manual.	pe sure to fill to the appro	priate level, as	
Air Conditioning Refrigerant R134a	0.6 kg	1.1 lb	
Automatic Transaxle Complete Overhaul	9.0 L	9.5 qt	
Engine Cooling			
2.2L L61 Engine	6.5 L	6.9 gt	
3.5L LX9 Engine	9.6 L	10.1 qt	
Engine Oil with Filter			
2.2L L61 Engine	4.7 L	5 qt	
3.5L LX9 Engine	3.8 L	4 qt	
Fuel Tank	61.1 L	16.1 gal	
Power Steering System	0.7 L	1.5 pt	
Wheel Nut Torque	140 N·m	100 lb ft	

# **Maintenance Items**

Part	GM Part Numbers	ACDelco Part Numbers
Engine Air Cleaner/Filter	24577608	A1615C
Engine Oil Filter		
2.2L L4 Engine	24460713	PF2244G
3.5L V6 Engine	25010792	PF47
Spark Plugs		
2.2L L4 Engine	25337472	41-981
3.5L V6 Engine	12568387	41-101
Windshield Wiper Blades		
Driver's Side - 22.0 inches (55.0 cm)	22688087	
Passenger's Side - 19.6 inches (50.0 cm)	22688086	
Rear - 18 inches (46.7 cm) Wiper blade and assembly	22730014*	·

# **Tire Inflation Pressure Specifications**

Application	Metric	English	
The tire pressures in the table are the correct inflation pressures for the factory installed tires when they are cold. "Cold" means the vehicle has been sitting for at least 3 hours or driven no more than 1.6 km (1 mi). Inspect the tires inflation pressure when the tires are cold.			
Front Tires	200 kPa	29 psi	
Rear Tires	180 kPa	26 psi	
Compact Spare	420 kPa	60 psi	

# Fluid and Lubricant Recommendations

Usage	Fluid/Lubricant
Engine Oil	Engine oil which meets GM Standard GM6094M and displays the American Petroleum Institute Certified for Gasoline Engines starburst symbol. GM Goodwrench® oil meets all the requirements for your vehicle.
Engine Coolant	50/50 mixture of clean, drinkable water and use only DEX-COOL® Coolant.
Hydraulic Brake System	Delco® Supreme 11 Brake Fluid or equivalent DOT-3 brake fluid.
Windshield Washer	GM Optikleen Washer Solvent.
Automatic Transaxle	DEXRON®-III Automatic Transmission Fluid. Look for "Approved for the H-Specification" on the label.
Key Lock Cylinders	Multi-Purpose Lubricant, Superlube (GM Part No. U.S. 12346241, in Canada 10953474).
Hood Latch Assembly, Secondary Latch, Pivots, Spring Anchor, and Release Pawl	Lubriplate Lubricant Aerosol (GM Part No. U.S. 12346293, in Canada 992723) or lubricant meeting requirements of NLGI #2, Category LB or GC-LB.
Hood and Door Hinges	Multi-Purpose Lubricant, Superlube (GM Part No. U.S. 12346241, in Canada 109435474).
Weatherstrip Conditioning	Dielectric Silicone Grease (GM Part No. U.S. 12345579, in Canada 992887).

# **Descriptions and Operations**

# **Power Steering System Description**

The power steering system reduces the amount of effort needed to steer the vehicle. The system uses the powertrain control module (PCM), body control module (BCM), power steering control module (PSCM), discrete battery voltage supply circuit, steering shaft torque sensor, steering wheel position sensor, power steering motor, driver information center (DIC), and the serial data circuit to perform the system functions. The PSCM and the power steering motor are serviced as an assembly and are serviced separately from the steering column assembly. The steering shaft torque sensor and the steering wheel position sensor are not serviced separately from each other or from the steering column assembly. The steering column assembly does not include the power steering motor and module assembly.

### **Steering Shaft Torque Sensor**

The PSCM uses the steering shaft torque sensor as it's main input for determining steering direction and the amount of assists needed. The steering column has an input shaft, from the steering wheel to the torque sensor, and an output shaft, from the torque sensor to the steering shaft coupler. The input and output shafts are separated by a section of torsion bar, where the torque sensor is located. The sensor is a 5 volt dual analog inverse signal device with a valid signal voltage range of 0.25-4.75 volts. When applying torque to the steering column shaft during a right turn, the sensor's signal 1 voltage increases, while the signal 2 voltage decreases within the valid signal voltage range. When applying torque to the steering column shaft during a left turn, the signal 1 voltage decreases, wile the signal 2 voltage increases within the valid signal voltage range. The PSCM recognizes this change in signal voltage as steering direction and steering column shaft torque.

### **Steering Wheel Position Sensor**

The PSCM uses the steering position sensor to determine the steering system on center position. Since the power steering motor provides a slight amount of return to center assist, the PSCM will command the power steering motor to the steering system center position and not beyond. The sensor is a 5 volt dual analog triangle signal device with a valid signal voltage range of 0-5 volts. The sensors signal 1 and signal 2 voltage values will increase and decrease within the valid voltage range, and stay within 2.5-2.8 volts of each other as the steering wheel is turned.

# **Power Steering Motor**

The power steering motor is a 12 volt brushless DC reversible motor with a 65 amp rating. The motor assists steering through a worm gear and reduction gear located in the steering column housing.

# Power Steering Control Module (PSCM)

The PSCM uses a combination of steering shaft torque sensor input, vehicle speed, calculated system temperature and steering tuning to determine the amount of steering assist. When the steering wheel is turned, the PSCM uses signal voltage from the steering shaft torque sensor to detect the amount of torque and steering direction being applied to the steering column shaft and then command the proper amount of current to the power steering motor. The PSCM receives a vehicle speed message from the PCM via the serial data circuit. At low speeds more assist is provided for easy turning during parking maneuvers. At high speeds, less assist is provided for improved road feel and directional stability. The PSCM nor the power steering motor are designed to handle 65 amps continuously. If the power steering system is exposed to excessive amounts of static steering conditions, the PSCM will go into a protection mode to avoid thermal damage to the power steering components. In this mode the PSCM will limit the amount of current commanded to the power steering motor which reduces system temperature and steering assist levels. The PSCM must also be setup with the correct steering tuning which are different in relation to the vehicles powertrain configuration, sedan, coupe, tire and wheel size etc.. The PSCM has the ability to detect malfunctions within the power steering system. Any malfunction detected will cause the DIC to display the POWER STEERING warning message and/or the service vehicle soon indicator.

# **Steering Wheel and Column**

The electric power steering (EPS) system reduces the amount of effort needed to steer the vehicle. The steering column is integrated with an assist mechanism which contains a hub gear fitted onto the lower steering shaft. The hub gear mates with a worm gear that is driven by the EPS motor, which is serviced separately from the steering column. The steering column is serviced as a complete assembly only. Disassembly of the column beyond the procedures included may lead to malfunction of the steering system.

#### Assist Mechanism

The assist mechanism is located at the bottom of the steering column. It contains the assist mechanism input shaft (driven by the EPS motor), the lower steering shaft, the hub gear and both the torque sensor and the steering position sensor. These sensors provide information to the power steering control module (PSCM), which is serviced as a unit with the EPS motor.

### **Steering Shaft Torque Sensor**

The PSCM uses the steering shaft torque sensor as its main input for determining steering direction and the amount of assist needed. The steering column has an input shaft, from the steering wheel to the torque sensor, and an output shaft, from the torque sensor to the steering shaft coupler. The input and output shafts are separated by a section of torsion bar, where the torque sensor is located. The sensor is a 5-volt dual analog inverse signal device with a valid signal voltage range of 0.25-4.75 volts. When applying torque to the steering column shaft during a right turn, the sensor signal 1 voltage increases, while the signal 2 voltage decreases within the valid signal voltage range. When applying torque to the steering column shaft during a left turn, the signal 1 voltage decreases, wile the signal 2 voltage increases within the valid signal voltage range. The PSCM recognizes this change in signal voltage as steering direction and steering column shaft torque.

### **Steering Wheel Position Sensor**

The PSCM uses the steering position sensor to determine the steering system on center position. Since the motor/module provides a slight amount of return to center assist, the PSCM will command the motor/module to the steering system center position and not beyond. The sensor is a 5-volt dual analog triangle signal device with a valid signal voltage range of 0-5 volts. The sensors signal 1 and signal 2 voltage values will increase and decrease within the valid voltage range, and stay within 2.5-2.8 volts of each other as the steering wheel is turned.

# **Suspension Description and Operation**

# **Front Suspension**

The front suspension has 2 primary purposes:

- Isolate the driver from irregularities in the road surface.
- Define the ride and handling characteristics of the vehicle.

The front suspension absorbs the impact of the tires travelling over irregular road surfaces and dissipates this energy throughout the suspension system. This process isolates the vehicle occupants from the road surface. The rate at which the suspension dissipates the energy and the amount of energy that is absorbed is how the suspension defines the vehicles ride characteristics. Ride characteristics are designed into the suspension system and are not adjustable. The ride characteristics are mentioned in this description in order to aid in the understanding of the functions of the suspension system. The suspension system must allow for the vertical movement of the tire and wheel assembly as the vehicle travels over irregular road surfaces while maintaining the tire's horizontal relationship to the road.

This requires that the steering knuckle be suspended between a lower control arm and a strut assembly. The lower control arm attaches from the steering knuckle at the outermost point of the control arm. The attachment is through a ball and socket type joint. The innermost end of the control arm attached at 2 points to the vehicle frame through semi-rigid bushings. The upper portion of the steering knuckle is

attached to a strut assembly. The strut assembly then connects to the vehicle body by way of an upper bearing. The steering knuckle is allowed to travel up and down independent of the vehicle body structure and frame.

This up and down motion of the steering knuckle as the vehicle travels over bumps is absorbed predominantly by the coil spring. This spring is retained under tension over the strut assembly. A strut is used in conjunction with this system in order to dampen out the oscillations of the coil spring. A strut is a basic hydraulic cylinder. The strut is filled with oil and has a moveable shaft that connects to a piston inside the strut. Valves inside the shock absorber offer resistance to oil flow and consequently inhibit rapid movement of the piston and shaft. Each end of the shock absorber is connected in such a fashion to utilize this recoil action of a spring alone. Each end of the strut is designed as the connection point of the suspension system to the vehicle and acts as the coil spring seat. This allows the strut to utilize the dampening action to reduce the recoil of a spring alone. The lower control arm is allowed to pivot at the vehicle frame in a vertical fashion. The ball joint allows the steering knuckle to maintain the perpendicular relationship to the road surface.

Front suspensions systems utilize a stabilizer shaft. The stabilizer bar connects between the left and right lower control arm assemblies through the stabilizer link and stabilizer shaft insulators. This bar controls the amount of independent movement of the suspension when the vehicle turns. Limiting the independent movement defines the vehicles handling characteristics on turns.

#### **Rear Suspension**

The rear suspension system on this vehicle is of the independent link type. Rear suspension adjustment is achieved through adjustable toe links and lower control arms. The rear coil springs are retained between the Body and the lower control arm. Rubber insulators isolate the coil spring at both top and bottom. The rear suspension consists of two shock absorbers attached to the Knuckle and the reinforced body areas.

The rear suspension system performs the following functions:

- Maintains the relationship of the rear axle to the body.
- · Controls the torque reaction on acceleration and braking.

The suspension system consists of the following components:

- Support Assembly
- Coil Springs and Insulators
- Stabilizer Shaft, Insulators and Stabilizer Links
- Toe Links
- Upper Control Arms
- Lower Control Arms
- Trailing Arms
- Knuckles
- Wheel Bearing/Hub
- Shock Absorbers

#### Wheels and Tires

#### General Description

The factory installed tires are designed to operate satisfactorily with loads up to and including the full rated load capacity when these tires are inflated to the recommended pressures.

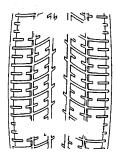
The following factors have an important influence on tire life:

- Correct tire pressures
- Correct wheel alignment
- Proper driving techniques
- Tire rotation

The following factors increase tire wear:

- Heavy cornering
- Excessively rapid acceleration
- Heavy braking

#### **Tread Wear Indicators Description**



The original equipment tires have tread wear indicators that show when you should replace the tires.

The location of these indicators are at 72 degree intervals around the outer diameter of the tire. The indicators appear as a 6 mm (0.25 in) wide band when the tire tread depth becomes 1.6 mm (2/32 in).

#### Metric Wheel Nuts and Bolts Description

Metric wheel/nuts and bolts are identified in the following way:

- The wheel/nut has the word Metric stamped on the face.
- The letter M is stamped on the end of the wheel bolt.

The thread sizes of metric wheel/nuts and the bolts are indicated by the following example: M12 x 1.5.

- M = Metric
- 12 = Diameter in millimeters
- 1.5 = Millimeters gap per thread

#### **Tire Inflation Description**

When you inflate the tires to the recommended inflation pressures, the factory-installed wheels and tires are designed in order to handle loads to the tire's rated load capacity. Incorrect tire pressures, or underinflated tires, can cause the following conditions:

- Vehicle handling concerns
- Poor fuel economy
- Shortened tire life
- Tire overloading

Inspect the tire pressure when the following conditions apply:

- The vehicle has been sitting at least 3 hours.
- The vehicle has not been driven for more than 1.6 km (1 mi).
- The tires are cool.

Inspect the tires monthly or before any extended trip. Adjust the tire pressure to the specifications on the tire label. Install the valve caps or the extensions on the valves. The caps or the extensions keep out dust and water.

The kilopascal (kPa) is the metric term for pressure. The tire pressure may be printed in both kilopascal (kPa) and psi. One psi equals 6.9 kPa.

# Inflation Pressure Conversion (Kilopascals to PSI)

kPa	psi	kPa	psi
140	20	215	31
145	21	220	32
155	22	230	33
160	23	235	34
165	24	240	35
170	25	250	36
180	26	275	40

Conversion: 6.9 kPa = 1 psi			
205	30	415	60
200	29	380	55
190	28	345	50
185	27	310	45
kPa	psi	kPa	psi

Tires with a higher than recommended pressure can cause the following conditions:

- A hard ride
- Tire bruising
- Rapid tread wear at the center of the tire

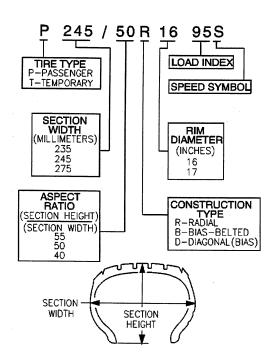
Tires with a lower than recommended pressure can cause the following conditions:

- A tire squeal on turns
- Hard steering
- Rapid wear and uneven wear on the edge of the tread
- Tire rim bruises and tire rim rupture
- Tire cord breakage
- High tire temperatures
- Reduced vehicle handling
- High fuel consumption
- Soft riding

Unequal pressure on the same axle can cause the following conditions:

- Uneven braking
- Steering lead
- · Reduced vehicle handling

#### P-Metric Sized Tires Description



Most P-metric tire sizes do not have exact corresponding alphanumeric tire sizes. Replacement tires should be of the same tire performance criteria (TPC) specification number including the same size, the same load range, and the same construction as those originally installed on the vehicle. Consult a tire dealer if you must replace the P-metric tire with other sizes. Tire companies can best recommend the closest match of alphanumeric to P-metric sizes within their own tire lines.

# **Driveline System Description and Operation**

#### Wheel Drive Shafts

Front wheel drive axles are flexible assemblies.

Front wheel drive axles consist of the following components:

- A front wheel drive shaft tri-pot joint (inner joint)
- A front wheel drive shaft constant velocity joint (outer joint)
- A front wheel drive shaft The front wheel drive shaft connects the front wheel drive shaft tri-pot
  joint and the front wheel drive shaft constant velocity joint.

The front wheel drive shaft tri-pot joint is completely flexible. The front wheel drive shaft tri-pot joint can move in and out.

The front wheel drive shaft constant velocity joint is flexible, but the front wheel drive shaft constant velocity joint cannot move in and out.

#### **Boots (Seals) And Clamps**

The front wheel drive shaft constant velocity joint and the front wheel drive shaft tri-pot joint boots (seals) in the front wheel drive axle are made of a thermoplastic material.

The clamps in front wheel drive axle are made of stainless steel.

The boot (seal) provides the following functions:

- Protection of the internal parts of the front wheel drive shaft constant velocity joint and the front wheel drive shaft tri-pot joint. The boot (seal) protects the grease from the following sources of damage:
  - Harmful atmospheric conditions (such as extreme temperatures or ozone gas)
  - Foreign material (such as dirt or water)
- Allows angular movement and the axial movement of the front wheel drive shaft tri-pot joint.
- Allows angular movement of the front wheel drive shaft constant velocity joint.

#### **Important**

Protect the boots (seals) from sharp tools and from the sharp edges of the surrounding components.

Any damage to the boots (seals) or the clamps will result in leakage. Leakage will allow water to leak into the front wheel drive shaft tri-pot joint and the front wheel drive shaft constant velocity joints. Leakage will also allow grease to leak out of the front wheel drive shaft tri-pot joints and the front wheel drive shaft constant velocity joints.

Leakage may cause noisy front wheel drive axle operation and eventual failure of the internal components.

The clamps provide a leak proof connection for the front wheel drive shaft tri-pot joint and the front wheel drive shaft constant velocity joint at the following locations:

- The housing
- The front wheel drive shaft

The thermoplastic material performs well under normal conditions and normal operation. However, the material is not strong enough to withstand the following conditions:

Abusive handling

 Damage from sharp objects (such as sharp tools or any sharp edges of the surrounding components in the vehicle).

### Front Wheel Drive Shaft Tri-pot Joint (Inner Joint)

The front wheel drive shaft tri-pot joint is made with the tri-pot design without an over-extension limitation retainer.

The joint is constructed as follows for vehicles that are equipped with an automatic transmission:

- The left front wheel drive axle has a female spline. The female spline installs over a stub shaft that protrudes from the transaxle.
- The right front wheel drive axle has a male spline. The right front wheel drive axle uses barrel type snap rings in order to interlock with the transaxle gears.

# Front Wheel Drive Shaft Constant Velocity Joint (Outer Joint)

The front wheel drive shaft constant velocity joint is made with the Rzeppa joint design.

The shaft end (which mates with the knuckle/hub) has a helical spline. The helical spline ensures a tight, press-type fit.

This design prevents end play between the hub bearing and the front wheel drive axle.

# **Braking System Description and Operation**

# **Hydraulic Brake System Description and Operation**

### **System Component Description**

The hydraulic brake system consists of the following:

# Hydraulic Brake Master Cylinder Fluid Reservoir

Contains supply of brake fluid for the hydraulic brake system.

### **Hydraulic Brake Master Cylinder**

Converts mechanical input force into hydraulic output pressure.

Hydraulic output pressure is distributed from the master cylinder through two hydraulic circuits, supplying diagonally-opposed wheel apply circuits.

### **Hydraulic Brake Pressure Balance Control System**

Regulates brake fluid pressure delivered to hydraulic brake wheel circuits, in order to control the distribution of braking force.

Pressure balance control is achieved through dynamic rear proportioning (DRP), which is a function of the ABS modulator.

### Hydraulic Brake Pipes and Flexible Brake Hoses

Carries brake fluid to and from hydraulic brake system components.

### **Hydraulic Brake Wheel Apply Components**

Converts hydraulic input pressure into mechanical output force.

#### **System Operation**

Mechanical force is converted into hydraulic pressure by the master cylinder, regulated to meet braking system demands by the pressure balance control system, and delivered to the hydraulic brake wheel circuits by the pipes and flexible hoses. The wheel apply components then convert the hydraulic pressure back into mechanical force which presses linings against rotating brake system components.

# **Brake Assist System Description and Operation**

#### **System Component Description**

The brake assist system consists of the following:

#### **Brake Pedal**

Receives, multiplies and transfers brake system input force from driver.

#### **Brake Pedal Pushrod**

Transfers multiplied input force received from brake pedal to brake booster.

#### Vacuum Brake Booster

Uses source vacuum to decrease effort required by driver when applying brake system input force.

When brake system input force is applied, air at atmospheric pressure is admitted to the rear of both vacuum diaphragms, providing a decrease in brake pedal effort required. When input force is removed, vacuum replaces atmospheric pressure within the booster.

#### **Vacuum Source**

Supplies force used by vacuum brake booster to decrease brake pedal effort.

#### **Vacuum Source Delivery System**

Enables delivery and retention of source vacuum for vacuum brake booster.

#### **System Operation**

Brake system input force is multiplied by the brake pedal and transferred by the pedal pushrod to the hydraulic brake master cylinder. Effort required to apply the brake system is reduced by the vacuum brake booster.

# **Disc Brake System Description and Operation**

#### **System Component Description**

The disc brake system consists of the following components:

#### **Disc Brake Pads**

Applies mechanical output force from the hydraulic brake calipers to friction surfaces of brake rotors.

#### **Disc Brake Rotors**

Uses mechanical output force applied to friction surfaces from the disc brake pads to slow speed of tire and wheel assembly rotation.

#### **Disc Brake Pad Hardware**

Secures disc brake pads firmly in proper relationship to the hydraulic brake calipers. Enables a sliding motion of brake pads when mechanical output force is applied.

#### **Disc Brake Caliper Hardware**

Provides mounting for hydraulic brake caliper and secures the caliper firmly in proper relationship to caliper bracket. Enables a sliding motion of the brake caliper to the brake pads when mechanical output force is applied.

#### **System Operation**

Mechanical output force is applied from the hydraulic brake caliper pistons to the inner brake pads. As the pistons press the inner brake pads outward, the caliper housings draw the outer brake pads inward. This allows the output force to be equally distributed. The brake pads apply the output force to the friction surfaces on both sides of the brake rotors, which slows the rotation of the tire and wheel assemblies. The

correct function of both the brake pad and brake caliper hardware is essential for even distribution of braking force.

# **Drum Brake System Description and Operation**

#### **System Component Description**

The drum brake system consists of the following:

#### **Drum Brake Shoes**

Applies mechanical output force, from hydraulic brake wheel cylinders, to friction surface of brake drums.

#### **Brake Drums**

Uses mechanical output force applied to friction surface from drum brake shoes to slow speed of tire and wheel assembly rotation.

#### **Drum Brake Hardware**

Secures drum brake shoes firmly in proper relationship to hydraulic brake wheel cylinders. Enables sliding motion of brake shoes needed to expand toward friction surface of drums when mechanical output force is applied. Provides return of brake shoes when mechanical output force is relieved.

#### **Drum Brake Adjusting Hardware**

Provides automatic adjustment of brake shoes to brake drum friction surface whenever brake apply occurs.

#### System Operation

Mechanical output force is applied from the hydraulic brake wheel cylinder pistons to the top of the drum brake shoes. The output force is then distributed between the primary and secondary brake shoes as the shoes expand toward the friction surface of the brake drums. The brake shoes apply the output force to the friction surface of the brake drums, which slows the rotation of the tire and wheel assemblies. The proper function of both the drum brake hardware and adjusting hardware is essential to the proper distribution of braking force.

# Park Brake System Description and Operation

### **System Component Description**

The park brake system consists of the following:

#### Park Brake Lever Assembly

Receives, multiplies, and transfers park brake system apply input force from operator to park brake cable system.

Releases applied park brake system when lever is returned to at-rest, lowered, position.

#### **Park Brake Cables**

Transfers input force received from park brake lever, through park brake cable equalizer, to park brake apply levers.

#### Park Brake Cable Equalizer

Evenly distributes input force to both the left and right park brake units.

#### Park Brake Apply Lever

Multiplies and transfers input force to park brake actuator/adjuster.

#### Park Brake Actuator/Adjuster

Uses multiplied input force from apply pedal to apply the disc brake pads towards the friction surface of the brake rotor.

Threaded park brake actuators are also used to control clearance between the disc brake pads and the friction surface of the brake rotor.

#### **System Operation**

Park brake apply input force is received by the park brake pedal assembly being applied. The input force is multiplied by the pedal assembly, transferred and evenly distributed, through the park brake cables and the park brake cable equalizer, to the left and right park brake apply levers. The park brake apply levers multiply and transfer the apply input force to the park brake actuators which apply the disc brake pads towards the friction surface of the brake rotor in order to prevent the rotation of the rear tire and wheel assemblies. The park brake pedal assembly releases an applied park brake system when it is released and returned to the at rest position.

### **ABS Description and Operation**

#### **Antilock Brake System**

When wheel slip is detected during a brake application, the ABS enters antilock mode. During antilock braking, hydraulic pressure in the individual wheel circuits is controlled to prevent any wheel from slipping. A separate hydraulic line and specific solenoid valves are provided for each wheel. The ABS can decrease, hold, or increase hydraulic pressure to each wheel brake. The ABS cannot, however, increase hydraulic pressure above the amount which is transmitted by the master cylinder during braking.

During antilock braking, a series of rapid pulsations is felt in the brake pedal. These pulsations are caused by the rapid changes in position of the individual solenoid valves as the EBCM responds to wheel speed sensor inputs and attempts to prevent wheel slip. These pedal pulsations are present only during antilock braking and stop when normal braking is resumed or when the vehicle comes to a stop. A ticking or popping noise may also be heard as the solenoid valves cycle rapidly. During antilock braking on dry pavement, intermittent chirping noises may be heard as the tires approach slipping. These noises and pedal pulsations are considered normal during antilock operation.

Vehicles equipped with ABS may be stopped by applying normal force to the brake pedal. Brake pedal operation during normal braking is no different than that of previous non-ABS systems. Maintaining a constant force on the brake pedal provides the shortest stopping distance while maintaining vehicle stability.

