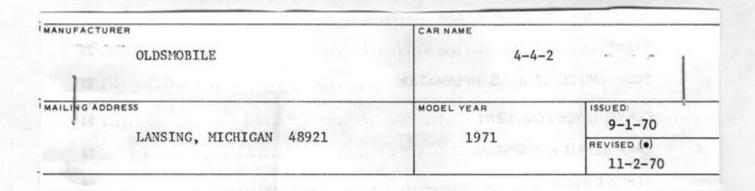
# 1971 AMA SPECIFICATIONS FORM . . . Passenger Car



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### NOTES:

- The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
- 2. UNLESS OTHERWISE INDICATED:
  - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
  - b. Nominal design dimensions are used throughout these specifications.

## Page 1 AMA Specifications Form—Passenger Car Page 1

BODY MODEL	Body type, number of passengers, and style names; use manufacturer's code for series & body style.
34467	Convertible, 5 passenger
34487	Hardtop Coupe, 5 passenger

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MAKE OF CAR \_\_\_\_\_Oldsmobile \_\_\_\_MODEL YEAR \_\_ 1971 \_\_DATE ISSUED \_\_ 9-1-70 REVISED (...)

### CAR AND BODY DIMENSIONS

See Pages 27, 28 for SAE Dimension Definitions

(All dimensions in inches unless otherwise indicated)

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for: 4-Dr. Sedan, 2-Dr. H.T., 4-Dr. H.T., Convertible and Station Wagon.

MODEL		SAE			
MODEL		Ref.			
		110.	34467	34487	
WIDTH					
Track - F	ront	W101	59.7	59.7	
Track - R	ear	W102	59.0	59.0	
Maximum	overall car width	W103	76.8	76.8	
Body widt	h at No. 2 pillar	W117	NA NA	NA NA	
LENGTH					
Body "O"	to front of dash	L 30	0	0	
Wheelbase		L101	112	112	
Overall ca	r length	L103	203.6	203.6	_
Overhang	- front	L104	42.1	42.1	_
Overhang	- rear	L105	49.5	49.5	
	er structure length L123		96.6	103.6	_
Body "O"	line to & of rear wheel	L127	95.5	95.5	
Body "O"	line to w/s cowl point .	L130	8.7	8.7	
HEIGHT					
Passenger Distribution (front & rear)			2-3	2-3	
Trunk/Car	go load (lbs.)				
Overall he	ight	H101	53.2	52.7	
Cowl heigh	nt	H114	38.0	38.0	
Deck heigh	nt	H138	38.3	38.6	
Rocker panel -	To ground	H112	8.4	8.4	
front	From front wheel &	2	29.7	29.7	
Rocker panel -	To ground	н111	7.9	7.9	
rear	From rear wheel 4		-17.1	-17.1	
Windshield	slope angle	H122	53.0	53.0	
SROUND (	CLEARANCE				
Bumper to	ground — front	H102	11.5	11.5	
Bumper to	ground - rear	H104	12.3	12.3	
Angle of a	pproach	H106	18.0	18.0	
Angle of de	parture	H107	17.9	17.9	
Ramp break	cover angle	H147	11.5	11.5	
Min. runnin	g clearance (Specify)	H156	4.2 Exh.	4.2 Exh.	

## Page 3 AMA Specifications Form—Passenger Car Page 3

MAKE OF CAR Oldsmobile MODEL YEAR 1971 DATE ISSUED 9-1-70 REVISED (\*)

### CAR AND BODY DIMENSIONS

See Pages 27, 28 for SAE Dimension Definitions

	1	sions in inches unless othe		
MODEL	SAE Ref.			
	No.	34467	34487	
FRONT COMPARTMENT				
Effective head room	H61	38.5	37.7	
Max. eff. leg room — accelerator	L34	41.4	41.4	
H Point to Heel point	H30	7.9	7.9	
H Point travel	L17	4.8	4.8	
Shoulder room	W 3	58.2	58.2	
Hip room	W 5	59.6	59.6	
Upper body opening to ground	H50	NA	48.2	831.
REAR COMPARTMENT		DA.	40.2	
H Point couple distance	L50			
Effective head room	H63	30.7	30.7	
Min. effective leg room	L51	36.9	36.3	
H Point to Heel point	H31	31.9	31.9	
Min. knee room	L48	10.1	10.1	
Rear Compartment room	L 3	1.5	1.5	
Shoulder room	W 4	24.0	24.0	
Hip room	W 6	FO 0	55.7	
Upper body opening to ground	H51	58.3	58.3	
LUGGAGE COMPARTMENT	1131	NANA	NA ·	
Usable luggage capacity	V 1	17.0	17.0	
Liftover height	H195		17.0	
Position of spare tire storage	1	25.9	25.9	
Method of holding lid open				
STATION WAGON - THIRD SEAT	-			
Shoulder Room	W85			
Hip room	W86			
Effective leg room	L86			
Effective head room	H86			
Seat facing direction				
STATION WAGON – CARGO SPA	ACF			
Cargo length at floor — front seat	L202			
Cargo length at belt - front seat	L204			
Cargo width - Wheelhouse	W201			
Opening width at belt	W204			
Maximum cargo height	H201			
Rear opening height	H202			
Cargo volume index (cu. ft.) <u>W4 x L204 x H201</u> 1728	V2			

## Page 4 AMA Specifications Form — Passenger Car

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MAKE OF CAR \_\_\_\_Oldsmobile \_\_\_\_MODEL YEAR \_\_\_1971 \_\_DATE ISSUED 9-1-70 \_\_REVISED (\*)

### **POWER TEAMS**

(Indicate whether standard or optional)

(Gross bhp (brake horsepower) and gross torque corrected to 60° F and 29.92 in, Hg atmospheric pressure.)

(Net bhp (brake horsepower) and net torque corrected to 85°F and 29.00 in. Hg atmospheric pressure.)

MODEL				ENGINE					AXLE RATIO
AVAILABILITY	Direct	Displ. Carl		BHP	@ RPM	Torque @ RPM TRANSMISSIO		TRANSMISSION	(Std. first)
	cu. in.	Carb.	Compr. Ratio	Gross	Net	Gross	Net		(Indicate A/C ratio)
34467 Std. 34487 Std.	455	4 Bb1	.8.50	340 @ 4600	270 @ 4400	460 @ 3200	370 @ 3200	3 Speed SMT 4 Speed SMT (Wide Ratio) Turbo HMT 400	3.23, 3.42, 3.08 3.42, 3.23 - A/C 3.23, 2.56, 2.73, 3.08, 3.42
34467 Opt. 34467 Opt.	455 W30	4 Bb1	8.50	350 @ 4700	300 @ 4700	460 @ 3200	410 @ 3200	4 Speed SMT (Wide Ratio) Turbo HMT 400	3.42*, 3.73* 3.42*, 3.73*, 3.23-A/

<sup>\*</sup> Available only in Limited Slip with W30.

MAKE OF	CAR Olds	mobile MODEL YEAR 1971 DATE ISSUED 9-1-70 REVISED (.)					
4ODEL		4-4-2					
MODEL NGINE = 0	SENIEDAL	4-4-2					
INGINE - C	SEINEKAL						
Type, no. cy	ls., valve arr.	90° OHV V-8					
Bore and stroke (nominal)		4.125 x 4.250					
	acement, cu. in.	455					
Bore spacing	( E to E)	4.625					
No. system	L. Bank	1 - 3 - 5 - 7					
(front to rear	) R. Bonk	2 - 4 - 6 - 8					
Firing order		1 - 8 - 4 - 3 - 6 - 5 - 7 - 2					
Compres. rat	io (nominal)	8.50:1					
Cylinder Head Combustion Chamber Volume (cc)		69.75 Min.					
Cylinder Head Material		Cast Iron					
Cylinder Block Material		Cast Iron					
Cyl. Sleeve-Wet, dry, none		None					
Number of	Front	2					
mtg. points	Rear	1					
Engine installation angle		4° 37'					
Taxable <u>D</u> horsepower	2.5 Cyl.	54.45					
Recommende regular – pre		Regular					
NGINE - P	ISTONS						
Material		Aluminum Alloy					
Description o	and finish	Autothermic, Cam Grind, Tin Plate, Steel Strut					
Weight (piston only) oz.		24.06					
21	Top land	033044					
Clearance	Skirt Top						
limits)	Bottom	.0007500125					
la	No. 1 ring	.21252195					
ling groove	No. 2 ring	.21252195					
umerer	No. 3 ring	.20252095					
	No. 4 ring						

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## AMA Specifications Form—Passenger Car

MAKE C	F CAR Oldsmob	MODEL YEAR 1971 DATE ISSUED 9-1-70 REVISED (.)					
MODEL		4-4-2					
NGINE -							
	No. 1, oil or comp.	Compression					
Function	No. 2, oil or comp.	Compression					
top to	No. 3, oil or comp.	Oil					
oottom)	No. 4, oil or comp.	None					
Description - Compres- material, coating,		Upper Ring - Cast Iron with Crowned and Molybdenum Plated O.D. Lower Ring - Cast Iron with Taper O.D. Face					
	Width	.07700780					
	Gop	.013023					
Oil	Description - material, coating, etc.	Two Rails - Spring Steel, Black Oxide Finish with Chrome Plated O.D.					
	Width	Rails: .02350252 Spacer: .13751335					
Gap		Rails: .015055 Spacer: .285 .041					
Expanders		Spacer - Cold Rolled Spacer Steel					
ENGINE -	PISTON PINS						
Material		SAE #1019 or #1016					
Length		2.980					
Diameter		.98039807					
	Locked in rod, in piston, floating, etc.	Pressed in Rod					
Туре	Bush- In rod or piston	None					
	ing Material	None					
CI	In piston	.00030005 Loose					
Clearance	In rod	.00080018 Press					
Direction 8	amount offset in piston	.060 to R.H. of Cylinder Bore Centerline					
NGINE -	CONNECTING RODS						
Material		CAP #11/0 Chool					
Weight (oz.)		SAE #1140 Steel 30.33					
Length (center to center)		6.733 - 6.737					
		Moraine 400 (GM 3889 Aluminum)					
	Material & Type	Steel Backed					
Bearing	Overall length	.821831					
75	Clearance (limits)	.00040033					
	End play	0002013 2 Rods per Crankpin					

MODEL	-		4-4-2		
ENGINE	- CRANK	SHAFT			
Material			Nodular Iron (Standard) AISI #1049 Modified (Option)		
Vibration	Vibration damper type		Tuned Rubber		
End thrus	t taken by l	bearing (No.)	#3		
Cranksha	ft end play		.004008		
	Material 8	& type	Moraine 400 (GM 3889-M Aluminum) Steel Backed		
	Clearance		1-2-3-4: .00050021 5: .00200034		
		No. 1	3.00 x .975		
2000	Journal	No. 2	3.00 x .975		
Main bearing	dia. and	No. 3	3.00 x 1.194		
earing	bearing	No. 4	3.00 x .975		
	overall	No. 5	3.00 x 1.624		
	length	No. 6			
		No. 7	No bolts main bearing cap - 2 per cap		
	Dir.& am	t. cyl. offset	RH Bank .469 to Rear and LH Bank .469 Forward of Engine		
	No.bolts/	main brg. cap	2.4988 - 2.4998		
rankpin journal diameter		meter			
ENGINE	– CAMSH	AFT			
Location			Center		
Material			GM 6016M Alloy Cast Iron		
	Material		Moraine 100 - Steel Backed Babbit GM 4167M		
Bearings	Number		5		
	Gear or c	hain	Chain		
Type of Drive	Crank sha sprocket	ft gear or material	Sintered Iron or Hardened Steel		
	Camshaft sprocket		Die Cast Aluminum with Nylon Teeth		
	T:-:	No. of links	48		
	Timing	Width	.875 & .844		
	chain	Pitch	- 500		

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## AMA Specifications Form—Passenger Car

MODEL			SM (Standard)	4-4-2	AT (Option)		
NGINE -	- VALVE	SYSTEM					
tydraulic lifters (Std., opt., NA)		d., opt., NA)	Standard				
alve rotat	or, type			Helical Spring and			
intake, ex				FlateWasher Type			
Rocker rati	0			1.6:1			
perating appet learance	Inta	ke		None			
indicate h r cold)	of Exh	aust		None			
		Opens (*BTC)	30°		24°		
Timing	Intake	Closes ("ABC)	84°		81°		
based on	and the second	Duration - deg.	294°		285°		
op of imp		Opens (°BBC)	78°		74°		
	Exhaust	Closes (°ATC)	38°		33°		
-		Duration - deg.	296°		287°		
	Valve opening overlap		-68°		57°		
	Material			SAE #1041 & 1047 Ste	e1		
ŀ	Overall le			4.703			
- t	Actual overall head dia.			2.067 - 2.077			
h	Angle of seat & face			30°			
	Seat insert material			None			
S	Stem diameter		.34323425				
	Stem to guide clearance			.01100027			
ntake	Lift (= zero lash)			.472			
	Outer spring	Valve closed (lb.⊕in.)		76 - 84 @ 1.670			
- 1	press. & length	Valve open (lb. + in.)		180 - 194 @ 1.270	3		
	Inner spring	Valve closed (lb. in.)		Damper			
	press. & length	Valve open (Ib. ≠ in.)		And and the last last			
	Material			21-2 Stee1			
	Overall le			4.695			
1		erall head dia.		1.629 - 1.619			
		seat & face		45° Seat 46° Face			
-		rt material		None			
-	Stem dian			.34273420			
-	Lift (* ze	uide clearance		.00150032			
xhaust		Valve closed		.472			
	Outer spring	(lb. : in.)	*	76 - 84 @ 1.670			
	press. & length	Valve open (lb. :: in.)		180 - 194 @ 1.270			
	Inner spring	Valve closed (lb.= in.)		Damper			
	press. & length	Valve open (lb. in.)					

MODEL	RETAINS AND ADDRESS.		W30 (Exc. A/C)	W30 (A/C)
NGINE	- VALVE	SYSTEM		
Hydraulic	lifters (S	td., opt., NA)		
Valve roto	tor, type			
intake, e			X	
Rocker rat	io		1 9	
perating oppet learance	Int	ake		
indicate l or cold)	not Ex	haust		
		Opens (*BTC)	56°	24°
Timing	Intake	Closes (*ABC)	92°	81°
based on op of amp		Duration - deg.	328°	285°
		Opens (°BBC)	96°	74°
points)	Exhaust	Closes (°ATC)	52°	33°
		Duration - deg.	328°	287°
-		ening overlap	108°	57°
	Material			
	Overall			
		verall head dia.		
9	Angle of seat & face			
	Seat insert material			
	Stem diameter			
	Stem to guide clearance			
Intake	Lift (+ zero lash)		.475	.472
	Outer	Valve clased (1b. ⊕in.)	115 - 125 @ 1.	.670
	press. & length	Valve open (lb. + in.)	290 - 314 @ 1.	.170
	Inner spring	Valve closed (1b. # in.)	Damper	
	press. & length	Valve open (ib. = in.)		
2-1-1	Material			
	Overall	the same of the sa		
		verall head dia.		3
		f seat & face		
		ert material		
	Stem die			
		guide clearance		77.72
Exhaust		ero lash) .	.475	/472
	Outer spring	(lb. : in.)	115 - 125 @ 1.	.670
	press. 8 length	(lb in.)	290 - 314 @ 1.	.170
	Inner spring	Valve closed (lb. = in.)	Damper	c
	press. 8 length	Valve open (lb in.)		

MODEL		4-4-2			
ENGINE -	- LUBRICATION SYSTEM				
	Main bearings	Pressure			
Type of	Connecting rods	Pressure			
lubrica-	Piston pins	Pressure			
tion /aalaah	Comshaft bearings	Pressure			
(splash, pressure,	Toppets	Pressure			
nozzle)	Timing gear or chain	Spray			
Vallet State	Cylinder walls	Spray			
Oil pump t	ype	Gear			
Normal oil	pressure (lb. engine rpm)	30 - 50 @ 1500 RPM			
Oil press.	sending unit (elect. or mech.)	Electric			
Type oil intake (floating, stationary)		Stationary			
Oil filter system (full flow, part., other)		Full Flow			
	ocement (element, complete)	Element			
Capacity o	f c/case, less filter-refill (qt.)	4			
A TANK THE PROPERTY OF THE PRO	ecommended (SAE viscosity ature range)	Above 20° F - 20W, 10W30, 10W40, 20W40 0° - 60° F - 10W, 5W30, 10W30, 10W40 Below 20° F - 5W, 5W20, 5W30			
Engine Ser	vice Regmt. (MM, MS, etc.)	MS			
ENGINE -	- EXHAUST SYSTEM				
Type (single, single with cross-over, dual, other)		Dua1			
	. & type (reverse flow, ru, separate resonator)	Two Reverse Flow Mufflers			
Exhaust p		None			
(O.D., wall	thick.) Main	2.25 x .0747			
Tail pipe	lia. (O.D. & wall thickness)	2.00 x .060			

## Page 10 AMA Specifications Form—Passenger Car Page 10

ODEL			4-4-2
NGINE	- FUEL SYSTEM		(See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)
	type: Carburetor, , supercharger.	fuel	Carburetor
Fuel	Refill capacity (U	I.S. gals.)	20
Tank	k Filler location		Behind License Plate Rear Bumper
Fuel	Type (elec. or me	ch.)	Mechanical
Pump	Locations		R.F. on Block
avana <del>ja</del>	Pressure range		6 psi
Vacuum I	ooster (std., optio	nal, none)	None
Fuel	Туре		Paper and Saran Type
Filter	Locations		Carburetor and Fuel Tank - In Line Filter (W30 Only)
	Choke type		Automatic
	Intake manifold he (exhaust or water)		Exhaust
Carbure-	Air cleaner	Standard	Oil Wetted Paper Element (Temperature Controlled)
tor	type	Optional	Same as Above Except with External Cold Air Intake (W30
	Idle speed (spec.	Manual	750 RPM in Neutral
	neutral or drive)	Automatic	600 RPM in Drive
		Idle A/F mix.	N.A.

### CARBURETOR SUPPLEMENTARY INFORMATION

	Engine	20 0 0	Carbure	etors	No. Used	Barrel
Model Usage	Displ.	Transmission	Make	Model	and Type	Size
34467 (Std.) 34487 (Std.)	455	Fully Synch. 3-Speed Std. 4-Speed Opt. Turbo HMT - 400 Optional	Rochester	4MC	1	Prim. 1 3/8 Sec. 2 1/4
					54	
		0.1				

MODEL				4	-4-2								
		NG SYSTEM											
Type syst atmospher		re, pressure ver	nted,	р	ressur	e							
		alve pressure			5 psi								
Circula-		oke, bypass)											
tion thermosta	Starts to		•F)		95°								
	-	ntrifugal, other)			_								
	GPM - 10	000 pump rpm		2									
Water	Number o	fpumps		1							1900 - 10		
pump	Drive (V.	belt, other)		V	Belt								
	Bearing t	уре			a11								
By-pass re	ecirculation	n type (inter., e:	ct.)		xterna	1							
Radiator o	ore type												
	tube and fi	n, other)		T	ube &	Fin							
Cooling	With heat	er (qt.)											
system	Without h	eater (qt.)											
capacity	Opt. equi	pment-specify (	qt.)	1	7.2 w/	A/C							
Water jack	ets full le	ngth of cyl. (yes	, no)	Y									
Water all	around cyli	nder (yes, no)		Y	es								
	Lower	Number and ty (molded, strain		01	ne Mol	ded							
		Inside diamete	r	1	.75								
Radiator	Upper	Number and ty (molded, strai		Or	ne Mol	ded							
hose	Оррен	Inside diamete	r	1	.50								
	By-pass	Number and ty (molded, strai		Or	ne Mol	ded							
	by-pass	Inside diamete	er		765 -	.703							
	Number o	f blades & space	ing	4	@ 76°	(Std.	) 6	Rando	m Spac	ed (W30	or A	/c)	
	Diameter			19	9.50			CHANGE AND	ALKONO CURE	recent Medicari	(School Prince)	\$100 Bit	
Fan	Ratio-fan	to crankshaft r	ev.	. 8	35:1 (	Std.)		1.40:1					
	Fan cuto	ut type		C	Lutch	(W30 o	r A/C)	Vin = 110 kd kris 12 Z					
	Bearing t	ype		Ва	111								
	*Fan												
*Drive		r or alternator	A							or H/I	W/C49	9) C (	A/C Exc.
		mp Gen or					E (H/	D Exc.	C49)				
(indicate			t.	F	(Std.	) G	(C60)						
belt used by letter)	Air Cond	itioning	-	H									
o, (ee.)													
				*/	11 Be	lts Dr	ive Far	n & Wa	ter Pu	np			
								_					
* Drive B	elt Dimens	ions	А	@ B	С	@ D	E	F	G	н	1	J	К
Angle o	fV		36°	36°	36°	36°	36°	36°	36°	36°			
Naminal Jenath (SAE)													
Nominal	Tength (SA	, L /	51.50	51.34	57.23	56.69	51.64	44.11	44.52	60.11		100000	

					-
P	-	_	1	- 1	2
- 1	а	а	е	- 1	4

MODEL _			4-	-4-2	
VEHICLE EMI	SSION CONT	ROL			
	Type (Air injection, engine modifications, other)		.	*Engine Modification	
		Туре		None	
		Displacement		None	
	Air	Drive ratio		Constitution of the consti	
Exhaust	Injection Pump	Drive type			
Emission	1 dilip	Relief valve (typ	e)		
		Filter (describe)			
Control		Air distribution (head, manifold,	etc.)		
	Air	Point of entry		None	
	Injectio	Injection tube i.d.			
	System	Check valve type			
		Backfire protection (type)			
	Type (ver	ntilates to atmos.,	Standard	Positive Crankcase Ventilation (Induction System	
	induction system, other)		Optional	None	
		Location		AC Ventilation Valve CV-679C	
Crankcase	Control Unit	Energy source (manifold		Int. Manif. (Std. SM & All W30) Valve Cover (Std. AMT)	
		vacuum, carburetor, ot		Manifold Vacuum (Std. AMI)	
Emission		Control method (varial			
Control		orifice, fixed orifice,	other)	Variable Orifice	
	C 1.	Discharges (to intake manifold, other)		T - 1 - W - 15 11 6 11 - 61	
	Complete	Air inlet (breather cap	other)	Vent Filter in Valve Cover (1 on AMT, 2 on SM &	
	system	Flame arrestor (screen, other)		Check In Ventilation Valve W30)	
	-	Refill Capacity		VIII I I CITE LEGIS I I I I I I I I I I I I I I I I I I	
		(U.S. gallons)		18.5	
		Thermal expansion volume (cu. ft.)		401	
		Pressure relief		.401	
	Fuel	ocation (lbs.)		.903 - 1.265 In Cap	
	7 .	Vacuum relief			
	Tank	location (lbs.)		.181506 In Cap	
		Vapor-liquid separator type			
				Standpipe	
Evaporative		Vapor vented to		Cannister	
Entrador		(crankcase, cannister, other)			
Emission Control		commister, omer)			
	Carbu-	Vapor vented to			
	retor	(crankcase,	-	Cannister	
		cannister, other)			
		Storage provision			
		(crankcase,	1	Cannister	
	Vapor	cannister, other)			
	Storage	W. I			
	(C. 100 C.) (100 C.)	Volume (cu. ft.) or capacity (grams)		.055 cu. ft.	
		Control valve			
		type		None	

\*Exhaust emission is controlled by means of pre-heated air to carburetor, carburetor adjustment, engine timing control systems and fixed idle setting Rev. 3-70

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ODEL	DDEL			4-4-2			
LECTRICA	AL – SUPF	PLY SYSTEM					
	Make and	Make and Model		Delco Remy - 1980040			
	Voltage Rtg. & Total Plates		Plates	12V - 78			
0	SAE Desi	gnation & An	np. Hr. Rtg.	25TA - 74 Amp. Hr.			
Battery	Location			Engine Compartment - Front L.H. Side			
	Terminal	grounded		Negative			
	Make			Delco Remy			
enerator	Model	781 341 37		1100934 (Std.) 1100935 (A/C)			
or	Type and rating			Diode Rectifying 37 Amp (Std.) 55 Amp (A/C)			
Iternator	Output at engine idle (neutral)			11 Amps			
	Ratio-Gen. to Cr/s rev.			2.514 (Std.) 3.268 (A/C)			
	Make			Delco Remy			
	Model			Built in Alternator Frame (SPL Series)			
	Туре			Solid State			
Regulator	Cutout	Closing vo	3 5 5 7 5 7 5 5 5 5	None			
	relay Reverse current to open		urrent	None			
	Regu- Voltage			N.A.			
	lated Current			N.A.			
	Voltage	Content		N.A.			
	test	Load		N.A.			
	condition	onditions Other		Tested with Alternator			
LECTRIC	AL – STAR	RTING SYST	rew	750 CON TITLE THE CONTROL OF THE CON			
	Make			Delco Remy			
starting	Model			1108389			
Motor	Rotation end view	3.771.2.20170		Clockwise			
	Switch (s	olenoid, mar	nual)	Solenoid			
Motor	Starting		*	SM - Gear Shift Lever In Neutral			
control	procedure	•		AT - Gear Shift Lever in Park			
	Engageme	ent type		Solenoid Overrunning Clutch			
	Pinion meshes (front, rear)			Front			
	Pinion me	Pinion Pinion		9			
		Pinion					
Motor Drive	Number		Manual	166			
Motor Drive		Pinion	Manual Auto.	166 166			
	Number	Flywheel					

\*Initial Start - Depress Gas Pedal to Floor to set choke; turn ignition to start position and release as soon as engine starts.

Page 14

## AMA Specifications Form—Passenger Car

Page 14

MAKE O	F CAR Oldsm	obile MODEL YEAR 1971 DATE ISSUED 9-1-70 REVISED (+)
MODEL :		4-4-2
ELECTRICAL	- IGNITION SYSTEM	- DISTRIBUTOR
Breaker ga		.016
Cam angle		29 - 31
Breaker ar	m tension	19 - 23
Distributor	Manual	1112033 (Std.) 1112036 (W30)
	Automatic	1112033 (Std.) 1112034 (W30)
Timing	Manual	10° @ 1100 (Std.) 12° @ 850 (W30)
	Automatic	10° 8 1100 (6+4 ) 10° 8 850 (130)

10° @ 1100 (Std.) 10° @ 850 (W30)

Distributor Model		CENTRIFUGAL ADVANCE	VACUUM ADVANCE Crankshaft Deg. In. of Mercury		
	Start	Intermediate	Max.	Start	Max.
1112033	0° @ 725 RPM	0°-4° @ 1080 RPI 10°-14° @ 2000 RPM	M 18°-22° @3600 RPM	0°-6° @ 10 in. Hg.	22.5°-28° @ 24 in. Hg
1112034	0° @ 650 RPM	0°-6° @ 850 RPM 12°-16° @ 1250 RJ	24°-28° @ 2900 PM RPM	0°-6° @ 8 in. Hg.	22.5°-29.5° @ 24 in. Hg.
1112036	0° @ 725 RPM	0°-4° @ 950 RPM 16°-20° @ 1800 RPM	20°-24° @ 4000 RPM	0°-6.5° @ 8 in Hg	

	OF CAR	o z dome o z z e	MODEL YEAR 1971 DATE ISSUED 9-1-70 REVISED (.)				
MODEL			4-4-2				
ELECTRIC	CAL – IGN	ITION SYSTEM					
	Conventi	onal - Std., Opt., N.A.	Standard				
Туре	Transist	orized - Std., Opt., N.A.	N.A.				
	Other (sp	pecify)	None				
	Make		Delco Remy				
	Model		1115216				
Coil		Engine stopped	4.0				
	Amps Engine idling		2.0				
	Make		AC				
	Model		AC R45S				
Spark	Thread (	mm)	14 MM				
Plug	Tighteni	ng torque (lb. ft.)	30				
	Gap		.040				
	Conductor type		Resistance				
Cable			Neoprene				
	-	g protector	Hypalon				
Locations	s & type						
		RUMENTS AND EQUIPA	AENT				
		RUMENTS AND EQUIPA					
LECTRIC	CAL – INST	RUMENTS AND EQUIPA	AC				
Speed- ometer	CAL – INST	eter (std. opt., N.A.)	AC NA				
Speed- ometer Charge in	Type Trip odom	eter (std. opt., N.A.) type	AC NA Indicator Lamp				
Speed- ometer Charge in	Type Trip odom	eter (std. opt., N.A.) type or — type	AC NA Indicator Lamp Indicator Lamp				
Speed- ometer Charge in Tempera	Type Trip odom	eter (std. opt., N.A.) type or - type or - type	AC NA Indicator Lamp Indicator Lamp Indicator Lamp				
Speed- ometer Charge in Tempera Oil press Fuel ind	Type Trip odom ndicator -	eter (std. opt., N.A.) type for - type for - type	AC NA Indicator Lamp Indicator Lamp Indicator Lamp Gauge				
Speed- ometer Charge in Tempera Oil press Fuel ind Wind- shield	Type Trip odom ndicator - ture indicat sure indicat icator - type Type - S	eter (std. opt., N.A.) type or — type or — type e tandard	AC NA Indicator Lamp Indicator Lamp Indicator Lamp				
Speed- ometer Charge in Tempera Oil press Fuel ind Wind- shield wiper	Type Trip odom ndicator - ture indicat sure indicat icator - type Type - S	eter (std. opt., N.A.)  type or - type or - type e tandard	AC NA Indicator Lamp Indicator Lamp Indicator Lamp Gauge 2 Speed Electric				
Speed- ometer Charge in Tempera Oil press Fuel ind Wind- shield wind- shield	Type Trip odom ndicator - ture indicat sure indicat icator - typ Type - S Type - C	eter (std. opt., N.A.)  type or — type or — type e tandard Optional tandard	AC NA Indicator Lamp Indicator Lamp Indicator Lamp Gauge				
Speed- ometer Charge in Tempera Oil press Fuel ind Wind- shield wiper	Type Trip odom ndicator - ture indicat sure indicat icator - typ Type - S Type - S Type - S	eter (std. opt., N.A.)  type or — type or — type e tandard Optional tandard	AC NA Indicator Lamp Indicator Lamp Indicator Lamp Gauge 2 Speed Electric Push Button				
Speed- ometer Charge in Tempera Oil press Fuel ind Wind- shield wiper Wind- shield washer	Type Trip odom ndicator - ture indicat sure indicat icator - typ Type - S Type - S Type - C	eter (std. opt., N.A.)  type or — type or — type e tandard  ptional tandard	AC NA Indicator Lamp Indicator Lamp Indicator Lamp Gauge 2 Speed Electric Push Button Vibrating				
Speed- ometer Charge in Tempera Oil press Fuel ind Wind- shield wiper Wind- shield	Type Trip odom ndicator - ture indicat sure indicat icator - typ Type - S Type - C Type - S Type - C Type - C	eter (std. opt., N.A.)  type  or — type  or — type  etandard  ptional  tandard  ptional  sed	AC NA Indicator Lamp Indicator Lamp Indicator Lamp Gauge 2 Speed Electric Push Button				

MAKE	OF CAR 01	model YEAR 1971 DATE ISSUED 9-1-70 REVISED (♦)				
MODEL		4-4-2				
DRIVE UN	NITS – CLUTCH	Manual Transmission)				
Make & ty	pe	Channelet Sincle Plate				
Type pres	sure plate spring	Chevrolet - Single Plate Bent Belleville				
	ing load (lb.)	2600-2800				
	tch driven discs	One				
	Material	Woven Ashestos				
0	Outside & inside					
Clutch	Total eff. area (sq					
facing	Thickness	One .135 and one .150				
	Engagement cus					
Release bearing	Type & method of lubrication	Ball Permanent				
Torsional damping	Methods: spring friction material					
DRIVE UN	IITS – TRANSMI					
Manual 3-s	peed (std., opt. )	A.) Standard				
	peed (std., opt. I	A)				
	(std., opt. N.A.)	Optional				
DRIVE UN	IITS – MANUAI					
Number of	forward speeds	3				
	In first	2.42				
Transmis-	In second	1.58				
ion ratios	In third	1.00				
	In fourth					
	In reverse	2.41				
ynchronou	s meshing, speci	gears 1-2-3				
Shift lever	location	Floor				
	Capacity (pt.)	4.5				
1.0	Type recommend					
Lubricant	SAE vis- Summe					
	cosity Winter	80 or 90				
	number Extrer	cold 80 or 90				

MODEL			4-4-2						
RIVE UN	IITS – AUTOMATIC TRANSA	NISSION							
Trade nar	ne	15	Turbo Hydra	-Matic 400					
Type des	cribe		3-Speed Tor	que Converte	r				
Selector I	ocation								
-				umn Mounted					
		Р.	R	N	D	S	L		
List gear	ratios Selector Pattern	Park	Reverse	Neutral	Drive	Super	Low		
	ate which are used in		2.08		2.48	2.48	2.48		
each sele	ctor position				1.48	1.43			
					1.00				
	ift speed-drive range	1-2	40-45 MPH	2	2-3 70-80	MPH			
Max, kick	down speed-drive range	2-1	30-35 MPH		3-2 65-70	MPH			
	Number of elements		3						
Torque	Max, ratio at stall		2.20 Fixed	Stator		V-1-1-1-19-19-19-19-19-19-19-19-19-19-19-			
	Type of cooling (air, liquid)	Water							
	Nominal diameter	13.6							
Lubricant	Capacity-refill (pt.)		6						
Lubricant	Type recommended	Dexron							
Special tr features	ansmission		Part Thrott	le 3-2 Downs					
ORIVE UN	NITS - PROPELLER SHAFT								
Number u			One						
	aight tube, tube-in-tube,								
	xternal damper, etc.)		Exposed						
	Manual 3-speed trans.		3.00 x 55.1	4 x .065		*			
Outer diam. x length* x	Manual 4-speed trans.	3.00 x 54.43 x .065							
wall thick- ness	Overdrive transmission	N.A.							
	Automatic transmission		3.00 x 54.2	4 x .065					

MODEL			4-4-	-2				
RIVE UN	ITS – PRO	PELLER SHAFT (cont.)						
Inter-	Type (pla anti-fricti	on)	None	e				_
bearing	Lubrication prepack)	on (fitting,	None	е				
	Туре		Invo	olute Spline				_
Slip Yoke	Number o	fteeth	27 -	- 3 Speed SMT	32 - A	MT & 4 Speed	SMT	
	Spline O.	D.	1.50	025	1	.8800		_
	Make and	Mfg. No.	Sag	inaw Steering	Gear			
	Number u	sed	Two					
	Type (bal	l and trunnion, cross)	Cros	38				
Universal	Rear atta	ch.(u-bolt,clamp,etc.)	Bo1t	t and Strap				-
oints	Bearing	Type (plain, anti-friction)	Anti	i-Friction				
	Bearing	Lubric. (fitting, prepack)	Pre-	-Pack				_
or arms, sp	orings)	torque tube	Arms	3				_
Torque tak or arms, si	The state of the s	(torque tube	Arms	3				
DRIVE UN	IITS – AXL	E						
Type (fron	t, rear)		Rear	r				
Descriptio	n		Sali	isbury Live H	ypoid - Sem	i-Floating		
Limited SI	ip different	ial, type			lutch - "S"	Shaped Pre-L	oad Spring	
Drive Pini			1.75	5				
	erential pir		2	- 1				
	ustment (sh		Shir					_
		shim, other)		lapsing Space	r			_
Wheel bear			Roll					_
	Capacity	(pt.) ommended	4.26		0.11 111	1 1100 /// 00	v /r o \	
Lubricant		Summer		aco TL-3450 (	Std.) Mobi	le XRP 464-BD	-M (L.S.)	_
Louricont	SAE vis-	Winter	80-9 80-9					_
	number	Extreme cold	80-9					_
			AXLE RATIO	TOOTH COMBIN				_
Axle ratio			2.56	2.73	3.08	3.23	3.42	
No. of	Pinion		16	15	13	13	12	11
teeth	Ring gear		41	41	40	42	41	41
	O.D.	-	8.5	8.5	8.5	8.5	8.5	8

MODEL			4-4-2			
	DRIVE UNITS – WHEELS					
Type & ma	terial		Welded Steel			
		Std.	14 x 7 JJ			
Rim (size &	flange type)	Opt.	None			
	Type (bolt o	r stud)	Stud			
Attachment	Circle diame	eter	4.75			
	Number and	size	5 x 7/16			
MODEL	S – TIRES					
	Size, ply rating, & ply		G70 x 14 2 Ply Body 4 Ply Tread 4 Ply Rate			
Standard	Type (bios, radial, etc.)		131 AS			
	Full rated Front		24			
	Press.		24			
	Rev./Mile at	50 MPH	782			
Optional	Size, ply rating, & ply		G70 x 14 - 2 Ply Body (White Letters) 4 Ply Tread 4 Ply Rate 131 AS			
BRAKES – PA	ARKING					
Type of con			Suspended Pedal			
Location of			Left Drivers Compartment			
Operates on	Today or consumer trans-		Rear Brake			
ii seba-	Type (internal		Not Separate			
rate from	rate from Drum diameter					

rate from service

brakes

Lining size (length x width x thickness)

MODEL			442
BRAKES -	- SERVICE		
7-10-1-09		& no. of pistons)	Drum
	sting (std.,		Standard
Special Valving	Type (pro	oportion, delay, other)	
Power br	ake make &	Std.	
type (rem	ote, int., et	c.) Opt.	
Effective	area (sq. i	1.) *	141.8
Gross lin	ning area (so	. in.) **	149.8
Swept are	ea (sq. in.) '	***	268.8
Front to Relation:	Rear Effecti ship	veness	65% Front
	Diameter	Front	9.5
	(nominal)	Rear	9.5
Drum	Type and	T.Co.	Centrifugal Cast
	material		in Steel Shell - Front Composite Rear
Outer working die		king diameter	Composite Rear
2	Inner working diameter		
Rotor		Thickness	
		k type (vented/solic	
Vheel cy			1 1/8"
nder bor			7/8"
laster	Bore		1"
ylinder	Stroke		N.A.
Pedal arc	ratio		6.23 to 1
ine pres	sure at 100	lb. pedal load	N.A.
hoe	Front		.015/Shoe
learance	1 Kedi		.015/Shoe
nti-skid	1	(std., opt., N.A.)	N.A.
	Bonded or		Riveted
		Material Prim. or	Bendix H3140G Pri. H3179 Sec.
	_	Size out-	7.63 x 2.50 x .190 Min.
	Front	(length x board width x Second.	0.01 0.50 070W
	mieei	thickness) or in- board	9.91 x 2.50 x .270 Min.
rake	1	Segments per shoe	1
ining		Material	Bendix H3140G Pri. H3179 Sec.
	1	Prim. or	
	Rear	(length x board	7.03 X 2.00 X .170 ILII.
	Wheel	width x Second.	9.91 x 2.00 x .270 Min.
	Sections S	thickness) or in- board	2172 0 2177 0 1877 3201
	1	Segments per shoe	1
	1	girionia per silve	

Excludes rivet holes, grooves, chamfers, etc. \*\* Includes rivet holes, grooves, chamfers, etc.

<sup>\*\*\*</sup> Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

MODEL.	-			4-4-2 H30 M	anual Disc (Standar	d Equipment)
RAKES -	SERVICE			Front		Rear
Type (dru	n) or (disc	& no. of pi	stons)	Disc		Drum
Self adjusting (std., opt., N.A.)				Sub- Zagoran	Standard	
Special Valving	Type (proportion, delay, metering, other)			4	Combination	
Power bra	ke make &	Std.				
type (remo	te, int., et	tc.) Opt.			Delco Integral	
Effective	area (sq. i	n.) *		37.88		62.1
Gross lini	ng area (s	q. in.) **		41.8		70.1
Swept area	(sq. in.)	•••		226.2		119.4
Front to R Relations	ear Effect ip	iveness		65% Front		
	Diameter					
Drum	(nominal)	Rear				9.5
	Type and material					Composite Rear - Optional
	Outer working diameter			10.88		
Rotor	Inner working diameter			7.12		
		Working Thickness		1.035		
	Material & type (vented/solid)				Washad Cook To	
Wheel cyl-		w 17pe (1011	1	2 15/16"	Vented Cast Ir	on
inder bore				7/8"		
Master	Bore					
Cylinder	Stroke			1 1/8"		
Pedal arc	ratio			6.23 to 1		
Line press	ure at 100	lb. pedal I	oad	N.A.		
Shoe	Front			.000		
Clearance	Rear					.015/Shoe
Anti-skid	device typ	e (std., opt.	, N.A.)	N.A.	AND THE PERSON AND ADDRESS OF THE PERSON AND	
	Bonded o	rriveted			Riveted	
		Material				Bendix 7131C
	Front	Size (length x	Prim. or out- board		5.4 x 1.93 x .	40 Min.
	Wheel	width x thickness)	Second. or in- board		5.4 x 1.93 x .	43 Min.
Brake		Segments	-		1	
lining		Material		Bendix H314	OG Pri. H3179 Sec.	
		Size	Prim. or		.63 x 2.00 x .190 M	
	Rear Wheel	(length x width x	Second.	9	.91 x 2.00 x .270 M	in.
		thickness)	board			
	Segments per shoe					

<sup>\*</sup> Excludes rivet holes, grooves, chamfers, etc. \*\* Includes rivet holes, grooves, chamfers, etc.

<sup>\*\*\*</sup> Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

AODEL _				4-4-2			
TEERING							
Manual (sta	I., opt., NA	A)		Standard			
Power (std	., opt., NA	-		Optional			
Adjustable steering wh	neel	Type and descripti	on	Tilt-A-Way			
(tilt, swing	, other)	(std., op	r., NA)	Optional			
Wheel diam	eter	Manual		15.50			
		Power		15.50			
Turning	Outside		/all(l.&r.)	43.3			
diameter	front		orb (1. & r.)	40.0			
(feet)	Inside		/all(l. & r.)	23.4			
	rear	Curb to curb (1. & r.)		24.2			
		Type Make		Ball Nut			
	Gear			Saginaw Steering Gear			
Manual		D	Gear	28.0:1			
		Ratios	Overall	33.0:1			
	No. wheel	turns (ste	op to stop)	6.64 Lock to Lock			
	Type (coaxial, linkage, etc.)		ge, etc.)	Integral Gear			
	Make			Saginaw Steering Gear (Variable Ratio)			
	Туре			Integral Gear			
Power	Gear	Ratios	Gear	16.0:13.0:1			
rower		I Corres	Overall	18:8:15.3:1			
	Pump driven by			Belt From Crank			
	No. wheel turns (stop to stop)		op to stop)	3.39 Lock to Lock			
	Туре			Parallelogram			
Linkage		Location (front or rear of wheels, other)		Front			
	Drag link	(trans. or	longit.)	Transverse			
	Tie rods (	one or two	)	Two			
	Inclinatio	n at cambe	er (deg.)	8° at +1° Camper			
Steering	Bearings	Upper		Ball Joint			
Axis	(type)	Lower		Ball Joint			
R19(8)(1)		Thrust		Ball Joint			
Whl. Align.	Caster (de			1 1/4° Neg. ± 1°*			
range at	Camber (d			1/8° Pos. ± 3/4*			
preferred)		tside trac	k inches)	1/8 ± 1/8			
Steering sp	indle & jo	-		Ball Joint			
WL	Diameter	Inner bed		1.2497 - 1.2492			
Wheel Spindle		Outer be	aring	.74967491			
-pinote	Thread si			3/4 - 20			
	Bearing t	pe		Tapered Roller			

\*Within 1° Side to Side

- 0	١.		_	2	ø
-	ď	а	•	2	4

MODE	i	4-4-2
	ISION – GENERAL	(See Supplement page for details on Air Suspension)
Provisi	on for car leveling	
	on for brake dip control	None
	on for acc. squat control	Counter Dive Suspension
		Rear Suspension Upper Control Arm
car jack	provisions for	W
Shock	Туре	None
absorbe		Nirect Acting
front &	Piston dia.	Delco
reur	i ision dio.	1.00
Other sp	pecial features	Name
		None
SUSPEN	ISION – FRONT	
Type an	d description	Independent Coil Spring
	Туре	Coil
	Material	SAE 9260 (SAE 5160 Opt.)
Spring	Size (coil design height & I.D.; bar length x dia.)	* 11.3 Design Height 5.50 I.D.
	Spring rate (lb. per in.)	*
	Rate at wheel (lb. per in.)	*
Stabilize	Type (link, linkless, er frameless)	Link
	Material & bar diameter	SAE 1070 .937 D.A.
SUSPEN	ISION – REAR	
	d description d torque taken through	Link Coil Spring
Dire on		Arms
	Type Material	Coil
	Size (length x width, coil design	SAE 9260
	height & I.D.; bar length & dia.)	* 7.62 Design Height 5.50 I.D.
Spring	Spring rate (lb. per in.)	*
	Rate at wheel (lb. per in.)	*
	Mounting insulation type	Rubber
	If No. of leaves	None
	leaf Shackle(comp.ortens.)	None
Seal III	Type (link,linkless,frameless)	Linkless
Stabilize	Material	SAE 1070 .875 Dia.
_	or type	None

<sup>\*</sup>Computer Selected According to Vehicle Weight and Suspension Options.

AODEL			4-4-2
RAME			
Type and description (Separa unitized frame, partially - un	SOURCE OF CONTRACT OF THE SECOND		Channel Section Side Rail 4 Cross Bars
ODY - MISCELLANEOUS	INFORMATIO	V	
Drs.hinged Front doors			Front
(front, rr.) Rear doors			Front
Type of finish (lacquer, enan	nel, other)		Lacquer
Hood counterbalanced (yes,	no)		Yes
Hood release control (interna	ıl, external)		External
Vehicle Indent. No. location			Instrument Panel (L.H.)
Engine No. location			Left Front Engine Block
Theft protection - type			Key Type Starting - Steering Column Le
Vent window control method	Front		None
(crank, friction pivot)	Rear		None
	Front		Zig Zag
Seat cushion type	Rear		Zig Zag
	3rd seat		
	Front		Zig Zag
Seat back type	Rear		Zig Zag
	3rd seat		
Windshield glass type (i.e., single curved - laminated pla	nte)		Single Curved - Laminated Plate
Side glass type (i.e., curved tempered plate)	•		Curved - Tempered Plate
Backlight glass type (i.e., compound curved - tempered plate, three piece)			Compound Curved-Tempered Plate
Windshield glass exposed su	rface area	1288.9	1290.4
Side glass exposed surface o	irea	1891.4	2014.0
Backlight glass exposed sur	face area	655.7	1481.4
Total glass exposed surface area		3835.0	4785.8
		33467	34487

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MODEL			4-4-2				
	ICE FOUNDATION	TAIT					
COINVEINIE	NCE EQUIPMI	ENI	(Indicate whether standard, optional or NA on each series)				
Power -	Side windows		Optional				
windows	Vent windows		N.A.				
	Backlight or ta	ilgate	N.A.				
	(specify type o	os .	4 Way - Optional				
well as avai			6 Way - Optional L.H. Bucket Only				
	ont seat back (R		N.A.				
	ead restrainer (	R-L or both)	Standard				
Radios (spec			Deluxe, AM-FM Stereo, Tape				
well as avai	lability)		Optional				
ear seat sp	eaker		Optional				
wer anten	na		N.A.				
Clock			Optional				
Air condition	er (specify typ	e					
and availabi			Optional				
Speed warnin			Optional				
Speed contro	l device		Optional				
Ignition lock	lamp		N.A.				
Dome lamp			Standard				
Glove compa	rtment lamp		Optional				
	partment lamp		Optional				
Underhood Io	mp		Optional				
Courtesy lam	ip.		Optional				
Map lamp			Optional				
Auto, trans.	quad. lamp		Optional				
Cornering lig	ht lamp		N.A.				
Dual Brak	e Warning		Standard				
Hazard Wa			Standard				
Anti-Thef			Standard				
Anti-Thef	t Lock		Standard				
AMP HEIGH	IT AND SPAC	ING	N.A.				
	0.0	Highest *	N.A.				
Hataland	Headlamp	Lowest					
Height above ground to		Highest					
center of bul	b Tail	Lowest					
or marker		Front					
	Sidemarker	Rear					
	и п	Inside	•				
	Headlamp	Outside *					
Distance from	27	Inside					
C/L of car to center of bul		Outside					
		Front					
	Directional	Rear					

MAKE OF CAR Oldsmobile

MODEL YEAR 1971 DATE ISSUED 9-1-70 REVISED (+)

### **VEHICLE WEIGHTS**

	CURB	VEIGHT *	POUNDS			T DISTRIB		LIQUID WEIGHT	
	-			Pass, I	n Front	Pass.	In Rear	Fuel	Coolan
	Front	Front Rear	Total	Front	Rear	Front	Rear	1 001	Cooldi
Model									
34467	2123	1712	3835					137	34
34487	2089	1703	3792	1				137	34
						-		-	-
						-		-	-
								_	
			-			- 5		-	
	_					-		-	-
								+	
								-	
						-		+	-
								-	
						-		+	-
									-
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<sup>\*</sup>Reference - SAE Aerospace-Automotive drawing standards, Section E 1.02 (d).

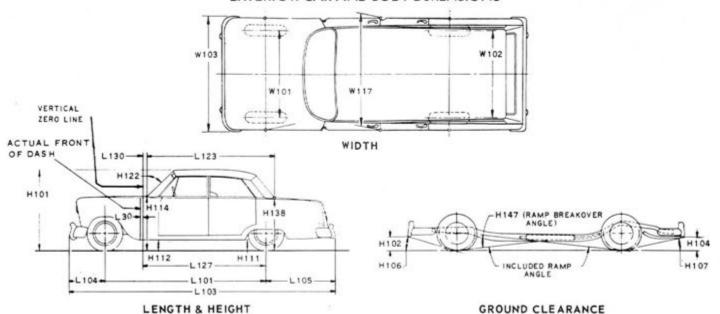
MAKE OF CAR Oldsmobile MODEL YEAR 1971 DATE ISSUED 9-1-70 REVISED (.)

### OPTIONAL EQUIPMENT WEIGHTS

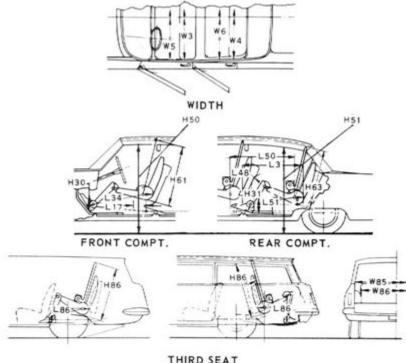
	WEIG	нт Ро	JNDS	
Equipment Differential Weights	Front	Rear	Total	Remarks
Air Conditioning	132.4	-2.6	129.8	
Radio	5.0	2.8	7.8	
Power Brakes	9.5	.5	10.0	
Power Steering	30.2	-	30.2	
Automatic Transmission	18.0	6.7	24.7	
4-Speed Transmission	2.4	1.8	4.2	
		-		

## CAR AND BODY DIMENSIONS **KEY SHEET**

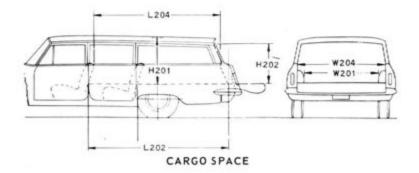
### EXTERIOR CAR AND BODY DIMENSIONS



### INTERIOR CAR AND BODY DIMENSIONS



THIRD SEAT



Form Rev. 3-70

## Page 28 AMA Specifications Form—Passenger Car Page 28

### CAR AND BODY DIMENSIONS KEY SHEET

### DIMENSION DEFINITIONS

### EXTERIOR WIDTH DIMENSIONS

- W101 WHEEL TREAD FRONT. Measured at centerline of
- W102 WHEEL TREAD REAR. Measured at centerline of
- tires at ground.
  W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers,
  moldings, or sheet metal protrusions. Measured to outside of metal.
- W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied

### EXTERIOR LENGTH DIMENSIONS

- VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (-) sign. WHEELBASE.
- L103 OVERALL LENGTH, Include bumper guards if standard
- equipment.
  L104 OVERHANG FRONT. Measured from C/L of front wheels to front of car, including bumper guards if
- standard equipment.

  L105 OVERHANG REAR. Measured from C/L of rear wheels to rear of car, including bumper guards if standard

- to rear of car, including bumper guaras in sequipment.

  L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE. The horizontal dimension from the Cowl Point to the Deck Point.

  L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS. A horizontal dimension.

  L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

  EXTERIOR HEIGHT DIMENSIONS

  H101 OVERALL HEIGHT DESIGN. Measured with the vehicle in Manufacturer's Design Weight attitude.

  H114 COWL POINT TO GROUND. Measured at vehicle centerline.

- centerline. DECK POINT TO GROUND. Measured at vehicle H138 DECK
- H112 ROCKER PANEL TO GROUND FRONT, The vertical dimension from ground to bottom of rocker panel, exclud-ing flanges. Measured to the outside of sheet metal at
- foremost point of rocker panel.
  HIII ROCKER PANEL TO GROUND REAR. The vertical dimension from ground to bottom of rocker panel, ex-cluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.
- H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the arc is used and limited to that section of the windshield comprehended by an 18-inch chord.

### GROUND CLEARANCE DIMENSIONS

- H102 BUMPER TO GROUND FRONT. Minimum dimension, includes bumper guards.
- H104 BUMPER TO GROUND REAR. Minimum dimension, includes bumper guards.
- H106 ANGLE OF APPROACH. The angle between ground and a line tangent to the front tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- mined graphically for reporting purposes.

  H107 ANGLE OF DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.

  H147 RAMP BREAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and interto arcs of front and rear static loaded radii and inter-secting at point on underside of car which defines the smallest angle.
- H156 MINIMUM RUNNING GROUND CLEARANCE, Location

- of measurement on the car is to be clearly recorded.

  FRONT COMPARTMENT DIMENSIONS
  H 61 EFFECTIVE HEAD ROOM FRONT. The dimension from H Point to the headlining, plus a constant of 4,0 inches, measured along a line 8° to rear of vertical. L 34 MAXIMUM EFFECTIVE LEG ROOM—ACCELERATOR.
- Measured along a diagonal line from the Manikin ankle pivot center to the H Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right toot on the accelerator pedal and the Manikin's right toot on the accelerator pedal and the Manikin foot angle set at 87° and the shoe touching the pedal.

  H 30 H POINT TO HEEL POINT FRONT. The vertical dimension from the H Point to the Accelerator Heel Point.
- L 17 H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat positions.

### FRONT COMPARTMENT DIMENSIONS (Cont.)

- 3 SHOULDER ROOM FRONT. The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.
  5 HIP ROOM FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose
- H 50 IT for the firmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.

  H 50 UPPER BODY OPENING TO GROUND FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.

  REAR COMPARTMENT DIMENSIONS

- REAR COMPARTMENT DIMENSIONS

  L 50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H Point.

  H 63 EFFECTIVE HEAD ROOM REAR. The dimension from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.

  L 51 MINIMUM EFFECTIVE LEG ROOM REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.

  H 31 H POINT TO HEEL POINT REAR. The vertical dimension from the H Point to the Manikin Heel Point on the depressed floor covering.
- L 48 MINIMUM KNEE ROOM REAR. The minimum dimension from the Manikin knee pivot center to the back of
- the front seat back.

  3 REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to front of rear seat back at height tangent to the top of rear seat cushion.
- 4 SHOULDER ROOM REAR. The minimum lateral dimension between the door garnish molding or nearest interference, Measured at H Point station.
- W 6 HIP ROOM REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.
- H 51 UPPER BODY OPENING TO GROUND REAR. The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of the H Point.

- LUGGAGE COMPARTMENT DIMENSIONS

  V 1 LUGGAGE CAPACITY USABLE. The total luggage compartment luggage capacity in cubic feet with the tire and tools in place
- H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

- STATION WAGON THIRD SEAT DIMENSIONS
  W 85 SHOULDER ROOM THIRD SEAT, The minimum lateral dimension between the door garnish moldings or nearest interference, Measured at H Point station.
  - W 86 HIP ROOM THIRD SEAT. The lateral dimension through H Point to trimmed surfaces.
  - L 86 EFFECTIVE LEG ROOM THIRD SEAT. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.
- H 86 EFFECTIVE HEAD ROOM THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

### STATION WAGON - CARGO SPACE DIMENSIONS

- L202 CARGO LENGTH AT FLOOR FRONT SEAT. horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car center-
- L204 CARGO LENGTH AT BELT FRONT SEAT. The horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting Interference at the top of the tailgate,
- on the car centerline. W201 CARGO WIDTH WHEELHOUSE. The minimum horizontal dimension, measured between wheelhousings at
- floor level.

  W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the nearest normal inside limiting interferences of the rear opening at the top of
- the tailgate.

  H201 MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering
- dimension, measured from the top at the floor covering to the headlining, on the car centerline.

  H202 REAR OPENING HEIGHT. The vertical dimension measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail-and lift-gates fully open.

  V 2 CARGO VOLUME INDEX BEHIND FRONT SEAT. The
  - total valume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate closed.

W4xL204xH201 1728

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MAKE OF CAR	MODEL YEAR	DATE ISSUED	REVISED_(•)
MODEL			



## 1971 PRODUCT SELLING INFORMATION

## 1971 OLDSMOBILE PRODUCT SELLING INFORMATION FOR OLDSMOBILE SALESMEN

This book is for the use of Oldsmobile dealers and salesmen in presenting the outstanding benefits of Oldsmobile ownership. And it is organized to give them the full facts fast—with just one place to look for any fact.

The book is intended to be the most comprehensive "selling tool" in the industry and one of the most accurate, for it was kept up to date with design revisions through all stages of its production—from its conception until it came off the press. Oldsmobile, however, reserves the right to make changes at any time, without notice, in colors, equipment, specifications, and models, and to discontinue models. Information of such changes will be furnished to the selling organization in other forms.

The book is comprised of three major sections:

NEW FEATURES . . . Descriptions of everything that is new for 1971: for the intermediates, the 88s, the Ninety-Eights, and the Toronado, plus lists of features introduced each model year since 1961. These lists should be especially valuable to any salesman whose prospect is trading in an older model Oldsmobile.

Model Features... Individual pages listing or showing for each model group: standard exterior features that identify the models in the group; styling features that are available to personalize each model; model illustrations; lists of standard and available equipment and major dimensions and specifications. In addition, the section includes lists of standard and safety features for all models, and, in many cases, lists of advantages of a model over a lower-priced model. Included in this section also are lists of equipment for various strenuous services such as use in police cars and for trailer towing.

EQUIPMENT FEATURES . . . Detailed descriptions of all equipment and features of all models, including explanations of how they work, customer benefits, and principal dimensions.

In feature and specification lists, and in other places, information is given under the following headings so it will be easier to find:

BODY . . . Everything concerning the structural aspects of the body, hood, doors, windows, trunk, and cargo compartment.

EXTERIOR . . . Everything that is seen on the

outside of the car, including color and finish, grilles, bumpers, moldings, wheel covers, mirrors, and lamps.

Interior... Everything that is visible inside the car: upholstery, floor coverings, seats, seat equipment, conveniences, lamps, mirrors, ventilation, heater, air conditioner, radios, tape player, instrument panel, consoles, and driving controls.

Power Train . . . Everything that makes the car go: engine, transmission, drive line, and axle.

Chassis . . . Everything pertaining to the car's ride and maneuverability: frame, suspension, wheels, tires, steering, and brakes.

For easier finding of information in lists, wherever practical, data under the foregoing headings is given in alphabetical sequence.

Some of the features shown on the model illustrations are at extra cost. Depending on the model, they include roof drip moldings, sidewindow sill and frame moldings, body-side and wheel-opening moldings, paint stripes, vinyl rooftop covering, cornering lamps, sports wheels and wheel discs, and whitewall tires.