# **Engine Description and Operation**

# Engine Mechanical – 2.2L (L61)

# **Mechanical Specifications**

Application		Specification		
, Aphioacion	Metric	English		
General Data				
Engine Type	Inline 4	Cylinder		
Displacement	2.2 L	134 CID		
RPO		.61		
Liter (VIN)		F		
Bore	85.992-86.008 mn	3.3855-3.3861 in		
Stroke	94.6 mm	3.727 in		
Compression Ratio		0:01		
Balance Shaft				
Bearing Clearance	0.030-0.063 mm	0.0012-0.0025 in		
Bearing Diameter - Inside - Carrier		0.7894-0.7899 in		
Bearing Diameter - Outside - Carrier		1.6526-1.6534 in		
Bearing Journal Diameter		0.7874-0.7882 in		
Bushing Clearance	0.033-0.102 mm			
Bushing Diameter - Inside		1.4479-1.4498 in		
Bushing Journal Diameter		1.4479-1.4498 in 1.4458-1.4466 in		
End Play	0.100-0.300 mm			
Block	0.100-0.000 11111	0.0020-0.0116111		
Balance Shaft Bearing Bore Diameter - Carrier	40,000,40,040	14.0505.4.0540.1		
Balance Shaft Bushing Bore Diameter		1.6535-1.6542 in		
Crankshaft Main Bearing Bore Diameter	40.763-40.776 mm	1.6048-1.6054 in		
Cylinder Bore Diameter	04.008-04.082 mm	2.5224-2.5229 in		
Cylinder Bore Out-of-Round - Maximum		3.3855-3.3861 in		
Cylinder Bore Taper - Maximum	0.010 mm 0.010 mm	0.0004 in		
Cylinder Head Deck Surface Flatness - Transverse	0.030 mm	0.0004 in		
Cylinder Head Deck Surface Flatness - Longitude		0.0012 in		
Cylinder Head Deck Surface Flatness - Overall	0.050 mm 0.08 mm	0.002 in		
Camshaft	0.06 11111	0.0031 in		
Camshaft End Play	0.040-0.144 mm			
Camshaft Journal Diameter Camshaft Thrust Surface		1.0604-1.0614 in		
	21.000-21.052 mm	0.8268-0.8252 in		
Connecting Rod				
Connecting Rod Bearing Clearance	0.029-0.069 mm	0.0011-0.0027 in		
Connecting Rod Bore Diameter - Bearing End	52.118-52.134 mm	2.0519-2.05252 in		
Connecting Rod Bore Diameter - Pin End	20.007-20.021 mm			
Connecting Rod Side Clearance	0.070-0.370 mm	0.0028-0.0146 in		
Connecting Rod Straightness - Bend - Maximum	0.021 mm	0.0083 in		
Connecting Rod Straightness - Twist - Maximum	0.04 mm	0.0157 in		
Crankshaft				
Connecting Rod Journal Diameter	49.000-49.014 mm	1.9291-1 9297 in		
Crankshaft End Play	0.050-0.380 mm	0.0012-0.0150 in		
Crankshaft Main Bearing Clearance	0.031-0.067 mm	0.0012-0.0026 in		
Crankshaft Main Journal Diameter	55.994-56.008 mm			

Application	Specification		
rippiloation	Metric	English	
Cylinder Head			
Surface Flatness - Block Deck - Transverse	0.030 mm	0.0012 in	
Surface Flatness - Block Deck - Longitude	0.050 mm	0.002 in	
Surface Flatness - Block Deck - Overall	0.1 mm	0.004 in	
Valve Guide Bore - Exhaust	6.000-6.012 mm	0.2362-0.2367 in	
Valve Guide Bore - Intake	6.000-6.012 mm	0.2362-0.2367 in	
Valve Lifter Bore Diameter - Stationary Lash Adjusters	12.013-12.037 mm		
Lubrication System		The state of the s	
Oil Pressure - Minimum - [commat]1000 RPM	344.75-551.60 kPa	50-80 psi	
Oil Capacity	4.8L	5.0 quarts	
Piston Rings			
Piston Ring End Gap - First Compression Ring	0.20-0.40 mm	0.008-0.016 in	
Piston Ring End Gap - Second Compression Ring	0.35-0.55 mm	0.014-0.022 in	
Piston Ring End Gap - Oil Control Ring - Rails	0.25-0.76 mm	0.010-0.030 in	
Piston Ring to Groove Clearance - First Compression Ring	0.04-0.08 mm	0.0015-0.0031 in	
Piston Ring to Groove Clearance - Second Compression Ring	0.030-0.069 mm	0.0012-0.0027 in	
Piston Ring to Groove Clearance - Oil Control Ring	0.090-0.106 mm	0.0035-0.0042 in	
Piston Ring Thickness - First Compression Ring	1.170-1.190 mm	0.0461-0.0469 in	
Piston Ring Thickness - Second Compression Ring	1.471-1.490 mm	0.0579-0.0587 in	
Piston Ring Thickness - Oil Control Ring - Rail - Maximum	0.43 mm	0.0169 in	
Piston Ring Thickness - Oil Control Ring - Spacer	1.574-1.651 mm	0.0620-0.0650 in	
Pistons and Pins			
Piston - Piston Diameter - [commat]14.5 mm up	85.967-85.982 mm	3.3845-3.3851 in	
Piston - Piston Pin Bore Diameter	20.002-20.007 mm		
Piston - Piston Ring Grove Width - Top	1.23-1.25 mm	0.0484-0.0492 in	
Piston - Piston Ring Grove Width - Second	1.52-1.54 mm	0.0598-0.0606 in	
Piston - Piston Ring Grove Width - Oil Control	2.52-2.54 mm	0.0992-0.1000 in	
Piston - Piston To Bore Clearance	0.010-0.041 mm	0.0004-0.0016 in	
Pin - Piston Pin Clearance to Connecting Rod Bore	0.007-0.026 mm	0.0003-0.0010 in	
Pin - Piston Pin Clearance to Piston Pin Bore	0.002-0.012 mm	0.0001-0.0005 in	
Pin - Piston Pin Diameter	19.995-20.000 mm	0.7872-0.7874 in	
Pin - Piston Pin End Play	0.19-1.16 mm	0.0075-0.0461 in	
/alve System			
/alves - Valve Face Runout - Maximum	0.04 mm	0.0016 in	
/alves - Valve Seat Runout - Maximum	0.05 mm	0.0020 in	
/alves - Valve Stem Diameter - Intake	5.955-5.970 mm	0.2344-0.2355 in	
/alves - Valve Stem Diameter - Exhaust	5.935-5.950 mm	0.2337-0.2343 in	
/alves - Valve Stem to Guide Clearance - Intake	0.030-0.057 mm	0.0012-0.0022 in	
/alves - Valve Stem to Guide Clearance - Exhaust	0.050-0.077 mm	0.0020-0.0026 in	
/alve Lifters - Valve Lifter Diameter - Stationary Lash Adjuster	11.986-12.000 mm	0.0005-0.0020 in	
/alve Lifters - Valve Lifter-to-Bore Clearance - Stationary Lash Adjuster	0.013-0.051 mm	3.2210-3.2299 in	
/alve Springs - Valve Spring Load - Closed - [commat]22.5 mm	245.0-271.0 N	Eng Spec.	
/alve Springs - Valve Spring Load - Open - [commat]32.5 mm	525.0-575.0 N		

Application	Speci	Specification	
	Metric	English	
A/C Compressor to Block Bolt	20 N·m	15 lb ft	
Balance Shaft Adjustable Chain Guide Bolt	10 N·m	89 lb in	
Balance Shaft Bearing Carrier to Block Bolt	10 N·m	89 lb in	
Balance Shaft Fixed Chain Guide Bolt	10 N·m	89 lb in	
Balance Shaft Sprocket Bolt	50 N·m	37 lb ft	
Cam Cover to Cylinder Head Bolt	10 N·m	89 lb in	
Cam Cover to Ground Cable Bolt	10 N·m	89 lb in	
Cam Cover to Ground Cable Stud	10 N·m	89 lb in	
Camshaft Bearing Cap Bolt	10 N·m	89 lb in	
Camshaft Sprocket Bolt		00 10 111	
First Pass	85 N·m	63 lb ft	
Final Pass		egrees	
Camshaft Timing Chain Tensioner	75 N·m	55 lb ft	
Chain Guide Plug	90 N·m	59 lb ft	
Connecting Rod Bolt Torque	1 0011111	_ OO ID IL	
First Pass	25 N·m	18 lb ft	
Final Pass		egrees	
Crankshaft Position Sensor Bolt	10 N·m	89 lb in	
Crankshaft Pulley Bolt	1014111	09 10 111	
First Pass	100 N·m	74 lb ft	
Final Pass		egrees	
Cylinder Head Air Bleed Tube	15 N·m	11 lb ft	
Cylinder Head Bolt	1314111	TIBIL	
First Pass	30 N·m	22 lb ft	
Final Pass		egrees	
Cylinder Head Front Chaincase Bolt	35 N·m	26 lb ft	
Cylinder Head Oil Gallery Plug	35 N·m	26 lb ft	
Dipstick Guide to Intake Manifold Bolt	10 N·m	89 lb in	
Drive Belt Tensioner Bolt	45 N·m	33 lb ft	
EGR Cover Bolt	25 N·m	18 lb ft	
Elek. ICM Cover Bolt	10 N·m	89 lb in	
Engine Coolant Temperature Sensor	22 N·m	16 lb ft	
Engine Lift Bracket Front Bolt	25 N·m	18 lb ft	
Engine Lift Bracket Rear Bolt	25 N·m	18 lb ft	
Exhaust Manifold to Cylinder Head Nut	14 N·m	124 lb in	
Exhaust Manifold to Cylinder Head Stud	10 N·m	89 lb in	
Exhaust Manifold Pipe Flange Stud	16 N·m		
Flexplate (AMT) Bolt	10 10 111	12 lb ft	
First Pass	52 N.m	20 IF #	
Final Pass	53 N·m	39 lb ft	
Flywheel (SMT) Bolt		grees	
First Pass	53 N·m	20 IF #	
Final Pass		39 lb ft	
Front Cover to Block Bolt		grees	
Front Lift Bracket Bolt	25 N·m	18 lb ft	
Fuel Pipe Bracket Bolt	25 N·m	18 lb ft	
Fuel Rail Bracket Stud	10 N·m	89 lb in	
Generator to Block Bolt	10 N·m	89 lb in	
Heat Shield to Exhaust Manifold Bolt	23 N·m	17 lb ft	
gnition Coil Bolt	23 N·m	17 lb ft	
Sumon Coll Doll	10 N·m	89 lb in	

Application		Specification	
	Metric	English	
Intake Camshaft Rear Cap Bolt	25 N·m	18 lb ft	
Intake Manifold to Cylinder Head Bolt	10 N·m	89 lb in	
Intake Manifold to Cylinder Head Nut	10 N·m	89 lb in	
Intake Manifold to Cylinder Head Stud	6 N·m	53 lb in	
Knock Sensor Bolt	25 N·m	18 lb ft	
Oil Filter Housing Cover	25 N·m	18 lb ft	
Oil Pan Drain Plug	25 N·m	18 lb ft	
Oil Pan to Block Bolts	25 N⋅m	18 lb ft	
Oil Pressure Switch	22 N·m	16 lb ft	
Oil Pump Cover Bolt	6 N·m	53 lb in	
Oil Pump Pressure Relief Valve Plug	40 N·m	30 lb ft	
Oxygen Sensor	42 N·m	31 lb ft	
Power Steering Pump Blockout Plate	25 N·m	18 lb ft	
Rear Lift Bracket Bolt	25 N·m	18 lb ft	
Spark plug	20 N·m	15 lb ft	
Starter Motor to Block Bolt	53 N·m	39 lb ft	
Thermostat Housing to Block Bolts	10 N·m	89 lb in	
Throttle Body Bolt	10 N·m	89 lb in	
Throttle Body Nut	10 N·m	89 lb in	
Throttle Body Stud	6 N·m	53 lb in	
Timing Adjustable Chain Guide Bolt	10 N·m	89 lb in	
Timing Chain Oil Nozzle Bolt	10 N·m	89 lb in	
Timing Fixed Chain Guide Bolt	10 N·m	89 lb in	
Timing Upper Chain Guide Bolt	10 N·m	89 lb in	
Vent Tube to Cylinder Head	15 N·m	11 lb ft	
Water Jacket Drain Plug	20 N·m	15 lb ft	
Water Pipe Support Bracket Bolt	10 N·m	89 lb in	
Water Pump Access Cover Bolt	7 N·m	62 lb in	
Water Pump/Balance Shaft Chain Tensioner Bolt	10 N·m	89 lb in	
Water Pump Bolts	25 N·m	18 lb ft	
Water Pump Sprocket Bolt	10 N·m	89 lb in	

## **Engine Component Description**

### Cylinder Block

The cylinder block is lost foam cast aluminum with four cylinders arranged in-line. The cylinders have pressed in place iron liners. The block has five crankshaft bearings with the thrust bearing located on the second bearing from the front of the engine. The cylinder block incorporates a bedplate design that forms an upper and lower crankcase. This design promotes cylinder block rigidity and reduced noise and vibration.

#### Crankshaft

The crankshaft is cast nodular iron with eight counterweights. The number eight counterweight is also the ignition system reluctor wheel. The main bearing journals are cross-drilled, and the upper bearings are grooved. The crankshaft has a slip fit balance shaft drove sprocket. Number two main bearing is the thrust bearing. A harmonic damper is used to control torsional vibration.

## **Connecting Rod and Piston**

The connecting rods are powdered metal. The connecting rod incorporates the floating piston pin. The pistons are cast aluminum. The piston rings are of a low tension type to reduce friction. The top compression ring is ductile iron with a molybdenum facing and phosphate coated sides. The second compression ring is gray iron. The oil ring is a 3-piece spring construction with chromium plating.

#### Oil Pan

The oil pan is die cast aluminum. The oil pan includes an attachment to the transmission to provide additional structural support.

### **Balance Shaft Assembly**

There are two block mounted balance shafts located on each side of the crankcase at the bottom of the cylinder bores. The balance shafts are driven by a single roller chain that also drives the water pump. The chain is tensioned by a hydraulic tensioner that is supplied pressure by the engine oil pump. This design promotes the maximum effectiveness of the balance shaft system and reduces noise and vibration.

#### Cylinder Head

The cylinder head is a lost foam aluminum casting. Pressed-in powdered metal valve guides and valve seat insets are used. The fuel injection nozzle is located in the intake port. The cylinder head incorporates camshaft bearing journals and camshaft bearing caps.

#### **Valves**

There are two intake and two exhaust valves per cylinder. Rotators are used on all of the intake valves. The rotators are located at the bottom of the valve spring to reduce valve train reciprocating mass. Positive valve stem seals are used on all valves.

#### Camshaft

Two camshafts are used, one for all intake valves, the other for all exhaust valves. The camshafts are cast iron. The intake camshaft had a pressed-in hex insert. The hex inset is used to drive the direct drive power steering pump.

#### Valve Lifters

The valve train uses a roller finger follower acted on by a hydraulic element adjuster. The roller finger follower reduces friction and noise.

#### **Camshaft Cover**

The camshaft cover is cast aluminum with steel crankcase ventilation baffling incorporated. The camshaft cover has mounting locations for the ignition system.

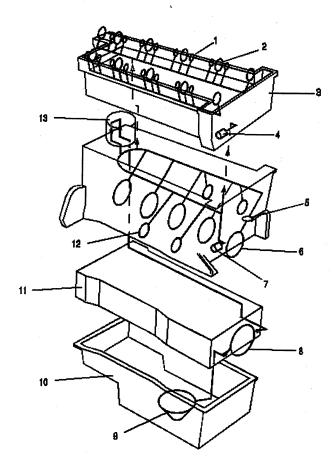
#### **Camshaft Drive**

A single row roller chain is used for camshaft drive. There is a tensioner and active guide used on the slack side of the chain to control chain motion and noise. The chain drive promotes long valve train life and low maintenance.

## **Intake and Exhaust Manifold**

The intake manifold is made of composite plastic. The exhaust manifold is cast iron. The intake manifold incorporates a distribution and control system for PCV gases. The exhaust manifold is a dual plane design that promotes good low end torque and performance.

#### Lubrication



- (1) Hydraulic Lifter
- (2) Cam Bearing
- (3) Cylinder Head
- (4) Timing Chain Tensioner
- (5) Cam Drive Chain Oil Nozzle
- (6) Crankshaft Bearing
- (7) Balance Shaft Chain Tensioner
- (8) Oil Pump
- (9) Oil Pick Up
- (10) Oil Pan
- (11) Bedplate
- (12) Balance Shaft Bearings
- (13) Oil Filter

Oil is applied under pressure to the crankshaft, connecting rods, balance shaft assembly, camshaft bearing surfaces, valve lifters and timing chain hydraulic tensioner. All other moving parts are lubricated by gravity flow or splash. Oil enters the gerotor type oil pump thorough a fixed inlet screen. The oil pump is driven by the crankshaft. The oil pump body is within the engine front cover. The pressurized oil from the pump passes through the oil filter. The oil filter is located on the right (front) side of the engine block. The oil filter is housed in a casting that is integrated with the engine block. The oil filter is a disposable cartridge type. A by-pass valve in the filter cap allows continuous oil flow in case the oil filter should become restricted. Oil then enters the gallery where it is distributed to the balance shafts, crankshaft, camshafts and camshaft timing chain oiler nozzle. The connecting rod bearings are oiled by constant oil flow passages through the crankshaft connecting the main journals to the rod journals. A groove around each upper main bearing furnishes oil to the drilled crankshaft passages. The pressurized oil passes through the cylinder head restrictor orifice into the cylinder head and then into each camshaft feed gallery.

Cast passages feed each hydraulic element adjuster and drilled passages feed each camshaft bearing surface. An engine oil pressure switch or sensor is installed at the end. Oil returns to the oil pan through passages cast into the cylinder head. The timing chain lubrication drains directly into the oil pan.

## **Drive Belt System Description**

The drive belt system consists of the following components:

- The drive belt
- The drive belt tensioner
- The drive belt idler pulley
- The crankshaft balancer pulley
- The accessory drive component mounting brackets
- The accessory drive components
  - The power steering pump, if belt driven
  - The generator
  - The A/C compressor, if equipped
  - The engine cooling fan, if belt driven
  - The water pump, if belt driven
  - The vacuum pump, if equipped
  - The air compressor, if equipped

The drive belt system may use one belt or two belts. The drive belt is thin so that it can bend backwards and has several ribs to match the grooves in the pulleys. There also may be a V-belt style belt used to drive certain accessory drive components. The drive belts are made of different types of rubbers (chloroprene or EPDM) and have different layers or plys containing either fiber cloth or cords for reinforcement.

Both sides of the drive belt may be used to drive the different accessory drive components. When the back side of the drive belt is used to drive a pulley, the pulley is smooth.

The drive belt is pulled by the crankshaft balancer pulley across the accessory drive component pulleys. The spring loaded drive belt tensioner keeps constant tension on the drive belt to prevent the drive belt from slipping. The drive belt tensioner arm will move when loads are applied to the drive belt by the accessory drive components and the crankshaft.

The drive belt system may have an idler pulley, which is used to add wrap to the adjacent pulleys. Some systems use an idler pulley in place of an accessory drive component when the vehicle is not equipped with the accessory.

# Engine Mechanical – 3.5L (LX9)

# **Mechanical Specifications**

Application	Specification	
	Metric	English
General Data		
Engine Type	60 degi	ree V-6
Displacement	3.5L	214 cu in
RPO	L	
VIN		3
Bore	94 mm	3.70 in
Stroke	84 mm	3.31 in
Compression Ratio	9.8	
Firing Order	1234	
Spark Plug Gap	1.52 mm	0.060 in
Block		0.000 111
Camshaft Bearing Bore Diameter - Front and Rear	E4 02 E4 00 mm	0.000.0.044
Camshaft Bearing Bore Diameter - Middle #2, #3	51.03-51.08 mm	2.009-2.011 in
Crankshaft Main Bearing Bore Diameter  Crankshaft Main Bearing Bore Diameter	50.77-50.82 mm	1.999-2.001 in
Crankshaft Main Bearing Bore Out-of-Round	72.1535-72.1695 mm	2.840-2.841 in
Cylinder Bore Diameter	0.008 mm	0.00031 in
Cylinder Bore Out-of-Round - Diameter - Production	93.991-94.009 mm	3.700-3.701 in
Cylinder Bore Out-of-Round - Diameter - Service	0.020 mm	0.0008 in
Cylinder Bore Taper - Production	0.025 mm	0.001 in
Cylinder Bore Taper - Service	0.020 mm	0.0008 in
Cylinder Head Deck Height	0.025 mm	0.001 in
Cylinder Head Deck Surface Flatness	224 mm	8.818 in
Valve Lifter Bore Diameter	0.05 mm per 152 mm	0.0019 in per 6 i
Camshaft	21.417-21.455 mm	0.843-0.844 in
Camshaft Bearing Inside Diameter	47.516-47.541 mm	1.871-1.872 in
Camshaft Journal Diameter	47.443-47.468 mm	1.868-1.869 in
Camshaft Journal Out-of-Round	0.025 mm	0.001 in
Camshaft Lobe Lift - Exhaust	6.9263 mm	0.2727 in
Camshaft Lobe Lift - Intake	6.9263 mm	0.2727 in
Cooling System		
Capacity	12.4 liters	13.1 quarts
Thermostat Full Open Temperature	195 de	
Connecting Rod		g. 000
Connecting Rod Bearing Clearance	0.18-0.062 mm	0.0007-0.017 in
Connecting Rod Bore Diameter	60.322-60.338 mm	2.375-2.376 in
Connecting Rod Bore Out-of-Round	0.006 mm	
Connecting Rod Length - Center to Center	150 mm	0.00023 in
Connecting Rod Side Clearance	0.200-0.241 mm	5.9 in
Connecting Rod Journal Diameter	57.122-57.138 mm	0.008-0.009 in
rankshaft	J1.122-31.130 HIII	2.249-2.250 in
Connecting Rod Journal Diameter	F7.400 F7.400	0.010
Connecting Rod Journal Diameter  Connecting Rod Journal Out-of-Round	57.122-57.138 mm	2.248-2.249 in
Connecting Rod Journal Taper	0.005 mm	0.0002 in
Connecting Rod Journal Taper  Connecting Rod Journal Width	0.008 mm	0.0003 in
	21.92-22.08 mm	0.863-0.869 in
Crankshaft End Play	0.060-0.210 mm	0.0024-0.0083 ir

Application	Specification	
	Metric	English
Crankshaft Main Bearing Journal Width	23.9-24.1 mm	0.941-0.949 in
Crankshaft Main Bearing Clearance	0.019-0.064 mm	0.0008-0.0025 in
Crankshaft Main Journal Diameter	67.239-67.257 mm	2.6473-2.6483 in
Crankshaft Main Journal Out-of-Round	0.005 mm	0.0002 in
Crankshaft Main Journal Taper	0.008 mm	0.0003 in
Crankshaft Rear Flange Runout	0.04 mm	0.0016 in
Cylinder Head		
Combustion Chamber Depth - at Measurement Point	2.2 mm	0.087 in
Surface Finish - Maximum		RA
Surface Flatness - Block Deck	0.08 mm Per 152 mm	
Surface Flatness - Exhaust Manifold Deck	0.1 mm	0.004 in
Surface Flatness - Intake Manifold Deck	0.1 mm	0.004 in
Valve Guide Bore - Exhaust	8.01 mm	0.315 in
Valve Guide Bore - Intake	8.01 mm	0.315 in
Valve Guide Installed Height	16.6 mm	0.654 in
Lubrication System		0.001111
Oil Capacity - with Filter	3.8 liter	4.0 quarts
Oil Capacity - without Filter	3.3 liter	3.5 quarts
Oil Pressure - @ 1850 RPM	207-310 kPa	30-45 PSI
Oil Pump	201 010 11 1	00 40 1 01
Gear Diameter	38.05-38.10 mm	1.498-1.500 in
Gear Pocket - Depth	30.53-30.59 mm	1.202-1.204 in
Gear Pocket - Diameter	38.176-38.226 mm	1.503-1.505 in
Gears Lash	0.094-0.195 mm	0.0037-0.0077 in
Relief Valve-to-Bore Clearance	0.038-0.089 mm	0.0015-0.0035 in
Piston Ring End Gap		
First Compression Ring	0.18-0.39 mm	0.007-0.015 in
Second Compression Ring	0.48-0.74 mm	0.019-0.029 in
Oil Control Ring	0.25-0.74 mm	0.010-0.029 in
Piston Ring to Groove Clearance	0.20 0.1 1 111111	0.010-0.025 111
First Compression Ring	0.03-0.076 mm	0.001-0.003 in
Second Compression Ring	0.04-0.078 mm	0.002-0.003 in
Oil Control Ring	0.09 mm	0.002-0.003 III
Piston Ring Thickness	0.00 111111	0.004 111
First Compression Ring	1.164-1.190 mm	0.046-0.047 in
Second Compression Ring	1.472-1.490 mm	0.046-0.047 in 0.058 in
Oil Control Ring - Maximum	2.440 mm	0.096 in
Piston	2.440 11111	0.090 111
Piston Diameter - production	93.980-94.020 mm	2 7 2 704 :
Piston Diameter - service limit		3.7-3.701 in
Piston Pin Bore Diameter	93.960 mm 24.008-24.013 mm	3.699 in
Piston Ring Groove Width	1.23-1.255 mm	0.9452-0.9454 in
Piston to Bore Clearance - production		0.048-0.049 in
Piston to Bore Clearance - service limit - Maximum	-0.029 to +0.029 mm	-0.0011 to +0.011 in
- 101011 to Dore Glearance - Service IIIIIII - IVIAXIMUM	0.080 mm	0.003 in

Application	Specification		
The state of the s	Metric Englis		
Pin			
Piston Pin Clearance to Connecting Rod Bore - Press Fit	-0.022 to +0.044 mm	-0.0008 to +0.0017 in	
Piston Pin Clearance to Piston Pin Bore	0.008-0.016 mm	0.0003-0.0006 in	
Piston Pin Diameter	23.997-24.000 mm	0.9447-0.9448 in	
Piston Pin Length	59.87-60.13 mm	2.35-2.36 in	
Valves			
Valve Face Angle	45 de	grees	
Valve Seat Angle		grees	
Valve Seat Depth - Intake - from deck face	7.9-8.1 mm	0.311-0.318 in	
Valve Seat Depth - Exhaust - from deck face	8.9-9.1 mm	0.350-0.358 in	
Valve Seat Width - Intake	1.55-1.80 mm	0.061-0.071 in	
Valve Seat Width - Exhaust	1.70-2.0 mm	0.067-0.079 in	
Valve Stem-to-Guide Clearance	0.026-0.068 mm	0.0010-0.0027 in	
Valve Lifters/Push Rods			
Push Rod Length - Intake	144.2 mm	5.67 in	
Push Rod Length - Exhaust	152.5 mm	6.0 in	
Valve Springs			
Valve Spring Free Length	50.0 mm	1.91 in	
Valve Spring Installed Height	44.2 mm	1.74 in	
Valve Spring Load - Closed	343 N [commat]44.2 mm	77 lb 1.74 in	
Valve Spring Load - Open	1041 N [commat]33 mm	234 lb 1.299 in	
Valve Spring Total Number of Coils	7.	10	