### WHERE TO FIND FACTS FAST

MODEL LINEUP	NEW FEATURES	MODEL FEATURES						
		Model Identi- fication	Model Styling Features	Model Illustra- tions	Model Equip- ment	Model Speci- fications	Model Ad- vantages	EQUIPMENT FEATURES
INTERMEDIATE MODELS							Page	
F-85 L-6 Town Sedan (Model 3169)	Pages 2-3	Pages 14	Pages 15	Pages 16	Pages 17	Pages 17	Pages	Air Conditioner 94-5 Axle 12
F-85 V-8 Town Sedan (Model 3269)	2-3	14	15	16	17	17	20	Body Types and Construction
CUTLASS L-6 Town Sedan (Model 3569) Hardtop Coupe (Model 3187)	2-3 2-3	18 18	19 19	20 20	21 21	21 21	18	Cargo Compartment
CUTLASS V-8 Town Sedan (Model 3669) Hardtop Coupe (Model 3287)	2-3 2-3	18	19 19	20 20	21 21	21 21	18	
CUTLASS S L-6 Sports Coupe (Model 3577) Hardtop Coupe (Model 3587)	2-3 2-3	22 22	23 23	24 24	25 25	25 25	22	
CUTLASS S V-8 Sports Coupe (Model 3677) Hardtop Coupe (Model 3687)	2-3 2-3	22 22	23 23	24 24	25 25	25 25	- 22	Electrical System
CUTLASS SUPREME Hardtop Coupe (Model 4257) Hardtop Sedan (Model 4239) Convertible (Model 4267)	2-3 2-3 2-3	26 26 26	27 27 27 27	28 28 28	29 29 29	29 29 29	26	
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# **Cutlass Supreme Equipment** and Specifications

#### EXTERIOR

#### STANDARD EQUIPMENT

All Exterior Equipment on Page 13, plus: Grilles, Twin Chrome Die-Cast Hood Insulation, Fiberglass Lamps, Bumper-Mounted Dual Tail-Moldings, Chrome Body-Side and Fender Moldings, Chrome Roof Drip (Sedan and Coupe) Molding, Chrome Trunk-Lid Edge
Moldings, Chrome Wheel-Opening
Top, Power . . . with Hydro-Electric
Mechanism, Non-Ballooning Vinyl Coated Fabric, Glass Window, Invisibly Fastened Vinyl Boot (Convertible) Wheel Hubcaps, Chrome Windshield Wipers, Recessed-Park

#### AVAILABLE EQUIPMENT\*

Bumper Guards, Protective Front and Rear . . . with Vinyl Inserts (V36) Door Locks, Power (AU3) Finish, Two-Tone Magic-Mirror (D99) (Sedan and Coupe) Hood Lock, Interior-Operated (T44) Mirror, Remote-Control Rearview (D33) Mirrors, Sports-Styled Rearview (D35) (Coupe and Convertible) Moldings, Chrome Door-Edge Guard (B93) Moldings, Chrome Side - Window Sill (B85) (Coupe) Paint Stripes, Body-Side (Y70) (Coupe and Convertible) Rooftop Covering, Vinyl (CO8) (Sedan and Coupe) Trunk-Lid Latch, Power (A90) Wheels, Super Stock I (P05)
Wheels, Super Stock II . . . Cast-Gray Color (N66) Wheels, Super Stock III . . . Lower Body Color (N67) Wheel Discs, Chrome (PO1) Wheel Discs, Deluxe (PO2) Windows, Power Side (A31) Windows, Soft-Ray Tinted (A01) Window Defogger, Electric Rear- (C49) (Sedan and Coupe) Windshield, Soft-Ray Tinted (A02) Windshield Washer/Wiper, Shift-Lever-

Sedan	Coupe	Conv.
.207.6	203.6	203.6
. 76.8	76.8	76.8
. 53.5	52.9	53.2
. 3586	3458	3527
. 3690	3562	3631
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#### INTERIOR

Controlled (CD3)

#### STANDARD EQUIPMENT

All Interior Equipment on Page 13, plus: Armrests, Deluxe Front and Rear . . . with Bright Accent Moldings and Backplates Ashtrays, Instrument-Panel and Rear-Arm-Cigar Lighter, Instrument-Panel Floor Carpeting, Nylon-Blend Loop-Pile . . . with Carpeted Cowl and Door Lower Panels, plus Front-Seat-Back Lower Panels in Sedan Headlining, Patterned-Vinyl (Sedan and Coupe) Instrument Panel, Intermediate-Car Instrument-Panel-Control Lighting (Con-

vertible) Instrument-Panel Trim, Wood-Grain-Vinyl Lamp, Central Dome (Sedan and Coupe) Lamps, Instrument-Panel Courtesy and Map Lamps, and Rear-Armrest Courtesy (Convertible)

Seat, Custom Sport Front . . . with Center Armrest, Foam-Padded Cushion, and Bright Moldings (Sedan)

Seat, Deluxe Bench Rear . . , with Foam-Padded Cushion

Seats, Strato Bucket . . . with Foam-Padded Cushions and Bright Moldings (Coupe and Convertible) Steering Wheel, Deluxe

Upholstery, All-Morocceen Madrid- and Elk-Grained or Madrid-Grained Morocceen and Prima Cloth (Coupe, Convert-

Upholstery, All-Morocceen Madrid- and Pebble-Grained or Prima and Eden Cloth (Sedan) Ventilation, Flo-Thru Body

#### AVAILABLE EQUIPMENT\*

Air Conditioner, Four-Season (C60) Clock, Self-Regulating Electric (U35) Console, Sports (D55) (Coupe and Convertible)

Console with Hurst Dual-Gate Shifter, Sports (W26) (Coupe and Convertible) Cruise Control, Automatic (K30)

Floor Mats, Auxiliary Front (B32); Rear

Instrument Cluster, Rocket Rallye Pac (U21) Instrument-Panel-Control Lighting (In Y60) (Sedan and Coupe)

Lamp, Instrument-Panel Ashtray (In Y60) Lamps, Instrument-Panel Courtesy and Map (In Y60) (Sedan and Coupe)

Lamp, Instrument-Panel Glove Compartment (In Y60)

Lamps, Roof Rear-Quarter (In Y60) (Sedan and Coupe)

Lamps, Trunk and Underhood (In Y60) Lamps and Mirrors Convenience Group

Mirror, Visor Vanity (In Y60) Mirror with Map Lamp, Rearview (In Y60) Radio, AM Pushbutton (U63) Radio, AM-FM Stereophonic Pushbutton

Radio Speaker, Bi-Phonic Rear (U80) Seat, Custom Sport Front (A65) (Coupe and

Convertible) Seat Adjuster, 4-Way Power (A41 or A46) Seat Lap and Front-Seat Shoulder Belts, Deluxe . . . with Color-Keyed Webbing and Brushed-Chrome Buckles (AKI)

Seat Shoulder Belts, Deluxe Rear (AS4) Steering Column, Tilt-Away (N33) Steering Wheel, Custom-Sport (N34) Stereo Tape Player (U57)

ROOM:	Sedan	Coupe	Conv.
Front seat headroom (in.)	. 38.1	37.7	38.5
Front seat legroom (in.)		41.4	41.4
Front seat hiproom (in.)		59.6	59.6
Front seat shoulder room (in.)		58.2	58.2
Rear seat headroom (in.)		36.3	36.9
Rear seat legroom (in.)	35.0	31.9	31.9
Rear seat hiproom (in.)	59.4	58.3	58.3
Rear seat shoulder room (in.)	. 57.3	55.7	55.7
Rear seat kneeroom (in.)	25.8	24.0	24.0
Trunk capacity (cu. ft.)	. 17.0	17.0	17.0

#### POWER TRAIN

#### STANDARD EQUIPMENT

All Power Train Equipment on Page 13, plus: Battery, 61-Ampere-Hour/66-Plate Clutch, Centrifugal-Action Diaphragm-Spring Delcotron, 37-Ampere

Drive, Rear . . . with Precision-Balanced Drive Shaft and Two Universal Joints Engine, Rocket 350 V-8 . . . with 4-Barrel Carburetor, Single Exhaust System
Fuel Tank, 20-Gallon
Transmission, Fully-Synchronized 3-Speed

Column-Shift Manual

#### AVAILABLE EQUIPMENT\*

Axle, Anti-Spin Rear (G80) Axle Housing Cover, Aluminum Rear- (W27) Axle Ratio: 2.56-, 2.73-, 3.08-, 3.23- or 3.42-to-1 (See Page 105) Engine, Rocket 350 V-8 . . . with 2-Barrel

Carburetor, Single Exhaust System (L65) Engine, Rocket 455 V-8 . . . with 4-Barrel
Carburetor, Full Dual Exhaust System (In Y79) (Coupe and Convertible)
Engine-Cooling Equipment, Heavy-Duty

Exhaust System, Full Dual (N10) Performance Package (Y79) (Coupe and Convertible):
• "SX" Front-Fender Emblems

• 4-4-2 Rear Bumper

Plus following required equipment:
• Rocket 455 V-8 Engine with 4-Barrel Carburetor, Dual Exhausts (L32)

 Turbo Hydra-matic 400 Transmission (M40) Chrome Wheel Discs (P01 or P02) or

Super Stock Wheels (N66, N67, or P05) Transmission, 3-Speed Floor-Shift Heavy-Duty Manual . . . with Hurst Shifter (M14) (Coupe and Convertible)

Transmission, 4-Speed Floor-Shift Wide-Ratio Manual . . . with Hurst Shifter (M20) Coupe and Convertible)

Transmission, Turbo Hydra-matic 350

Transmission, Turbo Hydra-matic 400 (M40) (Coupe and Convertible)

#### CHASSIS

#### STANDARD EQUIPMENT

All Chassis Equipment on Page 13, plus: Shock Absorbers, Nylon-Sleeved Steering, Low-Friction Manual Suspension, Deep-Coil Front and Rear Tires, F78 x 14" Blackwall Bias-Ply Belted Wheels, 14 x 6"

#### AVAILABLE EQUIPMENT\*

Brakes, Power Front and Rear Drum (150) Brakes, Power Front Disc and Rear Drum (IL2) Shock Absorbers, Firm-Ride (FG2)

Shock Absorbers, Superlift Rear (G66) Steering, Vari-Ratio Power (N47) Suspension Package, Rallye (FE2) (Coupe and Convertible)

Suspension System, Heavy-Duty (F41)
Tires, G70 x 14" Blackwall Wide-Oval . . .
with Raised White Letters (PK5) (Coupe and Convertible)

Tires, G70 x 14" Single-White-Stripe Wide-Oval (PX8) (Coupe and Convertible) Tires, Dual-White-Stripe (P26) Wheels, 14 x 7" (PC2) (Coupe and Convertible)

Wheels, Heavy-Duty (N99)

CHASSIS DIMENSIONS: Sedan Conv. 112.0 59.7 112.0 59.7 Rear tread (in.)... 59.0 Turning diameter (ft.) . . . . . 41.2

\*For qualifications on availabilities, see Equipment Features Section under the appropriate item.

# 4-4-2 Identification



#### SIDES

- · Chrome Roof Drip Moldings (Coupe)
- · Chrome Front-Fender "4-4-2" Emblems
- Body-Side Paint Stripes
- Rectangular Front and Rear Side-Marker Lamps
- · Chrome Wheel-Opening Moldings
- Chrome Wheel Hubcaps



#### FRONT

- · Chrome Windshield Molding
- · Chrome Hood Rear-Edge Molding
- · Chrome Hood Louver Grilles
- Chrome Hood-Nose-Center Rocket Emblem
- Chrome Hood "Oldsmobile" Emblem
- Hood Paint Stripes
- Twin Recessed Black Grilles with Chrome "4-4-2" Emblem
- · Dual Headlamps at Sides of Grilles
- Round Parking Lamps Inset in Bumper



#### REAR

- Chrome Rear-Window Molding (Coupe)
- · Trunk-Lid Paint Stripes
- Chrome Trunk-Lid Edge Molding
- · Chrome Trunk-Lid "4-4-2" Emblem
- · Bumper-Mounted Dual Taillamps
- Backup Lamps at Sides of License Recess in Bumper
- Exhaust-Cutout Rear Bumper

# 4-4-2 Advantages

## (4-4-2 Hardtop Coupe over Cutlass S Hardtop Coupe)

#### STANDARD EQUIPMENT

Bumper, Exhaust-Cutout Rear Grilles, Twin Black Recessed Moldings, Chrome Roof Drip Paint Stripes, Body-Side, Trunk-Lid, and

Instrument-Panel Trim, Wood-Grain-Vinyl

Seats, Strato Bucket... with Foam-Padded Cushions and Bright Moldings Battery, 74-Ampere-Hour/90-Plate Drive Shaft, Heavy-Duty Engine, Rocket 455 V-8 . . . with 4-Barrel Carburetor

Exhaust System, Full Dual

Suspension, Rallye Heavy Duty

Tires, G70 x 14" Single-White-Stripe Wide-Oval

Transmission, 3-Speed Floor-Shift Heavy-Duty Manual . . . with Hurst Shifter

#### AVAILABLE EQUIPMENT

Paint Stripes, Special Body-Side (In W30)

Engine, Special Rocket V-8 . . . with 4-Barrel Carburetor and Full Dual Exhaust System (In W30)

Clutch, Heavy-Duty 2-Plate (W37)

Performance Package (W30)

Transmission, 4-Speed Floor-Shift Close-Ratio Heavy-Duty Manual . . . with Hurst Shifter (M22)

Transmission, Turbo Hydra-matic 400 (M40)

Brakes, Front Disc and Rear Drum (In W30)

# 4-4-2 Styling Features



PAINT STRIPES



Chrome-Edged Vinyl Rooftop Covering (COB) (Coupe)

Body-Side Paint Stripes (Std.)

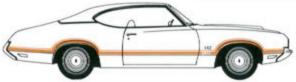






Two-Tone Magic-Mirror Finish (D99) (Coupe)

Hood and Trunk-Lid Paint Stripes (Std.)





Special Body-Side Paint Stripes (In W30)

Dual-Panel Hood Paint (In W25 and W30)

#### WHEEL COVERS AND WHEELS

CHROME MOLDINGS



Chrome Wheel Hubcaps (Std.)



Chrome Wheel Discs (P01)



Deluxe Wheel Discs (P02)



Chrome Side-Window Sill Moldings (B85) (Coupe) Chrome Door-Edge Guard Moldings (B93)

BUMPER GUARDS

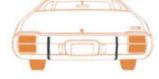
# VAV

Super Stock I Wheels (POS)



Super Stock II Wheels (N66) Cast-Gray Color

Super Stock III Wheels (N67) Lower Body Color



Protective Front and Rear Bumper Guards . . . with Vinyl Inserts (V36)

SPORTS CONSOLES

#### TIRES



Single-White-Stripe Tires (PX8)



Blackwall Tires with Raised White Letters (PK5)



Sports Console for Manual Transmission (DSS)



Automatic Transmission

(W26)

FRONT SEATS



Sports Console for Automatic Transmission (DSS)

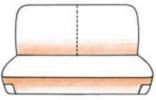
#### STEERING WHEELS



Deluxe Steering Wheel (Std.)



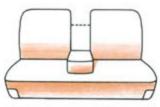
Custom-Sport Steering Wheel



Deluxe Bench Front Seat (A52) (Coupe)



Strato Bucket Seats (Std.)



Custom Sport Front Seat (A65) (Convertible)

# 4-4-2 Models



4-4-2 Hardtop Coupe (Model 4487)



4-4-2 Convertible (Model 4467)

# 4-4-2 Equipment and Specifications

#### EXTERIOR

#### STANDARD EQUIPMENT

All Exterior Equipment on Page 13, plus: Bumper, Exhaust-Cutout Rear Grilles, Special 4-4-2 Twin Black Recessed Hood Insulation, Fiberglass Lamps, Bumper-Mounted Dual Tail-Louver Grilles, Chrome Hood Moldings, Chrome Roof Drip (Coupe) Molding, Chrome Trunk-Lid Edge Moldings, Chrome Wheel-Opening Paint Stripes, Hood, Body-Side, and Trunk-Lid. . with Hydro-Electric Mechanism, Non-Ballooning Vinyl-Coated Top Fabric, Glass Window, and Invisibly Fastened Vinyl Boot (Convertible) Wheel Hubcaps, Chrome

#### AVAILABLE EQUIPMENT\*

Windshield Wipers, Recessed-Park

Bumper Guards, Protective Front and Rear...with Vinyl Inserts (V36) Door Locks, Power (AU3) Finish, Two-Tone Magic-Mirror (D99) (Coupe) Hood, Dual-Intake Force-Air Fiberglass (W25, and in W30) Hood Lock, Interior-Operated (T44) Mirror, Remote-Control Rearview (D33) Mirrors, Sports-Styled Rearview (D35) Moldings, Chrome Door-Edge Guard (B93) Moldings, Chrome Side-Window Sill (B85) Paint, Dual-Panel Hood (In W25 and W30)
Paint Stripes, Special Body-Side (In W30)
Rooftop Covering, Vinyl (CO8) (Coupe) Spoiler, Rear-Deck (W35) Trunk-Lid Latch, Power (A90) Wheels, Super Stock I (P05) Wheels, Super Stock II . . . Cast-Gray Color (N66) Wheels, Super Stock III . . . Lower Body Color (N67) Wheel Discs, Chrome (PO1) Wheel Discs, Deluxe (PO2) Windows, Power Side (A31) Windows, Soft-Ray Tinted (A01) Window Defogger, Electric Rear- (C49) (Coupe) Windshield, Soft-Ray Tinted (A02) Windshield Washer/Wiper, Shift-Lever-

SIZE AND WEIGHT:	Coupe	Conv.
Overall length (in.)	203.6	203.6
Overall width (in.)	76.8	76.8
Loaded height (in.)	52.9	53.2
Shipping weight (lb.)	3688	3731
Curb weight (lb.)	3792	3835

#### INTERIOR

Controlled (CD3)

#### STANDARD EQUIPMENT

Courtesy (Convertible)

All Interior Equipment on Page 13, plus: Armrests, Deluxe Front and Rear . . . with Bright Accent Moldings and Backplates Ashtray, Instrument-Panel Ashtrays, Rear-Armrest Cigar Lighter, Instrument-Panel Floor Carpeting, Nylon-Blend Loop-Pile Headlining, Patterned-Vinyl (Coupe) Instrument Panel, Intermediate-Car Instrument-Panel-Control Lighting (Convertible) Instrument-Panel Trim, Wood-Grain-Vinyl Lamp, Central Dome (Coupe) Lamps, Instrument-Panel Ashtray, Courtesy and Map Lamps, and Rear-Armrest Seat, Deluxe Bench Rear . . . with Foam-Padded Cushion Seats, Strato Bucket . . . with Foam-Padded Cushions and Bright Moldings Seat Adjuster, 2-Way Manual . . . for both bucket seats Steering Wheel, Deluxe Upholstery, All-Morocceen Madrid- and Derma-Grained or Madrid-Grained Morocceen and Excella Cloth (Coupe) Upholstery, All-Morocceen Madrid- and Elk-Grained or Madrid-Grained Morocceen and Prima Cloth (Convertible) Ventilation, Flo-Thru Body

#### AVAILABLE EOUIPMENT\*

Console, Sports (DS5)

Air Conditioner, Four-Season (C60)

Clock, Self-Regulating Electric (U35)

Console with Hurst Dual-Gate Shifter,

Sports (W26) Cruise Control, Automatic (K30) Floor Mats, Auxiliary Front (B32) Floor Mats, Auxiliary Rear (B33) Instrument-Cluster, Rocket Rallye Pac (U21) Instrument-Panel-Control Lighting (In Y60) Lamp, Console Rear Courtesy (In DS5 and W26) Lamp, Instrument-Panel Ashtray (In Y60) (Coupe) Lamps, Instrument-Panel Courtesy and Map (In Y60) (Coupe) Lamp, Instrument-Panel Glove Compartment (In Y60) Lamps, Trunk and Underhood (In Y60) Lamps and Mirrors Convenience Group Mirror, Visor Vanity (In Y60) Mirror with Map Lamp, Inside Rearview (In Y60) Radio, AM Pushbutton (U63) Radio, AM-FM Stereophonic Pushbutton (US8) Radio Speaker, Bi-Phonic Rear (U80) Seat, Custom Sport Front (A65) (Convertible) Seat, Deluxe Bench Front (AS2) (Coupe) Seat Adjuster, 4-Way Power (A41 or A46) Seat Lap and Front-Seat Shoulder Belts, Deluxe . . . with Color-Keyed Webbing and Brushed-Chrome Buckles (AK1) Seat Shoulder Belts, Deluxe Rear- (AS4) Steering Column, Tilt-Away (N33) Steering Wheel, Custom-Sport (N34)

ROOM:	Coupe	Conv.
Front seat headroom (in.)	37.7	38.5
Front seat legroom (in.)		41.4
Front seat hiproom (in.)	59.6	59.6
Front seat shoulder room (in.).	58.2	58.2
Rear seat headroom (in.)	36.3	36.9
Rear seat legroom (in.)	31.9	31.9
Rear seat hiproom (in.)	58.3	58.3
Rear seat shoulder room (in.).	55.7	55.7
Rear seat kneeroom (in.)	24.0	24.0
Trunk capacity (cu. ft.)	17.0	17.0

#### POWER TRAIN

Stereo Tape Player (US7)

#### STANDARD EQUIPMENT

All Power Train Equipment on Page 13, plus: Battery, 74-Ampere-Hour/90-Plate Clutch, Centrifugal-Action Diaphragm-Delcotron, 37-ampere C.S.I. Drive, Rear . . . with Heavy-Duty Pre-cision-Balanced Drive Shaft and Two Universal Joints

Engine, Rocket 455 V-8 . . . with 4-Barrel Carburetor and Full Dual Exhaust System Fuel Tank, 20-Gallon Transmission, 3-Speed Floor-Shift Heavy-Duty Manual . . . with Hurst Shifter

#### AVAILABLE EQUIPMENT\*

Axle, Anti-Spin Rear (G80) Axle Housing Cover, Aluminum Rear-(W27) rle Ratio: 2.56-, 2.73-, 3.08-, 3.42-, or 3.73-to-1 (See Page 105) Clutch, Heavy-Duty 2-Plate (W37) Delcotron, 55-Ampere (In Y72) Engine, Special Rocket 455 V-8 with 4-Barrel Carburetor and Full Dual

Exhaust System (In W30)
Engine-Cooling Equipment, Heavy-Duty (Y72)

Performance Package (W30)

• Rocket 455 V-8 Engine with Selected Parts

· 4-Barrel Carburetor with Special Air Cleaner

Force-Air Engine Induction System

Aluminum Intake Manifold Dual-Intake Force-Air Fiberglass Hood with Special Paint

Special Body-Side Paint Stripes "W" Front-Fender Emblems Lightweight Body Insulation
 Manual Front Disc Brakes

Plus following required equipment:

 Anti-Spin Rear Axle with 3.42- or 3.73-to-1 Ratio (G80) · 4-Speed Floor-Shift Manual Trans-

mission (M20 or M22) or Turbo Hydramatic 400 Transmission (M40)
G70 x 14" Blackwall Wide-Oval
Tires with Raised White Letters (PK5)

Sports-Styled Outside Rearview Mirrors (D35)

Transmission, 4-Speed Floor-Shift Wide-Ratio Manual . . , with Hurst Shifter (M20) Transmission, 4-Speed Floor-Shift Close-Ratio Heavy-Duty Manual . . . with Hurst Shifter (M22)
Transmission, Turbo Hydra-matic 400

Transmission Shifter, Hurst Dual-Gate (In W26)

#### CHASSIS

#### STANDARD EQUIPMENT

All Chassis Equipment on Page 13, plus: Shock Absorbers, Nylon-Sleeved Steering, Low-Friction Manual Suspension, Rallye Heavy-Duty Deep-Coil Front and Rear Spring Tires, G70 x 14" Single-White-Stripe Wide-Oval Bias-Ply Belted Wheels, 14 x 7"

#### AVAILABLE EQUIPMENT\*

Brakes, Front Disc and Rear Drum (In W30) Brakes, Power Front Disc and Rear Drum (JL2) Shock Absorbers, Superlift Rear (G66) Steering, Vari-Ratio Power (N47)
Tires, G70 x 14" Blackwall Wide-Oval
... with Raised White Letters (PKS)

#### CHASSIS DIMENSIONS:

\*For qualifications on availabilities, see Equipment Features Section under the appropriate item.

# **Delta 88 Identification**



#### SIDES

- · Chrome Roof Drip Moldings
- Chrome Front-Fender "Delta 88" Emblems
- Rectangular Front and Rear Side-Marker Lamps
- Chrome Rocker-Panel Moldings
- · Chrome Wheel-Opening Moldings
- · Chrome Wheel Discs



#### FRONT

- · Chrome Windshield Molding
- · Chrome Hood Rear-Edge Molding
- · Chrome Hood Center Molding
- Chrome Hood-Nose-Center Rocket Emblem
- Twin Chrome Die-Cast Delta 88 Grilles with "Oldsmobile" Emblem
- Dual Headlamps at Sides of Grilles
- Rectangular Parking Lamps Inset in Bumper



#### REAR

- · Chrome Rear-Window Molding
- · Chrome Trunk-Lid Edge Molding
- Chrome Trunk-Lid "Oldsmobile"
   Emblem
- Bumper-and-Fender-Mounted Taillamps with Rocket Emblem
- Backup Lamps at Sides of License Recess in Bumper

# Delta 88 Advantages

(Delta 88 Town Sedan over Cutlass Town Sedan)

#### STANDARD EQUIPMENT

Grilles, Delta 88 Twin Chrome Die-Cast Hood Latch, Interior-Operated Lamps, Bumper-and-Fender-Mounted Single Tail-

Molding, Chrome Hood Center Moldings, Chrome Roof Drip Wheel Discs, Chrome

Ashtrays, Dual Instrument-Panel Instrument Panel, 88 Instrument-Panel-Control Floodlighting Instrument-Panel Trim, Wood-Grain-

Vinyl
Lamps, Instrument-Panel Ashtray
Seat, Full-Foam Deluxe Bench Front . . .
with Full-Foam Cushion and Backrest,
and Bright Moldings

Seat, Full-Foam Deluxe Bench Rear . . . with Foam-Padded Cushion and Full-Foam Backrest

Upholstery, Madrid-Grained Morocceen and Eden Cloth

Delcotron, 42-Ampere

Brakes, Power Front Disc and Rear Drum Shock Absorbers, Supershock

Steering, Vari-Ratio Power

Tires, H78 x 15" Blackwall Bias-Ply Belted

Wheels, 15 x 6"

Wheelbase, 124-Inch

#### AVAILABLE EQUIPMENT

Lamps, Cornering (787) Moldings, Chrome Side-Window Sill (885) Air Conditioner, Comfortron (C61) Floor Mat, Heavy-Duty Rubber Trunk (836) Headlamp Off-Delay Control, Night-Watch (781)

Indicator, Low-Fuel (U41)

Radio and Stereo Tape Player, AM Pushbutton (UMI)

Radio and Stereo Tape Player, AM-FM Stereophonic Pushbutton (UM2)

Safety Sentinel and Trip Odometer (UB7) Seat Adjuster, 6-Way Power (A42)

Engine, Rocket 455 V-8... with 2-Barrel Carburetor and Single Exhaust System (L30)

Engine, Rocket 455 V-8... with 4-Barrel Carburetor and Single Exhaust System

Transmission, Turbo Hydra-matic 400 (M40)



4-4-2 CUTLASS SUPREME CUTLASS F-85 STATION WAGONS

OWNER'S MANUAL 1971 OLDSMOBILE

Important Operating, Safety and Maintenance Instructions

## A WORD TO OLDSMOBILE OWNERS

This manual has been prepared to acquaint you with the operation and maintenance of your 1971 Oldsmobile, and to provide important safety information. We urge you to read it carefully and follow recommendations contained to help assure the most enjoyable and troublefree operation of your vehicle.

When it comes to service, remember that your Oldsmobile Dealer knows your vehicle best and is interested in your complete satisfaction. Return to him for Guardian Maintenance Service and any other assistance you may require.

To assist dealers in handling your needs, Oldsmobile maintains a number of Zone Offices throughout the country. Should

you have a problem that cannot be handled through normal channels, follow the procedure presented in Section Nine of this manual under the heading "Owner Relations".

Regarding warranty, your Oldsmobile, when purchased new is covered by the Oldsmobile New Vehicle Warranty and the Policy on Oldsmobile Owner Service. Complete details will be found in the 1971 Oldsmobile New Vehicle Warranty and Policy on Owner Service folder which was given to you by your dealer at the time of new car delivery.

We would like to take this opportunity to thank you for choosing an Oldsmobile product -- and assure you of our continuing interest in your motoring pleasure and satisfaction.

OLDSMOBILE DIVISION

**General Motors Corporation** 

Lansing, Michigan 48921

FOR MAXIMUM PERFORMANCE AND ECONOMY KEEP YOUR GM CAR ALL GM. SPECIFY GENERAL MOTORS PARTS IDENTIFIED BY ONE OF THESE TRADE-MARKS:







# OWNER'S MANUAL 1971 OLDSMOBILE



4-4-2 CUTLASS SUPREME CUTLASS F-85 STATION WAGONS

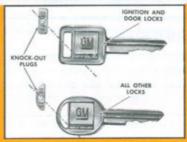
OLDSMOBILE DIVISION General Motors Corporation Lansing, Michigan 48921

All information, illustrations and specifications contained in this manual are based on the latest product information available at the time of publication. The right is reserved to make changes at any time without notice.

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# BEFORE DRIVING YOUR OLDSMOBILE



Keys

Two separate keys are provided for your car. Each key has a different cross section so that it can be inserted only in certain locks.

- Key with square head (stamped "A") for ignition switch, door locks, and station wagon tailgate.
- Key with oval head (stamped "B") for all other locks.

The code number of each key is stamped on the "knock out" plug in the key head. Your Oldsmobile dealer removed these plugs and placed them with the spare set of keys in the special key envelope that was given to you at time of delivery. For your protection:

- Record the numbers on the key envelope and discard the key plugs.
- Keep the key envelope in a safe place such as your wallet, NOT IN THE CAR.

In the event the original keys are lost, duplicates can be made by your dealer or a locksmith using the key code information.

Be sure to lock the glove box compartment and remove the key from the car whenever it is necessary to leave the ignition key with an attendant.

# Door Locks

Front and rear side doors can be locked from the inside by depressing the passenger guard door lock buttons located on the upper door panel. All doors can be locked from the outside by depressing the door lock button and closing the door.

The front doors can also be locked by using the square headed key.

REMINDER: Always lock the doors when driving for greater security in the event of an accident and for security against unauthorized entries.

Power Door Locks



The power-operated door-lock system (optional equipment) makes it possible to lock and unlock all doors simultaneously. The switch buttons that operate the Power Door Locks, are located on the upper portion of both front door panels. These buttons give instant, convenient, fingertip control of all door locks. Coupes and convertibles equipped with optional power door locks also feature a device to automatically unlock the front seat backs when a door is opened.

# **Trunk Compartment**

The trunk compartment lock can be opened with the oval-end key and the counterbalanced trunk lid lifted upward. To close, the lid must be shut firmly to engage the lock. The spare wheel and wheel changing tools are located in the trunk.

## Front Seat-Back Latch

Folding seat backs are equipped with selflatching mechanisms and release controls designed for the convenience of entering and exiting passengers. The seat back latch prevents the seat back from folding forward under loads equal to more than 20 times the weight of the seat back.



To release the latch on the Strato design seat, push the button located in the upper center rear section of the backrest and tilt the backrest forward. The latch release lever for the standard bench seat is located on the lower rear outboard section of the backrest. Lift the lever to release and tilt the backrest forward.

On 2-door models equipped with optional power door locks, both front seat-backs unlock automatically when either front door is opened and lock when both doors are closed. The seat-backs also can be unlocked by lifting up on the manual release lever.

# **Manual Seat Adjustment**

The front seat should be positioned to provide the driver access to the foot pedals, steering wheel, instrument panel switches and for the best driving visibility.

 Adjust the seat by releasing the seat lock mechanism lever located at the lower side of the seat.



- Once released, exert slight body pressure to move the seat forward or rearward.
- Release the lever to lock seat in desired position.
- Test seat to make certain it is securely locked.

CAUTION: Do not adjust a manually operated driver's seat while the car is moving — the seat could move unexpectedly, causing loss of control.

# **Power Operated Seats**

Four-Way Electric—An electric combination four-way tilt type control is available on bucket seat equipped Oldsmobiles, on the driver's side only, as optional equip-



ment. Moving the control switch forward and backward will provide corresponding movement of the entire front seat assembly. Moving the switch up or down will raise or lower the back portion of the seat assembly.

## **Manual Window Control**

Rotate manual window control clockwise to raise right window and counterclockwise to raise left window. Reverse direction of the window control to lower windows.

CAUTION: The filler panel between the rear seat and the rear window should not be used for storage — even of light weight, small articles. They might become dangerous projectiles during a collision or sudden stop. Larger items may also reduce vision to the rear.

# Power Window Controls



With this optional power operated window system, all vertical moving windows (except the Station Wagon tailgate window) are controlled by the power window control switches located on the left front door. Individual switches are provided under each window for passenger use. All of these switches have an ignition interlock so that windows cannot be operated unless the ignition switch is in the "ON" position.

# **Rearview Mirrors**

Rearview mirrors are not intended for use while backing up, or for surveillance of conditions close to the rear of the car. It is suggested that the driver turn his head and look to the rear during backing operations.

#### INSIDE REARVIEW MIRROR

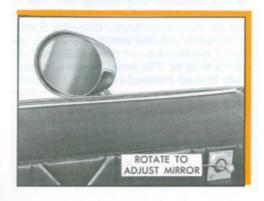
- Inside mirror has day/night control to change reflectivity.
- Switch mirror to night position to reduce glare from following headlights. To raise or lower, grasp mirror and exert sufficient pressure by pushing or pulling to move mirror support rod toward or away from windshield, and up or down. The upper ball joint, where the support rod meets the roof, and the knee joint at the lower end of the rod work together to permit setting the mirror at a variety of heights.



Outside Mirror — Adjust for most effective view to rear in lane to your left.

REMINDER: While the car is being driven, avoid hanging objects on the right hand coat hook in such a way that you block the driver's vision to the right rear quarter.

Remote Controlled Mirror — The control lever for this optional outside rearview mirror is located on the door. To adjust the position of the mirror, simply move the lever in the direction desired.



#### **Head Restraints**

Head restraints are designed to help reduce injuries due to "whiplash."





- Select the position up or down which places the top of the head restraint closest to the top of your ears.
- Do not use head restraint above the up detent position.
- Head restraint can be raised by pulling up until you feel the spring latch seat in the detent position.
- To lower, release latch at base of supporting rod and push down on restraint.

- Do not operate vehicle with head restraints removed.
- Head restraint will help protect rear seat passengers by shielding head restraint mounting hardware on front seat back from impact by rear seat passenger.

# Sun Visor Adjustment

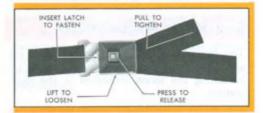
The force required to rotate the visor up and down may be adjusted by tightening or loosening the screw indicated in the illustration.



The visors may be lifted out of the center mounting and swung toward the door windows to prevent glare from the sides.

# **Occupant Restraint Belts**

Lap and shoulder belts provide added security and comfort for you and your passengers. Proper use and care of these belts will assure continuance of this security.



Lap Belts — After the front seat has been adjusted to the satisfaction of the driver, sit erect and well back in the seat, grasp the buckle end and the flat metal "eye" end of your individual belt assembly and position the belt across the lap as LOW ON THE HIPS AS POSSIBLE. Insert the metal eye into the open end of the buckle until an audible snap is heard. Make sure the connection is secure and, to reduce the risk of sliding under the belt, adjust it to a SNUG FIT by pulling on the end of the belt ex-

tending from the buckle. The snug and low positions are essential in order that the force exerted by the lap belt in a collision will be spread over the strong hip bone structure and not across the soft abdominal area which could result in serious injury.

For retractor-equipped belts, pull the retractor half of the belt out to a solid stop to make sure the belt webbing is completely unwound from the retractor; then connect the belt and make the necessary adjustments at the buckle for proper fit. To lengthen a lap belt, place the buckle at right angles to the belt webbing. The belt will then slide easily through the buckle. To unfasten the lap belt, simply depress the push button located in the center of the buckle.



Automatic-locking lap belt retractors are

provided for the added convenience of the driver and outboard front seat passenger as an extra cost option. The automatic-locking retractors adjust and lock the lap belts into position automatically after fastening.

To fasten a lap belt equipped with an automatic-locking retractor, pull the webbing across the lap far enough to permit inserting the flat metal "eye" end into the buckle. If the webbing is not initially pulled out far enough to permit buckling, release the webbing, allowing it to rewind in the retractor and release the locking mechanism, so the webbing can be pulled out to the proper length. Once the buckle is fastened, pull the belt firmly across the lap in the direction of the retractor to obtain a snug fit. The retractor will automatically take up the excess webbing.

CAUTION: Never use the same belt for more than one person at a time. Be sure to avoid: (a) wearing a lap belt loosely or with slack in the belt system; (b) wearing the belt with the webbing not fully extracted from a non-locking retractor; or (c) wearing the belt in a twisted condition or pinched between the seat structural (metallic) members.



Shoulder Belts — When properly worn with a lap belt, a shoulder belt can provide additional protection against impact with the car interior by restraining forward motion of the upper torso in a collision. This is primarily true in case of frontal impacts, which are the most frequent type of accident.

CAUTION: The use of a shoulder belt is not recommended for a person less than 4 feet 7 inches in height because the belt could substantially increase the danger of neck injury in a collision. To avoid improper force distribution, the shoulder belt should not be worn under the arm.

Shoulder belts are fastened and unfastened in the same manner as lap belts. A shoulder belt should have sufficient slack to insert a fist's width between your chest and the belt. This can be checked by inserting a clenched fist between the belt and your chest with thumb against chest and back of hand facing upward.

CAUTION: Shoulder belts should be attached only to belt ends inboard of the occupant (toward center of car). Serious injury could result in an accident if the shoulder belt is attached to the outboard belt-end. Wearing a shoulder belt without a lap belt could be extremely hazardous to the wearer in case of an accident. The driver's shoulder belt should be adjusted so the driver can reach essential operating controls without undue restraint.

When not in use, shoulder belts should be secured in the special storage convenience provision, to reduce the danger of the



metal end striking an occupant in a sudden stop. When storage provisions are not provided, the loose end mounted on the upper structure should be fastened to the floormounted end, and adjusted to remove excess slack.

Passengers in the rear seat of a convertible must remove any shoulder belts BEFORE the top is lowered. Rear shoulder belts require readjustment after the top has been either lowered or raised.

#### SEAT BELT INSPECTION AND CARE

- Keep sharp edges and damaging objects away from belts.
- Periodically inspect belts, buckles, retractors, and anchors for damage that could lessen the effectiveness of the restraint system.
- Have questionable parts replaced.
- Replace belts if cut, weakened, frayed, or subjected to collision loads.
- Check that anchor mounting bolts are tight to the floor.

- Keep seat belts clean and dry.
- Clean only with mild soap solution and lukewarm water.
- Do not bleach or dye belts since this may severely weaken belts.



#### CHILD RESTRAINT

Children in automobiles should be restrained to lessen the risk of injury in accidents, sudden stops or other driving conditions. General Motors has designed an "INFANT SAFETY CARRIER" specifically for infants and a "CHILD SAFETY SEAT" specifically for small children, which are available from your Oldsmobile

dealer. The Carrier and Child Seat are designed to utilize lap belts in your 1971 Oldsmobile.

The General Motors Infant Safety Carrier and the Child Safety Seat must be used only in passenger vehicle seats equipped with lap belts. They must be used only on front or rear seats which do not fold or on folding seats equipped with a latch to hold the seat back upright (Standard on 1967 and later model GM passenger vehicles). In using either Carrier or Child Seat, read and comply with all installation and usage instructions. Do not place more than one child at a time in the Carrier or Child Seat.

The Carrier is designed for use only with infants weighing up to 20 pounds. The Child Seat is designed for use only by children weighing up to 30 pounds and who are able to sit up by themselves. All unused seat belts near the Carrier or Child Seat should be stowed properly to help prevent them from striking the child in the event of a sudden stop or collision. Shoulder belts should be stowed in any special storage convenience provision provided.

Lap belts and shoulder belts without storage provisions should have buckles latched and belts adjusted to remove slack.

Cars Not Equipped With Special Child Restraints — If a child is traveling in a vehicle not equipped with a General Motors Infant Safety Carrier or Child Safety Seat, the following precautions should be taken:

- Children should be placed in the rear seat. Never allow a child to stand or kneel on any seat.
- (2) Infants unable to sit up by themselves should be restrained by placing them in a covered, padded bassinet which is placed crossways in the vehicle (widthwise) on the rear seat. The bassinet should be securely restrained with the regular vehicle seat belts. An alternate method is to position the bassinet so that it rests against the back of the front seat, again crossways in the vehicle.
- (3) When a child is old enough to sit up by himself in a car, he should sit on a firm cushion and use the conventional lap belt to restrain him at the hips. The cushion should be as firm as practical and just high

enough to enable the child to look horizontally out of the car windows.

- (4) The use of the cushion should be discontinued as soon as the child is old enough to see out of the car windows without it.
- (5) Do not use shoulder belts on children shorter than approximately 4 feet 7 inches in height.
- (6) General Motors recommends that children be restrained when riding. However, if conditions require that a child must stand, he should stand on the floor directly behind the front seat. This will minimize the possibility of his being thrown from the rear compartment during a sudden stop. This method should be used only if more complete restraint cannot be used.

# **Trailer Hauling**

Since passenger cars are designed and intended to be used primarily as passenger conveyances, towing a trailer will affect handling, durability and economy. Maximum safety and satisfaction depends upon

proper use of correct equipment and avoiding overloads and other abusive operation.

The maximum loaded trailer weight which you can pull with your Oldsmobile depends on what special equipment has been installed on your car. Oldsmobile does not recommend towing any trailer unless the car is properly equipped. Information on trailer hauling capabilities, special equipment required, and optional equipment offered by Oldsmobile is available from your Oldsmobile Dealer or by writing to Oldsmobile Division, Customer Service Dept., Lansing, Michigan 48921.

Usage of bumper hitches is not recommended; however, rental installations may be made if in accord with proper installation and usage instructions of a reputable trailer rental agency. Axle mounted hitches should not be used.

To assist in attaining good handling of the car-trailer combination, it is important that the trailer tongue load be maintained at approximately 10% of the loaded trailer weight. Tongue loads can be adjusted by

proper distribution of the load in the trailer, and can be checked by weighing separately the loaded trailer and then the tongue.

When towing trailers, tires should be inflated to the "standard" inflation pressures shown on the placard affixed to the inside of the glove box door. The allowable passenger and cargo load, also shown on the same placard, is reduced by an amount equal to the trailer tongue load on the trailer hitch.

MAINTENANCE — More frequent vehicle maintenance is required when using your car to pull a trailer. Change the:

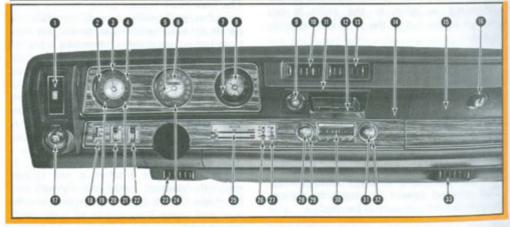
- Automatic transmission fluid each 12,000 miles,
- Engine oil each 60 days or 3,000 miles, whichever occurs first,
- Positive crankcase ventilation valve each 12 months or 12,000 miles, whichever occurs first.
- Anti-Spin differential lubricant each 12,000 miles.

BREAK-IN SCHEDULE — In addition to the new car break-in instructions in this manual, it is recommended that your new Oldsmobile be operated for 500 miles before trailer towing. If it is necessary to tow during this period, avoid speeds over 50 MPH and full throttle starts. The same precautions should be observed whenever a new engine, transmission or axle is installed in your car.

CAUTIONS:(1) A frame mounted load equalizing hitch with sway control of sufficient capacity is required for trailers over 2,000 lbs. loaded weight.

- (2) Do not use Axle-mounted hitches. They can cause damage to the axle housing, wheel baarings, wheels or tires.
- (3) Trailer brakes are required on trailers over 1,000 lbs.
- (4) Do not tap into the car's hydraulic brake system to couple with a trailer hydraulic brake system. Master cylinder fluid capecity may not be sufficient to operate both car and trailer brakes.
- (5) Whenever a trailer hitch is removed, be certain to have any mounting holes in the underbody properly sealed to prevent possible entry of exhaust fumes, dirt or water.

# STARTING & OPERATING



## Instrument Panel

The instruments, gauges and warning lights, which are conveniently grouped in the instrument panel are designed to give the operator important information on the car's performance.

REMINDER: A good driver familiarizes himself with the controls of any automobile BEFORE operating it.

- 1. Air Conditioning Outlet
- 2. Brake System Warning Indicator
- 3. Fuel Gauge
- 4. Engine Temperature (HOT) Indicator
- SpeedometerOdometer
- 7. Engine Tachometer
- 8. Electric Clock
- 9. Cigar Cigarette Lighter
- Left Center Air Conditioning Outlet
- 11. Ash Tray Door
- 12. Ash Tray
- 13. Right Center Air Conditioning Outlet
- 14. Courtesy Light Switch
- 15. Glove Box Door
- 16. Rotary Glove Box Lock and Latch
- 17. Driving and Dome Light Switch
- 18. Windshield Wiper and Washer Switch
- 19. Charging System Indicator
- 20. Cruise Control ON OFF Switch
- 21. Oil Pressure Warning Indicator
- Convertible Top or S/W Rear Window Switch
- 23. Left Lower Air Conditioning Outlet
- 24. Automatic Transmission Shift Indicator 25. Heater or Air Conditioning Controls
- 26. Fan Control Switch
- 27. Rear Window Defogger Switch
- 28. Radio ON OFF and Volume Control
- 29. Radio Tone Control
- 30. Radio Dial and Station Selector Buttons
- 31. Radio Manual Station Selector
- 32. Rear Seat Speaker Fader Control
- 33. Right LowerAir Conditioning Outlet

# **New Car Operating Speeds**

Driving speeds for your new Oldsmobile should be limited to a maximum of 50 miles per hour for the first 100 miles and 65 miles per hour for the next 400 miles with no heavy throttle accelerations. If most of your driving is of the around-town variety, which is considered "severe service" especially in cold weather, be sure to include some 25 to 50 mile highway trips during the break-in period and vary the car's speed.

# Engine Exhaust Gas Caution (Carbon Monoxide)

Avoid inhaling exhaust gases because they contain carbon monoxide, which by itself is colorless and odorless. Carbon monoxide is a dangerous gas that can cause unconsciousness and is potentially lethal.

The best protection against carbon monoxide entry into the car body is a properly maintained engine exhaust system, car body and body ventilation system. If you

notice a change in the sound of the exhaust system, if exhaust fumes are smelled or detected in any other way inside the vehicle, or if exhaust system or the underside or rear of the vehicle is damaged, have a competent mechanic inspect the complete exhaust system and nearby body areas and trunk lid for broken, damaged, missing or mispositioned parts, open seams, holes, or loose connections or other deterioration which could permit exhaust fumes to seep into the trunk or passenger compartment. Dust or water in the trunk may be an indication of a problem in one of these areas.

To allow proper operation of ventilation system, remember to keep front ventilation inlet grille clear of snow, leaves or other obstruction at all times.

It is recommended that the vehicle be inspected as outlined above each time the vehicle is raised for lubrication or oil change. If at any time you suspect that exhaust fumes are entering the passenger compartment, have the cause determined and corrected as soon as possible. If you must drive under these conditions, drive

only with all windows fully open. Use genuine GM parts recommended for your vehicle, or equivalent. (See also exhaust system check in the Safety Checks section of this manual.)

Sitting in a parked car with engine running for an extended period of time is not recommended.

Do not run engine in confined areas such as garages any more than needed to move vehicle in or out of area. When vehicle is stopped in an UNCONFINED area with the engine running for any more than a short period, the following precaution should be observed:

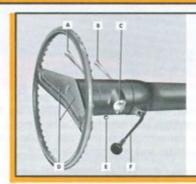
 Adjust heating or cooling system to force outside air into car with blower set at medium or high speed, and controls set in any position except "MAX" or "OFF".

The trunk lid should be closed while driving to help prevent inadvertently drawing exhaust gases into the car. It is unwise to drive at high speeds for long durations with the trunk lid open. However, if for some reason the trunk must remain open for a period while moving, or electrical wiring or other cable connections to a trailer must pass through the seal between trunk lid and body, the following precautions should be observed:

Close all windows.

- Adjust heating or cooling system to force outside air into car with blower set at high speed, and controls set in any position except "MAX" or "OFF".
- On cars equipped with outside air vents in or under instrument panel, open vents fully.

# **Steering Column Controls**

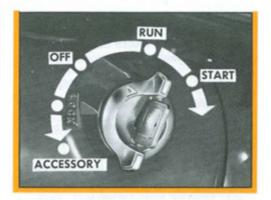


- A Turn Signal Lever
- B Tilt-Away Steering Wheel Lever
- C Ignition Switch
- D Horn Blower Pad
- E Hazard Warning Flasher Button
- F Transmission Selector Lever

# Anti-Theft Steering Column Lock

The anti-theft lock, located on the right side of the steering column, has five positions:

- Accessory Permits operation of electrical accessories when the engine is not running. To engage, push key in and turn toward you (counterclockwise).
- Lock Normal parking position. Locks ignition and provides added theft protection by preventing normal operation of steering wheel and shift controls. Key cannot be returned to "lock" position and removed until transmission is placed in "park" (automatic transmission models) or in reverse on manual transmission models.
- Off Permits turning engine off without locking steering wheel and shift controls.
- Run Normal operating position.
- Start Permits engagement of starter.



NOTE: The anti-theft steering column lock is not a substitute for the parking brake. Always set the parking brake when leaving the car unattended.

## When parking -

- Always let go of steering wheel before turning ignition key to lock position.
- When parking on a hill with wheels turned toward curb, be sure car has come to complete stop before turning key to lock position.

Turning wheels after car has stopped "winds up" steering system, which can result in a "spring back" of the steering wheel when the steering column lock is released. As a further precaution, never reach through the steering wheel for any reason.

#### When leaving your car unattended, -

- Set parking brake.
- Place automatic transmission selector in Park (Reverse for manual transmission).
- Turn key to LOCK position.
- Remove key (the buzzer will remind you).
- Lock all doors.

# Starting the Engine

#### AUTOMATIC TRANSMISSION MODELS

- Apply the foot brake.
- Place transmission selector in "P" or "N" ("P" preferred). A starter safety

switch prevents starter operation while the transmission selector is in any drive position. (If it is necessary to re-start the engine with the car moving, place the selector lever in "N".)

- Depress accelerator pedal and activate starter as outlined below for different conditions,
- Cold Engine Fully depress accelerator pedal and slowly release. With foot off the pedal, crank the engine by turning the ignition key to the "Start" position — release when engine starts.

If engine starts, but fails to run, repeat this procedure. When engine is running smoothly, the idle speed may be reduced by slightly depressing the accelerator pedal and then slowly releasing.

- Warm Engine Depress accelerator pedal about halfway and hold while cranking the engine.
- Extremely Cold Weather (Below 0°F.)
  or After Car Has Been Standing Idle
  Several Days Fully depress and release
  accelerator pedal two or three times be-

fore cranking the engine. With foot off the accelerator pedal, crank the engine by turning the key to the "Start" position and release when engine starts.

#### MANUAL TRANSMISSION MODELS

- 1. Apply the parking brake.
- Hold clutch pedal to the floor throughout the starting procedure. A starter interlock prevents starter operation when the clutch is not fully depressed. (Select the proper gear position before releasing the clutch pedal.)
- Operate accelerator pedal and starter as outlined in Step 3 (under Automatic Transmission Models).

#### IF ENGINE FAILS TO START

Using the appropriate procedure above, first, fully depress and release the accelerator pedal several times. Then remove foot from the accelerator and crank the engine.

 If the engine still does not start, fully depress the accelerator pedal and hold to the floor while cranking the engine. If the engine has been flooded with gasoline it may start to run but not have enough power to keep running. In that case, continue cranking with the accelerator fully depressed until the engine clears itself of excess gasoline and runs smoothly.

## **Automatic Transmission**

The shift indicator is located on the instrument panel just above the steering column and the selector lever on the right side of the steering column. On models with consoles, the shift indicator and selector lever are located on the console control panel. When shifting to "Park," "R," "S," or "L" position with the console shift, the ball on the shift lever must be depressed.



- "Park" A positive transmission lock when parking or while starting the engine. Pull the selector lever towards you (column shift) or press the button on selector lever (console shift) to select or release this position. Never move the selector lever to "Park" position unless the car is completely stopped.
- "R" Reverse For backing the car.
   Bring the car to a complete stop before moving the selector lever into reverse.
- "N" Neutral The out-of-gear position. It is provided for starting a stalled engine while the vehicle is in motion and for running the engine while standing with the brakes applied. Do not coast in neutral.
- "D" Drive Range The driving range for normal city and highway driving. This position permits the transmission to operate through its complete range of gear ratios and to select the proper ratio for road and load conditions.
- "S" Super Range Used when super performance is needed for increased ac-

- celeration in traffic, hill climbing or "engine braking" downhill. The selector lever may be moved from "D" to "S" and vice versa, under most operating conditions. "Super" should not be used at speeds above 75 mph.
- "L" Low For heavy pulling through mud or sand and for "engine braking" when descending steep hills. The selector lever may be moved to "L" position at any speed but the transmission will only shift automatically into low range when car speed is under approximately 40 mph. The transmission will not upshift from low range as long as the selector lever is in "L" position.

REMINDER: Before descending a steep or long grade, down a mountain or hillside, reduce speed and shift into a lower gear. Use the brakes sparingly to prevent them from overheating and thus reducing brake effectiveness.

 Forced Downshift — When quick power or acceleration is desired to pass moving vehicles or to climb steep grades at speeds between approximately 35 and 65 mph, the transmission can be downshifted by depressing the accelerator pedal completely to the floor. It is also possible to obtain a forced downshift in "Drive" range at speeds under 35 mph by depressing the accelerator pedal part way down.



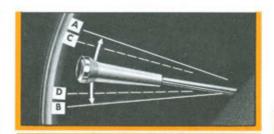
## **Manual Transmissions**

• Three-Speed — All forward gears on the Oldsmobile 3-speed manual transmission are fully snychronized. This transmission is shifted through the standard "H" pattern as shown in the illustration. Before shifting into any gear, depress the clutch pedal and then shift into the desired gear. In first and reverse gears, release the clutch pedal slowly while simultaneously depressing the accelerator pedal. In second and third gears, release the clutch a little faster. This reduces the wear on the clutch and provides smoother operation.

Four-Speed — The four-speed fully-synchronized manual transmission is optional equipment. It has four synchronized forward speeds and one non-synchronized reverse speed with a shift pattern as shown. For actual shifting procedure, follow instructions given for three-speed manual transmission. When shifting into reverse gear, a slight additional side pressure is required on the shift lever to move it to the reverse position.

#### **OPERATING CAUTIONS:**

- Do not "speed shift," allow time between shifts for the transmission synchronizers to coordinate.
- Do not use second, third or fourth gear to accelerate from a stop.
- Always place gear selector in neutral and set the foot brake when starting the engine.



# Turn Signals and Lane Change Feature

Whenever a right or left turn is contemplated or when pulling away from the curb, use the turn signals.

Full Turn — For normal full turns, move the turn signal lever to position "A" for right turn and "B" for left turn. Lever will remain in position without manual effort until the turn is completed, then cancel automatically.

Lane Change — Move lever to the detent position "C" for change to right lane or to "D" for change to left lane. Hold lever in position until lane manuever is completed,

then release, Lever will return to "OFF" position.

- When turn signals are actuated, the front side marker lights also flash.
- Green lights on instrument panel flash to indicate operation of turn signals.

# Shift-Lever Operated Windshield Washer-Wiper

The switch button for this optional fingertip control is located in the end of the transmission shift lever. A momentary light touch (to the detent) actuates the wipers only for one full cycle. Fully depressing the button (through detent) produces two washer cycles and two wiper cycles before shutting off automatically. Holding the button in either position extends the washer-wiper operation.

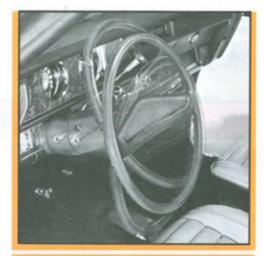
# **Hazard Warning Flasher**

 Use the warning flasher to warn other drivers any time your vehicle becomes a traffic hazard, day or night.

- Avoid stopping on the roadway if possible.
- Turn on the hazard warning flasher, with engine ignition off or on, by pushing in on the button located just below the steering wheel.
- If the brake pedal is depressed, the lights will not flash but will glow continuously instead.
- To cancel the flasher, pull the button outward.

# **Power Steering**

Oldsmobile's optional power steering provides ease in handling, making it more convenient to park and to get into or out of tight places. Power assist is provided by a hydraulic pump driven by the engine. When the engine is not running or if the power steering pump drive belt breaks, the car can still be steered, but much greater steering effort will be required.



# Tilt-Away Steering Wheel

The Tilt-Away steering wheel (optional equipment) can be tilted up above normal position to provide additional room for entrance and exit as well as selected driving positions at or below normal height. This permits individual selection of the most natural position for all driving conditions.

On long trips the steering wheel position can be changed to minimize tension and fatigue.

The tilt mechanism is operated by lifting up on the small control lever on the left side of the steering column just below the directional signal lever, moving the steering wheel to the selected position, and releasing the lever.

## **Cruise Control**

Oldsmobile Cruise Control system (optional accessory) allows you to maintain the cruising speed you select on turnpikes or open highways without holding your foot on the accelerator pedal. The "ON-OFF" switch is located on the instrument panel to the left of the steering





column. The engagement button is located in the end of the turn signal lever. To operate, push the "ON-OFF" rocker switch to the "ON" position, accelerate the vehicle to the desired speed and momentarily push in the engage button. Take your foot off the accelerator and this speed will be maintained up or down hill. A red light in the center of the switch will glow when the switch is on. Your cruising speed may be increased at any time by depressing the accelerator pedal and pushing the engage button completely in when the desired speed is reached. If you wish to decrease your speed, press the engage button completely in and hold until your speed is reduced to the level desired, then release the button. For passing or emergency situations, you can increase your speed by depressing the accelerator pedal.

When you remove your foot from the pedal, the car will slow down to your cruising speed prior to the acceleration. The Cruise Control system can be disengaged at any time by lightly depressing the brake pedal, by normal braking or by pushing the switch off. The system does not operate

under 30 mph or when the ignition is off. When Cruise Control is not in operation, the instrument panel switch should be pushed to "OFF" position.

CAUTION: With the Cruise Control engaged, releasing the accelerator pedal does not permit engine speed to return to idle. Do not use the Cruise Control when conditions do not warrant maintaining a constant speed, such as in heavy traffic, or on winding or slippery roads.

# Instrument Panel—Instruments and Controls



- 1. Brake System Warning Light
- 2. Fuel Gauge
- 3. Engine Temperature Indicator
- 4. Charging System Indicator
- Engine Oil Pressure Indicator

# Brake System Warning Light

The service brake system is designed so that half of the brake system will provide some braking action in the event of a hydraulic leak in the other half of the system. If the red warning light located on the instrument panel, glows when the ignition is on and after the brakes have been firmly applied, it may indicate that there is a malfunction in one half of the brake hydraulic system. (On cars equipped with drum brakes, the light will go out when foot is removed from brake pedal.)

 As a check on bulb condition, the light should glow with the parking brake

- applied and the ignition on. (Light is also a reminder to release parking brake).
- Have system repaired if light does not come on during check.
- This warning light is not a substitute for the visual check of brake fluid level required as part of normal maintenance.

#### If the light glows red:

- The parking brake is not fully released or,
- The service brake system is partially inoperative.

#### What to do:

- Check that the parking brake is released.
- Pull off the road and stop, carefully -remembering that:
- Stopping distances may be greater.
- Greater pedal effort may be required.
- Pedal travel may be greater.

- Try out brake operation by starting and stopping on road shoulder — then:
- If you judge such operating to be safe, proceed cautiously at reduced speed to nearest dealer for repair.
- Have car towed to dealer for repair
- Continued operating of the car in this condition is dangerous.

# **Fuel Gauge**

This gauge shows the approximate fuel level in the tank. ONLY with the ignition in the "ON" position will the pointer indicate the fuel level. Approximately 2 gallons of fuel remain in the tank when the fuel gauge shows empty.

# **Engine Temperature**

A red signal light "HOT" will appear momentarily when starting the car to let you know that it is operating. The only other time the "HOT" light should appear is when the engine reaches an abnormally high temperature. If this happens, the engine should be stopped immediately and the cause determined and corrected.

# **Charging System**

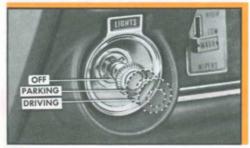
A red light "GEN" will appear with the ignition key in the "ON" position and the engine not running. This light lets you know the warning signal is operational. Should the light fail to come on, see your Oldsmobile Dealer. When the engine is started, the warning light should go out. In certain types of malfunction, the red light will come on with the ignition "OFF" or with the engine running. Should this happen, see your Oldsmobile Dealer. The warning light will not indicate all types of charging malfunctions. Therefore, if the starting motor turns the engine slower than normal, have the cause determined promptly.

# **Engine Oil Pressure**

The red light "OIL" will appear when the ignition is turned "ON," informing you

that the indicator light is operational. When the engine starts and oil pressure builds up, the light will go out. This signal light is an oil pressure indicator — not an oil level gauge. Should the light go on while the engine is running, stop the engine immediately and have the cause determined and corrected. Driving the car with low pressure can cause extensive engine damage.

# Headlight, Instrument Panel and Dome Light Switch



The headlight switch located at the lower left end of the instrument panel, serves four functions.

- Pulling the switch halfway out provides parking lights, instrument panel lights, tail lights and side marker lights.
- (2) Pulling the switch all the way out provides all driving lights which includes headlights, parking lights, side marker lights, tail lights and instrument panel lights.
- (3) To dim instrument panel lights, turn switch knob clockwise.
- (4) To operate the dome light, turn switch knob fully counterclockwise.

#### **Circuit Breakers**

The headlamp circuits are protected by a circuit breaker in the light switch. An overload on the breaker will cause the lamps to "flicker" on and off. If this condition develops, have your headlamp wiring checked immediately.



# **Courtesy and Dome Lights**

The dome light is controlled by the headlight switch. Turning this switch fully counterclockwise will turn the light on.

The courtesy lights (optional on some models) are controlled by the map light switch. These lights will come on automatically when the front doors are opened.

# Electric Clock



The electric clock (optional equipment) is automatically regulated to compensate for

lost or gained time whenever the clock is reset. If the clock is running fast, set the hands back (counterclockwise); if running slow, set hands forward (clockwise). Several resettings, several days apart, may be needed to properly adjust the clock mechanism for any major correction.

# Speedometer and Odometer



The speedometer, indicates the forward speed of the car in miles per hour. The odometer or mileage recorder registers the accumulated mileage the car has been driven.

# Windshield Washers and Wipers

The windshield wiping system operates at two speeds and is designed to wipe clear designated areas of the windshield under most inclement weather conditions. The windshield wipers work electrically and are not affected by engine operation. When the control lever is moved to the "LOW" position, the wiper operates at the lower speed.

Full speed is obtained by moving the lever to the "HIGH" position. By depressing the washer button as shown, the windshield washers spray a solution on the windshield and wipers automatically start operating.

When the washing action is completed, the wipers are turned off by the wiper control lever. Wiper blades are properly positioned when the blade tips do not touch the lower or side moldings of the windshield while the wipers are in operation.





- Check washer fluid level regularly do it frequently when the weather is bad.
- Use GM OPTIKLEEN to prevent freezing damage, and to provide better cleaning.
- Do not use radiator anti-freeze in windshield washer; it could cause paint damage.
- In cold weather, warm the windshield with defrosters before using washer to help prevent icing that may seriously obscure vision.

## Ventilation

(Without Air Conditioning)



On cars equipped with single vent controls, outside air can be admitted directly into the car through vents located on the right and left cowl side panels. The vents are individually controlled by pull knobs located just below the bottom right and left sides of the instrument panel.



On cars equipped with dual vent controls (standard on certain body styles and optional on others), outside air may be admitted to the passenger compartment through

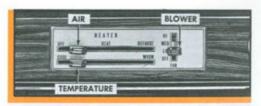
outlets in the instrument panel independently from the cowl side panel outlets. For upper level ventilation, pull the upper vent control knobs located at the lower ends of the instrument panel. The louvered outlets directly above the control knobs are adjustable to direct air to the right or left. The center instrument panel outlet is for appearance only and is not functional. The lower vent knobs control the amount of air flow through the two outlets in the cowl side panels for lower level ventilation. Both upper and lower level ventilation may be obtained simultaneously or separately.

NOTE: See Engine Exhaust Gas Caution at the beginning of this Section.

# **Heating and Defrosting**

(Without Air Conditioning)

Two levers, for air (upper) and temperature (lower), located in the heater control panel to the right of the steering column, provide maximum regulation and distribution of heated air in the passenger compartment.



For Heating — The air control lever must be moved to the "HEAT" position. The control regulates the degree of heat as it is moved to the right.

For Defrosting — Move the air control lever to the "DEFROST" position. When the air control lever is at the extreme right position, about 90% of the air will flow through the defroster outlets and 10% to the passenger compartment through the heating outlets.

- Clear snow and ice from hood and air inlet in front of windshield to improve heater and defroster efficiency and reduce the probability of fogging on inside of windshield.
- Operate blower on "HIGH" for a few seconds before moving the vehicle, to clear the intake ducts of snow.

 Clear windshield, rear window, outside mirrors and all side windows of ice and snow before driving vehicle.

To Control the Blower — Forced air for heating or defrosting may be obtained by moving the fan switch lever upward which is located to the right of the sliding lever controls. The first upward position from "OFF" is low. The second is medium and the top position is "HI." For maximum heat in the rear seat area, put the fan on "HI," move the air control to "HEAT" and the temperature control to the extreme right, close the windows and make certain the space under the front seat is clear of any obstructions.

To Turn the System Off — Move the air lever to the extreme left, which is the "OFF" position, and move the blower switch to "OFF."

## **Heater-Air Conditioner**

The heating and defrosting controls of this optional system are combined with the air conditioning controls in a panel located to the right of the steering column.



Controls — Sliding lever controls provide desired temperature comfort at your fingertips. For ease of operation, the controls are combined with heating controls in the same panel.

Dash Outlets — At the right and left ends of the instrument panel are air outlets which may be swiveled to the desired position. The air from these outlets may be



shut off by closing the outlet louvers. At the center of the instrument panel are dual adjustable air outlets, each having independent adjustments. Two additional outlets in the valance just below the dash panel provide added air flow and lap cooling.

For Heating — Move the air control lever to the notched position directly under the word "HEAT". This allows 100% outside air to enter the heating system. To warm the air to the temperature you want, move the temperature control lever to any position between "COOL" and "WARM." This permits the proper mixture of heated air and outside air to enter the passenger compartment through the heating outlets.

For Defrosting — Set the temperature lever to obtain the air temperature you want. Move the air lever to the "DEFROST" position. This directs about 90% of the heated air to the windshield through the defroster outlets and 10% to the passenger compartment through the heating outlets.

For Humidity Control — The compressor will operate in "DEF", "NORMAL" or "MAX" position whenever the outside temperature is above (32°F) freezing. The compressor will not operate in the "OFF", "HEAT", and "VENT" positions.

To Control the Blower — Move the blower control lever to one of four positions: "LO," 1, 2, or "HI." These four blower speeds can be used for heating, defrosting and ventilation.

To Turn Heating System Off—Move the air control lever to the "OFF" position.

For Cooling — Move the air (upper) control lever to the "NORMAL" position. This allows 100% outside air to enter the cooling system. Or move the air lever to the

"MAX" (maximum) position for a mixture of about 80% recirculated and 20% outside air. Use the "VENT" position to induce outside air (without refrigeration) during mild weather. For maximum cooling, move the temperature (lower) lever to the "COOL" position. The cooled air is delivered to the passenger compartment through the air conditioner outlets. To temper the cool air, move the temperature lever to any position between "COOL" and "WARM". This permits cool air to mix with heated air and enter the passenger compartment at the desired temperature through the air conditioner outlets. During cool, rainy weather use one of the two higher blower speeds and move the air lever to "NORMAL" to discourage window fogging. Adjust the temperature lever to maintain comfort.

Fan Operation During Cooling — Under most conditions, adequate cooling may be obtained with the "LO" or one of the two medium fan speeds. Maximum cooling will result when the fan switch is in the "HI" position and the temperature control moved all the way to the left.

To Turn Cooling System Off — Move the air control lever to the extreme left which is the "OFF" position.

# Rear Window Defogger

For rapid defogging of the rear window, on convertibles and station wagons, an optional blower-type rear window defogger is available. The 2-position switch for the blower is located just to the right of the fan switch on the heater control panel.

Electric Defogging Rear Window — This new all-weather electric rear window defogger (optional equipment) heats the glass and removes interior fog automatically, quietly, and without drafts. An instrument-panel lamp lights when the power is on. Current flows through a grid of silver and ceramic frit bonded on the glass.

NOTE: On vehicles equipped with air conditioning, the blower will not operate at full speed in the "HI" position when the rear defogger is in operation.

# **Radios and Equipment**

Oldsmobile offers as optional equipment two transistorized radios, Deluxe and AM-FM Stereo, which play instantly when turned on. Both sets have the following controls:

Control Knobs—The left knob operates the "ON-OFF" switch and the volume control, while the ring behind the left knob controls the tone. Manual tuning is accomplished by turning the right hand knob.

Adjusting Push Buttons—The push buttons are adjusted as follows:

- 1. Turn on the receiver.
- Select a push button for the desired station. Move this button slightly to the left and pull out as far as it will go.
- 3. Tune in the desired station manually.
- Push the selected button to its maximum "in" position in order to lock it.
- Proceed in the same manner for the remaining stations.

A station setting may be changed at any time by repeating the foregoing procedure.



Deluxe Radio—The Deluxe radio (optional equipment) is an all transistor unit that plays immediately when turned on. Its operation is simplified with two control knobs and five pre-set station push buttons.



AM-FM Stereo Radio—The optional AM-FM Stereo radio, provides a selection of AM-FM monaural or FM stereo reception. The AM or FM frequency band may be selected by sliding the control switch (lo-

cated immediately above the radio dial) to the right or left. The type of reception selected is indicated by the letters AM and FM. (Follow the procedure for push button tuning adjustment.)

FM reception, to a great degree, is free from atmospheric static and man-made interference such as neon lights, power lines, ignition systems, etc. Normal FM reception should be almost noise-free unless the radio is tuned to a very weak station in the fringe area. It may be necessary, while driving, to manually retune FM stations slightly to maintain peak reception. The stereophonic feature is pre-set at the factory for balance and correct separation of sound. An indicator light on the center of the dial (marked STEREO) comes on only when an FM stereo station is selected. It is also important that your front and rear speakers be properly balanced for the best stereo effect. The balance is adjusted by using the rear seat speaker knob. Stereophonic reception is possible only when the station is transmitting stereo even though the "STEREO" light is on.

# Rear Seat Speaker



With this optional equipment the ring behind the right knob on the radio panel enables you to blend or modulate the volume of the front and the rear seat speakers. As the control is turned to the right, the volume from the rear speaker is decreased. Turning the control to the left causes the reverse. With the word "SPEAKER" in the top position, the volume is approximately equal at the front and rear speakers.

# Stereo Tape Player



The optional stereo tape player provides pre-recorded stereo music for your enjoyment. It utilizes a 4-channel, 8-track tape pack and the front and rear radio speakers. (The radio does not have to be on.) All tape player controls are contained within the unit. A pilot light on the player indicates when the player is in operation.

To play the tape unit, the ignition switch must be in the "ON" or "ACC" position. Insert the tape pack in the slot (label side up) and engage fully. The player controls should then be adjusted as follows:

- Program Selector—push the program bar to select the desired program number. Individual songs or arrangements cannot be selected, as there may be more than one on each numbered program.
- Volume and Tone Knobs—adjust as desired.
- Balance Knob—for the best stereo effect, the balance between the front and rear speakers may be controlled by turning the knob to the left or right as required.

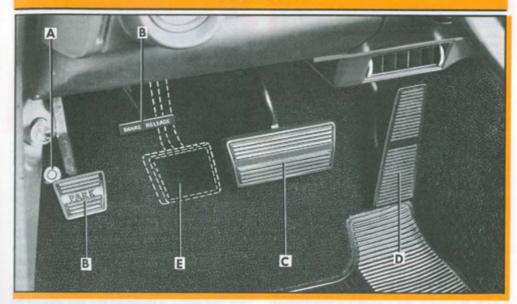
To avoid damage to your tape packs, never leave one engaged in the player when not in use. Store tapes in a cool, dry and clean place, out of the direct sun light and with the open end of the pack up.



# Power Trunk Lid Release

The control button for this optional item is located behind the glove box door. Pushing the button electrically releases the trunk lid latch and allows the trunk lid to swing open. The control can be operated at all times with or without the engine running. The control works independently of the conventional key-opening operation and will not interfere with its function. Locking the glove box door prohibits access to the trunk lid control, should the trunk contents need this protection.

# Floor Controls



- A. Headlight Dimmer Switch
- B. Parking Brake Foot Pedal and Release Lever
- C. Service Brake Pedal

- D. Accelerator Pedal
- E. Clutch Pedal (Manual Transmission only)

# **Braking Systems**

The service brake system is designed for braking performance under a wide range of driving conditions even when the vehicle is loaded to its full rated vehicle load.

CAUTION: Driving through deep water may affect brake performance. Applying brakes lightly will indicate whether they have been affected. To dry them quickly, lightly apply the brakes while maintaining a slow forward speed with an assured clear distance ahead until brake performance returns to normal.

The service brake system is designed so that, in the event of a hydraulic fluid leak in one-half of the system, the other half still provides braking action.

NOTE: "Riding the brake" by resting your foot on the brake pedal when not intending to brake can cause abnormally high brake temperatures, excessive lining wear and possible damage to the brakes.

## **Power Brakes**

Cars with power brakes can make two or

more brake stops using reserve power assist after the engine is off.

 When reserve power is exhausted, the vehicle can still be stopped by applying greater force to the pedal.

# Automatic Brake Adjusters

- Brakes on this car are self-adjusting, designed to eliminate periodic brake adjustments.
- Drum brake adjustment is made automatically as the brakes are applied while car is moving backwards.
- Disc brake adjustment is made automatically with each brake application.
- If excess brake pedal travel develops, drive alternately backward and forward and apply brakes firmly several times in each direction.
- See your dealer if normal pedal travel is not restored, or if there is a rapid in-

crease in pedal travel, which could be a sign of other brake trouble.

REMINDER: Brake pedal travel should not be obstructed by improper floor mats or other interfering material under the pedal.

# **Parking Brake**

- To set parking brake, fully depress foot pedal at far left side.
- For maximum holding power, depress regular brake pedal with the other foot at the same time.
- To release parking brake, pull "BRAKE RELEASE" lever on lower left instrument panel.
- Never drive car with parking brake set as this may overheat or otherwise damage rear brakes.

REMINDER: Brake linings should be inspected for wear by a qualified mechanic at least once a year or every 12,000 miles, whichever occurs first. More frequent inspections should be made if driving conditions in your area, such as traffic or terrain, or techniques of individual drivers result in frequent brake applications. Your Oldsmobile dealer is best qualified to advise you as to how often this inspection should be performed. When brakes require relining, use those Genuine General Motors Parts specifically recommended for your car, and Delco fluid as required.

# **Headlight Dimmer Switch**

To obtain high or low beam headlights, push the foot dimmer switch located on the floor below the parking brake. A blue light in the upper center of the speed-ometer cluster appears when you are driving on high beam.

For better night driving vision and for compliance with regulations of certain state, it is recommended that the headlights be checked periodically for proper aim and adjusted if necessary. Whenever the headlamp is replaced the aim should be checked. Adjustment can be made without removing the headlamp rim.

## Other Controls and Features



#### Glove Box Door Latch

The glove box door is opened by turning the door knob clockwise. It latches automatically when closed firmly. The oval headed key will lock the door when the key is inserted and turned counterclockwise.

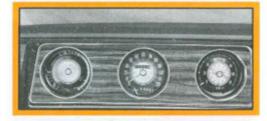
For protection of the front seat passenger, the glove box door should be kept in the closed position whenever the car is in motion.

## Rearview Mirror Map Light

This convenience feature (optional at extra cost) enables the driver to obtain light



where he needs it simply by sliding the light switch, located on the lower edge of the mirror, to the right. The ignition lock must be in the "ON" or "ACCESSORY" position for the light to operate.



## Rallye Pack

Oldsmobile's Rallye Pack (optional equipment) is a group of precision instruments mounted in two clusters. The functional

instruments included in this unit are: (1) the generator light, (2) temperature gauge, (3) oil pressure gauge, (4) tachometer and clock.

Generator Light — Glows when the ignition switch is turned on, but goes off when the engine is started. If the "Gen" light ever goes on with the engine running (even at idle) the charging system should be checked as soon as possible to prevent the Energizer (battery) from becoming discharged.

Temperature Gauge — Shows the engine operating temperature. Should the pointer stay near or on the "H", the engine should be stopped immediately, allowed to cool and the coolant level checked.

CAUTION: The radiator cap should not be removed until the engine is cool.

Oil Pressure Gauge — Shows the engine oil pressure when the engine is running. During engine warm-up, indicated oil pressure will be noticeably higher than when the engine is at normal operating temperature.

Should the indicator point to the "L" at any time during normal driving, stop the engine immediately and have the cause corrected. Driving the car with low oil pressure can cause extensive engine damage.

**Tachometer** — Provided to inform the driver of the engine speed in revolutions per minute and to serve as an aid in evaluating engine performance.



Ash Tray

The instrument panel ash tray and lighter are located just above the radio dial. They are exposed by lifting the bottom edge of the ash tray door and it will swing up into the instrument panel. For easier accessibility, the ash tray may be pulled out part way. To close, simply pull downward on

the lower edge of the door. To remove the tray for cleaning, open the ash tray door and slide the ash tray out to the stop, then lift up on the forward edge as you pull it towards you.

## Cigarette Lighter

Push the cigarette lighter all the way in to operate. When it is heated sufficiently to use, it will "snap" back to normal position with an audible sound. Avoid holding the lighter in by hand while it is being heated.

Hood Lock



The Hood Lock is an additional theft protection option that prevents unwanted admittance to the engine compartment when the lock lever is in the "LOCK" position. The control is located to the left of

the steering column on the lower edge of the dash panel. To unlock the hood, move the lock lever to the "UNLOCK" position. Very little effort is required and it should never be forced. The hood may be raised in the conventional manner using the dual hood latches at the front of the vehicle.



Safety Sentinel

The safety sentinel indicator (optional equipment) is set at the desired speed by turning the safety sentinel knob located near the center of the speedometer cluster. When the car speed is increased so that it reaches or goes beyond the speed setting, a buzzer warns the driver that he is exceeding his desired speed.

### **Anti-Spin Differential**

The Anti-Spin differential (optional at extra cost) provides additional traction on snow, ice, mud, sand and gravel, particularly when one drive wheel is on a surface providing poor traction. During normal driving and cornering, the Anti-Spin unit functions as a standard differential. When one wheel encounters a slippery surface, however, the Anti-Spin differential directs the driving force to the wheel having the better traction.

CAUTION: On cars equipped with an Anti-Spin differential, never run the engine for any reason with one drive wheel off the ground, since the car may drive through the wheel remaining on the ground.

As with any vehicle, care should be taken to avoid sudden accelerations when both drive wheels are on a slippery surface. This could cause both drive wheels to spin, and allow the vehicle to slide sideways on the crowned surface of a road or in a turn.

#### Superlift Shock Absorbers

Optional Superlift Air Adjustable Shock Absorbers allow you to ride with the trunk or load space of your car or station wagon fully loaded but with no annoying sag or bumps. Air is added to the rear shocks as needed through the air valve located in the bumper behind the license plate on all

models except station wagons. On station wagons it is located on the rear bumper at the top right corner of the license plate.

A minimum pressure of 10-15 psi, should be maintained at all times. After the car is loaded, pressure may be increased until the rear of the vehicle reaches the desired riding height or to a maximum of 90 psi.

## **Convertible Features**

#### **Folding Top Operation**

CAUTION: Do not attempt to lower the top when the temperature is below 40. Fahrenheit. Prior to lowering or raising the top, the car must be completely stopped and the sunshades turned down. Also, prior to lowering the top, make certain the top material is thoroughly dry and the top well is free of any stored items.

To Lower the Top — The locking handles, which are located at the front of the side rails, must be rotated inboard to release the

lock hook levers from the strikers which are located at the outboard ends of the windshield header. (The locking handles must remain in open position until the top is again locked to the windshield header.) Actuate the power control switch until the top assembly is approximately two (2) feet from the fully lowered position. The top material and pads must be gently pulled rearward from between the operating arms of the top. The power switch may then be actuated to lower the top to its full down position.

To Raise the Top — Actuate the power control switch until the top rests on the windshield header and the guide pin(s) on the top outer ends engage the windshield header strikers.

To Lock the Top — First rotate the left side locking handle outboard and then the right side locking handle and insure proper engagement of the lock hooks with the strikers.

IMPORTANT: The top assembly must be securely locked to the windshield header prior to movement of car.

Installing the Boot — Remove the boot, which is stored in a plastic container in the rear compartment, and install by grasping the forward end of the boot and slide the welt of the boot into the retainer located on the top of the rear seat back panel. Position the boot over the lowered top and engage the boot snap fasteners onto the quarter trim fastener studs. The rear and side portions of the boot is then installed by starting at the center and pulling the boot rearward and inserting the plastic retainer under the belt moulding.

# **Station Wagon Features**

#### Standard Tailgate Window Control

Manual — To lower the tailgate window, pull out the window control knob at the end indicated by the arrows on the handle, and turn the handle counterclockwise until the window is down. To raise the window, pull out on the control knob and turn it clockwise. When the window is completely closed, place the control knob in the closed position.





Power — To operate the electric rear window control (optional equipment) from the outside insert the ignition key in the





tailgate lock and turn clockwise. Turning the key counterclockwise raises the window.

The rear window also may be raised and lowered from the driver's compartment with the control switch, located on the instrument panel to the left of the steering column. This switch operates only when the ignition is in the "ON" or "ACCES-SORY" position. As in the case of the manual control, the window should be completely down before the tailgate is opened.

CAUTION: The tailgate window should be closed while driving to help prevent inadvertently drawing exhaust gases into the car. (see Engine Exhaust Gas Caution).

If for some reason, it is necessary to drive with the tailgate window open, the following precautions should be observed:

- Close all other windows.
- Adjust heating or cooling system to force outside air into car with blower set at high speed, and controls set in any position except "OFF" or "MAX."
- On cars equipped with outside air vents in or under instrument panel, open vents fully.

Be sure to roll the glass all the way down before opening or closing the tailgate either to the side or down.

CAUTION: When the vehicle is in motion, it is recommended that children not be allowed to play or rest in rear areas of the station wagon where there are no laps or shoulder belts available for proper occupant restraint.

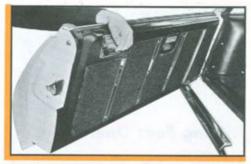
#### **Drop or Swing Tailgate**

The Drop or Swing Tailgate incorporates a unique hinge and locking arrangement that



allows the tailgate to be operated in the conventional manner and, additionally, as a door.

All wagons utilize either manually or electrically operated windows that can be lowered into the gate or raised into the back body opening. The manual window is operated by a regulator control handle located in the tailgate outer panel. The power window can be operated by one of two control switches: one on the instrument panel and one at the lock cylinder of tailgate outer panel (key operated). All styles using a power tailgate window are



equipped with an electrical switch that prevents movement of the window with gate in any position other than fully closed.

The tailgate is unlocked to "gate position" by means of a remote control inside handle located in the top center of gate inner panel. Unlocking to "door position" is accomplished with a remote control inside handle located at top right side of inner panel. The tailgate cannot be opened in either direction, however, until window has been fully lowered. All tailgates are counter-balanced by a torque rod that assists in reducing the effort required to open or close the tailgate.

CAUTION: When using your station wagon to transport luggage or other cargo, it is recommended that the articles be secured in place. This precaution may prevent such items from becoming projectiles in the event of a sudden stop or collision. Cargo loads, whether inside or on the roof in an Oldsmobile luggage rack should be distributed as far forward as possible for better vehicle handling.

### **Folding Seat Operation**







#### REAR SEAT - TWO SEAT MODELS

Lowering Seat — The release is located on the right side of the seat-back, Pull lock handle and pull seat-back forward and downward, then push down until it locks into position.

Raising Seat — Push down on the front edge of the seat-back to remove tension of hinged filler panel. Lift up on filler panel and then lift seat-back upward and rearward until it locks in position.

#### SECOND SEAT — THREE SEAT MODELS

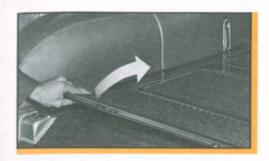
Lowering Seat —Both sections of the split folding second seat can be folded forward to provide entrance room into the third seat area or folded flush with the floor panels to provide cargo space. To fold either seat forward, push the lock handle at outer side of seat-back, then pull seat-back forward and down. For cargo space fold out back floor panel; then push down upper portion of seat-back until floor filler panel locks in position.

Raising Seat — Push down on forward edge of seat-back to release filler panel. Pull up floor panel and fold it flush to seat-back. Holding filler panel flush to back, lift seat-back up and rearward until it locks in position. An automatic latch engages the filler panel as the seat is raised.

#### THIRD SEAT - THREE SEAT MODELS

Lowering Seat — Pull up on lock handle to unlock seat, then pull seat-back to down position and fold rear floor filler panel forward.





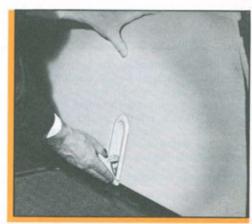
Raising Seat — Fold rear floor filler panel rearward. Using the exposed seat-back handle, lift seat-back rearward until it locks in position.



# CONCEALED LUGGAGE COMPARTMENT

Behind the third seat is a covered storage compartment. An optional lock is available which enables the cover to be locked to provide protection for the contents. The lock is located in the right rear corner of the luggage compartment cover and is operated by the round-end key. The cover to the compartment may be held in the raised position by a support bar which is located at the rear of the compartment. Swing the bar up and place it in the cover socket.





When closing the compartment, first unfasten the bar and place it in the retainer in the compartment, then lower the cover into the closed position.

#### SPARE WHEEL AND EQUIPMENT

The spare wheel and wheel changing equipment are located vertically at the right side of the rear compartment. The wheel cover is removed by releasing the latch as shown.

# SAFETY CHECKS

Your 1971 Oldsmobile not only conforms to all U.S. Federal Motor Vehicle Safety Standards applicable at time of manufacture, but also incorporates other important General Motors safety features. Even with these safety features, however, continued safe and dependable operation depends greatly upon regular vehicle maintenance.

This section discusses the various compo-

nents and systems of your vehicle that should be checked regularly to help maintain continued safe and dependable vehicle operation. Some checks should be made by your dealer or service station, and can be done conveniently while your vehicle is in the shop for other regular maintenance services. Other checks can be made easily by owners.

#### Checks to be Performed by Your Dealer or Service Station

As a service reminder to owners, all 1971 General Motors passenger cars are equipped with a "Vehicle Safety Maintenance Schedule" on the inside of the glove box door as illustrated.

The schedule lists the various safety checks to be performed at regularly scheduled intervals, as well as some of the other important vehicle maintenance requirements. You are urged to check off each item on the schedule after the operation has been

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performed. Following are further details on the safety check items:

CHECKS TO BE MADE AT OIL CHANGE INTERVALS (4 MONTHS OR 6,000 MILES, WHICHEVER OCCURS FIRST)

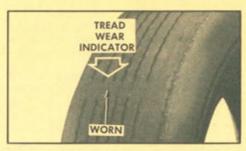
- Brake and Power Steering Lines and Hoses — Check for proper attachment, leaks, cracks, chafing, deterioration, etc. Any questionable parts noted should be replaced or repaired immediately.
- Fluid Levels Check level of fluid in brake master cylinder, power steering pump, radiator, engine, axle and transmission. Any significant loss could mean that a malfunction is developing in the system and corrective action should be taken immediately. On cars with disc brakes, a low fluid level in the front brake master cylinder reservoir could also be an indicator that disc brake pads need replacing.
- Front and Rear Suspension and Steering System — Check for damaged or missing parts, or parts showing visible signs of excessive wear or lack of lubrication.

Questionable parts should be replaced by a qualified mechanic without delay.

- Exhaust System Check complete exhaust system and nearby body areas and trunk lid for broken, damaged, missing or mispositioned parts, open seams, holes, loose connections or other deterioration which could permit exhaust fumes to seep into the trunk or passenger compartment. Any defects should be corrected immediately. To help insure continued integrity, exhaust system pipes and resonators rearward of the muffler must be replaced whenever a new muffler is installed.
- Tires and Wheels Check tires for excessive wear, nails, cuts or other damage.
   Make certain wheels are not bent and wheel nuts are tight. Uneven or abnormal tire wear may indicate the need for alignment service. Check tire inflation pressure at least monthly, or oftener if daily visual inspection indicates the need.

The original equipment tires on your Oldsmobile incorporate built-in tread

wear indicators to assist you in determining when your tires have been worn to the point of needing replacement.



These indicators will appear as 1/2 inch wide bands when tire tread depth is 1/16 inch or less. When the indicators appear in two or more adjacent grooves, tire replacement due to tread wear is recommended.

 Drive Belts — Check fan and accessory drive belts for cracks, wear and tension. Adjust or replace as necessary.

CHECKS TO BE MADE AT 12 MONTHS OR 12,000 MILES (WHICHEVER OCCURS FIRST)

- Brake Linings and Parking Brake —
   Check drum brake linings or disc brake pads as well as the other internal brake components at each wheel (drums, rotors, wheel cylinders, etc.). More frequent checks should be made if driving conditions and habits result in frequent brake application. Parking brake adjustment should also be checked whenever brake linings are checked.
- Throttle Linkage Check for damaged or missing parts, interference or binding. Any deficiencies should be corrected without delay by a competent mechanic.
- Headlights Check for proper aim.
   Correct as necessary. More frequent checks should be made if on-coming motorists signal when you are already using your low beams, or if illumination of the road ahead seems inadequate.

For further details on the engine and transmission items listed on the "Vehicle Safety Maintenance Schedule", and for other recommended maintenance, refer to the "Service and Maintenance" and "Air Pollution Control" Sections of this manual.

## Checks to be Performed by Owner

Listed below are the safety checks that should be made by the owner. These checks should be made at least every 4 months or 6,000 miles, whichever occurs first, or oftener when so indicated. Any deficiencies should be brought to the attention of your dealer or service station, so the advice of a qualified mechanic is available regarding the need for repairs or replacements.

- Anti-Theft Lock Check for proper operation by attempting to turn key to LOCK position in the various transmission gears with car stationary. Key should turn to LOCK position only when transmission control is in PARK on automatic transmission models or in REVERSE on manual transmission models.
- Seat Belts Check lap and shoulder belts as well as buckles, retractors and

- anchors for loose connections, damage and positive latching action.
- Windshield Wipers and Washers Check condition and alignment of wiper blades. Check amount and direction of fluid sprayed by washers during use.
- Defrosters Check performance by turning controls to "DEF." or "DE-ICE" and noting amount of air directed against the windshield.
- Wheel Alignment and Balance In addition to abnormal tire wear the need for wheel alignment service may be indicated by a pull to the right or left when driving on a straight level road. The need for wheel balancing may be indicated by a vibration at the steering wheel while driving.

- Parking Brake and "Park" Mechanism —
   Check parking brake holding ability by
   parking on a fairly steep hill and re straining the vehicle with the parking
   brake only. On cars with automatic
   transmissions, check the holding ability
   of the "Park" mechanism by releasing all
   brakes after the transmission selector
   lever has been placed in the "P" position.
- Lights Check license plate lights, side marker lights, headlamps, parking lamps, tail lamps, brake lights, turn signals, backup lamps, and hazard warning flashers. Have someone observe operation of each light while you activate the controls.
- Starter Safety Switch (Automatic Transmission Cars) CAUTION: Before making the following check, be sure to have a clear distance ahead and behind the car, set the parking brake and firmly apply the foot brake. Do not depress accelerator pedal. Be prepared to turn off ignition switch immediately if engine should start.

Check starter safety switch by placing the transmission in each of the driving gears while attempting to start the engine. The starter should operate only in the Park ("P") or Neutral ("N") positions.

- Starter Interlock (Manual Transmission Cars) — To check depress the clutch halfway, place the transmission in neutral, and attempt to start. The starter should operate only when clutch is fully depressed.
- Transmission Shift Indicator Check to be sure shift indicator accurately indicates the shift position selected.
- Horn Blow the horn occasionally to be sure that it works.

- Seat Back Latches Check to see that seat back latches are holding by pulling forward on the seatback top.
- Rearview Mirrors and Sun Visors Check that friction joints are properly adjusted so mirrors and sun visors stay in the selected position.
- Door Latches Check for positive closing, latching and locking.
- Hood Latches Check to make sure hood closes firmly by lifting on the hood after each closing. Check also for broken, damaged or missing parts which might prevent secure latching.
- Fluid Leaks Check for fuel, water, oil

or other fluid leaks by observing the ground beneath the vehicle after it has been parked for a while. (Water dripping from air conditioning system after use is normal.) If gasoline fumes are noticed at any time, the cause should be determined and corrected without delay because of the possibility of fire.

- Exhaust System See engine exhaust gas caution at beginning of "Starting and Operating" Section of manual for suggested driver observations and checks.
- Head Restraints Check that head restraints adjust properly in the up detent position, and that no components are missing or loose.

# IN CASE OF EMERGENCY

#### **Emergency Starting**

- Never tow the car to start because the surge forward when the engine starts could cause a collision with the tow vehicle.
- Engines in vehicles with automatic transmissions cannot be started by pushing the car.
- To start the car when the Energizer (battery) is discharged, use a single auxiliary battery or Energizer of the same voltage as the discharged battery, with suitable jumper cables.

CAUTION: Never expose battery to open flame or electric spark-battery action generates explosive hydrogen gas. Don't allow battery fluid to contact skin, eyes, fabrics, or painted surfaces-fluid is a sulfuric acid solution. Wear eye protection when working with battery.

Make connections as detailed below.

#### JUMP STARTING WITH AUXILIARY (BOOSTER) BATTERY

If booster battery is part of another vehicle's electrical system, booster should be treated carefully when using jumper cables. Follow exactly the procedure outlined below, being careful not to cause sparks:

- Set parking brake and place automatic transmission in "PARK" ("NEUTRAL" for manual transmission).
- Attach one end of one jumper cable to the positive terminal of the booster battery (identified by "+" or "P" on the battery case, post or clamp) and the other end of same cable to positive terminal of discharged battery.

 Attach one end of the remaining cable to negative terminal ("-" or "N") of booster battery, and finally to negative terminal of discharged battery – taking care that jumper clamps do not contact each other.

Reverse this sequence exactly when removing the jumper cables.

CAUTION: Any procedure other than the above could result in personal injury caused by electrolyte squirting out the battery vents, damage or injury due to battery explosion, and/or damage to the charging system of the booster vehicle's or immobolized vehicle's charging system. Do not attempt to jump start a car having a frozen battery because the battery may explode. If a frozen battery is suspected, open and examine all fill vents on the battery. If ice can be seen, or the electrolyte fluid cannot be seen, do not attempt to start with jumper cables.

### **Changing Wheels**

Do not attempt repairs on heavily traveled roads or highways. Drive the car off the road to a position on as level a surface as possible. Shut off the engine, fully apply the parking brake and place automatic transmission shift lever in "Park" position or the manual transmission lever in reverse gear. Proceed with changing the wheel as follows:

- From the luggage compartment remove spare wheel and tire, jack, jack base and combination jack handlewheel nut wrench. Place the jack lever in the "UP" position.
- Attach the jack pad to the column assembly. On station wagons the jack lift pad has two pin positions. Use the upper pin marked "Front" to raise the front of the car and the lower pin marked "Rear" to raise the back of the car.
- 3. Position the jack lift pad so that the

- notch in the lift pad straddles or is next to the bumper bracket located directly behind the bumper bolts. The bumpers are notched for clearance in this area.
- Remove wheel discs or hub caps using the flat end of the jack handle.
- Loosen, but do not remove, wheel nuts by turning counterclockwise.

- Insert jack handle in jack, grasp firmly, and jack the car off the ground.
- Check stability of car on jack and then remove wheel nuts and wheel.
- Install spare wheel and install wheel nuts finger tight. Be sure the beveled end of the nuts face inward.
- 9. Place jack control lever in "down"



FRONT-ALL



REAR-EXCEPT WAGONS



REAR-WAGONS

position and lower wheel until it just touches the ground, Fully tighten wheel nuts. Lower car and remove jack. Carefully install wheel discs or hub caps.

- Replace jack and wheel in luggage compartment and tighten them securely to avoid rattles.
- 11. When possible check the pressure in the tire you just put on. For correct tire pressure, refer to the tire section inflation chart or the tire placard on the glove box door.

Illustrated instructions on jack operations and stowage are also provided on the underside of the trunk lid and on station wagons on the underside of the spare wheel cover.

CAUTION: Before jacking up the car, firmly set the parking brake, place the automatic transmission in "PARK" ("REVERSE" for manual transmission) and block the wheel diagonally opposite from the jack position. Stand clear of, and never get beneath the car when it is supported only by a jack. Always use safety stands to support the car if necessary to get underneath. Do not run the engine with one drive wheel off the ground since the car may drive through wheel remaining on the ground.

#### Towing

Proper lifting or towing equipment is necessary to prevent damage to the vehicle during any towing operation. Detailed towing information is available at your dealer and has been provided to tow truck operators responsible for movement of disabled or locked vehicles. State and local laws applicable to vehicles in tow must also be followed.

Your Oldsmobile may be towed on all four

wheels, at speeds of less than 35 MPH, for distances up to 50 miles, provided driveline, axle and transmission are otherwise normally operable. For such towing, parking brake must be released, and transmission must be in neutral and ignition lock turned to "OFF" position. Attachments must be to main structural members of the car, not to bumpers or bracketing. Safety chains or cables should be used. Remember that power brake and steering assists will not be available when engine is inoperative.

#### **Fuse Block Location**

The fuse block is mounted under the instrument panel to the left of the steering column and just behind the parking brake. For fuse specifications see "FUSE SPECIFICATIONS" in the technical section.

# APPEARANCE CARE

# Care and Cleaning of the Interior

Dust and loose dirt that accumulate on interior fabric trim should be removed frequently with a vacuum cleaner, wisk broom or soft brush. Vinyl or leather trim should be wiped clean with a damp cloth. Normal cleanable trim soilage, spots or stains can be cleaned with the proper use of trim cleaners available through General Motors dealers or other reputable supply outlets.

CAUTION: Do not use commercial paint, chrome or glass cleaners on interior, bright trim or painted surfaces. If cleaning is required, lukewarm water and a neutral soap may be used.

Before attempting to remove spots or stains from upholstery, determine as accurately as possible the nature and age of the spot or stain. Some spots or stains can be removed satisfactorily with water or mild soap solution (refer to accompanying "Removal of Specific Stains"). For best results, spots or stains should be removed as soon as possible.

Some types of stains or soilage such as lipsticks, some inks, certain types of grease, mustard, etc., are extremely difficult and, in some cases, impossible to completely remove. When cleaning this type of stain or soilage, care must be taken not to enlarge the soiled area. It is sometimes more desirable to have a small stain than an enlarged stain as a result of careless cleaning.

CAUTION: When cleaning interior soft trim such as upholstery or carpeting, do not use volatile cleaning solvents such as: acctone, lacquer thinners, carbon tetrachloride, enamel reducers, nail polish removers; or such cleaning materials as laundry soaps, bleaches or reducing agents (except as noted in the

instructions on stain removal). Never use gasoline or naphtha for any cleaning purpose. These materials may be toxic or flammable, or may cause damage to interior trim.

## Cleaning Fabrics with Cleaning Fluid

This type of cleaner should be used for cleaning stains containing grease, oil or fats. Excess stain should be gently scraped off trim with a clean dull knife or scraper. Use very little cleaner, light pressure, and clean cloths (preferably cheese cloth). Cleaning action with cloth should be from outside of stain towards center and constantly changing to a clean section of cloth. When stain is cleaned from fabric, immediately wipe area briskly with a clean absorbent towel or cheese cloth to help dry area and prevent a cleaning ring. If ring forms, immediately clean entire area or panel section of the trim assembly.

NOTE: Sometimes a difficult spot may require a second application of cleaning fluid followed immediately by a soft brush to completely remove the spot.

### Cleaning Fabrics with Detergent Foam Cleaners

This type of cleaner is excellent for cleaning general soilage from fabrics and for cleaning a panel section where a minor cleaning ring may be left from spot cleaning. Vacuum area to remove excess loose dirt. Always clean at least a full trim panel or section of trim. Mask adjacent trim along stitch or weld lines. Mix detergent type foam cleaners in strict accordance with directions on label of container. Use foam only on a clean sponge or soft bristle brush - Do not wet fabric excessively or rub harshly with brush. Wipe clean with a slightly damp absorbent towel or cloth. Immediately after cleaning fabric, dry fabric with a dry towel or hair dryer. Rewipe fabric with dry absorbent towel or 44

cloth to restore the luster of the trim and to eliminate any dried residue.

# Removal of Specific Stains

Candy — Chocolate, use cloth soaked in lukewarm water; other than chocolate, use very hot water. Dry. If necessary, clean lightly with fabric cleaning fluid.

Chewing Gum — Harden gum with ice cube and scrape off with dull knife. Moisten with fabric cleaning fluid and scrape again.

Fruit Stains, Coffee, Liquor, Wine, Soft Drinks, Ice Cream and Milk — Wipe with cloth soaked in cold water. If necessary clean lightly with fabric cleaning fluid. Soap and water is not recommended as it might set the stain.

Catsup — Wipe with cloth soaked in cool water. If further cleaning is necessary, use a detergent foam cleaner.

Grease, Oil, Butter, Margarine and Crayon

 Scrape off excess with dull knife. Use fabric cleaning fluid.

Paste or Wax Type Shoe Polish — Light application of fabric cleaning fluid.

Tar — Remove excess with dull knife, moisten with fabric cleaning fluid, scrape again, rub lightly with additional cleaner.

Blood — Wipe with clean cloth moistened with cold water. Use no soap.

Urine — Sponge stain with lukewarm soap suds from mild neutral soap on clean cloth, rinse with cloth soaked in cold water, saturate cloth with one part household ammonia water and 5 parts water, apply for 1 minute, rinse with clean, wet cloth.

Vomitus — Sponge with clean cloth dipped in clean, cold water. Wash lightly with lukewarm water and mild neutral soap. If odor persists, treat area with a water-baking soda solution (1 teaspoon baking soda to one cup of tepid water). Rub again with cloth and cold water. Finally, if necessary, clean lightly with fabric cleaning fluid.

# Care & Cleaning of the Exterior

#### Washing

The best way to preserve the finish is to keep it clean. Normally, only frequent washings are required to maintain its original beauty. Wash the car with either cold or warm (never hot) water, not in the direct rays of the sun and not while the sheet metal surfaces are hot. Never wipe dirt from dry painted surfaces because this may scratch the finish. The use of strong soaps and chemical detergents should be avoided and in any event, cleaning agents should be promptly flushed from the surface and not allowed to dry or they may streak the finish.

NOTE: Some chemical cleaners used for removing road oil and tars from painted surfaces are detrimental to acrylic finishes. When purchasing a cleaner, make sure that the instructions on the container specifically state that the contents can be used on an acrylic finish.

#### **Bright Metal Parts**

Wash all bright metal parts frequently to alleviate the destructive forces of salt, calcium chloride, salt air, exhaust gases, and industrial fallout (which may be corrosive).

Use lukewarm water and mild soap, not with a strong alkali solution, rinse thoroughly. Avoid use of bright metal polishes containing harmful abrasives.

NOTE: In severe cases, road oil and tar may be removed from bright metal parts by a chemical cleaner which is specified safe to use on all acrylic finishes.

A protective coating such as GM Chrome Gard may be applied on clean chrome surfaces which are stain and rust free. If necessary, GM Chrome Cleaner and Polish may be used to remove rust from chrome plate parts before applying a protective coating.

#### **Waxing and Polishing**

Even though the acrylic paint on your car is durable, under certain conditions it may be advisable to wax or polish your car to provide added protection, Calcium chloride and other salts, road oil and tar, tree sap. chemicals from factory chimneys and other foreign matter may damage any known automobile finish if allowed to remain in contact with the paint film. Prompt washing may not thoroughly remove these deposits. This is particulary true in geographical areas where these exposures conditions are severe. Properly applied polishes and waxes of known quality will provide the best protection. Most Oldsmobile Dealers offer polishes or waxes which can be of real value in maintaining a good paint finish.

#### Convertible Top

The folding top material will retain its luster and bright appearance with frequent washing using neutral soap suds, lukewarm water and a soft bristle brush. In the event heavy soilage or persistent stains are encountered, cleaning with a mild foaming cleanser, lukewarm water and a soft bristle brush will normally be sufficient. Regardless which cleaning method is used, a generous amount of clean rinse water must be applied to insure complete removal of soap suds from the top material and all adjacent body panels.

CAUTION: The folding top should never be subjected to volatile cleaners or household bleaches. Also, after cleaning is completed, the top material must be allowed to thoroughly dry before it is lowered.

The rear window in the back curtain may be cleaned in the same manner as all body glass. Volatile cleaning agents must be avoided as these liquids could have a deteriorating effect should they come in contact with the back curtain or any painted finish.

# Vinyl-Covered Roof Tops

Ordinarily plain water is sufficient to clean the optional vinyl tops when the car is washed frequently. However, to remove accumulated dirt and grime, use a soft, natural bristle brush with GM All Purpose Cleaner Concentrate and lukewarm water. Scrub in all directions, covering a 2-foot area at a time. Carefully, overlap each section to avoid streaking and then rinse with plenty of water to remove all suds and dirt.

#### Glass and Mirrors

Never wipe glass with dry paper or cloth or operate the wipers when the glass is dry. Dirt and insects can be removed with clear water or a mild liquid household cleaner. The use of harsh abrasives should be avoided. Periodic inspection and replacement of wiper blades will reduce the possibility of the windshield becoming scratched and will assure clear vision under adverse driving conditions.

## **Touch-Up Paint**

Nicks and chips in paint surfaces should be touched up before weathering action begins. The best time to detect them is right after the car has been washed. Touch-Up Paint to match your car's color is available at most Oldsmobile Dealers.

#### Undercoating

When applying this added protection, the undercoating material should not be applied to any moving or rotating parts. It should also be kept off air conditioner fittings and lines, body drainholes, and exhaust systems.

# **SERVICE & MAINTENANCE**

#### **Fuel Requirements**

Your Oldsmobile is designed to operate efficiently on fuel of approximately 91 Research Octane Number or higher, commonly sold in the United States and Canada. Use of a fuel which is too low in anti-knock quality will result in "spark knock" and/or "after-run". Since the anti-knock quality of all gasolines is not the same and factors such as altitude, terrain, and air temperature affect operating efficiency, knocking and/or "after-run" may result even though you are using the fuel recommended. If these conditions persist, consult your authorized Oldsmobile Dealer.

In any case, continuous or excessive knocking may result in engine damage and constitutes misuse of the engine for which Oldsmobile Division is not responsible under the terms of the New Vehicle Warranty.

NOTE: Refer to the Air Pollution Control Section regarding the importance of using unleaded or low-leaded gasolines.

### Fuel Filler Tube Location

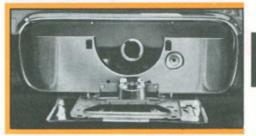


Access to the fuel tank filler tube is gained through the door in the left rear fender on station wagons and behind the rear license plate on all other models.

Gas Cap — The fuel tank filler cap has a new two-step removal and installation procedure plus a pressure-vacuum safety relief valve.

It is equipped with a double set of locking tangs. To remove:

- Rotate cap one-half turn counterclockwise to clear the first set of tangs from the slots inside the filler neck.
- This will allow any residual pressure to escape.
- Pull the cap outward and rotate onequarter turn counterclockwise to clear second set of tangs. Then remove the cap.
- To install, reverse this procedure.



NOTE: If this cap requires a replacement, only a cap with these same features should be used. Failure to use the correct cap can result in a serious malfunction of the system. Correct replacement caps may be obtained from your Oldsmobile or GM dealer.



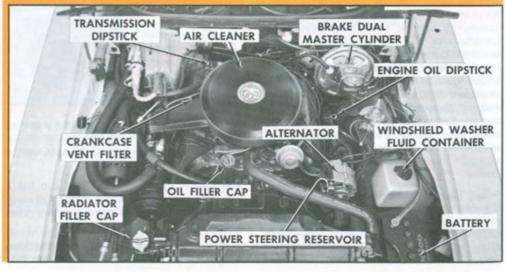
#### Safety Hood Latches

The hood is unlatched in two steps by means of disengaging the primary and secondary levers. The primary lever is accessible just below and to the right of the center grille when viewed from the front of the car. Pulling on the "T" type handle will release the hood, but it will be prevented from opening further by a secondary latch, located between the upper center grille and hood panel just to the right of the center. This lever must be moved, allowing the

hood to be raised. After closing, always check to make sure the hood is properly secured.

Every 4 months or 6,000 miles, whichever occurs first, lubricate hood latch and hood hinge assembly as follows:

- Wipe off any accumulation of dirt or contamination on latch parts.
- Apply Lubriplate or equivalent to latch pilot bolts and latch locking plate.
- Apply light engine oil to all pivot points



in release mechanism, as well as primary and secondary latch mechanisms.

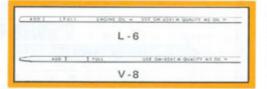
- 4. Lubricate hood hinges.
- Make hood hinge and latch mechanism functional; Check to assure the assembly is working correctly.

# Engine Oil Recommendations

Use only engine oil which meets oil quality standard GM 6041-M. High quality oils which are intended for service MS and pass car markers' tests are of this quality. The oil change interval (see paragraph on "Engine Oil Change Interval") and the new vehicle warranty are based on the use of oils that meet these requirements.

NOTE: Non-detergent and other low quality oils are specifically not recommended. The use of proper engine oils and oil change intervals are your best assurance of continued reliability and performance from your Oldsmobile engine.

Checking Oil Level — The engine oil should be maintained at the proper level. The best time to check it is before operating the engine or as the last step in a fuel stop. This will allow the normal oil accumulation in the engine to drain back in the crankcase. To check the level, remove the oil level gauge rod (dip stick), wipe it clean and reinsert it for an accurate reading. The oil gauge rod is marked "FULL" and "ADD". The oil level should be maintained within the margin, neither going above the "FULL" line nor below the "ADD" line. Reseat the gauge rod firmly after taking the reading.



NOTE: The oil gauge rod is also marked, "Use GM 6041-M Quality MS Oil," as a reminder to use only high quality oils as prescribed under "Engine Oil Recommendations."

Supplemental Engine Oil Additives - The regular use of supplemental additives is specifically not recommended and will increase operating costs. However, in cases of specific problems which may arise under certain conditions, additive supplements are available that can effectively and economically solve these problems without causing other difficulties. For example, if higher detergency is required to reduce varnish and sludge deposits resulting from some unusual operational difficulty, a thoroughly tested and approved concentrate -"Engine Oil Supplement" — is available at your Oldsmobile Dealer. It is suggested that, in the event of an operational problem, you consult your dealer for advice.

Ventilation Filter (All V-8) — Remove the crankcase ventilation filter at each change of the oil filter (more often under dusty conditions), wash in kerosene, dip in engine oil, allow excess oil to drain and reinstall.

Engine Oil Change Interval — Change oil each 4 months, If more than 6,000 miles are driven in a 4-month period, change oil each 6,000 miles.

In certain types of service including:

- operation under dusty conditions,
- trailer hauling,
- extensive idling, or
- short trip operation at freezing temperatures (engine not thoroughly warmed up)

the oil change interval should not exceed 2 months, or 3,000 miles, whichever occurs first.

Operation in dust storms may require an immediate change of oil. See your Oldsmobile Dealer for advice on the frequency of oil and filter changes under unusual driving conditions.

The preceding recommendations apply to the first change as well as subsequent oil changes. The oil change interval for your Oldsmobile engine is based on the use of oils that meet the requirements indicated in the section on "Engine Oil Recommendations" Oil change intervals longer than those listed will result in serious

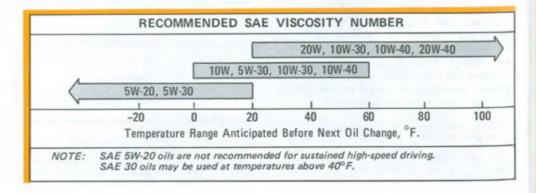
reductions in engine life and may affect Oldsmobile's obligation under the provisions of the new vehicle warranty.

A high quality MS oil meeting General Motors Standard GM 6041-M was installed in your engine at the factory. It is not necessary to change this factory-installed oil prior to the recommended normal change period. However, the oil level should be checked more frequently during the break-in period since somewhat higher

oil consumption is normal until the piston rings become seated.

Recommended Viscosity — The proper viscosity helps assure good cold and hot starting by reducing friction and thus increasing cranking speed. The following chart will serve as a guide for selecting the proper oil viscosity.

Engine Oil Filter Replacement — The engine oil filter should be replaced at the



first oil change and every second oil change thereafter. This recommendation is based on the use of engine oils that meet the requirements indicated in the section on "Engine Oil Recommendations," and the use of a quality oil filter. AC Oil Filters provide maximum engine protection.

# Transmission Fluid Recommendations

Automatic—General Motors DEXRON® Automatic Transmission Fluid, Part No. 1050568, and United Delco DEXRON® Automatic Transmission Fluid, Part No. 301-HD, which have been especially formulated and tested for use in your automatic transmission are recommended. Other automatic transmission fluids identified with the mark DEXRON® are also recommended.

Check the fluid level at each engine oil change period. To make an accurate fluid level check:

 Drive car several miles, making frequent starts and stops, to bring transmission

- up to normal operating temperature (approximately 180-190°F).
- 2. Park car on a level surface.
- Place selector lever in "Park" and leave engine running.
- 4. Remove dipstick and wipe clean.
- 5. Reinsert dipstick until cap seats.
- 6. Remove dipstick and note reading.

If fluid level is at or below the "ADD" mark, add sufficient fluid to raise the level to the "FULL" mark. One pint raises the level from "ADD" to "FULL". Do not overfill.

Under normal driving conditions, the transmission fluid should be changed every 24,000 miles. If your car is driven extensively in heavy city traffic during hot weather, or is used to pull a trailer, change fluid every 12,000 miles. Likewise, operators of cars in commercial use (such as taxicab, limousine or patrol car service) where the engine idles for long periods, should change fluid every 12,000 miles.

Manual — Check lubricant level at each engine oil change and add, as required, SAE 80 (preferred) part number GM-1051066 or SAE 90 GL-5 gear lubricant. Periodic or seasonal changes are not recommended.





The inhibited year-around engine coolant, used to fill the cooling system at the factory is a high quality solution that meets General Motors Specification 1899-M. This factory-fill coolant solution is formulated to withstand two full calendar years of normal operation without draining or adding inhibitors, provided the same concentration of coolant is added if the system needs additional fluid between drain periods. The

original factory-fill coolant provides freezing protection to  $-20^{\circ}\text{F}$  ( $-32^{\circ}\text{F}$  in Canada) and is required for summer cooling.

Each year, the cooling system should be serviced as follows:

- Wash the radiator cap thoroughly with clean water.
- 2. Check coolant level.
- 3. Check freeze protection.
- Pressure test system. The system must hold 15 to 18 psi.
- 5. Inspect all hoses and clamps.

NOTE: Radiator cap must be tight when reinstalled. Make certain red stripe on cap lines up with red stripes on radiator upper support.

Every two years, the cooling system should be serviced as follows:

- Drain coolant, when hot, through the radiator drain valve.
- Close valve and add sufficient plain water to fill system.

- Run engine until normal operating temperature is reached.
- Drain and refill the system as described in steps 1, 2, and 3 a sufficient number of times until the drained liquid is colorless.
- Any hose showing an indication of leaking or being abnormally hard or soft should be replaced.
- Allow system to drain completely and then close radiator drain valve tightly.
- Add the necessary amount of high quality inhibited glycol base coolant meeting GM Specification 1899-M to provide the required freezing and corrosion protection (at least to -20°F, or -32°F in Canada).

NOTE: Addition of supplemental additives and other available materials which have not been specifically approved by GM are not normally required in your car. Use of these materials will result in unwarranted operating expense.

- Run engine until normal operating temperature is reached.
- Check and adjust level of coolant after system has cooled sufficiently to remove radiator cap.

NOTE: Alcohol or methanol base coolants or plain water are not recommended for your Oldsmobile at any time.

It is the owner's responsibility to keep the freeze protection at a level commensurate with the temperatures which may occur in the area in which the vehicle will be operated. Regardless of whether freezing temperatures are or are not expected, cooling system protection should be maintained at least to -20°F to provide adequate corrosion and overheating protection. When coolant additions are required because of coolant loss or to provide additional protection against freezing at temperatures lower than -20°F (-32°F in Canada), a sufficient amount of an ethylene glycol base coolant meeting GM Specification 1899-M should be used

#### THERMOSTAT

The cooling system is protected and controlled by a thermostat installed in the engine coolant outlet to maintain a satisfactory operating temperature of the engine. This thermostat is designed for continuous use through both Winter and Summer and need not be changed seasonally. When replacement is necessary, specify United Delco parts.

#### CAUTION: RADIATOR CAP

- To prevent loss of coolant and avoid the danger of being burned, coolant level should be checked, and coolant added only when engine is cool.
- Do not remove radiator cap while engine and radiator are still hot, because the cooling system will blow out scalding fluid and steam under pressure.

#### To remove cap when engine is cool:

 Slowly rotate cap counterclockwise to detent (DO NOT PRESS DOWN WHILE ROTATING.)

- Wait until any residual pressure is relieved-as indicated by a hissing sound.
- Press down on cap while continuing to rotate counterclockwise.

Radiator pressure caps should be checked by a qualified mechanic periodically for proper operation and replaced as required with the applicable AC type.

#### Air Conditioning

IMPORTANT: Have a thorough service inspection performed before operating the unit at the beginning of the cooling season or as otherwise indicated as follows:

- Check refrigerant and replenish as necessary. Over the period of a year, the system may lose refrigerant through normal operation.
- Check and adjust compressor belt tension.
- Remove road accumulation from condenser (bugs, etc.) at least every 2,000 miles.

#### Air Cleaner

The air cleaner is a disposable type element. Replace the element every 24,000 miles. Do not wash, oil, or clean with air hose. The air cleaner will require more frequent service under dusty conditions. Your Oldsmobile Dealer can advise you on the proper interval. For maximum protection specify an AC ACron air filter element.

The engine air cleaner should be installed at all times unless temporary removal is necessary during repair or maintenance of the vehicle, because in the absence of the air cleaner backfiring could cause fire in the engine compartment.

#### **Ball Joints**

The ball joints should be lubricated at every engine oil change, using a water resistant E.P. chassis lubricant, which meets GM Specifications 6031-M. Inspect seals for damage at each lubrication.

#### **Brake Lining Inspection**

Brake linings should be periodically inspected for wear by a qualified technician. The frequency of this inspection depends upon the driving conditions such as traffic or terrain, and also the driving techniques of individual owners. Your Oldsmobile Dealer is best qualified to advise you as to how often this inspection should be performed. The effectiveness of the parking brake is related to rear brake lining wear and should be adjusted at the time of lining inspection. If replacement parts are required, specify General Motors and United Delco parts.

## **Brake Master Cylinder**

Check the fluid level at each oil change period. Wipe off the brake cylinder filler cap and unsnap the retainer. On all standard and power brakes, the fluid level must be maintained at 1/4 inch below the top of EACH reservoir with Delco Supreme No. 11 Hydraulic Brake Fluid or equivalent.

When replacing the cap be sure to fasten the retainer securely.

#### Carburetor

To meet Federal Exhaust Emission Requirements and to obtain maximum engine performance and fuel economy, carburetor idle speeds should be checked as recommended in the Maintenance Schedule. If engine stalls, idles too fast or idles roughly, it should be adjusted. The carburetor fuel inlet filter should be replaced every 12 months, or more often, if necessary.

NOTE: Some engines will increase in idle speed during the break-in period. If this occurs, an idle speed adjustment should be made. Refer to label in engine compartment for correct specifications.

## Clutch Pedal Adjustment

The pedal should be adjusted from time to time so that it has free travel before the clutch actually begins to disengage. The pressure of one finger should be enough to push the pedal in about 3/4 inch to 1 inch

before resistance of the clutch springs is felt. If there is little or no "pedal (clutch) lash," the clutch may be slipping and this will cause it to wear faster. If there is too much "pedal lash," the clutch may not disengage completely, causing gear shifting trouble. When "pedal lash" is less than ½ inch or more than 1 inch, an adjustment should be made by your Oldsmobile Dealer.

#### **Differential**

Standard — Check lubricant level at each engine oil change period and add lubricant, if necessary, to fill to level of filler plug hole. Use SAE 80 or SAE 90 GL-5 Gear Lubricant which are available at your Oldsmobile Dealer. Periodic or seasonal changes are not recommended.

Anti-Spin — (Requires special lubricant properties.) Check lubricant level at each engine oil change and add, as required, only with special lubricant Part Number GM-1051022 available at your Oldsmobile Dealer to assure proper function of the

unit. It is necessary to change the lubricant only at the first 12 months or 12,000 miles, whichever occurs first, except under heavy duty operating conditions such as trailer hauling. For heavy duty operations, it is recommended that the lubricant be replaced every 12,000 miles.

## Distributor and Spark Plugs

To meet Federal Exhaust Emission Requirements and to obtain maximum engine performance and fuel economy, engine tune-up operations should be performed at the service intervals recommended in the Maintenance Schedule. This includes adjusting or replacing the distributor points, setting the timing, cleaning and gapping or replacing the spark plugs.

### **Energizer (Battery)**

It is important that the Energizer receive the following care:

- Check the fluid level in each cell at each engine oil change or once each month, whichever occurs first, and more often in hot weather. If low, add distilled water to bring the level to the bottom of the split ring in the cell filler well. Do not overfill and never add any substance to the fluid except colorless, odorless drinking or distilled water.
- Keep your Energizer, Energizer cable clamps, and Energizer hold-down bracket clean. Cleaning should be done every 12 months. Use a brush and a solution of ammonia and water or baking soda and water. Flush off with clear water. After cleaning, apply petroleum jelly or petrolatum to Energizer cable clamps and terminals to retard corrosion.
- If Energizer performance becomes questionable, have your dealer give the Energizer a "421 Test."

For maximum wattage requirements specify a Delco Energizer at replacement time. BATTERY—GAS WARNING: Since normal battery or Energizer chemical action generates hydrogen gas which is explosive when mixed with air, never expose the battery to an open flame or electric spark. Also, avoid getting battery fluid, which is a sulfuric acid solution, on skin, on clothing or other fabrics, or on painted surfaces. Eye protection should be worn while working on the battery for any reason.

Hydrogen gas may be released by a battery and is generally present when the battery has been, or is charging. If the booster battery is part of another vehicle's electrical system, the booster battery should be treated carefully when using jumper cables—follow exactly the procedure outlined, being careful not to cause sparks which could ignite any hydrogen which might be present when attaching jumper cable clips to the two batteries.

CAUTION: Do not attempt to jump start a frozen battery. If a frozen battery is suspected, open and examine all fill vents on the battery. If ice can be seen, or the electrolyte fluid cannot be seen, do not attempt to start with jumper cables.

#### Front Wheel Bearings

Clean, inspect and repack with a good high melting point wheel bearing grease only when brake maintenance necessitates removal of front drums or discs; otherwise, no periodic maintenance is required.

#### Linkage and Body Lubrication

Every engine oil change the transmission and Cruise Control linkage, hood hinges, stops and latches should be lubricated. The following points, requiring body lubrication, should also be checked and lubricated every engine oil change: hinges on all doors, fuel filler door, trunk lid, door lock striker, door jamb switches, and convertible top linkage.

#### Positive Crankcase Ventilation Valve

At the first oil change, the operation of the P.C.V. valve should be inspected. The 56

P.C.V. valve should be replaced and the system hoses and fittings inspected and cleaned or replaced, if necessary, every 24 months or 24,000 miles, whichever occurs first, more often under dusty driving conditions. At replacement time specify an AC P.C.V. valve.

NOTE: If the positive crankcase ventilator valve should become clogged, the engine idle will be adversely affected. Therefore, if the engine idle becomes too slow or rough, the ventilator valve should be checked before any carburetor adjustments are made to compensate for the trouble.

#### **Power Steering System**

Check the fluid level in the pump reservoir at each engine oil change period with fluid at operating temperature. Add fluid as necessary. Fill reservoir only to the mark. Use Power Steering Fluid, Part Number GM-1050017. If not available, use General Motors DEXRON Automatic Transmission Fluid, Part Number GM-1050568. Replace fluid only if necessary to disassemble.

#### Steering Linkage

The steering linkage (tie rods, relay rod and idler arm support) should be lubricated, using a water resistant E.P. chassis lubricant that meets GM specifications 6031-M, at every engine oil change and seals inspected for damage.

#### Tires

The factory installed tires on your car are selected to provide the best all around tire performance for all normal operation. When inflated as recommended in the accompanying tire inflation pressure table, they have the load carrying capacity to operate satisfactorily at all loads up to and including the full rated load specified in that table at all normal highway speeds. In addition, for those owners who prefer the utmost in comfort, optional tire inflation pressures may be used when loads of five passengers or less are carried.

For the added convenience of owners, many Oldsmobile dealers are equipped to

handle tire warranty adjustment on certain makes of tires provided on 1971 Oldsmobile cars.

Tire Traction — A decrease in driving, cornering, and braking traction occurs when water, snow, ice, gravel, or other material is on the road surface. Driving practices and car speed should be adjusted to the road conditions.

When driving on wet or slushy roads, it is possible for a wedge of water to build up between the tire and road surface. This phenomenon, known as hydroplaning, may cause partial or complete loss of traction, which adversely affects vehicle control and stopping ability. To reduce the possibility of traction loss, the following precautions should be observed:

- Slow down during rainstorms or when roads are slushy.
- Slow down if road has standing water or puddles.
- 3. Replace tires when tread wear indica-

tors are visible. (See safety checks section.)

4. Keep tires properly inflated.

For temporary assistance when traction is lost on ice or snow, the use of AC Liquid Tire Chain is recommended.

#### INFLATION PRESSURE

The tire inflation pressures listed in the accompanying table have been selected to provide you with the best tire life and riding comfort over the full range or normal driving conditions.

The use of improper tire inflation pressures can affect tire life and load carrying capacity, and may affect vehicle handling. Inflation pressures should be checked at least once a month (and preferably oftener) to insure that the right amount of air is contained in the tires. With regard to tire life, too little air pressure allows abnormal deflection of the tire causing excessive operating temperatures, while too much air pressure prevents normal deflection, making the cord body more vulnerable to road impacts.