Application	Specifi	Specification	
	Metric	English	
Camshaft Position Sensor Bolt	10 N·m	89 lb in	
Camshaft Sprocket Bolt	140 N m	103 lb ft	
Camshaft Thrust Plate Screw	10 N·m	89 lb in	
Connecting Rod Bearing Cap Bolt		00 10 111	
First Pass	25 N·m	18 lb ft	
Final Pass	110 de		
Coolant Drain Plug	19 N·m	14 lb ft	
Coolant Temperature Sensor	23 N·m	17 lb ft	
Crankshaft Balancer Bolt		77 15 10	
First Pass	70 N·m	52 lb ft	
Final Pass	70 degrees		
Crankshaft Main Bearing Cap Bolt/Stud		<u>g</u>	
First Pass	50 N·m	37 lb ft	
Final Pass	77 degrees		
Crankshaft Oil Deflector Nut	25 N·m	18 lb ft	
Crankshaft Position Sensor Stud - Side of Engine Block	10 N·m	89 lb in	
Cylinder Head Bolt		00 15 111	
First Pass	60 N·m	44 lb ft	
Final Pass	95 degrees		
Orive Belt Tensioner Bolt	50 N·m	37 lb ft	
EGR Valve Assembly Bolt	30 N·m	22 lb ft	

Application		Specification	
	Metric	English	
EGR Valve Pipe Bolt - Exhaust Manifold	30 N·m	22 lb ft	
EGR Valve Pipe Bolt - EGR	25 N·m	18 lb ft	
Engine Front Cover Bolt			
Large Bolt	55 N·m	41 lb ft	
Medium Bolt	55 N·m	41 lb ft	
Small Bolt	27 N·m	20 lb ft	
Engine Mount Strut and A/C Compressor Bracket Bolt	50 N·m	37 lb ft	
Engine Mount Strut and Lift Bracket Bolt - Engine Lift Rear	50 N·m	37 lb ft	
Engine Mount Strut and Generator Bracket Bolt	50 N·m	37 lb ft	
Engine Mount Strut and Support Bracket Bolt	25 N·m	18 lb ft	
Engine Oil Pressure Indicator Switch	16 N·m	12 lb ft	
Engine Wiring Harness Bracket Bolt	13 N·m	115 lb in	
EVAP Purge Valve Bolt	10 N·m	89 lb in	
Exhaust Manifold Heat Shield Bolt	10 N·m	89 lb in	
Exhaust Manifold Nut	16 N·m	12 lb ft	
Exhaust Manifold Stud	18 N·m	13 lb ft	
Flywheel Bolt	70 N·m	52 lb ft	
Front Oil Gallery Plug - Small	19 N·m	14 lb ft	
Front Oil Gallery Plug - Large	33 N·m	24 lb ft	
Fuel Feed Pipe to Fuel Injector Rail Bolt	10 N·m		
Fuel Injector Rail Bolt	10 N·m	89 lb in	
Heated Oxygen Sensor		89 lb in	
Heater Inlet Pipe Nut	42 N m	31 lb ft	
Heater Inlet Pipe Stud	25 N·m	18 lb ft	
Ignition Coil Bracket Bolt/Nut/Stud	35 N·m	26 lb ft	
Intake Manifold Coolant Pipe Bolt	25 N·m	18 lb ft	
Knock Sensor	10 N·m	89 lb in	
Lower Intake Manifold Bolt - Center	25 N·m	18 lb ft	
Lower Intake Manifold Bolt - Center  Lower Intake Manifold Bolt - Corner	20 N·m	15 lb ft	
MAP Sensor Bolt	25 N·m	18 lb ft	
Oil Filter Adapter Bolt	10 N·m	89 lb in	
Oil Filter	25 N·m	18 lb ft	
	30 N·m	22 lb ft	
Oil Filter Bypass Hole Plug	19 <b>N</b> ⋅m	14 lb ft	
Oil Filter Fitting	39 N·m	. 29 lb ft	
Oil Level Indicator Tube Bolt	25 N·m	18 lb ft	
Oil Pan Bolt	25 N·m	18 lb ft	
Oil Pan Drain Plug	25 N·m	18 lb ft	
Oil Pan Side Bolt	50 N·m	37 lb ft	
Oil Pump Cover Bolt	10 N·m	89 lb in	
Oil Pump Drive Clamp Bolt	36 N·m	27 lb ft	
Oil Pump Mounting Bolt	41 N·m	30 lb ft	
PCV Tube Clip bolt - Foul Air	10 N·m	89 lb in	
Piston Oil Nozzle Bolt	10 N·m	89 lb in	
Rear Oil Gallery Plug - 1/4 inch	19 N·m	14 lb ft	
Rear Oil Gallery Plug - 3/8 inch	33 N·m	24 lb ft	
Spark Plug - Initial Installation	20 N·m	15 lb ft	
Spark Plug - After Initial Installation	15 N·m	11 lb ft	
Thermostat Bypass Pipe to Engine Front Cover Bolt	10 N·m	89 lb in	
Thermostat Bypass Pipe to Throttle Body Nut/Bolt	10 N·m	89 lb in	
hrottle Body Bolt	10 N·m	89 lb in	
hrottle Body Stud	6 N·m	53 lb in	

Application	Specification	
	Metric	English
Timing Chain Dampener Bolt	21 N·m	15 lb ft
Upper Intake Manifold Bolt/Stud	25 N·m	18 lb ft
Valve Lifter Guide Bolt	10 N·m	89 lb in
Valve Rocker Arm Bolt	32 N·m	24 lb ft
Valve Rocker Arm Cover Bolt	10 N·m	89 lb in
Water Outlet Bolt	25 N·m	18 lb ft
Water Pump Bolt	10 N·m	89 lb in
Water Pump Pulley Bolt	25 N·m	18 lb ft

## **Engine Component Description**

The cylinder block is made of cast alloy iron. The cylinder block has 6 cylinders that are arranged in a V shape. There are 3 cylinders in each bank. The cylinder banks are set at a 60 degree angle from each other.

Starting from the front of the engine - accessory belt end, the right bank cylinders are 2, 4, 6. The left bank cylinders are 1, 3, 5.

Four main bearings support the crankshaft. The crankshaft is retained by the bearing caps. The bearing caps are machined with the block for proper alignment and clearances. The main bearing caps are drilled and tapped for the structural oil pan side bolts.

The aluminum cylinder heads have individual intake and exhaust ports for each cylinder. The valve guides are pressed in. The roller rocker arms are located on a pedestal in a slot in the cylinder head. The roller rocker arms are retained on individual threaded bolts.

The crankshaft is forged steel - some applications use cast iron, with deep rolled fillets on all 6 crankpins and all 4 main journals. Four steel-backed aluminum bearings are used. The #3 bearing is the end-thrust bearing.

The camshaft is made from a new metal composite design. The camshaft profile is a hydraulic roller design. The camshaft is supported by 4 journals. The camshaft includes an oil pump drive gear.

The pistons are cast aluminum using 2 compression rings and 1 oil control ring. The pistons also have 2 polymer coated patches on the skirt for noise reduction. The piston pin is offset 0.8 mm (0.031 in) towards the major thrust side. This placement allows for a gradual change in thrust pressure against the cylinder wall as the piston travels its path. The pins are made of chromium steel and have a foating fit in the pistons. The pins are retained in the connecting rods by a press fit.

The connecting rods are made of forged steel. Full pressure lubrication is directed to the connecting rods by drilled oil passages from the adjacent main bearing journal.

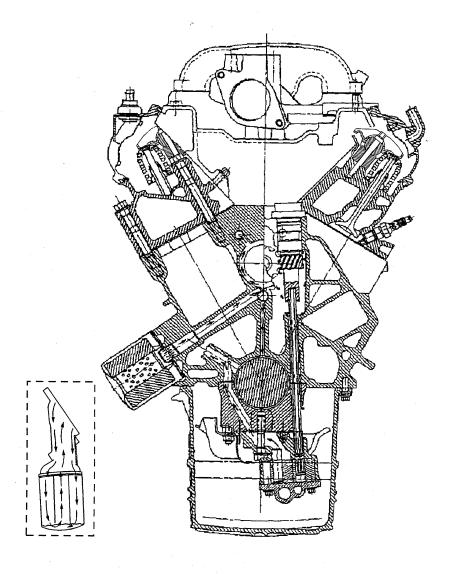
A roller rocker type valve train is used. Motion is transmitted from the camshaft through the hydraulic roller lifter and from the pushrod to the roller rocker arm. The rocker arm pivots on the needle roller bearings. The rocker arm transmits the camshaft motion to the valve. The rocker arm pedestal is located in a slot in the cylinder head. The rocker arm is retained in the cylinder head by a bolt. The pushrod is located by the rocker arm.

The intake manifold is a 2-piece cast aluminum unit. The intake manifold centrally supports a fuel rail with 6 fuel injectors.

The exhaust manifolds are cast nodular iron.

## **Lubrication System Description**

#### **Front View**



Full pressure lubrication, through a full flow oil filter, is furnished by a gear type oil pump. The oil is drawn up through the pickup screen and the tube. The oil passes through the pump to the oil filter.

The oil filter is a full flow paper element unit. An oil filter bypass is used in order to ensure oil supply during the following conditions:

- On a cold start
- If the filter is plugged
- If the filter develops excessive pressure drop

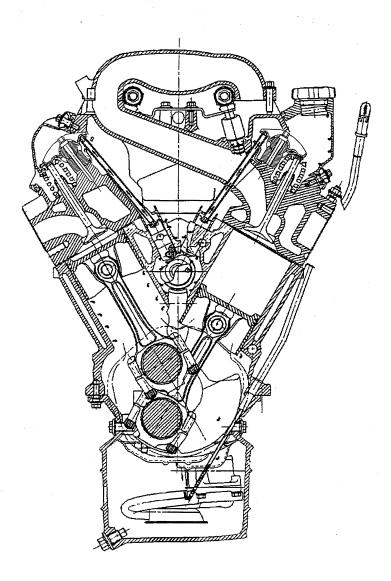
The bypass is designed to open at 69-83 kPa (10-12 psi).

A priority oil delivery system supplies oil first to the crankshaft journals. The oil from the crankshaft main bearings is supplied to the connecting rod bearings by intersecting the passages drilled in the crankshaft. The passages supply the oil to the crankshaft main bearings and the camshaft bearings through the intersecting vertical drilled holes. The oil passages from the camshaft journals supply oil to the hydraulic lifters.

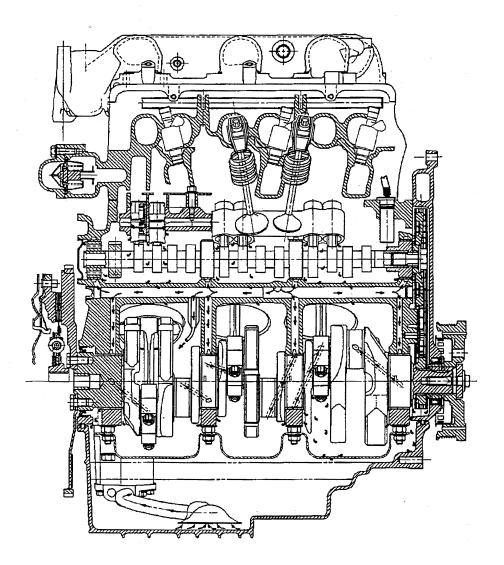
The piston oil nozzle lubricates the pistons and cylinder walls in cylinders 5 and 6. A nonserviceable check valve integrated into the nozzle prevents oil bleed down from the nozzle when the engine is not running.

The hydraulic lifters pump oil up through the pushrods to the rocker arms. The cast dams in the crankcase casting direct the oil that drains back from the rocker arms in order to supply the camshaft lobes. The camshaft chain drive is lubricated by indirect oil splash.

### **Rear View**



# **Right View**



# **Drive Belt System Description**

See drive belt system description above.

## **Engine Cooling**

## **Fastener Tightening Specifications**

Application	Specification	
	Metric	English
Lower Radiator Support Bracket Bolt	60 N·m	44 lb ft
Transmission Oil Cooler Line Nut at Transmission	7 N·m	62 lb in
Transmission Oil Cooler Line Quick Connect Fitting	20 N·m	15 lb ft
Transmission Oil Cooler Line Stud at Transmission	7 N·m	62 lb in
Jpper Radiator Support Bracket Bolt	10 N·m	89 lb in

## **Cooling System Description and Operation**

#### **Coolant Heater**

The optional engine coolant heater (RPO K05) operates using 110-volt AC external power and is designed to warm the coolant in the engine block area for improved starting in very cold weather -29°C (-20°F). The coolant heater helps reduce fuel consumption when a cold engine is warming up. The unit is equipped with a detachable AC power cord. A weather shield on the cord is provided to protect the plug when not in use.

## **Cooling System**

The cooling system's function is to maintain an efficient engine operating temperature during all engine speeds and operating conditions. The cooling system is designed to remove approximately one-third of the heat produced by the burning of the air-fuel mixture. When the engine is cold, the coolant does not flow to the radiator until the thermostat opens. This allows the engine to warm quickly.

## **Cooling Cycle**

Coolant flows from the radiator outlet and into the water pump inlet. Some coolant flows from the water pump, to the heater core, then back to the water pump. This provides the passenger compartment with heat and defrost capability as the coolant warms up.

Coolant also flows from the water pump outlet and into the engine block. In the engine block, the coolant circulates through the water jackets surrounding the cylinders where it absorbs heat.

The coolant then flows through the cylinder head gasket openings and into the cylinder heads. In the cylinder heads, the coolant flows through the water jackets surrounding the combustion chambers and valve seats, where it absorbs additional heat.

From the cylinder heads, the coolant flows to the thermostat. The flow of coolant will either be stopped at the thermostat until the engine reaches normal operating temperature, or it will flow through the thermostat and into the radiator where it is cooled. At this point, the coolant flow cycle is completed.

Efficient operation of the cooling system requires proper functioning of all cooling system components. The cooling system consists of the following components:

#### Coolant

The engine coolant is a solution made up of a 50-50 mixture of DEX-COOL and suitable drinking water. The coolant solution carries excess heat away from the engine to the radiator, where the heat is dissipated to the atmosphere.

#### Radiator

The radiator is a heat exchanger. It consists of a core and two tanks. The aluminum core is a tube and fin crossflow design that extends from the inlet tank to the outlet tank. Fins are placed around the outside of the tubes to improve heat transfer to the atmosphere.

The inlet and outlet tanks are a molded, high temperature, nylon reinforced plastic material. A high temperature rubber gasket seals the tank flange edge to the aluminum core. The tanks are clamped to the core with clinch tabs. The tabs are part of the aluminum header at each end of the core.

The radiator also has a drain cock located in the bottom of the left hand tank. The drain cock unit includes the drain cock and drain cock seal.

The radiator removes heat from the coolant passing through it. The fins on the core transfer heat from the coolant passing through the tubes. As air passes between the fins, it absorbs heat and cools the coolant.

### **Pressure Cap**

The pressure cap seals the cooling system. It contains a blow off or pressure valve and a vacuum or atmospheric valve. The pressure valve is held against its seat by a spring, which protects the radiator from excessive cooling system pressure. The vacuum valve is held against its seat by a spring, which permits opening of the valve to relieve vacuum created in the cooling system as it cools off. The vacuum, if not relieved, might cause the radiator and/or coolant hoses to collapse.

The pressure cap allows cooling system pressure to build up as the temperature increases. As the pressure builds, the boiling point of the coolant increases. Engine coolant can be safely run at a temperature much higher than the boiling point of the coolant at atmospheric pressure. The hotter the coolant is, the faster the heat transfers from the radiator to the cooler, passing air.

The pressure in the cooling system can get too high. When the cooling system pressure exceeds the rating of the pressure cap, it raises the pressure valve, venting the excess pressure.

As the engine cools down, the temperature of the coolant drops and a vacuum is created in the cooling system. This vacuum causes the vacuum valve to open, allowing outside air into the surge tank. This equalizes the pressure in the cooling system with atmospheric pressure, preventing the radiator and coolant hoses from collapsing.

## **Coolant Recovery System**

The coolant recovery system consists of a plastic coolant recovery reservoir and overflow tube. The recovery reservoir is also called a recovery tank or expansion tank. It is partially filled with coolant and is connected to the radiator fill neck with the overflow tube. Coolant can flow back and forth between the radiator and the reservoir.

In effect, a cooling system with a coolant recovery reservoir is a closed system. When the pressure in the cooling system gets too high, it will open the pressure valve in the pressure cap. This allows the coolant, which has expanded due to being heated, is allowed to flow through the overflow tube and into the recovery reservoir. As the engine cools down, the temperature of the coolant drops and a vacuum is created in the cooling system. This vacuum opens the vacuum valve in the pressure cap, allowing some of the coolant in the reservoir to be siphoned back into the radiator. Under normal operating conditions, no coolant is lost. Although the coolant level in the recovery reservoir goes up and down, the radiator and cooling system are kept full. An advantage to using a coolant recovery reservoir is that it eliminates almost all air bubbles from the cooling system. Coolant without bubbles absorbs heat much better than coolant with bubbles.

#### Air Baffles and Seals

The cooling system uses deflectors, air baffles and air seals to increase cooling system capability. Deflectors are installed under the vehicle to redirect airflow beneath the vehicle and through the radiator to increase engine cooling. Air baffles are also used to direct airflow through the radiator and increase cooling capability. Air seals prevent air from bypassing the radiator and A/C condenser, and prevent recirculation of hot air for better hot weather cooling and A/C condenser performance.

#### **Water Pump**

The water pump is a centrifugal vane impeller type pump. The pump consists of a housing with coolant inlet and outlet passages and an impeller. The impeller is mounted on the pump shaft and consists of a

series of flat or curved blades or vanes on a flat plate. When the impeller rotates, the coolant between the vanes is thrown outward by centrifugal force.

The impeller shaft is supported by one or more sealed bearings. The sealed bearings never need to be lubricated. Grease cannot leak out, dirt and water cannot get in as long as the seal is not damaged or worn.

The purpose of the water pump is to circulate coolant throughout the cooling system. The water pump is driven by the crankshaft via the drive belt.

#### **Thermostat**

The thermostat is a coolant flow control component. It's purpose is to help regulate the operating temperature of the engine. It utilizes a temperature sensitive wax-pellet element. The element connects to a valve through a small piston. When the element is heated, it expands and exerts pressure against the small piston. This pressure forces the valve to open. As the element is cooled, it contracts. This contraction allows a spring to push the valve closed.

When the coolant temperature is below the rated thermostat opening temperature, the thermostat valve remains closed. This prevents circulation of the coolant to the radiator and allows the engine to warm up. After the coolant temperature reaches the rated thermostat opening temperature, the thermostat valve will open. The coolant is then allowed to circulate through the thermostat to the radiator where the engine heat is dissipated to the atmosphere. The thermostat also provides a restriction in the cooling system, after it has opened. This restriction creates a pressure difference which prevents cavitation at the water pump and forces coolant to circulate through the engine block.

#### **Transmission Oil Cooler**

The transmission oil cooler is a heat exchanger. It is located inside the right side end tank of the radiator. The transmission fluid temperature is regulated by the temperature of the engine coolant in the radiator.

The transmission oil pump, pumps the fluid through the transmission oil cooler line to the transmission oil cooler. The fluid then flows through the cooler where the engine coolant absorbs heat from the fluid. The fluid is then pumped through the transmission oil cooler return line, to the transmission.

# **Engine Electrical**

Application	Specification	
	Metric	English
Battery Hold-Down Retainer Bolt	25 N·m	18 lb ft
Battery Tray Bracket Bolts	16 N·m	12 lb ft
Cable to Solenoid Nut	12 N·m	106 lb in
Drive Belt Idler Pulley Bolt	50 N·m	37 lb ft
Drive Belt Tensioner Bolt	50 N⋅m	37 lb ft
Flywheel Inspection Cover Bolt	10 N·m	89 lb in
Generator Bolt - 2.2L	22 N·m	16 lb ft
Generator Bolt/Stud	50 N·m	37 lb ft
Generator Bracket Bolt	50 N⋅m	37 lb ft
Generator Nut - 3.5L	30 N·m	22 lb ft
Generator Terminal Bolt - 2.2L	20 N·m	15 lb ft
Generator Terminal Nut - 3.5L	17 N·m	13 lb ft
Negative Battery Cable Bolt	17 N·m	13 lb ft
Positive Battery Cable Bolt	17 N·m	13 lb ft
Starter Bolt	40 N·m	30 lb ft
Starter Solenoid Battery Terminal Nut	10 N·m	89 lb in
Starter Solenoid S Terminal Nut	5 N·m	4 lb ft

## **Battery Usage**

Application	Specification
L61, LX	9
Cold Cranking Amperage	525 A
Amp Hour Rating	54 AH
Reserve Capacity Rating	90 Minutes
Replacement Battery Number	75-5YR

## **Battery Temperature vs Minimum Voltage**

Estimated Temperature °F	Estimated Temperature °C	Minimum Voltage
70 or above	21 or above	9.6
50	10	9.4
32	0	9.1
15	-10	8.8
0	-18	8.5
Below 0	Below -18	8.0

## **Starter Motor Usage**

Application	Specification
L61	PG260-D
LX9	PG260-D

## **Generator Usage**

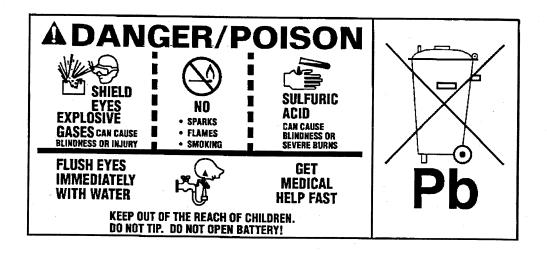
Application	Specification
Model	Valeo TG11
Rated Output	115 A
Load Test	80 A

# **Battery Description and Operation**

#### Caution

Batteries produce explosive gases, contain corrosive acid, and supply levels of electrical current high enough to cause burns. Therefore, to reduce the risk of personal injury when working near a battery:

- Always shield your eyes and avoid leaning over the battery whenever possible.
- Do not expose the battery to open flames or sparks.
- Do not allow the battery electrolyte to contact the eyes or the skin. Flush immediately and thoroughly any contacted areas with water and get medical help.
- Follow each step of the jump starting procedure in order.
- Treat both the booster and the discharged batteries carefully when using the jumper cables.



The maintenance free battery is standard. There are no vent plugs in the cover. The battery is completely sealed except for two small vent holes in the side. These vent holes allow the small amount of gas that is produced in the battery to escape.

The battery has three functions as a major source of energy:

- Engine cranking
- Voltage stabilizer
- Alternate source of energy with generator overload.

The battery specification label (example below) contains information about the following:

- The test ratings
- The original equipment catalog number
- The recommended replacement model number

CATALOG NO.

1819

CCA LOAD TEST
770 380

REPLACEMENT MODEL
100 – 6YR

#### A battery has 2 ratings:

- Reserve capacity
- Cold cranking amperage

When a battery is replaced use a battery with similar ratings. Refer to the battery specification label on the original battery or refer to Battery Usage .

## **Reserve Capacity**

Reserve capacity is the amount of time in minutes it takes a fully charged battery, being discharged at a constant rate of 25 amperes and a constant temperature of 27°C (80°F) to reach a terminal voltage of 10.5 V. Refer to Battery Usage for the reserve capacity rating of the original equipment battery.

## **Cold Cranking Amperage**

The cold cranking amperage is an indication of the ability of the battery to crank the engine at cold temperatures. The cold cranking amperage rating is the minimum amperage the battery must maintain for 30 seconds at -18°C (0°F) while maintaining at least 7.2 volts. Refer to Battery Usage for the cold cranking amperage rating for this vehicle.

### **Circuit Description**

The battery positive terminal supplies Battery Positive voltage to the under hood fuse block and the rear fuse block. The under hood fuse block provides a cable connection for the generator and a cable connection for the starter.

The battery negative terminal is connected to chassis ground G305 and supplies ground for the AD converter in the DIM.

## Starting System Description and Operation

The PG-260D is a non-repairable starter motor. It has pole pieces that are arranged around the armature. Both solenoid windings are energized. The pull-in winding circuit is completed to the ground through the starter motor. The windings work together magnetically to pull and hold in the plunger. The plunger moves the shift lever. This action causes the starter drive assembly to rotate on the armature shaft spline as it engages with the flywheel ring gear on the engine. Moving at the same time, the plunger also closes the solenoid switch contacts in the starter solenoid. Full battery voltage is applied directly to the starter motor and it cranks the engine.

As soon as the solenoid switch contacts close, current stops flowing thorough the pull-in winding because battery voltage is applied to both ends of the windings. The hold-in winding remains energized; its magnetic field is strong enough to hold the plunger, shift lever, starter drive assembly, and solenoid switch contacts in place to continue cranking the engine. When the engine starts, pinion overrun protects the armature from excessive speed until the switch is opened.

When the ignition switch is released from the START position, the START relay opens and battery voltage is removed from the starter solenoid S terminal. Current flows from the motor contacts through both windings to the ground at the end of the hold-in winding. However, the direction of the current flow through the pull-in winding is now opposite the direction of the current flow when the winding was first energized.

The magnetic fields of the pull-in and hold-in windings now oppose one another. This action of the windings, along with the help of the return spring, causes the starter drive assembly to disengage and the solenoid switch contacts to open simultaneously. As soon as the contacts open, the starter circuit is turned off.