# RECOMMENDED TIRE INFLATION PRESSURES (Pounds Per Square Inch Cool)

Models	For Al	Inflation I Loads uding Rated	Optional Inflation For Reduced Loads					
All Except Station Wagons Equipped With:	Passer 200 Lbs	o 6 ngers + . Luggage bs. Load)	1 to 5 Passengers (750 Lbs. Maximum Load					
L-6 or 350 V-8 Engine	Front	Rear	Front	Rear				
and 455 V-8 Engine			24 Lbs.	24 Lb:				
Cutlass Station Wagons	Passer 300 Lbs.	o 6 ngers + . Luggage bs. Load)	1 to 5 Passengers (750 Lbs. Maximum Load)					
	Front	Rear	Front	Rear				
	24 Lbs.	32 Lbs.	22 Lbs.	26 Lbs				

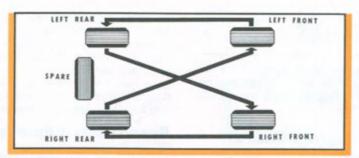
Use of optional inflations is allowable only with a reduced load (one to five passengers). When operating at loads greater than the optional reduced load, the inflation pressure must be increased to the standard inflation for full rated loads.

- Tire inflation pressure may increase as much as 6 pounds per square inch (psi) when hot.
- 2. For continuous high speed operation (over 75 mph) increase tire inflation pressure 4 pounds per square inch over the recommended pressures up to a maximum of 32 pounds per square inch cold for load range B tires. Sustained speeds above 75 mph are not recommended when the 4 pounds per square inch adjustment would require pressures greater than the maximum stated above.
- Cold tire inflation pressure: after vehicle has been inoperative for 3 hours or more, or driven less than 1 mile. Hot tire inflation pressure: after vehicle has been driven 10 miles or at speeds of more than 60 miles per hour.
- Station Wagon loads should be distributed as far forward as possible.
- Vehicles with luggage racks do not have a vehicle load limit greater than specified.

	TIRE USA	AGE							
L6 Engine a 350 V8 En without Air Conditio  All F-85 and Cutlass (Except Station Wagons & Vista Cruiser)  L6 Engine a 350 V8 En with Air Condition	Equipment	Standard	Optional						
	L6 Engine and 350 V8 Engine without Air Conditioning	F78 x 14 Black	F78 x 14 G70 x 14 G70 x 14 8.25 x 14	White Letters White Stripe					
	350 V8 Engine with Air Conditioning and 455 V8 Engine	G78 x 14 Black		White Letters* White Stripe*					
	442	G70 x 14 White	G70 x 14 G70 x 14 8.25 x 14						
Cutlass Station Wagons & Vista Cruiser	All	H78 x 14 Black	H78 x 14 8.55 x 14						

<sup>\*</sup>Coupes and Convertibles Only.

All Standard and Optional Tires are Load Range B, Fiberglass Belted Polyester Cord Except Export Tires which are Nylon.



When towing trailers, the allowable passenger and cargo load must be reduced by an amount equal to the trailer tongue load on the trailer hitch.

Only those tires of the size shown on the adjacent table are recommended for use on Oldsmobiles. Use of any other size tire may seriously affect ride, handling, ground clearance, tire clearance, and speedometer calibration. To achieve best all around vehicle handling performance, fiberglass belted tires and bias ply tires should not be mixed on the same car. Because of possible adverse effects on vehicle handling, do not mix radial ply tires with other type tires on the same vehicle.

Tire Rotation Information — To equalize wear it is recommended that the four road tires to be rotated every 6,000 miles in accordance with diagram. It is not necessary to rotate the spare. Upon rotation, tire pressures must be adjusted (front and rear) in accordance with the recommendations in the tire inflation pressure table.

# Operation in Foreign Countries

If you plan to operate your Oldsmobile outside the continental limits of the United States or Canada, there is a possibility that the best fuels available are so low in anti-

knock quality that excessive knocking and serious engine damage may result from their use. To minimize this possibility, write to Oldsmobile Division, Service Department, Lansing, Michigan 48921, giving:

- The vehicle identification number (on plate on instrument panel ahead of the steering wheel and visible through the windshield, or from registration slip or title).
- The country or countries in which you plan to travel.

You will be furnished details of adjustment or modifications which should be made to your engine at your Oldsmobile Dealership prior to your departure. Failure to make the necessary changes to your car and subsequent operation under conditions of continuous excessive knocking constitutes misuse of the engine for which the Oldsmobile Division is not responsible under the terms of the Oldsmobile New Vehicle Warranty.

After arriving in a foreign country, determine and use the best fuels available.

# AIR POLLUTION CONTROL SYSTEMS

# What You Should Know About Air Pollution Control Systems and the Service They Require

#### Source of Emissions

During the combustion process in an automotive engine, some of the fuel (hydrocarbons) fail to burn completely and is discharged into the engine crankcase or exhaust system. Additional hydrocarbons are emitted into the atmosphere through evaporation of gasoline vapors from the fuel tank and carburetor. Of the total hydrocarbons coming from uncontrolled automobiles, about 20 percent are emitted from the crankcase, 20 percent from the fuel system and 60 percent from the engine exhaust.

In addition to hydrocarbons, carbon

monoxide and oxides of nitrogren are also formed during the combustion process. These are also discharged into the exhaust system.

#### What General Motors Has Done

Since research on the control of vehicle emissions first began some 20 years ago, General Motors has developed a number of control systems which are highly effective in reducing undesirable emissions.

(These systems are discussed in some detail in the following pages of this section.) The progress made is evidenced by a reduction in hydrocarbon emissions of 80 percent since 1960. Control of hydrocarbon emissions is important since, when subjected to sunlight under the proper conditions, they react with other gases to form photochemical smog, which is so prevalent in Los Angeles.

In addition, carbon monoxide emissions have been reduced by about 65 percent compared with 1960 model cars without controls. Although carbon monoxide does not enter into the complex photochemical smog reaction, it is toxic at high concentrations and thus, has been controlled to prevent high atmospheric concentrations.

#### **Recent Developments**

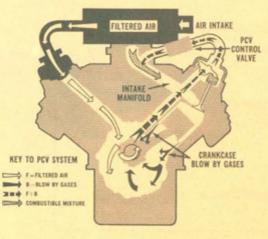
Another important advancement in air pollution control has been the reduction in lead level or elimination of lead from some grades of gasoline. (Certain lead compounds have been used for many years as additives to increase octane ratings.) All 1971 General Motors cars including your Oldsmobile are designed to operate on unleaded or low-lead (zero to 0.5 grams per gallon) gasolines. However, any gasoline with 91 Research Octane Number or higher will satisfy your engine's octane requirements. Use of unleaded or low-lead gasoline will keep your engine running efficiently and play an important part in reducing exhaust emissions of hydrocarbons and particulates.

# Your Role in Controlling Air Pollution

 Use Unleaded or Low-Lead Fuels — To obtain maximum results in the reduction of automotive emissions, use an unleaded gasoline. If such gasoline is not available, you may use a leaded regular grade gasoline.

 Have The Air Pollution Control Systems on Your Car Serviced Regularly — The following pages of this section describe the emission control systems on Oldsmobile vehicles and provide information on their proper maintenance. By following these recommended maintenance services you will help assure cleaner air and provide a better running, longer lasting engine and greater all around satisfaction, economy and performance.

## Positive Crankcase Ventilation (PCV)



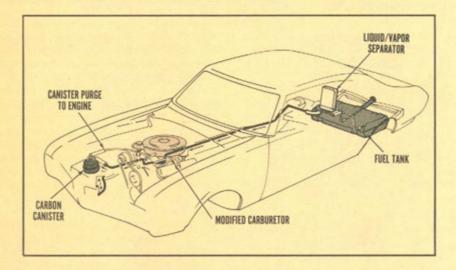
OPERATION: All General Motors, gasoline engine powered vehicles are equipped with Positive Crankcase Ventilation—a system which permits no crankcase emission to be discharged into the atmosphere. To function properly, the system depends on

the PCV Valve which returns blow-by gases to the combustion chamber where they are burned.

MAINTENANCE: This valve must be clean in order to maintain efficient engine operation. An inspection of the ventilation filter should be made at the first oil change (4 months or 6,000 miles, whichever occurs first). At each subsequent oil filter change, more often under dusty conditions, the ventilation filter should be washed in kerosene, dipped in engine oil. drained and re-installed. Under normal driving conditions, the PCV Valve should be replaced every 24 months or 24,000 miles, whichever occurs first, and all hoses and fittings should be inspected and cleaned or replaced, as necessary. Replace the PCV Valve and inspect related parts every 12 months or 12,000 miles when the vehicle is used in a service requiring more frequent engine oil change as covered in the maintenance schedule.

NOTE: Emission control systems in this section are illustrated on V-8 engines; systems on 6 cylinder engines are similar.

#### **Evaporation Control System**



OPERATION: All General Motors passenger cars and light trucks are equipped with an Evaporation Control System. This system is designed to minimize the escape of fuel vapors to the atmosphere, Included in

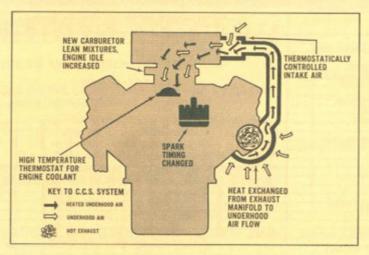
the system are a special fuel tank, liquidvapor separator, carbon canister, canister purge hoses, and carburetor modifications. Fuel vapors which would otherwise escape to the atmosphere are directed into the carbon canister. The carbon absorbs the vapors and stores them. The vapor is removed from the canister during periods of engine operation as manifold vacuum draws the vapors into the engine and burns them.

NOTE: The General Motors Evaporation Control System is designed to control evaporation losses from your car under normal conditions using 9 lb. Reid Vapor Pressure fuel specified by Federal and California test requirements. However, if you should use fuel of abnormally high volatility for existing temperature conditions, you may detect a gasoline odor during or after driving in heavy traffic. If you find this objectionable, you may prefer to use a lower volatility fuel.

MAINTENANCE: For proper system performance, periodic canister filter servicing is required. Every 12 months or 12,000 miles, whichever comes first, (more often under dusty conditions) the filter in the base of the canister should be replaced and the canister inspected.

NOTE: Should it ever be necessary to replace the fuel tank cap, use only the specified cap.

## **Controlled Combustion System (CCS)**



OPERATION: The Controlled Combustion System is entirely separate from the Positive Crankcase Ventilation System and is designed to reduce pollutants in the exhaust by altering the combustion process. CCS is a combination of design fea-

tures including a special air cleaner which incorporates thermostatic control of heated air to the carburetor, a special calibrated carburetor and distributor and a modified combustion chamber design.

MAINTENANCE: Complete effectiveness of the system, as well as full power and performance, depend upon engine idle speed, ignition timing, and dwell being set according to the specifications shown on a label under the hood. These adjustments should be checked at the first oil change (4 months or 6,000 miles, whichever comes first). Subsequent checks should be made at 12 month or 12,000 mile intervals, whichever comes first. These adjustments are also included as part of the quality tune-up recommended at the same intervals.

#### Do Your Share For Cleaner Air!

- Use unleaded or/low-lead fuels.
- Follow the periodic service recommendations.

NOTE: For your convenience, all of the recommended services for air pollution control systems previously discussed are summarized by time and mileage intervals in Section 8, "Maintenance Schedule", of this manual.

# 1971 OLDSMOBILE MAINTENANCE SCHEDULE

	MAINTENANCE INTERVAL (Time in Months)											
MAINTENANCE SERVICE		8	12	16	20	24	28	32	36	40	44	48
ENGINE OIL—Change	X	X	X	X	X	X	X	X	X	X	X	X
FLUID LEVELS, All-Check and Add if Necessary (except manual steering gear)												
TIRE AND WHEEL CONDITION—Inspect												
BRAKE FLUID LEVEL-Check; BRAKE LINES AND HOSES-Inspect												
STEERING LINKAGE-Inspect; EXHAUST SYSTEM-Inspect												
POWER STEERING BELT, FLUID LEVEL, PIPES AND HOSES-Check					EAC	H OIL	. CHA	NGE				
LUBRICATE-												
STEERING LINKAGE AND BALL JOINTS-(Check seals for damage)												
HOOD STOPS, HINGES, LATCHES AND ALL BODY HINGES												
LINKAGE (Transmission, Cruise Control, Manual Shift and Clutch)						2						
ENGINE OIL FILTER—Replace	X		X		X		X		X		X	
EMISSION CONTROL ADJUSTMENTS—												
SPARK PLUGS-Clean and Gap or Replace (Not required at first 4-month interval)												
DISTRIBUTOR POINTS-Adjust or Replace and Set Timing	X		X			X			X			X
CARBURETOR-Adjust Idle Speeds												
P.C.V. VALVE—Replace									ER OCC			
VENTILATION FILTER L-6-Replace	EV	/ERY	24 MO	NTHS		,000 M	ILES (	WHICH	HEVER	OCCI	JRS F	RST
VENTILATION FILTER V-8—Clean and Re-oil	X		X		X		X		X		X	-
CANISTER FILTER-Replace			X			X			X			X
BATTERY-Clean terminals and cables (except side terminal battery)			X			X			X			X
HEADLIGHTS-Check Aim			X			X			X			X
CARBURETOR—Replace Fuel Inlet Filter			X			X			X			X
COOLING SYSTEM-Pressure Test, Wash Radiator Cap and Add Coolant if Necessary	_		X			X		_	X			X
BRAKES-Inspect	AT LEAST EVERY 12,000 MILES											
BRAKE SYSTEM WARNING LIGHT-Check Operation				-	10000	X						X
ENGINE COOLANT-Service System and Install New Coolant		_				X						X
SPEEDOMETER CABLE—Lubricate						X						X
AIR CLEANER ELEMENT—Replace		-				X						X
AUTOMATIC TRANSMISSION—Change Fluid—Service strainer				-		X	-					X
AIR CONDITIONER-Check Operation and Service as Needed									SEAS			
FRONT WHEEL BEARINGS-Repack	ONLY WHEN BRAKE MAINTENANCE REQUIRES DRUM OR ROTOR REMOVAL											
TIRE PRESSURES, All Including Spare—Check When Cold	AT LEAST ONCE A MONTH EVERY 6,000 MILES											
TIRES (Except spare) - Rotate	-											
WHEELS-Align and Balance	AS REQUIRED  X AS REQUIRED											
MANUAL TRANSMISSION CLUTCH—Check and Adjust	X				P	S RE	UUIRE	U				

The maintenance chart contains a complete summary of the scheduled maintenance recommended for your vehicle,

#### FOOTNOTES TO THE MAINTENANCE SCHEDULE

EXCEPTIONS TO THE MAINTENANCE SCHEDULE FOR HIGH MILEAGE AND ADVERSE DRIVING CONDITIONS

Exceptionally high mileage driver should change oil at six thousand mile interval when this occurs in less than 4 months.

ENGINE OIL -

Under adverse or heavy-duty operations such as dusty conditions, trailer hauling, extensive idling, numerous short trips or prolonged operation at freezing temperatures, change engine oil every 2 months or at three thousand mile intervals, whichever occurs first.

EMISSION CONTROL ADJUSTMENTS—Perform at first oil change and at 12 months or 12,000 mile intervals thereafter.

AIR CLEANER ELEMENT-Replace every 24,000 miles or more often as required when operating under dusty conditions.

AUTOMATIC TRANSMISSION—HEAVY DUTY OPERATION — Change fluid and service strainer every 12,000 miles.

ANTI-SPIN DIFFERENTIAL—HEAVY DUTY OPERATION— Change fluid every 12,000 miles,

### **Recommendations for Filters**

Item	Usage	Recommendation					
Engine Oil Filter	All V-8 250 L-6 Engine	AC Type PF 30 AC Type PF 25					
Engine Air Cleaner Element	250 L-6 Engine V-8 2 Bbl. Engines V-8 4 Bbl. Engines	AC Type A 169CW AC Type A 331C AC Type A 212CW					
Carburetor Fuel Filter	250 L-6 Engine All V-8 Engines	AC Type GF 427 AC Type GF 441					
Positive Crankcase Ventilator Valve	250 L-6 Engine All V-8 Engines	AC Type CV 723C AC Type CV 679C					
Crankcase Ventilation Filter	All	No Replacement Required					
Canister Filter	All	RPD					

# **SPECIFICATIONS**

### **Identification Numbers**

Vehicle Identification Number—This is the legal number of the vehicle which is embossed on a plate attached to the top of the instrument panel on the driver's side and is easily seen through the windshield from outside the car. It is also imprinted on the Protect-O-Plate and appears on the Vehicle Certificates of Title and Registration.

Body Identification Number—The body style number, body serial number, trim number and paint code are shown on a plate affixed to the left side of the cowl and can be seen when the hood is raised.

Engine Identification Number — The L-6 Engine has a DATE-CODE stamped on the right side of the engine block, directly to the rear of the distributor. All V-8 engines have the engine unit number stamped on the engine oil fill tube.

### **Engine Specifications**

ENGINE	250 L-6 1 Bbl.	350 Z Bbl.	350 4 вы.	455 2 BЫ.	455 4 Bbl.	455 Performance	
Bore and Stroke	3.87 x 3.53	4.057 x 3.385	4.057 x 3.385	4.125 x 4.250	4.125 x 4.250	4.125 x 4.250	
Compression Ratio	8.5 to 1	8.5 to 1	8.5 to 1	8.5 to 1	8.5 to 1	8.5 to 1	
Cubic Inch Displacement	250	350	350	455	455	455	
Horsepower (Taxable)	36	52.7	52.7	54.4	54.4	54.4	
Horsepower (Brake) Gross	145 @ 4200	240 @ 4200	260 @ 4600	280 @ 4000	320 @ 4400	340 @ 4600	
Horsepower (Brake) SAE Net	110 @ 3800	160 @ 4000	180 @ 4000	185 @ 3600	250 @ 4200	270 @ 4400	
Firing Order	1-5-3-6-2-4	1-8-4-3-6-5-7-2	1843657-2	1-8-4-3-6-5-7-2	1-8-4-3-6-5-7-2	1-8-4-3-6-5-7-2	
Code Number Prefix	VB, VF	QA, QJ, QI	QN, QP, QO, QB	TY, TX	TW, TV, TU	TT, TS	
AC Spark Plug Type							
Spark Plug Gap							
Distributor Point Dwell		SEI	E TUNE-UP LABEL	UNDER CAR HOO	D		
Ignition Timing	- 140						
Energizer (Battery) (Ampere Hours/Number Plates)	Delco Y-55 44/54	Delco R-59 61/66	Delco R-59 61/66	Delco R-71S 73/90	Delco R-71S 73/90	Delco R-71: 73/90	
Fuel Recommended	Regular	Regular	Regular	Regular	Regular	Regular	

# Technical Data

DIMENSIONS (IN INCHE	S)					CAPACITIES (continued)			
SERIES	TRE Front		WHEEL	OVERALL LENGTH	OVERALL WIDTH	FUEL TANK	UNITS	U.S. MEASURE	IMPERIAL MEASURE
Coupes and Convertibles Sedans	59.7 59.7	59.0 59.0	112.0 116.0	203.6 207.6	76.8 76.8	All Except Station Wagons Station Wagons	Gals. Gals.	20.0 23.0	16.75 19.25
Vista Cruiser	59.7 59.7	59.0 59.0	116.0 121.0	213.3 218.3	76.8 76.8	AUTOMATIC TRANSMISSION Turbo Hydra-Matic 400			
CAPACITIES				U.S.	IMPERIAL	Drain and Refill	Qts.	3.0 10.0	2.5 8.3
COOLING SYSTEM L-6 Engine			UNITS Qts. Qts.	MEASURE 13.0 14.0	MEASURE 10.75 11.50	Turbo Hydra-Matic 350 Drain and Refill	Qts. Qts.	3.0 10.0	2.5 8.3
350 V-8 Engine With Air Conditioning		:::	Ots.	16.0 17.0	13.25 14.25	MANUAL TRANSMISSION 3-SPEED (Except Floor Shift)	Pts.	3.50	3.0
455 V-8 Engine With Air Conditioning			Ots.	17.0 18.0	14.25 15.00	3-SPEED (Floor Shift and 442 Models) 4-SPEED	Pts. Pts.	4.50 2.25	3.75 1.75
(Without Heater Subtrac			Pts.	3.7	3.0	POWER STEERING Pump Only	Ots.	.6 1.2	.45 .9
ENGINE CRANKCASE Drain and Refill Unit Disassembled or Wher		oina.	Qts.	4.0	3.25	Radiator Cap Pressure Specification Thermostat Temperature Specification .			
Oil Filter			Ots.	5.0	4.25	TIRE SIZES AND PRESSURES-See			

# **Lamp Specifications**

INTERNAL LAMPS		
USAGE	QUANTITY	LAMP NO.
Instrument Cluster Lighting—Speedometer Instrument Cluster Lighting—Gas Gauge and Tell Tale Turn Signal Indicator High Beam Indicator	3* }	194
Generator Warning	1 1 3 1	161
Oil Pressure Warning (Exc. Rocket Rallye Pac) Engine Temp. Indicator (Exc. Rocket Rallye Pac)	1 1 2	168
Ash Tray Light	1 1 1 1 1 1	1445
Console Compartment	1	1895
Glove Box	1 1	563

USAGE	QUANTITY	LAMP NO.
Electric Clock (Exc. Rocket Rallye Pac)	2	1893
Map Lamp	1	563
Dome Lamp	1	211
Rear Quarter Lamps	2 }	212
Courtesy Light	2 }	90
Courtesy Light-Console	1	97
Trunk Underhood Light	1 {	631
EXTERNAL LAMPS		
License	1	97
Parking and Turn Signals	2	1157NA
Tail and Stop	2	1157
Back Up Lamps	2	1156
Headlamp-Upper Beam	2	L-4001
Headlamp-Upper and Lower Beam	2	L-4002
Side Marker-Rear (All Except Station Wagon)	2	194

When replacement is necessary, specify AC-Guide Lamps.

# **Fuse Specifications**

The following fuses are located in the fuse block on the front passenger compartment wall adjacent to the steering column. Do not use fuses of higher amperage rating than those specified below.

Usage	Name of Fuse Circuit on Fuse Block	Fuse Type and Amperes	Usage	Name of Fuse Circuit on Fuse Block	Fuse Type and Amperes
Tape Player	Radio	AGC-10	Clock	)	
Turn Signal	Dir. Sig. Back Up	SFE-20	Dome Lamp	Clk., LtrCtsy.	AGC-25
Side Marker Lamps License Lamp Underhood Lamp	Tail	SFE-20		nploy circuit breakers or hav	
Stop Lamps	Stop-Haz.	SFE-20	Headlamps	Circuit Breaker	Built-in Light Switch
Instrument Panel Lamps	Inst. Lps.	SFE-4		GM Part Number 383638 or 383639	
Windshield Wipers	Wiper	AGC-25		(Exc. Station Wagon	In Clip Behind
Heater	Heater-A/C	AGC-25	Directional Signal Flasher	and Cutlass Supreme) GM Part Number 383636 or 383637 (All Station Wagons	Instrument Panel
Transmission-Control )	Gauges-Trans.	AGC-10		and Cutlass Supreme)	
Parking Brake Lamp	oneger frens.	700.10	Hazard Warning	GM Part Number	In Fuse Block
Electric Windows } Mirror Map Lamp }	Pwr. Rly. & Accsy.	SFE-20	Air Conditioner-"Hi"	3904868 ( AGA 30	In Harness

### **Lubricant Recommendations**

ITEM	LUBRICANT
Power steering system and pump reservoir	GM power steering fluid Part No. 1050017*—if not available use DEXRON® automatic transmission fluid
Differential-standard	SAE-80 or SAE-90 GL-5 gear lubricant
Differential-Anti-Spin	Lubricant Part No. 1051022*
Manual Steering Gear	Lubricant Part No. 1051052*
Manual Transmission	SAE-80 or SAE-90 GL-5 gear lubricant
Brake system and master cylinder	Delco Supreme 11 fluid or any SAE 70R3 fluid
Clutch linkage (Man. Trans. only)	
a. Pivot points	Engine oil
b. Push rod to clutch fork joint, and cross shaft pressure fitting	Chassis grease meeting requirements of GM 6031-M
Manual transmission shift linkage, column shift	Engine oil

ITEM	LUBRICANT				
Shift linkage, floor shift	Engine oil				
Hood Latch assembly					
a. Pivots and spring anchor	Engine oil				
b. Release pawl	Light grease				
Hood hinges	Engine oil				
Automatic Transmission Shift linkage	Engine oil				
Chassis lubrication	Chassis grease meeting requirements of GM 6031-M				
Automatic transmission	DEXRON ® automatic transmission fluid				
Parking brake cables	Light grease				
Front Wheel bearings	High melting point, water-resistant grease				
Body door hinge pins, station wagon tailgate hinge and linkage, station wagon folding seat, fuel door hinge, rear compartment lid hinges	Engine oil				
Convertible door to lock wedge plates	Stick-type lubricant				
Windshield washer solvent	Part No. 1050001* GM Optikleen washer solvent				

<sup>\*</sup>All materials listed under Part Numbers may be obtained from your authorized Oldsmobile Dealer.

## **Owner Relations**

The satisfaction and goodwill of the owners of Oldsmobile products are of primary concern to your Dealer and Oldsmobile Division. Normally, any problems that arise in connection with the sales transaction or the operation of your car will be handled by your Dealer's Sales or Service Departments. It is recognized, however, that despite the best intentions of everyone concerned, misunderstandings will sometimes occur. If you have a problem that has not been handled to your satisfaction through normal channels, we suggest that you take the following steps:

STEP ONE—Discuss your problem with a member of dealership management. Frequently, complaints are the result of a breakdown in communications and can quickly be resolved by a member of the dealership management. If the problem already has been reviewed with the Sales

Manager or Service Manager, contact the Dealer himself or the General Manager.

STEP TWO—Contact the Oldsmobile Zone Office closest to you listed on the opposite page. When it appears that your problem cannot be readily resolved by the dealership without additional assistance, the matter should be called to the attention of the Zone's Service Department and the following information provided:

- Your name, address, telephone number
- Year and model car
- Dealer's name and location
- Vehicle's delivery date and mileage
- Nature of problem

STEP THREE-Contact the Customer Service Manager, Oldsmobile Central Office,

Lansing, Michigan 48921. If after an additional review of all facts involved he feels that some further action can be taken, he will so instruct the Zone. In any case, your letter will be acknowledged providing Oldsmobile's position in the matter.

When contacting the Zone or Central Office, please bear in mind that ultimately your problem likely will be resolved in the dealership, utilizing the Dealer's facilities, equipment and personnel. It is suggested, therefore, that you follow the above steps in sequence when pursuing a problem.

Your purchase of an Oldsmobile product is greatly appreciated by both your Dealer and Oldsmobile. It is our sincere desire to assist you in any way possible to assure your complete satisfaction with your vehicle.

## **Zone Office Locations**

OLDSMOBILE ZONE OFFICES-When calling for assistance, please ask for the Zone Service Department.

Atlanta, Georgia 30303 Peachtree Center Bldg. 230 Peachtree St., N.W. (404) 523-6961

Boston (Wellesley), Mass. 02181 Wellesley Office Park 40 William Street (617) 237-4700

Buffalo, New York 14203 Tishman Building 10 Lafayette Sq. (716) 854-3370

Charlotte, N. C. 28209 Park Abbey Building 4600 Park Road P.O. Box 11553 (704) 525-8311

Chicago (Park Ridge), III. 60068 Executive Plaza 205 West Touhy Ave. (312) 698-2211 Cincinnati, Ohio 45237 Hillcrest Tower - Suite 638 7162 Reading Road (513) 631-2940

Cleveland, Ohio 44116 Park-West Bldg. 20545 Center Ridge Rd. (216) 333-8484

Dallas, Texas 75201 Southland Center (214) 748-7971

Denver, Colorado 80202 1212 Security Life Bldg. 1616 Glenarm Place (303) 292-4900

Detroit (Southfield), Mich. 48075 Northland Towers, Suite 700 15565 Northland Drive (313) 357-1980 Houston, Texas 77025 Fannin Bank Bldg. 1020 Holcombe Blvd. (713) 748-2260

Indianapolis, Indiana 46205 2421 Willowbrook Pkwy. Suite 308 (317) 257-5181

Jacksonville, Florida 32207 Gulf Life Tower, Suite 1742 Gulf Life Drive (904) 398-6401

Kansas City, Mo. 64199 Commerce Towers Bldg. P.O. Box 13247 (816) 421-6414

Los Angeles (Woodland Hills), California 91364 6355 Topanga Canyon Blvd. (213) 884-9400 Memphis, Tennessee 38111 Century Building 3294 Poplar Ave. (901) 323-4566

Milwaukee, Wisconsin 53226 Mayfair Plaza 2421 North Mayfair Rd. (414) 778-0130

Minneapolis, Minn. 55435 Pentagon Office Park 4640 W. 77th Street (612) 920-3200

Newark (East Orange), N. J. 07018 Liberty Mutual Ins. Bldg. 240 S. Harrison (201) 677-1770

New York, New York 10022 General Motors Bldg. 767 Fifth Ave. (212) 486-2268 Oakland (Walnut Creek), California 94596 Lincoln-Broadway Two Bldg. 1501 North Broadway (415) 933-8282

Oklahoma City, Okla. 73105 First Fidelity Ins. Bldg. 4400 North Lincoln Blvd. (405) 424-4311 Omaha, Nebraska 68106 Univac Bldg. - Room 410 7100 W. Center Road (402) 397-0995

Philadelphia (Bala-Cynwyd), Pennsylvania 19004 Barclay Building City Line and Belmont Aves. (215) 839-3890 Pittsburgh, Pennsylvania 15222 1 Gateway Center (412) 261-0176

Portland, Oregon 97204 Executive Building 811 S.W. 6th Ave. (503) 223-7253 St. Louis, Missouri 63105 Clayton Inn Office Bldg. Suite 1100 230 S. Berniston Ave. (314) 721-4508

Washington (Silver Spring), Maryland 20910 Summit Office Bldg. 8555 16th St. (301) 585-9832

#### GENERAL MOTORS OF CANADA ZONE OFFICES

Ottawa 8, Ont. 875 Belfast Road (613) 237-5051

London, Ont. Box 5412 -Terminal "A" (519) 455-2400

Moncton, N.B. 653 St. George Street (506) 854-1500 Toronto (Don Mills), Ont. 1200 Eglington Ave., East (416) 446-5000

Calgary 2, Alta. 4220 Blackfoot Trail Box 2510 (403) 243-4621

Winnipeg 14, Man. 1345 Redwood Avenue (204) 582-2371 Regina, Sask. 581 Park Street (306) 643-2224

Montreal, Que. 5000 Trans-Canada Highway, Pointe Clair, 730 (514) 697-4940

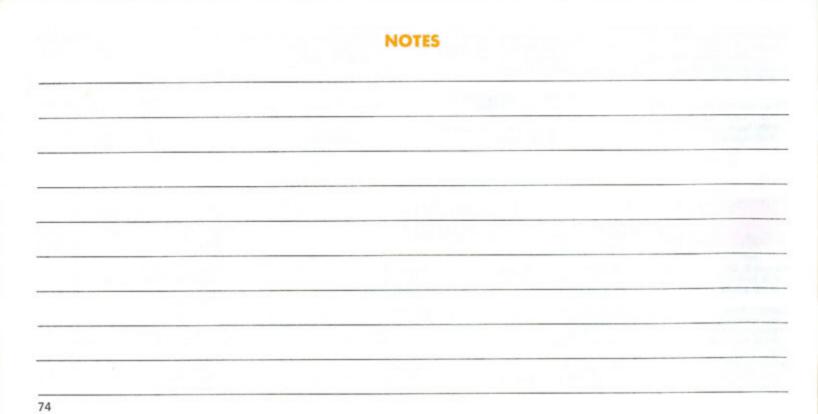
Vancouver 4, B. C. 900 Terminal Avenue (604) 684-9444

#### MEXICO

General Motors de Mexico S.A. de C.Y. Av. Ejerito Nacional No. 843 Mexico 5, D.F. 254-53921

#### HAWAII

Honolulu, Hawaii 1600 Kapiolani Blvd. Suite 714 946-3988



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# **Operating Record**

DATE	MILEAGE	GASOLI	NE	OIL		REPAIR	RS	END ROOM	DATE	MILEAGE	GASOLINE	OIL	REPA	IRS
yloji mis	DeW self	\$	13	\$		\$				A yest 1 No	\$	s	\$	
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## **Gas Station Information**

Refer to "Service and Maintenance" Section for Further Details.

GAS CAP — Located behind license plate on all models except Station Wagons.



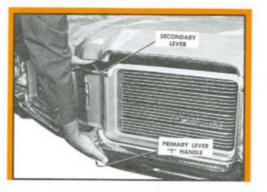
On Station Wagons fuel filler cap is located on the rear quarter panel.

See gas cap removal procedure in the "Service and Maintenance" section.

GASOLINE RECOMMENDATION — Use an unleaded or/low-lead fuel of approximately 91 Research Octane Number or higher as commonly sold in the U.S. and Canada.

TIRE INFLATION PRESSURES — Check at least monthly. Keep inflated to pressures shown on tire placard affixed on the inside of the glove box door.

HOOD RELEASE — Located beneath center grille nose panel. To open, pull release handle sharply. If, in opening, hood catches on safety catch, press down on hood while pulling on release lever.



ENGINE OIL DIPSTICK — Located on (right) side of engine block on L-6 and left side on V-8 models. Check oil level at each fuel stop, Maintain between "ADD" and "FULL" marks on dipstick.

ENGINE OIL RECOMMENDATIONS — Use only high quality MS oils meeting GM 6041-M standard. The chart under Engine Oil Recommendations will serve as a guide for selecting proper oil viscosity.

ENERGIZER — Check fluid level monthly utilizing the level indicator cap marked "Delco Eye". If the transparent eye within the cap glows, fluid level is low. Add only colorless, odorless drinking water or distilled water to bring level to split ring in filler opening.

WINDSHIELD WASHER — Check reservoir fluid level regularly. Use a washer fluid such as GM Optikleen to prevent freezing damage and for better cleaning of windshield under all conditions.



SECOND PRINTING - JANUARY 1971

PART NO. 408997 - Litho in U.S.A.

#### OLDSMOBILE DIVISION GENERAL MOTORS CORPORATION LANSING, MICHIGAN 48921

## ENGINEERING ORDER

YPE OF ORDE	R	ORDER DATE	ORDER NO
	ADVANCE RELEASE	5-26-69	71-13, Supp. 1
NAME	1971 SERIES & BODY STYLE DESIGNATIONS	GROUP 1A1	PART NO. See Attached List.
JSED ON	33100 THRU 34800, 35400 THRU 38600, 39400 & 39600 AND 39860 AS SHOWN	YEAR 1971	CHANGE DATE List Dated 5-26-69
COPIES TO:			

A.E.O. Distribution #1

G.M. Canada - Oshawa (2)

Dennis Dobie - Engineering Staff

THIS ORDER EFFECTIVE

Start of 1971 Production.

REQUESTED

DISPOSITION OF STOCK

> THIS ORDER ISSUES A REVISED LIST OF THE 1971 SERIES & BODY STYLE LINE-UP FOR F-85, REGULAR CAR SERIES, TORONADO AND SHORT SILL COWL.

Since the List was first issued with A.E.O. #71-13 the following change has been made:

Removed the Delta 88 Convertible - 35467.

Engineering Releases, Parts Lists and other Records will reflect the Attached List.

LT AUTHORITY: PRINTS ATTACHED:

See Attached List.

W.J. Freiberg T.S. Munn SIGNED G.T. Jones R.C. Steele

F.W. Ball R.A. Dorshimer

APPROVED

H.H. Kehrl O.A. Kern

R.W. Perkins W.H. Jackson R.C. Stempel (2) D.W. Severance

W.A. Weidman

1971 BODY STYLES	AND CAR CODES	SI	HEET 1 OF 3
BODY NAME	1971 CHASSIS DESIGNATION	BOD Y CODE	SALES &
F-85 SERIES			
STANDARD L-6 ENGINE	33100		
CLUB COUPE	33177	77	3177
STANDARD V-8 ENGINE	33200		
CLUB COUPE	33277	77	3277
CUTLASS L-6 ENGINE	33500		*
STATION WAGON - 2-SEAT	33535	35	3535
FOUR DOOR HARDTOP SEDAN	33539	39	3539
FOUR DOOR SEDAN	33569	69	3569
CLUB COUPE	33577	77	3577
HARDTOP COUPE	33587	87	3587
CUTLASS V-8 ENGINE	33600		
STATION WAGON - 2-SEAT	33635	35	3635
FOUR DOOR HARDTOP SEDAN	33639	39	3639
FOUR DOOR SEDAN	33669	69	3669
CLUB COUPE	33677	77	3677
HARDTOP COUPE	33687	87	3687
CUTLASS SUPREME V-8 ENGINE	34200		

FOUR DOOR HARDTOP SEDAN

HARDTOP COUPE

CONVERTIBLE

1971 BODY STYLES AND	CAR CODES	SH	HEET 2 OF 3
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-85 SERIES * CONTINUED *			
442 MODELS V-8 ENGINE	34400		
CONVERTIBLE	34467	67	4467
CLUB COUPE	34477	77	4477
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VISTA CRUISERS V-8 ENGINE	34800		
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DELTA OU	35400		
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DEE! N 00 00310M	36400		
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NAME OF THE PARTY	1 X	39 57 69	6439 6457 6469
HOLIDAY SEDAN HARDTOP COUPE	36439 36457	57	6457
HOLIDAY SEDAN HARDTOP COUPE TOWN SEDAN	36439 36457 36469	57	6457
HOLIDAY SEDAN HARDTOP COUPE TOWN SEDAN DELTA 88 ROYALE	36439 36457 36469	57 69	6457 6469
HOLIDAY SEDAN HARDTOP COUPE TOWN SEDAN  DELTA 88 ROYALE  HARDTOP COUPE	36439 36457 36469 36600	57 69 47	6457 6469
HOLIDAY SEDAN HARDTOP COUPE TOWN SEDAN  DELTA 88 ROYALE  HARDTOP COUPE CONVERTIBLE	36439 36457 36469 36600 36647 36667	57 69 47	6457 6469

1971 BODY STYLES AN	D CAR CODES	SH	HEET 3 OF 3
BODY NAME	1971 CHASSIS DESIGNATION	BOD Y CODE	SALES &
REGULAR CAR SERIES * CONTINUED *			
NINETY-EIGHT SERIES	38400		
HARDTOP COUPE HOLIDAY SPORT SEDAN	38437 38439	37 39	8437 8439
NINETY-EIGHT SERIES	38600		
HARDTOP COUPE LUXURY SEDAN HARDTOP	38637 38639	37 39	8637 8639
TORONADO SERIES	39400		
HARD TOP COUPE	39457	57	9457
TORONADO SERIES	39600		
HARD TOP COUPE - DELUXE	39657	57	9657
	4		

SHORT SILL COWL \*SPECIAL ORDER DRIVE AWAY CHASSIS - GROUP 99\*

AMBULANCE

HEARSE

H. BYRNES, SUPERVISOR ENGINEERING SPECIFICATIONS OLDSMOBILE DIVISION, G. M. CORP. MAY 26, 1969 SUPERSEDES ISSUE OF 5/19/69

40

90

9840

9890

39860

39860

# OLDSMOBILE DIVISION GENERAL MOTORS COMPORATION LAMSANG, MICHIGAN 48921

## ENGINEERING ORDER

TYPE OF ORD	PRODUCTION CHANGE	ORDER DATE 12-16-7	O 71-509, Supp. 22
MAME	OPTIONAL EQUIPMENT	GROUP 35	PART See Attached Flysheet & Sheets 13 & 14 of 1
USED ON	33100, 33200, 33500, 33600, 34200, 34400 AND 34800	YEAR 1971	CHANGE DATE Sheets Dated 12-16-70
	A.E.O. Distribution #1		nada - Oshawa (4) ters - Engineering Staff
THIS ORDER	A.E.O. Distribution #1  As soon as possible.		

THIS ORDER ISSUES REVISED SHEETS 13 & 14 AND FLYSHEET OF FACTORY INSTALLED OPTIONAL EQUIPMENTS WHICH ARE AVAILABLE FOR 33100, 33200, 33500, 33600, 34200, 34400 & 34800.

Since the List was last issued with A.E.O. #71-509, Supplement 21, the following changes have been made:

### On the Flysheet:

Added "Styling Options" Y75 & Y78 to list of Options that cannot be used on the same Car.

## Added the following Group:

35VJ9 Label - Exhaust Emission Level (Mandatory on all Vehicles built after 11-30-70 that are shipped to California Dealers).

Revised the following Group:

35W30 - Revised note to read "JL2 is available only with M40 Transmission".

Engineering Releases, Parts Lists and other Records will reflect the above changes and release.

A COMPLETE LIST WAS LAST ISSUED WITH A.E.O. #71-509, SUPP. 15 DATED 6-1-70. REPLACE SHEETS 13 & 14 AND FLYSHEET ONLY WITH THE ATTACHED SHEETS, AND RETAIN THE BALANCE OF SHEETS IN ORDER TO MAINTAIN A COMPLETE NEW LIST.

	W.J. Freiberg	R A Dorchimor
SIGNED TM	T.S. Munn	R.A. Dorshimer F.W. Ball
APPROVED 717	R.J. Schultz	H.H. Kehrl
	W.H. Jackson D.W. Severance R.C. Steele	T.J. Krieg W.A. Weidman R.C. Stempel(2)
	1/2/17	APPROVED T.S. Munn  R.J. Schultz  W.H. Jackson  D.W. Severance

## OLDSMOBILE DIVISION GENERAL MOTORS CORPORATION 1971 FACTORY INSTALLED OPTIONAL EQUIPMENT

JUNE 1, 1970 SUPERSEDES 5-12-70

## MODELS & BODY STYLES - F85 SERIES

33200 Standard V8 Engine  69 - Four Door Sedan 87 - Hardtop Coupe - Cutlass  33500 Cutlass L6 Engine 36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S	0	Cu.	In.	. V8	-	1	Bb1.
33200 Standard V8 Engine  69 - Four Door Sedan 87 - Hardtop Coupe - Cutlass  33500 Cutlass L6 Engine  36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S  33600 Cutlass V8 Engine  36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S  33600 Cutlass V8 Engine 36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S  34200 Cutlass Supreme V8 Engine 39 - Four Door Hardtop Sedan 57 - Hardtop Coupe 67 - Convertible.	0	Cu.	In.	. V8	-	1	Bb1.
3500 Cutlass L6 Engine  36 - Station Wagon - 2 Seat  69 - Four Door Sedan  77 - Club Coupe - Cutlass S  87 - Hardtop Coupe - Cutlass S  87 - Hardtop Coupe - Cutlass S  33600 Cutlass V8 Engine  36 - Station Wagon - 2 Seat  69 - Four Door Sedan  77 - Club Coupe - Cutlass S  87 - Hardtop Coupe - Cutlass S  87 - Hardtop Coupe - Cutlass S  87 - Hardtop Coupe - Cutlass S  34200 Cutlass Supreme V8 Engine  39 - Four Door Hardtop Sedan  57 - Hardtop Coupe  67 - Convertible.	0	Cu.	In.	L6	-	1	Bb1.
3500 Cutlass L6 Engine  36 - Station Wagon - 2 Seat  69 - Four Door Sedan  77 - Club Coupe - Cutlass S  87 - Hardtop Coupe - Cutlass S  88 - Station Wagon - 2 Seat  33600 Cutlass V8 Engine  36 - Station Wagon - 2 Seat  69 - Four Door Sedan  77 - Club Coupe - Cutlass S  87 - Four Door Sedan  77 - Club Coupe - Cutlass S  87 - Hardtop Coupe - Cutlass S  87 - Hardtop Coupe - Cutlass S  34200 Cutlass Supreme V8 Engine  39 - Four Door Hardtop Sedan  57 - Hardtop Coupe  67 - Convertible.	0	Cu.	In.	L6	-	1	Bb1.
33500 Cutlass L6 Engine  36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S  33600 Cutlass V8 Engine 36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S 77 - Club Coupe - Cutlass S 78 - Hardtop Coupe - Cutlass S 79 - Four Door Hardtop Sedan 79 - Four Door Hardtop Sedan 79 - Four Door Hardtop Sedan 79 - Convertible.	0	Cu.	In.	L6	-	1	Bb1.
36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S  33600 Cutlass V8 Engine 36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S 34200 Cutlass Supreme V8 Engine 39 - Four Door Hardtop Sedan 57 - Hardtop Coupe 67 - Convertible.							
36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S  33600 Cutlass V8 Engine 36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S 34200 Cutlass Supreme V8 Engine 39 - Four Door Hardtop Sedan 57 - Hardtop Coupe 67 - Convertible.							
69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S  33600 Cutlass V8 Engine 36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S  34200 Cutlass Supreme V8 Engine 39 - Four Door Hardtop Sedan 57 - Hardtop Coupe 67 - Convertible.							
77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S  33600 Cutlass V8 Engine 36 - Station Wagon - 2 Seat 69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S  34200 Cutlass Supreme V8 Engine 39 - Four Door Hardtop Sedan 57 - Hardtop Coupe 67 - Convertible.	)	Cu.	In.	V8	_	2	
33600 Cutlass V8 Engine  36 - Station Wagon - 2 Seat  69 - Four Door Sedan  77 - Club Coupe - Cutlass S  87 - Hardtop Coupe - Cutlass S  34200 Cutlass Supreme V8 Engine  39 - Four Door Hardtop Sedan  57 - Hardtop Coupe  67 - Convertible.	)	Cu.	In.	V8	-	2	n
36 - Station Wagon - 2 Seat  69 - Four Door Sedan  77 - Club Coupe - Cutlass S  87 - Hardtop Coupe - Cutlass S  34200 Cutlass Supreme V8 Engine  39 - Four Door Hardtop Sedan  57 - Hardtop Coupe  67 - Convertible.	)	Cu.	In.	V8	-	2	D1.1
36 - Station Wagon - 2 Seat  69 - Four Door Sedan  77 - Club Coupe - Cutlass S  87 - Hardtop Coupe - Cutlass S  34200 Cutlass Supreme V8 Engine  39 - Four Door Hardtop Sedan  57 - Hardtop Coupe  67 - Convertible.	)	Cu.	In.	V8	_	2	n1 1
69 - Four Door Sedan 77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S  34200 Cutlass Supreme V8 Engine 39 - Four Door Hardtop Sedan 57 - Hardtop Coupe 67 - Convertible.	•	ou.	III.	VO	-		
77 - Club Coupe - Cutlass S 87 - Hardtop Coupe - Cutlass S  34200 Cutlass Supreme V8 Engine 39 - Four Door Hardtop Sedan 57 - Hardtop Coupe 67 - Convertible.						4	BPI.
34200 Cutlass Supreme V8 Engine  39 - Four Door Hardtop Sedan  57 - Hardtop Coupe  67 - Convertible.							
<ul> <li>Four Door Hardtop Sedan</li> <li>Hardtop Coupe</li> <li>Convertible.</li> </ul>							
<ul> <li>Four Door Hardtop Sedan</li> <li>Hardtop Coupe</li> <li>Convertible.</li> </ul>							
67 - Hardtop Coupe 67 - Convertible.		r.,	т.,	170		,	n: -
67 - Convertible.	'	cu.	III.	VO	-	4	BDI.
34400 442 Models V8 Engine							
	,	c	T-	***			
87 - Hardtop Coupe	,	cu.	ın.	٧8	-	4	ВЬ1.
34800 Vista Cruisers V8							
56 Ct . 1 11	,	٠	т.,	110		•	Bbl.
*Extended*		Ju.	In.	VO	-	4	BOT.
66 - Station Wagon - 3 Seat *Extended*	•						

## CODE

Х	-	Available	As	Shown	
**					

Not Available

Included As Standard Equipment
Shipped With Car \*In Trunk Compartment\*

## 1971 F85 CAR

# COMBINATIONS OF OPTIONS THAT FUNCTIONALLY CANNOT BE USED ON THE SAME CAR.

Description	UPC Group
Windows Seat Adjusters	A01 - A02 A41 - A46
Seats	A51 - A52 - A65
Rear View Mirrors	D33 - D35
Console	D55 - W26
Suspension	F41 - FE2 - FG2
Shock Absorbers	FG2 - G66
Axles	G89 - G90 - G91 - G92 - G93 - G96
Brakes	J50 - JL2
Engines	L30 - L32 - L65 - L74 - W30
Diff. Ites	L30 - L32 - L63 - L74 - W30
Transmission	M14 - M20 - M22 - M38 - M40
Steering Wheels	N30 - N34
Wheels	N66 - N67 - N99 - P05 - PC2
Wheel Discs	P01 - P02
Tires	P26 - PK5 - PX8 - P16
Radios	U58 - U63
Styling Options	Y75 - Y78

## REVISED 12-16-70

COATED
CHROME
1
GLASS
ROOF
INTED
AA3 T

- A01 TINTED BODY GLASS \*INCLUDING WINDSHIELD\*
- TINTED WINDSHIELD GLASS A02
- ELECTRIC 4-WINDOW LIFTS A31
- ELECTRIC REAR WINDOW \*TAILGATE\* A33
- \* Including Middle Lap Belts on Bench Seats \* DELUXE LAP BELTS - FRONT & REAR A39
  - \* Included in AK1 \*
- @ Available Only with A52 or A65 Option. ELECTRIC 4-WAY SEAT ADJUSTER \*BENCH SEAT\* A41
  - A46
    - ELECTRIC 4-WAY SEAT ADJUSTER
- \* Not Available with A52 or A65 Option \* \* Bucket Seat L.H. Only \*
- BUCKET SEAT OPTION STRATO A51
- \* Not Available with D55 or W26 Equipment \* BENCH SEAT OPTION - CONVENTIONAL A52
- \* Not Available with D55 or W26 Equipment \* BENCH SEAT OPTION - NOTCH BACK A65

SHEET 1

REVISED 8-21-70

1971

-	_	+												
32	68	1	NN	XX	X	NN	NN	NN	×	NN	NN	SS	NN	
	2		z	×	×	×	×	z	×	z	z	ເນ	z	
35	90	n	Z	×	$\bowtie$	$\bowtie$	Z	z	×	×	z	S	z	
	78	:	NN	XX	X	XX	NN	NN	XX	NX	NX	SS	N	
-	9	+	z	×	×	×	×	Z	×	z	z	S	z	
n	1		z	×	×	×	Z	Z	×	Z	z	S	×	
36	78	1	N	×	X	×	N	N	X	NX	XX	SS	Z	
	~ .		_											
	6	7	z	×	×	×	Z	Z	×	NXX	NSS	NNN	SXX	
42	356	:	NNN	XXX	XXX	XXX	NNN	NNX	X@@	×	92	Z	×	
_	9 1		Z	×	×	×	N	×	0	×	S	z	×	
77	00 1	-	Z	×	×	$\bowtie$	Z	×	0	×	S	×	×	
_	1	$\dashv$												
	100	9	×	×	×	×	×	Z	×	Z	Z	S	z	
	2 6	9	×	X	X	XX	XX	N	×	Z	N	S	Z	

_									_	_		
48	9	N	×	×	×	S	×	×	×	S	S	
4	9	Z	×	×	×	S	×	×	×	S	w	
44	8 7	×	×	×	×	S	×	×	z	S	S	
4	9	×	×	×	×	S	×	×	z	S	w	
42	356	XXX	XXX	XXX	XXX	SSS	XXX	XXX	NNN	SSS	SSS	
	60	×	×	×	×	S	×	×	z	S	· i	_
	78	X	×	×	XX	SS	X	X	NN	SS	×	
01	96	×		$\times$	×	S	×	×	z	×	×	
	9	z	×	×	×	S	×	×	×	×	×	
	78	XX	XX	×	XX	SS	XX	XX	NN	SS.	×	
5	9 7	×	×	×	×	S	×	×	Z	×	×	
	9	N	×	×	×	S	×	×	×	×	×	
32	93	×	×	×	×	×	×	X	NN	×	×	
31	97	X	×	×	XX	×	X	X	NN	×	×	

LOCK - SIDE DOOR ELECTRIC \*FRONT A/O REAR\*

AU3

B30

# AUXILIARY FRONT FLOOR MATS

B32

# AUXILIARY REAR FLOOR MATS

B33

WOOD GRAIN INSTRUMENT PANEL

BC1

FOAM FRONT SEAT CUSHION

B50

CARPETED LOAD FLOOR

B39

\*\*FLOOR CARPET \*FRONT & REAR\*

\* Mandatory with Y78 \*

REAR SHOULDER BELTS - DELUXE TYPE \* Includes Third Seat on 34866 \*

\* Must get A39 or AK1 Options \*

\* Includes Middle Lap Belts on Bench Seats \*

A39 Lap Belts - Front & Rear

DELUXE LAP & SHOULDER BELT OPTION

ELECTRIC TRUNK LID LATCH

A90

AK1

\* Includes Third Seat on 34866 \*

A85 Shoulder Belts - Front

5

AS4

1971

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70

		15	32	35	×	67	777	87
		68	68	3 6 78	3 6 78	356	6 8	5 6
B80	EXTERIOR DRIP SCALP MOULDINGS  * Included in CO8 Option on 33569, 77, 87 and 33669, 77, 87 *  * Must get B85 on 33577, 87 and 33677, 87 *	NN	NN	XX X X	XX XX	NSS	S	S
B84	EXTERIOR BODY SIDE & FENDER MLDGSBLACK VINYL INSERT	×	XX	XX XX	x x xx	NNN	N	N
B85	EXTERIOR BELT MOULDING  * Must get B80 or C08 on 33577, 87 & 33677, 87 *  * Included in C08 Option on 34257 *	NN	NN	N N XX	XX N N	NXN	X N	z z
B90	CHROME DOOR WINDOW FRAMES	×	NX	NX S S	S S XN	NNN	N	S S
B93	DOOR EDGE GUARD	×	XX	X X XX	X X XX	XXX	XX	X X
B96	WHEEL OPENING MOULDINGS  * Mandatory with Y75 Option *  * Mandatory with Y78 Option *	×	X	s s ss	SS S	SSS	S	s s
800	**ROOF TOP COVERING  * Includes B80 Option on 33100, 33200, 33569,  77, 87 & 33669, 77, 87 *  * Includes B85 Option on 34257 *  * Mandatory with Y78 *	×	×	XX X	XX X	NOCX	×	z z
640	DEFOGGER - REAR WINDOW - ELECTRIC * Must get N47 Option on 3200, 3600, 4200, 4400 Models *	×	×	XX XX	XX X X	NXX	X N	N
C51	DEFLECTOR PACKAGE - AIR	NN	NN	X N NN	NN NX	NNN	N	×
1971	1 REVISED 10-1-70 SHEET 3							

			-				
	31	32	35	36	42	77	48
	89	68	3 6 78	3 6 78	356	8 9	5 6
	97	97		6	977		9 9
AIR CONDITIONING  * See Axle Chart for Exception Usage *  * Power Steering Mandatory with 3200, 3600, 4200, 4800 Models *	X	XX	XX X	XX XX	XXX	×	××
WINDSHIELD WASHER & WIPER - AUXILIARY CONTROL SWITCH IN SHIFT LEVER * Available Only with Automatic Transmission Column Shift Cars *	NN	NN	X X XX	X X XX	XXX	××	××
REMOTE CONTROL OUTSIDE MIRROR	XX	XX	X X X X	X X XX	XXX	××	XX
REAR VIEW MIRRORS-OUTSIDE - STYLED SPORTS (L.H. REMOTE)	XN	NX	N N XX	N N XX	NXX	××	N N
FRONT COMPARTMENT CONSOLE  * Not Available with Column Shift *  * Bucket Seats Mandatory with this Option *	NN	NN	N N NX	N N NX	NXX	×	N N
TWO TONE PAINT	XX	XX	XX X X	XX XX	XXX	NX	XX
* Special Suspension System for Strenuous Service.  * Recommended for Trailer Hauling, Canadian & Overseas Export and continuous Heavy Trunk Loads and where majority of driving is on Secondary and Rural Roads.  * Includes Front & Rear Springs, Front Stabilizer Bar and Heavy Duty Firm Ride Control Shocks * * 666 Superlift Shocks Available * * N99 Mandatory on 3100, 3200, 3569, 77, 87, 4200 *	XX	×	XX XX	X × ×	XXX	z	××
REVISED 8-21-70 SHEET 4				20175	¥		

CD3

D33

D35

D55

D99

090

F41

97 97	NN
	* Includes Springs, Shocks, Stabilizer Shafts,
	77
	9 26 6

Kear Lower Control Arms & PC2 Wheels \* FE2

\* Not Available with FG2, F41, G66, N99 or U89 \* \* N66, N67 or P05 Wheel Option Available \*

SHOCK ABSORBERS - FRONT & REAR - HEAVY DUTY

FG2

\* Recommended for considerable Secondary and Rural Road Driving \* FIRM RIDE CONTROL

\* Not Available with FE2 or G66 Options \*

\* Included in F41 \*

\* N99 Mandatory on 3100, 3200, 3569, 77, 87, 3669, \* Recommended for Trailer Hauling - Class I @ Available Only with M40 on 34400 Series. \* Not Available with FE2 or FG2 Option \* SUPERLIFF REAR SHOCK ABSORBERS 1000-2000# Wgt. \* 77, 87, 4200 \* 999

LIMITED SLIP TYPE DIFFERENTIAL 680

\* Anti-Spin Axle \*

\* Mandatory when 3.73 Ratio is used \*

1		1244				
0,	0 0	N	×	×	×.	
7,7	6 8	Z Z	z z	@ @	××	
67	356 977	NXX	XXX	XXX	XXX	
36	3 6 78 6 9 77	N N XX	X X XX	XX XX	XX XX	
35	3 6 78 6 9 77	N N NN	XX XX	X X X	X X XX	
32	68 97	NX	×	×	×	
31	97	NN	×	×	××	

1971

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689	PER	PERFORMANCE	NCE	REAR	AXL	H	3.7	3 RATIO	
	9	Avai	lab1	e On	ly w	1th	W30	@ Available Only with W30 Option.	
	+	200	Thong	-		1			(

\* For Usage refer to Axle Chart 407593 \* \* G80 Mandatory \*

\* Not Available with C60 or Y72 Options \*

\* For Usage refer to Axle Chart 407593 \* PERFORMANCE REAR AXLE - 3.08 RATIO 065

\* Recommended for Trailer Hauling - Class I 1000-2000# Weight \*

PERFORMANCE REAR AXLE - 3.23 RATIO 691

\* For Usage refer to Axle Chart 407593 \*

\* Recommended for Trailer Hauling - Class II 2000-3500# Weight \*

PERFORMANCE REAR AXLE - 3.42 RATIO G92

\* For Usage refer to Axle Chart 407593 \*
\* N10 Mandatory on 33200, 33600, 4200 Series \*
\* L74 Mandatory on 3200, 3600 \*

	T					
00	0 0	z	×	×	×	
7	6 5	z	×	×	z	
44	6 8	9 9	×	×	×	
	-		×	×	×	
2	9	Z	×	₩.	~	
4	356	NNN	XXX	XXX	XXX	
	78	NN	Ħ	XX	×	
36	96	z	XXX	×	×	
	9	z	×	×	XX X	
	78	NN	×	×	Z	
35	96	z	×	×	N NN	
	6.3	z	×	×	z	
01		_				
32	97	N	×	×	×	
1	68	Z	×	×	77	
m	96	N	×	×	N	

	*
	407593
CIO	Chart
73 RATIO	Axle
5	to
RATIO -	refer
AXLE R	Usage
SN	For
PLAINS	*
693	

G96 PLAINS AXLE RATIO - 2.56 RATIO

\* For Usaga refer to Axle Chart 407593 \* \* Not Available with SM or FS Transmission \*

J50 POWER BRAKES

\* Not Available with JL2 Option \*

JL2 FRONT DISC BRAKES - POWER

\* Mandatory with W30 with C60 \*

K30 AUTOMATIC THROTTLE CONTROL

\* Available Only with Automatic Transmission \*

L30 ENGINE OPTION

\* 455 Cu. In. - V-8 - 2-Barrel \*

\* M40 Transmission Mandatory \*

L32 ENGINE OPTION

\* 455 Cu. In. - V-8 - 4-Barrel \*

\* M40 Mandatory \*

\* NIO Option Not Available \*

\* Dual Exhaust System Included \* @ Mandatory & Available Only with Y79 \*

REVISED 6-1-70

1971

48	9 9	×	×	N	so co	××	××	×	
77	6 8	XX	×	NN	X X	хх	N	z z	
42	356 977	XXX	XXX	XXX	XXX	XXX	NNN	Nee	
36	3 6 78 6 9 77	XX XX	XX XX	N X XX	S X XX	XX XX	N N NN	NN N	
In I	3 6 78	X X XX	N N NN	N X XX	S X XX	N N NN	N N N	NN N N	
32	97	X	XX	×	×	×	NN	NN	
31	97	×	NN	×	×	NN	NN	NN	

77	6 8	N N	
42	356 977	XXX	
36	3 6 78 6 9 77	S S S S	
35	3 6 78 6 9 77	N N NN	
32	97	SS	
31	93	NN	

5 6

S

S

48

ENGINE OPTION T65

\* 350 Cu. In. - V-8 - 2-Barrel \*

\* Not Available with N10 on 34200 \* \* Not Available with M14 or M20 \*

\* 350 Cu. In. - V-8 - 4-Barrel \*

ENGINE OPTION

L74

\* N10 Mandatory with 3.42 Axle Ratio \*

\* Mandatory with M14 or M20 \*

MANUAL TRANSMISSION - 3-SPEED FULLY SYNCHRONIZED -FLOOR SHIFT - HEAVY DUTY MT4

z

z

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NXX

N N XX

NN N

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NX

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NXX

X NN

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XX

NN

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Z

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SSS

XX XX

NN N

z

×

Z

\* Not Available with W30 Option \*

\* L74 Mandatory on 3287, 3677, 87 \*

MANUAL TRANSMISSION - 4-SPEED FULLY SYNCHRONIZED -

	7 with	
	9	
	4257,	Only *
	87,	ine
	3677,	1 Engine
	3287,	4-Barrel
	on	In.
ILFT	* Available	Cu. I
R SE	Avai	320
FLOOR	*	

FULLY SYNCHRONIZED - FLOOR SHIFT - HEAVY DUTY MANUAL TRANSMISSION - 4-SPEED - CLOSE RATIO M22

TURBO-HYDRAMATIC TRANSMISSION M38

\* 3-Speed Torque Converter \*

\* Not Available with 455 Cu. In. Engines \*

TURBO-HYDRAMATIC TRANSMISSION
\* 3-Speed Torque Converter \* M40

\* Mandatory with W30 if Auto. Trans. is ordered \* \* Mandatory with L32 Option \*

84	5 6	2	z z	×			
77	6 8	×	z z	××			
42	356 977	NNN	XXX	NXX			
36	3 6 78 6 9 77	N N NN	XX XX	N N NN			
35	3 6 78 6 9 77	N N NN	X	N N N			
32	93	NN	×	NN			
31	97	N.	×	NN			

REVISED 7-7-70

	97	89	31	
CVCTEM				
DIM EVUATION CVCTEM				
DITAI				
OLV				

N10 DUAL EXHAUST SYSTEM

\* Available Only when L74 Option is ordered -Except 33677, 87 \*

\* Available with All 350 Cu. In. Engines on

33677, 87 \*
Not Available with L32 or L65 Options \*

Mandatory on 34200 with 350 Cu. In. 4-Barrel

Engines and 3.42 Axle \*

\* Mandatory on 33200, 33600 with L74 and 3.42 Axle \*

N30 DELUXE STEERING WHEEL

N33 STEERING COLUMN ASSEMBLY - TILT-AWAY

\* Not Available on SM Jobs with Column Shift \*

N34 STEERING WHEEL - CUSTOM STORT

N47 POWER STEERING - VARIABLE RATIO

\* Mandatory with C49 on 3200, 3600, 4200, 4400 Except Station Wagon or Convertibles \*

\* Mandatory with C60 or Y72 on 3200, 3600, 4200,

4400, 4800 Models \*

6 WHEEL EQUIPMENT - CUSTOM SPORT

\* 14 Inch Wheel, Spider Painted Gray, Capped Wheel Nuts, Ornament, Bezels & Trim Ring \*

\* Not Available with P01 or P02 \*

N67 WHEEL EQUIPMENT - CUSTOM SPORT

\* 14 Inch Wheel, Spider Painted Lower Body Color, Capped Wheel Nuts, Ornament, Bezels & Trim Ring \*

\* Not Available with P01 or P02 \*

REVISED 7-7-70 SH

1971

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		*			
	-*	Hauling		× 680	. /
	* Heavier Spider - 6" Rim *	* Recommended for Trailer Hauling *	* Not Available with FE2 *	* Mandatory with F41, G66, U89 *	00 7507
	Spider -	ded for	lable wi	y with I	
	Heavier	Recommen	Not Avai	Mandator	
	*	*	*	*	4
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WHEELS - HEAVY DUTY

66N

\* Mandatory with 96P16, 98P16 unless N66, N67, P F41, G66, U89 \* is ordered \*

# WHEEL DISCS P01

\* Mandatory with Y78 Option \*

\* Mandatory with Y79 Option \*

Not Available with N66, N67 or P05 \*

# WHEEL DISCS \*DELUXE\* P02

\* Not Available with N66, N67 or P05 \*

WHEEL EQUIPMENT - CUSTOM TRIM P05

\* 14 Inch Wheel, Painted Spider, Capped Wheel Nuts, Ornament & Rim \*
\* Not Available with P01 or P02 \*

WHITE WALL TIRES - STANDARD SIZE \* Mandatory with Y78 Option \* P26

PC2

WHEEL OPTION - 14 X 7JJ \*\* Included in FE2 Option unless N66, N67 or P05 is ordered \*

\* Not Available with F41, G66 or U89 \*

1971

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TIRE - G70 X 14 WIDE OVAL - BLACK WALL WITH RAISED \* Mandatory with W30 Option \* WHITE LETTERS 3K5

TIRE - G70 X 14 WIDE OVAL - WHITE STRIPE

INTERIOR OPERATED HOOD LOCK 77. INSTRUMENT CLUSTER - RALLYE PACK 121

\* Not Available with U21 Option \* ELECTRIC CLOCK

135

\* Includes Rear Seat Speaker - Except with U58 \* \* Must get U58 or U63 Option \* TAPE PLAYER - STEREO 157

- Includes Rear Seat Speaker \* STEREOPHONIC RADIO \*AM-FM\* 158

8 7	9	z	z	×	×	×	×	×	
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	6 9	Z	z	×	×	×	×	×	
	78	×	×	×	z	×	×	×	
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_		-	-						
32	97	NX	NX	X	X	×	×	×	
31	68 97	NX	NX	XX	NN	X	×	×.	

REVISED 7-7-70

SHEET 12

971

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+	+						1507/			1707.1
디	97	×	×	×	×	NN	NN	X	NN	N

11-30-70 that are shipped to California dealers.\*

\* Mandatory on All vehicles manufactured after

LABEL - EXHAUST EMISSION LEVEL

**61**V

LOCK & TRIM - LUGGAGE LOCKER

V56

LUGGAGE CARRIER

V55

WIRING HARNESS - CAR TRAILER \* N99 Mandatory on 3100, 3200, 3569, 77, 87, 3669,

\* Included in U57 or U58 Options \*

REAR SEAT SPEAKER

080

089

DELUXE RADIO

063

\* Front & Rear on all Except Station Wagons \*

GUARDS - BUMPER - WITH VINYL INSERTS

V36

77, 87, 4200 \*

\* Front Only on Station Wagons \*

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\* Available Only with Auto. Trans. Floor Shift \*

FRONT COMPARTMENT CONSOLE - DUAL GATE SHIFTER

W26

\* Includes Special Hood Paint Scheme \*

\* Not Available with Y73 Option \*

\* Included in W30 Option \*

@ Available Only with L74 Option.

FORCE AIR INDUCTION SYSTEM

W25

\* Bucket Seats Mandatory with this Option \*

SHEET 13

COVER
DIFFERENTIAL
ALUMINUM
W27

INDUCTION SYSTEM - CARBURETOR OUTSIDE AIR - AVAILABLE AS SPECIAL ORDER ONLY -W30

### Included In W30

455 Cu. In. 4-Barrel Engine with Selected Parts. Special Body Side Paint Stripe. W25 Force Air Induction System. Special Hood Paint Scheme. Manual Disc Brakes.

# Mandatory With W30

G80 Limited Slip Type Differential with 3.42 or For Axle Usage refer to Chart 407593. D35 Outside Rear View Mirrors. 3.73 Ratio.

M20, M22 or M40 Transmission. PK5 Tire - Wide Oval with White Letters.

# Not Available With W30 Y72 or Y73.

Delete Standard Body Side Paint Stripe.

# JL2 is Available Only with M40 Transmission.

C60 is Available with W30 Option with M40 Trans., JL2 Brakes and 3.23 Axle Ratio.

## REAR DECK LID AIR SPOILER W35

\* Available Only with M20 or M22 \* CLUTCH - HEAVY DUTY - 2 PLATE W37

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1971

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48	9 9	×	z	Z Z	
	0 9	×	z	z z	
77	8 7	×	×	× ×	
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36	9 6	×	z	z z	
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32	97	XX	N	X NN	
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SHEET 15

	31	32	35	36	42	77	48
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any and all the control of the contr	97	97	6	6	977		
1. *D34* Visor Vanity Mirror	XX	XX	×	×	XXX	1	
	X	X		×	XXX		
3. *U26* Underhood Lamp	XX	XX	×	×	XXX		XX
*U27*	XX	XX	×	×	XXX		
5. *U28* Ash Tray Lamp	XX	XX			XXS		
6. *C87* Sail Panel Lamps (Dome Lamp Included)	NN	NN	N	z	XXX		
*UF1*	XX	X	×	×	XXX		
8. Instrument Panel Control Lighting	XX	XX	XX XX	XX XX	XXS	S X	×
9. *U29* Courtesy Lamps & Map Lamp * Rear Door Jamb Switches & Wiring Included in All 4-Door Styles *	×	×			XXS		
AINT STRIPE OPTION - BODY SIDE	NN	NN	N N NN	NN NN	NXX	N	z
### RECOMMENDER COOLING & GENERATOR PACKAGE  # Recommended for Trailer Hauling *  # Not Available with 3.42 or 3.73 Axle Ratios *  # Not Available with W30 Option *  # Power Steering Mandatory with 3200, 3600, 4200,  # 4400, 4800 Models *	×	×	XX XX	XX XX	XX	×	×
00D PAINT STRIPE * Not Available with W25 or W30 Options * * Available Only with Y75 on 3187, 3287 *	NX	X	N N XX	N N XX	NNN	S	N
XTERIOR SPORT OPTION  1. Cutlass "S" Hood  2. Body Side Paint Stripe  3. B96 Full Wheel Lip MldgsFrt. & Rear Mandatory	XX	XX	N N N	NN N	NNN	N	z
Included In Y78 Cutlass "S" Hood Mandatory With Y78 B30 Floor Carpet - Front & Rear B96 Wheel Opening Mouldings CO8 Vinyl Roof Top	NN	×	N N N	N N N	NMN	Z Z	N

HOOD PAINT STRIPE

Y73

Y78

Y75

Y70

Y72

V60

CO8 Vinyl Roof Top Wheel Discs POL

B30 Floor Carpet - Front & Rear B96 Wheel Opening Mouldings White Wall Tires Mandatory With Y78

	31	32	35	36	42	77	48
	68 97	97	3 6 78	3 6 78	356 977	7 7	9 9
		1	1 2		AAM		N
Y79 CUTLASS SUPREME PERFORMANCE PACKAGE  Mandatory With Y79  L32 Engine (455 Cu. In. 4-Bbl. V-8).	N.	ă ă	44 44 44	5 5 5	9	4	=
M40 Transmission. P01, P02, P05, N66 or N67 Mandatory.							
For Axle Usage refer to Chart 407593. Special Fender Ornament.							
SECTION 96 CANADIAN EXPORT OPTION							
	XX	XX	XX XX	XX XX	XXX	××	XX
# N99 Mandatory with 3100, 3200, 3569, 77, 87, 3669, 77, 87, 4200 unless N66, N67 or PO5 is ordered *		4	4	4			
Z49 Mandatory Canadian Base Equipment Modification	X	XX	XX XX	XX XX	XXX	XX	×
SECTION 98 SINGLE UNIT PACK CHASSIS *EXPORT OPTION*							
A48 Lap Belts - Front & Rear - Delete	X	X	XX XX	XX XX	XXX	X X	×
* Must get AS6 * AS6 Shoulder Belts - Front - Delete	××	X			XXXN		
Tire - 4-Ply White Wall - Nylon		X	XX XX	XX XX	XXX	××	×
77, 87, 4200 unless N66, N67 or POS is ordered *		×	×	×	XXX		
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	X	XX	×	×	XXX		
1971 REVISED 10-1-70 SHEET 16							

# SPECIAL CAR ORDER & BILLING OPTIONS

HE FOLL	FOLLOWING	SPEC	IAL	SPECIAL OPTIONS ARE FOR CAR ORDER	ARE	FOR	CAR	ORDER	AND
ILLING	URPO	SES.	ENC	NGINEERING DEPARTMENT	DEP	ART	ENT	WILL	NOT
KELEASE A	MY	PARTS	FOR 7	THESE OPTION	TION	is.			

Standard Synchromesh Transmission

Rocket Emblem (Door Trim Pad)

Special Paint - Charge (Non-Olds Paint)

Two Tone Special Paint - Charge (Non-Olds Paint) JM7

Canada Retail Service

\* Designated by G.M. of Canada \*

Export Preparation

Special Paint - Charge 162

Special Paint - No Charge 163

Factory Retail Service 164

Dealer Retail Service

Two Tone Special Paint - Charge

Recommended by Paint & Trim Specifications Chart Regular Paint Used with Trim Combinations Not

Special Firemist Paint - Charge 176 177

Special Trim

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SHEET 17 OF 17

### SUPER-TUNING AND BLUEPRINTING SPECIFICATIONS FOR 1971-72 OLDSMOBILE 350 AND 455 CU.IN. ENGINES

### INFORMATION COVERS STREET, DRAG & MARINE PERFORMANCE



SPRING 1972

### A. SUPER-TUNING

Super-tuning is a term that means bringing every component within the engine up to its peak. Many times off-road operation calls for different settings and adjustments than are proper for street use. A well tuned engine requires proper ignition and carburetor settings, a good performing valve train, and non-restrictive air cleaner and exhaust system.

### Ignition

Stock distributors on each of the W-Machines have mechanical advance curves which parallel best spark timing. The mechanical advance curves, vacuum advance curves, and initial timing settings on all models are selected to give best performance with the normal carbon build-up and street equipment. For off-road use in a car where the amount of idle and low speed operation will be held to a minimum, higher timing settings may be used. However, precautions must be taken:

- Disconnect vacuum advance hose at the distributor and plug the hose. Leave the distributor vacuum connection open. This will preclude road load detonation, which must be avoided for long engine life.
- Be conservative. Increase timing in small steps, listening for any detonation ("knock").

The important area to watch in changing timing is the advance above 4000 RPM (with vacuum disconnected). For off-road use, timing should be set to give 35° advance BTC above 4000 RPM. Advance beyond 35° should be done in small steps against a timer and in conjunction with changes in carburetor jetting, slight richening until ultimate potential is realized.

To set timing accurately above 4000 RPM, a new set of scribe marks will have to be added to the balancer, since the normal timing tab stops at 15° BTC. These marks must be made on the balancer below the present mark (clockwise from the front of the car). Timing can then be read using the 0° mark on the tab and the new marks on the balancer, while revving the engine to 4000 RPM momentarily.

CAUTION: DO NOT LOOSEN THE DISTRIBUTOR HOLD DOWN BOLT AND ADJUST WHILE REVVING THE ENGINE. MOVE THE DISTRIBUTOR A SMALL AMOUNT, TIGHTEN AND REV TO 4000 FOR 2-3 SECONDS.

Scribe the marks clockwise from the present mark per the following chart:

Degrees BTC	350 Engines	400	& 455	Engines
30°	1 7/8 inches	1	11/16	inches
35°	2 3/16 inches	1	31/32	inches
40°	2 1/2 inches	2	9/32	inches

The timing indicator (tab) is marked  $-4^{\circ}$ ,  $-2^{\circ}$ ,  $0^{\circ}$ ,  $2^{\circ}$ ,  $4^{\circ}$ ,  $6^{\circ}$ ,  $8^{\circ}$ ,  $10^{\circ}$ , etc. The top edge of the tab is  $14^{\circ}-15^{\circ}$  BTC.

To insure against point bounce with high RPM usage, double springing of the production point springs may be done. The best method is to use Corvette Delco points #1966294. These points are good to 7000 RPM. Accel. Corp. also markets high RPM points.

### B. CARBURETION

Carburetors are calibrated for best full throttle as well as part throttle mixtures and street performance. The best starting point for off-road use is production specifications. However, because of varying climatic conditions and the fact that exhaust headers will be used and part throttle driveability need not be considered, a number of changes may be tried.

### Operation

Normal driving up to 1/2 throttle is done with the primary side of the carburetor. Fuel is controlled by the size of the primary jet and <a href="Large">large</a> end of the tapered primary rod.

At full throttle, the fuel is controlled by the primary jet and small end of the primary rod plus the addition of fuel through the secondary jet and rod.

The position of the secondary rod relative to the jet is controlled by the angle of the secondary air valve. Therefore, the full throttle fuel rate as well as air flow is controlled by the air valve.

Air valve position or angle is controlled by air flow pulling against the air valve spring. The air valve wrap is the term that describes the amount of preload adjusted into the spring. Earlier opening of the air valve naturally allows more air flow; but if opened at too low a RPM, might give improper fuel mixtures and distribution, resulting in a loss of low end torque or a "bog".

Production settings allow the air valve to begin opening at approximately 1500 RPM full throttle and reach full open at approximately 3500 RPM.

The dashpot or diaphragm located at the right-front corner of the carburetor affects the air valve as well as choke operation. It provides a smooth opening of the air valve rather than the popping open when the secondaries are reached. It is used mostly for less than full throttle maneuvers, but can also be a benefit for full throttle operation, especially with the intake manifold heat crossover blocked. By delaying the opening rate of the air valve, less spring wrap may possibly be used.

Variations of all the above should be tried; primary jets and secondary rods for fuel mixture, and air vlave wrap, with and without the dashpot for low and mid-range power and feel.

### SECONDARY METERING RODS --

The following chart compares various rods with the AU:

Rod	End Dia.	Description
AU 2033655	.053 inch	
AT 2033658	.067 inch	Same below 3500 RPM as AU - 4 1/2% richer above 3500 RPM

### SECONDARY METERING RODS (continued) --

Rod	End Dia	Description
AX 2033549	.042 inch	5% richer below 3500 RPM than AU 3% richer above 3500 RPM
AG	.030 inch	3 1/2% richer below 3500 RPM than AU 5% richer above 3500 RPM

Production rods can be machined to a smaller diameter, but must be done only with precision machinery. Only the small straight portion of the rods should be changed. Remember, the distance from the bottom of the hook to the top of the straight portion must be 2.50 inches or less.

### PRIMARY METERING JETS --

Full throttle fuel rate can also be altered with changes in primary metering jets. Each .001 inch jet size change is equivalent to 1 1/2% change in full throttle fuel mixture. Since the primary jets affect part throttle operation and since the top of the carburetor must be removed to reach the jets, changing the secondary rods should be done first.

Richening of the primary jets could give a more responsive off-the-line feel.

### SECONDARY BLEED TUBES --

The secondary bleed tubes are air bleeds into the secondary wells, which aid secondary tip-in response in normal driving. Though they also help control the fuel mixture, they are not an especially good tool to use. They are small brass tubes that protrude out the top of the carburetor beside the secondary rods. Plugging these tubes with toothpicks will greatly enrich the mixture, approximately 10% to 20%, but the exact change is unpredictable and could affect distribution.

The necessary enrichment on a stocker can be easily achieved by use of available jets and rods without using the bleed tubes. However, if a highly modified engine is used, and further enrichment is needed, the bleed tubes do have a great effect.

### PRIMARY METERING RODS --

The primary metering rods should <u>never</u> be changed. All Rochester primary rods have the same .026 inch diameter on the small end. Changing to another rod can only affect part throttle operation. Since the large end of the rod is a tapered surface, which is pre-set at the factory, any change would give an unpredictable effect.

### SECONDARY METERING ROD HOLDER --

This rod holder is also known as a hanger, yoke, or lever. It holds and positions the secondary metering rods in the secondary jets. Changing the height of the holder by bending should never be done. Any change would definitely be unpredictable, with no way of returning to the baseline. Also if one side is bent more than another very poor distribution will result.

Raising the holder raises the secondary rods during their travel. This will richen the mixture below 3500 RPM, while not affecting the mixture above 3500 RPM.

Lowering the holder will lean the mixture below 3500 RPM and will lean the mixture drastically above 3500 RPM. Again, the change is unpredictable.

If experimentation in this area is desired, the holder can be raised by placing narrow shims under the holder, one in front of and one behind the mounting screw.

Better yet, a new holder can be used. The holders are letter coded A, B, C, etc. Each letter size indicates a .005 inch change in rod height, with A being the highest or richest, and Z the lowest and leanest.

The hanger is selected at the factory to make the carburetor flow properly. Therefore, a carburetor with a D holder is not richer than a carburetor with a M holder.

If a particular carburetor has an N hanger the secondary rods can be raised .010 inch by using a K hanger, and lowered .010 inch by using an O hanger.

You can see that this is a very touchy area.

### AIR VALVE WRAP --

The air valve wrap is the amount of pre-tension applied to the air valve by the air valve spring. The spring is located at the right end of the air valve shaft (passenger side). An adjusting screw can be found on the right side of the carburetor, with an allen head lock screw below. The wrap 1/2 turn or 3/4 turn is the angle the adjusting screw is turned beyond the tension required to just close the air valve with vibration.

Before adjusting or changing the air valve wrap, note and scribe a mark where the adjusting screw is at present.

To check the wrap as received:

- 1. Place a narrow screwdriver in the adjusting screw.
- Loosen the lock screw.
- 3. Back off, by turning counter-clockwise, the adjusting screw while "tapping" on the casting with the handle of a larger screwdriver. Note the number of turns or part of a turn before the air valve begins to open.

### To set the wrap:

- Loosen the lock screw and back off the adjusting screw until the air valve opens.
- Begin closing the air valve by turning the adjusting screw clockwise while tapping on the casting until the air valve just barely closes.
- Turn the adjusting screw an additional turn, 1/4, 1/2, etc. clockwise.
- 4. Tighten the lock screw.

Do not use more than one turn wrap to avoid over-stressing the spring.

### TEST PROCEDURE --

First runs should be made with the carburetor in stock form. Subsequent runs may be made with the following changes:

- Disconnect the vacuum hose from the choke diaphragm and plug the hose. Leave the spout on the diaphragm open.
- 2. Decrease air valve wrap in 1/4 turn steps. Make runs with diaphragm connected and disconnected. The wrap should be decreased until a loss in performance or a bog off-the-line is felt. Less wrap may be possible with the diaphragm connected. The automatic transmission cars may need more wrap than synchromesh.
- 3. After a particular wrap, with or without the diaphragm, is determined change secondary rods and make more runs. Try going richer first, but also don't hesitate to try a step leaner. To be sure the proper mixture has been found, it is best to find a mixture that is too rich as well as too lean.
- 4. Changing wrap will affect fuel mixture in the low and mid-range engine speeds, so additional changes in air valve wrap settings should be tried after secondary rods have been changed.
- 5. Further changes in fuel mixture can be made by changing the primary jets, plugging or restricting the secondary bleed tubes with a piece of wire, or using a new secondary rod holder.

### VALVE TRAIN --

### Camshafts

IMPORTANT: Production "W" car camshafts are developed on a dynamometer with cold-air induction, exhaust headers, and blocked carburetor heat. Indexing these camshafts to other-than-stock positions is not recommended. Additional performance increases here are highly unlikely, since all "indexing" has already been done on the dynamometer. Performance camshaft specifications are:

PACKAGE	1972 240 HP 2 Bb1.	1970 365 HP Auto. 1972 455 330 HP 1972 350 260 HP	1970 365 HP Sync.
Part #	402487	400165	Transmission
Opens	Int. Exh. 68°	Int. Exh. 74°	Int. Exh. 78°
Closes	60° 26°	81° 33°	84° 38°
Overlap	48°	57°	68°
Duration	262° 274°	285° 287°	294° 296°
Lift	.440 .440	.472 .472	.472 .472
PACKAGE*	1972 L77 W30	1969, 1970, 1971 & 1972 W30	1969 & 1970 W31
Part #	409759	402569	1971 & 1972 345 HF 402194
Opens	Int. Exh. 80° BTC	Int. Exh. 56° BTC 96° BBC	Int. Exh. 40° BTC 86° BBC
Closes	82° ABC 36° ATC	92° ABC 52° ATC	88° ABC 42° ATC
Overlap	68°	108°	82°
Lift	.474 .474	.475 .475	.474 .474
Duration	294° 296°	328° 328°	308° 308°

<sup>\*</sup> This cam is the ultimate for street usage on cars with power brakes and air conditioning and production exhaust system. Idle quality is OK.

It is also recommended for jet boats with water cooled exhaust manifolds.

### VALVE SPRINGS --

Special assemblies 404729 and 398247 and 1972 production springs 411225 have special heat-set wire that will not lose load after repeated high RPM usage.

It is not recommended to shim rocker arm stands to get near zero lash in the hydraulic lifters. This will upset valve train geometry. It is advisable to change springs and lifters if high RPM cannot be obtained.

### BLUEPRINTING

For all out racing internal specs and clearances should be checked. A very important item is piston to bore clearance. With production pistons it should be .003 to .004 inches.

If forged pistons are used, additional clearance is needed since forged pistons expand more than autothermic production pistons. Use clearance suggested by piston manufacturer.

To hone the bores for increased clearance the following is recommended:

- Insert piston upside down in the bore and check clearance between the piston skirt and the bore.
- Hone the block with a Sunnen rigid hone with a 200-grit stone to reach the desired clearance.

The crankshaft should be ground to obtain .002-.0025 inches connecting rod clearance. .002-.0025 inches main bearing clearance on 350 engines and .002 inch maximum main bearing clearance on 455 engines should be used.

Most production engines will be very close to these recommended clearances. In that case a good engine break-in is all that's needed.

For increased bearing clearance, the following method should be used; insert the bearings in the connecting rod or main bearing cap and torque to specifications. Check the ID with a micrometer. Grind the crank for desired clearance on a crank-shaft grinder. The crank should be polished after grinding.

Connecting rod side clearance should be increased to .018-.020 inches. To check side clearance, the rods should be installed on the crankshaft and torqued to specifications. Install a screwdriver between the rods and gently pry apart. Be careful not to damage the thrust face when prying apart. Insert a feeler gauge between the rods to check clearance.

As an example, assume that this clearance is .010 inches. Then remove only one rod and surface-grind .005 inches from each side. This will total .020 inches clearance.

Piston-to-deck clearance minimum specification is .002 inches. Naturally, all pistons can't be made to this exacting tolerance. Pistons should be purchased with .006"-.008" deck clearance. Check this clearance when assembling.

### Lubrication:

For all out performance, modifications should be made to the oiling system. Oil pump pressure should be about 60 psi at 2000 RPM. If more pressure is needed then a heavier oil pump bypass spring is needed or else the old one can be shimed.

Main bearing oil holes should be enlarged to 5/16".

The fitting at the front of the block that squirts oil on the timing chain should be plugged.

Toronado oil pan and pump are recommended. The Toronado pan has one more quart capacity and a skimmer baffle.

The oil pump pick up tube should be enlarged to 5/8" I.D.

Mondello Industries markets an oil pump and pan kit for Olds engines and is highly recommended. Address: 1666 Euclid, Santa Monica, Calif.

### POWER TRAIN --

Oldsmobile W machines are produced with excellent clutch discs, pressure plates and flywheels; and they have good durability for street and strip.

For maximum protection in all out competition, the stock bell housing should be replaced with a Lakewood Industry 1/4 inch thick steel housing (Model PO1).

In 1971-72 there is one 4-speed synchromesh transmission available at Olds. Ratio is:

	Muncie	W	ide
lst	2.52	-	1
2nd	1.88	-	1
3rd	1.46	-	1
4th	1	-	1

All floor shifters are made by Hurst. They are the same basic construction as the after market Hurst Competition Shifter except there are no stops and there is sound insulation on the production shifter.

Oldsmobile started manufacturing their own differentials in 1968. The following performance ratios are available for 1968, 1969 and 1970 for Cutlass and 4-4-2's - 3.42, 3.91, 4.33, 4.66 and 5.00.

The 4.33, 4.66 and 5.00 are dealer installed only. The reason for this is cooling considerations.

Differentials with ratios of 2.56, 2.78, 3.08 and 3.23 are of different design and the above ring and pinions will not interchange.

If you have a car with a 3.42 or numerically higher ratio then the performance ratios will interchange from 1970 on back through 1968.

In 1971 a new differential was designed and is common to Olds, Pontiac, Buick and Chevrolet. Axle shafts, ring & pinion and case assemblies are different to pre 1971 differentials and parts will not interchange.

The 2.56 differential is different from all other ratios. But all parts are interchangeable with 2.73 or higher numerically axles.

Production ring and pinion ratios are 2.73, 3.08, 3.23, 3.42 and 3.73. Dealer installed ratios are 4.10, 4.66 and 5.0-1.

The G.M. axle shaft is made from 1038 material and has doubtful durability in higher classes of Super Stock competition. Summers Brothers is making a high grade shaft for the G.M. differential and is better than production. Their address is:

Summers Brothers 530 S. Mountain Ontario, California 91761

There are four ways to modify the turbo hydramatic 400 for quicker shifting.

### The methods are:

- A. Street Package Quick Shifts
  - 1. Rework spacer plate
    - a. Open 2nd clutch feed orifice to .110" dia.
    - b. Open 3rd clutch feed orifice to .125" dia.
  - Replace 2nd clutch wave plate with flat plate P/N 8623150.
  - 3. Replace 3rd clutch wave plate with flat plate P/N 8625197.
  - 4. On steps 2 and 3 be sure there is adequate clutch pack clearance.
- B. Semi Bonzi Hard Shifts
  - 1. Open 3rd clutch feed to .180" dia. in spacer plate.
  - Replace 2nd clutch wave plate with flat plate P/N 8623150.
  - 3. Replace 3rd clutch wave plate with flat plate P/N 8625197.
  - Replace forward clutch wave plate with flat plate P/N 8625197.
  - 5. On steps 2 through 4 be sure there is adequate clutch pack clearance.
  - Remove the following 4 ball checks:
    - a. RND
    - b. 3rd clutch
    - c. 2-3 Dr (2 balls)

NOTE: DO NOT remove modulator/intermediate and reverse/low ball checks.

- Remove front accumulator spring and install piston upside down in valve body.
- 8. Remove center seal from forward and direct clutch drums.
- 9. Plug reverse clutch feed in center support with 1/4" dia. cup plug.
- 10. Rework 1-2 accumulator system as below:
  - a. Remove trim spring at bottom of the valve body bore.
  - b. Install 1/4" dia. copper tubing .95 long for 1 valve or .82 long if there are 2 valves. This should block the valve(s) out against the plug.

- 11. Install modified governor to get a higher W.O.T. RPM.
- C. Full Bonzi Maximum capacity, hard shifts, shifts only at W.O.T.
  - 1. Items 1 through 10 on Semi Bonzi plus:
  - Block vacuum modulator valve in by installing a 5/16" dia. ball in the neck of the modulator can.
  - Plug reverse boost with 1/4" dia. cup plug in the pump cover.
  - Vent reverse boost with 1/16" deep flat on large O.D. land of boost valve.
  - 5. Install 30.4 lb. pressure regulator spring. (1.372 checking height)
  - 6. Remove detent solenoid.

NOTE: No vacuum or electrical connection is needed.

- 7. Install modified governor to get a higher W.O.T. RPM.
- D. Manual Shift Low = 1st. Intermediate = 2nd. Left in drive it's 2nd gear start and shifts to 3rd at 20 MPH.

(For use with package B or C)

- 1. Block detent valves apart with 5/16" dia. copper tubing .41" long.
- 2. Remove 1-2 modulator regulator valves and spring.
- 3. Plug 1-2 valve body bore vent with 3/16" dia. cup plug.
- 4. Electrical connection not needed for manual shift package.

NOTE: Packages B, C and D should be reworked only by an accomplished transmission technician.

Low range can be engaged at any speed with packages C and D.

Additional welds at outer corners of converter weld nuts are recommended for speeds over 6000 RPM.

There are axle shaft differences in 1968, 1969, 1970, 1971 & 1972 differentials.

1968 shafts have 31 tooth spline.

1969 shafts have 28 tooth spline and shafts are smaller but metallurgy is better.

1970 shafts have 28 tooth spline but a change was made from a ball to a higher capacity roller bearing.

The 1971-72 shafts have 28 tooth spline but have a 30° spline angle. The 1968-69 & 70 have  $45^\circ$  spline angle.

### FRONT SUSPENSION

The following suspension modifications have proven successful for dragging.

A. Springs

442 No. 400870 (Pontiac) both sides. An Olds

No. 400360 spacer under left front spring.

Cutlass No. 400870 left front (Pontiac)

No. 400868 right front (Pontiac)

These springs are selected for their low rate and controlled load. They allow the car to left more on acceleration.

B. Shocks Cure ride 90/10. Available from speed

shops and auto parts houses.

C. Front Stabilizer Ream hole out to 1.0". This decreases effectiveness of front stabilizer bar. . Shaft Bushings

This hole can be reamed with a 1" stone

and electric drill.

D. Upper Control Arm Cut off top of bumper so that base is

Bumper 3/8" thick.

E. Tires 2-ply polyester cord with narrow tread.

8.15 x 15 non-low profile.

### REAR SUSPENSION

A. Springs No 9793915 Oldsmobile

B. Shocks Production

C. Control Arm Bushings Replace all (8) with No. 388266 (Olds)

D. Helper Springs Use Air Lift H-D type

> Start with 4 psi on both sides. Add air in 2 psi increments on the side opposite the sideways motion of rear end until car goes in straight line. For off-the-road use, a likely starting point is 5 psi left and 20

psi right.

### 1971 OLDSMOBILE "SPECS" BOOK



Salesmen's Prices, Equipment, Colors & Trims, Specifications

- F-85
- CUTLASS

### **MODEL PRICES • CUTLASS S**

- CUTLASS SUPREME
- 4-4-2
- VISTA-CRUISER

### MODEL PRICES ... Intermediate Models

MODEL	MODEL	MSRP a	DEST. CHG.b	TOTAL	LOCAL PRICE	MODEL	MODEL	MSRP a	DEST. CHG.b	TOTAL	LOCAL
F-85 6 Town Sedan	3169	\$2884.00				CUTLASS S V-8	2077	2070.00			
F-85 V-8 Town Sedan	3269	3005.00				Sports Coupe Hardtop Coupe	3677 3687	3078.00 3141.00			
CUTLASS 6 Town Sedan Hardtop Coupe 2-Seat Cruiser	3569 3187 3536	2998.00 2900.00 3453.00				CUTLASS SUPREME Hardtop Sedan Hardtop Coupe Convertible	4239 4257 4267	3397.00 3322.00 3506.00			
CUTLASS V-8 Town Sedan Hardtop Coupe 2-Seat Cruiser	3669 3287 3636	3119.00 3021.00 3574.00				4-4-2 Hardtop Coupe Convertible	4487 4467	3551.00 3742.00		+	
CUTLASS S 6 Sports Coupe Hardtop Coupe	3577 3587	2957.00 3020.00				VISTA-CRUISER 2-Seat Model 3-Seat Model	4856 4866	3865.00 4007.00			

a. Manufacturer's Suggested Retail Price. Includes reimbursement for Federal Excise Tax and Suggested Dealer New Vehicle Preparation Charge.

b. Destination Charge. \$ higher on models equipped with an Air Conditioner (C60).

### Models... F-85 ... Equipment

3169 Town Sedan (L-6)

3269 Town Sedan (V-8)

STANDARD EQUIPMENT	B32	Floor Mats, Auxiliary Front \$ 7.37	N34	Steering	Wheel, Cus	tom-Sport	5 47,39	V36	Bumper	Guards, F	Protective Fr	ont and Rear
Armrests, Front-Door	B33	Floor Mats, Auxiliary Rear \$ 7.37	N47	Steering,	Vari-Ratio I	Power	. \$115.85	Wat			er, Aluminun	\$ 31.60
Ashtray, Instrument-Panel	B50	Seat Cushion, Extra-Foam-Padded Front-	NES	Wheels	Super Stor	k II_Cas	egray color.	***				\$ 26.33
<ul> <li>Battery, 45-Ampere-Hour/54-Plate (L-5) or 61-Ampere-Hour/65-Plate (V-8)</li> </ul>		5 9.48	1440	N.A. with	N67, N99,	P01, P02,	or P05, V-8	Y60				Mirrors—In-
Brakes, Front and Rear Drum	B84	Moldings, Protective Side—with black-vinyl inserts. \$ 26.33		model			\$ 73.72					amps; instru- glove com-
Cigar Lighter, Instrument-Panel	B90	Moldings, Chrome Side-Window Frame	N67				r body color.		partmen	t, and map	lamps; instr	wment-panel-
Delcotron, 37-Ampere		\$ 24.22					or P05. V-8 \$ 73.72					mirror; and
• Engine, Action-Line 6 (L-6)	B93	Moldings, Chrome Door-Edge Guard \$ 9.48	P01	Wheel D	less Chrom		th N66, N67,	Y72				leavy-Duty-
Engine, Rocket 350 V-8—2-bbl. carburetor (V-8)	B96	Moldings, Chrome Wheel-Opening \$ 15.80	FUI	PO2, or P	05	6-N.M. W	\$ 26.33					and water an, and 55-
	BC1	Instrument-Panel Trim, Wood-Grain-	P02	Wheel F	liese Deluve	_N A w	th N66, N67,		ampere	Delcotron	, plus tran	smission oil
Floor Covering, Color-Keyed Heavy-Duty-Vinyl     Frame Tanne Bases		Vinyl		PO1, or P	05		5 47.39		cooler w		A. with G92.	N47 required
• Frame, Torque-Beam	C08	Rooftop Covering, Vinyl-Includes Chrome	PBS	Wheels	Super Stock	I-NA w	ith N66, N67,				6; Without C	60\$ 57.93
• Lamp, Dome		Roof Drip Moldings					\$ 90.58				EQUIPME	
Lamp Switches, Automatic Front-Door Interior-	C49	Window Defegger, Electric Rear N47 re- quired in V-8 model \$ 63,19	P26	Tires, D	ual-White-S	trine Rias	-Ply Belted:				oduct Salling L	
Radio Antenna, Windshield	cen			F78 x 14			. 8 30.54	F41			, Heavy-Duty	
Seat, Bench Front	Cou	Air Conditioner, Four-Season — Includes heavy-duty radiator. N47 required in V-8		G/8 x 14	with C60, 1	/-8 model	. 6 32.65				towing conti viten most d	
Seat Head Restraints, Dual Front-		model. N.A. with G92 \$407.59	T44	Hood Lo	ck, Interior-	Operated.	\$ 10.53		secondary	y and rura	I roads. Incli	ides heavy-
	-	-	_				-	-				
Seat Lap Belts, 3 Front- and 3 Rear-	D3	3 Mirror, Remote-Control Outside Rearview	UZ	Rocket	Rallye Pac-	Includes t	35. V-8 model		duty fro	nt and rea	r springs and	front stabil-
Seat Shoulder Belts, 2 Front-		\$ 12.64					\$ 84.26				2 shock ab available, N9	sorbers. G66
<ul> <li>Tires, F78 x 14" (G78 x 14" with C60) V-8 model</li> </ul>	D95	9 Finish, Two-Tone Magic-Mirror \$ 36.88	U3	5 Clock, i	Electric-Inc	luded in U	21\$ 18.96					\$ 21.06
Blackwall Bias-Ply Belted	GS	0 Axle, Anti-Spin Rear \$ 44.23	U5				U80 with U63.	FG				ront and Rear
<ul> <li>Transmission, Fully Synchronized 3-Speed Column-Shift Manual</li> </ul>	G93	2 Axle Package, 3.42-to-1 Heavy-Duty Per- formance—L74 and N10 required, N.A. with			U63 required 8\$116.9		63\$133,76					and foral road ith G665 5.27
<ul> <li>Wheels, 14 x 6"</li> </ul>		M38, C60 or Y72. V-8 model. See Power	US				Pushbutton-					ar-For trailer
Wheel Hubcaps, Chrome		Teams\$ 21.06					\$239.08					h FG2 . \$ 42.13
Windows, Crank-Operated Vent	J50	Brakes, Pedal-Ease Power—N.A. with JL2 \$ 47.39	U63	Radio,	AM Pushbut	ton	\$ 74,78	N9	9 Wheels or P05.	, Heavy-D	uty-N.A. w	ith NG6, N67, \$ 10.53
, , , , , , , , , , , , , , , , , , , ,	.11.2	Brakes, Power with Front Disc-N.A. with	US				ear-Included	U8				lectrical - N99
	-	J50 S 69,51		with U5	7 and USB		\$ 18.96		require	d		\$ 10.53
FACTORY-INSTALLED EQUIPMENT	K30	Cruise Control, Automatic-M38 required.										
A01 Windows, Soft-Ray Tinted-Includes A02		V-8 model \$ 63,19				FAC	ORY-INSTAL	LED	POWER T	EAMS		
	L74	Engine, Rocket 350 V-8 (4-bbl, carburetor) — N10 required with G92. V-8 model. See		Axle	Engine	Std.	L-6		Std. V-8	3	L	.74
A02 Windshield, Soft-Ray Tinted—Included in A01\$ 30,54		Power Teams\$ 47,39		Ratio	Trans.	Std.	M38	Ste	1.	M38	Std.	M38
A41 Seat Adjuster, 4-Way Power \$ 78.99	M3	8 Transmission, Turbo Hydra-matic 350-See	2	2.56 (G96)						S		A
A90 Trunk-Lid Latch, Power \$ 14.74		Power Teams—L-6 Model \$211,20 V-8 Model \$221,76	2	2.73 (G93)		S	S	А		A	A	s
		1-0 mouel 3221,76			_							10.00

3.08 (090)

3.23 (G91)

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N10 Exhaust System, Dual—L74 required. Required in L74 with G92. V-8 model. . \$ 30.23

N30 Steering Wheel, Deluxe...... 5 15.80

N33 Steering Wheel, Tilt-Away—Includes stan-dard steering wheel; otherwise N30 or N34 must be ordered if desired. M38 required

AK1 Seat Belts, Lap Deluxe Front and Rear and

AU3 Door Locks, Power ...... \$ 70.56 B30 Floor Carpeting, Nylon-Blend Loop-Pile ...... \$ 21,06

AS4 Seat Shoulder Belts, Deluxe Rear- -

Deluxe Front Shoulder...... \$ 15.80

AK1 required...... \$ 26,33

)	Steering Wheel, Deluxe \$ 15,80	3.42 (G92)					Ac	
	Steering Wheel, Tilt-Away—Includes stan- dard steering wheel; otherwise N30 or N34 must be ordered if desired. M38 required \$45.29	S—Standard, A—Av mance rear axle with NOTE: Dealer-instal C60 or Y72,	heavy-duty sh	afts when G80	is ordered, N10	required, N.A. w	ith C60 o	or Y72.

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### Models... **CUTLASS**... Equipment

3187 Hardtop Coupe (L-6) 3287 Hardtop Coupe (V-8) 3569 Town Sedan (L-6) 3669 Town Sedan (V-8) 3536 Cruiser (L-6) 3636 Cruiser (V-8)

Ashtrays, Rear-Armrest (Sedans and Cruisers)     Battery, 45-Ampere-Hour/54-Plate (L-6) or 61-  Asset (Section 1) and (L-6) or 61-  A	
Ampere-Hour/66-Plate (V-8)  • Brakes, Front and Rear Drum (Sedans and	
Coupes)  Brakes, Power Front Disc and Rear Drum	
(Cruisers)  • Cigar Lighter, Instrument-Panel	
Delcotron, 37-Ampere	
Engine, Action-Line 6 (L-6)     Forder 250 4 8 2 5 5 5 6 6 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	
<ul> <li>Engine, Rocket 350 V-8—2-bbl. carburetor (V-8)</li> <li>Floor Carpeting, Wall-to-Wall plus carpeted</li> </ul>	
door lower panels (Sedans and Cruisers)	
<ul> <li>Floor Covering, Color-Keyed Heavy-Duty Vinyt (Coupes)</li> </ul>	
Frame, Torque-Beam	
<ul> <li>Lamp, Dome</li> <li>Lamp Switches, Automatic Front-Door Interior-</li> </ul>	
<ul> <li>Moldings, Chrome Body-Side, Rocker Panel, and Wheel-Opening (Sedans and Cruisers)</li> <li>Moldings, Chrome Side-Window Frame (Sedans</li> </ul>	
and Cruisers)  Radio Antenna, Windshield	
Seat, Bench Front	
<ul> <li>Seat Head Restraints, Dual Front-</li> </ul>	
Seat Lap Belts, 3 Front- and 3 Rear-	
Soat Shoulder Belts, 2 Front-	
Steering Wheel, Defuxe     Tailgate, Drop-or-Swing (Cruisers)	
Tires, Blackwall Bias-Ply Belted: F78 x 14"	
(Sedans and Coupes), G78 x 14" (Sedans and	
Coupes with C60), V-8 models H78 x 14" (Cruisers)	
<ul> <li>Transmission, Fully Synchronized 3-Speed Column-Shift Manual</li> </ul>	
Wheels, 14 x 6" (Sedans and Coupes)	
Wheels, 14 x 6" (Sedans and Coupes)	
Wheels, 14 x 6" Heavy-Duty (Cruisers) Wheel Hubcaps, Chrome	
Windows, Crank-Operated Vent (Sedans and	
Cruisers)	
Windshield Wipers, Recessed-Park(Sedans and Cruisers)	
FACIORY-INSTALLED EQUIPMENT	
Mindows, Soft-Ray Tinted—Includes A02	
102 Windshield, Soft-Ray Tinted-Included in	
A01 \$ 30.54 Windows, Power Side—Sedans and Cruisers	
33 Window, Power Tailgate—Cruisers. \$ 34.76	
141 Seat Adjuster, 4-Way Power \$ 78.99	
190 Trunk-Lid Latch, Power - Sedans and	
IK1 Seat Belts, Lan Deluxe Front and Rear and	
Deluxe Front Shoulder \$ 15.80 \$4 Seat Shoulder Belts, Deluxe Rear-	
AKI required	
Coupes	
Sedans and Cruisers \$ 70.58 30 Floor Carpeting, Nylon-Blend Loop-Pile—	
Coupes 5 21.06 32 Floor Mats, Auxiliary Front 5 7.37	

STANDARD EQUIPMENT

. Armrests, Deluxe Front and Rear . . . with bright accent moldings (Sedans and Cruisers)

• Armrests, Front-Door (Coupes) · Ashtray, Instrument-Panel

B3:	Floor Mats, Auxiliary Rear
B5	Cruisers. \$ 20.01 0 Seat Cushion, Extra-Foam-Padded Front- 5 9.48
B8	Meldings, Chrome Roof Drip—Included in COB for Sedans, Sedans and Cruisers \$ 13.69
B84	Moldings, Protective Side—With black-vinyl inserts. Sedans and Cruisers \$ 12.64 Coupes \$ 26.33
B9:	3 Moldings, Chrome Door-Edge Guard: Coupes
B9(	moidings, Carome wheel-Opening-Coupes
BC	1 Instrument Penal Trim Wood Crain Visual
CO	\$ 10.53  B Rooftop Covering, Vinyl—Includes B80. Sedans and Coupes \$102.16  Window Defogger, Electric Rear — N47 required in V.S. Couper Sedans and Coupes
C45	Window Defogger, Electric Rear- — N47 re- quired in V-8 Coupe. Sedans and Coupes \$ 63.19
C5	\$ 63.19  Window Air Deflector, Rear — Cruisers \$ 20.84  Air Conditioner, Four-Season — Includes
CS	Air Conditioner, Four-Season - Includes heavy-duty radiator. N.A. with G92 N47 required in V-8 models
CD	Windshield Washer/Wiper, Shift-Lever-Con- trolled—M38 required. Sedans and Cruisers \$ 21.06
D33	Mirror, Remote-Control Outside Rearview
D35	\$ 12.64
	Mirrors, Sports-Styled Outside Rearview— Includes left-hand mirror with remote con- trol and right-hand mirror, Color-matched to car color, N.A. with D33, Coupes\$ 22.12
D99	Sedans and Coupes         \$ 36.86           Cruisers         \$ 27.38
G80	Axle, Anti-Spin Rear \$ 44.23
G92	Asie Package, 3.42-to-1 Heavy-Duty Per- formance—L74 required. N.A. with M38, C60, or Y72. V-8 Sedan and Coupe. See Power Teams. \$ 21.06
J50	Sedans and Coupes S 47.39
JLZ	Brakes, Power with Front Disc—N.A. with J50. Sedans and Coupes
K30	Cruise Control. Automatic - M38 required
L74	Engine, Kocket 350 V-8 (4-bbl, carburetor) —
M14	Power Teams. \$ 47.39  Transmission, 3-Speed Floor-Shift Heavy- Duty-Includes Hurst Shifter, L74 required. V-8 Coupe. See Power Teams. \$ 84.26  Transmission, 4-Speed Floor-Shift Wide.
M20	Ratio—Includes Hurst Shifter, L74 required, V-8 Coupe, See Power Teams \$195.36
M38	Power Teams—L-6 Models \$211.20
N10	quired in L74 with G92. V-8 Sedan and
N33	<b>Steering Wheel, Tilt-Away—M14, M20, or M38 required</b>

N34	Steering Wheel, Custom-Sport \$ 31.60
N47	Steering, Vari-Ratio Power \$115.85
N66	Wheels, Super Stock II—Cast-gray color. N.A. with N67, N99, P01, P02, or P05, V-1 Sedan and Coupe
N67	Wheels, Super Stock III—Lower body color. N.A. with N66, N99, P01, P02, or P05. V-1 Sedan and Coupe
P01	Wheel Discs, Chrome—N.A. with N66, N67 P02, or P05
P02	Wheel Discs, Deluxe—N.A. with N66, N67, P01 or P05
P05	Wheels, Super Stock I — N.A. with N65, N67, N99, P01, or P02. V-8 Sedan and Coupr \$ 90.51
P26	Tires, Dual-White-Stripe Bias-Ply Belled: F78 x 14" (Sedans and Coupes) 6 30.54 G78 x 14" (Sedans and Coupes wire C60 or F62) V-8 models 6 32.65 H78 x 14" (Cruisers) 6 35.81
PC2	Wheels, 14 x 7"—N.A. with F41, G55, or U89. Coupes \$5.27
PK5	Tires, G70 x 14" Blackwall Wide-Oval Bias- Ply Belted — With raised white letters Coupes
PX8	Tires, G70 x 14" Single-White-Stripe Wide- Oval Bias-Ply Belted, Coupes
T44	Hood Lock, Interior-Operated \$ 10.53

Y60	Convenience Group, Lamps and Mirrors— Includes underhood lamp; instrument-panel ashtray, courtesy, glove compartment, and map lamps; rear-door automatic interior-lamp switches in Sedans and Cruisers; instrument-panel-control lighting; visor vanity mirror; rearview mirror with map lamp; trunk lamp in Sedans and Coupes;
	Sedans         \$ 38,44           Coupes         \$ 30,12           Cruisers         \$ 34,76
Y72	
Y73	Paint Stripes, Hood Y75 required, Coupes
Y75	\$ 47.39 Exterior Sport Equipment—Includes Cutlass S hood, body-side paint stripes, and chrome wheel-opening moldings (B96). Coupes. \$ 52.66
	SPECIAL USE EQUIPMENT
	(For usage, refer to Product Selling Literature)

F41 Suspension System, Heavy-Duty-For strenuous service: trailer towing, continuous heavy trunk loads, and when most driving is on secondary and rural roads. Includes heavy-duty front and rear springs and front stabil-

- 177			
U21	Rocket Rallye Pac-Includes U35, V-8 models \$84.26		izer bar, and FG2 shock absorbers. G6
U35	Clock, Electric-Included in U21 5 18,96		shock absorbers available. N.A. with PC2 N99 required on Sedans and Coupes \$ 21.00
U57	Stereo Tape Player—Includes U80 with U63. U58 or U63 required: With U58\$116.91; With U63\$133.76	FE2	Suspension Package, Rallye — Includes heavy duty front and rear springs, shock absorbers
U58			and stabilizer bars; and heavy-duty rear suspension lower control arms. Includes PC unless N66, N67, or P05 is ordered. N.A
U53	Radio, AM Pushbutton \$ 74.78		with FG2, G66, N99, or U89. V-8 Coupe:
U80	Radio Speaker, Bi-Phonic Rear-Included with U57 and U58 \$ 18.96		With N66, N67, or P05 \$ 13.2 Without N66, N67, or P05 \$ 18.5
V36	Bumper Guards, Protective—With vinyl inserts; Front and Rear (Sedans and Coupes) 5 31.60 Front (Cruisers) 5 15.80	FG2	Shack Absorbers, Firm-Ride Front and Rea —For considerable secondary and rural road driving. Included in F41. N.A. with FE2 o G66. \$ 5.21
V55	Luggage Carrier, Chrome Rooftop—Cruisers . \$ 63.19	G66	Shock Absorbers, Superlift Rear-For trailer towing. N99 required on Sedans and Coupes
V56	Lock and Trim, Rear Storage Compartment		N.A. with FE2, FG2, or PC2 \$ 42.12
W27	- Cruisers \$ 12.64 Axle Housing Cover, Aluminum Rear-	N99	Wheels, Heavy-Duty-N.A. with FE2, N66 N67 or P05. Sedans and Coupes \$ 10.53
	Spoiler, Rear-Deck—Coupes \$ 73.72	U89	Wiring Harness, Trailer Electrical—N.A with PC2, N99 required \$ 10.53

		F	ACTORY-	INSTALL	ED POWE	R TEAMS			
Axle	Engine	Std.	L-6	Std, V-8		L74			
Ratio	Trans.	Std.	M38	Std.	M38	Std.	M14	M20	M38
2.56 (G96	)				S				A
2.73 (693	)	S	S	A	A	A	A		S
3.08 (G90	)	Aa	Aa	S	Ab	A	A		Ab
3.23 (G91	)	A	A	A	A	S	S	S	A
3.42 (G92	)					Ac	Ac	Ac	

S—Standard, A—Available, a—Standard with C60 or Y72, b—For trailer towing, c—Extra-cost performance rear axle with heavy-duty shafts when G80 is ordered, N10 required, N.A. with C60 or Y72, NOTE: Dealer-installed ratios, 4,10-, 4,66-, and 5,00-to-1, available with V-8 power teams for Sedan and Coupe, except with CSO or Y72.

### Models ... CUTLASS S ... Equipment

3577 Sports Coupe (L-6)

3677 Sports Coupe (V-8)

3587 Hardtop Coupe (L-6)

3687 Hardtop Coupe (V-8)

### STANDARD EQUIPMENT

- · Armrests, Deluxe Front and Rear (with bright accent moldings)
- · Ashtrays, Instrument-Panel and Rear-Armrest · Battery, 45-Ampere-Hour/54-Plate (L-6) or
- 61-Ampere-Hour/66-Plate (V-8)
- . Brakes, Front and Rear Drum
- . Cipar Lighter, Instrument-Panel
- . Delcotron, 37-Ampere
- . Engine, Action-Line 6 (L-6)
- . Engine, Rocket 350 V-8-2-bbl. carburetor (V-8)
- · Floor Carpeting, Wall-to-Wall
- · Frame, Torque-Beam
- . Lame, Dome
- . Lamp Switches, Automatic Interior-
- . Louver Grilles, Chrome Hood
- . Moldings, Chrome Body-Side, Rocker Panel, and Wheel-Opening . Radio Antenna, Windshield
- . Seat. Bench Front (with bright moldings)
- . Seat Cushions, Foam-Padded Front- and Rear-
- . Seat Head Restraints, Dual Front-
- . Seat Lap Belts, 3 Front- and 3 Rear-
- . Seat Shoulder Belts, 2 Front-
- . Steering Wheel, Deluxe
- . Tires, F78 x 14" (G78 x 14" with C60) V-8 models Blackwall Bias-Ply Belted
- . Transmission, Fully Synchronized 3-Speed Column-Shift Manual
- . Ventilation, Flo-Thru Body (Hardtop Coupes) . Wheels, 14 x 6"
- . Wheel Hubcaps, Chrome
- . Windows, Crank-Operated Vent (Sports Coupes)
- · Windshield Wipers, Recessed-Park

### FACTORY-INSTALLED EQUIPMENT

A01	Windows, Soft-Ray Tinted—Includes AU2 5 43.18
A02	Windshield, Soft-Ray Tinted—Included in A01
A31	Windows, Power Side5115.85
A41	Seat Adjuster, 4-Way Power-For bench seat. N.A. with A51
A46	Seat Adjuster, 4-Way Power—For left-side bucket seat. A51 required \$ 78.99
A51	Seats, Strato Bucket \$ 68.46
A90	Trunk-Lid Latch, Power \$ 14.74
AK1	Seat Belts, Lap Deluxe Front and Rear and Deluxe Front Shoulder:
	With bench seat. \$ 15.80 With A51. \$ 14.22
AS4	Seat Shoulder Belts, Deluxe Rear AKI required
AU3	
B32	Floor Mats, Auxiliary Front \$ 7.37
B33	Floor Mats, Auxiliary Rear \$ 7.37
B80	

Moldings, Protective Side-With black-vinyl

Moldings, Chrome Side-Window Sill-880

required...... \$ 21.06

- B90 Moldings, Chrome Side-Window Frame-Sports Coupes ...... \$ 24.22 BS3 Moldings, Chrome Door-Edge Guard, \$ 6.32
- **BC1** Instrument-Panel Trim, Wood-Grain-Vinyl \$ 10.63
- COS Rooftop Covering, Vinyl-Includes B80 ......5102.16
- C49 Window Delogger, Electric Rear- -N47 re-
- Air Conditioner, Four-Season Includes heavy-duty radiator, N.A. with G92 or M20. N47 required in V-8 models .... \$407.59
- CD3 Windshield Washer/Wiper, Shift-Lever-Controlled-M38 with column-shift required \$ 21.06
- D33 Mirror, Remote-Control Outside Rearview-
- D35 Mirrors, Sports-Styled Outside Rearview-Includes left-hand mirror with remote control and right-hand mirror, Color-matched to car color, N.A. with D33..... \$ 22.12
- Console, Sports-With manual transmission. includes lockable map case and instrumentpanel courtesy and map lamps. With auto-matic transmission, includes floor-shift transmission control, lockable map case with lamp, and rear console lamp. A51 and M14,

D99 Finish, Two-Tone Magic-Mirror.... \$ 38.88

G80 Axle, Anti-Spin Rear..... 5 44.23

G92 Axle Package, 3.42-to-1 Heavy-Duty Per-formance—L74 and N10 required. N.A. with

J50 Brakes, Pedal-Ease Power-N.A. with JL2

K30 Cruise Control, Automatic-M38 required

L74 Engine, Rocket 350 V-8 (4-bbl, carburetor)-

M14 Transmission, 3-Speed Floor-Shift Heavy-

N10 Exhaust System, Dual-Required in L74 with G92. V-8 models...... \$ 30.23 N33 Steering Wheel, Tilt-Away-M14, M20, or N34 Steering Wheel, Custom-Sport .... \$ 31,60

N47 Steering, Vari-Ratio Power ...... \$115.85

N66 Wheels, Super Stock II-Cast-gray color.

N.A. with N67, N99, P01, P02, or P05. V-8

models...... \$ 73.72

M38, C60 or Y72. V-8 models. See Power

Teams...... \$ 21.06

...... 5 47.39

Brakes, Power with Front Disc-N.A. with

150 ..... \$ 69.51

Required with M14 or M20, N10 required

with G92. V-8 models. See Power Teams

\$ 47.39

Duty-Includes Hurst Shifter, L74 required.

V-8 models. See Power Teams..... \$ 84.26 M20 Transmission, 4-Speed Floor-Shift Wide-

Ratio—Includes Hurst Shifter, L74 required. V-8 models. See Power Teams.....\$195,36 M38 Transmission, Turbo Hydra-matic 350-See Power Teams-L-6 Models ..... \$211.20 V-8 Models .....

\$221,76

- N67 Wheels, Super Stock III Lower body color. N.A. with N66, N99, P01, P02, or P05, V-8 models.....
- Wheel Discs, Chrome-N.A. with N66, N67,
- P02 Wheel Discs, Deluxe-N.A. with N66, N67,
- PO1, or PO5......\$ 47.39 Wheels, Super Stock I-N.A. with N66, N67 N99, P01, or P02. V-8 models...... \$ 90.58
- Tires, Dual-White-Stripe Bias-Ply Belted:
- F78 x 14" ... \$ 30.54 G78 x 14" with C60 or FE2, V-8 models ... \$ 32.65 PC2 Wheels, 14 x 7"-N.A. with F41, G66, or
- PK5 Tires, G70 x 14" Blackwall Wide-Oval Bias-Ply Belted - With raised white letters
- V-8 Coupes with C60 or FE2 .... \$ 103.21
- PX8 Tires, G70 x 14" Single-White-Stripe Wide-
- T44 Hood Lock, Interior-Operated . . . . . \$ 10.53
- Rocket Rallye Pac-Includes U35. V-8 models...... \$ 84.26
- U35 Clock, Electric-Included in U21....\$ 18.96
- US7 Stereo Tape Player-Includes US0 with U63. U58 or U63 required:
- With U58 ... \$116.91; With U63 ... \$133.76
- USB Radio, AM-FM Stereophonic Pushbutton-
- USO Radio Speaker, Bi-Phonic Rear-Included
- with U57 and U58...... \$ 18.96 Bumper Guards, Protective Front and Rear-With vinyl inserts...... \$ 31.60
- W25 Hood, Dual-Intake Force-Air Fiberglass-Includes special hood paint, L74 required. N.A. with Y73. V-8 models ..... \$167.98
- W26 Console, Sports with Hurst Dual-Gate Shifter -Includes lockable map case with lamp, and rear console lamp. A51 and M38 required .....5 76.88
- W27 Axle Housing Cover, Aluminum Rear-...... \$ 26.33

- Y60 Convenience Group, Lamps and Mirrors-Includes trunk and underhood lamps; instrument-nanel ashtray and glove compartment lamps: instrument-panel courtesy and map lamps (included in D55 with manual transmission); instrument-panel-control lighting; visor vanity mirror; and rearview mirror with map lamp...... \$ 30.12
- Y72 Engine-Cooling Equipment, Heavy-Duty-Includes heavy-duty radiator and water pump, Thermo-Cool engine fan, and 55ampere Delcotron, plus transmission oil cooler with M38, N.A. with G92 or M20. N47 required in V-8 models: With C60 \$ 21.06; Without C60 \$ 57.93
- Y73 Paint Stripes, Hood-N.A. with W25 5 47.39

### SPECIAL USE EQUIPMENT

(For usage, refer to Product Selling Literature)

- F41 Suspension System, Heavy-Duty-For strenuous service: trailer towing, continuous heavy trunk loads, and when most driving is on secondary and rural roads. Includes heavyduty front and rear springs and front stabi-lizer bar, and FG2 shock absorbers. G66 shock absorbers available. N.A. with PC2. N99 required...... \$ 21.06
- FE2 Suspension Package, Rallye Includes heavy-duty front and rear springs, shock absorbers, and stabilizer bars; and heavyduty rear-suspension lower control arms. Includes PC2 unless N66, N67, or P05 is ordered. N.A. with FG2, G66, N99, or U89. V-8 models:
- With N66, N67, or P05... FG2 Shock Absorbers, Firm-Ride Front and Rear
- -For considerable secondary and rural road driving. Included in F41. N.A. with FE2 or G66.....\$ 5.27
- G66 Shock Absorbers, Superlift Rear-For trailer towing. N99 required. N.A. with FE2, FG2, or PC2 ... \$ 42.13
- N99 Wheels, Heavy-Duty-N.A. with FE2, N66
- Wiring Harness, Trailer Electrical-N99 required...... \$ 10.53

### FACTORY-INSTALLED POWER TEAMS

Axle	Engine	Std. L-6		Std.	Std. V-8		L74				
Ratio	Trans.	Std.	M38	Std.	M38	Std.	M14	M20	M38		
2.56 (G96	5)				S				A		
2.73 (G9)	3)	S	S	A	A	A	A		S		
3.08 (G9	0)	Aa	Aa	S	Ab	A	A		Ab		
3.23 (G9	1)	A	Α.	A	A	S	S	S	A		
3.42 (G9)	2)					Ac	Ac	Ac			

S-Standard. A-Available, a-Standard with C60 or Y72, b-For trailer towing, c-Extra-cost performance axle with heavy-duty shafts when G80 is ordered. N10 required. N.A. with C60 or Y72. NOTE: Dealer-installed ratios, 4.10-, 4.66-, and 5.00-to-1, available with V-8 power teams. N.A. with C60 or Y72.