## **Circuit Description (Key Start)**

For ignition switch power modes refer to Body Control System Description and Operation in Computer/Integrating Systems. Once the ignition is placed in the Run/Crank position, the control circuit of the Run/Crank relay is grounded by the body control module (BCM). With the Run/Crank relay switch closed, battery positive voltage flows through it and on to the park/neutral position (PNP) switch. With the PNP switch in either the Park or Neutral position, battery positive voltage will flow to the starter relay coil supply voltage input terminal of the powertrain control module and the coil side of the starter relay. Placing the ignition in the START position sends a message to the powertrain control module (PCM) requesting engine start. If the PCM has determined that the transmission is in Park or Neutral and theft is not active, it will ground the control circuit of the starter relay. Battery positive voltage will then flow through the switch side of the starter relay to the S terminal of the starter solenoid, cranking the engine.

## Remote Vehicle Start (RVS)

To operate the function, first press and release the lock button on the key fob, then press the remote vehicle start (RVS) button for 2 seconds. The vehicle park lamps will be illuminated to indicate that the engine is running. The vehicle doors will be able to be unlocked. The RVS function is allowed to start the vehicle 2 times for 10-minute intervals. If the body control module (BCM) receives a second request for an RVS event while already operating in RVS then the first timer times out and then the second timer starts. If the RVS button was pressed for the first time and then 7 minutes later the RVS button was pressed a second time, the total time for the RVS event would be 17 minutes. When the RVS button is pressed for the second time, the first 10-minute interval automatically stops and the BCM starts counting the second 10-minute interval. After the first event times out, 10 minutes, the second event must be requested within 20 minutes or the function is disabled.

RVS can be deactivated by pressing the RVS button on the key fob, pressing the hazard switch, or inserting the ignition key and cycling it to the ON position and then OFF again. There are also other safety and security measures that will deactivate RVS, these include depressing the accelerator pedal or opening the hood. RVS will not function with any current or history codes set. The park lights will flash once when the RVS signal is received by the BCM, but the vehicle will not start.

RVS is designed to transition for RVS to normal key ON, engine run operation without any apparent change to the customer except inserting the ignition key and turning it to the RUN position.

While in RVS mode all modules that are powered by the Run/Crank shall be active and understand that RVS is active. All on-board diagnostics (OBD) II functions shall also be active.

The current state of RVS can be viewed through the driver information center (DIC) display under the Remote Start the display will read either On or Off.

The HVAC preset RVS settings are as follows:

- Inside air temperature input below 22°C (72°F) the HVAC system will set the blower motor speed to high speed, set the mode door to the defrost position, set the temperature door to the full hot position and set the recirculation door to the outside air position.
- Inside air temperature input above 26°C (79°F) the HVAC system will set the blower motor speed
  to high speed, set the mode door to the panel position, set the temperature door to the full cold
  position, request air conditioning (A/C) compressor operation and set the recirculation door to the
  recirculate position.
- Inside air temperature input between 22°C (72°F) and 26°C (79°F) the HVAC system will set the blower motor speed to a medium speed, set the mode door to the panel position, set the temperature door to the full cold position, request A/C compressor operation and set the recirculation door to the outside air position.

Once the ignition switch is placed to the RUN position the HVAC system reverts back to its last known setting.

#### **Disable RVS**

To disable the remote vehicle start (RVS) function perform the following steps:

- 1. All doors must be closed.
- 2. Turn ON the ignition, with the engine OFF.
- 3. Press the Menu button on the driver information center (DIC) until REMOTE START is displayed.
- Press the Enter button on the DIC until ON is displayed.

The current state of RVS can be viewed through the DIC display under the Remote Start the display will read either On or Off.

#### **Enable RVS**

To enable the remote vehicle start (RVS) function perform the following steps:

- 1. Turn ON the ignition, with the engine OFF.
- 2. Press the Menu button on the driver information center (DIC) until REMOTE START appears on the display.
- 3. Press the Enter button on the DIC and then ON is displayed.

The current state of RVS can be viewed through the DIC display under the Remote Start the display will read either On or Off.

## **Hood Ajar Switch**

The hood switch provides status of the hood to the body control module (BCM) for remote vehicle start (RVS) functions. It is integrated into the hood latch assembly. The hood ajar switch provides 2 separate inputs to the BCM. When the hood is closed, the hood ajar open signal circuit is approximately battery voltage. The hood ajar closed signal circuit is pulled low to ground. The opposite occurs when the hood is opened.

## Circuit Description (RVS)

The body control module (BCM) is the main controller for remote vehicle start (RVS). It handles the majority of the RVS functions from how long RVS lasts to protecting the vehicle from theft while RVS is active.

Once the BCM receives a signal from the key fob it reviews the following information to determine if a Crank Request message will be sent to the powertrain control module (PCM) to activate RVS:

- Valid hood ajar switch closed signal
- The key is not in the ignition.
- The doors are locked.
- The hazard switch is OFF

The PCM relies on the RVS message from the BCM to enable RVS when the Crank Request signal is received. If the PCM does not receive a valid RVS message from the BCM it will not ground the control circuit of the Crank relay and start the engine. While the PCM is in RVS mode it will cut fuel to the engine if any of the following additional conditions occur:

- Vehicle speed is greater than 0 km/h
- Engine overheating
- Low oil pressure
- The malfunction indicator lamp (MIL) is commanded ON.
- Engine crank time is greater than 30 seconds.
- Engine speed greater than 2,000 RPM for more than 10 seconds.
- Engine speed greater than 4,000 RPM for more than 2 seconds.
- Throttle position (TP) greater than 10 percent for 2 seconds.
- Remote start timer equals 0.

## **Charging System Description and Operation**

#### Generator

The generator is non-repairable. The generator(s) feature the following major components:

- The delta stator
- The rectifier bridge
- The rotor with slip rings and brushes
- A conventional pulley
- Dual internal fans
- · The regulator

The pulley and the fan cool the slip ring and the frame.

The generator features permanently lubricated bearings. Service should only include the tightening of mounting components. Otherwise, the generator is replaced as a complete unit.

### Regulator

The voltage regulator controls the field current of the rotor in order to limit system voltage. The regulator switches the current on and off at a rate of 400 cycles per second in order to perform the following functions:

- · Radio noise control
- Obtain the correct average current needed for proper system voltage control

At high speeds, the on-time may be 10 percent with the off-time at 90 percent. At low speeds, the on-time may be 90 percent and the off-time 10 percent.

# **Engine Controls**

# Engine Controls – 2.2L (L61)

# **Ignition System Specifications**

Application	Specification		
	Metric	English	
Firing Order	1-3	-4-2	
Primary Coil Current Output	8.5-9.5 Amps		
Spark Plug Torque	20 N·m	15 lb ft	
Spark Plug Gap	1.06 mm	0.042 in	
Spark Plug Type	GM P/N 12569190 or	41-981AC plug type	

Application	Specification		
	Metric	English	
Accelerator Cable Bracket Nuts	10 N·m	89 lb in	
Accelerator Pedal Retaining Nuts	30 N⋅m	22 lb ft	
Air Cleaner Duct Clamp	5 N·m	44 lb in	
Air Cleaner Element Cover Screws	3 N·m	26 lb in	
Air Cleaner Outlet Resonator Clamp	5 N·m	44 lb in	
Air Cleaner Outlet Resonator Mounting Bolt	10 N·m	89 lb in	
Crankshaft Position (CKP) Sensor Bolts	8 N·m	71 lb in	
Engine Coolant Temperature (ECT) Sensor	10 N·m	89 lb in	
Evaporative Emission (EVAP) Canister Purge Valve Mounting Bracket Nut	8 N·m	71 lb in	
EVAP Canister Retainer Bolt	10 N·m	89 lb in	
Exhaust Heat Shield Bolt	2.0 N·m	18 lb in	
Exhaust Heat Shield Nut	1.0 N·m	9 lb in	
Fuel Filler Hose Clamp	3 N·m	27 lb in	
Fuel Filler Pipe Attaching Screw	10 N·m	89 lb ft	
Fuel Filter Fitting	27 N·m	20 lb ft	
Fuel Pipe Mounting Bolts	6 N·m	53 lb in	
Fuel Pipe Retainer Bolts	10 N·m	89 lb in	
Fuel Pressure Regulator Retaining Bolts	5 N·m	44 lb in	
Fuel Rail Attaching Studs	10 N·m	89 lb in	
Fuel Rail Pipe Fittings	10 N·m	89 lb in	
Fuel Tank Retaining Strap Bolt	35 N·m	26 lb ft	
Heated Oxygen Sensor (H02S) 1	30 N·m	22 lb ft	
HO2S 2	41 N·m	30 lb ft	
Idle Air Control (IAC) Valve	3 N·m	27 lb in	
Ignition Coil Housing Screws	4 N·m	35 lb in	
Ignition Control Module (ICM) Cover Bolts	10 N·m	89 lb in	
Knock Sensor (KS)	25 N·m	18 lb ft	
Spark Plugs	20 N·m	15 lb in	
Throttle Body Attaching Bolts and Studs	10 N·m	89 lb in	
Throttle Position (TP) Sensor Mounting Screw	2 N·m	18 lb in	
Upper Air Cleaner Cover Screws	3 N·m	27 lb in	

# Engine Controls – 3.5L (LX9)

# **Ignition System Specifications**

A	Specification		
Application	Metric	English	
Firing Order	1-2-3-4-5-6		
Spark Plug Gap	1.52 mm	0.060 in	
Spark Plug Torque	15 N·m	11 lb ft	
Spark Plug Type	GM P/N 12568387 AC Delco #41-101		
Spark Plug Wire Resistance	4,018 ohms per met	er (1,225 ohms per ft)	

Application		Specification		
		English		
Accelerator Cable Bracket Retaining Bolts	13 N·m	115 lb in		
Accelerator Cable Bracket Retaining Nut	10 N·m	89 lb in		
Accelerator Pedal Retaining Bolt	3 N·m	27 lb in		
Air Cleaner Duct Clamps	2 N·m	18 lb in		
Air Cleaner Housing Nuts	10 N·m	89 lb in		
Air Cleaner Retainer Screws	6 N·m	40 lb in		
Air Cleaner Upper Cover Bolt	2.3 N·m	20 lb in		
Camshaft Position (CMP) Sensor Retaining Bolt	8 N·m	71 lb in		
Crankshaft Position 7X (CKP) Sensor Bolts	11 N·m	97 lb in		
Crankshaft Position 24X (CKP) Sensor Bolts	10 N·m	89 lb in		
Engine Coolant Temperature (ECT) Sensor	20 N·m	15 lb ft		
EVAP Canister Purge Valve Retaining Bolt	10 N·m	89 lb in		
EVAP Canister Retainer Bolt	10 N·m	89 lb in		
Exhaust Gas Recirculation (EGR) Pipe Bolt	25 N·m	18 lb ft		
Exhaust Gas Recirculation Pipe Nut	25 N·m	18 lb ft		
Exhaust Gas Recirculation Valve Bolts	30 N·m	22 lb ft		
Exhaust Shield Bolt	2 N·m	18 lb in		
Exhaust Shield Nut	1 N·m	9 lb in		
Fuel Feed and Return Pipes to Fuel Rail		13 lb ft		
Fuel Filler Hose Clamp	3 N·m	27 lb in		
Fuel Filler Pipe Attaching Screw	10 N·m	89 lb in		
Fuel Filter Fitting	27 <b>N</b> ⋅m	20 lb ft		
Fuel Pipe Mounting Bolts	6 N·m	53 lb in		
Fuel Pipe Retainer Bolt	25 N·m	18 lb ft		
Fuel Pressure Regulator Attaching Screw	8.5 N·m	75 lb in		
Fuel Rail Attaching Bolts	10 N·m	89 lb in		
Fuel Tank Retaining Strap Bolts	35 <b>N</b> ⋅m	26 lb ft		
Heated Oxygen Sensors (HO2S)	41 N·m	30 lb ft		
Idle Air Control (IAC) Valve Attaching Screws	3 N·m	27 lb in		
Ignition Coil to Ignition Control Module Screws	4.5 N·m	40 lb in		
Knock Sensor (KS)	19 <b>N</b> ⋅m	14 lb in		
Manifold Absolute Pressure (MAP) Sensor Retaining Screws	3 N·m	27 lb in		
PCM Connector Screws	8 N·m	71 lb in		
Spark Plugs	15 N·m	11 lb ft		
Throttle Body Retaining Nuts or Bolts	10 N·m	89 lb in		
Throttle Position (TP) Sensor Screws	2 N·m	18 lb in		

## **Fuel System Specifications**

Use regular unleaded gasoline rated at 87 octane or higher. It is recommended that the gasoline meet specifications which have been developed by the American Automobile Manufacturers Association (AAMA) and endorsed by the Canadian Motor Vehicle Manufacturers Association for better vehicle performance and engine protection. Gasoline meeting the AAMA specification could provide improved driveability and emission control system performance compared to other gasolines. For more information, write to: American Automobile Manufacturer's Association, 7430 Second Ave., Suite 300, Detroit MI 48202.

Be sure the posted octane is at least 87. If the octane is less than 87, you may get a heavy knocking noise when you drive. If it is bad enough, it can damage your engine.

If you're using fuel rated at 87 octane or higher and you hear heavy knocking, your engine needs service. But don't worry if you hear a little pinging noise when you're accelerating or driving up a hill. That's normal, and you don't have to buy a higher octane fuel to get rid of pinging. It's the heavy, constant knock that means you have a problem.

#### **Notice**

Your vehicle was not designed for fuel that contains methanol. Do not use methanol fuel which can corrode metal parts in your fuel system and also damage plastic and rubber parts. This kind of damage would not be covered under your warranty.

If your vehicle is certified to meet to meet California Emission Standards, indicated on the under hood emission control label, it is designed to operate on fuels that meet California specifications. If such fuels are not available in states adopting California emissions standards, your vehicle will operate satisfactorily on fuels meeting federal specifications, but emission control system performance may be affected. The malfunction indicator lamp on your instrument panel may turn on and/or your vehicle may fail a smogcheck test. If this occurs, return to your authorized dealer for diagnosis to determine the cause of failure. In the event it is determined that the cause of the condition is the type of fuels used, repairs may not be covered by your warranty.

Some gasolines that are not reformulated for low emissions may contain an octane-enhancing additive called methylcyclopentadienyl manganese tricarbonyl (MMT). Ask your service station operator whether or not the fuel contains MMT.

## **Exhaust System**

## **Fastener Tightening Specifications**

Application	Specification	
Application	Metric	English
Catalytic Converter-to-Exhaust Manifold Bolt/Nut (LX9)	31 N·m	23 lb ft
Exhaust Gas Recirculation (EGR) Pipe Bolt (LX9)	10 N·m	89 lb in
Exhaust Manifold/Catalytic Converter-to-Intermediate Pipe Nut (L61)	35 N·m	26 lb ft
Exhaust Manifold Heat Shield Bolt (L61)	23 N·m	17 lb ft
Exhaust Manifold Heat Shield Bolt (LX9)	10 N·m	89 lb in
Exhaust Manifold Nut (L61)	14 N·m	10 lb ft
Exhaust Manifold Nut (LX9)	16 N·m	12 lb ft
Exhaust Pipe Clamp Nut	50 N·m	37 lb ft
Front Catalytic Converter-to-Rear Catalytic Converter Nut (LX9)	31 N·m	23 lb ft
Intermediate Pipe-to-Muffler Nut (L61)	30 N·m	22 lb ft
Oxygen Sensor	42 N·m	31 lb ft
Rear Catalytic Converter-to-Muffler Nut (LX9)	30 N·m	22 lb ft

## **Exhaust System Description**

#### **Important**

Use of non-OEM parts may cause driveability concerns.

### **General Description**

The exhaust system is used to carry and treat the gases that are created by the engine. When the engine exhaust valve opens hot gases created by the engine combustion cycle are allowed to travel out through the cylinder head into the exhaust manifold. In the exhaust manifold the exhaust gases combine with exhaust gases from the other cylinders and pass through a flanged port into the three-way catalytic converter pipe. The exhaust gases pass through the catalytic converter to reduce pollutants from the exhaust stream gases. The three-way catalytic converter pipe carries the exhaust gases on to the exhaust system where the resonator and muffler are used to reduce the noise levels of the exhaust. The exhaust system exits at the rear of the vehicle to reduce exhaust noise and prevent fumes from entering the vehicle. Exhaust system hangers and insulators support the weight of the exhaust system, isolate engine noise, isolate engine vibration, space the system away from the underbody of the vehicle and allow for exhaust system expansion that occurs as the exhaust system warms up.

#### **Exhaust Manifold**

The exhaust manifold is a component of the exhaust system used to collect and carry hot exhaust gases away from the engine. Made from cast iron, the exhaust manifold combines the exhaust gases from several cylinders. The exhaust manifold is bolted to the cylinder head with a exhaust manifold gasket between them. The left (front) exhaust manifold connects to a crossover pipe that is part of the right (rear) exhaust manifold and carries the exhaust gases from the front of the vehicle over the transmission to the right (rear) exhaust manifold. The gases are combined in the right (rear) manifold and directed on to the three-way catalytic converter. The three-way catalytic converter pipe and gasket are bolted to the right (rear) exhaust manifold. The right (rear) exhaust manifold has two tapped holes. The heated oxygen sensor (HO2S) threads into the hole by the flange and the EGR valve pipe threads into the hole where the crossover meets the right (rear) exhaust manifold.

#### Resonator

Some exhaust systems are equipped with a resonator. The resonator, located either before or after the muffler, allows the use of mufflers with less back pressure. Resonators are used when vehicle characteristics require specific exhaust tuning.

## **Catalytic Converter**

The catalytic converter is an emission control device added to the engine exhaust system in order to reduce hydrocarbons (HC), carbon monoxide (CO), and oxides of nitrogen (NOx) pollutants from the exhaust gas.

The catalytic converter is comprised of a ceramic monolith substrate, supported in insulation and housed within a sheet metal shell. The substrate may be washcoated with 3 noble metals:

- Platium (Pt)
- Palladium (Pd)
- Rhodium (Rh)

The catalyst in the converter is not serviceable.

## **Exhaust Pipe Description**

The exhaust pipe carries exhaust gases treated by the three-way catalytic converter through a resonator and into the exhaust muffler. As exhaust gases travel through the resonator and muffler baffles, exhaust noise is lessened. The exhaust system exits at the rear of the vehicle to reduce exhaust noise and eliminate fumes from entry into the vehicle. Exhaust system hangers and insulators support the weight of the exhaust pipe, the resonator, and the muffler. The exhaust system hangers also space the exhaust system away from the underbody of the vehicle and allow the exhaust system to expand as the exhaust system warms up.

#### Muffler

The exhaust muffler reduces the noise levels of the engine exhaust by the use of tuning tubes. The tuning tubes create channels inside the exhaust muffler that lower the sound levels created by the combustion of the engine.

# **Transmission/Transaxle Description and Operation**

## **Automatic Transmission – 4T40E/4T45E**

## **Transmission General Specifications**

Name		Hydra	-Matic® 4T40-E/4T45-E	
RPO Codes		MN4 - 4T40-E		
Production Location			MN5 - 4T45-E	
Vehicle Platform		Windsor, Ontario, Canada		
			I NI 7	
Engine/Transmission Usage			J, N, Z	
Transmission Drive		Transverse	e Mounted Front Wheel Drive	
		4T40-E 270 N·m (200 lb ft)		
Maximum Engine Torque				
		4T45-E 290 N·m (215 lb ft) 1-2 6,500 RPM		
Maximum Shift Speed			2-3 6,500 RPM	
Maximum offic opeca			3-4 6,500 RPM	
1st Gear Ratio			2.960:1	
2nd Gear Ratio			1.626:1	
3rd Gear Ratio			1.000:1	
4th Gear Ratio			0.681:1	
Reverse			2.143:1	
Torque Converter Size - Diameter of	Torque			
Converter Turbine	Torque	245 mm		
Pressure Taps		Line Pressure		
Transmission Fluid Type		DEXRON® III		
		Bottom Pan Removal: 6.5 L (6.9 gts)		
Transmission Fluid Capacity - Appro	ximate	Complete Overhaul: 9.0 L (9.5 qts)		
		Dry: 12.2 L (12.9 qts)		
Transmission Type: 4		Four Forward Gears		
Transmission Type: T		Transverse Mount		
Transmission Type: 40		Product Series		
Transmission Type: E		Electronic Controls		
Position Quadrant		P, R, N, Overdrive, 3, 2, 1		
Case Material		Die Cast Aluminum		
Transmission Weight Dur.		4T40-E 74.7 kg (164 lbs)		
Transmission Weight Dry		4T45-E 75.1 kg (165.6 lbs)		
Transmission Weight Wet		4T40-E 85.0 kg (187 lbs)		
Transmission Weight Wet		4T45-E 85.5 kg (188.5 lbs)		
Maximum Trailer Towing Capacity		487 kg (1,000 lbs)		
Maximum Gross Vehicle Weight (GV			,826 kg (4,100 lbs)	
	Ratio	os		
Chain	Final D	rive	Effective - Overall	
32/38	3.29		3.91	
32/38 3			3.63	
35/35	3.29		3.29	
35/35	3.05		3.42	
33/37	3.29 3.69			
33/37	3.05 3.42		3.42	

Application		ication
		English
Bottom Pan to Case - M6 x 1.0 x 19.0 - Qty 12	12 N·m	106 lb in
Case Cover	24 N·m	18 lb ft
Case Side Cover	20 N·m	15 lb ft
Channel Plate to Case - M6 x 1.0 x 28.0 - Qty 6	12 N·m	106 lb in
Channel Plate to Case - M6 x 1.0 x 63.0 - Qty 2	12 N·m	106 lb in
Channel Plate to Driven Sprocket Support - M6 x 1.0 x 28.0 - Qty 2	14 N·m	124 lb in
Clip, Wiring Harness - M6 x 1.0 x 15.0 - Qty 1	12 N·m	106 lb in
Converter Shield	10 N·m	89 lb in
Cooler Pipes at Case	8 N·m	71 lb in
Cooler Pipes at Radiator	20-40 N·m	15-30 lb ft
Cover Assembly, Intermediate 4th Servo to Case - M6 x 1.0 x 28.0 - Qty 3	12 N·m	106 lb in
Cover, Lo/Reverse Servo to Case - M6 x 1.0 x 28.0 - Qty 3	12 N·m	106 lb in
Cover, Side to Case - M8 x 1.25 x 28.0 - Qty 10	20 N·m	15 lb ft
Cover, Side to Case (Stud) - M8 x 1.25 x 28.0 - Qty 1	20 N·m	15 lb ft
Flywheel to Torque Converter	62 N·m	46 lb ft
Oil Check Plug	14 N·m	124 lb in
Oil Feed Tube Bolts	14 N·m	124 lb in
Oil Pan to Case	10 N·m	89 lb in
Park/Neutral Position Switch to Case	24 N·m	18 lb ft
Plug, Pipe - 1/8-27 NPTF - Qty 2	12 N·m	106 lb in
Pressure Switch Assembly Bolts	12 N·m	106 lb in
Pump, Valve Body to Channel Plate - M6 x 1.0 x 63.0 - Qty 1	12 N·m	106 lb in
Pump, Valve Body to Channel Plate - M6 x 1.0 x 90.0 -Qty 6	12 N·m	106 lb in
Pump, Valve Body, Channel Plate to Case - M6 x 1.0 x 103.0 - Qty 1	12 N·m	106 lb in
Sensor, Input Speed - M6 x 1.0 x 15.0 (Qty 1)	12 N·m	106 lb in
Sensor, Output Speed Stud - M6 x 1.0 x 15.0 - Qty 1	12 N·m	106 lb in
Shift Lever to Transmission Nut	20 N·m	15 lb ft
Spacer, Channel Plate to Driven Sprocket Support - M6 x 1.0 x 70.0 - Qty 2	14 N·m	124 lb in
Speed Sensor Housing to Case	11 N·m	97 lb in
Spring and Roller Assembly, Detent to Channel Plate - M6 x 1.0 x 19.0 - Qty 1	12 N·m	106 lb in
Support Assembly, Drive Sprocket to Case - M6 x 1.0 x 17.2 - Qty 6	12 N·m	106 lb in
TFP Switch, Valve Body, Channel Plate - M6 x 1.0 x 51.0 - Qty 3	12 N·m	106 lb in
TFP Switch, Valve Body, Channel Plate - M6 x 1.0 x 63.0 - Qty 1	12 N·m	106 lb in
TFP Switch, Valve Body, Channel Plate to Case - M6 x 1.0 x 90.0 - Qty 2	12 N·m	106 lb in
Transmission Mount Bracket Bolts	120 N·m	89 lb ft
Transmission Mount - Front	130 N·m	96 lb ft
Transmission Mount - Rear	122 N·m	90 lb ft
Transmission Mount - Side	66 N·m	49 lb ft
Transmission Mount Thrubolt - Front	75 N·m	55 lb ft
Transmission Mount Thrubolt - Rear	120 N·m	89 lb ft
Transmission Mount Thrubolt - Side	55 N·m	41 lb ft
Transmission to Engine Mount Bolts	90 N·m	66 lb ft
Tube Assembly, Transmission Oil to Case - M6 x 1.0 x 19.0 - Qty 2	12 N·m	106 lb in
Tube Assembly, Transmission Oil to Forward Clutch Support - M6 x 1.0 x 19.0	12 N·m	106 lb in
Tube Assembly, Transmission Oil to Lo/Reverse Servo Cover - M6 x 1.0 x 19.0	12 N·m	106 lb in
TV Cable to Case	9 N·m	
Valve Body, Channel Plate to Case - M6 x 1.0 x 90.0 - Qty 5	12 N·m	80 lb in
Valve Body, Channel Plate to Case - M6 x 1.0 x 103.0 - Qty 2	12 N·m	106 lb in
Valve Body to Channel Plate - M6 x 1.0 x 51.0 - Qty 5		106 lb in
The state of the s	12 N·m	106 lb in

## Fluid Capacity Specifications

Application	Specification	
Application	Metric	English
Bottom Pan Removal	6.5 liters	6.9 quarts
Complete Overhaul	9.0 liters	9.5 quarts
Dry	12.2 liters	12.9 quarts

## **Transmission Component and System Description**

### **Transmission General Description**

The 4T40-E is a fully automatic front wheel drive electronically controlled transmission. The 4T40-E provides four forward ranges including overdrive and one reverse gear range. The PCM controls shift points by means of two shift solenoids. A vane type pump supplies the oil pressure. The PCM regulates oil pressure by means of the Pressure Control Solenoid (PCS).