### Models ... CUTLASS SUPREME ... Equipment

4239 Hardtop Sedan

4257 Hardtop Coupe

4267 Convertible

STANDARD EQUIPMENT	AS4 Seat Shoulder Belts, Deluxe RearA39
Armrests, Deluxe Front and Rear (with bright accent moldings, plus bright back plates on doors) Ashtrays, Instrument-Panel and Rear-Armrest Battery, 61-Ampere-Hour,66-Plate Brakes, Front and Rear Drum Cligar Lighter, Instrument-Panel Delostron, 37-Ampere Engine, Rocket 350 V-8 (4-bbl. carburetor) Floor Carpeting, Wall-to-Wall (with carpeted own and door panels, plus carpeted front-seat-back lower panel in Sedan) Frame, Torque-Beam Instrument-Panel Trim, Wood-Grain-Vinyl Lamp, Dome (Sedan and Coupe) Lamps, Instrument-Panel Curtesy and Map Lamps, and Rear-Armrest Courtesy and Map Lamps, and Rear-Armrest Courtesy (Convertible) Lamp Stitches, Automatic Front-Door Interior-Meddings, Chrome Body-Side, Fender, and Wheel-Opening Meddings, Chrome Roof Drig (Sedan and Coupe) Radio Antenna, Windshield Seat, Custom Sport Front (with center armrest and bright moldings—Seatan) Seats, Stato Bucket (with bright moldings—Coupe and Convertible) Seat Cushoms, Foam-Padded Front- and Rear-	A34 Seat Shoulder Belts, Deluxe Rear — A39 or AKI required. \$26.33 AU3 Deer Lecks, Power—For all doors: Coupe and Convertible. \$47.39 Sedan. \$70.56 B32 Fleer Mats, Auxiliary Front. \$7.37 B33 Fleer Mats, Auxiliary Front. \$7.37 B35 Maldings, Chrome Side-Window Sill—Included in C08. Coupe. \$21.06 B93 Meldings, Chrome Door-Edge Guard: Coupe and Convertible. \$6.32 Sedan. \$9.443 C08 Reeltop Covering, Vinyl—Includes B85 on Coupe. Sedan and Coupe. \$102.16 C49 Window Delogger, Electric Rear—N47 required. Sedan and Coupe. \$83.19 C60 Air Conditioner, Four-Season—Includes heavy-duty radiator. N.A. with G82. N47 required. Sedan and Coupe. \$3.19 CD3 Windshield Washer/Wiper, Shift-Lever-Controlled—M38 or M40 with column shift required. \$2.1.08 D33 Mirrar, Remote-Control Outside Rearview—Includes left-hand mirror Color-matched to car color. N. A. with D33. Coupe and Convertible. \$2.1.05 D55 Consells, Sports—With manual transmission
<ul> <li>Seat Head Restraints, Dual Front-</li> <li>Seat Lap Belts, 2 Front- and 3 Rear- (Coupe</li> </ul>	D55 Consele, Sports—With manual transmission includes lockable map case, plus instrument
	-
and Convertible); 3 Front- and 3 Rear- (Sedan) Seat Shoulder Belts, 2 Front- Steering Wheel, Deluxe Tires, F78 x 14" (G78 x 14" with C60) Blackwall Blas-Ply Beltad Top, Power (Convertible) Transmisalen, Fully Synchronized 3-Speed Column-Shiff, Manual Ventilation, Flo-Thru Body Wheels, 14 x 6" Wheel Hubcaps, Chrome Windshield Wigers, Recessed-Park	panel courtesy and map lamps (std., in Convertible) in Coupe. With automatic transmission, includes floor-shift transmission control, lockable map case with lamp, an rear console lamp. M14, M20, M38, or M4 required. N.A. with A65, Coupe and Convertible. S 51.0  D89 Finish, Two-Tone Magic-Mirror—Sedan an Coupe. S 36.8  G80 Axle, Anti-Spin Rear. S 44.2  G82 Axle, Anti-Spin Rear. S 45.2  G82 Axle, Anti-Spin Rear. S 45.2  N10 required with standard engine. Se Power Teams. S 21.0
FACTORY-INSTALLED EQUIPMENT A01 Windows, Soft-Ray Tinted—Includes A02	Power Teams \$ 21.0  J50 Brakes, Pedal-Ease Power—N.A. with JL
A01 Windows, Soft-Ray Tinted—Includes A02 \$ 43.18 A02 Windshield, Soft-Ray Tinted—Included in A01 \$ 30.54 A31 Windows, Power Side \$ 315.85 A32 Seat Reits Lan Deluye Front and Read	JSO Brakes, Pedal-Ease Power—N.A. with JL \$ 47.3  JL2 Brakes, Power with Front Disc—N.A. will \$ 50.0
A31 Windows, Power Side \$115.85 A39 Seat Belts, Lap Deluxe Front and Rear— Included in AKI. Convertible: Except with A65 (2 belts) \$ 11.06 With A65 (3 belts) \$ 12.64	JL2 Brakes, Power with Front Disc—N.A. will JS0.  K30 Cruise Contrel, Automatic—M38 or M4 required. 5 S3.1 L65 Engine, Rocket 350 V-8 (2-bbl. carburetor —N.A. with Y79. See Power Feams— Deduct 5 33.7
A41 Seat Adjuster, 4-Way Power—For bench seat. A65 required in Coupe and Convertible	Deduct \$ 33.7 M14 Transmission, 3-Speed Floor-Shift Heavy Duty—Includes Hurst Shifter. N.A. with L6 or Y79. Coupe and Convertible. See Powe
A46 Seat Adjuster, 4-Way Power—For left-side bucket seat. N.A. with A65. Coupe and Convertible. \$78.99	Teams \$ 84.2 M20 Transmission, 4-Speed Floor-Shift Wide Ratio—Includes Hurst Shifter, N.A. with L6
A66 Seat, Custom Sport Front—Includes center armrest and bright moldings. N.A. with D55 or W26. Coupe and Convertible No Chg.	or Y79. Coupe and Convertible. See Power Teams. \$195.3  M38 Transmission, Turbo Hydra-matic 350—N.6
A30 Trank-Lid Latch, Power \$14.74 AK1 Seat Belts, Lap Deluxe Front and Rear and Deluxe Front Shoulder: Coupe with bucket seats \$14.22 Sedan, and Coupe with A65 \$15.80	with Y79. See Power Teams\$221.7 M40 Transmission, Turbo Hydra-matic 400—Y7 required. Coupe and Convertible. See Over Teams. \$242.8
Sedan, and Coupe with A65	N10 Exhaust System, Dual—Included in Y7: Required with standard V-8 with G92. N.J with L65

	Coupe and Convertible \$ 47.39 Sedan	ì
B32 B33 B85	Coupe and Convertible         \$ 47.38           Sedan         \$ 70.56           Floor Mats, Auxiliary Front         \$ 7.37           Floor Mats, Auxiliary Rear         \$ 7.37           Motilings, Chrome Side-Window         \$ 21.06           cluded in C08. Coupe         \$ 21.06	į
880	cluded in CO8. Coupe\$ 21.06	
B93	Moldings, Chrome Door-Edge Guard: Coupe and Convertible 5 6.32	į
COS	Sedan \$ 9.48 Reeftep Covering, Vinyl—Includes B85 on Coupe. Sedan and Coupe \$ \$102.16	
C49	window Delogger, Electric Rear N47 re- quired Sedan and Coupe \$83.19	
CSS	Air Canditioner, Four-Season—Includes heavy-duty radiator. N.A. with G32, N47 required. 9407.69 Windshield Washer/Wiper, Shift-Lever-Controlled—M38 or M40 with column shift	
CD3	Windshield Washer/Wiper, Shift-Lever- Controlled—M38 or M40 with column shift required. 5 21,06	
D33	required. \$ 21.06 Mirror, Remote-Control Outside Rearview - N.A. with D35 \$ 12.64	
D35	Marrer, Remote-Control Outside Rearview — N.A. with 035. \$ 12.64 Mirrers, Sports-Styled Outside Rearview— Includes left-hand mirror with remote con- trol and right-hand mirror. Celor-matched to car color. N. A. with 033. Coupe and Con- vertible. \$ 22.12 Censels, Sports—With manual transmission, includes lockable man care, this instrument.	
	includes lockable map case, plus instrument-	
	panel courtesy and map lamps (std., in Con- vertible) in Coupe. With automatic trans-	
	mission, includes fleor-shift transmission control, lockable map case with lamp, and rear console lamp, M14, M20, M38, or M40 required. N.A. with A65, Coupe and Con- vertible. \$ 61.09	
D99	Finish, Two-Tone Magic-Mirror-Sedan and	
G80	Axle, Anti-Spin Rear \$ 44.23	
G92	Axle, Anti-Spin Rear \$ 44.23 Axle Package, 3.42-to-1 Heavy-Outy Performance—N.A. with L65, M38, C60, or Y72. N10 required with standard engine. See Power Teams. \$ 21.06 Brakes, Pedal-Ease Power—N.A. with J12. States Power—N.A. Nith J12.	
J50	Brakes, Pedal-Ease Power-N.A. with JL2 \$ 47.39	
JLS		
K30	JS0 \$ 68.51 Cruise Centrel, Automatic—M38 or M40 required \$ 68.19 Engine, Rocket 350 V-8 (2-bbl. carburetor)	
L65	-N.A. with 1/3, See Power Leams-	
M14	Duty-Includes Hurst Shifter, N.A. with L65 or Y79, Coupe and Convertible, See Power	
	Transmission, 4-Speed Floor-Shift Wide- Ratio—Includes Hurst Shifter, N.A. with L65 or Y79. Coupe and Convertible. See Power	
M38	Transmission, Turbo Hydra-matic 350—N.A. with Y79. See Power Teams \$221.76	
M40	required. Coupe and Convertible. See Power Teams \$242.88	
N10		

or M40 required. \$ 45.2 N34 Steering Wheel, Custom-Sport. \$ 31.6 N47 Steering, Vari-Ratio Power. \$ 115.8 N66 Wheels, Super Stock II—Cast-gray colo N.A. with N67, N99, P01, P02, or P05, \$ 73.7 N67 Wheels, Super Stock III—Lower body colo N.A. with N66, N99, P01, P02, or P05, \$ 73.7 P01 Wheel Discs, Chrome—N.A. with N66, N6 N99, P02 or P05. \$ 25.4 P02 Wheel Discs, Deluxe—N.A. with N66, N6 P01, or P05. \$ 47.3 P05 Wheels, Super Stock I—N.A. with N66, N6 N99, P01, or P02. \$ 47.3 P05 Wheels, Super Stock I—N.A. with N66, N6 N99, P01, or P02. \$ 90.1 P26 Tires, Dual-White-Stripe Bias-Ply Belte-F78 x 14" w C60, F22, or Y79. \$ 32.6 PC2 Wheels, 14 x 7"—N.A. with F41, G56, U89, Coupe and Convertible. \$ 5.4 PK5 Tires, G70 x 14" Blackwall Wide-Oval Bia Ply Belted—With raised white letters. Coup and Convertible. \$ 103. With C60, F22, or Y79. \$ 88. PX8 Tires, G70 x 14" Single-White-Stripe Wide	9
N66 Wheels, Super Stock II—Cast-gray colo N.A. with N67, N99, P01, P02, or P05, \$ 73.7  M67 Wheels, Super Stock III—Lower body colo N.A. with N65, N99, P01, P02, or P05, \$ 73.7  P01 Wheel Discs, Chrome—N.A. with N66, N6 N99, P02 or P05. \$ 26.3  P02 Wheel Discs, Deluxe—N.A. with N66, N6 P01, or P05. \$ 47.3  P05 Wheels, Super Stock I—N.A. with N66, N6 N99, P01, or P02.  P25 Tires, Dual-White-Stripe Bias-Ply Belte F78 x 14" € 30.54 G78 x 14" C60, F62, or Y79 € 32.6  P02 Wheels, 14 x 7"—N.A. with F41, G66, U89, Coupe and Convertible \$ 5.  PK5 Tires, G70 x 14" Blackwall Wide-Oval Bia Ply Belted—With raised white letters. Cou and Convertible. \$ 5.  PX8 Tires, G70 x 14" Single-White-Stripe Wide  PX8 Tires, G70 x 14" Single-White-Stripe Wide  PX8 Tires, G70 x 14" Single-White-Stripe Wide	
N.A. with N67, N99, P01, P02, or P05, \$ 73.7  Wheels, Super Stock III — Lower body colo N.A. with N65, N99, P01, P02, or P05, \$ 73.7  P01 Wheel Discs, Chrome—N.A. with N65, N6 N99, P02 or P05. \$ 26.3  P02 Wheel Discs, Deluxe—N.A. with N66, N6 P01, or P05. \$ 47.3  P05 Wheels, Super Stock I.—N.A. with N66, N6 N99, P01, or P02. \$ 90.1  P26 Tires, Dual-White-Stripe Bias-Ply Belte-F78 x 14" with C60, FE2, or Y79. \$ 32.6  PC2 Wheels, 14 x 7"—N.A. with F41, G66, U89. Coupe and Convertible. \$ 5.3  PK5 Tires, G70 x 14" Blackwall Wide-Oval Bia Ply Belted—With raised white letters. Coup and Convertible. \$ 5.03.  With C60, FE2, or Y79. \$ 88.  PX5 Tires, G70 x 14" Single-White-Stripe Wide-PX5 Tires, G70 x 14" Single-White-PX5 Tires, G70 x 14" Single-P	5
N.A. with N55, N99, P01, P02, or P05, \$ 73.1  P01 Wheel Discs, Chrome—N.A. with N65, N6 N99, P02 or P05, \$ 25.3  P02 Wheel Discs, Deluxe—N.A. with N66, N6 P01, or P05, \$ 47.1  P05 Wheels, Super Stock I—N.A. with N66, N6 N99, P01, or P02, \$ 90.1  P25 Tires, Dual-White-Stripe Bias-Ply Belte F78 x 14", \$ 30.54 G78 x 14" with C60, FE2, or Y79, \$ 32.6  PC2 Wheels, 14 x 7"—N.A. with F41, G66, U89. Coupe and Convertible, \$ 52.4  PK5 Tires, G70 x 14" Blackwall Wide-Oval Bia PK5 Tires, G70 x 14" Single-White-Stripe Wide  Nith G60, FE2, or Y79, \$ 53.4  PX8 Tires, G70 x 14" Single-White-Stripe Wide	
N99, P02 or P05. \$ 28.1  P02 Wheel Discs, Deluxe—N.A. with N66, N6 P01, or P05. \$ 47.3  P05 Wheels, Super Stock I—N.A. with N66, N6 N99, P01, or P02. \$ 90.1  P25 Tires, Dual-White-Stripe Bias-Ply Belte F78 x 14"	
P01, or P05. \$ 47.3  P05 Wheels, Super Stock I — N.A. with N66 N66  N99, P01, or P02. \$ 99.1  P25 Tires, Dual-White-Stripe Bias-Ply Belte F78 x 14". \$ 30.54 G78 x 14" C60, FE2, or Y79. \$ 32.6  PC2 Wheels, 14 x 7"— N.A. with F41, G66, U89, Coupe and Convertible. \$ 5.2  PK5 Tires, G70 x 14" Blackwall Wide-Oval Bia Ply Belted—With raised white letters. Coup and Convertible. \$ 103.  With G60, FE2, or Y79. \$ 83.  PX8 Tires, G70 x 14" Single-White-Stripe Wide	
N99, P01, or P02. \$ 90.  P25 Tires, Oal-White-Stripe Bias-Ply Belter F78 x 14" \$ 30.54 G78 x 14" wi C60, FE2, or Y79 \$ 32.6  PC2 Wheels, 14 x 7"—N.A. with F41, G66, U89. Caupe and Convertible \$ 5.  PK5 Tires, G70 x 14" Blackwall Wide-Oval Bia PK5 Tires, G70 x 14" Blackwall Wide-Oval Bia With C60, FE2, or Y79 \$ 58.  PX8 Tires, G70 x 14" Single-White-Stripe Wide	
F78 x 14" 630.54 G78 x 14" wit C60, FE2, or Y79 6 32.6 PC2 Wheels, 14 x 7"-N.A. with F41, G66, U89. Caupe and Convertible 5 5.2 PK5 Tires, G70 x 14" Blackwall Wide-Oval Bia Ply Belted—With raised white letters. Cou and Convertible 5103. With C60, FE2, or Y79 5 88.4 PX8 Tires, G70 x 14" Single-White-Stripe Wide	
US9. Coupe and Convertible. \$ 5.4  PK5 Tires, G70 x 14" Blackwall Wide-Oval Bia Ply Belted—With raised white letters. Cou and Convertible. \$103.  With C60, FE2, or Y79. \$ 88.  PX8 Tires, G70 x 14" Single-White-Stripe Wid	th
Ply Belted — With raised white letters. Cou and Convertible. \$103. With C60, FE2, or Y79 \$88. PX8 Tires, G70 x 14" Single-White-Stripe Wid	
PX8 Tires, G70 x 14" Single-White-Stripe Wid	pe :
Oval Bias-Ply Belted — Coupe and Convertib	e- le
With C60, FE2, or Y79 \$ 64.2	5

ment-panel ashtray, glove compartment, and ashtray, courtesy and map lamps, and instru-ment-panel-control lighting (std. in Con-vertible); roof rear-quarter lamps (Sedan and Coupe); rear-door interior-lamp switches (Sedan); visor vanity mirror; and rearview mirror with map lamp: Sedan \$42.76; Coupe \$36.44; Conv. \$ 16.43 Y70 Paint Stripes, Body-Side-Coupe and Con-Y72 Engine-Cooling Equipment, Heavy-Duty— Includes heavy-duty radiator and water pump, Thermo-Cool engine fan, and 55ampere Delcotron, plus transmission oil cooler with M38 or M40, N.A. with G92,

With C60 \_\_ \$21.06; Without C60 \_\_\_ \$ 57.93 Y79 "SX" Performance Package-Includes Rocket 455 V-8 Engine with 4-bbl: car-buretor and dual exhausts (L32); and special fender ornaments, rear bumper, and ex-haust outlets. M40 required. Coupe and Convertible. See Power Teams:

SPECIAL USE EQUIPMENT

N47 required:

(For usage, refer to Product Selling Literature)

F41 Suspension System, Heavy-Duty-For strenuous service: trailer towing, continuous heavy trunk loads, and when most driving is on secondary and rural roads. Includes heavy-

T44 U21 U35	Heed Leck, Interior-Operated \$ 10.53 Rocket Rallye Pac—Includes U35 . \$ 84.26 Clock, Electric—Included in U21 \$ 18.96		duty front and rear springs and front stabilizer bar, and FG2 shock absorbers. G86 shock absorbers available. N.A. with PC2. N99 required \$ 21.06
U67	Stereo Tape Player—Includes U80 with U63. U58 or U63 required: With U58\$116.91; With U63\$133.76	FE2	Suspension Package, Rallye-Includes heavy-duty front and rear springs, shock absorbers, and stabilizer bars; and heavy-
U58	Radio, AM-FM Stereophonic Pushbutton— Includes U80\$239.08		duty rear-suspension lower control arms. Includes PC2, unless N66, N67, or P05 is
U63	Radio, AM Pushbutton 5 74.78		ordered. N.A. with FG2, G66, N99 or U89. Coupe and Convertible:
U80	Radio Speaker, Bi-Phonic Rear-Included with U57 and U58 \$ 18.96		With N66, N67, or P05
V36	Bumper Guards, Protective Front and Rear— With vinyl inserts \$ 31.60	FG2	-For considerable secondary and rural road
W26	Console, Sports with Dual-Gate Shifter— Includes Hurst Dual-Gate Shifter, lockable		driving. Included in F41. N.A. with FE2 or G66
	map case with lamp, and rear console lamp. M38 or M40 required. N.A. with A65. Coupe and Convertible	G66	towing-N99 required, N.A. with FE2, FG2, or PC2. \$42.13
W27	Axle Housing Cover, Aluminum Rear- \$ 26.33	N99	
Y60	Convenience Group, Lamps and Mirrors-In- includes trunk and underhood lamps; Instru-	U89	

Wiring Harness, Trailer Electrical-N.A. with PC2. N99 required...... \$ 10.53

73 00 A 8	Models	A	II	Cou	pe and Conve	ertible	
Axle	Engine	Std. V-	8, L65	Std	Std. V-8		
Ratio	Trans.	Std.	M38	M14	M20	M40	
2.56 (G	96)		S			S	
2.73 (G	93)	A	A	A		A	
3.08 (G90)		A	Aa	A		A	
3.23 (6		S	A	S	S		
3,42 (G92)		Ab		Ab	Ab		

S-Standard. A—Available. a—For trailer towing except with L65, b—Extra-cost performance axie with heavy-duty shafts when G80 is ordered. N.A. with L65. N10 required with standard V-8.
NOTE: Dealer-installed ratios, 4.10-, 4.66-, and 5.00-to-1, available. N.A. with C60 or Y72.

### -4-2 ... Equipment Models . . .

A39 Seat Belts, Lap Deluxe Front- and Rear- G92 Axle Package, 3.42-to-1 Heavy-Duty Perfor-

4487 Hardtop Coupe

4467 Convertible

Armrests, Deluxe Front and Rear (with bright accent moldings, plus bright backplates on doors)  Ashtrays, Instrument-Panel and Rear-Armrest Battery, 74-Ampere-Hour/90-Plate  Brakes, Front and Rear Drum  Cigar Lighter, Instrument-Panel Delcotron, 37-Ampere (with integral, solid-state Voltage Regulator)  Engline, 4-4-2 Rocket 455 V-8 (4-bbl. carburetor) Exhaust System, Full Dual Floer Carpeting, Wall-to-Wall Frame, Torque-Beam Instrument-Panel-Control Lighting	A41 A41 A52 A62	Included in AXI. Convertible: Except with A65 (2 belts) . \$ 11.06 With A65 (3 belts) . \$ 12.64  1 Seat Adjuster, 4-Way Power—For bench seat. A65 required. Convertible . \$ 78.99  5 Seat Adjuster, 4-Way Power—For left-side bucket seat. N.A. with A52 or A65 . \$ 78.99  2 Seat, Bench Front—Includes bright mold- ings. N.A. with D55 or W25. Coupe Deduct \$ 88.46  5 Seat, Custom Sport Front—Includes center armest and bright moldings. N.A. with D55 or W26. Convertible . No. Chg.  9 Trank-Lid Latch, Power . \$ 14,74  1 Seat Belts, Lap Deluxe Front and Rear and Deluxe Front Shoulder:	JL2 K30 M2 M2 M4	Arise rackage, 3-2-13-1 Teasy-Duty Performance—N.A. with C50 or Y72. See Power Teams. \$ 21.06  Brakes, Power with Front Disc—M40 required \$ 59.51  Cruise Control, Automatic—M40 required \$ 59.51  Transmission, 4-Speed Floor-Shift Wide-Ratio—Includes Hurst Shifter. See Power Teams. \$ 198.38  Transmission, 4-Speed Floor-Shift Close-Ratio Heavy-Duty—Includes Hurst Shifter. See Power Teams. \$ 282.80  Orransmission, Turbo Hydra-matic 400—See Power Teams. \$ 242.88	W35 W37 Y60	Styled 1 Tires wi intake F. paint (W "W" em body in brakes. with Y7. paint str Without With Por Spoiler, Clutch, required Conveni- cludes 1
(Convertible)  Instrument-Panel Trim, Wood-Grain-Vinyl  Lamp, Dome (Coupe)  Lamps, Instrument-Panel Ashtray, Courtesy and Map Lamps, and Rear-Armrest Courtesy (Convertible)	AS	Coupe with bucket seats	N4 N6	4 Steering Wheel, Custom-Sport		ment-pa panel as in Conve Coupe Converti
Lamp Switches, Automatic Interior     Louver Grilles, Chrome Hood     Moldings, Chrome Roof Drip (Coupe)	B3	13 Door Leeks, Power         \$ 47.39           2 Floor Mats, Auxiliary Front         \$ 7.37           3 Floor Mats, Auxiliary Rear         \$ 7.37	PO	N.A. with N66, N99, P01, P02, or P05 \$ 73.72		Engine- Includes pump, ampere
Moldings, Chrome Wheel-Opening     Paint Stripes, Hood, Body-Side, and Trunk-Lid     Radio Antenna, Windshield     Seats, Strato Bucket (with bright moldings)     Seat Cushions, Foam-Padded Front- and Rear-     Seat Head Restraints, Dual Front-     Seat Lap Belts, 2 Front- and 3 Rear-	B93 C08 C49	Moldings, Chrome Side-Window Sill—Coupe. \$ 21.06 Moldings, Chrome Door-Edge Guard \$ 6.32 Roedtep Cavering, Vinyl—Coupe. \$102.15 Window Defogger, Electric Rear.—N47 required. Coupe. \$ 63.19 Air Conditioner, Four-Season—Includes heavy-duty radiator. N.A. with G89 or G92.	POS PKS	Wheel Discs, Deluxe—N.A. with N66, N67, N99, P01, or P05         \$ 47.39           Wheels, Super Stock I—N.A. with N66, N67, P01, or P02         \$ 90.58           Tires, G70 x 14" Blackwall Wide-Oval Blashly Belted—With raised white letters         \$ 26.33           Heed Leck, Interior-Operated         \$ 10.53	W W (Fe	soler wit /30. N47 /ith C60. SPEC or esage, / thock Abrowing, M
Seat Shoulder Belts, 2 Front-     Steering Wheel, Deluxe     Suspension System, Railye (heavy-duty front)	CD3	Available with W30 only with M40, G91, and JL2, N47 required. See Power Teams #407.59 Windshield Washer/Wiper, Shift-Lever-Controlled — M40 with column shift required	U21 U35	Rocket Rallye Pac—Includes U35 \$ 84.26 Clock, Electric—Included in U21 \$ 18.96		Viring H
and rear springs, shock absorbers, and stabilizer bars and rear-suspension lower control arms; plus heavy-duty drive shaft and front engine mountings)	D33	\$ 21.05 Mirrer, Remote-Control Outside Rearview — N.A. with D35 or W30 \$ 12.64		Stereo Tape Player Includes U80 with U63. U58 or U63 required: With U58\$116.91; With U63\$133.76	Axle	Engine
Top, Power (Convertible)  Tires, G70 x 14" Single-White-Stripe Wide-Oval Bias-Pty Belted	D35	Mirrors, Sports-Styled Outside Rearview— Includes left-hand mirror with remote con- trol and right-hand mirror. Color-matched to	U63	Radio, AM-FM Stereophonic Pushbutton—Includes U80.         \$239.08           Radio, AM Pushbutton.         \$ 74.78		Trans.
Transmission, Fully Synchronized 3-Speed Floor-Shift Heavy-Duty Manual (with Hurst Shifter)	D55	car color. N.A. with D33		Radio Speaker, Bi-Phonic Rear—Included with U57 and U58	2.73	(G93)

panel courtesy and map lamps (std. in Convertible) in Coupe. With automatic transmission, includes floor-shift transmission control, lockable map case with lamp, and rear console lamp. N.A. with A52 or A65

D99 Finish, Two-Tone Magic-Mirror-Coupe

G80 Axle, Anti-Spin Rear - Required with G89

G89 Axle Package, 3.73-to-1 Heavy-Duty Perfor-

mance-Recommended for off-highway use only, W30 required, N.A. with C60 or Y72, See

Power Teams. Package includes G80 Anti-

5 61,09

	Styled Mi Tires with intake For paint (W2 "W" embl body insi brakes. M with Y72 paint strig Without P	luminum intake m rrors (035), G70 raised white lett ce-Air fiberglass h 5), wide body-sid tems on front lend alation, and mar 120, M22, or M40 or standard hood es. See Power Tiss brower Disc Brakes er Disc Brakes (JL	x 14 Wide-Oval ers (PK5), dual- lood with special le paint stripes, fers, lightweight required. N.A. and body-side ams. (JL2)\$369.67
W35	Spoiler, Re	ear-Deck-Coupe	\$ 73.72
W37		eavy-Duty 2-Plate	
r60	cludes tru ment-pan- panel asht in Convert Coupe	nce Group, Lamps a nk and underhood el-control lighting; (ray, courtesy, and tible) for Coupe:	f lamps; instru- and instrument- map lamps (std.
72	Includes pump, Th	teling Equipment, heavy-duty radia sermo-Cool engine delcotron, plus to	for and water fan, and 55-
_			
W	/30. N47 re	M40. N.A. with equired: \$ 21.06; Without	
	SPECIA	L USE EQUIPM	ENT
(F	or usage, ref	er to Product Selling	Literature)
6 S	hock Abso twing, M40	rbers, Superlift Re required	ar—For trailer \$ 42.13
9 V	Viring Har	ness, Trailer Elect	rical\$ 10.53
FA	CTORY-II	NSTALLED POWE	R TEAMS
	Engine	Std. V-8	W30
Axle			

\*Standard transmission.

A

S Ac S

Ab Sb Ab Sb Sb

Trans. M14\*

3.08 (G90)

3.23 (G91)

3.42 (G92)

3.73 (G89)

S-Standard, A-Available, a-For trailer towing. b—Extra-cost performance axle with heavy-duty shafts when G80 is ordered, c—Standard with C60. NOTE: Dealer-installed ratios, 4.10-, 4.66-, and 5.00-to-1, available for all power teams, except with Y72.

M20

M22

M40

A

A

Ac

M20

M22

Ab Ab

M40

Ac

### FACTORY INSTALLED FOLLOWENT

Shifter)

. Wheels, 14 x 7" . Wheel Hubcaps, Chrome

. Ventilation, Flo-Thru Body

· Windshield Wipers, Recessed-Park

STANDARD EQUIPMENT

	I MC I ON I	INDIALL	ED EGOIL WELL	
A01	Windows,	Soft-Ray	Tinted—Includes A	100
			y Tinted—Included \$ 30	
			e \$115	

With vinyl inserts. 5 3  W25 Hood, Dual-Intake Force-Air Fibergla Includes special paint. 516  W28 Consele, Sports with Hurst Dual-Gate Sh — Includes lockable map case with lamp, rear console lamp. M40 required. N.A. A52 or A65. 5 7  W27 Axle Housing Cover, Aluminum Rear- \$ 2  W30 Performance Package—For performance thusiasts only. Includes Rocket 455 Engine with selected parts. Force		
Includes special paint. \$15  W26 Consele, Sports with Hurst Dual-Gate Sh—Includes lockable map case with lamp, rear console lamp. M40 required. N.A. A52 or A65. \$7  W27 Axle Housing Cover, Aluminum Rear-\$2  W30 Performance Package—For performance thusiasts only. Includes Rocket 455 Engine with selected parts, Force	V36	Bumper Guards, Protective Front and Rear— With vinyl inserts
- Includes lockable map case with lamp, rear console lamp, M40 required, N.A., A52 or A65.  W27 Axle Housing Cover, Aluminum Rear-52  W30 Performance Package - For performance thusiasts only. Includes Rocket 455 Engine with selected parts, Force	W25	Hood, Dual-Intake Force-Air Fiberglass— Includes special paint
W30 Performance Package—For performance thusiasts only. Includes Rocket 455 Engine with selected parts, Force	W25	Console, Sports with Hurst Dual-Gate Shifter —Includes lockable map case with lamp, and rear console lamp. M40 required. N.A. with A52 or A65. \$ 76.88
thusiasts only. Includes Rocket 455 Engine with selected parts, Force	W27	Axle Housing Cover, Aluminum Rear- \$ 26.33
		Performance Package — For performance en- thusiasts only. Includes Rocket 455 V-8 Engine with selected parts, Force-Air Induction, special air cleaner, 4-barrel car-

### Models ... VISTA-CRUISER ... Equipment

4856 2-Seat Model

4866 3-Seat Model

STANDARD EQUIPMENT	• Tires, H78 x 14" Blackwall Bias-Ply Belted	CD3	Windshield Washer/Wiper, Shift-Lever-	V55	Luggage C	arrier,	Chrome	Roofto	\$ 63,19			
Armrests, Deluxe Front and Rear (with bright backplates)	Transmission, Fully Synchronized 3-Speed Col- umn-Shift Manual	D33	Controlled—M40 required\$ 21.06  Mirror, Remote-Control Outside Rearview	VSG Lock and Trim, Rear Storage								
Ashtrays, Instrument-Panel and Rear-Armrest	• Visors, Vista-Roof Sun		\$ 12.64					er, Aluminum Rear-				
Battery, 61-Ampere-Hour/65-Plate	Wheels, 14 x 6" Heavy-Duty		Finish, Two-Tone Magic-Mirror\$ 27.38									
Body-Side and Tailigate Panels, Chrome-Framed	• Wheel Hubcaps, Chrome		Axle, Anti-Spin Rear \$ 44.23		Includes u	nderho	od lam	; instru	Mirrors— ment-panel			
Wood-Grain-Vinyl	. Windows, Crank-Operated Vent	K30	Cruise Control, Automatic—M40 required		maplamps	; rear-o	foor inte	erior-lan	rtment and pswitches;			
. Brakes, Power Front Disc and Rear Drum	Windshield Wipers, Recessed-Park	L30	Engine, Rocket 455 V-8 (2-bbl. carburetor) —		ity mirror	; and	rearviev	w mirro	; visor van- r with map \$ 34.76			
• Cigar Lighter, Instrument-Panel			M40 required. See Power Teams\$110.59						avy-Duty-			
• Delcotron, 37-Ampere	FACTORY-INSTALLED EQUIPMENT	L32	Engine, Rocket 455 V-8 (4-bbl. carburetor)— Includes dual exhausts. M40 required. See		Includes	heavy-o	duty ra	diator	and water n, and 55-			
• Engine, Rocket 350 V-8 (2-bbl. carburetor)	A01 Windows, Soft-Ray Tinted—Includes A02 		Power Teams\$188.52			elcotro	n, plu	s transi	mission oil			
Floor Carpeting, Wall-to-Wall Passenger-Area (plus carpeted cowl and door lower panels)	A02 Windshield, Soft-Ray Tinted-Included in	M40	Power Teams						5 57.93			
• Frame, Torque-Beam	A01	N33	Steering Wheel, Tilt-Away - M40 required	6	SPECI For usage, A			IPMEN elling Lit				
				-					-			
Instrument-Panel Trim, Wood-Grain-Vinyl	A33 Window, Power Tailgate 5 34.76	N34	Steering Wheel, Custom-Sport\$ 31.60						-For stren- wous heavy			
<ul> <li>Lamps, Central Dome and Tailgate Dome (with back switch only)</li> </ul>	A41 Seat Adjuster, 4-Way Power \$ 78.99		Steering, Vari-Ratio Power \$115.85	secondary and rural roads. Include duty front and rear springs and fro				ides heavy-				
Lamp Switches, Automatic Front-Door Interior-	AA3 Glass, Chrome-Coated Tinted Roof . \$ 21.06	P01	Wheel Discs, Chrome—N.A. with P02					rbers. G66				
• Moldings, Chrome Wheel-Opening	AK1 Seat Belts, Lap Deluxe Front and Rear and Deluxe Front Shoulder—Includes third-seat belts in 3-seat model;	P02	Wheel Discs, Deluxe—N.A. with P01						nt and Rear			
Moldings, Chrome Roof Drip	2-seat model\$ 16.80 3-seat model\$ 18.96	P26	Tires, H78 x 14" Dual-White-Stripe Bias-						d rural road			
Moldings, Chrome Side-Window Frame	AS4 Seat Shoulder Bolts, Deluxe RearAK1		Ply Belted 6 35.81	G66	Shock Abi	orbers.	Superi	lift Rear-	-For trailer			
Radio Antenna, Windshield	required: 2-seat model—For second seat\$ 28.33		Hood Lock, Interior-Operated \$ 10.53		towing. N.	A. with	FG2		\$ 42.13			
Seat, Bench Front (with bright moldings)	3-seat model—For second and third seats		Rocket Rallye Pac—Includes U35\$ 84.28  Clock, Electric—Included in U21\$ 18.96	U89	Wiring Ha	rness,	Trailer	Electrica	al\$ 10.53			
Seats, Divided Second and Forward-Facing Third (3-seat model)	AU3 Deer Lecks, Power—For all doors \$ 70.56		Stereo Tape Player—Includes USO with U63.	F	ACTORY-	INSTA	LLED I	POWER	TEAMS			
Seat Cushions, Foam-Padded (in all seats)	B32 Floor Mats, Auxiliary Front \$ 7.37	051	US8 or U63 required:	Axle	Factor	_	. V-8	L30	L32			
Seat Head Restraints, Dual Front-	B33 Floor Mats, Auxiliary Rear 5 7.37		With U58\$116.91; With U63\$133.76	Rati		Std.	M40	M40	M40			
	B39 Floor Carpeting, Deep-Pile Cargo-Area	058	Radio, AM-FM Stereophonic Pushbutton — Includes UB0	2.5	6 (G96)			S	S			
<ul> <li>Seat Lap Belts, 3 Front- and 3 Rear- (plus 2 for third seat in 3-seat model)</li> </ul>	\$ 20.01	U63	Radio, AM Pushbutton \$ 74,78	2.7	3 (G93)			A	A			
• Seat Shoulder Belts, 2 Front-	B93 Moldings, Chrome Door-Edge Guard 5 9.48	U80	Radio Speaker, Bi-Phonic Rear-Included	3,0	8 (G90)		s	Aa	Aa			
• Steering Wheel, Deluxe	C51 Window Air Deflector, Rear \$ 20.84		with U57 and U58 \$ 18.96	3,2	3 (G91)	S	A					
Tailgate, Drop-or-Swing	C60 Air Conditioner, Four-Season—Includes heavy-duty radiator. N47 required 6 407. 59	V36	Bumper Guards, Protective Front—With vinyl inserts	S-S	tandard, A	- Avail	able. a-	-For tra	iler towing.			

### Models . . .

### **DELTA 88**

... Equipment

5469 Town Sedan

5439 Hardtop Sedan

5457 Hardtop Coupe

STANDARD EQUIPMENT	AS4	Seat Shoulder Belts, Deluxe RearAK1 required	N33	Steering Wheel, Tilt-Away—M38 or M40 required \$ 45.29	FGZ	Shock Absorb —For conside						
<ul> <li>Armrests, Front and Rear</li> </ul>						driving. Inclu	ded	in F4	1. N./	. with	h G66	
<ul> <li>Ashtrays, Dual Instrument-Panel and Rear- Armrest</li> </ul>	AU3	Door Locks, Power—For all doors. Included in AU5:	P03	Wheel Discs Deluxe — N.A. with P05		M38 or M40 r	equire	ed		5	5.27	
<ul> <li>Battery, 61-Ampere-Hour/66-Plate (with stand- ard V-8 engine)</li> </ul>		Coupe	P05	Wheels, Super Stock IV—N.A. with J55, N99, or P03		Shock Absorb towing, N99 or M40 require	equir	ed. N	A. wi	th FG2	<ol><li>M38</li></ol>	
Brakes, Power Front Disc and Rear Drum	AU5	Deer Locks with Front-Seat-Backrest Lock Releases, Power—Includes AU3. Coupe	P26	Tires, H78 x 15" Dual-White-Stripe Bias-Ply Belted		Wheels, Hea						
<ul> <li>Cigar Lighter, Instrument-Panel</li> </ul>		\$ 70.5\$	T01	Headlams Off-Delay Control, Night-Watch		towing. Included		355.		\$	10.53	
Delcotron, 42-Ampere	B32	Floor Mats, Auxiliary Front \$ 8.43	161	Headiamp On-Delay Control, Hight-Watch	1100	U89 Wiring Harness, quired		raller	Clarke		100	
• Engine, Rocket 350 V-8 (2-bbl. carburetor)	822	Floor Mats, Auxiliary Rear \$ 7.37	T27	Lamps, Cornering-M38 or M40 required								
<ul> <li>Floor Carpeting, Wall-to-Wall</li> </ul>				\$ 36.86								
• Frame, Torque-Beam	B36	Floor Mat, Heavy-Duty Rubber Trunk \$ 7.90	U35	Clock, Electric								
<ul> <li>Hood Lock, Interior-Operated</li> </ul>	B84	Moldings, Protective Side-With black-vinyl		Indicator, Low-Fuel	PO	LICE AND S	PECI	AL U	SE EQ	UIPM	ENT	
<ul> <li>Instrument-Panel Trim, Wood-Grain-Vinyl</li> </ul>		inserts\$ 40.02		Radio, AM-FM Stereophonic Pushbutton-	1	For usage, refer	to Pro	iduct S	alling I	iteratus	re)	
• Lamp, Dome	B85	Moldings, Chrome Side-Window Sill-In-	UDB	Includes 4 speakers		Acres House			4 0			
<ul> <li>Lamp, Instrument-Panel Ashtray</li> </ul>	5272	cluded in C08 on Town Sedan \$ 21.06	U63	Radio, AM Pushbutton \$ 87.42	TA14			uty Front and Rear—Sed\$ 1				
· Lamp Switches, Automatic Front-Door Interior-	B90	Moldings, Chrome Side-Window Frame— Town Sedan	U80	Radio Speaker, Bi-Phonic Rear-N.A. with	†BG1	Floor Cover	ng.	Heavy	-Duty	Black	k-Vinv	
. Lamp Switches, Automatic Rear-Door Interior-		Torri Soudii 3 EALE	-	U58, UM1, or UM2 \$ 18.96		Floor Cover Front and Rea	r-Te	own S	edan.	5	10.53	
Moldings, Chrome Hood Center, Rocker Panel, and Wheel-Opening	B93	Moldings, Chrome Door-Edge Guard:           Coupe.         \$ 6.32           Sedans.         \$ 9.48	UB7	Speedometer Package — Includes Safety Sentinel and Trip Odometer, N.A. with U11. M38 or M40 required	. J55 Brakes, Heavy-Duty Power with							
and winter-optiming	-		2.100		-		7-11					
Moldings, Chrome Roof Drip	C08	Reeftee Covering, Vinyl - Includes B85 on Town Sedan. Sedans and Coupe. \$126.38	UM	1 Radio, AM Pushbutton with Stereo Tape Player—Includes 4 speakers		duty non-fadi duty duo-ser						
<ul> <li>Radio Antenna, Windshield</li> </ul>	2.252			2 Radio, AM-FM Stereophonic Pushbutton with		application. I	nclud	es NS	9. G94	(2.93	3 Axle	
Seat, Full-Foam Bench Front	C49	Window Defogger, Electric RearIncludes K81 5 63.19	Um.	Stereo Tape Player — Includes 4 speakers		and M38 or N	140 re	quire	0		\$ Z8.4	
Seat Cushion, Foam-Padded Rear-     Seat Mand Restrolate Dual Front				5372.83	K81 Delcotron, Heavy-Duty-60-am ternator with solid state transi		avy-D	uty-	60-am	pere/h	our al-	
Seat Head Restraints, Dual Front-     Seat Lap Belts, 3 Front- and 3 Rear-	C60	Air Conditioner, Four-Season — Includes heavy-duty radiator. M38 or M40 required	V36	Bumper Guards, Protective Front and Rear-								
Seat Shoulder Belts, 2 Front-				With vinyl inserts \$ 47,39					d\$ 21.0			
Steering, Vari-Ratio Power	C61	Air Conditioner, Comfortron-Includes	Y 60		1000							
Steering Wheel, Deluxe	-	C60 and automatic comfort control. M38 or		cludes underhood and trunk lamps; instru- ment-panel courtesy, glove compartment, and	†U11	Speedometer, increments of						
Tires, H78 x 15" Blackwall Bias-Ply Belted		M40 required		map lamps; roof rear-quarter lamps for		accurate with	nin p	lus o	r min	IS 2	percen	
Transmission, Fully Synchronized 3-Speed Column-Shift Manual (with std. V-8 only)	CD3	Windshield Washer/Wiper, Shift-Lever- Controlled. M40 required \$ 21.06	Hardtop Sedan and Coupe; rear-door auto- matic interior-lamp switches for Hardtop Sedan; and visor vanity mirror;	switches for Hardtop M38 or M40 required						UB7		
· Ventilation, Flo-Thru Body	D33	Mirror, Remote-Control Outside Rearview		Town Sedan \$ 20.01	+1190	Wiring Harn	R	not-Fi	ashar.	-Roof	flasha	
<ul> <li>Wheels, 15 x 6"</li> </ul>		\$ 12.64		Hardtop Sedan \$ 32.65	1000	not included.	Seda	ns	aamui -	nout	\$ 16.8	
Wheels Discs, Chrome	D99	Finish, Two-Tone Magic-Mirror \$ 44.23		Coupe		Enr notice we	100 00	nlv				
Windshield Wipers, Recessed-Park	pers, Recessed-Park  G80 Axle, Anti-Spin Rear—M38 or M40 required.  \$ 49.50		¥72	Y72 Engine-Cooling Equipment, Heavy-Duty— For trailer towing. Includes heavy-duty radiator and water pump, Thermo-Cool en-		y						
FACTORY-INSTALLED EQUIPMENT	K30	Cruise Control, Automatic. M38 or M40		gine fan, and 55-ampere Delcotron, plus transmission oil cooler with M38 or M40.	elcotron, plus M38 or M40. FACTO		TAL	LED I	POWE	R TEA	MS	
A01 Windows, Soft-Ray Tinted-Includes A02		required \$ 68.46		M38 or M40 required:		vie Engir	ne l	Str	1.	L30	L31	
\$ 50.65	L30	Engine, Rocket 455 V-8 (2-bbl. carburetor) — M40 required. See Power Teams\$121.12		With C60 or C61 \$ 21.06 Without C60 or C61 \$ 57.93		xle Engil	-	Std.	M38	M40	M40	
A02 Windshield, Soft-Ray Tinted-Included in				SPECIAL USE EQUIPMENT	-	Iran	5. 1	Sto.	m36	mequ	MONU	
A01 \$ 35.81	L31	Engine, Rocket 455 V-8 (4-bbl, carburetor) — M40 required. See Power Teams\$168.51		(For usage, refer to Product Setting Literature)						S		
A31 Windows, Power Side \$132.70	M31	Transmission, Turbo Hydra-matic 350—Std.	F41	Suspension System, Heavy-Duty-For stren-						A	5	
A42 Seat Adjuster, 6-Way Power \$105.82		engine required. See Power Teams, \$221.76		uous service: trailer towing, police city cruiser service, continuous heavy trunk loads, and		3 (G94)			Ab	Ab	Aa	
ASO Trunk-Lid Latch, Power \$ 14.74	M40	Transmission, Turbo Hydra-matic 400. L30 or L31 required. See Power Teams\$242.88		where most driving is on secondary and rural roads. Includes heavy-duty front and rear springs, and FG2 shock absorbers. G66 shock	3.0	8 (G90)		S	Sa	Aa		
AK1 Seat Belts, Lap Deluxe Front and Rear and Deluxe Front Shoulder	N10	Exhaust System, Dual—L31 and M40 required		absorbers available. M38 or M40, and N99 required	99 S—Standard. A—Available. a—For perfe							

### Models ... DELTA 88 CUSTOM ... Equipment

6469 Town Sedan

6439 Hardtop Sedan

6457 Hardtop Coupe

STA	NDAR	D EQ	UIPM	ENT

- Armrests, Deluxe Front and Rear (with bright accent moldings and backplates)
- Ashtrays, Dual Instrument-Panel and Rear-Armrest
- Battery, 73-Ampere-Hour/78-Plate (with standard V-8 engine)
- . Brakes, Power Front Disc and Rear Drum
- · Cigar Lighter, Instrument-Panel
- . Delcotron, 42-Ampere
- . Engine, Rocket 455 V-8 (2-bbl, carburetor)
- Floor Carpeting, Wall-to-Wall (plus carpeted cowl and door lower panels)
- · Frame, Torque-Beam
- . Hood Lock, Interior-Operated
- . Instrument-Panel Trim, Wood-Grain-Vinyl
- . Lamp, Dome (Town Sedan)
- Lamps, Instrument-Panel Ashtray, Courtesy, and Map
- . Lamps, Roof Rear-Quarter (Hardtop models)
- . Lamp Switches at all Doors, Automatic Interior-
- Moldings, Chrome Hood Center, Rocker Panel, and Wheel-Opening
- . Moldings, Chrome Roof Drip
- Moldings, Chrome Side-Window Frame (Town Sedan)
- . Radio Antenna, Windshield
- Seat, Full-Foam Bench Front (with bright moldings—Town Sedan)
- Seat, Full-Foam Custom Bench Front (with center armrest and bright moldings—Hardtop models)
- . Seat Cushion, Foam-Padded Rear-
- . Seat Head Restraints, Dual Front-
- . Seat Lap Belts, 3 Front- and 3 Rear-
- . Seat Shoulder Belts, 2 Front-
- . Steering, Vari-Ratio Power
- . Steering Wheel, Deluxe
- . Tires, H78 x 15" Blackwall Bias-Ply Belted
- Transmission, Fully Synchronized 3-Speed Column-Shift Manual
- · Ventilation, Flo-Thru Body

- . Wheels, 15 x 6"
- . Wheel Discs, Chrome
- . Window Shelf Covering, Woven-Fiber Rear-
- · Windshield Wipers, Recessed-Park

### FACTORY-INSTALLED EQUIPMENT

- A01 Windows, Soft-Ray Tinted—Includes A02 \$ 50.55
- A02 Windshield, Soft-Ray Tinted—Included in A01...... \$ 35.81
- 200 Total Company Comp
- AS4 Seat Shoulder Belts, Deluxe Rear- -AK1
- AU3 Deer Locks, Power—For all doors. Included in AU5:
  Coupe. \$47.39; Sedans \$70.56

Deluxe Front Shoulder ..... \$ 15.80

required ...... \$ 26.33

- B32 Floor Mats, Auxiliary Front...... \$ 8.43
- B84 Moldings, Protective Side—With black-vinyl inserts \$ 40.02
- BBS Meldings, Chrome Side-Window Sill-Included in C08 on Town Sedan . . . . \$ 21.06
- B93 Moldings, Chrome Door-Edge Guard:
- Coupe...... \$6.32; Sedans.... \$ 9.48 CBB Rooftop Covering, Vinyl—Includes B85 on

- heavy-duty radiator. M40 required9442.34
  C61 Air Conditioner, Comfortron—Includes C50
  and automatic comfort control. M40 required.
- D33 Mirror, Remote-Control Outside Rearview S 12.64

- D99 Finish, Two-Tone Magic-Mirror....\$ 44.23
- G80 Axle, Anti-Spin Rear. M40 required .. \$ 49.50
- L31 Engine, Rocket 455 V-8 (4-bbl. carburetor)
  -- M40 required. See Power Teams: \$ 47.39
- M40 Transmission, Turbo Hydra-matic 400—required with L31. See Power Teams. \$242.88
- N33 Steering Wheel, Tilt-Away -M40 required \$ 45.29

- P26 Tires, H78 x 15" Dual-White-Stripe Bias-Ply Belted...... 9 35.81
- T81 Headlamp Off-Delay Control, Night-Watch \$ 12.64
- T87 Lamps, Cornering—M40 required ... \$ 36.86 U35 Clock, Electric ... \$ 18.96

- UM1 Radio, AM Pushbutton with Stereo Tape Player—Includes 4 speakers. ....\$221.17
- V36 Bumper Guards, Protective Front and Rear— With vinyl inserts. \$ 47.39
- Y60 Convenience Group, Lamps and Mirrors—Includes trunk, underhood, and glove compartment lamps, and visor vanity mirror, \$ 11.59
- Y72 Engine-Cooling Equipment, Heavy-Duty— For trailer towing, Includes heavy-duty radiator and water pump, Thermo-Cool engine fan, and 55-ampere Delcotron, plus transmission oil cooler with M40, M40 required;

With C60 or C61 \$ 21.06 Without C60 or C61 \$ 57.93 SPECIAL USE EQUIPMENT

(For exage, refer to Product Selling Literature)

- F41 Suspension System, Heavy-Duty—For strenuous service: trailer towing, police city cruiser service, continuous heavy trunk loads, and where most driving is on secondary and rural roads. Includes heavy-duty front and rear springs, and FG2 shock absorbers. G65 shock absorbers available. M40 and N99 required. \$ 21.06
- FG2 Shock Absorbers, Firm-Ride Front and Rear
  —For considerable secondary and rural read
  driving. Included in F41. N.A. with G66.
  M40 required. \$ 5.27

- U89 Wiring Harness, Trailer Electrical—N99 required \$ 10.53

### POLICE AND SPECIAL USE EQUIPMENT (For usage, refer to Product Selling Literature)

(For usage, refer to Product Serving Enterative)

- †U11 Speedometer, Certified Police—Calibrated in increments of 2 mph from 0 to 120 mph and accurate within plus or minus 2 percent throughout speed range. N.A. with U87. M40 required. \$ 3,16

**FACTORY-INSTALLED POWER TEAMS** 

Axle	Engine	St	d.	L31
Ratio	Trans.	Std.	i. M40	
2.56 (G9	6)		S	
2.73 (G9	3)		A	S
2.93 (G9	4)		Ab	Aa
3.08 (09	n)	2	A.a.	

S-Standard. A-Available. a-For performance or trailer towing. b-Available with G80 only.

### Models... DELTA 88 ROYALE ... Equipment

6647 Hardtop Coupe

6667 Convertible

### STANDARD EQUIPMENT

- Armrests, Deluxe Front and Rear (with bright accent moldings and backplates)
- Ashtrays, Dual Instrument-Panel and Rear-Armrest
- . Battery, 73-Ampere-Hour/78-Plate
- . Brakes, Power Front Disc and Rear Drum
- . Cigar Lighter, Instrument-Panel
- . Clock, Electric Instrument-Panel
- . Delcotron, 42-Ampere
- . Engine, Rocket 455 V-8 (2-bbl. carburetor)
- Floor Carpeting, Wall-to-Wall (plus carpeted cowl, door, and front-seat-back lower panels)
- . Frame, Torque-Beam
- . Hood Lock, Interior-Operated
- . Instrument-Panel Trim, Wood-Grain-Vinyl
- . Lamps, Door Courtesy and Open-Door Warning
- Lamps, Instrument-Panel Ashtray, Courtesy Glove Compartment, and Map
- Lamps, Rear-Armrest Courtesy (Convertible)
- Lamps, Roof Rear-Quarter (Coupe)
- . Lamp Switches, Automatic Interior-
- . Louver Grilles, Chrome Rear-Fender
- Moldings, Chrome Hood Center, Rocker Panel and Wheel-Opening
- . Moldings, Chrame Roof Drip (Coupe)
- Moldings, Chrome Side-Window Sill
- · Paint Stripes, Body-Side
- · Radio Antenna, Windshield
- . Rooftop Covering, Vinyl (Coupe)
- Seat, Full-Foam Custom Bench Front (with center armrest and bright moldings)
- · Seat Cushion, Foam-Padded Rear-
- . Seat Head Restraints, Dual Front-
- . Seat Lap Belts, 3 Front- and 3 Rear-
- . Seat Shoulder Belts, 2 Front-
- . Steering, Vari-Ratio Power
- . Steering Wheel, Deluxe

- . Tires, H78 x 15" Blackwall Bias-Ply Belted
- . Top, Power (Convertible)
- Transmission, Fully Synchronized 3-Speed Column-Shift Manual
- · Ventilation, Flo-Thru Body
- · Wheels, 15 x 6"
- . Wheel Discs, Chrome
- Window Shelf Covering, Woven-Fiber Rear-(Coupe)
- · Windshield Wipers, Recessed-Park

### FACTORY-INSTALLED EQUIPMENT

- A01 Windows, Soft-Ray Tinted—Includes A02 9 50.55 A02 Windshield, Soft-Ray Tinted—Included in
- A01 5 35.81

Deluxe Front Shoulder:

- AK1 required...... \$ 26.33
- AUS Door Locks, Power Included in AU5. \$ 47.39

  AU5 Door Locks with Front-Seat-Backrest Lock
- Releases, Power—Includes AU3.... \$ 70.56 B32 Floor Mats, Auxiliary Front..... \$ 8.43
- B33 Floor Mats, Auxiliary Rear ..... 5 7.37
- B36 Floor Mat, Trunk Heavy-Duty Rubber \$ 7.90
- B84 Moldings, Protective Side—With black-vinyl inserts. \$ 40.62
- B93 Moldings, Chrome Door-Edge Guard.\$ 6.32
- C50 Air Conditioner, Four-Season Includes heavy-duty radiator. M40 required 442.34
- CD3 Windshield Washer/Wiper, Shift-Lever-Controlled. M40 required....... \$ 21.06

- D33 Mirror, Remote-Control Outside Rearview \$ 12.64
- G80 Axle, Anti-Spin Rear-M40 required \$ 49.50
- L31 Engine, Rocket 455 V-8 (4-bbl. carburetor)
  —M40 required. See Power Teams. \$ 47.39
- M40 Transmission, Turbo Hydra-matic 400 required with L31. See Power Teams. \$242.88
- N33 Steering Wheel, Tilt-Away-M40 required.
- P03 Wheel Discs, Deluxe—N.A. with P05 \$ 31,60

- T81 Headlamp Off-Delay Control, Night-Watch
- T87 Lamps, Cornering-M40 required ... \$ 36.86
- U41 Indicator, Low-Fuel...... \$ 9.48
- US3 Radio, AM Pushbutton...... \$ 87.42

- UM1 Radio, AM Pushbutton with Stereo Tape Player—Includes 4 speakers ..... \$221.17
- UM2 Radio, AM-FM Stereophonic Pushbutton with Stereo Tape Player—Includes 4 speakers.....\$372.83

- Y72 Engine-Occiling Equipment, Heavy-DutyFor trailler towing, Includes heavy-duty
  radiator and water pump, Thermo-Cool engine fan, and 55-ampere Delcotron, plus
  transmission oil cooler with M40. M40
  required:
  With C60 or C61. \$ 21.06
  Without C60 or C61. \$ 57.93

### SPECIAL USE EQUIPMENT

(For usage, refer to Product Selling Literature)

- F41 Suspension System, Heavy-Duty—For strenuous service: trailer towing, police city cruiser service, continuous heavy trunk loads, and where most driving is on secondary and rural roads. Includes heavy-duty front and rear springs, and FG2 shock absorbers. G66 shock absorbers available. M40 and N99 required \$ 21.06

### POLICE AND SPECIAL USE EQUIPMENT

(For usage, refer to Product Selling Literature)

- K81 Delcotren, Heavy-Duty-60-ampere/hour alternator with solid state transistorized regulator; 19-ampere/hour at idle. Included in C49, M40 required....\$ 21.05
- †U11 Speedometer, Certified Police—Calibrated in increments of 2 mph from 0 to 120 mph and accurate within plus or minus 2 percent throughout speed range. N.A. with U87, M40 required. \$ 3,16
- † For police usage only.

### FACTORY-INSTALLED POWER TEAMS

Axle	Engine	St	L31					
Ratio	Trans.	Std.	M40	M40				
2.56 (G9	6)		S					
2.73 (G9	3)		A	S				
2.93 (G9	4)		Ab	Aa				
3.08 (G9	0)	S	Aa					

S-Standard. A-Available. a-For performance or trailer towing. b-Available with G80 only.