You can operate the transmission in any one of the following seven modes:

- P -- Park position prevents the vehicle from rolling either forward or backward. For safety reasons, use the parking brake in addition to the park position.
- R -- Reverse allows the vehicle to be operated in a rearward direction.
- N -- Neutral allows the engine to be started and operated while driving the vehicle. If necessary, you may select this position in order to restart the engine with the vehicle moving.
- D -- Overdrive is used for all normal driving conditions. Overdrive provides four gear ratios plus a converter clutch operation. Depress the accelerator in order to downshift for safe passing.
- 3 -- Drive position is used for city traffic, hilly terrain, and trailer towing. Drive provides three gear ranges and prevents the transmission from operating in fourth gear. Depress the accelerator in order to downshift.
- 2 -- Manual Second provides two gear ratios under most operating conditions. Manual Second provides acceleration and engine braking. You may select this range at any vehicle speed, but you cannot downshift the transmission into Second gear until the vehicle speed drops below approximately 100 km/h (62 mph).
- 1 -- Manual Lo provides maximum engine braking. You may select this range at any vehicle speed, but you cannot downshift the transmission into First gear until the vehicle speed drops below approximately 60 km/h (37 mph).

#### Componants

The mechanical components of this unit are as follows:

- A torque converter with a torque converter clutch (TCC)
- A drive link assembly
- Intermediate/4th and Lo/Reverse friction band assemblies
- Forward, Coast, 2nd, Reverse, and Direct multiple disc clutch assemblies
- Two planetary gear sets: Input and Reaction
- Two roller clutches Lo and 2nd
- One sprag clutch
- One vane type oil pump
- One control valve assembly
- A final drive and differential assembly

The electrical components of this unit are as follows:

- Two shift solenoid valves, 1-2 and 2-3
- A torque converter clutch pulse width modulated (TCC PWM) solenoid valve
- A transmission pressure control (PC) solenoid valve
- An automatic transmission fluid temperature (TFT) sensor
- Two speed sensors: input and output speed sensor
- An automatic transmission fluid pressure (TFP) manual valve position switch assembly
- An automatic transmission wiring harness assembly

A park/neutral position switch

## **Automatic Transmission Shift Lock Control Description**

The automatic transmission shift lock control system is a safety device that prevents an inadvertent shift out of PARK when the engine is running. The driver must press the brake pedal before moving the shift lever out of the PARK position. The system consist of the following components:

- The automatic transmission shift lock control solenoid.
- The automatic transmission shift lock control switch.
- The park/neutral position switch.

With the ignition in the ON position, battery positive voltage is supplied to the park/neutral position switch. With the transmission in the PARK position the contacts in the park/neutral position switch are closed and voltage flows through the normally closed contacts of the automatic transmission shift lock control switch to the automatic transmission shift lock control solenoid. The automatic transmission shift lock control solenoid is permanently ground. This energizes the automatic transmission shift lock control solenoid and locks the shift lever in the PARK position. When the driver presses the brake pedal the contacts in the automatic transmission shift lock control switch open, de-energizing the automatic transmission shift lock control solenoid. This allows the shift lever to move out of the PARK position.

# Abbreviations and Meanings

Abbreviation	Meaning
	A A A A A A A A A A A A A A A A A A A
Α	Ampere(s)
ABS	Antilock Brake System
A/C	Air Conditioning
AC	Alternating Current
ACC	Accessory, Automatic Climate Control
ACL	Air Cleaner
ACR4	Air Conditioning Refrigerant, Recovery, Recycling, Recharging
AD	Automatic Disconnect
A/D	Analog to Digital
ADL	Automatic Door Lock
A/F	Air/Fuel Ratio
AH	Active Handling
AIR	Secondary Air Injection
ALC	Automatic Level Control, Automatic Lamp Control
AM/FM	Amplitude Modulation/Frequency Modulation
Ant	Antenna
AP	Accelerator Pedal
APCM	Accessory Power Control Module
API	American Petroleum Institute
APP	Accelerator Pedal Position
APT	Adjustable Part Throttle
ASM	Assembly, Accelerator and Servo Control Module
ASR	Acceleration Slip Regulation
A/T	Automatic Transmission/Transaxle
ATC	Automatic Transfer Case, Automatic Temperature Control
ATDC	After Top Dead Center
ATSLC	Automatic Transmission Shift Lock Control
Auto	Automatic
avg	Average
A4WD	Automatic Four-Wheel Drive
AWG	American Wire Gage
-	B
B+	Battery Positive Voltage
BARO	Barometric Pressure
BATT	Battery
BBV	Brake Booster Vacuum
BCA	Bias Control Assembly
ВСМ	Body Control Module
BHP	Brake Horsepower
BLK	Black
BLU	Blue
BP	Back Pressure
ВРСМ	Battery Pack Control Module
BPMV	Brake Pressure Modulator Valve
BPP	Brake Pedal Position
BRN	Brown

BTDC	Before Top Dead Center
ВТМ	Battery Thermal Module
BTSI	Brake Transmission Shift Interlock
Btu	British Thermal Units
	C
°C	Degrees Celsius
CAC	Charge Air Cooler
CAFE	Corporate Average Fuel Economy
Cal	Calibration
Cam	Camshaft
CARB	California Air Resources Board
CC	Coast Clutch
cm <sup>3</sup>	Cubic Centimeters
CCM	Convenience Charge Module, Chassis Control Module
CCOT	Cycling Clutch Orifice Tube
CCP	Climate Control Panel
CD	Compact Disc
CE	Commutator End
CEAB	Cold Engine Air Bleed
CEMF	Counter Electromotive Force
CEX	Cabin Exchanger
cfm	Cubic Feet per Minute
cg	Center of Gravity
CID	Cubic Inch Displacement
CKP	Crankshaft Position
CKT	Circuit
C/Ltr	Cigar Lighter
CL	Closed Loop
CLS	Coolant Level Switch
CMC	Compressor Motor Controller
CMP	Camshaft Position
CNG	Compressed Natural Gas
CO	Carbon Monoxide
CO2	Carbon Dioxide
Coax	Coaxial
СОММ	Communication
Conn	Connector
CPA	Connector Position Assurance
CPP	Clutch Pedal Position
CPS	Central Power Supply
CPU	Central Processing Unit
CRT	Cathode Ray Tube
CRTC	Cathode Ray Tube Controller
CS	Charging System
CSFI	Central Sequential Fuel Injection
CTP	Closed Throttle Position
cu ft	Cubic Foot/Feet
cu in	Cubic Inch/Inches
CV	Constant Velocity Joint
CVRSS	Continuously Variable Road Sensing Suspension

Cyl	Cylinder(s)
<u> </u>	D
DAB	Delayed Accessory Bus
dB	Decibels Deciber 1
dBA	Decibels on A-weighted Scale
DC	Direct Current, Duty Cycle
DCM	Door Control Module
DE	Drive End
DEC	Digital Electronic Controller
DERM	Diagnostic Energy Reserve Module
DI	Distributor Ignition
dia	Diameter
DIC	Driver Information Center
Diff	Differential
DIM	Dash Integration Module
DK	Dark
DLC	Data Link Connector
DMCM	Drive Motor Control Module
DMM	Digital Multimeter
DMSDS	Drive Motor Speed and Direction Sensor
DMU	Drive Motor Unit
DOHC	Dual Overhead Camshafts
DR, Drvr	Driver
DR, DIVI DRL	Daytime Running Lamps
DTC	Diagnostic Trouble Code
DIC	E
EBCM	Electronic Brake Control Module
EBTCM	Electronic Brake and Traction Control Module
EC	Electrical Center, Engine Control
ECC	Electronic Climate Control
ECI	Extended Compressor at Idle
ECL	Engine Coolant Level
ECM	Engine Coolant Level  Engine Control Module, Electronic Control Module
ECS	Emission Control System
ECT	Engine Coolant Temperature
EEPROM	Electrically Erasable Programmable Read Only Memory
EEVIR	Evaporator Equalized Values in Receiver
EFE	Early Fuel Evaporation
EGR	Exhaust Gas Recirculation
EGR TVV	Exhaust Gas Recirculation Thermal Vacuum Valve
EHPS	Electro-Hydraulic Power Steering
El	Electronic Ignition
ELAP	Elapsed
ELC	Electronic Level Control
E/M	English/Metric
EMF	Electromotive Force
EMI	Electromagnetic Interference
Eng	Engine
EOP	Engine Oil Pressure
LOI	
EOT	Engine Oil Temperature

EPA Environmental Protection Agency  EPR Exhaust Pressure Regulator  EPROM Erasable Programmable Read Only Memory  ESB Expansion Spring Brake  ESC Electronic Suspension Control  ESD Electrostatic Discharge  ESN Electronic Serial Number  ETC Electronic Throttle Control, Electronic Temperature Control, Electronic Timing Control  ETCC Electronic Touch Climate Control  ETR Electronically Tuned Receiver  ETS Enhanced Traction System  EVAP Evaporative Emission	
EPROM Erasable Programmable Read Only Memory  ESB Expansion Spring Brake  ESC Electronic Suspension Control  ESD Electrostatic Discharge  ESN Electronic Serial Number  ETC Electronic Throttle Control, Electronic Temperature Control, Electronic Timing Control  ETC Electronic Touch Climate Control  ETR Electronically Tuned Receiver  ETS Enhanced Traction System	
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ETCC Electronic Touch Climate Control ETR Electronically Tuned Receiver ETS Enhanced Traction System	9
ETR Electronically Tuned Receiver ETS Enhanced Traction System	
ETS Enhanced Traction System	
- John System	
LVAC : IEVACOCATIVE EMISSION	
EVO Electronic Variable Orifice	
Exh Exhaust	
F	
°F Degrees Fahrenheit	
FC Fan Control	
FDC Fuel Data Center	
FED Federal All United States except California FEDS Fuel Enable Data Stream	
The state of the s	
FEX Front Exchanger FF Flexible Fuel	
The state of the s	·
The state of the s	
FP Fuel Pump ft Foot/Feet	
	700-2-
- Third I dail Tillion Blitto	
	-
4WD Four-Wheel Drive FW Flat Wire	
FWD Front Wheel Drive, Forward	-
G	
g Grams, Gravitational Acceleration	
GA Gage, Gauge	
gal Gallon	
gas Gasoline	
GCW Gross Combination Weight	
Gen Generator	
GL Gear Lubricant	
GM General Motors	
GM SPO General Motors Service Parts Operations	
gnd Ground	
gpm Gallons per Minute	
GRN Green	
GRY Gray	
GVWR Gross Vehicle Weight Rating	

H Hydrogen H2C Water Harm Harness HC Hydrocarbons HC Hydrocarbons HC Heavy Duty Cooling HBD Heavy Duty Cooling hex Hexagon, Hexadecimal Hg Mercury Hii Alt High Altitude HOS Heated Caygen Sensor hp Horsepower HPL High Pressure Liquid HPS High Pressure Liquid HPV High Pressure Vapor HPV Head-up Display HHR Head-up Display HVAC Heater-Vent-Air Conditioning Module HVACM Heater-Vent-Mich Coole HVM Heater Vent-Mich Coole HVM Heater Vent-Mich Coole HVM Heater Vent-Mich Coole HVM Heater Vent-Mich Coole HIT Intake Air Temperature I I IAC Idle Air Control IAT Intake Air Temperature ICC Integrated Circuit, Ignition Control ICCS Integrated Chassis Control System INJ Injection Insulated Gate Bi-Polar Transistor ign Ignition Control Module III Integrated Direct Ignition III Insulated Gate Bi-Polar Transistor ign Ignition III Instrument Panel IPC Instrument Panel Cluster IPM Instrument Panel Cluster IPM Instrument Panel Instrument Panel Send Speed ISS Input Speed Shaft, Input Shaft Speed K		H
Harn Hydrocarbons HC Hydrocarbons HC Hydrocarbons HC Hydrocarbons HD Heavy Duty HDC Heavy Duty Cooling hex Hexagon, Hexadecimal Hg Mercury Hi Alt High Attitude HO2S Heated Oxygen Sensor hp Horsepower HPL High Performance System HPV High Pressure Liquid HPS High Performance System HPV Harber Hydromance Hydro	Н	Hydrogen
HC Hydrocarbons H/CMPR High Compression HD Heavy Duty HDC Heavy Duty Cooling hex Hexagon, Hexadecimal Hg Mercury Hi Alt High Altitude HO2S Heated Oxygen Sensor hp Horsepower HPL High Pressure Liquid HPS High Performance System HPV High Pressure Vapor HPV High Pressure Vapor HIUD Head-up Display HVAC Heater-Vent-laiton-Air Conditioning HVACH Heater-Vent-Air Conditioning Module HVIL High Voltage Interlock Loop HVM Heater Vent Module Hz Hertz  I IAC Ide Air Control IAT Intake Air Temperature IC Integrated Circuit, Ignition Control ICCS Integrated Circuit, Ignition Control ICCS Integrated Circuit, Ignition ICGBT Insulated Gate Bi-Polar Transistor Ign Ignition ICGBT Insulated Gate Bi-Polar Transistor Ign Ignition ILC Ide Load Compensator INJ Injection Inst Instrument Panel Cluster IPM Instrument Panel Cluster ISC Ide Speed Control ISO Interrational Standards Organization ISS Input Speed Shaft, Input Shaft Speed K	H2O	Water
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ign Ignition  ILC Idle Load Compensator  in Inch/Inches  INJ Injection  inst Instantaneous, Instant  IP Instrument Panel  IPC Instrument Panel Cluster  IPM Instrument Panel Module  I/PEC Instrument Panel Electrical Center  ISC Idle Speed Control  ISO International Standards Organization  ISS Input Speed Shaft, Input Shaft Speed	IDI	Integrated Direct Ignition
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in Inch/Inches INJ Injection inst Instantaneous, Instant IP Instrument Panel IPC Instrument Panel Cluster IPM Instrument Panel Module I/PEC Instrument Panel Electrical Center ISC Idle Speed Control ISO International Standards Organization ISS Input Speed Shaft, Input Shaft Speed	ign	Ignition
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inst Instantaneous, Instant  IP Instrument Panel  IPC Instrument Panel Cluster  IPM Instrument Panel Module  I/PEC Instrument Panel Electrical Center  ISC Idle Speed Control  ISO International Standards Organization  ISS Input Speed Shaft, Input Shaft Speed	in	Inch/Inches
IP Instrument Panel IPC Instrument Panel Cluster IPM Instrument Panel Module I/PEC Instrument Panel Electrical Center ISC Idle Speed Control ISO International Standards Organization ISS Input Speed Shaft, Input Shaft Speed  K	INJ	Injection
IPC Instrument Panel Cluster  IPM Instrument Panel Module  I/PEC Instrument Panel Electrical Center  ISC Idle Speed Control  ISO International Standards Organization  ISS Input Speed Shaft, Input Shaft Speed  K		Instantaneous, Instant
IPM Instrument Panel Module  I/PEC Instrument Panel Electrical Center  ISC Idle Speed Control  ISO International Standards Organization  ISS Input Speed Shaft, Input Shaft Speed  K	- IP	Instrument Panel
I/PEC Instrument Panel Electrical Center ISC Idle Speed Control ISO International Standards Organization ISS Input Speed Shaft, Input Shaft Speed  K		
ISC Idle Speed Control ISO International Standards Organization ISS Input Speed Shaft, Input Shaft Speed  K		
ISO International Standards Organization ISS Input Speed Shaft, Input Shaft Speed  K		
ISS Input Speed Shaft, Input Shaft Speed  K		
K		
	ISS	Input Speed Shaft, Input Shaft Speed
		K
KAM Keep Alive Memory	KAM	Keep Alive Memory
KDD Keyboard Display Driver	KDD	
kg Kilogram	kg	Kilogram

kHz	Kilohertz		
km	Kilometer		
km/h	Kilometers per Hour		
km/l	Kilometers per Liter		
kPa	Kilopascals		
KS	Knock Sensor		
kV	Kilovolts		
NV NV	Riiovoits		
	11 11-2-		
L L4	Liter		
L4 L6	Four Cylinder Engine, In-Line		
Ib	Six-Cylinder Engine, In-Line		
Ib ft	Pound		
	Pound Feet Torque		
lb in	Pound Inch Torque		
LCD	Liquid Crystal Display		
LDCL	Left Door Closed Locking		
LDCM	Left Door Control Module		
LDM	Lamp Driver Module		
LED	Light Emitting Diode		
LEV	Low Emissions Vehicle		
LF	Left Front		
lm	Lumens		
LR	Left Rear		
LT	Left		
LT	Light		
LT	Long Term		
LTPI	Low Tire Pressure Indicator		
LTPWS	Low Tire Pressure Warning System		
	<u></u>		
MAF	Mass Air Flow		
Man	Manual		
MAP	Manifold Absolute Pressure		
MAT	Manifold Absolute Temperature		
max	Maximum		
M/C	Mixture Control		
MDP	Manifold Differential Pressure		
MFI	Multiport Fuel Injection		
mi	Miles		
MIL	Malfunction Indicator Lamp		
min	Minimum		
MIN	Mobile Identification Number		
mL	Milliliter		
mm	Millimeter		
mpg	Miles per Gallon		
mph	Miles per Hour		
ms	Millisecond		
MST	Manifold Surface Temperature		
MSVA	Magnetic Steering Variable Assist, Magnasteer®		
M/T	Manual Transmission/Transaxle		
MV	Megavolt		

mV	Millivolt	
	N	
NAES	North American Export Sales	
NC	Normally Closed	
NEG	Negative	
Neu	Neutral	
NI		
NiMH	Nickel Metal Hydride	
NLGI	National Lubricating Grease Institute	
N·m	Newton-meter Torque	
NO	Normally Open	
NOx	Oxides of Nitrogen	
NPTC	National Pipe Thread Coarse	
NPTF	National Pipe Thread Fine	
NOVRAM	Non-Volatile Random Access Memory	
	0	
02	Oxygen	
O2S	Oxygen Sensor	
OBD	On-Board Diagnostics	
OBD II	On-Board Diagnostics Second Generation	
OC	Oxidation Converter Catalytic	
OCS	Opportunity Charge Station	
OD	Outside Diameter	
ODM	Output Drive Module	
ODO	Odometer	
OE	Original Equipment	
OEM	Original Equipment Manufacturer	
OHC	Overhead Camshaft	
ohms	Ohm	
OL	Open Loop, Out of Limits	
ORC	Oxidation Reduction Converter Catalytic	
ORN	Orange	
ORVR	On-Board Refueling Vapor Recovery	
OSS	Output Shaft Speed	
OZ	Ounce(s)	
	Programme Control Programme Control Co	
PAG	Polyalkylene Glycol	
PAIR	Pulsed Secondary Air Injection	
PASS, PSGR	Passenger	
PASS-Key®	Personalized Automotive Security System	
P/B	Power Brakes	
PC	Pressure Control	
PCB	Printed Circuit Board	
PCM	Powertrain Control Module	
PCS	Pressure Control Solenoid	
PCV	Positive Crankcase Ventilation	
PEB	Power Electronics Bay	
PID	Parameter Identification	
PIM	Power Inverter Module	
PM	Permanent Magnet Generator	

P/N	Part Number		
PNK	Pink		
PNP	Park/Neutral Position		
PRNDL			
POA	Park, Reverse, Neutral, Drive, Low Pilot Operated Absolute Valve		
POS	Positive, Position		
POT	Potentiometer Variable Resistor		
PPL	Purple		
ppm	Parts per Million		
PROM	Programmable Read Only Memory		
P/S, PS	Power Steering		
PSCM			
PSD	Power Steering Control Module, Passenger Seat Control Module  Power Sliding Door		
PSP	Power Steering Pressure		
psi	Pounds per Square Inch		
psia			
· · · · · · · · · · · · · · · · · · ·	Pounds per Square Inch Absolute		
psig	Pounds per Square Inch Gauge Pint		
PTC			
PWM	Positive Temperature Coefficient		
PVVIVI	Pulse Width Modulated		
0014	Q		
QDM	Quad Driver Module		
qt	Quart(s)		
	R		
R-12	Refrigerant-12		
R-134a	Refrigerant-134a		
RAM	Random Access Memory, Non-permanent memory device, memory contents are lost		
DAD	when power is removed.		
RAP	Retained Accessory Power		
RAV	Remote Activation Verification		
RCDLR	Remote Control Door Lock Receiver		
RDCM	Right Door Control Module		
Ref	Reference		
Rev	Reverse		
REX	Rear Exchanger		
RIM	Rear Integration Module		
RF	Right Front, Radio Frequency		
RFA	Remote Function Actuation		
RFI	Radio Frequency Interference		
RH	Right Hand		
RKE	Remote Keyless Entry		
Rly	Relay		
ROM	Read Only Memory, Permanent memory device, memory contents are retained when		
RPM	power is removed.		
RPO	Revolutions per Minute Engine Speed		
RR	Regular Production Option		
RSS	Right Rear		
RTD	Road Sensing Suspension		
RT	Real Time Damping		
17.1	Right		

RTV	Room Temperature Vulcanizing Sealer		
RWAL	Rear Wheel Antilock		
RWD	Rear Wheel Drive		
TAVE	S		
S			
SAE	Second(s) Society of Automotive Engineers		
SC	Supercharger		
SCB	·		
SCM	Supercharger Bypass Seat Control Module		
SDM			
SEO	Sensing and Diagnostic Module		
SFI	Special Equipment Option		
SI	Sequential Multiport Fuel Injection		
SIAB	System International Modern Version of Metric System		
SIR	Side Impact Air Bag		
SLA	Supplemental Inflatable Restraint		
	Short/Long Arm Suspension		
sol SO2	Solenoid Sulfur Dioxide		
SP	Splice Pack		
S/P	Series/Parallel		
SPO	Service Parts Operations		
SPS	Service Programming System, Speed Signal		
sq ft, ft²	Square Foot/Feet		
sq in, in²	Square Inch/Inches		
SRC	Service Ride Control		
SRI	Service Reminder Indicator		
SRS	Supplemental Restraint System		
SS	Shift Solenoid		
	Scan Tool		
STID	Station Identification Station ID		
S4WD	Selectable Four-Wheel Drive		
Sw SWPS	Switch		
	Steering Wheel Position Sensor		
syn	Synchronizer		
T40	T		
TAC	Throttle Actuator Control		
Tach	Tachometer Technologies Adaptive Description Tile (III Adaptive Description De		
TAP	Transmission Adaptive Pressure, Throttle Adaptive Pressure		
TBI	Throttle Body Fuel Injection		
TC	Turbocharger, Transmission Control		
TCC	Torque Converter Clutch		
TCS	Traction Control System		
TDC	Top Dead Center		
TEMP	Temperature		
Term	Terminal		
TFP	Transmission Fluid Pressure		
TFT	Transmission Fluid Temperature		
THM	Turbo Hydro-Matic		
TIM	Tire Inflation Monitoring, Tire Inflation Module		
TOC	Transmission Oil Cooler		

TP	Throttle Position			
TPA	Terminal Positive Assurance			
TPM	Tire Pressure Monitoring, Tire Pressure Monitor			
TR	Transmission Range			
TRANS	Transmission/Transaxle			
TT	Tell Tail Warning Lamp			
TV	Throttle Valve			
TVRS	Television and Radio Suppression			
TVV	Thermal Vacuum Valve			
TWC	Three Way Converter Catalytic			
TWC+OC	Three Way + Oxidation Converter Catalytic			
TXV	Thermal Expansion Valve			
	U			
UART	Universal Asynchronous Receiver Transmitter			
U/H	Underhood			
U/HEC	Underhood Electrical Center			
U-joint	Universal Joint			
UTD	Universal Theft Deterrent			
UV	Ultraviolet			
	V			
V	Volt(s), Voltage			
V6	Six-Cylinder Engine, V-Type			
V8	Eight-Cylinder Engine, V-Type			
Vac	Vacuum			
VAC	Vehicle Access Code			
VATS	Vehicle Anti-Theft System			
VCIM	Vehicle Communication Interface Mode			
VCM	Vehicle Control Module			
V dif	Voltage Difference			
VDOT	Variable Displacement Orifice Tube			
VDV	Vacuum Delay Valve			
vel	Velocity			
VES	Variable Effort Steering			
VF	Vacuum Fluorescent			
VIO	Violet			
VIN	Vehicle Identification Number			
VLR	Voltage Loop Reserve			
VMV	Vacuum Modulator Valve			
VR	Voltage Regulator			
V ref	Voltage Reference			
VSES	Voltage Reference  Vehicle Stability Enhancement System			
VSS	Vehicle Speed Sensor			
	W			
w/	With			
W/B	Wheel Base			
WHL	Wheel			
WHT	White			
w/o	Without			
WOT	Wide Open Throttle			
W/P	Water Pump			
	1 control of only			

W/S	Windshield
WSS	Wheel Speed Sensor
WU-OC	Warm Up Oxidation Converter Catalytic
WU-TWC	Warm Up Three-Way Converter Catalytic
	X
X-valve	Expansion Valve
yd	Yard(s)
YEL	Yellow

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# Conversion - English/Metric

English	Multiply/ Divide by	Metric	
	asurement, divide by the number in the		
n order to calculate metric meas	surement, multiply by the number in the	center column.	
	Length	Asy of the	
in	25.4	mm	
ft	0.3048	m	
yd	0.9144		
mi	1.609	km	
	Area		
sq in	645.2	sq mm	
54 III	6.45	sq cm	
sq ft	0.0929	ea m	
sq yd	0.8361	sq m	
	Volume		
<del></del>	16,387.00	cu mm	
cu in	16.387	cu cm	
	0.0164		
qt	0.9464	L	
gal	3.7854		
cu yd	0.764	cu m	
	Mass		
lb	0.4536	I	
A	907.18	kg	
ton	0.907	tonne (t)	
	Force		
Kg F	9.807		
oz F	0.278	newtons (N)	
lb F	4.448		
	Acceleration		
ft/s²	0.3048		
In/s²	0.0254	m/s²	
	Torque		
Lb in	0.11298	<b>.</b> .	
lb ft	1.3558	N·m	
	Power		
hp	0.745	kW	
***************************************	Pressure (Stress)		
inches of H2O	0.2488	15	
lb/sq in	6.895	kPa	
	Energy (Work)		
Btu	1055	The state of the s	
lb ft	1.3558	J (J= one Ws)	
kW hour	3,600,000.00	- (	
	Light		
Foot Candle	10.764	lm/m²	

	Velocity	
mph	1.6093	km/h
	Temperature	
(°F - 32) 5/9	=	°C
°F	= -	(9/5 °C + 32)
	Fuel Performance	
235.215/mpg	= ,	100 km/L

# **Equivalents - Decimal and Metric**

Fraction (in)	Decimal (in)	Metric (mm)
1/64	0.015625	0.39688
1/32	0.03125	0.79375
3/64	0.046875	1.19062
1/16	0.0625	1.5875
5/64	0.078125	1.98437
3/32	0.09375	2.38125
7/64	0.109375	2.77812
1/8	0.125	3.175
9/64	0.140625	3.57187
5/32	0.15625	3.96875
11/64	0.171875	4.36562
3/16	0.1875	4.7625
13/64	0.203125	5.15937
7/32	0.21875	5.55625
15/64	0.234375	5.95312
1/4	0.25	6.35
17/64	0.265625	6.74687
9/32	0.28125	7.14375
19/64	0.296875	7.54062
5/16	0.3125	7.9375
21/64	0.328125	8.33437
11/32	0.34375	8.73125
23/64	0.359375	9.12812
3/8	0.375	9.525
25/64	0.390625	9.92187
13/32	0.40625	10.31875
27/64	0.421875	10.71562
7/16	0.4375	11.1125
29/64	0.453125	11.50937
15/32	0.46875	11.90625
31/64	0.484375	12.30312
1/2	0.5	12.7
33/64	0.515625	13.09687
17/32	0.53125	13.49375
35/64	0.546875	13.89062
9/16	0.5625	14.2875
37/64	0.578125	14.68437
19/32	0.59375	15.08125
39/64	0.609375	15.47812
5/8	0.625	15.875
41/64	0.640625	16.27187

Fraction (in)	Decimal (in)	Metric (mm)
21/32	0.65625	16.66875
43/64	0.671875	17.06562
11/16	0.6875	17.4625
45/64	0.703125	17.85937
23/32	0.71875	18.25625
47/64	0.734375	18.65312
3/4	0.75	19.05
49/64	0.765625	19.44687
25/32	0.78125	19.84375
51/64	0.796875	20.24062
13/16	0.8125	20.6375
53/64	0.828125	21.03437
27/32	0.84375	21.43125
55/64	0.859375	21.82812
7/8	0.875	22.225
57/64	0.890625	22.62187
29/32	0.90625	23.01875
59/64	0.921875	23.41562
15/16	0.9375	23.8125
61/64	0.953125	24.20937
31/32	0.96875	24.60625
63/64	0.984375	25.00312
1	1.0	25.4

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### **Fasteners**

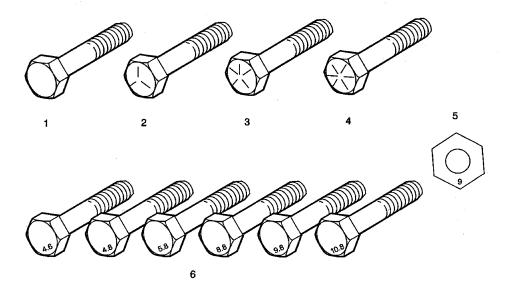
## **Metric Fasteners**

This vehicle provides fastener dimensions using the metric system. Most metric fasteners are approximate in diameter to equivalent English fasteners. Make replacements using fasteners of the same nominal diameter, thread pitch, and strength.