### Models ... CUSTOM CRUISER ... Equipment

6835 2-Seat Model

6845 3-Seat Model

STAI	NDA	RDE	OUL	PMEN'

- Armrests, Deluxe Front and Rear (with bright backplates)
- Ashtrays, Dual Instrument-Panel and Rear-Armrest
- Battery, 73-Ampere-Hour/78-Plate (with standard V-8 engine)
- Body-Side and Tailgate Panels, Chrome-Framed Wood-Grain-Vinyl
- . Brakes, Power Front Disc and Rear Drum
- . Cigar Lighter, Instrument-Panel
- . Delcetron, 42-Ampere
- . Engine, Rocket 455 V-8 (2-bbl. carburetor)
- Floor Carpeting, Wall-to-Wall Passenger-Area (plus carpeted cowl and door lower panels)
- · Frame, Torque-Beam
- . Hood Lock, Interior-Operated
- . Instrument-Panel Trim, Wood-Grain-Vinyl
- . Lamp, Central Dome
- . Lamps, Instrument-Panel Courtesy and Map
- . Lamp Switches at all Doors, Automatic Interior-
- Moldings, Chrome Hood Center and Wheel-Opening
- . Moldings, Chrome Roof Drip
- . Moldings, Chrome Side-Window Frame
- . Radio Antenna, Windshield
- Seat, Full-Foam Bench Front (with bright moldings)
- Seats, Divided Second and Ferward-Facing Third (3-seat model)
- . Seat Cushions, Foam-Padded (in all seats)
- . Seat Head Restraints, Dual Front-
- Seat Lap Belts, 3 Front- and 3 Rear- (plus 2 for third seat in 3-seat model)
- . Seat Shoulder Belts, 2 Front-

- . Steering, Vari-Ratio Power
- . Steering Wheel, Deluxe
- . Tailgate, Retractable Glide-Away
- . Tires, L78 x 15" Blackwall Bias-Ply Belted
- Transmission, Fully Synchronized 3-Speed Column-Shift Manual
- · Ventilation, Flo-Thru Body
- . Wheels, 15 x 6" Heavy-Duty
- . Wheel Discs, Chrome
- . Wheel-Opening Covers, Rear-
- · Windshield Wipers, Recessed-Park

### FACTORY-INSTALLED EQUIPMENT

- A01 Windows, Soft-Ray Tinted—Includes A02
- A42 Seat Adjuster, 6-Way Power Bench . \$105.32
- AK1 Seat Belts, Lap Deluxe Front and Rear and Deluxe Front Shoulder—Includes third-seat
  - 2-seat model \$ 15.80 3-seat model \$ 18.96

belts in 3-seat model:

- AS4 Seat Shoulder Belts, Deluxe Rear- —AK1 required:
  2-seat model—For second seat. . . . \$ 26.33
  3-seat model—For second and third seats
- AU3 Deer Lecks, Power—For all doors... \$ 70.66
- B32 Floor Mats, Auxiliary Front ...... \$ 8.43
- B33 Floor Mats, Auxiliary Front ...... 5 7.37
- B39 Floor Carpeting, Deep-Pile Cargo-Area 5 52.66
- B93 Moldings, Chrome Door-Edge Guard . 5 9.48
- C26 Tailgate, Power-Operated Glide-Away 5 42.13

- C49 Window Defogger, Electric Rear-...\$ 63,19
- C60 Air Conditioner, Four-Season Includes heavy-duty radiator, M40 required9442, 34
- CD3 Windshield Washer/Wiper, Shift-Lever-Controlled, M40 required....... \$ 21.06
- D99 Finish, Two-Tone Magic-Mirror.... \$ 31.60
- G80 Axle, Anti-Spin Rear-M40 required. \$ 49.50
- K30 Cruise Control, Automatic M40 required \$ 68.46
- L31 Engine, Recket 455 V-8 (4-bbl. carburetor)—M40 required. See Power Teams 5 47.39
- M40 Transmission, Turbo Hydra-matic 400 required with L31. See Power Teams. \$242.88
- N33 Steering Wheel, Tilt-Away—M40 required \$ 45.29
- P03 Wheel Discs, Deluxe \$ 31.60
- T87 Lamps, Cornering—M40 required . \$ 36.86

- Player—Includes 4 speakers......\$221.17
  UM2 Radio, AM-FM Stereophonic Pushbutton with
- Stereo Tape Player—Includes 4 speakers
- V36 Bumper Guards, Protective Front (and Rear Bumper) — With vinyl inserts......\$ 47.39
- V55 Luggage Carrier, Chrome Rooftop. . . \$ 84.26
- VSS Lock and Trim, Rear Storage Compartment

- For trailer towing. Includes heavy-duty radiator and water pump, Thermo-Cool engine fan, and 55-ampere Delcotron, plus transmission oil cooler with M40. M40 required:

  With C60 or C61. \$ 21.06

  Without C60 or C61. \$ 57.08

### SPECIAL USE EQUIPMENT

(For usage, refer to Product Selling Literature)

- F41 Suspension System, Heavy-Duty—For strenuous service: trailler towing, continuous heavy loads, and when most driving is on secondary and rural roads. Includes heavy-duty front and rear springs, and FG2 shock absorbers. G66 shock absorbers available. M40 required. \$ 21.06
- G86 Shock Absorbers, Superlift Rear—For trailer towing. N.A. with FG2. M40 required. \$ 42.13
- U89 Wiring Harness, Trailer Electrical . . . \$ 10.53

### POLICE AND SPECIAL USE EQUIPMENT (For usage, refer to Product Selling Literature)

- K81 Delcotron, Heavy-Duty—60-ampere/hour alternator with solid state transistorized regulator; 19-ampere/hour at idle. N.A. with C49, M40 required. \$ 21.06

### 

2.93 (G94) S S S S 3.42 (G92) Aa Aa Aa

S—Standard, A—Available, a—Recommended for trailer towing, Y72 required.

### NINETY-EIGHT ... Equipment Models . . .

8437 Coupe 8439 Sedan 8637 Luxury Coupe 8639 Luxury Sedan

### STANDARD EQUIPMENT

- . Armrest, Front-Seat Center
- · Armrest, Rear-Seat Center (Luxury Sedans)
- . Armrests, Deluxe Front- and Rear- (with bright accent moldings and backplates-except Luxury
- . Armrests with Chromo Ashtrays and Lighters, Deluxe Integral Rear-Quarter (Coupes)
- . Armrests with Chrome Power Controls, Deluxe Integral Front (Luxury models)
- . Ashtrays, Dual Instrument-Panel and Rear-
- Armrest . Battery, 74-Ampere-Hour/90-Plate
- . Brakes, Power Front Disc and Rear Drum
- . Cigar Lighters, Instrument-Panel and Rear-Armrost
- . Clock, Electric Instrument-Panel
- . Clock, Electric Rear Compartment (Luxury Sedan with standard front seat)
- . Windows, Power Side (Luxury models) · Delcotron, 42-Ampere
- . Engine, Rocket 455 V-8 (4-bbl. carburetor)
- . Floor Carpeting, Wall-to-Wall (plus carpeted cowl, door, and front-seat-back lower panels)
- · Frame, Torque-Beam
- . Hood Lock, Interior-Operated
- . Instrument-Panel Trim, Wood-Grain-Vinyl
- . Lamps, Instrument-Panel Ashtray, Courtesy, Glove Compartment, and Map
- . Lamps, Roof Rear-Quarter
- . Lamp Switches at All Doors, Automatic Interior-
- . Mirror, Remote-Control Outside Rearview
- . Moldings, Chrome Hood Center, Rocker Panel, and Wheel-Opening
- · Moldings, Chrome Front-Fender-Peak
- . Meldings, Chrome Roof Drip
- . Moldings, Chrome Side-Window Sill
- . Pedals, Chrome-Accented
- · Radio Antenna, Windshield
- . Reflectors, Open-Door Warning (Luxury models)
- . Seat, Full-Foam Armrest Bench Front (with bright moldings-Sedans)

- . Seat, Full-Foam Custom Bench Front (with bright moldings-Coupes)
- . Seat Adjuster, 2-Way Power Driver's (Luxury models)
- . Seat Cushion, Foam-Padded Rear-
- . Seat Head Restraints, Dual Front-
- . Seat Lap Belts, 3 Front and 3 Rear Deluxe
- . Seat Shoulder Belts, 2 Front Deluxe
- . Steering, Vari-Ratio Power
- . Steering Wheel, Deluxe
- . Tires, J78 x 15" Blackwall Bias-Ply Belted
- . Tire Cover, Spare (Luxury Sedans)
- . Transmission, Turbo Hydra-matic 400 Column-
- · Ventilation, Flo-Thru Body
- Wheels, 15 x 6"
- . Wheel Discs, Chrome
- . Wheel-Opening Covers, Rear-
- . Window Shelf Covering, Woven-Fiber Rear-
- · Windshield Wipers, Recessed-Park
  - **FACTORY-INSTALLED EQUIPMENT**
- A01 Windows, Soft-Ray Tinted-Includes A02 ..... \$ 50.55 Windshield, Soft-Ray Tinted-Included in
- Windows, Power Side-Includes deluxe integral front armrests with power controls.
- Except Luxury models ...... \$132.70 A42 Seat Adjuster, 6-Way Power Bench-N.A.
- with AM6 Luxury Models. \$ 78.99 Except Luxury Models. \$105.32
- A90 Trunk-Lid Latch, Power ...... \$ 14.74
- AG1 Seat Adjuster, 6-Way Power Left-Side-AM6 required. Luxury Sedan and Coupe. .....5 78.99
- AG2 Seat Adjuster, 6-Way Power Right-Side-AM6 and AG1 required. Luxury Sedan and Coupe.....\$105.32
- AM6 Seat, Divided Front with Dual Controls -Includes 2-way power left-side adjuster. N.A. with A42. Luxury Sedan and Coupe
- AS4 Seat Shoulder Belts, Deluxe Rear- . 5 26.33

- AU3 Door Locks, Power-For all doors. Included in AU5:
- AU5 Door Locks, Power and Front-Seat-Backrest Lock Releases-Includes AU3, Coupes
- .....\$ 70.56 B32 Floor Mats, Auxiliary Front...... \$ 8.43 B33 Floor Mats, Auxiliary Rear..... \$ 7.37
- B36 Floor Mat, Trunk Heavy-Duty Rubber 5 7,90
- B84 Moldings, Chrome Protective Side . \$ 33,70
- Moldings, Chrome Door-Edge Guard:
- Window Defogger, Electric Rear--Includes K81.....\$ 63.19
- C60 Air Conditioner, Four-Season Includes heavy-duty radiator ..... \$442.34
- C&1 Air Conditioner, Comfortron-Includes C&0 and automatic comfort control . . . . \$521.33

CD3 Windshield Washer / Wiper, Shift-Lever-

D99 Finish, Two-Tone Magic-Mirror. ... \$ 44.23

GBO Axle, Anti-Spin Rear..... \$ 49.50

K30 Cruise Control, Automatic ...... \$ 68.46

N10 Exhaust System, Dual ...... \$ 30.23

N33 Steering Wheel, Tilt-Away-Included in N37

N37 Steering Wheel, Tilt-and-Telescope-In-

P03 Wheel Discs, Deluxe...... \$ 31.60

P26 Tires, J78 x 15" Dual-White-Stripe Bias-

T81 Headlamp Off-Delay Control, Night-Watch

U41 Indicator, Low-Fuel ...... 5 9.48

USS Radio, AM-FM Stereophonic Pushbutton-

U63 Radio, AM Pushbutton...... 5 87.42

USO Radio Speaker, Bi-Phonic Rear-N.A. with

UB7 Speedometer Package - Includes Safety

cludes N33 ..... \$ 84.26

Ply Belted..... 8 38.97

U58, UM1, or UM2...... 5 18.96

Sentinel and Trip Odometer . . . . . . \$ 15.80

Controlled ..... \$ 21.06

- UM1 Radio, AM Pushbutton with Stereo Tape Player—Includes 4 speakers......\$221.17
- UM2 Radio, AM-FM Stereophonic Pushbutton Stereo Tape Player - Includes speakers......\$372.83
- V36 Bumper Guards, Protective-With vinyl in-
- Y60 Convenience Group, Lamps and Mirrors-Includes trunk and underhood lamps, and visor vanity mirror ....... \$ 8,64
- Y72 Engine-Cooling Equipment, Heavy-Duty— For trailer towing, Includes heavy-duty radiator and water pump, Thermo-Cool engine fan, 55-ampere Delcotron, and transmission oil cooler: with C50 or C61 \$ 21,06 Without C60 or C61 \$ 57,93

### SPECIAL USE EQUIPMENT

(For usage, refer to Product Selling Literature)

- F41 Suspension System, Heavy-Duty-For strenwous service: trailer towing, continuous heavy trunk loads, and where most driving is on secondary and rural roads. Includes heavyduty front and rear springs, and FG2 shock
- absorbers. G66 shock absorbers available. N99 required ...... \$ 21.06
- FG2 Shock Absorbers, Firm-Ride Front and Rear
  —For considerable secondary and rural road driving. Included in F41. N.A. with G66 .....\$ 5.27
- G66 Shock Absorbers, Superlift Rear-For trailer towing, N99 required, N.A. with FG2.\$ 42.13
- Wiring Harness, Trailer Electrical-N99 required \$ 10.53

### POLICE EQUIPMENT

(For usage, refer to Product Selling Literature)

- Brakes, Heavy-Duty Power with Front Disc-Single piston front disc brakes with heavyduty non-lading limings; 12.00 x 2½" heavy-duty duc-servo rear brakes; power brake application. Includes N99. G94 (2.93) Axie required ......\$ 28.44
- Delcotron, Heavy-Duty-60-ampere/hour alternator with solid state transistorized regulator; 19-ampere/hour at idle. Included in C49 ...... 5 21.06

### **FACTORY-INSTALLED POWER TEAMS**

Std. V-8, std. Turbo Hydra-matic 400 Transmis-sion, and 2,73 (std.) Axle or 2,93 (G94) Axle for performance or trailer towing.

### $\mathsf{Models} \dots \textbf{TORONADO} \dots \mathsf{Equipment}$

9657 Toronado Custom Coupe

STANDARD EQUIPMENT	Moldings, Chrome Side-Window Sill	AS4 Seat Shoulder Belts, Deluxe Rear\$ 26.33	USO Radio Speaker, Bi-Phonic Rear—Included with USS, UMI, and UM2
Armrest, Front-Seat Center	· Pedals, Color-Keyed Chrome-Accented	AU3 Door Locks, Power—Included in AU5, \$ 47.39	
Armrests, Deluxe Front- (with bright accent.)	• Radio Antenna, Windshield	AU5 Door Locks with Front-Seat-Backrest Lock	UB7 Speedometer Package — Includes Safety Sentinel and Trip Odometer \$ 15.80
moldings and backplates)	. Seat, Full-Foam Custom Bench Front	Releases, Power—Includes AU3\$ 70.56	UM1 Radio, AM Pushbutton with Stereo Tape
Armrests, Deluxe Integral Rear-Quarter	Seat Cushion, Feam-Padded Rear-	B32 Floor Mat, Auxiliary Front \$ 10.01	Player—Includes 4 speakers\$221.17
Ashtrays, Dual Instrument-Panel and Rear-	Seat Head Restraints, Dual Front-	B33 Floor Mat, Auxiliary Rear 5 7.37	UM2 Radio, AM-FM Stereophonic Pushbutton with Stereo Tape Player — Includes 4
Armrest	Seat Lap Belts, 3 Front and 3 Rear Deluxe		speakers
Battery, 74-Ampere-Hour/90-Plate		B36 Floor Mat, Trunk Heavy-Duty Rubber 5 7.90	WM4 Battery, Carefree
Brakes, Power Front Disc and Rear Drum	Seat Shoulder Belts, 2 Front Deluxe	B93 Moldings, Chrome Door-Edge Guard \$ 6.32	Y60 Convenience Group, Lamps and Mirrors—In- cludes trunk and underhood lamps, and visor
• Cigar Lighter, Instrument-Panel	<ul> <li>Steering, Power</li> </ul>	C09 Rooftop Covering, Padded-Vinyl \$139.02	vanity mirror, plus door courtesy and open- door warning lamps:
• Cigar Lighters, Rear-Armrest	<ul> <li>Steering Wheel, Deluxe</li> </ul>	Training ortaining, radictor tilly 1	With Y69 \$ 21.80
Clock, Electric Instrument-Panel	• Tires, J78 x 15" Blackwall Bias-Ply Belted	C49 Window Defogger, Electric Rear \$ 63.19	Without Y69
Delcotron, 42-Ampere	Transmission, Turbo Hydra-matic 400 Column- Shift	C60 Air Conditioner, Four-Season — Includes heavy-duty radiator	Y69 Interior Trim, Brougham—Includes Full- Foam Divided Front Seat with Dual Controls. \$157.98
Door Pull Handles	Ventilation, Flo-Thru Body	C61 Air Conditioner, Comfortron-Includes C60	Y72 Engine-Cooling Equipment, Heavy-Duty-
• Engine, Rocket 455 V-8 (4-bbl. carburetor)	• Wheels, 15 x 6"	and automatic comfort control	Includes heavy-duty radiator and water pump, Thermo-Cool engine fan, 55-ampere
• Exhaust System, Full Dual	Wheel Discs, Chrome	CD3 Windshield Washer/Wiper, Shift-Lever- Controlled	Delcotron, and transmission oil cooler: With C50 or C51
• Floor Carpeting, Wall-to-Wall (plus carpeted	• Windshield Wipers, Recessed-Park	JL9 Braking, True-Track	
cowl, door, and front-seat-back lower panels)  • Frame, Torque-Beam	FACTORY-INSTALLED EQUIPMENT	K30 Cruise Contrel, Automatic	SPECIAL USE EQUIPMENT (For usage, rafer to Product Selling Literature)
Hood Lock, Interior-Operated	A01 Windows, Solt-Ray Tinted—Includes A02	\$ 45.29	F41 Suspension System, Heavy-Duty-For stren-
• Instrument-Panel Trim, Swirl-Gold-Vinyl	A02 Windshield, Soft-Ray Tinted—Included in A01	N37 Steering Wheel, Tilt-and-Telescope—Includes N33	wous service: trailer towing and continuous heavy trunk loads. Includes heavy-duty front torsion bars, rear springs, and front and rear
Lamps, Instrument-Panel Courtesy, Glove Com- partment, and Map	A31 Windows, Power Side 8132.70	P26 Tires, J78 x 15" Triple-White-Stripe Bias- Ply Belted	shock absorbers. G66 shock absorbers available
• Lamps, Roof Rear-Quarter	A42 Seat Adjuster, 6-Way Power—N.A. with Y69	T81 Headlamp Off-Delay Control, Night-Watch	G66 Shock Absorbers, Superlift Rear—For trailer towing
• Lamp Switches, Automatic Interior-	A90 Trunk-Lid Latch, Power	T87 Lamps, Cornering \$ 36.86	U89 Wiring Harness, Trailer Electrical\$ 10.53
Mirror, Remote-Control Outside Rearview	AG1 Seat Adjuster, 6-Way Power Left-Side Di- vided Front—Y69 required \$ 78.99	U41 Indicator, Low-Fuel\$ 9,48	
<ul> <li>Moldings, Chrome Rocker Panel and Wheel- Opening</li> </ul>	AG2 Seat Adjuster, 6-Way Power Right-Side Di-	USB Radio, AM-FM Stereophonic Pushbutton— Includes 4 speakers	FACTORY-INSTALLED POWER TEAMS

vided Front - AG1 and Y69 required

. Moldings, Chrome Roof Drip

Std. V-8, Turbo Hydra-matic 400 Transmission

U63 Radio, AM Pushbutton...... \$ 87.42 and 3.07 Axle.

### TRAILER-TOWING EQUIPMENT FOR SPECIFIC MODELS AND TRAILER WEIGHTS

When a trailer is attached to a car, the car becomes not only a lead-carrying vehicle, but a lead-pulling vehicle. The demands of this type of operation are very different from these for which the automobile is primarily designed, and may present problems such as spring and tire leading, braking, cooling, righting, and steering. However, carried driving practices and the use of factory-occamended equipment will better satisfy the require trainer steering a result of the satisfied of the satisfi

	F-85 + CUTLAS	S - CUTLASS S	CUTLASS S	UPREME	4-	1-2		VISTA-CRUISER		
NTERMEDIATE MODELS	Light Weight (SAE Class 1)	Medium Weight (SAE Class 2)	Light Weight (SAE Cleen 1)	Medium Weight (SAE Class Z)	Light Weight (SAE Close 1)	Medium Weight (SAE Clean Z)	Light Weight (SAE Class 1)	Medium Weight (SAE Class 2)	Heavy Weight	
Gross Trailer Weight (lb.) Maximum Tongue Load (lb.)	1000-2000 a 200	2000-3500 350	1000-2000 s 200	2000-3500 350	1000-2000 a 200	2000-3500 350	1000-2000 a 200	2906-3500 350	3900-5300 530	
5% Extra-Performance V-8 Engine	Rocket 356 V-8 (5,74) Recommended	Rocket 350 V-8 (L74) Regained	Standard Rocket 350 V-8 Required		Mac Re	quired	Rocket 455 V-8 (L32) Rocammended	Rocket 455 V-8 (L32) Required Rocket 455 V-8 (L31) Rocammended	Recket 455 V-8 (L31) Required	
Heavy-Duty Engine-Cooling Equipment (Y72)	Recommended	Required	Recommended	Required	Recommended or Required b	Required	Recommended or Required b	Pequ	red	
Automatic Transmission	Turbo Hydra-matic 353 (M38) Reconvended	Turbo Mydro-matic 236 (M38) Required	Turbo Wydra-matic 253 (W38) Recommended	Turbe Hydra-matic 350 (M38) Required	Turbo Hydra-matic 400 (M40) Recommended	Turbe Hydra-matic 400 (1640) Required	Turbo Hydra-matic 400 (M40) Recommended	Turi Hydra-m (Mis) th	Mic 400	
Performance Rear Aide	3 08-to-1 Ratio Axie (GB2) Recommended	3.08-to-1 Ratio Axie (090) Required	3.08-to-1 Ratio Axle (CSG) Reconvended	3.08-to-1 Ratio Axie (050) Required	3.20-to-1 Ratio Axie (SS1) Required	3.42-to-1 Ratio Asia (SS2) Recommended	2.73-to-1 Ratio Axle (583) Recommended	3.05-to-1 R (090) R	atio Asle equired	
Anti-Spin Rear Auto (GRC)	Ara	able	Avai	loble	Aust	lable		Available		
Heavy-Duty Suspension System (F41)	Available	Recommended	Available	Recommended	Not Re	tering	Assilable Recommended			
Superlift Rear Shock Absorbers (GW)	Avai	lable	Avai	lable	Ami	lable	Available			
Heavy-Duty Wheels (NSS)	Standard on C	Required. Standard on Cutters Cruiser		sired	Req	aired	Standard			
Equalizing Load-Leveling Trailer Hitch (Not offered by Oldsmobile)	Not Required	Required	Not Required	Required	Not Required	Required	Net Required	Requ	red	
Trailer Dectrical Wiring Hannets (URR)	Recom	mended	Recent	mended	Recom	mended		Recommended		

dament -		DELTA 88		DELTA M C	USTOM . DELTA	SE ROYALE		USTOM CRUISE		NINETY-EIGH	T . MINETY-EIG	HT LUXURY	TORC	NADO CUSTOM			
FULL-SIZE MODELS	Light Weight (SAE Class 1)	Modium Weight (SAE Class 2)	Heavy Weight (SAE Class 2)	Light Weight (SAE Class 1)	Medium Weight (SAE Class 2)	Housy Weight (SAE Class 1)	Light Weight (SAE Class 1)	Medium Weight (BAE Class 2)	Heavy Weight (SAE Class 3)	Light Weight (SAE Class 1)	Medium Weight (SAE Class 2)	Heavy Weight (SAE Close 3)	Light Weight (SAE Class 1)	Medium Weight (SAE Class 2)	Heavy Weigh (SAE Class )		
Grass Trailer Weight (b.) Maximum Tongue Load (b.)	1000-2000 a 200	2900-2500 350	3500-5000 500	1000-2000 a 200	2003-3503 350	3500-5000 500	1000-2000 a 200	2000-2500 350	3500-5000 500	1000-2000 a 200	2000-3500 500	3503-5000 500	1000-2000 a 200	2006-3500 350	3500-5600 500		
Extra-Performance V-8 Engine	Not Required	Rocket 455 V-8 (LSO) Required.	Rocket 455 V-8 (L31) Reguland, Dual Exhausts (N10) Reconsended	Not Required	Rocket 455 V-8 (L30) Required.	Rocket 455 V-8 (1,31) Required. Qual Exhausts (N10) Recommended	Not Rocket 430 Not Dual (120) Required Recommended			Not Required							
Hany-Outy Engine- Cooling Equipment (Y72)	Recommended or Required b	Requ	ind	Recommended or Required b	Requ	red	Recommended or Required b	ommended Required Required		Recurrended or Required b	Requ	ired	Recommended or Required b	Requ	ired		
Automatic Transmission	Turbs Hydra-matic 350 (M3E) Recommended	Tur Hydra-o (M- Requ	ratic 400 AD	Turbs Hydra-matic 400 (N40) Racommended	Tur Hydra-e (Mil Requi	atk: 400 0)	Turbe Hydra-matic 400 (M40) Recommended	Tur Hydra-m (Mr Requ	atic 400	Turbo Wydra-maric 450 (W43) Standard			Turbo Hydra-maric 425 (V43) Standard				
Performance Rear Aule	Net Required	3.58-to-1 Ratio Aide (590) Required	2:50-to-) Ratio Axie (094) Required	2.73-tp-1 Ratio Ame (GS0) Recommended	2.53-to-1 Ratio Aute (094) Recommended	2.93-tp-1 Ratio Aide (GS4) Required	3,42-to-1 Ratio Axle (G92) Recommended	Ratio (Q)	3.42-to-1 Ratio Asie (092) Required		Ratio Asie R (G9Z)		2.83 Ratio (Q Requ	Axie (i)		Not Required. 3.07-to-1 Ratio Asie Standard	
Anti-Spin Rear Asia (580)		Available	-		Available			Available			Available		Not Available				
Heavy-Duty Suspension System (F41)	Available	Recommended	Required	Available	Recommended	Required	Araliable	Recommended	Required	Austrative	Recommended	Required	Available	Recommended	Required		
Superlift Rear Shack Absorbers (GS6)		Available	,		Available			Available			Avelable		Available				
Heavy-Duty Wheels (199)		Required			Required			Standard			Required			Not Required			
Equalizing Land-Leveling Trailer Hitch (Not offered by Oldsmobile)	Not Required	Not Not Not Noticed		ired	Not Required	Not Required		Not Required Required		Not Required Required		pired					
Trailer Electrical Wiring Harness (UBS)		Recommended			Recommended		Recommended				Recommended		Recommended				

a-No special equipment is usually required for trailers weighing less than 1000 pounds. B.—Required for unusually high temperatures, heavy traffic, hilly terrain, or tening trailer white than the final area of the car.

DEALER-INSTALLED	FOITPMENT	PART	latere	nediate		DELS		-		STALLATION	
DEALER-INSTALLED	EGUIPMENT	NUMBER	Cars	Cruisers	BB Models	Costom Cruiser	Ninety- Eight	Tere- nade	Suggested List Price!	Apprex. Time	Installe Price
Brakes, Pedal-Ease Power (150)		983284		Gruners	merca	4111111	Login	0.004	(5)	(Hr.)	(\$)
Stack, Flectric (U35)		983151	- :		_	_			50.30	100000	
pages, contract (000)	Standard in Delta 88 Royale								18.45		
Dreise Control, Automatic (K30)	V-8 models	983206			-:-	· ·			19.40		
	th Tilt-and-Telescope Steering Wheel (N37)	983241		-			-		59.50		
	th Titt-and-Telescope Steering Wheel (N37)	983257		_		_			64.50		
infante mi	Without N37	983240		_					64.50		
	Without N37			_					64.50		
beller Control Advance Bridge		983256		_					64.50		
Druise Control Adapter Package	For V-8 with 2-barrel carburetor	983184							2.95		
Toor Mate, Auxiliary	Full-width front mat (B32)	-							9.90		
-Black, blue, brown, gold or green	Pair of front mats (832)	-							7.40/8.40		
	Full-width rear mat (803)	-							7.30		
	Pair of rear mats (B33)		*						2,40		
Roor Mat, Heavy-Duty Rubber Trunk (836)		982818							7.90		
feadlamp Off-Delay Central, Nightwatch (TEL)	F-85								20.00		
		983239							20.00		
food Lock, Interior-Operated (T44)		983168							10.75		
edicator, Low-Fuel (U41)		983260							11.00		
amps, Courtesy and Map		983153							7.40		
amps, Courtesy	Standard in Delta 88 Custom and Royale	983203							3.85		
.amp, Glove Compartment		983150							1.65		
	Standard in Delta 88 Royale	983205							2.50		
amp, Portable Spot		987112							8.15		
amp, Trunk		983279							2.95		
		983266							2.95		
amp, Underhood		983204						-	2.95		
uggage Carrier, Chrome Rooftop (VSS)	Cuttess Crainer	983105	-	- :	_	-	_		52.80		
The state of the s	Vista-Cruiser	983106							52.80		
	Custom Cruiser	994158									
uggage Carrier Cover, Rakpak	Cuttass and Custom Cruisers	994158 983013							51.30		
saffada garrier gaster' rescher	Vista-Cruiser	983014							36.45		
dierer, Outside Rearview (Right-Hand)	Y D.C.SC.Flagger								36.45		
waren, outside nearries (night-hand)		983138							7.25		
		983268							7.25		
dierer, Remote-Control Outside Rearview (D33, Left-H	Day E.	983280							11.50		
marter, memote-Control Outside Rearview (D33, Lett-r	sand)	983137							15.75		
	A1261	983269							15.75		
dirrers, Sports-Styled Outside Rearview (D35)		983275							24.80		
									2.15		
dirrer, Visor Vanity  distrings, Chrome Door-Edge Guard (893)	2-door models	983267 983108	:	·				•	5.95		
Moldings, Chrome Door-Edge Guard (893)	2-door models 2-door models	983108 983262 983261							5.95 5.95 5.95		
Moldings, Chrome Door-Edge Guard (893)	7-door models 2-door models w models except Vista- and Custem Cruises	983108 983262 983261 983109							5.95 5.95 5.95 9.15		
Moldings, Chrome Door-Edge Guard (893)	2-door models 2-door models or models except Vista- and Custom Cruisers Vista-Cruiser	983262 983261 983109 983110							5.95 5.95 5.95 9.15 9.15		
Moldings, Chrome Door-Edge Guard (893)	2-door models 2-door models ar models except Vista- and Custern Crusers Vista-Cruses 4-door models	983262 983261 983109 983110 983263							5.95 5.95 5.95 9.15 9.15 9.15		
Meldings, Chrome Door-Edge Guard (893)  4-door	2-door models 2-door models or models except Vista- and Custom Cruisers Vista-Cruiser	983262 983261 983109 983110 983253 983264							5.95 5.95 8.15 9.15 9.15 9.15		
Moldings, Chrome Door-Edge Guard (893)	2-door models 2-door models ar models except Vista- and Custern Crusers Vista-Cruses 4-door models	983262 983261 983261 983109 983110 983263 983264 983399							5.95 5.95 8.15 8.15 9.15 9.15 68.90		
Meldings, Chrome Door-Edge Guard (893)  4-door	2-door models 2-door models ar models except Vista- and Custern Crusers Vista-Cruses 4-door models	983108 983262 983261 983109 983110 983263 983263 983364 983399 983248							5.95 5.95 5.95 9.15 9.15 9.15 9.15 9.15		
Moldings, Chrome Door-Edge Guard (893)  4-doo  Radio, Deluxe Pashbuttan (U63)	2-door models 2-door models ar models except Vista- and Custern Crusers Vista-Cruses 4-door models	983262 983261 983309 983100 983263 983263 983264 983264 983264 983264							5.95 5.95 5.95 9.15 9.15 9.15 9.15 48.50 78.00		
Meldings, Chrome Door-Edge Guard (893)  4-door	2-door models 2-door models ar models except Vista- and Custern Crusers Vista-Cruses 4-door models	983108 983262 983261 983109 983110 983263 983264 983199 983248 9832248 983200							5.95 5.95 5.95 8.15 9.15 9.15 9.15 68.50 78.00 78.00 219.65		
Moldings, Chrome Door-Edge Guard (893)  4-doo  Radio, Deluxe Pashbuttan (U63)	2-door models 2-door models ar models except Vista- and Custern Crusers Vista-Cruses 4-door models	983108 983262 983261 983109 983110 983263 983264 983299 983248 983252 983249							5.95 5.95 9.15 9.15 9.15 9.15 9.15 9.10 78.00 78.00 219.65		
Madings, Chrome Door-Edge Guard (893)  4-doc  Radio, Deluxe Pushbutton (U63)	2-door models 2-door models or models except Vista- and Custon Cruisers Vista-Traiser 4-door models Custom Cruiser and 4-door models	983108 983262 983261 983109 983110 983253 983354 983354 983254 983254 983254 983255 983255							5.95 5.95 5.95 9.15 9.15 9.15 68.50 78.00 719.65 219.65		
Madings, Chrome Door-Edge Guard (893)  4-doc  Radio, Deluxe Pushbutton (U63)	7-door models 2-door models ar models except Vista- and custom Cruiser 4-door models Custom Cruiser and 4-door models AM Deluxe (UM1)	983108 983262 983261 983109 983110 983263 983264 983264 983253 983248 983252 983253 983253 983253							5.95 5.95 8.15 9.15 9.15 9.15 9.15 9.15 9.15 9.15 9		
Madings, Chrome Door-Edge Guard (893)  4-doc  Radio, Deluxe Pushbutton (U63)	2-door models 2-door models are models except Vista- and Custern Cruisers Vista-Cruiser 4-door models Custern Cruiser and 4-door models Custern Cruiser and 4-door models AM Deluse (UM1) AM Deluse (UM1)	983108 983262 983361 983109 983110 983253 983364 983254 983252 983253 983253 983253 983253 983253 983253							5.95 5.95 5.95 5.15 9.15 9.15 9.15 68.50 78.00 78.00 219.65 219.65 219.65 219.65 219.65 219.65 219.65		
Moldings, Chrome Door-Edge Guard (893)  4-doo  Radio, Deluxe Pashbuttan (U63)	2-door models 2-door models 2-door models or models except Vista- and Custers Cruisers Vista-Cruiser 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models  AM Deluse (UNI) AM Deluse (UNI) AM AM-FM Serres (UNI)	983108 983262 983363 983110 983110 983363 983364 983369 983249 983252 983260 983263 983263 983263 983263 983263							5.95 5.95 5.95 8.15 9.15 9.15 9.15 78.00 78.00 78.00 219.65 19.45 19.47 19.47 19.47 19.47 19.47		
Radie, Deluse Pushbutton (US3)  Radie, Deluse Pushbutton (US3)  Radie, AM-FM Stereophonic Pushbutton (US8)  Radie and Tape Player Combinations	2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models  AM Deluxe (UM1) AM Deluxe (UM1) AM-FM Soerce (UM2) AM-FM Soerce (UM2)	983108 983262 983263 983130 983130 983253 983254 983254 983254 983254 983255 983255 983255 983255							5.95 5.95 5.15 9.15		
Radie, Deluse Pushbutton (US3)  Radie, Deluse Pushbutton (US3)  Radie, AM-FM Stereophonic Pushbutton (US8)  Radie and Tape Player Combinations	2-door models 2-door models 2-door models ar models except Vista- and Custern Cruisers 4-door models Custern Cruiser and 4-door models Custern Cruiser and 4-door models AM Deluse (UM1) AM Deluse (UM1) AM-FM Shereo (UM2) AM-FM Shereo (UM2) Except Vista-Cruiser Except Vista-Cruiser	983108 983262 983263 9831109 9831109 9837149 983784 983799 983783 983783 983783 983783 983783 983783 983783 983783 983783 983783 983783 983783 983783 983783		•					5.95 5.95 5.95 8.15 8.15 8.15 8.15 8.15 8.15 8.15 11.5 11.5 219.65 219.65 219.65 19.475		
Radie, Deluse Pushbutton (US3)  Radie, Deluse Pushbutton (US3)  Radie, AM-FM Stereophonic Pushbutton (US8)  Radie and Tape Player Combinations	2-door models 2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models  AM Deluse (UM1) AM Deluse (UM1) AM-FM Stereo (UM2) AM-FM Stereo (UM2) Except Vista-Cruiser Cruisers	983108 983108 983109 983109 983110 983304 983304 983304 983304 983302 983203 98320				•			5.95 5.95 5.95 9.15		
Radio, Deluxe Pushbutton (U63)  Radio, Deluxe Pushbutton (U63)  Radio, AM-FM Stereophonic Pushbutton (U58)  Radio and Tape Player Carebinations	2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models AM Deluse (UM1) AM Deluse (UM2) AM-FM Series (UM2) AM-FM Series (UM2) Custom Cruiser Custom Cruiser Custom Cruiser Counter	983108 983108 983109 983109 983110 983308 983208 983208 983208 983209 983209 983209 983209 983209 983209 983209 983200 983200 983200 983200		•					5.95 5.95 5.95 9.15 9.15 9.15 9.15 9.15		
Radie, Deluxe Pushbutton (U63)  Radie, Deluxe Pushbutton (U63)  Radie and Tape Player Carebinations  Radie Speaker, Bi-Phonic Rear (U80)  Delta 68	2-door models 2-door models 2-door models are models except Vista- and Custers Cruisers Vista-Cruiser 4-door models Custers Cruiser and 4-door models Custers Cruiser and 4-door models AM Deluxe (UM1) AM Deluxe (UM1) AM-FM Saereo (UM2) AM-FM Saereo (UM2) AM-FM Saereo (UM2) Cruisers Cruisers Custers Cruiser Cruisers Custers Cruiser Custers Custers Cruiser	983102 983102 983103 983110 983110 98313 983283 983283 983282 98328 9		•		•			5.95 5.95 5.95 8.15 8.15 8.15 8.15 8.15 8.15 78.00 78.0		
Radie, Deluse Pushbutton (US3)  Radie, Deluse Pushbutton (US3)  Radie, AM-FM Stereophonic Pushbutton (US8)  Radie and Tape Player Combinations  Radie Speaker, Bi-Phonic Rear (US5)  Delta 88	2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models AM Deluse (UM1) AM Deluse (UM2) AM-FM Series (UM2) AM-FM Series (UM2) Custom Cruiser Custom Cruiser Custom Cruiser Counter	983108 983108 983109 9831109 9831109 9831109 983284 983284 983282 983282 983282 983282 983283 983284 983283 983283 983283 983284 983283 983283 983284 983283 983284 98328		•		•			5.95 5.95 5.15 9.15 9.15 9.15 9.15 9.15 9.15 9.15 9.15 9.15 9.15 19.65 2		
Radio, Deluxe Pushbutton (U63)  Radio, Deluxe Pushbutton (U63)  Radio and Tape Player Combinations  Radio Speaker, Bi-Phonic Rear (U80)  Delta 88  Best, Child Safety  Best, Deluxe Infant Carrier	2-door models 2-door models 2-door models are models except Vista- and Custers Cruisers Vista-Cruiser 4-door models Custers Cruiser and 4-door models Custers Cruiser and 4-door models AM Deluxe (UM1) AM Deluxe (UM1) AM-FM Saereo (UM2) AM-FM Saereo (UM2) AM-FM Saereo (UM2) Cruisers Cruisers Custers Cruiser Cruisers Custers Cruiser Custers Custers Cruiser	983108 983108 983109 983109 983109 983203 983203 983209 983200 98320 9		•					5.95 5.95 5.95 8.15 9.15 9.15 9.15 9.15 9.15 9.15 9.15 19.55 19.65 219.65 219.65 19.475 194.75 306.40 16.00 16.00 16.00 16.00 18.00 18.00 18.00 18.00 18.00 18.00 19.00 1		
Radie, Deluxe Pushbutton (US3)  Radie, Deluxe Pushbutton (US3)  Radie and Tape Player Combinations  Radie Speaker, Bi-Phonic Rear (USS)  Delto 88  Deat, Child Safety  Deat Ball Retainer	2-door models 2-door models 2-door models are models except Vista- and Custers Cruisers Vista-Cruiser 4-door models Custers Cruiser and 4-door models Custers Cruiser and 4-door models AM Deluxe (UM1) AM Deluxe (UM1) AM-FM Saereo (UM2) AM-FM Saereo (UM2) AM-FM Saereo (UM2) Cruisers Cruisers Custers Cruiser Cruisers Custers Cruiser Custers Custers Cruiser	983108 983108 983109 983109 983110 983109 983283 983283 983284 983292 983293 98329 9832							5.95 5.95 5.95 9.15 9.15 9.15 9.15 9.15		
Radie, Deluse Pushbutton (US3)  Radie, Deluse Pushbutton (US3)  Radie and Tape Player Combinations  Radio Speaker, Bi-Phonic Rear (USS)  Delta 83  Delta 83  Delta 88	2-door models 2-door models 2-door models ar models except Vista- and Custom Cruisers 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models AM Deliuse (UM1) AM Deliuse (UM2) AM-FM Series (UM2) AM-FM Series (UM2) Except Vista-Cruiser Custom Cruiser	963108 963102 963105 963105 963105 963105 963105 963204 963204 963204 963205 963205 963205 963205 963205 963205 963205 963205 963205 963205 963205 963205 963205 963206 963205 963205 963205 963205 963205 963205 963205 963206 963205				•			5.95 5.95 5.95 5.15 9.15 9.15 9.15 9.15		
Radie, Deluxe Pushbutton (U63)  Radie, Deluxe Pushbutton (U63)  Radie AM-FM Stereophonic Pushbutton (U58)  Radie and Tape Player Corebinations  Radie Speaker, Bi-Phonic Rear (U80)  Detta 88  Detta 88  Detta 88  Detta 88  Radie Retainer  Rad Radie, Rooftop  Baller, Ran Deloxe (W55)	2-door models 2-door models 2-door models ar models except Vista- and Custern Cruisers Vista-Cruiser 4-door models Custorn Cruiser and 4-door models Custorn Cruiser and 4-door models AM Deluse (UM1) AM-FM Stereo (UM2) AM-FM Stereo (UM2) AM-FM Stereo (UM2) Custorn Cruisers Custorn and Royale, Ninety-Eight, Torpoxolo Custorn and Royale, Ninety-Eight, Torpoxolo Custorn and Royale, Ninety-Eight, Torpoxolo Custorn Stereo Custorn St	983102 983102 983103 983110 983110 983110 983263 983279 983279 983279 983279 983279 983279 983270 983270 983270 983270 983270 983270 983270 983270 983270 983270 983270 983270							5.95 5.95 5.95 5.95 8.15 9.15 9.15 9.15 9.15 9.15 9.15 9.15 9		
Radie, Deluse Pushbutton (US3)  Radie, Deluse Pushbutton (US3)  Radie and Tape Player Combinations  Radio Speaker, Bi-Phonic Rear (USS)  Delta 83  Delta 83  Delta 88	2-door models 2-door models 2-door models ar models except Vista- and Custom Cruisers 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models  AM Deluxe (UM1) AM Deluxe (UM2) AM-FM Soerce (UM2) AM-FM Soerce (UM2) Cruisers Custom Cruiser Custom Cruiser Custom Cruiser Custom and Royale, Ninety-Eight, Torpoxdo Debuse  F-85 F-85 (L-6)	983108 983108 983109 9831109 9831109 9831109 9831283 983284 983284 983282 983282 983283 98328							5.95 5.95 5.95 5.15 9.15 9.15 9.15 9.15		
Radie, Deluxe Pushbutton (U63)  Radie, Deluxe Pushbutton (U63)  Radie AM-FM Stereophonic Pushbutton (U58)  Radie and Tape Player Corebinations  Radie Speaker, Bi-Phonic Rear (U80)  Detta 88  Detta 88  Detta 88  Detta 88  Radie Retainer  Rad Radie, Rooftop  Baller, Ran Deloxe (W55)	2-door models 2-door models 2-door models ar models except Vista- and Custern Cruisers Vista-Cruiser 4-door models Custorn Cruiser and 4-door models Custorn Cruiser and 4-door models AM Deluse (UM1) AM-FM Stereo (UM2) AM-FM Stereo (UM2) AM-FM Stereo (UM2) Custorn Cruisers Custorn and Royale, Ninety-Eight, Torpoxolo Custorn and Royale, Ninety-Eight, Torpoxolo Custorn and Royale, Ninety-Eight, Torpoxolo Custorn Stereo Custorn St	983108 983108 983109 9831109 9831109 9831109 983283 983283 983289 983280 983280 983280 983280 983280 983280 983280 983280 983280 983280 983280 983281 983							5.95 5.95 5.95 5.95 8.15 9.15 9.15 9.15 9.15 9.15 9.15 9.15 9		
Radie, Deluxe Pushbutton (US3)  Radie, Deluxe Pushbutton (US3)  Radie, AM-FM Stereophonic Pushbutton (US8)  Radie and Tape Player Combinations  Radie Speaker, Bi-Phonic Rear (US0)  Delta 88  Read, Child Safety  Deat, Delta Safety  Beat, Delta Safety  Beat, Best Retainer  Bit Radie, Recofrog  Baller, Rear-Oeck (W35)  Reering, Vari-Ratio Power (N47)	2-door models 2-door models 2-door models ar models except Vista- and Custom Cruisers 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models  AM Deluxe (UM1) AM Deluxe (UM1) AM FM Sarreo (UM2) AM-FM Sarreo (UM2) Except Vista-Cruiser Custom Cruiser Custom Custom Cruiser	983108 983108 983109 9831109 9831109 9831109 983283 983282 983283 98328							5.95 5.95 5.95 5.95 9.15 9.15 9.15 9.15		
Radio, Deluxe Pushbutton (US3)  Radio, Deluxe Pushbutton (US3)  Radio, A.MF.M. Stereophonic Pushbutton (US8)  Radio and Tapo Player Combinations  Radio Speaker, Bi-Phonic Rear (US0)  Delta 88  Beat, Child Sufety  Delta Bit Retainer  Beat Retainer  Beat Radio, Recthory  Beat Retainer  Beat Radio, Recthory  Beater, Rear-Deck (WS5)  Beering, Vari-Ratio Power (N47)  Beering, Vari-Ratio Power (N47)	2-door models 2-door models 2-door models ar models except Vista- and Custom Cruisers 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models AM Deliuse (UM1) AM Emisser (UM2) AM-FM Serres (UM2) AM-FM Serres (UM2) Except Vista-Cruiser Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser F-85 F-85 (L-6) Adapter Package	983108 983108 983109 9831109 9831109 9831109 983283 983283 983289 983280 983280 983280 983280 983280 983280 983280 983280 983280 983280 983280 983281 983							5.95 5.95 5.95 5.95 9.15 9.15 9.15 9.15		
Radie, Deluxe Pushbutton (US3)  Radie, Deluxe Pushbutton (US3)  Radie, AM-FM Stereophonic Pushbutton (US8)  Radie and Tape Player Combinations  Radie Speaker, Bi-Phonic Rear (US0)  Delta 88  Read, Child Safety  Deat, Delta Safety  Beat, Delta Safety  Beat, Best Retainer  Bit Radie, Recofrog  Baller, Rear-Oeck (W35)  Reering, Vari-Ratio Power (N47)	2-door models 2-door models 2-door models ar models except Vista- and Custom Cruisers 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models  AM Deluxe (UM1) AM Deluxe (UM1) AM FM Sarreo (UM2) AM-FM Sarreo (UM2) Except Vista-Cruiser Custom Cruiser Custom Custom Cruiser	983108 983108 983109 983109 983110 9831109 9831109 9831263 983283 983288 983288 983288 983289 983289 983289 983270							5.95 5.95 5.95 5.15 9.15 9.15 9.15 9.15		
Radio, Deluxe Pushbutton (US3)  Radio, Deluxe Pushbutton (US3)  Radio, A.MF.M. Stereophonic Pushbutton (US8)  Radio and Tapo Player Combinations  Radio Speaker, Bi-Phonic Rear (US0)  Delta 88  Beat, Child Sufety  Delta Bit Retainer  Beat Retainer  Beat Radio, Recthory  Beat Retainer  Beat Radio, Recthory  Beater, Rear-Deck (WS5)  Beering, Vari-Ratio Power (N47)  Beering, Vari-Ratio Power (N47)	T-door models  2-door models 2-door models ar models except Vista- and Custern Cruises Vista-Cruises 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models  AM Deluse (UM1) AM-FM Shereo (UM2) AM-FM Shereo (UM2) Except Vista-Cruises Custom Cruisers Custom Cruisers Custom Cruisers Custom Cruisers Custom Cruisers Custom Cruisers F-85 (1-6) Adapter Package F-85 (1-6) Adapter Package F-85 (1-6) Adapter Package F-85 (1-8) Cussette (F-85)  Cussette (F-85) Cussette (F-85)	983108 983108 983109 9831109 9831109 9831109 9831109 9831109 9831200 983200							5.95 5.95 5.95 5.95 8.15 9.15 9.15 9.15 9.15 9.15 9.15 9.15 9		
Radio, Deluxe Pushbutton (US3)  Radio, Deluxe Pushbutton (US3)  Radio, A.MF.M. Stereophonic Pushbutton (US8)  Radio and Tapo Player Combinations  Radio Speaker, Bi-Phonic Rear (US0)  Delta 88  Beat, Child Sufety  Delta Bit Retainer  Beat Retainer  Beat Radio, Recthory  Beat Retainer  Beat Radio, Recthory  Beater, Rear-Deck (WS5)  Beering, Vari-Ratio Power (N47)  Beering, Vari-Ratio Power (N47)	T-door models  2-door models 2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models Custom Cruiser AM-FM Serrer (UM2) AM-FM Serrer (UM2) AM-FM Serrer (UM2) Except Vista-Cruiser Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser F-85 F-85 (1-6) Adapter Package F-85 (1-6) Adapter Package F-85 (1-8) Cassette (F-85) Adapter Package (F-85) Cassette (F-85)	983102 983102 983103 983110 983110 983110 983263 983273 983279 983279 983279 983279 983279 983270 983277 983270 983277 983270 983277 983270 983277 983270 983271 983270 983271							5.95 5.95 5.95 5.95 9.15 9.15 9.15 9.15		
Radie, Deluxe Pushbutton (US3)  Radie, Deluxe Pushbutton (US3)  Radie, AM-FM Stereophonic Pushbutton (US8)  Radie and Tape Player Combinations  Radie Speaker, Bi-Phonic Rear (USC)  Delta 88  Beat, Child Safety  Beat, Child Saf	T-door models  2-door models 2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models Custom Cruiser AM-FM Serrer (UM2) AM-FM Serrer (UM2) AM-FM Serrer (UM2) Except Vista-Cruiser Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser F-85 F-85 (1-6) Adapter Package F-85 (1-6) Adapter Package F-85 (1-8) Cassette (F-85) Adapter Package (F-85) Cassette (F-85)	983108 983108 983109 9831109 9831109 9831109 9831109 9831109 9831209 983200							5.95 5.95 5.95 5.95 9.15 9.15 9.15 9.15		
Radio, Deluxe Pushbutton (US3)  Radio, Deluxe Pushbutton (US3)  Radio, A.MF.M. Stereophonic Pushbutton (US8)  Radio and Tapo Player Combinations  Radio Speaker, Bi-Phonic Rear (US0)  Delta 88  Beat, Child Sufety  Delta Bit Retainer  Beat Retainer  Beat Radio, Recthory  Beat Retainer  Beat Radio, Recthory  Beater, Rear-Deck (WS5)  Beering, Vari-Ratio Power (N47)  Beering, Vari-Ratio Power (N47)	2-door models 2-door models 2-door models ar models except Vista- and Custom Cruisers 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models  AM Deluxe (UM1) AM Deluxe (UM1) AM-FM Soere (UM2) AM-FM Soere (UM2) Except Vista-Cruiser Cruisers Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser F-85 (1-6) Adapter Package F-85 (1-6) Adapter Package Custom F-85 (1-6) Adapter Package Custom Cruiser Custom F-85 (1-6) Adapter Package Custom F-85 (1-6) Adapter Package (1-85) Adapter Package (1-85)	983102 983102 983103 983110 983110 983110 983110 983263 983263 983274 983270 983275 983275 983277							5.95 5.95 5.95 5.95 8.15 8.15 8.15 9.15 9.15 9.15 9.15 9.15 9.15 19.65 19.65 19.475 356.40 356.40 356.40 16.00 16.00 16.00 16.00 16.00 119.70		
Radio, Deluxe Pushbutton (US3)  Radio, Deluxe Pushbutton (US3)  Radio, AM-FM Stereophonic Pushbutton (US8)  Radio and Tapo Player Combinations  Radio Speaker, Bi-Phonic Rear (US0)  Delta 88  Best, Child Safety  Delta 88  Dest, Child Safety  Dest, Child Safety  Dest, Child Safety  Dest, Child Safety  Dest,	T-door models  2-door models 2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models Custom Cruiser AM-FM Serrer (UM2) AM-FM Serrer (UM2) AM-FM Serrer (UM2) Except Vista-Cruiser Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser F-85 F-85 (1-6) Adapter Package F-85 (1-6) Adapter Package F-85 (1-8) Cassette (F-85) Adapter Package (F-85) Cassette (F-85)	9831028 9831029 9831039 9831109 9831109 9831109 9831109 9831109 9831203 983204 983202 983203 983203 983203 983203 983207							5.95 5.95 5.95 5.95 5.95 5.95 5.15 9.15 9		
Radie, Deluxe Pushbutton (US3)  Radie, Deluxe Pushbutton (US3)  Radie, AM-FM Stereophonic Pushbutton (US8)  Radie and Tape Player Combinations  Radie Speaker, Bi-Phonic Rear (USC)  Delta 88  Beat, Child Safety  Beat, Child Saf	T-door models  2-door models 2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models Custom Cruiser AM-FM Serrer (UM2) AM-FM Serrer (UM2) AM-FM Serrer (UM2) Except Vista-Cruiser Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser F-85 F-85 (1-6) Adapter Package F-85 (1-6) Adapter Package F-85 (1-8) Cassette (F-85) Adapter Package (F-85) Cassette (F-85)	983108 983108 983108 983109 983110 983110 983110 983110 983129 983283 983283 983282 983283 983282 983283 983283 983283 983283 983283 983383 983383 983384 983284 983384 983384							5.95 5.95 5.95 5.95 8.15 8.15 8.15 9.15 9.15 9.15 9.15 9.15 9.15 9.15 19.55 19.65 19.475 19.575 19.5		
Radie, Deluxe Pushbutton (U63)  Radie, Deluxe Pushbutton (U63)  Radie, AM-FM Stereophonic Pushbutton (U58)  Radie and Tape Player Combinations  Radie Speaker, Bi-Phonic Rear (U80)  Delta 88  Beat, Child Safety  Deat, Beat Retainer Bit Rack, Rooftop  Baller, Rear-Oeck (W35)  Reering, Vari-Ratio Power (N47)  Retree Tape Player (U57)—Radio and rear-seat speak  Rage Player  Fissue Dispenser and Litter Container  From Lid-Latch Release, Power (N51)	T-door models  2-door models 2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models Custom Cruiser AM-FM Serrer (UM2) AM-FM Serrer (UM2) AM-FM Serrer (UM2) Except Vista-Cruiser Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser F-85 F-85 (1-6) Adapter Package F-85 (1-6) Adapter Package F-85 (1-8) Cassette (F-85) Adapter Package (F-85) Cassette (F-85)	983108 983108 983109 983109 9831109 9831109 9831109 9831109 9831109 983209							5.95 5.95 5.95 5.95 9.15 9.15 9.15 9.15		
Radio, Oriuse Pushbutton (U63)  Radio, Oriuse Pushbutton (U63)  Radio, AM-FM Stereophonic Pushbutton (U58)  Radio and Tape Player Combinations  Radio Speaker, Bi-Phonic Rear (U80)  Delta 88  Beat, Child Safety  Delta 88  Beat, Child Safety  Beat, Deluxe Infant Corrier  Beat Beh Retainer  Dipaller, Rear-Deck (W35)  Reering, Vari-Ratio Power (N47)  Blace Rape Player (U57)—Radio and rear-seat speak  Fesco Dispenser and Litter Container  Fronk-Lid-Latch Release, Yower (N51)  Wheel Discs (P01)—For 14" wheels	T-door models  2-door models 2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models Custom Cruiser AM-FM Serrer (UM2) AM-FM Serrer (UM2) AM-FM Serrer (UM2) Except Vista-Cruiser Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser F-85 F-85 (1-6) Adapter Package F-85 (1-6) Adapter Package F-85 (1-8) Cassette (F-85) Adapter Package (F-85) Cassette (F-85)	983102 983102 983103 983103 983110 983110 983110 983203 983204 983200 98320							5.95 5.95 5.95 5.95 8.15 9.15 9.15 9.15 9.15 9.15 9.15 9.15 9		
Radie, Deluxe Pushbotton (US3)  Radie, Deluxe Pushbotton (US3)  Radie, A.MF.M. Stereophonic Pushbotton (US8)  Radie and Tape Player Combinations  Radie Speaker, Bi-Phonic Rear (USC)  Delta 88  Beat, Child Safety  Beat, Deluxe Inton Corner  lead Belt Retainer  Rid Rader, Recottop  Speaker, Rocttop  Stares Tape Player (US7)—Radio and rear-seat speak  Tape Player  Fissue Diagenser and Litter Container	T-door models  2-door models 2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models Custom Cruiser AM-FM Serrer (UM2) AM-FM Serrer (UM2) AM-FM Serrer (UM2) Except Vista-Cruiser Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser F-85 F-85 (1-6) Adapter Package F-85 (1-6) Adapter Package F-85 (1-8) Cassette (F-85) Adapter Package (F-85) Cassette (F-85)	983102 983102 983103 983110 983110 983110 983110 983110 983263 983274 983270 983275 983270							5.95 5.95 5.95 5.95 5.15 9.15 9.15 9.15		
Modelings, Chrome Door-Edge Guard (893)  4-doo  Radie, Deluse Pushbuttan (U63)  Radie, AM-FM Stereophonic Pushbutton (U58)  Radie and Tapo Player Combinations  Radie Speaker, Bi-Phonic Rear (U80)  Delta 83  Best, Child Safety	T-door models  2-door models  2-door models  2-door models  remodels except Vista- and Custom Cruisers  4-door models  Custom Cruiser and 4-door models  Custom Cruiser and 4-door models  AM File Serre (UM2)  AM File Serre (UM2)  Except Vista-Cruiser  Custom Cruiser  Custom Cruiser  Custom Cruiser  Custom Cruiser  Custom Cruiser  Custom Cruiser  F-85  F-85 (L-6)  F-85 (L-6) Adapter Package  F-85 (V-6)  Adapter Package (F-85)  Adapter Package  Adapter Package  Adapter Package	9831028 9831029 9831039 9831109 9831109 9831109 9831109 9831109 9831203 983204 983202 983203 983303							5.95 5.95 5.95 5.95 9.15 9.15 9.15 9.15		
Radie, Deluxe Pushbotton (US3)  Radie, Deluxe Pushbotton (US3)  Radie, A.MF.M. Stereophonic Pushbotton (US8)  Radie and Tape Player Combinations  Radie Speaker, Bi-Phonic Rear (USC)  Delta 88  Beat, Child Safety  Beat, Deluxe Inton Corner  lead Belt Retainer  Rid Rader, Recottop  Speaker, Rocttop  Stares Tape Player (US7)—Radio and rear-seat speak  Tape Player  Fissue Diagenser and Litter Container	T-door models  2-door models 2-door models 2-door models ar models except Vista- and Custom Cruiser 4-door models Custom Cruiser and 4-door models Custom Cruiser and 4-door models Custom Cruiser AM-FM Serrer (UM2) AM-FM Serrer (UM2) AM-FM Serrer (UM2) Except Vista-Cruiser Custom Cruiser Custom Cruiser Custom Cruiser Custom Cruiser F-85 F-85 (1-6) Adapter Package F-85 (1-6) Adapter Package F-85 (1-8) Cassette (F-85) Adapter Package (F-85) Cassette (F-85)	983102 983102 983103 983110 983110 983110 983110 983139 983263 983272 983272 983273 983273 983275 983275 983275 983277 983277 983277 983270 983193 983194 983195 983197							5.95 5.95 5.95 5.95 5.15 9.15 9.15 9.15		

	INTERIOR TRIMS					CK	JADE	GREEN	BL	UE	MAIZE	BRIAR		WHITE	E SANDALWOOD		SIENNA		
						Cloth	Vinyl	Cloth	Vinyl	Cloth	Cloth	Vinyl	Cloth	Vinyl	Vinyl	Cloth*	Vinyl		
MODEL AND NUMBER L-S V-B FRONT SEAT TYPE						TRIM CODE NUMBERS													
F-85	Town Sedan	3169	3269	Bench (Std.)	10	-	12	-	-	-	-	-	-	-	_	-	19		
	Hardtop Coupe	3187	3287	Bench (Std.)	10	-	12	-	-	-	-	-	-	17	-	-	19		
CUTLASS	Town Sedan	3569	3669	Bench (Std.)	10	-	-	42	13	-	-	-	-	17	_	-	19		
	Cruiser	3536	3636	Bench (Std.)	10	-	12	-	13	-	-		_	-	-	-	19		
	Sports Coupe 3577		3677	Bench (Std.)	10	-	-	42	13	-	-	-	-	17	-	48	19		
CUTLASS S	Sports Coupe	33//	3011	Strato Bucket (A51)	30	-	-	-	-	-	-	-	-	37	-	-	-		
CUILASS S	Hardtop Coupe	3587	3687	Bench (Std.)	10	-	-	42	13	-	-	-	-	17	-	48	19		
	Hardtop Coupe	338/	3907	Strato Bucket (A51)	30	-	32	-	33	-	-	-	-	37	-	-	39		
	Hardtop Sedan	-	4239	Custom Sport (Std.)	10	-		42	13	-	-	-	-	-	-	48	19		
	Northern Course	1	4257	Strato Bucket (Std.)	30	-	32	-	33	-	-	-	-	37	-	-	39		
CUTLASS	Hardtop Coupe	-	4231	Custom Sport (A65)	10	40	-	42	-	43	-	-	_	17	-	48	19		
	Convertible	_	4267	Strato Bucket (Std.)	30	-	32	-	-	-		-	-	37	-	-	39		
	Convertible	_	4207	Custom Sport (A65)	10	-	-	-	13	-	-	-	-	17	-	-	19		
	Hardton Court	200	4407	Strate Bucket (Std.)	30	-	32	-	33	-	-	-	-	37	-	-	39		
4-4-2	Hardtop Coupe	-	4487	Bench (A52)	10	-	-	42	13	-	-	-	-	17	-	48	19		
4-4-2	Committee			Strato Bucket (Std.)	30	-	32	-	-	-	-	-	_	37	-	-	39		
	Convertible	-	4467	Custom Sport (A65)	10	-	-	-	13	-	-	-	-	17	-	-	19		

VISTA-	2-Seat Model	-	4856	Bench (Std.)	10	-	12	-	13	-	-	-	-	-	-	-	19
CRUISER	3-Seat Model	-	4866	Bench (Std.)	10	-	12	-	13	-	-	-	-	-	-	-	19
	Town Sedan	-	5469	Full-Foam Bench (Std.)	10	40	-	42	-	43	-	15	-	-	18	-	-
DELTA 88	Hardtop Sedan	-	5439	Full-Feam Bench (Std.)	10	40	-	42	-	43	-	15	-	17	-	48	-
	Hardtop Coupe	-	5457	Full-Foam Bench (Std.)	10	40	-	42	-	43	-	15	-	17	-	48	-
as to the	Town Sedan	-	6469	Full-Foam Bench (Std.)	10	-	-	42	-	43	-	-	45	-	18	48	-
DELTA 88 CUSTOM	Hardtop Sedan	-	6439	Full-Foam Custom Bench (Std.)	10	-	-	42	-	43	-	-	45	17	-	48	-
	Hardtop Coupe	-	6457	Full-Feam Custom Bench (Std.)	10	-	-	42	-	43	٠ -	-	45	17	-	48	-
DELTA 88	Hardtop Coupe	-	6647	Full-Foam Custom Bench (Std.)	-	40	-	42	-	43	-	-	45	17	-	-	-
ROYALE	Convertible	-	6667	Full-Foam Custom Bench (Std.)	10	-	12	-	13	-	-	15	-	17	-	-	-
CUSTOM	2-Seat Model	-	6835	Full-Foam Bench (Std.)	10	-	12	-	13	-	-	15	-	-	18	-	-
CRUISER	3-Seat Model	-	6845	Full-Feam Bench (Std.)	10	-	12	-	13	-	-	15	-	-	18	-	-
NINETY-	Coupe	-	8437	Full-Feam Custom Bench (Std.)	10	40	-	42	-	43	-	-	45	17	-	-	-
EIGHT	Sedan	-	8439	Full-Foam Armrest Bench (Std.)	10	40	=	42	-	43	-	-	45	17	-	-	-
		-	8637	Full-Foam Custom Bench (Std.)	10	40	-	42	-	43	-	15	45	-	18	48	-
NINETY-	Coupe	-	8637	Full-Feam Divided Bench (AM6)	50	60	-	-	-	-	-	-	-	-	-	-	-
EIGHT LUXURY			8530	Full-Feam Armrest Bench (Std.)	10	40	-	42	-	43	-	15	45	-	18	48	-
	Sedan - 863	9939	Full-Feam Divided Bench (AM6)	50	60	-	-	-	-	-	-	-	-	-	-	-	
TORONADO			4663	Full-Foam Custom Bench (Std.)	10	40	-	42	-	43	44	-	45	17	-	-	-
CUSTOM	Coupe	-	9657	Full-Foam Divided Bench (In Y69)	50	60	-	62	-	63	64	-	65	-	-	-	-