A number marking identifies the OE metric fasteners except cross-recess head screws. The number also indicates the strength of the fastener material. A Posidrive® or Type 1A cross-recess identifies a metric cross-recess screw. For best results, use a Type 1A cross-recess screwdriver, or equivalent, in Posidrive® recess head screws.

GM Engineering Standards and North American Industries have adopted a portion of the ISO-defined standard metric fastener sizes. The purpose was to reduce the number of fastener sizes used while retaining the best thread qualities in each thread size. For example, the metric M6.0 X 1 screw, with nearly the same diameter and 25.4 threads per inch replaced the English 1/4-20 and 1/4-28 screws. The thread pitch is midway between the English coarse and fine thread pitches.

## **Fastener Strength Identification**



- 1. English Bolt, Grade 2 (Strength Class)
- 2. English Bolt, Grade 5 (Strength Class)
- 3. English Bolt, Grade 7 (Strength Class)
- 4. English Bolt, Grade 8 (Strength Class)
- 5. Metric Nut, Strength Class 9
- 6. Metric Bolts, Strength Class Increases as Numbers Increase

The most commonly used metric fastener strength property classes are 9.8 and 10.9. The class identification is embossed on the head of each bolt. The English, inch strength classes range from grade 2 to grade 8. Radial lines are embossed on the head of each bolt in order to identify the strength class. The number of lines on the head of the bolt is 2 lines less than the actual grade. For example, a grade 8 bolt will have 6 radial lines on the bolt head. Some metric nuts are marked with a single digit strength identification number on the nut face.

The correct fasteners are available through GM SPO. Many metric fasteners available in the aftermarket parts channels are designed to metric standards of countries other than the United States, and may exhibit the following:

- Lower strength
- No numbered head marking system
- Wrong thread pitch

The metric fasteners on GM products are designed to new, international standards. The following are the common sizes and pitches, except for special applications:

- M6.0 X 1
- M8 X 1.25
- M10 X 1.5
- M12 X 1.75
- M14 X 2.00
- M16 X 2.00

# **Prevailing Torque Fasteners**

Prevailing torque fasteners create a thread interface between the fastener and the fastener counterpart in order to prevent the fastener from loosening.

# **All Metal Prevailing Torque Fasteners**

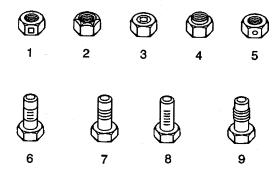
These fasteners accomplish the thread interface by a designed distortion or deformation in the fastener.

# **Nylon Interface Prevailing Torque Fasteners**

These fasteners accomplish the thread interface by the presence of a nylon material on the fastener threads.

# **Adhesive Coated Fasteners**

These fasteners accomplish the thread interface by the presence of a thread-locking compound on the fastener threads. Refer to the appropriate repair procedure in order to determine if the fastener may be reused and the applicable thread-locking compound to apply to the fastener.



- 1. Prevailing Torque Nut, Center Lock Type
- 2. Prevailing Torque Nut, Top Lock Type
- 3. Prevailing Torque Nut, Nylon Patch Type
- 4. Prevailing Torque Nut, Nylon Washer Insert Type
- 5. Prevailing Torque Nut, Nylon Insert Type

- 6. Prevailing Torque Bolt, Dry Adhesive Coating Type
- 7. Prevailing Torque Bolt, Thread Profile Deformed Type
- 8. Prevailing Torque Bolt, Nylon Strip Type
- 9. Prevailing Torque Bolt, Out-of-Round Thread Area Type

A prevailing torque fastener may be reused ONLY if:

- The fastener and the fastener counterpart are clean and not damaged
- There is no rust on the fastener
- The fastener develops the specified minimum torque against its counterpart prior to the fastener seating

# **Metric Prevailing Torque Fastener Minimum Torque Development**

Application	Specifi	cation
Application	Metric	English
All Me	etal Prevailing Torque Fasteners	3
6 mm	0.4 N·m	4 lb in
8 mm	0.8 N·m	7 lb in
10 mm	1.4 N·m	12 lb in
12 mm	2.1 N·m	19 lb in
14 mm	3 N·m	27 lb in
16 mm	4.2 N·m	37 lb in
20 mm	7 N·m	62 lb in
24 mm	10.5 N·m	93 lb in
Nylon Int	erface Prevailing Torque Faster	ners
6 mm	0.3 N·m	3 lb in
8 mm	0.6 N·m	5 lb in
10 mm	1.1 N·m	10 lb in
12 mm	1.5 N·m	13 lb in
14 mm	2.3 N·m	20 lb in
16 mm	3.4 N·m	30 lb in
20 mm	5.5 N·m	49 lb in
24 mm	8.5 N·m	75 lb in

# **English Prevailing Torque Fastener Minimum Torque Development**

Application	Specific	ation
Application	Metric	English
All Meta	l Prevailing Torque Fasteners	
1/4 in	0.5 N·m	4.5 lb in
5/16 in	0.8 N·m	7.5 lb in
3/8 in	1.3 N·m	11.5 lb in
7/16 in	1.8 N·m	16 lb in
1/2 in	2.3 N·m	20 lb in
9/16 in	3.2 N·m	28 lb in
5/8 in	4 N·m	36 lb in
3/4 in	7 N·m	54 lb in
Nylon Interf	ace Prevailing Torque Fasten	ers
1/4 in	0.3 N·m	3 lb in
5/16 in	0.6 N·m	5 lb in
3/8 in	1 N·m	9 lb in
7/16 in	1.3 N·m	12 lb in
1/2 in	1.8 N·m	16 lb in
9/16 in	2.5 N·m	22 lb in
5/8 in	3.4 N·m	30 lb in
3/4 in	5 N·m	45 lb in

S = Standard Equipment A = Available - (dashes) = Not Available

■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

Free Flow RPO	Ref. Only RPO	Description		Base 12569		1	S 169		LT 1ZU69	
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB	
	AK5	Air bags, dual-stage, frontal, driver and right front passenger  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	S¹	S¹	S¹	S <sup>1</sup>	S <sup>1</sup>	S <sup>1</sup>	S¹	
AY0		NEW! Air bags, side impact, seat-mounted, driver and right front passenger. Air bags, head curtain side, front and rear outboard seating positions  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	<b>■</b> 1	S <sup>1</sup>	S <sup>1</sup>	
	C60	Air conditioning, front manual	S	S	S	S	S			
	C68	Air conditioning, front automatic climate control	_		-		-	S	S	
		Assist handles, rear outboard passenger	S	S	S	S	S	S	S	
	AP9	Cargo convenience nets, trunk	_			s	s	s	S	
		Console, floor, includes floor shifter, integral armrest and storage compartment	S	S	s	S	s	S	s	
K34		Cruise control, electronic with set and resume speed 1 - Includes (AU0) Keyless entry, remote.	A <sup>1</sup>			S	S	S	S	
		Cupholders, dual front and rear	S	S	S	S	s	S	S	
		Defogger, rear-window, electric	S	S	s	s	s	s	S	
		Door locks, power programmable, includes lockout protection and delayed locking	Ø	S	s	S	S	S	S	
		<b>Driver Information Center</b> , driver customization, warning messages and vehicle information	S	S	s	S	S	S	S	
B37		Floormats, carpeted, front and rear	Α		•	Α		S	S	
		Instrumentation, analog, includes speedometer, temperature, fuel, tachometer and PRNDL	S	S	S	S	S	S	S	
	AU0	Keyless entry, remote 1 - Included and only available with (K34) Cruise control.	A <sup>1</sup>		-	S	S	S	S	
		LATCH system, (Lower Anchors and Top tethers for CHildren), for child safety seats	S	S	S	S	S	S	S	

# STANDARD EQUIPMENT - Sedan

Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69		1	_S T69		_T U69
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
		Lighting, reading lights, front		_	_	s	s		_
		Lighting, reading lights, front and rear			<del></del>			s	S
	E91	Map pocket, seatback, driver and front passenger				s	S	S	S
		Mirror, inside rearview, manual day/night	S	S	S	s	S	S	-
	JF4	Pedals, power, adjustable, gas and brake	-			S	S	S	s
		Power outlet, auxiliary, 2 1 - 2 outlets in front without (NW7) Traction Control. 2 - 1 outlet in front and 1 in center console.	S¹	S¹	S¹	S²	S²	S²	S²
AP3		Remote vehicle starter system 1 - Requires (K34) Cruise control and includes the functionality of (AU0) Keyless entry, remote.	A <sup>1</sup>	Α	A	Α	•	S	S
		Safety belts, 3-point, all seating positions, includes front seat pretensioners	S	S	S	S	S	S	s
		Seats, front Cloth bucket, includes reclining seatback and adjustable head restraints	S	S	S			_	
		Seats, front Custom Cloth bucket, includes reclining seatback and adjustable head restraints	<b>-</b>	-	_	S	S		
		Seats, front UltraLux and Leather-appointed bucket, includes reclining seatback and adjustable head restraints	-	-			-	S	S
	AM9	Seat, rear 60/40 split-folding seatback	s	S	S	S	S	S	S
KA1		Seats, heated, driver and front passenger	_	A	Α	-	Α	S	S
		Seat, front passenger, flat-folding	S	S	S	S	S	S	S
		Seat adjuster, power, vertical height, driver only	S	S	S	S	S	-	
	AG1	Seat adjuster, power, driver 6-way				-		S	S
		Seat adjuster, manual lumbar, driver				S	S	S	s
		Seat cushion storage pocket, driver			'	S	s	-	
		Seat cushion storage pockets, driver, front passenger and rear outboard seating positions						S	S
	U1C	Sound system, ETR AM/FM stereo with CD player, includes seek-and-scan, digital clock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 4-speakers	S						

Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69		1	.S T69		.T U69
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
UN0		Sound system, ETR AM/FM stereo with CD player, includes Radio Data System (RDS), seek-and-scan, digital clock, auto-tone control, automatic volume, TheftLock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 6 speakers	А		•	S	S	S	S
		Steering column, tilt/telescoping	S	s	S	S	S	S	S
	N46	Steering wheel, 4-spoke	s	S	S	S	S	_	
	NR0	Steering wheel, 4-spoke, leather-wrapped with mounted audio and cruise controls, includes leather-wrapped shift knob	<u></u>			-	<del></del>	S	S
		Theft-deterrent system, PASS-Key III Plus	s	s	S	S	S	S	S
		Trunk release, power, interior	s	S	S	S	S	S	S
		Visors, vanity mirrors, driver and front passenger, covered	S	S	Ø	1	-	_	_
		Visors, illuminated vanity mirror, driver only, non-illuminated passenger, covered			-	S	S	-	
		Visors, illuminated vanity mirrors, driver and front passenger, covered	-	1		-	-	S	S
		Windows, power, includes driver express-down and passenger lockout	S	S	S	S	S	S	S
		Daytime running lamps	S	S	S	S	S	S	S
		Door handles, body-color	s	S	S	S	S	S	S
		Fascias, front and rear, body-color	S	S	S	S	S	S	S
		Fog lamps, front, integral in front fascia	-	-	-	-	-	S	S
		Glass, Solar-Ray light tinted	S	S	S	S	S	S	S
		Headlamps, halogen, composite, includes crystalline-like lenses and automatic exterior lamp control	S	S	S	S	S	S	S
	D49	Mirrors, outside rearview, power, Black	S	S	S	S	S		
	DL8	Mirrors, outside rearview, folding, power, heated, Black						S	S
		Moldings, bodyside, Black	s	s					
	B86	Moldings, bodyside, body-color		<u>-</u>		s	S	S	S
		Moldings, rocker, Black	S	s	S	s	S		
		Moldings, rocker, body-color		-				S	S
T43		Spoiler, rear			Α	Α	Α	S	S

# STANDARD EQUIPMENT - Sedan

т									
Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69		1	LS 2T69		LT 'U69
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
	QMR	Tires, P205/65R15, touring, blackwall	s	s	s	S	s		
	QPE	Tires, P215/60R16, touring, blackwall 1 - Included and only available with (B2N) LS Sport Appearance Package. 2 - Included and only available with (PY1) Wheels, 16" aluminum, chrome or (B2N) LS Sport Appearance Package.				A <sup>1</sup>	A <sup>2</sup>	S	S
	PA7	Wheels, 15" (38.1 cm) steel, includes bolt-on wheel cover	S	S	-				
	PF3	Wheels, 15" (38.1 cm) aluminum	-	-		s	S		
	QD1	Wheels, 16" (40.6 cm) aluminum, machined-face	-			_	_	S	S
		<b>Wipers</b> , variable intermittent, speed-sensitive, front	S	S	S	S	S	s	S
		<b>Battery</b> , maintenance free, includes rundown protection	S	S	S	S	S	s	S
	J41	Brakes, front disc/rear drum	S	S	S		-	_	
	J67	Brakes, 4-wheel antilock, 4-wheel disc, includes Traction Control	-	_		S	s	S	S
	L61	Engine, ECOTEC 2.2L DOHC, 16-valve, 4-cylinder, MFI (145 HP [108.1 kW] @ 5600 rpm, 155 lbft. [209.2 N-m] @ 4000 rpm)	S	S	S	-			
	LX9	Engine, 3500 V6 SFI (200 HP [149.1 kW] @ 5400 rpm, 220 lbft. [297 N-m] @ 3200 rpm)	-	-	-	S	S	S	S
		Steering, electric power (EPS)	S	S	S	S	S	S	S
		Suspension, 4-wheel independent	S	S	S	S	S	S	S
	NW7	Traction Control, all-speed 1 - Included and only available with (JM4) Brakes, 4-wheel antilock.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	S	S	S	S
	MX0	Transmission, 4-speed automatic, electronically controlled with overdrive, includes electronic range selector.	S	S	S	S	S	S	S

# STANDARD EQUIPMENT - MAXX

S = Standard Equipment A = Available - (dashes) = Not Available

■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

Free Flow RPO	Ref. Only RPO	Description	L 1Z		L 1ZL	
Code	Code		1SA	1SB	1SA	1SB
	AK5	Air bags, dual-stage, frontal, driver and right front passenger  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	S¹	S¹	S <sup>1</sup>	S <sup>1</sup>
AY0		NEW! Air bags, side impact, seat-mounted, driver and right front passenger. Air bags, head curtain side, front and rear outboard seating positions  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	A¹	<b>∏</b> 1	S <sup>1</sup>	S¹
	C60	Air conditioning, front manual	S	S		
	C68	Air conditioning, front automatic climate control			S	s
		Armrest, rear, includes dual cupholders and storage	S	S	S	S
		Assist handles, rear outboard passenger	S	S	S	S .
٠		Cargo panel, rear, multi-functional with 4 positions, including one that forms a table	S	S	S	S
		<b>Console,</b> floor, includes floor shifter, integral armrest and storage compartment	s	S	S	S
		Cruise control, electronic with set and resume speed	S	s	s	S
		Cupholders, dual front and rear	, S	S	S	S
		Defogger, rear-window, electric	s	S	S	S
		<b>Door locks,</b> power programmable, includes lockout protection and delayed locking	S	S	S	S
		<b>Driver Information Center</b> , driver customization, warning messages and vehicle information	S	S	S	S
B37		Floormats, carpeted, front and rear	Α		S	S
		Instrumentation, analog, includes speedometer, temperature, fuel, tachometer and PRNDL	S	S	S	S
		Keyless entry, remote	S	S	S	S
		LATCH system, (Lower Anchors and Top tethers for CHildren), for child safety seats	S	S	S	S
		Lift-Gate release, power, interior	S	S	S	S
		Lighting, reading lights, front and rear	S	s	s	S
		Map pockets, seatback, driver and front passenger	S	S	S	S
		Mirror, inside rearview, manual day/night	S	S	s	

# STANDARD EQUIPMENT - MAXX

Free Flow RPO	Ref. Only RPO	Description		LS CT68	LT 1ZU68		
Code	Code		1SA	1SB	1SA	1SB	
		Pedals, power adjustable, gas and brake	s	s	S	S	
		Power outlet, auxiliary, 1 front, 1 inside center console and 1 rear cargo area	S	S	S	S	
AP3		Remote vehicle starter system	Α		S.	S	
		Safety belts, 3-point, all seating positions, includes front seat pretensioners	S	S	S	S	
·		Seats, front Custom Cloth bucket, includes reclining seatback and adjustable head restraints	S	S		-	
-		Seats, front UltraLux and Leather-appointed bucket, includes reclining seatback and adjustable head restraints	-	-	S	S	
		Seats, rear Multi-Flex 60/40 forward and rearward sliding, independently reclines and folds down	S	S	S	S	
KA1		Seats, heated, driver and front passenger		Α	S	S	
		Seat, front passenger, flat-folding	S	s	S	S	
		Seat adjuster, power, vertical height, driver only	S		-		
	AG1	Seat adjuster, power, driver 6-way			S	S	
		Seat adjuster, manual lumbar, driver	S	S	S	S	
		Seat cushion storage pocket, driver	S	S			
		Seat cushion storage pockets, driver, front passenger and rear outboard seating positions		-	S	S	
	ÜNO	Sound system, ETR AM/FM stereo with CD player, includes Radio Data System (RDS), seek-and-scan, digital clock, auto-tone control, automatic volume, TheftLock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 6 speakers	S	S	S	S	
	UK6	Sound system feature, rear audio controls, includes 2 headphone jacks and 2-sets of wireless headphones			S	S	
		<b>Skylight,</b> fixed rear, above rear seat passengers, includes retractable shade	S	S	S	S	
		Steering column, tilt/telescoping	S	S	S	S	
	N46	Steering wheel, 4-spoke	S	S	-	-	
·	NR0	<b>Steering wheel</b> , 4-spoke, leather-wrapped with mounted audio and cruise controls, includes leather-wrapped shift knob	. <del></del>		S	S	
		Theft-deterrent system, PASS-Key III Plus	S	s	S	S	
		Visors, illuminated vanity mirror, driver only, non-illuminated passenger, covered	S	S			
		Visors, illuminated vanity mirrors, driver and front passenger, covered		<u></u>	S	S	

# STANDARD EQUIPMENT - MAXX

Free Flow RPO	Ref. Only RPO	Description		.S T68		.T U68
Code	Code		1SA	1SB	1SA	1SB
		Windows, power, includes driver express-down and passenger lockout	S	S	S	S
		Daytime running lamps	s	S	S	S
		Door handles, body-color	S	S	S	S
		Fascias, front and rear, body-color	S	S	s	S
		Fog lamps, front, integral in front fascia		<del></del>	S	S
		Glass, Solar-Ray light tinted	s	s	S	S
		Headlamps, halogen, composite, includes crystalline-like lenses and automatic exterior lamp control	S	S	S	S
	D49	Mirrors, outside rearview, power, Black	s	S	-	
	DL8	Mirrors, outside rearview, folding, power, heated, Black		-	S	S
	B86	Moldings, bodyside, body-color	s	S	S	S
		Moldings, rocker, Black	s	S	-	
		Moldings, rocker, body-color			S	S
T43		Spoiler, rear, includes rear wiper	А	Α	S	S
	QPE	Tires, P215/60R16, touring, blackwall	S	S	S	S
	PY0	Wheels, 16" (40.6 cm) aluminum	S	S		
	QD1	Wheels, 16" (40.6 cm) aluminum, machined-face	-	-	S	S
		Wipers, variable intermittent, speed-sensitive, front	S	S	S	S
		Battery, maintenance free, includes rundown protection	S	S	S	S
	JL9	Brakes, 4-wheel antilock, 4-wheel disc, includes Traction Control	S	S	S	S
	LX9	Engine, 3500 V6 SFI (200 HP [149.1 kW] @ 5400 rpm, 220 lbft. [297 N-m] @ 3200 rpm)	S	S	S	S
		Steering, electric power (EPS)	S	S	S	S
		Suspension, 4-wheel independent	S	S	S	S
	NW7	Traction Control, all-speed	S	S	S	S
	MX0	Transmission, 4-speed automatic, electronically controlled with overdrive, includes electronic range selector	S	S	S	S

# **EQUIPMENT GROUPS** - Sedan

S = Standard Equipment A = Available – (dashes) = Not Available

■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

No deletions allowed to Equipment Groups. Additional options may be added; check ordering information section for compatibility.

Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69		1	LS 2T69		LT LU69
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
AY0		NEW! Air bags, side impact, seat-mounted, driver and right front passenger. Air bags, head curtain side, front and rear outboard seating positions  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	<b>1</b>	S <sup>1</sup>	S <sup>1</sup>
	AP9	Cargo convenience nets, trunk				s	S	s	S
K34		Cruise control, electronic with set and resume speed 1 - Includes (AU0) Keyless entry, remote.	A <sup>1</sup>	· <b>=</b>		S	S	S	S
B37		Floormats, carpeted, front and rear	Α			Α		S	S
	UG1	Homelink transmitter, includes garage door opener, 3-channel programmable		_	-				
	AU0	Keyless entry, remote 1 - Included and only available with (K34) Cruise control.	A <sup>1</sup>			S	S	s	S
	E91	Map pocket, seatback, driver and front passenger				S	S	S	S
	DD8	Mirror, inside rearview, auto dimming	_	_	-		_	_	
	JF4	Pedals, power, adjustable, gas and brake				s	S	S	S
AP3		Remote vehicle starter system  1 - Requires (K34) Cruise control and includes the functionality of (AU0) Keyless entry, remote.	A <sup>1</sup>	Α	A	Α		S	S
	AG1	Seat adjuster, power, driver 6-way			<u>-</u>	-		S	S
		Seat adjuster, manual lumbar, driver				S	S	s	S
UNO		Sound system, ETR AM/FM stereo with CD player, includes Radio Data System (RDS), seek-and-scan, digital clock, auto-tone control, automatic volume, TheftLock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 6 speakers	A			00	S	S	S

# EQUIPMENT GROUPS - Sedan

Free Flow RPO	Ref. Only RPO	Description	Base 1ZS69			LS 1ZT69		LT 1ZU69	
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
U2K		Sound system feature, XM Satellite Radio. 100% commercial-free music. Over 120 channels. In-depth local traffic and weather in major metro markets. Digital quality sound with coast-to-coast signal coverage. 3-month trial - no charge and no obligation.  1 - Not available with (U1C) Sound system, ETR AM/FM stereo with CD player. Subscription fees apply. Available only in the 48 contiguous U.S. states.  2 - Subscription fees apply. Available only in the 48 contiguous U.S. states.	A <sup>1</sup>	A <sup>2</sup>	■2				
CF5		Sunroof, power, tilt-sliding		-	-	_	Α	Α	
	B86	Moldings, bodyside, body-color	-			S	S	S	S
	PF3	Wheels, 15" (38.1 cm) aluminum	_			s	s		_

## 2005 Chevrolet Car Malibu

# **EQUIPMENT GROUPS - MAXX**

S = Standard Equipment A = Available - (dashes) = Not Available

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Free Flow RPO	Ref. Only RPO	Description		LS ZT68	LT 1ZU68		
Code	Code		1SA	1SB	1SA	1SB	
AY0		NEW! Air bags, side impact, seat-mounted, driver and right front passenger. Air bags, head curtain side, front and rear outboard seating positions  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	A <sup>1</sup>	<b>■</b> 1	S <sup>1</sup>	S <sup>1</sup>	
B37		Floormats, carpeted, front and rear	Α		S	s	
	UG1	Homelink transmitter, includes garage door opener, 3-channel programmable		_			
	DD8	Mirror, inside rearview, auto dimming	-	-	_		
AP3		Remote vehicle starter system	Α	=	S	S	
	AG1	Seat adjuster, power, driver 6-way			S	S	
	UK6	Sound system feature, rear audio controls, includes 2 headphone jacks and 2-sets of wireless headphones		-	S	S	
U2K		Sound system feature, XM Satellite Radio. 100% commercial-free music. Over 120 channels. In-depth local traffic and weather in major metro markets. Digital quality sound with coast-to-coast signal coverage. 3-month trial - no charge and no obligation.  1 - Subscription fees apply. Available only in the 48 contiguous U.S. states.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	<b>■</b> 1	
CF5		Sunroof, power, tilt-sliding	-	Α	Α		

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No deletions allowed to Equipment Groups. Additional options may be added; check ordering information section for compatibility.

Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69			.S T69	LT 1ZU69	
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
AY0		NEW! Air bags, side impact, seat-mounted, driver and right front passenger. Air bags, head curtain side, front and rear outboard seating positions  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	<b>■</b> 1	S <sup>1</sup>	S <sup>1</sup>
	AP9	Cargo convenience nets, trunk				S	S	S	S
K34		Cruise control, electronic with set and resume speed 1 - Includes (AU0) Keyless entry, remote.	A <sup>1</sup>			S	S	S	S
B37		Floormats, carpeted, front and rear	Α			Α		s	S
	UG1	Homelink transmitter, includes garage door opener, 3-channel programmable	-		-		_	-	
	AU0	Keyless entry, remote 1 - Included and only available with (K34) Cruise control.	A <sup>1</sup>			S	S	S	S
	E91	Map pocket, seatback, driver and front passenger	-	•		S	S	S	S
	DD8	Mirror, inside rearview, auto dimming	_	_	-	_		-	
	JF4	Pedals, power, adjustable, gas and brake	_			S	S	S	S
AP3		Remote vehicle starter system 1 - Requires (K34) Cruise control and includes the functionality of (AU0) Keyless entry, remote.	A <sup>1</sup>	А	Α	• А	•	S	S
	AG1	Seat adjuster, power, driver 6-way			_			S	S
		Seat adjuster, manual lumbar, driver	_			S	S	S	S
UNO		Sound system, ETR AM/FM stereo with CD player, includes Radio Data System (RDS), seek-and-scan, digital clock, auto-tone control, automatic volume, TheftLock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 6 speakers	Α	•		S	S	Ø	S

# EQUIPMENT GROUPS - Sedan

Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69		LS 12T69		LT 1ZU69	
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
U2K		Sound system feature, XM Satellite Radio. 100% commercial-free music. Over 120 channels. In-depth local traffic and weather in major metro markets. Digital quality sound with coast-to-coast signal coverage. 3-month trial - no charge and no obligation.  1 - Not available with (U1C) Sound system, ETR AM/FM stereo with CD player. Subscription fees apply. Available only in the 48 contiguous U.S. states.	A <sup>1</sup>	A <sup>2</sup>	■ 2				
CF5		Sunroof, power, tilt-sliding	-			-	Α	Α	
	B86	Moldings, bodyside, body-color		_		S	S	s	S
	PF3	Wheels, 15" (38.1 cm) aluminum				S	S	-	_
		ADDITIONA	L OPTIC	NS					
Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69			S 169		.T U69
Code	Code		1SA	1SB	180	1SA	1SB	1SA	1SB
AY0		NEW! Air bags, side impact, seat-mounted, driver and right front passenger. Air bags, head curtain side, front and rear outboard seating positions  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	<b>m</b> 1	S <sup>1</sup>	S <sup>1</sup>
K34		Cruise control, electronic with set and resume speed 1 - Includes (AU0) Keyless entry, remote.	A <sup>1</sup>	=		S	S	S	S
B37		Floormats, carpeted, front and rear	Α			Α		S	S

		ADDITIONA	AL OPTIO	ONS					
Free Flow RPO Code	Ref. Only RPO Code	Description		Base 1ZS69		1	LS T69	1	LT ZU69
UE1	Code	OnStar, 1-year Safe and Sound Service, includes automatic notification of air bag deployment, and/or advanced automatic crash notification, emergency services, roadside assistance, stolen vehicle tracking, AccidentAssist, remote door unlock, GM Goodwrench remote diagnostics, online concierge and remote horn and lights. Drivers can also opt for other available OnStar services, including making and receiving voice-activated, hands-free phone calls with Personal Calling and getting location-based traffic and weather reports with Virtual Advisor 1-Visit www.onstar.com for system				1SA	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>
AP3		information and details. Not available with a ship-to of Puerto Rico or the Virgin Islands.  Remote vehicle starter system  1 - Requires (K34) Cruise control and includes the functionality of (AU0) Keyless entry, remote.	A <sup>1</sup>	A	A	A	•	S	S
KA1		Seats, heated, driver and front passenger		Α	Α		Α	s	s
UN0		Sound system, ETR AM/FM stereo with CD player, includes Radio Data System (RDS), seek-and-scan, digital clock, auto-tone control, automatic volume, TheftLock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 6 speakers	A	-		S	S	s	S
UC6		Sound system, ETR AM/FM stereo with 6-disc CD changer, in-dash, includes Radio Data System, seek-and-scan, digital clock, auto-tone control, automatic volume, TheftLock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 6 speakers	<del>-</del>	Α	Α	Α	Α	А	А

		ADDITIONA	AL OPTI	ONS					
Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69			LS 2769	LT 1ZU69	
Code	Code		1SA	1SB	180	1SA	1SB	1SA	1SB
U2K		Sound system feature, XM Satellite Radio. 100% commercial-free music. Over 120 channels. In-depth local traffic and weather in	A <sup>1</sup>	A <sup>2</sup>	<b>■</b> 2				
		major metro markets. Digital quality sound with coast-to-coast signal coverage. 3-month trial - no charge and no obligation.  1 - Not available with (U1C) Sound system, ETR AM/FM stereo with CD player. Subscription fees apply. Available only in the 48 contiguous U.S. states.  2 - Subscription fees apply. Available only in the 48 contiguous U.S. states.							
CF5		Sunroof, power, tilt-sliding		<del>  </del>			A	A	
VK3		License plate bracket, front  1 - Will be forced on orders with ship-to states that require a front license plate.	A <sup>1</sup>	A A <sup>1</sup>	A <sup>1</sup>				
B2N		NEW! LS Sport Appearance Package, includes (PY1) Wheels, 16" (40.6 cm) aluminum, chrome, (QPE) Tires, P215/60R16, touring, blackwall, (T43) Spoiler, rear and (VH4) Mud guards, front	<del></del>			А	A	-	
B2N		NEW! LT Sport Appearance Package, includes (PY1) Wheels, 16" (40.6 cm) aluminum, chrome, (QPE) Tires, P215/60R15, touring, blackwall and (VH4) Mud guards, front				<del></del>		A	Α
T43		Spoiler, rear		-	Α	Α	Α	S	s
PY1		Wheels, 16" (40.6 cm) aluminum, chrome 1 - Included and only available with (B2N) LS or LT Sport Appearance Package. 2 - Available separately or included with (B2N) LS or LT Sport Appearance Package.		<b></b>		A <sup>1</sup>	A <sup>2</sup>	A <sup>1</sup>	A <sup>2</sup>
JM4		Brakes, 4-wheel antilock, front disc/rear drum, includes Traction Control	Α	Α	Α			-	
FE9		Emissions, Federal requirements	A	Α	Α	Α	Α	Α	Α
NE1		Emissions, Maine, Massachusetts, New York or Vermont state requirements	Α	Α	A	Α	Α	А	Α
YF5		Emissions, California state requirements	Α	Α	Α	Α	Α	Α	Α

		ADDITIONA	AL OPTIO	ONS					
Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69		1	LS T69		LT (U69
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
VCL		Emissions Certification, CFF (Clean Fuel Fleet) LEV (Low Emission Vehicle). Option (VCL) should ONLY be ordered to receive the CFF LEV certification. If (VCL) is not ordered, the vehicle will be produced with your normally selected emission system and may not be CFF LEV certified. Products ordered with the (VCL) option may not be certified to California emission requirements. Therefore, they may not be legal for registration in California, New York, Maine, Massachusetts and Vermont. Option (YF5) should be ordered for all vehicles ordered in California. Option (NE1) should be ordered for all vehicles ordered in Maine or Vermont.  1 - Requires (NB8) Emissions override, California, Massachusetts, New York or Vermont, for vehicles ordered in California, Massachusetts, New York or Vermont. Not available in Maine. Available with (LX9) Engien, 3500 V6 SFI.	_	-	-	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>
NB8		Emissions override, California, Massachusetts or New York (for vehicles ordered by dealers in states of California, Massachusetts or New York with Federal emissions) 1 - Requires (FE9) Emissions, Federal requirements.	A <sup>1</sup>						
NC7		Emissions override, Federal (for vehicles ordered by dealers in Federal emission states with California, New York, Vermont, Massachusetts or Maine emissions; may also be used by dealers in states of California, New York, Vermont, Massachusetts or Maine to order different state-specific emissions)  1 - Requires (YF5) Emissions, California state requirements or (NE1) Emissions, New York, Vermont, Massachusetts or Maine state requirements.	A <sup>1</sup>						
K05		Engine block heater	Α	Α	Α	Α	Α	Α	Α

## **EQUIPMENT GROUPS - MAXX**

S = Standard Equipment A = Available – (dashes) = Not Available

■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

No deletions allowed to Equipment Groups. Additional options may be added; check ordering information section for compatibility.

Codes listed in the shaded column titled Ref. Only RPO Code are for internal use only and should not be ordered.

Free Flow RPO	Ref. Only RPO	Description		LS 2T68	LT 1ZU68		
Code	Code		1SA	1SB	1SA	1SB	
AY0		NEW! Air bags, side impact, seat-mounted, driver and right front passenger. Air bags, head curtain side, front and rear outboard seating positions  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	A <sup>1</sup>	<b>1</b>	S <sup>1</sup>	S <sup>1</sup>	
B37		Floormats, carpeted, front and rear	Α		S	S	
	UG1	Homelink transmitter, includes garage door opener, 3-channel programmable		-			
	DD8	Mirror, inside rearview, auto dimming	<u>-</u>	_	_		
AP3		Remote vehicle starter system	Α		S	s	
	AG1	Seat adjuster, power, driver 6-way			S	S	
	UK6	Sound system feature, rear audio controls, includes 2 headphone jacks and 2-sets of wireless headphones	_		S	S	
U2K		Sound system feature, XM Satellite Radio. 100% commercial-free music. Over 120 channels. In-depth local traffic and weather in major metro markets. Digital quality sound with coast-to-coast signal coverage. 3-month trial - no charge and no obligation.  1 - Subscription fees apply. Available only in the 48 contiguous U.S. states.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	<b>■</b> 1	
CF5		Sunroof, power, tilt-sliding		Α	Α		

# ADDITIONAL OPTIONS

Free Flow RPO	Ref. Only RPO Code	Description		.S T68	LT 1ZU68		
Code			1SA	1SB	1SA	1SB	
AY0		NEW! Air bags, side impact, seat-mounted, driver and right front passenger. Air bags, head curtain side, front and rear outboard seating positions  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	A <sup>1</sup>	<b>■</b> 1	S <sup>1</sup>	S <sup>1</sup>	

		ADDITIONAL OPTIONS	3	3.5 Sag		
Free Flow RPO	Ref. Only RPO	Description		-S T68		LT EU68
Code	Code		1SA	1SB	1SA	1SB
U32		Entertainment system, includes rear seat DVD/CD player and monitor, remote control and 2-sets of wireless headphones  1 - Includes the functionality of (UK6) Rear audio controls when (U32) Entertainment system is ordered.		A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>
B37		Floormats, carpeted, front and rear	Α		S	S
UE1		OnStar, 1-year Safe and Sound Service, includes automatic notification of air bag deployment, and/or advanced automatic crash notification, emergency services, roadside assistance, stolen vehicle tracking, AccidentAssist, remote door unlock, GM Goodwrench remote diagnostics, online concierge and remote horn and lights. Drivers can also opt for other available OnStar services, including making and receiving voice-activated, hands-free phone calls with Personal Calling and getting location-based traffic and weather reports with Virtual Advisor  1 - Visit www.onstar.com for system information and details. Not available with a ship-to of Puerto Rico or the Virgin Islands.	<del>-</del>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>
AP3		Remote vehicle starter system	Α		s	S
KA1		Seats, heated, driver and front passenger		Α	S	s
UC6		Sound system, ETR AM/FM stereo with 6-disc CD changer, in-dash, includes Radio Data System, seek-and-scan, digital clock, auto-tone control, automatic volume, TheftLock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 6 speakers	A	<b>A</b>	A	Α .
U2K		Sound system feature, XM Satellite Radio. 100% commercial-free music. Over 120 channels. In-depth local traffic and weather in major metro markets. Digital quality sound with coast-to-coast signal coverage. 3-month trial - no charge and no obligation.  1 - Subscription fees apply. Available only in the 48 contiguous U.S. states.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	<b>1</b>
CF5		Sunroof, power, tilt-sliding		A	Α	
VK3		License plate bracket, front 1 - Will be forced on orders with ship-to states that require a front license plate.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>
B2N		NEW! LS Sport Appearance Package, includes (PY1) Wheels, 16" (40.6 cm) aluminum, chrome, (QPE) Tires, P215/60R16, touring, blackwall, (T43) Spoiler, rear and (VH4) Mud guards, front	A	Α		

		ADDITIONAL OPTION	S				
Free Flow RPO	Ref. Only RPO	Description	1	LS ZT68	LT 1ZU68		
Code	Code		1SA	1SB	1SA	1SB	
B2N		NEW! LT Sport Appearance Package, includes (PY1) Wheels, 16" (40.6 cm) aluminum, chrome, (QPE) Tires, P215/60R15, touring, blackwall and (VH4) Mud guards, front	 ·		A	А	
T43		Spoiler, rear, includes rear wiper	Α	А	s	s	
PY1		Wheels, 16" (40.6 cm) aluminum, chrome 1 - Included and only available with (B2N) LS or LT Sport Appearance Package. 2 - Available separately or included with (B2N) LS or LT Sport Appearance Package.	A <sup>1</sup>	A <sup>2</sup>	A <sup>1</sup>	A <sup>2</sup>	
FE9		Emissions, Federal requirements	Α	Α	Α	Α	
NE1		Emissions, Maine, Massachusetts, New York or Vermont state requirements	Α	Α	Α	А	
YF5		Emissions, California state requirements	Α	Α	Α	Α	
VCL		Emissions Certification, CFF (Clean Fuel Fleet) LEV (Low Emission Vehicle). Option (VCL) should ONLY be ordered to receive the CFF LEV certification. If (VCL) is not ordered, the vehicle will be produced with your normally selected emission system and may not be CFF LEV certified. Products ordered with the (VCL) option may not be certified to California emission requirements. Therefore, they may not be legal for registration in California, New York, Maine, Massachusetts and Vermont. Option (YF5) should be ordered for all vehicles ordered in California. Option (NE1) should be ordered for all vehicles ordered in Maine or Vermont.  1 - Requires (NB8) Emissions override, California, Massachusetts, New York or Vermont. Not available in Maine. Available with (LX9) Engine, 3500 V6 SFI.	Α¹	A¹	A <sup>1</sup>	A <sup>1</sup>	
NB8		Emissions override, California, Massachusetts or New York (for vehicles ordered by dealers in states of California, Massachusetts or New York with Federal emissions)  1 - Requires (FE9) Emissions, Federal requirements.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	
NC7		Emissions override, Federal (for vehicles ordered by dealers in Federal emission states with California, New York, Vermont, Massachusetts or Maine emissions; may also be used by dealers in states of California, New York, Vermont, Massachusetts or Maine to order different state-specific emissions)  1 - Requires (YF5) Emissions, California state requirements or (NE1) Emissions, New York, Vermont, Massachusetts or Maine state requirements.	A <sup>1</sup>	A <sup>1</sup>	A¹	A <sup>1</sup>	

S = Standard Equipment A = Available – (dashes) = Not Available

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No deletions allowed to Equipment Groups. Additional options may be added; check ordering information section for compatibility.

Free Flow RPO	Ref. Only RPO Code	Description	Base 12869		LS 12769		LT 1ZU69		
Code			1SA	1SB	15C	1SA	1SB	15A	1SB
B37		Floormats, carpeted, front and rear							
	AP9	Cargo convenience nets		-					
K34		Cruise control							
	AU0	Keyless entry, remote			-				
	E91	Map pocket, seatback,							
	JF4	Pedals, power, adjustable							
		Seat adjuster, manual lumbar, driver			-				
UN0		Sound system, ETR AM/FM stereo with CD player		=	-				
	B86	Moldings, bodyside, body-color							
	PF3	Wheels, 15" (38.1 cm) aluminum							
AY0		NEW! Air bags, side impact	-						
AP3		Remote vehicle starter system							
	AG1	Seat adjuster, power, driver 6-way							
	UG1	Homelink transmitter,							
	DD8	Mirror, inside rearview							
U2K		Sound system feature, XM Satellite Radio							
CF5		Sunroof, power							

# 2005 Chevrolet Car Malibu

## PEG STAIRSTEP - MAXX

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Free Flow RPO Code	Ref. Only RPO	Description	L 1Z		LT 1ZU68		
	Code		1SA	1SB	1SA	1SB	
AY0		NEW! Air bags, side impact		<b>=</b>			
B37		Fioormats, carpeted, front and rear					
AP3		Remote vehicle starter system					
	AG1	Seat adjuster, power, driver 6-way					
	UK6	Sound system feature, rear audio controls					
	UG1	Homelink transmitter,					
	DD8	Mirror, inside rearview					
U2K		Sound system feature, XM Satellite Radio				-	
CF5		Sunroof, power					

S = Standard Equipment A = Available - (dashes) = Not Available
■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69		1	LS [T69		_T U69
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
	AK5	Air bags, dual-stage, frontal, driver and right front passenger  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	S <sup>1</sup>						
AY0		NEW! Air bags, side impact, seat-mounted, driver and right front passenger. Air bags, head curtain side, front and rear outboard seating positions  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	<b>1</b>	S¹	S <sup>1</sup>
	C60	Air conditioning, front manual	S	S	S	S	S		
	C68	Air conditioning, front automatic climate control	. <del></del>		-		<del></del>	s	S
		Assist handles, rear outboard passenger	S	S	S	S	S	S	S
	AP9	Cargo convenience nets, trunk				s	s	S	S
		<b>Console,</b> floor, includes floor shifter, integral armrest and storage compartment	S	S	S	S	s	S	S
K34		Cruise control, electronic with set and resume speed 1 - Includes (AU0) Keyless entry, remote.	A <sup>1</sup>			S	S	S	S
		Cupholders, dual front and rear	S	s	s	S	S	S	S
		Defogger, rear-window, electric	S	S	S	s	S	S	S
		<b>Door locks,</b> power programmable, includes lockout protection and delayed locking	S	S	S	S	S	S	S
		<b>Driver Information Center</b> , driver customization, warning messages and vehicle information	S	S	S	S	S	S	S
B37		Floormats, carpeted, front and rear	Α		=	Α		S	S
	UG1	Homelink transmitter, includes garage door opener, 3-channel programmable	-		-				
		Instrumentation, analog, includes speedometer, temperature, fuel, tachometer and PRNDL	S	S	S	S	S	S	S

Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69			_S T69	1	LT 'U69
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
	AU0	Keyless entry, remote 1 - Included and only available with (K34) Cruise control.	A <sup>1</sup>	-		S	S	S	s
		LATCH system, (Lower Anchors and Top tethers for CHildren), for child safety seats	S	S	S	S	s	s	S
		Lighting, reading lights, front				s	S	-	
		Lighting, reading lights, front and rear				-		S	S
	E91	Map pocket, seatback, driver and front passenger		•		S	S	s	S
		Mirror, inside rearview, manual day/night	S	s	S	S	S	S	-
	DD8	Mirror, inside rearview, auto dimming				_		_	•
UE1		OnStar, 1-year Safe and Sound Service, includes automatic notification of air bag deployment, and/or advanced automatic crash notification, emergency services, roadside assistance, stolen vehicle tracking, AccidentAssist, remote door unlock, GM Goodwrench remote diagnostics, online concierge and remote horn and lights. Drivers can also opt for other available OnStar services, including making and receiving voice-activated, hands-free phone calls with Personal Calling and getting location-based traffic and weather reports with Virtual Advisor 1 - Visit www.onstar.com for system information and details. Not available with a ship-to of Puerto Rico or the Virgin Islands.					A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>
	JF4	Pedals, power, adjustable, gas and brake				S	S	S	S
		Power outlet, auxiliary, 2 1 - 2 outlets in front without (NW7) Traction Control. 2 - 1 outlet in front and 1 in center console.	S¹	S <sup>1</sup>	S¹	S²	S²	S²	S²
AP3		Remote vehicle starter system  1 - Requires (K34) Cruise control and includes the functionality of (AU0) Keyless entry, remote.	A <sup>1</sup>	A	Α	A		S	S
		Safety belts, 3-point, all seating positions, includes front seat pretensioners	S	S	S	S	S	S	S
·		Seats, front Cloth bucket, includes reclining seatback and adjustable head restraints	S	S	S				
		Seats, front Custom Cloth bucket, includes reclining seatback and adjustable head restraints		-		S	S		
		Seats, front UltraLux and Leather-appointed bucket, includes reclining seatback and adjustable head restraints					_	S	S

Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69		1	.S T69	1	.T U69
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
	AM9	Seat, rear 60/40 split-folding seatback	S	S	S	s	s	s	s
KA1		Seats, heated, driver and front passenger	_	Α	Α		Α	S	S
		Seat, front passenger, flat-folding	s	S	s	S	S	S	S
		Seat adjuster, power, vertical height, driver only	s	S	s	s	S		<u></u>
	AG1	Seat adjuster, power, driver 6-way		-	-		-	S	S
		Seat adjuster, manual lumbar, driver		=		S	S	S	S
		Seat cushion storage pocket, driver				S	S		
		Seat cushion storage pockets, driver, front passenger and rear outboard seating positions		-	· <u></u>		<b></b>	S	S
	U1C	Sound system, ETR AM/FM stereo with CD player, includes seek-and-scan, digital clock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 4-speakers	Ø		<del>-</del>	-		_	<del></del>
UNO		Sound system, ETR AM/FM stereo with CD player, includes Radio Data System (RDS), seek-and-scan, digital clock, auto-tone control, automatic volume, TheftLock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 6 speakers	A			8	S	S	S
UC6		Sound system, ETR AM/FM stereo with 6-disc CD changer, in-dash, includes Radio Data System, seek-and-scan, digital clock, auto-tone control, automatic volume, TheftLock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 6 speakers		Α	Α	Α	Α	A	Α
U2K		Sound system feature, XM Satellite Radio.  100% commercial-free music. Over 120 channels. In-depth local traffic and weather in major metro markets. Digital quality sound with coast-to-coast signal coverage. 3-month trial - no charge and no obligation.  1 - Not available with (U1C) Sound system, ETR AM/FM stereo with CD player. Subscription fees apply. Available only in the 48 contiguous U.S. states.	A <sup>1</sup>	A <sup>2</sup>	2				

## INTERIOR - Sedan

Free Flow RPO	Ref. Only RPO	Description	Base 1ZS69					LT 1ZU69	
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
		Steering column, tilt/telescoping	S	S	s	s	S	s	s
	N46	Steering wheel, 4-spoke	S	S	S	S	S		
	NR0	Steering wheel, 4-spoke, leather-wrapped with mounted audio and cruise controls, includes leather-wrapped shift knob		-		_	-	S	S
CF5		Sunroof, power, tilt-sliding		_	_		Α	Α	
		Theft-deterrent system, PASS-Key III Plus	S	S	S	s	s	S	s
		Trunk release, power, interior	s	S	S	S	S	S	s
		<b>Visors,</b> vanity mirrors, driver and front passenger, covered	S	S	s		-		
		Visors, illuminated vanity mirror, driver only, non-illuminated passenger, covered	<u></u>			S	S		-
		Visors, illuminated vanity mirrors, driver and front passenger, covered			-	-		S	S
-		Windows, power, includes driver express-down and passenger lockout	S	S	S	S	S	S	S

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Free Flow RPO	Ref. Only RPO	Description		LS		LT !U68
Code	Code	The second of the second secon	1SA	1SB	1SA	1SB
	AK5	Air bags, dual-stage, frontal, driver and right front passenger  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	s¹	S <sup>1</sup>	S <sup>1</sup>	S <sup>1</sup>
AY0		NEW! Air bags, side impact, seat-mounted, driver and right front passenger. Air bags, head curtain side, front and rear outboard seating positions  1 - Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Manual for more safety information.	A <sup>1</sup>	■1	S <sup>1</sup>	S <sup>1</sup>
	C60	Air conditioning, front manual	s	s		
	C68	Air conditioning, front automatic climate control			s	S
		Armrest, rear, includes dual cupholders and storage	S	s	s	s
		Assist handles, rear outboard passenger	S	S	s	s
		Cargo panel, rear, multi-functional with 4 positions, including one that forms a table	S	S	S	S
		Console, floor, includes floor shifter, integral armrest and storage compartment	S	S	s	S
		Cruise control, electronic with set and resume speed	S	S	S	S
		Cupholders, dual front and rear	S	S	S	S
		Defogger, rear-window, electric	S	S	S	s
		<b>Door locks,</b> power programmable, includes lockout protection and delayed locking	S	S	S	S
		<b>Driver Information Center</b> , driver customization, warning messages and vehicle information	S	S	S	S
U32		Entertainment system, includes rear seat DVD/CD player and monitor, remote control and 2-sets of wireless headphones  1 - Includes the functionality of (UK6) Rear audio controls when (U32) Entertainment system is ordered.		A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>
B37		Floormats, carpeted, front and rear	Α		S	S
	UG1	Homelink transmitter, includes garage door opener, 3-channel programmable	-	-	· <u>-</u> -	•
		Instrumentation, analog, includes speedometer, temperature, fuel, tachometer and PRNDL	S	S	S	S
		Keyless entry, remote	S	S	S	S

Free Flow RPO	Ref. Only RPO	Description	1	LS 2T68	1	_T U68
Code	Code		1SA	1SB	1SA	1SB
		LATCH system, (Lower Anchors and Top tethers for CHildren), for child safety seats	S	S	s S	S
		Lift-Gate release, power, interior	S	S	s	s
		Lighting, reading lights, front and rear	S	S	S	s
		Map pockets, seatback, driver and front passenger	S	S	s	S
		Mirror, inside rearview, manual day/night	S	S	S	
	DD8	Mirror, inside rearview, auto dimming		_		
UE1		OnStar, 1-year Safe and Sound Service, includes automatic notification of air bag deployment, and/or advanced automatic crash notification, emergency services, roadside assistance, stolen vehicle tracking, AccidentAssist, remote door unlock, GM Goodwrench remote diagnostics, online concierge and remote horn and lights. Drivers can also opt for other available OnStar services, including making and receiving voice-activated, hands-free phone calls with Personal Calling and getting location-based traffic and weather reports with Virtual Advisor  1 - Visit www.onstar.com for system information and details. Not available with a ship-to of Puerto Rico or the Virgin Islands.	. <del>-</del>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>
		Pedals, power adjustable, gas and brake	S	S	S	S
		Power outlet, auxiliary, 1 front, 1 inside center console and 1 rear cargo area	S	S	S	S
AP3		Remote vehicle starter system	Α		S	S
		Safety belts, 3-point, all seating positions, includes front seat pretensioners	S	S	S	S
		Seats, front Custom Cloth bucket, includes reclining seatback and adjustable head restraints	S	S		
		Seats, front UltraLux and Leather-appointed bucket, includes reclining seatback and adjustable head restraints	-		S	S
		Seats, rear Multi-Flex 60/40 forward and rearward sliding, independently reclines and folds down	S	S	s	S
KA1		Seats, heated, driver and front passenger		A	S	s
		Seat, front passenger, flat-folding	S	S	S	S
		Seat adjuster, power, vertical height, driver only	S			
	AG1	Seat adjuster, power, driver 6-way		. 🖿	Ś	S
		Seat adjuster, manual lumbar, driver	S	S	S	S
		Seat cushion storage pocket, driver	S	S		
		Seat cushion storage pockets, driver, front passenger and rear outboard seating positions			S	S

Free Flow RPO	Ref. Only RPO	Description		LS 2T68	1	LT (U68
Code	Code		1SA	1SB	1SA	1SB
	UNO	Sound system, ETR AM/FM stereo with CD player, includes Radio Data System (RDS), seek-and-scan, digital clock, auto-tone control, automatic volume, TheftLock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 6 speakers	S	S	s	S
UC6		Sound system, ETR AM/FM stereo with 6-disc CD changer, in-dash, includes Radio Data System, seek-and-scan, digital clock, auto-tone control, automatic volume, TheftLock, outside temperature display, trip odometer, Driver Information Center, warning messages, programmable menu functions and 6 speakers	A	A	A	A
	UK6	Sound system feature, rear audio controls, includes 2 headphone jacks and 2-sets of wireless headphones	<del>-</del>		S	S
U2K		Sound system feature, XM Satellite Radio. 100% commercial-free music. Over 120 channels. In-depth local traffic and weather in major metro markets. Digital quality sound with coast-to-coast signal coverage. 3-month trial - no charge and no obligation.  1 - Subscription fees apply. Available only in the 48 contiguous U.S. states.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	<b>=</b> 1
		<b>Skylight,</b> fixed rear, above rear seat passengers, includes retractable shade	S	S	S	S
		Steering column, tilt/telescoping	S	s	S	S
	N46	Steering wheel, 4-spoke	S	s		
	NR0	<b>Steering wheel,</b> 4-spoke, leather-wrapped with mounted audio and cruise controls, includes leather-wrapped shift knob	· <u></u>		S	S
CF5		Sunroof, power, tilt-sliding		Α	Α	
		Theft-deterrent system, PASS-Key III Plus	S	S	S	S
		Visors, illuminated vanity mirror, driver only, non-illuminated passenger, covered	S	S		
		Visors, illuminated vanity mirrors, driver and front passenger, covered			S	S
		Windows, power, includes driver express-down and passenger lockout	S	S	S	S

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Free Flow	Ref. Only	Description		Base 1ZS69	ia onoura	ı	_S T69	1	LT !U69
RPO Code	RPO Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
		Daytime running lamps	S	s	s	s	s	s	s
		Door handles, body-color	S	s	S	S	S	s	S
		Fascias, front and rear, body-color	S	S	S	S	S	S	s
		Fog lamps, front, integral in front fascia	_		-			S	s
-		Glass, Solar-Ray light tinted	S	s	S	s	S	s	S
		Headlamps, halogen, composite, includes crystalline-like lenses and automatic exterior lamp control	S	S	S	S	S	S	S
VK3		License plate bracket, front 1 - Will be forced on orders with ship-to states that require a front license plate.	A <sup>1</sup>						
B2N		NEW! LS Sport Appearance Package, includes (PY1) Wheels, 16" (40.6 cm) aluminum, chrome, (QPE) Tires, P215/60R16, touring, blackwall, (T43) Spoiler, rear and (VH4) Mud guards, front			-	Α	A		
B2N		NEW! LT Sport Appearance Package, includes (PY1) Wheels, 16" (40.6 cm) aluminum, chrome, (QPE) Tires, P215/60R15, touring, blackwall and (VH4) Mud guards, front	-	-			_	Α	А
	D49	Mirrors, outside rearview, power, Black	S	S	S	S	S		
	DL8	Mirrors, outside rearview, folding, power, heated, Black		-	_	-		S	S
		Moldings, bodyside, Black	S	S	-		-		
	B86	Moldings, bodyside, body-color		-		S	S	S	S
		Moldings, rocker, Black	S	S	S	S	S		
		Moldings, rocker, body-color			_			S	S
T43		Spoiler, rear		-	Α	Α	Α	S	S
	QMR	Tires, P205/65R15, touring, blackwall	S	S	S	S	S		
	QPE	Tires, P215/60R16, touring, blackwall 1 - Included and only available with (B2N) LS Sport Appearance Package. 2 - Included and only available with (PY1) Wheels, 16" aluminum, chrome or (B2N) LS Sport Appearance Package.		<del></del>		A <sup>1</sup>	A <sup>2</sup>	S	S
	PA7	Wheels, 15" (38.1 cm) steel, includes bolt-on wheel cover	S	S					

## 2005 Chevrolet Car Malibu

### **EXTERIOR** - Sedan

Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69			_S T69		_T U69
Code	Code		1SA	1SB	150	1SA	1SB	1SA	1SB
:	PF3	Wheels, 15" (38.1 cm) aluminum		_		s	s		
	QD1	Wheels, 16" (40.6 cm) aluminum, machined-face		-	_	_	_	S	S
PY1		Wheels, 16" (40.6 cm) aluminum, chrome 1 - Included and only available with (B2N) LS or LT Sport Appearance Package. 2 - Available separately or included with (B2N) LS or LT Sport Appearance Package.		-	<b></b>	A <sup>1</sup>	A <sup>2</sup>	A <sup>1</sup>	A <sup>2</sup>
		Wipers, variable intermittent, speed-sensitive, front	S	S	S	S	S	S	S

#### **EXTERIOR - MAXX**

S = Standard Equipment A = Available — (dashes) = Not Available
■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

Free Flow	Ref. Only	Description	1	_S T68		LT U68
RPO Code	RPO Code		1SA	1SB	1SA	1SB
		Daytime running lamps	s	s	S	S
		Door handles, body-color	S	S	S	S
		Fascias, front and rear, body-color	S	S	S	S
		Fog lamps, front, integral in front fascia			S	S
		Glass, Solar-Ray light tinted	S	S	S	s
		Headlamps, halogen, composite, includes crystalline-like lenses and automatic exterior lamp control	S	S	S	S
VK3		License plate bracket, front 1 - Will be forced on orders with ship-to states that require a front license plate.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>
B2N		NEW! LS Sport Appearance Package, includes (PY1) Wheels, 16" (40.6 cm) aluminum, chrome, (QPE) Tires, P215/60R16, touring, blackwall, (T43) Spoiler, rear and (VH4) Mud guards, front	Α	А	-	
B2N		NEW! LT Sport Appearance Package, includes (PY1) Wheels, 16" (40.6 cm) aluminum, chrome, (QPE) Tires, P215/60R15, touring, blackwall and (VH4) Mud guards, front	<del></del>		А	А
	D49	Mirrors, outside rearview, power, Black	S	S	-	
	DL8	Mirrors, outside rearview, folding, power, heated, Black			S	S
	B86	Moldings, bodyside, body-color	S	S	S	S
		Moldings, rocker, Black	S	S		
		Moldings, rocker, body-color			S	S
T43		Spoiler, rear, includes rear wiper	Α	Α	S	S
	QPE	Tires, P215/60R16, touring, blackwall	S	S	S	S
	PY0	Wheels, 16" (40.6 cm) aluminum	S	s	_	_
	QD1	Wheels, 16" (40.6 cm) aluminum, machined-face			S	S
PY1		Wheels, 16" (40.6 cm) aluminum, chrome  1 - Included and only available with (B2N) LS or LT Sport Appearance Package.  2 - Available separately or included with (B2N) LS or LT Sport Appearance Package.	A <sup>1</sup>	A <sup>2</sup>	A <sup>1</sup>	A <sup>2</sup>
	,	Wipers, variable intermittent, speed-sensitive, front	s	S	S	S

S = Standard Equipment A = Available – (dashes) = Not Available

■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69			.S T69	1	LT :U69
Code	Code		1SA	1SB	1SC	1SA	1SB	1SA	1SB
		<b>Battery</b> , maintenance free, includes rundown protection	S	s	S	S	s	s	s
	J41	Brakes, front disc/rear drum	S	s	s	_		_	_
JM4		Brakes, 4-wheel antilock, front disc/rear drum, includes Traction Control	Α	Α	Α	-		-	
	J67	Brakes, 4-wheel antilock, 4-wheel disc, includes Traction Control			· <u>-</u>	S	s	s	S
FE9		Emissions, Federal requirements	Α	Α	Α	Α	Α	Α	Α
NE1		Emissions, Maine, Massachusetts, New York or Vermont state requirements	Α	Α	Α	Α	Α	Α	А
YF5		Emissions, California state requirements	Α	Α	Α	Α	Α	Α	Α
VCL		Emissions Certification, CFF (Clean Fuel Fleet) LEV (Low Emission Vehicle). Option (VCL) should ONLY be ordered to receive the CFF LEV certification. If (VCL) is not ordered, the vehicle will be produced with your normally selected emission system and may not be CFF LEV certified. Products ordered with the (VCL) option may not be certified to California emission requirements. Therefore, they may not be legal for registration in California, New York, Maine, Massachusetts and Vermont. Option (YF5) should be ordered for all vehicles ordered in California. Option (NE1) should be ordered for all vehicles ordered for all vehicles ordered in California. 1 - Requires (NB8) Emissions override, California, Massachusetts, New York or Vermont, for vehicles ordered in California, Massachusetts, New York or Vermont. Not available in Maine. Available with (LX9) Engine, 3500 V6 SFI.	-	-	-	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>
NB8		Emissions override, California, Massachusetts or New York (for vehicles ordered by dealers in states of California, Massachusetts or New York with Federal emissions)  1 - Requires (FE9) Emissions, Federal requirements.	A <sup>1</sup>						

## MECHANICAL - Sedan

Free Flow RPO	Ref. Only RPO	Description		Base 1ZS69		LS 1ZT69		LT 1ZU69	
Code	Code		1SA	1SB	1SC	1SA	1SB	15A A1 S S S	1SB
NC7		Emissions override, Federal (for vehicles ordered by dealers in Federal emission states with California, New York, Vermont, Massachusetts or Maine emissions; may also be used by dealers in states of California, New York, Vermont, Massachusetts or Maine to order different state-specific emissions)  1 - Requires (YF5) Emissions, California state requirements or (NE1) Emissions, New York, Vermont, Massachusetts or Maine state requirements.	A <sup>1</sup>						
	L61	Engine, ECOTEC 2.2L DOHC, 16-valve, 4-cylinder, MFI (145 HP [108.1 kW] @ 5600 rpm, 155 lbft. [209.2 N-m] @ 4000 rpm)	S	S	S				
	LX9	Engine, 3500 V6 SFI (200 HP [149.1 kW] @ 5400 rpm, 220 lbft. [297 N-m] @ 3200 rpm)	_			S	S	S	S
K05		Engine block heater	Α	Α	Α	Α	А	Α.	A
		Steering, electric power (EPS)	s	s	S	S	s	S	S
		Suspension, 4-wheel independent	S	S	S	S	S	· S	s
	NW7	Traction Control, all-speed 1 - Included and only available with (JM4) Brakes, 4-wheel antilock.	A <sup>1</sup>	A <sup>1</sup>	A <sup>1</sup>	S	S	S	S
	MX0	Transmission, 4-speed automatic, electronically controlled with overdrive, includes electronic range selector	S	S	S	S	S	S	S

S = Standard Equipment A = Available — (dashes) = Not Available
■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable

Battery, maintenance free, includes rundown protection   S   S   S	S S S A A A A A A A A A A A A A A A A A
JL9   Brakes, 4-wheel antilock, 4-wheel disc, includes Traction   S   S   S	A A
Control	A A
NE1 Emissions, Maine, Massachusetts, New York or Vermont state requirements  YF5 Emissions, California state requirements  A A A  VCL Emissions Certification, CFF (Clean Fuel Fleet) LEV (Low Emission Vehicle). Option (VCL) should ONLY be ordered to receive the CFF LEV certification. If (VCL) is not ordered, the vehicle will be produced with your normally selected emission system and may not be CFF LEV certified. Products ordered with the (VCL) option may not be certified to California emission requirements. Therefore, they may not be legal for registration in California, New York, Maine, Massachusetts and Vermont. Option (YF5) should be ordered for all vehicles ordered in California.  Option (NE1) should be ordered for all vehicles ordered in Maine or Vermont.  1 - Requires (NB8) Emissions override, California, Massachusetts. New York or Vermont. for vehicles ordered	A
State requirements  YF5 Emissions, California state requirements A A A  VCL Emissions Certification, CFF (Clean Fuel Fleet) LEV (Low Emission Vehicle). Option (VCL) should ONLY be ordered to receive the CFF LEV certification. If (VCL) is not ordered, the vehicle will be produced with your normally selected emission system and may not be CFF LEV certified. Products ordered with the (VCL) option may not be certified to California emission requirements. Therefore, they may not be legal for registration in California, New York, Maine, Massachusetts and Vermont. Option (YF5) should be ordered for all vehicles ordered in Maine or Vermont.  1 - Requires (NB8) Emissions override, California, Massachusetts, New York or Vermont. for vehicles ordered	A
VCL  Emissions Certification, CFF (Clean Fuel Fleet) LEV (Low Emission Vehicle). Option (VCL) should ONLY be ordered to receive the CFF LEV certification. If (VCL) is not ordered, the vehicle will be produced with your normally selected emission system and may not be CFF LEV certified. Products ordered with the (VCL) option may not be certified to California emission requirements. Therefore, they may not be legal for registration in California, New York, Maine, Massachusetts and Vermont. Option (YF5) should be ordered for all vehicles ordered in California.  Option (NE1) should be ordered for all vehicles ordered in Maine or Vermont.  1 - Requires (NB8) Emissions override, California, Massachusetts, New York or Vermont, for vehicles ordered	<del></del>
(Low Emission Vehicle). Option (VCL) should ONLY be ordered to receive the CFF LEV certification. If (VCL) is not ordered, the vehicle will be produced with your normally selected emission system and may not be CFF LEV certified. Products ordered with the (VCL) option may not be certified to California emission requirements. Therefore, they may not be legal for registration in California, New York, Maine, Massachusetts and Vermont. Option (YF5) should be ordered for all vehicles ordered in California. Option (NE1) should be ordered for all vehicles ordered in Maine or Vermont.  1 - Requires (NB8) Emissions override, California, Massachusetts, New York or Vermont, for vehicles ordered	A <sup>1</sup>
in California, Massachusetts, New York or Vermont. Not available in Maine. Available with (LX9) Engine, 3500 V6 SFI.	
NB8  Emissions override, California, Massachusetts or New York (for vehicles ordered by dealers in states of California, Massachusetts or New York with Federal emissions) 1 - Requires (FE9) Emissions, Federal requirements.	A <sup>1</sup>
PMC7  Emissions override, Federal (for vehicles ordered by dealers in Federal emission states with California, New York, Vermont, Massachusetts or Maine emissions; may also be used by dealers in states of California, New York, Vermont, Massachusetts or Maine to order different state-specific emissions)  1 - Requires (YF5) Emissions, California state requirements or (NE1) Emissions, New York, Vermont, Massachusetts or Maine state requirements.	A <sup>1</sup>
LX9 Engine, 3500 V6 SFI (200 HP [149.1 kW] @ 5400 rpm, S S S 220 lbft. [297 N-m] @ 3200 rpm)	S
K05 Engine block heater A A A	Α
Steering, electric power (EPS) S S S	S
Suspension, 4-wheel independent S S S	S

# 2005 Chevrolet Car Malibu

### **MECHANICAL - MAXX**

Free Flow RPO	Ref. Only RPO	Description	LS 1ZT68		LT 1ZU68	
Code	Code		1SA	1SB	1SA	1SB
	NW7	Traction Control, all-speed	S	s	S	S
	MX0	Transmission, 4-speed automatic, electronically controlled with overdrive, includes electronic range selector	S	S	S .	S

# COLOR AND TRIM - Sedan

S = Standard Equipment A = Available — (dashes) = Not Available ■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable						
Model	Seat Type	Seat Code	Seat Trim	Int Gray	erior Neutral	
Base	Bucket, front	A51	Cloth	14D	52D	
LS	Bucket, front	A51	Custom Cloth	14E	52E	
LT	Bucket, front	A51	UltraLux and Leather-appointed	142	522	

Interior				
Neutral	Gray	Touch Up Paint Number	Color Code	Exterior Solid Paint
_	A	WA-519F	12U	Galaxy Silver Metallic
Α	Α	WA-218M	21U	NEW! Laser Blue Metallic <sup>2</sup>
A	Α	WA-722J	25U	NEW! Dark Blue Metallic
A		WA-5322	33U	Light Driftwood Metallic
A <sup>1</sup>	A	WA-8554	40U	White
A	Α	WA-8555	41U	Black
A		WA-817K	63U	Sport Red Metallic <sup>1</sup>
	Α	WA-812K	88U	Medium Gray Metallic <sup>1</sup>
A		WA-816K	92U	Silver Green Metallic
		WA-816K	92U	Silver Green Metallic  1 - Not available on Base.  2 - Requires (B2N) LS or LT Sport Appearance Package.

## COLOR AND TRIM - Maxx

S = Standard Equipment A = Available — (dashes) = Not Available  ■ = Included in Equipment Group □ = Included in Equipment Group but upgradeable						
Model Seat Type		Seat Code	Seat Trim	Inte	erior Neutral	
LS	Bucket, front	A51	Custom Cloth	14E	52E	
LT Bucket, front A51 UltraLux and Leather-appointed 142		522				

			Interior		
Exterior Solid Paint	Color Code	Touch Up Paint Number	Gray	Neutral	
Galaxy Silver Metallic	12U	WA-519F	Α	_	
NEW! Laser Blue Metallic <sup>1</sup>	21U	WA-218M	Α	Α	
NEW! Dark Blue Metallic	25U	WA-722J	Α	A	
Light Driftwood Metallic	33U	WA-5322		A	
White	40U	WA-8554	Α	Α	
Black	41U	WA-8555	A	Α	
Sport Red Metallic	63U	WA-817K		A	
Medium Gray Metallic	88U	WA-812K	Α		
Silver Green Metallic		WA-816K		Α	
1 - Requires (B2N) LS or LT Sport Appearance Pac	kage.				

I dimensions in inches (mm) unless otherwise s	tated.			
		Specifications	Sedan	MAXX
	А	Wheelbase	106.30 (2700)	112.30 (2852)
	В	Overall length	188.30 (4783)	187.80 (4770)
		Body width	69.90 (1775)	69.80 (1773)
T B	D	Overall height	57.50 (1460)	58.10 (1476)
		Front track width	60.00 (1524)	60.00 (1524)
		Rear track width	59.30 (1506)	60.20 (1529)
		Head room, front	39.90 (1013)	39.40 (1001)
		Head room, rear	37.60 (955)	39.40 (1001)
		Shoulder room, front	56.70 (1440)	56.70 (1440)
		Shoulder room, rear	56.10 (1425)	55.50 (1410)
		Hip room, front	52.40 (1331)	
		Hip room, rear	52.00 (1321)	
		Leg room, front	41.90 (1064)	41.90 (1064)
		Leg room, rear	38.50 (978)	41.00 (1041)

Published dimensions indicated are without optional equipment or accessories. Additional accessories or equipment ordered at the customer's request can result in a minor change in these dimensions.

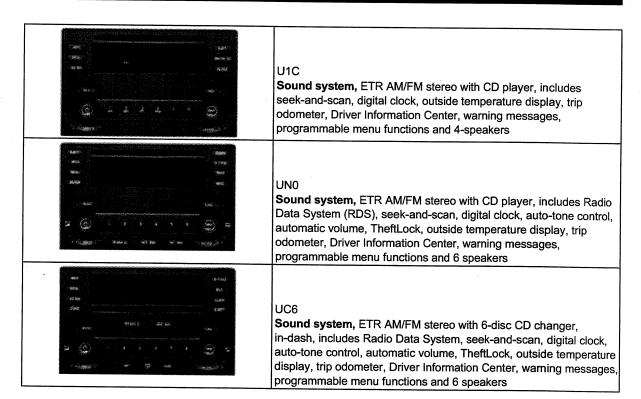
### 2005 Chevrolet Car Malibu

## SPECS

	Sedan	MAXX
Capacities		
Cargo volume, cu. ft. (liters)	15.4 (436.1)	22.8 (645.7)
Cargo volume, with rear seat folded, cu. ft. (liters)	<del></del>	41.0 (1161.1)
Fuel capacity, approximate, gallon (liters)	16 (62)	16 (61)
Seating capacity (front/rear)	2/3	2/3

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Image to come	PY1 <b>Wheels,</b> 16" (40.6 cm) aluminum, chrome
	QD1 <b>Wheels</b> , 16" (40.6 cm) aluminum, machined-face
	PY0 Wheels, 16" (40.6 cm) aluminum
	PA7 Wheels, 15" (38.1 cm) steel, includes bolt-on wheel cover
	PF3 Wheels, 15" (38.1 cm) aluminum



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### **RPO CODES**

Option Code	Description
AG1	Seat adjuster, power, driver 6-way
AK5	Air bags, dual-stage, frontal
AM9	Seat, rear 60/40 split-folding seatback
AP3	Remote vehicle starter system
AP9	Cargo convenience nets
AU0	Keyless entry, remote
AY0	Air bags, side impact
B2N	LS Sport Appearance Package
B2N	LT Sport Appearance Package
B37	Floormats, carpeted, front and rear
B86	Moldings, bodyside, body-color
C60	Air conditioning, front manual
C68	Air conditioning, front automatic
CF5	Sunroof, power
D49	Mirrors, outside rearview, power, Black
DD8	Mirror, inside rearview
DL8	Mirrors, outside rearview
E91	Map pocket, seatback,
FE9	Emissions, Federal requirements
J41	· · · · · · · · · · · · · · · · · · ·
J67	Brakes, front disc/rear drum
	Brakes, 4-wheel antilock
JF4	Pedals, power, adjustable
JL9	Brakes, 4-wheel antilock
JM4	Brakes, 4-wheel antilock, front disc/rear drum
K05	Engine block heater
K34	Cruise control
KA1	Seats, heated, driver and front passenger
L61	Engine, ECOTEC 2.2L DOHC,
LX9	Engine, 3500 V6 SFI
MX0	Transmission, 4-speed automatic
N46	Steering wheel, 4-spoke
NB8	Emissions override
NC7	Emissions override, Federal
NE1	Emissions, Maine, Massachusetts, New York or Vermont state requirements
NR0	Steering wheel, 4-spoke
NW7	Traction Control, all-speed
PA7	Wheels, 15" (38.1 cm) steel,
PF3	Wheels, 15" (38.1 cm) aluminum
PY0	Wheels, 16" (40.6 cm) aluminum
PY1	Wheels, 16" (40.6 cm) aluminum, chrome
QD1	Wheels, 16" (40.6 cm) aluminum
QMR	Tires, P205/65R15, touring
QPE	Tires, P215/60R16, touring
T43	Spoiler, rear
T43	Spoiler, rear, includes rear wiper
U1C	Sound system, ETR AM/FM stereo with CD player
U2K	Sound system feature, XM Satellite Radio
U32	Entertainment system, includes rear seat DVD/CD player and monitor,
UC6	Sound system, ETR AM/FM stereo with 6-disc CD changer

### **RPO CODES**

Option Code	Description
UE1	OnStar
UG1	Homelink transmitter,
UK6	Sound system feature, rear audio controls
UN0	Sound system, ETR AM/FM stereo with CD player
VCL	Emissions Certification, CFF (Clean Fuel Fleet) LEV (Low Emission Vehicle).
VK3	License plate bracket, front
YF5	Emissions, California state requirements