<sup>\*</sup>Sandalwood Cloth Trims (No. 48) available approximately November 16, 1970

# RECOMMENDED EXTERIOR AND INTERIOR COLOR COMBINATIONS

VINYL ROOFTOP COLORS in addition to Black and White	CONVERTIBLE TOP COLORS in addition to Black and White			LOWER BODY COLORS
	SS SUPREME . 4-4-2	· VISTA-CRUISER		COLONS
od Blue, Green, Sandalwood	Green, Sandalwood	Black, Blue, Gold	Green	
Blue	None			
Blue, Sandalwood	Sandalwood			
Blue				
Blue	None			
Green, Sandalwood	Green			Cameo Whit
Green, Sandalwood	Green			Cameo tran
Green, Sandalwood	Green, Sandalwood	Black, Gold, Green	, White	
Sandalwood	None	Black, Whit	e	
Green, Sandalwood	Green, Sandalwood	Black, Green, V	White	
Sandalwood	Sandalwood	Black, White	e	
Sandalwood	Sandalwood	Black, Whit	0	
Sandalwood	Sandalwood			Sterling Silv
Sandalwood	None	Black, White	e	_
Sandalwood	None	The second secon		
TOM . DELTA 88 ROYALE CUSTOM CRUISER	. NINETY-EIGHT .			Ebony Blaci
od Blue, Green, Sandalwood	Green, Sandalwood	Black, Blue, Gold	Green	
Blue	None	Black, Blue, W	fhite	
None	None	Black, Whit	e	No. C. Dr.
Blue, Sandalwood	Sandalwood	Blue, Gold, W	hite	Nordic Blue
Blue	None	Black, Blue, W	hite	Palm Green
Blue	None	Black, Blue, W	hite	
Sandalwood	None	Black, White	e	Lime Green
Green, Sandalwood	Green, Sandalwood	Black, Green, W	rhite	Antique Jad
Green, Sandalwood	Green, Sandalwood	The second secon	-	Sandalwood
		The state of the s		Sandarwood
		The second secon		Part
				Bittersweet
, Deliteration of the		The second secon		
, 22001000000000000000000000000000000000				
Sandalwood	None	Black, White	9	
Brown, Gold, Green		NOTES		
None	INTERIOR COLOR	: Interior color depe	ends on	210000000000000000000000000000000000000
None				Cameo Whit
	Delta 88 Royale H	ardtop Coupe. Avail	ard on able on	
	all other Sedans a	nd Coupes.		
	CONVERTIBLE T	OP: Standard on	Cutiass	
	88 Royale models	. Available on Cutla	ass and	
	Cuttass S Coupes top Coupe and Cor	and Cutlass Supremovertible. It is recom-	a Hard- mended	Sterling Silv
	that stripes match	top color or interio	ar color	
			able or	Oxford Gray
Brown Gold	all Sedans, Coupe	s, and Cruisers excep	ot Delta	Oxford dra
			ser and	
Brown	88 Royale and To	cronado models. Upo	Act ming	
Brown Brown	88 Royale and To lower body colors	pronado models. Upp may be reversed.		Ebony Blac
Brown Brown None	88 Royale and To lower body colors	pronado models. Upo may be reversed.		Ebony Blac
Brown Brown	88 Royale and To lower body colors	promado models. Upç may be reversed.	White	
Brown Brown None ERIOR COMPONENT COLO	38 Royale and To lower body colors	may be reversed.		Nordic Blue
Brown Brown None ERIOR COMPONENT COLO Green Maize	88 Royale and To lower body colors  RS  Sandalwood  ize Light Sandalwoo	Sienna d Dark Sienna	White	Nordic Blue Palm Green
Brown     Brown	88 Royale and To lower body colors  RS  Sandalwood  rize Light Sandalwoo  rize Medium Sandalwoo	Sienna d Dark Sienna od Dark Sienna	White White	Nordic Blue Palm Green
	88 Royale and To lower body colors  RS  Sandalwood  size Light Sandalwoo  size Medium Sandalwoo	Sienna d Dark Sienna od Dark Sienna	White White Black	Nordic Blue
	COLORS in addition to Black and White SS • CUTLAS CUTLAS S • CUTLAS Blue Blue, Green, Sandalwood Blue Blue Green, Sandalwood Green, Sandalwood Green, Sandalwood Blue Blue Sandalwood Green, Sandalwood Blue Sandalwood Blue Blue Sandalwood Green, Sandalwood Sandalwood Green, Sandalwood Sa	COLORS in addition to Black and White SS • CUTLASS SUPREME • 4-4-2 odd Blue, Green, Sandalwood Blue None Blue, Sandalwood Sandalwood Green, Sandalwood None None None None None Sandalwood Green, Sandalwood Green, Sandalwood Sa	COLORS in addition to Black and White  SS - CUTLASS SUPREME - 4-4-2 * VISTA-CRUISER COLOR Blue, Green, Sandalwood Green, Sandalwood Blue, Gold, William Blue None Black, Blue, William Green, Sandalwood Green, Green, White Sandalwood None Black, White Sandalwood Green, Sandalwood Black, Gold, White Green, Sandalwood Black, Gold, White Sandalwood Green, Sandalwood Black, Gold, White Green, Sandalwood Black, Gold, White Green, Sandalwood Black, Gold, White Sandalwood Green, Sandalwood Black, Gold, White Green, Sandalwood Green, Sandalwood Black, Gold, White Sandalwood Sandalwood Black, Green, White Sandalwood Green, Sandalwood Black, Gold, White Sandalwood Sandalwood Green, Sandalwood Green, Sandalwood Black, White Sandalwood Sandalwood Green, Sandalwood	COLORS in addition to Black and White Slack S • CUTLASS SUPREME • 4-4-2 • VISTA-CRUISER odd Blue, Green, Sandalwood Green, Sandalwood Blue, Gold, Green Blue None Black, Blue, White Blue None Black, Blue, White Blue None Black, Blue, White Green, Sandalwood Green Black, Green, White Green, Sandalwood Green Black, Green, White Green, Sandalwood Green Black, Green, White Green, Sandalwood Green Black, Gold, Green, White Green, Sandalwood Black, Cold, Green, White Sandalwood Sandalwood Black, White Sandalwood Blue, Green, Sandalwood Black, White Sandalwood Sandalwood Black, White Sandalwood Sandalwood Black, Blue, White Blue None Black, White Sandalwood Sandalwood Black, Blue, White Blue None Black, Blue, White Sandalwood Sandalwood Black, Gold, White Sandalwood Sandalwood Black, Gold, Green, White Sandalwood Sandalwood Black, Gold, White Sandalwood Sandalwood Black, Gold, White Sandalwood Sandalwood Black, Gold, White Sandalwood Sandalwood Black, White Sandalwood Sandalwood Sandalwood Sandalwood Green, Sandalwood Black, White Sandalwood Sandalwood Sandalwood Green Sandalwood Sandalwood Green Sandalwood Sandalwood Sandalwood Sandalwood Green San

# TWO-TONE EXTERIOR COLORS UPPER

BODY COLORS*	CODE	UPPER BODY COLORS*	CODE	INTERIOR
		INTERMEDIAT	E MOD	ELS
Cameo White	n	Sterling Silver Ebony Black Nerdic Blue Viking Blue Palm Green Lime Green Antique Jade Saturn Gold Sandalwood Bittersweet Sienna Sable Brown Matador Red Antique Briar	13 19 24 26 42 43 49 53 61 62 67 68 75 78	Black, White Black, White Blue, White Blue, White Green, White Green, White Green, White White Sienna, White Sienna, White Sienna, White White
Sterling Silver	13	Ebony Black Nordic Blue Viking Blue	19 24 26	Black Blue Blue
Ebeny Black	19	Nordic Blue Viking Blue Palm Green Lime Green Saturn Gold Sandalwood Bittersweet Matador Red	24 26 42 43 53 61 62 75	Black, Blue Black, Blue Black, Green Black, Green Black, Sandalwood Black, Sienna Black
Nordic Blue	24	Viking Blue	26	Blue
Palm Green	42	Lime Green Antique Jade	43 49	Green Green
Lime Green	43	Antique Jade	49	Green
Antique Jade	49	Sandalwood	61	Green, Sandalwood
Sandalwood	61	Bittersweet Sienna Sable Brown	62 67 68	Sienna, Sandalwood Sienna, Sandalwood Sienna, Sandalwood
Bittersweet	62	Sienna Sable Brown	67 68	Sienna Sienna
		FULL-SIZE	MODELS	
Cameo White	11	Sterling Silver Oxford Gray Ebony Black Nordic Blue Meaarch Blue Capri Agus Palm Green Antique Jade Galleon Geld Sandalwood Sienna Sable Brown Matador Red Antique Briar	13 16 19 24 29 39 42 49 55 61 67 68 75 78	Black, White Black, White Black, White Blue, White Blue, White White Green, White Green, White Sandalwood, White Sandalwood, White Briar, Sandalwood, White Briar, White
Sterling Silver	13	Oxford Gray Ebony Black Nordic Blue Monarch Blue	16 19 24 29	Black Black Blue Blue
Oxford Gray	16	Ebony Black	19	Black
Ebony Black	19	Nordic Blue Capri Aqua Palm Green Galleon Gold Sandalwood Matador Red	24 39 42 55 61 75	Black, Blue Black Black, Green Black Black, Sandalwood Black
Nordic Blue	24	Menarch Blue	29	Blue
Palm Green	42	Antique Jade	49	Green
Antique Jade Sandalwood	61	Sandalwood Sienna Sable Brown Antique Briar	67 68 78	Green, Sandalwood Sandalwood Sandalwood Briar, Sandalwood

<sup>\*</sup>Upper and lower colors may be reversed.

		AUTOMATIC T	RANSMISSIONS		FULLY S	SYNCHRONIZED I	MANUAL TRANSM	ISSIONS	
POWER TEAMS NOTE: Horsepower is S.A.E. Not Horsepower		TURBO HYDRA-MATIC 400 (M40) Ratios: First, 2.48:1 Second . 1.48:1 Third 1.00:1	TURBO HYDRA-MATIC 350 (M38) Ratios: First. 2.51:1 Second 1.52:1 Third 1.00:1	4-SPEED FLOOR-SHIFT WIDE-RATIO (M20) Ratios: First. 2.52:1 Second. 1.88:1 Third 1.46:1 Fourth 1.00:1	4-SPEED FLOOR-SHIFT CLOSE-RATIO (M22) Ratios: First. 2.20:1 Second. 1.64:1 Third. 1.28:1 Fourth. 1.00:1	HEAVY-DUTY 3-SPEED FLOOR-SHIFT (M14) Ratios: First. 2.42:1 Second. 1.61:1 Third. 1.00:1	3-SPEED COLUMN- SMIFT (STD, V-8) Ratios: First. 2.42:1 Second. 1.51:1 Third. 1.00:1	3-SPEED COLUMN- SHIFT (STD, V-S) Ratios: First 2.54:1 Second 1.50:1 Third 1.00:1	3-SPEED COLUMN- SHIFT (STD, L-5) Ratios: First 2.85: Second . 1.68: Third . 1.00:
MODELS	FNOINE	Reverse2.08:1	Reverse 1.93:1	Reverse 2.60:1	Reverse2.27:1	Reverse2.33:1	Reverse2.33:1	Reverse2.63:1	Reverse2.95:
MODELS	ENGINES			, A	XLES FOR ABOV	E TRANSMISSION	2*		
F-85,	185-HP ROCKET 350 V-8 (L74)	N.A.	2.56:1 (G96) 2.73:1 (Std.) 3.08:1 (G90)a 3.23:1 (G91)	3.23:1 (Std.)e 3.42:1 (G92)e	N.A.	2.73:1 (G93)e 3.08:1 (G90)e 3.23 (Std.)e 3.42:1 (G92)e	N.A.	2.73:1 (093) 3.08:1 (090) 3.23:1 (Std.) 3.42:1 (092)	N.A.
CUTLASS, CUTLASS S	160-HP ROCKET 350 V-8 (STD.)	N.A.	2.56:1 (Std.) 2.73:1 (G93) 3.08:1 (G90)a 3.23:1 (G91)	N.A.	N.A.	N.A.	N.A.	2.73:1 (G93) 3.08:1 (Std.) 3.23:1 (G91)	N.A.
	ACTION-LINE 6 (STD.)	N.A.	2.73:1 (Std.) 3.08:1 (G90) 3.23:1 (G91)	N.A.	N.A.	N.A.	N.A.	N.A.	2.73:1 (Std.) 3.08:1 (G90) 3.23:1 (G91)
	250-HP ROCKET 455 V-8 (L32)	2.56:1 (Std.)e 2.73:1 (G93)e 3.08:1 (G90)e	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
CUTLASS SUPREME	180-HP ROCKET 350 V-8 (STD.)	N.A.	2.56:1 (Std.) 2.73:1 (G93) 3.08:1 (G90)a 3.23:1 (G91)	3.23:1 (Std.)e 3.42:1 (G92)ed	N.A.	2.73:1 (G93)e 3.08:1 (G90)e 3.23:1 (Std.)e 3.42:1 (G92)e	N.A.	2.73:1 (G93) 3.08:1 (G90) 3.23:1 (Std.) 3.42:1 (G92) <b>d</b>	N.A.
	160-HP ROCKET 350 V-8 (L65)	N.A.	2.56:1 (Std.) 2.73:1 (G93) 3.08:1 (G90)a 3.23:1 (G91)	N.A.	N.A.	N.A.	N.A.	2.73:1 (G93) 3.08:1 (G90) 3.23:1 (Std.)	N.A.

	300-HP FORCE-AIR ROCKET 455 V-8 (W30)	3.23:1 (G91)b 3.42:1 (Std.)d 3.73:1 (G89)d	N.A.	3.42:1 (Std.)d 3.73:1 (G89)d	3.42:1 (Std.)d 3.73:1 (G89)d	N.A.	N.A.	N.A.	N.A.
4-4-2 ROCKET 455 V-8 (STD.)	2.56:1 (G96) 2.73:1 (G93) 3.08:1 (G90) 3.23:1 (Std.) 3.42:1 (G92)	N.A.	3.23:1 (G91)b 3.42:1 (Std.)	3.42:1 (Std.)	3.08:1 (G90) 3.23:1 (Std.) 3.42:1 (G92)	N.A.	N.A.	N.A.	
	250-HP ROCKET 455 Y-8 (L32)	2.56:1 (Std.) 2.73:1 (G93) 3.08:1 (G90)a	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
VISTA- CRUISER	185-HP ROCKET 455 V-8 (L30)	2.56:1 (Std.) 2.73:1 (G93) 3.08:1 (G90)a	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
	160-HP ROCKET 350 V-8 (STD.)	3.08:1 (Std.) 3.23:1 (G91)	N.A.	N.A.	N.A.	N.A.	N.A.	3.23:1 (Std.)	N.A.
	225-HP ROCKET 455 V-8 (L31)	2.73:1 (Std.) 2.93:1 (G94)a	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
DELTA 88, DELTA 88 CUSTOM, DELTA 88	185-HP ROCKET 455 V-8 (STD.; L30, DELTA 88)	2.56:1 (Std.) 2.73:1 (G93) 2.93:1 (G94)ae 3.08:1 (G90)	N.A.	N.A.	N.A.	N.A.	3.08:1 (Std.)	N.A.	N.A.
ROYALE	160-HP ROCKET 350 V-8 (STD. DELTA 88)	N.A.	2.93:1 (G94)ae 3.08:1 (Std.)	N.A.	N.A.	N.A.	3.08:1 (Std.)	N.A.	N.A.
CUSTOM	225-HP ROCKET 455 V-8 (L31)	2.93:1 (Std.) 3.42:1 (G92)a	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
CRUISER	185-HP ROCKET 455 V-8 (STD.)	2.93:1 (Std.) 3.42:1 (G92)a	N.A.	N.A.	N.A.	N.A.	2.93:1 (Std.)	N.A.	N.A.
NINETY- EIGHT	225-HP ROCKET 455 V-8 (STD.)	2.73:1 (Std.) 2.93:1 (G94)a	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.
TORONADO	275-HP ROCKET 455 V-8 (STD.)	3.07:1 (Std.)	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.

<sup>\*—</sup>In addition to factory-installed axies listed below, dealer-installed axies with 4.10:1, 4.66:1, and 5.00:1 ratios are available for intermediate V-8 power teams (except Cruisers) except with C60 or Y72. These raties are not recommended for city or highway use. a—For trailer towing. b—Std. with C60 or Y72. These raties are not recommended for city or highway use. a—For trailer towing. b—Std. with C60 or Y72. e—Available only with G80. Note: C60 cannot be ordered with G92 on F-85, Cutlass models, 4-4-2, or Vista-Cruiser.

## SPECIFICATIONS

ENGINES	ACTION-	ROCKE	T 350 V-8			ROCKET	455 V-8		
Endines	LIME 6	LOS	L74	LN	LIII	LIS	442	W30	TORONADO
Anallability					-		***	****	TURORAD
F-85	Standard	Standard	Available			_			
Cuttans	Standard	Standard	Available		-	-	-	-	-
Cultives S	Standard	Standard	Austable		-	-	-	-	-
Cultizas Supreme		Available	Standard	-	-	-	-	-	-
6-6-2		- Avenue	2000303	-	-	Available ab	-	-	-
Vista-Cruiser		Standard	-	4.000	-	-	Standard	Available e	-
Delta 88		Standard	-	Available a	-	Avadible a	-	-	-
Delta 88 Custom	-		-	Available a	Available a	-			-
Delta 88 Royale		-	-	Standard a	Aveilable a	-	-	-	-
Custom Cruiser	-	-	-	Standard a	Available a	-	-	-	-
Ninety-Eight, Ninety-Eight Lanuty	_	-	-	Standard a	Available a	-	-	-	-
Tororado Custam	-	-			Standard a	-	-	-	-
Specifications			-	-	-	-	-	-	Standard
				(6, ),					
Cress horsepower at rpm	145 at 4200	240 at 4200	260 st 4600	280 at 4000	320 at 4400	320 at 4600	340 at 4600	350 at 4700	350 at 4400
S.A.E. net bp at rpm—Single exhaust	110 at 3800	160 at 4000	180 at 4000	385 at 3600	725 at 3600	-		-	222 81 4440
- Dual exhausts	-	125 at 4600	200 at 4400	-	250 at 4200	250 at 4200	270 at 4400	300 at 4700	275 at 4200
Gress terque at rpm (ibft.)	230 at 2000	350 at 2800	360 at 3200	445 at 2000	460 at 2900	463 at 2800	460 at 1200	990 at 3230	465 at 2800
S.A.E. net torque at rpm (fbft.)—Single exhaust	185 at 2000	275 at 2100	275 at 2800	355 at 2000	360 at 2600		-		900 81 2800
-Deal exhausts	-	295 at 2000	300 at 3200	-	370 at 2800	370 at 2900	370 at 3200	410 at 3200	375 at 2800
Oligiacement (os. in.)	250	1	90		43.50.000	49		416 81 3530	375 86 2800
Bore x stroke (in.)	3.875 x 3.530	4.057	x 3.385			4.125 x			
Cylinder arrangement	In-line 6	901	V-8			90"1			
Compression radio (la 1)	8.5		5			8.1			
Force-Nir Induction System (W25)	Not Available	Not Available	Assisting d		Not Available	- 6.1			
Carburetar barrels (so.)	1	2	4	. 2	MAI WHATEHOLE		Available	Sta	edand
Full dual exhaust system (NSO)	Not Available	Availabled	Available	Not Available	According to the second	Territoria de la constanta de	4		
Main bearings (no.)/dis. s total length (in.)	7/2.300 x 5.820	5/2.500		red myseaste	Av. (N.A., Graisers)	Std. (N.A., Craisers)		Standard	
Yalve arrangement	Overhead		head	_		5.73.300			
Valve head dis., intake/exhaust (is.)	1.729/1.500	1.875		_	2.00	Qverh	900		
Fuel-tank capacity (gal.) Cruisers	23		1	_	2.000	1.623			/1.625
-Other models	20	20 (25, 0					-		
Cooling system capacity (gt.)	12.2	15.9 (17.0.		17.0 (15.9, Vista-Craise	1	75			
Crankone oil capacity (gt.)	4 (5, with filter)	4 (5, wit		10.00				18.4	
Battery (amphr./so, plates)	64/54	410,40		*10, was sign:				5 (6, with 5/te	
Delostron (amp.) - Without air conditioner	37	3	The same of the sa	43 (32 Mats 6s not)	73./28			74.90	
- With air conditioner	55	9		42 (37, Vista-On/ser) 55	42		37 55		42

a—Turbo Hydro-motic 400 Transmission (MA) required. \$—Available in "5X" Performance Package (178) for Coupe and Convertible. c—Available in W30 Performance Package. d—Available in College S models. c—Available in above models: required with 1.42-to-1 Rear Auto.

				INTE	RMEDI	ATE MO	DDELS									FULI	L-SIZE M	ODELS							CR	UISER!	\$	
DIMENSIONS	F-86	cut	LASS	CUT	LASS		CUTLAS		4	4-2		ELTA E		1	CUSTOM		DEL	TA SE	NINE E16		NINETY		TORO-	CUT- LASS	VIST		CRUIT	OM SER
	Twn.	Two.	Mip. Ope.	Spt. Cps.	Htp. Cps.	Htp. Sed.	Htp. Cps.	Conx.	Hip. Ope.	Comu.	Twn. Sed.	Htp. Sed.	HOlp. Ope.	Two.	Htp. Sed.	Hip. Ope.	Htp. Ope.	Conv.	Sed.	Сун.	Sed.	Cys.	Cps.	2 Seat	2 Seat	3 Seat	2 Seat	3 Seat
Dyerall Size														-									0 1		2000			
Length (in.)	20	7.6		203.6		207.6		20	1,6					23	0.2					22	6.1		219.9	213.3	21	1.1	121	5.3
Wilth (in.)	76.3					76.8	_							. 7	1.5					7	9.0		79.8		76.8		.79	9.5
Loaded Height (in.)	53	5		52.9		53.5	52.9	53.2	52.9	53.2	54.3	53.5	53.4	54.3	53.6		53.4		54.6	54.1	54.6	54.1	14.7	54.4	. 5	8.5	5.7	7.2
Shipping Weight - V-8 model (Ib.)	3425	3438	3396	3392	3398	3541	3419	3513	3588	3731	4126	4177	4097	4172	4207	414	9 4191	4266	4467	4382	4504	4418	4522	3927	4163	4251	4886	5006
Curb Weight-V-8 model (lb.)	3529	3642	3602	3496	3602	3645	3523	3617	3792	3635	4253	4305	4225	4300	4335	427	7 4319	4394	4595	4510	4632	4546	4650	4049	4285	4373	5008	5129
laterier Room			_																									
Front Seat-Headroom (in.)	38	.5		37.9		38.1	37.7	38.5	37.7	38.5	3	1.3	38.0	1	1.3		38.3	38.9	29.3	38.8	39.3	38.8	38.1	35,4	1	8.0	31	9.6
-Legroom (in.)			41.5			41.5		4	1.4				-	_			42.4								41.5		43	2.4
-Shoulder room (in.)			58.2			57,7		- 5	1.2								64.3							58.3	1	82	6	L.K
-Hiproom (in.)			19.6			59.3		5	3.6						2.2						62.3			59.7		9.4	6	2.5
Rear Seat - Readroom (in.)	37	1		36.1		37.1	36.3	36.9	36.3	36.9	38.0	37.4	37.0	38.0	37.4		37.0	38.1	31.2	38.1	38.2	38.1	37.1	38.3	- 4	0.3	36	9.6
-Legroom (in.)	35	.0		32.3		35.0		3	.9		3	1.5	35.5	1	9.3		35.5		41.3	40.6	41.3	42.6	35.8	34.8	1	7.8	38	5.0
-Shoulder room (in.)	57	.3		55.7		57.3		5	5.7		- 6	1.5	62.0	-	1.3		62.2	61.7	63.4	61.5	63.4	61.5	60.2	57.4		7.5	6	5.3
Hiproom (in.)	50	1.4		58.3		50.4		- 5	1.3		6	2.1	55.2		2.1		56.2	_	62.8	96.0	62.8		6,0	59.4	5	9.2	6	12.1
Trunk Capacity (ps. ft.)			_		- 1	7.0	_						-		0.1					- 1	0.5		14.2			-		
Cargo Capacity Above-floor (co. ft.)	_					_									_						-		-	83.6	1	7.2	10	06.1
-Total (ea. ft.)															_						-			93.6	105.2	101.2	111.6	109
Chassis Dimensions	-										_																	
Wheelbase (in.)	1 12	6.0		112.0		116.0		11	2.0					- 1	4.0					- 1	27.0		122.3	116.0	1	21.0	17	27.0
Treed-Front (in.)			_		5	0.7	_										64.1		-				61.5		58.7		6	3.8
-Rear (in.)					5	9.0											64.0						63.3		58.0		6	13.7
Tire Size—Standard (in.)				F76	1 x 14				621	x 14				162	1 x 15				J78 x 15		5			H78 x 5	t.	L78	8 x 15	
-Audabir (is.)		-		20 x 14		-			G70 x 14	170 x 14 -										-								
Wheel Size-Standard (in.)				10	116				14	x 7	7 15 x 6							14 x 5		15	5 x 6							
- Available (in.)	-		14.9	17.		-	- 16	x7									-									-		
Brake Diameter (in.)					- 3	9.5											11.0								9.5		1	2.0
Tunning Diameter (ft.)	41	1.2		40.0		41.2		- 4	0.0					4	3.7					- 4	15.3		61.9	41.2	1	2.7	- 6	3.8

## STANDARD EQUIPMENT AND FEATURES OF ALL MODELS

## **EXTERIOR**

Body by Fisher, Unisteel . . . with full corrosion protection, sealing, insulation Bumpers, Tri-Nickel-Plated

Doors, Dual-Paneled . . . 2-stage front checks Fender Inner Panels, Thermoplastic Front-Finish, Magic-Mirror Acrylic Lacquer Grilles. Twin

Hood, Counterbalanced Dual-Paneled Hood Insulation, Fiberglass (except F-85 Sedans and Cutlass Coupes and models with fiberglass hood)

Lamps, Four Sealed-Beam Head-Moldings, Chrome Rear-Window (except Convertibles) and Windshield Radio Antenna, Windshield Top, Power . . . for all Convertibles Trunk Lid, Counterbalanced Dual-Paneled

Windows, Curved-Glass . . . all around Windshield Wipers, Recessed-Park (except

F-85 Sedans)

## INTERIOR

Armrests, Comfortable

Ashtray and Fusible-Link Cigar Lighter Floor Carpeting (except F-85 Sedans and Cutlass Coupes)

Glove Compartment, Key-Locked . . . with rotary latch

Heater and Defroster, Air-Mix

Interior, Color-Keyed Lamp Switches, Front-Door Interior-Locking, Keyless Door Locking System, 2-Key Car Seats, Comfort-Contoured POWER TRAIN Air Pollution Control Systems Axle, Hypoid Rear (except Toronado) Battery, 12-Volt Delco-Eve Energizer Carburetor, Factory-Tailored and Sealed Delcotron, Factory-Sealed Drive Shaft, One-Piece (except Toronado) . . . two needle-bearing universal joints Engine, High-Torque Regular-Fuel Engine Combustion Control System . . . with transmission-controlled spark advance Engine-Cooling System, Pressurized-Liquid . . . with cross-flow radiator Engine Lubrication, Full-Pressure . . . fullflow oil filter, positive crankcase ventilation Engine Power System, Rocket-Action . . . with Fire-Swirl Combustion Chambers, aluminum pistons, forged connecting rods, precisionbalanced crankshaft Engine Structure, Precision-Cast . . . with lightweight block, heads, manifolds Exhaust System, Aluminized

with dual

Fuel Supply System, Positive

filters and air-cooled fuel line

Ignition System, All-Weather Starter, Positive-Shift High-Torque Transmission, Fully Synchronized 3-Speed Manual (Turbo Hydra-matic 400 in Ninety-Eight and Toronado models)

Valve Trains, Individual Overhead . . . with hydraulic valve lifters and positive valve rotators

#### CHASSIS

Body Mountings, Vibra-Tuned Rubber Brake, Foot-Operated Parking Brakes, Self-Adjusting (Power Front Disc Brakes in 88, Ninety-Eight, Toronado, and Cruiser models)

Frame, Torque-Beam . . . with full side rails and rugged torque boxes

Shock Absorbers, Direct-Acting

Stabilizer Bar, Front

Steering Gear, Recirculating Ball-Nut (Power Steering in 88, Ninety-Eight, and Toronado models)

Steering Linkage, Forged . . . with low-friction pivots, flexible shaft coupling

Suspension, Pivot-Poise Ball-Joint Front and Twin-Triangle Rear (except Custom Cruiser)

Suspension Insulation, Full-Rubber Tires, Low-Profile Tubeless Bias-Ply Belted

... with tread wear indicators; precisionbalanced with wheels

## STANDARD SAFETY FEATURES OF ALL MODELS

### OCCUPANT PROTECTION

Armrests, Safety-Styled Cargo Guard (in trunk)

Console Door Latch Impact Security (in models with Sports Console)

Door Hinges, Stamped-Steel (at least one per door)

Door Locks, Passenger-Guard . . . with forward-mounted lock buttons

**Fuel-Tank Impact Security** 

Glove Compartment Door Latch, Impact Security

Instrument Panel, Energy-Absorbing Padded

Lamps, Low-Profile Interior Radiator Cap. Roto-Safe

Roof Rails, Contoured (except intermediate

models and Convertibles)

Seat Backrest Latches, Folding-

Seat Backrest Tops, Energy-Absorbing, Padded . . . for front seats and second seats in Cruisers

Seat Head Restraints, Dual Front-

Seat Lap Belts with Pushbutton Buckles . . . for all passenger positions; with retractors for driver and right front passenger Seat Retention, High-Strength Front-Seat Anchorages and Construction, and Rear-

Seat Shoulder Belt Anchorages for Rear-Seat Outboard Occupants

Seat Shoulder Belts with Pushbutton

Buckles . . . for driver and right front passenger (except Convertibles)

Side-Guard Beams

Steering Column, Energy-Absorbing

Steering Wheel, Safety

Window Control Knobs and Coat Hooks, Soft Low-Profile

Window Regulator Handles, Smooth-Contoured Door

Windshield, Laminate

Windshield Header, Contoured (except intermediate models and Convertibles)

Windshield Pillar Moldings, Padded or Yielding

Windshield Sun Visors, Padded

## ACCIDENT PREVENTION

Brakes, Self-Adjusting
Brake Lines, Corrosion-Resistant
Brake System, Dual-Master-Cylinder
Brake System Warning Light
Flasher, 4-Way Hazard Warning
Hood Latches, Dual-Action Safety
Instrument-Panel Top, Low-Glare
Lamps, Twin Backup

Lamp Aiming Access Provision, Head-Lamps and Reflectors, Side-Marker . . . with front lamps that flash with turn signals Lamps that Illuminate with Headlamps, Twin Parking

Mirror, Left-Hand Outside Rearview Mirror, Wide-View Inside Day/Night Rearview . . . vinyl-edged, with shatter-resistant glass and deflecting support

Steering Wheel, Low-Glare

Transmission Quadrant, Uniform-Shift Turbo Hydra-matic . . . standard in Ninety-Eight and Toronado models

Turn-Signal Control Lane-Change Feature Wheels, Welded Steel . . . with safety rims and no winged projections

Windshield Defroster, Washers, and Dual-Speed Wipers . . . with low-glare wiper arms and blades

Windshield Inside Moldings, Low-Glare

## THEFT PREVENTION

Car Identification Number, Visible Hood Latch, Interior-Operated (88 models, Ninety-Eight, and Toronado)

Ignition-Key Warning Buzzer, Anti-Theft Key Combinations, Multiple Car-Speedometer Odometer, Tamper-Resista

Speedometer Odometer, Tamper-Resistant . . . with telltale feature

Steering Column Lock, Anti-Theft

## MODEL PRICES ... Full-Size Models

MODEL	MODEL	MSRP	DEST. CHG.b	TOTAL	LOCAL PRICE	MODEL	MODEL	MSRP a	DEST. CHG.b	TOTAL	PRICE
DELTA 88						CUSTOM CRUISER					
Town Sedan	5469	3770.00				2-Seat Model	6835	4539.00			
Hardtop Coupe	5457	3826.00				3-Seat Model	6845	4680.00			
Hardtop Sedan	5439	3888.00						30.0000000			
DELTA 88 CUSTOM						NINETY-EIGHT					
Town Sedan	6469	3966.00				Coupe	8437	4828.00			
Hardtop Coupe	6457	4059.00				Sedan	8439	4890.00			
						Luxury Coupe	8637	5103.00			
Hardtop Sedan	6439	4134.00				Luxury Sedan	8639	5197.00			
DELTA 88 ROYALE Hardtop Coupe	6647	4317.00				TORONADO CUSTOM					
Convertible	6667	4325.00				Coupe	9657	5499.00			

a. Manufacturer's Suggested Retail Price. Includes reimbursement for Federal Excise Tax and Suggested Dealer New Vehicle Preparation Charge.

b. Destination Charge. \$\_\_\_\_\_\_ higher on models equipped with an Air Conditioner (C60 or C61).

## LIFT PAGE

- DELTA 88
- DELTA 88 CUSTOM

# **MODEL PRICES** • DELTA 88 ROYALE

- CUSTOM CRUISER
- NINETY-EIGHT
- TORONADO

## PRINCIPAL REVISIONS SINCE SEPTEMBER 1970 ISSUE

New Prices - This printing incorporates the price changes for 1971 models effective Nov. 23, 1970.

Revised Specifications — Shipping weights and curb weights have been revised to reflect actual weights rather than estimated weights as originally released.

## Salesmen's Prices/Equipment Colors and Trims/Specifications

Litho in U.S.A. . December, 1970



Oldsmobile reserves the right to make rhanges at any time, without notice, in prices, colors, materials, trim, equipment, specifications and models, and also to discontinue models.

Oldsmobile Division, General Motors Corporation, Lansing, Michigan



1971 Oldsmobile Engine Specifications

ENGINES	TORONADO ROCKET 455 V-8	FORCE-AIR ROCKET 455 V-8 (W30)	CUTLASS SUPREME "SX" ROCKET 455 V-8 (L32)	4-4-2 ROCKET 455 V-8	NINETY-EIGHT ROCKET 455 V-8 (L31)	DELTA 88 CUSTOM AND ROYALE ROCKET 455 V-8 (L30)	CUTLASS SUPREME ROCKET 350 V-8 (L74)	INTERMEDIATE AND DELTA 88 ROCKET 350 V-8 (L65)	INTERMEDIATE ACTION-LINE L-6
Gross HP at rpm	350 at 4400	350 at 4700	320 at 4400	340 at 4600	320 at 4400	280 at 4000	260 at 4600	240 at 4200	145 at 4200
S.A.E. Net HP1 at rpm	-	-	250 at 4200	_	225 at 3600	185 at 3600	180 at 4000	160 at 4000	110 at 3800
S.A.E. Net HP <sup>+</sup> at rpm (With Dual Exhaust System)	275 at 4200	300 at 4700	250 at 4200	270 at 4400	250 at 4200	-	200 at 4400	175 at 4000	-
Gross Torque at rpm-LbFt.	465 at 2800	460 at 3200	460 at 2800	460 at 3200	460 at 2800	445 at 2000	360 at 3200	350 at 2400	230 at 2000
S.A.E. Net Torque at rpm—LbFt.	-	_	370 at 2800	_	360 at 2600	355 at 2000	275 at 2800	275 at 2400	185 at 2000
S.A.E. Net Torque at rpm—LbFt. (With Dual Exhaust System)	375 at 2800	410 at 3200	370 at 2800	370 at 3200	. 370 at 2800	-	300 at 3200	295 at 2600	_
Displacement—Cu. In.	455	455	455	455	455	455	350	350	250
Bore & Stroke-In.	4.125x4.250	4.125x4.250	4.125x4.250	4.125x4.250	4.125x4.250	4.125x4.250	4.057x3.385	4.057x3.385	3.875x3.530
Compression Ratio	8.5:1	8.5:1	8.5:1	8.5:1	8.5:1	8.5:1	8.5:1	8.5:1	8.5:1
Carburetor Barrels—No.	4	4	4	4	4	2	4	2	1
Exhaust System—Type	Full Dual	Full Dual	Full Dual****	Full Dual	Single (Dual, N10)	Single	Single (Dual, N10***)	Single (Dual, N10)	Single
Fuel-Tank Capacity—Gal.	25	20	20**	20	25**	25**	20**	20**	20**
Crankcase Oil Capacity—Qt.	5*	4*	4* -	4*	4*	4*	4*	4*	4*
Cooling-System Capacity-Qt.	18.4	17.0	17.0	17.0	17.0	17.0	15.9	15.9*****	12.2
1As Installed. *1 Ot, more with Filter. **23 G:	L in Cruisers: 25 Gal. in	Delta 88. ***Dual Ext	saust required when 3.42-5	o. I Rese Avie is code	red with 174 ****Single	in Coultage *******	Of in Dalta 99		

## **ENGINE AVAILABILITIES**

Toronado	S	-	_	-	-	_	-	_	_
Ninety-Eight	_	-	-	-	S	_	-	_	_
Custom Cruiser	-	-		-	A	S	-	-	_
Delta 88 Royale	-	_	_	_	A	S	-	-	_
Delta 88 Custom	-	-	-	-	A	S	-	_	_
Delta 88	-	-	-	-	A	A	_	S	_
Vista-Cruiser	-	-	A	-	-	A	_	S	_
4-4-2	_	A	_	S	_	_	-	2	_
Cutlass Supreme	-	-	A	-	-	-	S	A	_
Cutlass S	-	-	-	_	_	-	A	S	S
Cutlass	-	-	_	_	_	_	A	S	S
F-85	-	-	_	-	-	-	A	S	S
C. Chandard - A. Available									

S-Standard; A-Available

## OLDSMOBILE REDUCES POLLUTION . . . NOT PERFORMANCE

Oldsmobile engineers have designed Power Teams that reduce pollution without substantially affecting car performance.

1971. The year that Oldsmobile met the challenge of no-lead, low-lead gasolines and produced Power Teams that deliver all the performance Olds owners could possibly want.

Eight Rocket V-8s with horsepower (as installed S.A.E. net) ranging from 160 to 300 at a compression ratio of 8.5-to-1. And a sweet-running Action-Line 6. All tuned to perform on no-lead, low-lead or regular fuels, resulting in measurably

longer engine-component life, and a lower emission level. Six husky, fully synchronized, manual transmissions topped by the new Close-Ratio "Rock Crusher" 4-Speed Heavy-Duty. And, of course, Oldsmobile's ultra-smooth Turbo Hydra-matics. Automatic transmissions that team with any Olds engine.

Plus a wide range of available axle ratios for customized driving in any situation.

In 1971, Olds Power Teams will take on a new significance for Oldsmobile buyers. We're ready.

## LOW-LEAD GASOLINES AND 1971 OLDSMOBILE PERFORMANCE

For 1971, all Oldsmobile engines have been designed to operate efficiently on the new low-lead gasolines. In addition to the lower exhaust emissions attainable with this engine/fuel combination, there are benefits in longer life for spark plugs, exhaust system and other engine components. If these no-lead, low-lead gasolines are not available, any leaded regular-grade gasoline with a Research Octane Number of 91 or higher may be used. This changeover was accomplished primarily by establishing an 8.5-to-1 compression ratio for all Oldsmobile engines.

## OLDSMOBILE'S NEW KIND OF HORSEPOWER RATING FOR 1971

For the 1971 engines, and hereafter, Oldsmobile has decided to adopt as installed S.A.E. Net Horsepower Ratings, instead of the former Gross Horsepower Ratings. A "net" rating represents the performance of a fully equipped engine as installed in a car, whereas a "gross" rating indicates the performance of a bare engine on a dynamometer.

On the page below, therefore, is a comparison of Gross and S.A.E. Net Horsepower Ratings for most of the 1971 Oldsmobile engines.

When you compare these Gross and Net Horsepower Ratings for the same engine, there would appear to be a considerable reduction in power reflected in the new ratings. This, however, is more apparent than real.

Oldsmobile has compensated for this apparent reduction by installing new exhaust systems, axle ratios, carburetor sizes and calibration, as well as new valving and valve sizes, transmission shift points and spark timing. These all add up to performance that Olds engineers are confident will enable 1971 Oldsmobiles to compare very favorably with their 1970 counterparts.

To summarize: Oldsmobile's former (Gross) ratings reflected the maximum horsepower of a "bare" engine equipped only with built-in accessories essential to its operation.

Oldsmobile's new (Net) ratings show, instead, the "as installed" horsepower actually delivered to the transmission by an engine fully equipped with all the accessories necessary to perform its intended functions unaided, such as air cleaner, exhaust system, generator, and starter.

STANDARD V-8 ENGINES	GROSS HP 1971	S.A.E. NET HP 1971
Rocket 455 V-8—4 bbl. (Toronado)	350	275*
Rocket 455 V-8—4 bbl. (Ninety-Eight)	320	225 (250*)
Rocket 455 V-8-2 bbl. (88 Models)	280	185
Rocket 455 V-8-4 bbl. (W30)	350	300*
Rocket 455 V-8-4 bbl. (4-4-2)	340	270*
Rocket 350 V-8—4 bbl. (Cutlass Supreme)	260	180 (200*)
Rocket 350 V-8—2 bbl. (Other Intermediates)	240	160 (175*)

\*With Dual Exhaust System

		AUTOMATIC TE	RANSMISSIONS	FULLY SYNCHRONIZED MANUAL TRANSMISSION
	R TEAMS ZE MODELS	TURBO HYDRA-MATIC 400 (M40)*  Ratios: First. 2.48:1 Second 1.48:1 Third 1.00:1 Reverse 2.08:1	TURBO HYDRA-MATIC 350 (M38)  Ratios: First. 2.52:1 Second. 1.52:1 Third. 1.00:1 Reverse. 1.93:1	3-SPEED COLUMN- SHIFT (STD. V-8)** Ratios: First. 2.42:1 Second. 1.61:1 Third. 1.00:1 Reverse. 2.33:1
MODELS	ENGINES	AX	LES FOR ABOVE TRANSMISSIO	NS
TORONADO	ROCKET 455 V-8 (STD.)	3.07:1 (Std.)	N.A.	N.A.
NINETY- EIGHT	ROCKET 455 V-8 (STD.)	2.73:1 (Std.) 2.93:1 (G94)a	N.A.	N.A.

	ROCKET 455 V-8 (L31)	2.73:1 (Std.) 2.93:1 (G94)a	N.A.	N.A.
DELTA 88 ROYALE, DELTA 88 CUSTOM,	ROCKET 455 V-8 (STD.; L30, DELTA 88)	2.56:1 (Std.) 2.73:1 (G93) 2.93:1 (G94)a 3.08:1 (G90)	N.A.	3.08:1 (Std.)
DELTA 88	ROCKET 350 V-8 (STD. DELTA 88)	N.A.	2.93:1 (G94)ab 3.08:1 (Std.)	3.08:1 (Std.)

N.A.

N.A.

N.A.

2.93:1 (Std.)

2.93:1 (Std.)

3.42:1 (G92)a

2.93:1 (Std.)

3.42:1 (G92)a

ROCKET

455 V-8 (L31)

ROCKET

455 V-8 (STD.)

CUSTOM

<sup>\*</sup>Standard in Toronado and Ninety-Eight models. \*\*Standard in Custom Cruiser and 88 models. a—For performance or trailer towing, b—Available only with Anti-Spin Rear Axle (G80).

		AUTOMATIC TRANSMISSION	FULLY	SYNCHRONIZED I	MANUAL TRANSMIS	SSIONS
POWER	TEAMS	TURBO HYDRA-MATIC 400 (M40)	4-SPEED FLOOR-SHIFT WIDE-RATIO (M20)	4-SPEED FLOOR-SHIFT CLOSE-RATIO (M22)	HEAVY-DUTY 3-SPEED FLOOR-SHIFT (M14)**	3-SPEED COLUMN- SHIFT- (STD. V-8)
	ATE MODELS	Ratios:         2.48:1           First         2.48:1           Second         1.48:1           Third         1.00:1	Ratios:         First         2.52:1           Second         1.88:1           Third         1.46:1           Fourth         1.00:1	Ratios:         2.20:1           First.         2.20:1           Second         1.64:1           Third.         1.28:1           Fourth.         1.00:1	Ratios: First. 2.42:1 Second 1.61:1 Third. 1.00:1	Ratios: First 2.54:1 Second 1.50:1 Third 1.00:1
		Reverse2.08:1	Reverse2.60:1	Reverse2.27:1	Reverse2.33;1	Reverse2.63:1
MODELS	ENGINES		AXLES F	OR ABOVE TRANSP	MISSIONS*	
	ROCKET 455 V-8 (L32)	2.56:1 (Std.) 2.73:1 (G93) 3.08:1 (G90)a	N.A.	NA	N.A.	N.A.

	ROCKET 350 V-8 (STD.)	3.08:1 (Std.) 3.23:1 (G91)	N.A.	N.A.	N.A.	3.23:1 (Std
	FORCE-AIR ROCKET 455 V-8 (W30)	3.23:1 (Std.)b 3.42:1 (Std.)d 3.73:1 (G89)e	3.42:1 (Std.)d 3.73:1 (G89)e	3.42:1 (Std.)d 3.73:1 (G89)e	N.A.	N.A.
4-4-2	4-4-2 ROCKET 455 V-8 (STD.)	2.56:1 (G96) 2.73:1 (G93) 3.08:1 (G90) 3.23:1 (Std.) 3.42:1 (G92)d	3.42:1 (Std.)d	3.23:1 (Std.)b 3.42:1 (Std.)d	3.08:1 (G90) 3.23:1 (Std.) 3.42:1 (G92)d	N.A.

N.A.

N.A.

N.A.

N.A.

2.56:1 (Std.)

2.73:1 (G93)

3.08:1 (G90)a

ROCKET

455 V-8 (L30)

VISTA-CRUISER

		AUTOMATIC TI	RANSMISSIONS	FULLY SY	NCHRONIZED M	MANUAL TRANSI	MISSIONS
DOWE	R TEAMS	TURBO HYDRA-MATIC 400 (M40)	TURBO HYDRA-MATIC 350 (M38)	4-SPEED FLOOR-SHIFT WIDE-RATIO (M20)	HEAVY-DUTY 3-SPEED FLOOR-SHIFT (M14)	3-SPEED COLUMN- SHIFT (STD. V-8)	3-SPEED COLUMN- SHIFT (STD. L-6)
INTERMED	DIATE MODELS	Ratios:         2.48:1           First         2.48:1           Second         1.48:1           Third         1.00:1           Reverse         2.08:1	Ratios:         2.52:1           First         2.52:1           Second         1.52:1           Third         1.00:1           Reverse         1.93:1	Ratios: First. 2.52:1 Second 1.88:1 Third 1.46:1 Fourth 1.00:1 Reverse 2.60:1	Ratios: First. 2.42:1 Second. 1.61:1 Third. 1.00:1 Reverse. 2.33:1	Ratios: First. 2.54:1 Second. 1.50:1 Third. 1.00:1 Reverse. 2.63:1	Ratios: First. 2.85:1 Second. 1.68:1 Third. 1.00:1 Reverse. 2.95:1
MODELS	ENGINES		AX	LES FOR ABOV	E TRANSMISSIO	NS*	1
	ROCKET 455 V-8 (L32)	2.56:1 (Std.)e 2.73:1 (G93)e 3.08:1 (G90)e 3.23:1 (G91)e 3.42:1 (G92)ae	N.A.	N.A.	N.A.	N.A.	N.A.
CUTLASS SUPREME	ROCKET 350 V-8 (STD.)	N.A.	2.56:1 (Std.) 2.73:1 (G93) 3.08:1 (G90)a 3.23:1 (G91)	3.23:1 (Std.)e 3.42:1 (G92)ed	2.73:1 (G93)e 3.08:1 (G90)e 3.23:1 (Std.)e 3.42:1 (G92)e	2.73:1 (G93) 3.08:1 (G90) 3.23:1 (Std.) 3.42:1 (G92)d	N.A.

Constitution of the second	ROCKET 350 V-8 (L65)	N.A.	2.56:1 (Std.) 2.73:1 (G93) 3.08:1 (G90)a 3.23:1 (G91)	N.A.	N.A.	2.73:1 (G93) 3.08:1 (G90) 3.23:1 (Std.)	N.A.
	ROCKET 350 V-8 (L74)	N.A.	2.56:1 (G96) 2.73:1 (Std.) 3.08:1 (G90)a 3.23:1 (G91)	3.23:1 (Std.)c 3.42:1 (G92)cd	2.73:1 (G93)c 3.08:1 (G90)c 3.23:1 (Std.)c 3.42:1 (G92)cd	2.73:1 (G93) 3.08:1 (G90) 3.23:1 (Std.) 3.42:1 (G92)d	N.A.
CUTLASS S, CUTLASS, F-85	ROCKET 350 V-8 (STD.)	N.A.	2.56:1 (Std.) 2.73:1 (G93) 3.08:1 (G90)a 3.23:1 (G91)	N.A.	N.A.	2.73:1 (G93) 3.08:1 (Std.) 3.23:1 (G91)	N.A.
	ACTION-LINE 6 (STD.)	N.A.	2.73:1 (Std.) 3.08:1 (G90)b 3.23:1 (G91)	N.A.	N.A.	N.A.	2.73:1 (Std.) 3.08:1 (G90)b 3.23:1 (G91)

<sup>\*—</sup>In addition to factory-installed axles listed below, dealer-installed axles with 4.10:1, 4.66:1, and 5.00:1 ratios are available for intermediate V-8 power teams (except Cruisers) except with Air Conditioner (C60) or Heavy-Duty Engine-Cooling Equipment (Y72). These ratios are not recommended for city or highway use. a—For trailer towing. b—Standard with Air Conditioner (C60). c—For Coupe only. d—Extra-cost performance axle; includes heavy-duty radiator, heavy-duty axle shaft. Also included when Anti-Spin Rear Axle (G80) is ordered. N.A. with C60 or Y72.

# Oldsmobile ALWAYS A STEP AHEAD



1971

# Inspector's Guide

F-85-88-98 SERIES



This information does not supersede any Engineering Releases. It compiles releases prior to August 12, 1970.

# 1971 BODY STYLE CODES

Series	Oldsmobile Series Code	Description	Body Style	Broad, Code
F-85 Standard L-6	3100	Four Door Sedan Hardtop Coupe - Cutlass	69 87	3169 3187
F-85 Standard V+8	3200	Four Door Sedan Hardtop Coupe - Cutlass	69 87	3269 3287
Cutlass L-6 Engine	3500	Station Wagon - 2 Seat Four Door Sedan Club Coupe Hardtop Coupe	36 69 77 87	3536 3569 3577 3587
Cutlass V-8 Engine	3600	Station Wagon - 2 Seat Four Door Sedan Club Coupe Hardtop Coupe	36 69 77 87	3636 3669 3677 3687
Cutlass Supreme	4200	Four Door Hardtop Sedan Hardtop Coupe Convertible	39 57 67	4239 4257 4267
F-85 442	4400	Convertible Hardtop Coupe	67 87	4467 4487
Vista Cruiser	4800	Station Wagon - 2 Seat Extended Station Wagon - 3 Seat Extended	56 66	4856 4866
Delta 88	5400	Hardtop Coupe Holiday Sedan Town Sedan	57 39 69	5457 5439 5469
Delta 88 Custom	6400	Hardtop Coupe Holiday Sedan Town Sedan	57 39 69	6457 6439 6469
Delta 88 Royale	6600	Hardtop Coupe Convertible	47 67	6647 6667
Delta 88 Station Wagon	6800	Station Wagon - 2 Seat Station Wagon - 3 Seat	35 45	6835 6845
Ninety Eight	8400	Holiday Sport Sedan Hardtop Coupe	39 37	8439 8437
Ninety Eight Luxury	8600	Luxury Sedan Hardtop Hardtop Coupe	39 37	8639 8637
Short Sill	8800	Ambulance Hearse	40 90	8840 8890

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# 1971 FRAMES

F-85

Part No.	Code	Usage
3992389	CS	67's
3992390	CT	3536, 3636
3992387	CP	39's, 69's
3992388	CR	57, 77, 87
409176	GX	4800

88 & 98

Part No.	Code	Usage
3977206	AD	5400, 6400, 6647
3977207	AE	6667
3988275	AK	6800
3977209	AH	8400, 8600

Ref.: PIM 2-100

# 1971 STEERING KNUCKLE SHOP ASM. CODES

Series	Group	Part Number	Code
F-85 Exc.	Std.	408600-1	ОВ
3536, 3636, 4800	JL2	408602-3	ОМ
4000	W30 - JL2	408608-9	OP
3536, 3636, 4800	JL2 Mand,	408602-3	OM
	Std.	3961259-60	DH
B/C	J55	3988563-4	DC
B/C & 8860	until 398 available	use 3961259-60 38563-4 become e. Front disc ust be changed.	
8860 Short Sill	J55 Mand.	3988563-4	DC

Ref. PIM 3:94 & 3:95

# 1971 FRONT STABILIZER SHAFTS

Series - Models	Usage	Broad. Code	Part No.
3100 - All	Std.	D	398498
3500 - All	F41	С	398499
	Std.	С	398499
3200, 3600, 4200 - Exc. 4267	F41	E	399924
2007	FE2	E	399924
4400, 4267	All	E	399924
4800	All	F	401194
88 & 98 Exc. 6800	Std.	A	3964067
6800	Std.	В	3993657

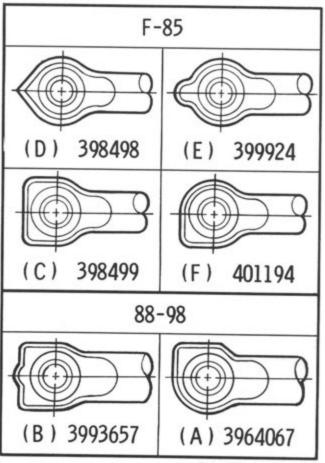
Ref. PIM 3:100 & 102

# 1971 REAR STABILIZER SHAFTS

Series	Usage	Broad. Code	Part No.
3200, 3600, 4200 57, 67, 77, 87	FE2	I	394926
4400	All	I	394926

Ref. PIM 4:104

# 1971 FRONT STABILIZER IDENTIFICATION



Ref: PIM 3:100 & 102

## 1971 SHOCK ABSORBERS

F-85 Front

Series	Std.	FG2/F41	FE2
F-85 Exc. 4400, 4800	CM	DD	RZ
4400	RZ	-	-
4800	CP	DD	-

F-85 Rear

Series	Std.	FG2/F41	G66 & M40 on 4400	FE2
F-85 Exc. Sta. Wag. & 4400	CR	DE	ZB	WE
3536, 3636	SB	DE	ZB	-
4400	WE	-	ZB	
4800	CV	DF	ZD	-

Ref. PIM 0:34

88-98 Front

Series	Std.	FG2/F41	
5400, 6400, 6600	HE (1) KS (2)	КВ	
6800	HJ	LE	
8400, 8600	HG	KB	

(1) 400# Load Spring (BR/BS/BT/BW/BX/BY)

(2) 330/365 Load Spring (YI/YR/GL/GM/BA/BB/BG/BH/BJ/BK/BL)

88-98 Rear

Series	Std.	FG2/F41	G66
5400, 6400, 6600	HE	KC	KK
6800	нк	LF	LJ
8400, 8600	нк	LF	LJ

Ref.: AEO 71-74 Supp. 3

# 1971 REAR AXLE CODES

F-85

	Axle	A	de Cod	les
Series	Ratio Diff. Type -	Std.	G80	W30
	2.56	R2	R3	-
F-85	2,73	SA	SB	-
Exc.	3.08	SC	SD	-
4800	3.23	SR	SS	-
	3.42	SE	SH	-
4400	3, 42	-	-	TM
4400	3,73	-	-	TO
	2.56	SI	ST	-
4800	2.73	TA	TB	-
4000	3.08	SM	SN	-
	3,23	TG	TH	-

88 - 98

				A	xle	Rati	0			
Series	Engine		Standard					G-80		
		2,56	2,73	2,93	3,08	3,42	2.73	2,93	3,42	
5400 Exc. J55	350 - 2 BBL				NA			QJ		
	455 - 2 BBL	ND	NK		NA		QS	QJ		
	455 - 4 BBL		QP	Q1			QS	QJ		
6400 Exc.	455 - 2 BBL	ND	NK		NA		QS	QJ		
J55	455 - 4 BBL		QP	QI			QS	QJ		
6600 Exc.	455 - 2 BBL	ND	NK		NA		QS	QJ		
J55	455 - 4 BBL		QP	QI			QS	QJ		
6800	455 - 2 BBL			QE	4	QH		QL	QM	
Wagon	455 - 4 BBL			QE		QH		QL	QM	
8400 & 8600	455 - 4 BBL		QP	QI			QS	QJ		
54, 64, 66, 84, 86, With J55	A11			QU				QV		
8860	455 - 4 BBL			QE				QL		

Ref. PIM 4:93

# 1971 TRANSMISSIONS

F-85

Transmission Type		Usage	Code	
		L6	R3	
2.0	M15	3200, 3600, 4200, 4800	R4	
3 Speed SM		3200, 3600, 4200 Exc. L65 or L32	RM	
	M14	4400	RM	
		3200, 3600 With L74	WT	
A Count CM	M20	4200 Exc. L65 or L32	WT	
4 Speed SM		4400	WT	
M22		4400		
		L6	JE	
Turbo 350	M38	3200, 3600, 4200 Exc. G90 or G91	LA	
		3200, 3600, 4200 With G90 or G91	MA	
		4200 With L32	OD	
		4400 Exc. W30	OG	
		4400 With W30	OW	
Turbo 400	M40	4800 With L32	OK	
	1	4800 With L30		
		4800 Exc. L30/L32	OA	

88 - 98

Transmission Type		Usage	Code
3 Speed SM	M15	All 88's	DA
Turbo 350	M38	5400	
		88's & 98's With N10	OK
Turbo 400	M40	88's & 98's Exc. N10	OR

# 1971 PROPELLER SHAFTS

Series	Trans.	Broad. Code	Part No. (Color Stripes)
T 05 G	Syn. Exc. M20 or M22	A	7810902 (1 Black & 1 Yellow)
F-85 Coupes	M38 (V8)	E	7810906 (1 Purple)
4400 or (4200 & Y79)	M40	Н	7811654 (1 Yellow & 1 Green)
V8 Coupes	M20 or M22	D	7810904 (1 Red)
F-85 Sedans	Syn.	В	7810899 (2 Red)
F-85 Sedans	M38 (V8)	F	7810905 (2 Purple)
4000	Syn. (M15)	С	7810907 (1 Yellow & 1 Brown)
4800	M40	I	7810909 (1 Yellow & 1 Blue)
5400	M38	K	7808670 (3 Black)
5400 6400	M40	L	7808669 (1 Black)
6600	, M15	R	7810422 (3 Green)
2200	M15	s	7810424 (1 Black & 1 Green)
6800	M40	М	7810661 (1 Black & 1 Blue)
8400 8600	M40	N	7808668 (2 Black)

Ref. PIM 4:100

# 1971 F-85 SPEEDO GEAR CODES

	Speedo Dri	ven Gear	Ba	oadcast	Code
Trans. Type	Part No.	Teeth	1st Digit Gear Code		2nd Digit dapter Code
	1359270	36	A	Α	540180 (.6190) Orange
	1359271	37	С	В	535613 (.6944) Gray
	1359272	39	D	c	535614 (.7333) Red
	1362048	40	E	D	535615 (.7692) Yellow
Auto.	1362049	42	F	Е	535617 (.8653) Blue
	1362195	41	G	F	395430 (.8660) Blue
	1362196	43	н	G	540474 (1,1250) No Color
	9774413 34 J 9775187 45 K	J K	Н	395431 (1,1320) No Color	
	9780387	35	L	1	9775739 (1,2020) Black & White
	9780470	44	М	J	401539 (1,2720) Green
	3987917	17	0	К	540183 (.7222) Lt. Blue
F-85	3987918	18	1	L	406755 (.6660) Dk. Brown
SM	3987919 3987920	19	3	М	406754 (,7330) Red
	3987921	21	4	N	396338 (,7850) Yellow
	538359	18	5		
B/C	538360	19	6	]	
SM	538361	20	7		
	537166	21	8	Ref:	PIM 7:80-7:85

# 1971 MASTER CYLINDERS AND BOOSTERS

F-85

Usage	Master Cyl.	Code	Booster	Code
Manual Drum	5471632	FM		
J50 (Power)	5471633	UD	5471940	UD
JL2 (Disc)	5471659	WK	5471944	WK
Man. Disc (W30)	5470622	NX		
Station Wagons	5471659	wĸ	5471944	WK

88 - 98

Usage	Master Cyl.	Code	Booster	Code
88's Exc. 6800 Exc. J55	408215	ХВ	408216	хв
88's With J55 All 98's & 6800	5471659	wĸ	5471361	вв

Ref: PIM 5:100

## Brake Combination Valve Codes

Usage	JL2	J55	W30-JL2
F-85 Exc. 3536, 3636, 4800	S	-	L
3536, 3636, 4800	х	-	-
88's & 98's Exc. 6800	Р	S	-
6800	х	-	-

Ref: F-85 5:106 B-C 5:104

## 1971 F-85 TIRE IDENTIFICATION CODES

Series	Export Option P16		Domestic or Export											
		179 Exc. C60	PX8	PKS	P26 & C60	P26 & Y79 Exc. C60	P26 6 FE2 Exc. C90	P26 Exc. C60, FE2, Y79	P26 Exc. C60, FE2	P26 Exc. C60	P26 All	PE2 Exc. C00	C80	844,
3169	JTCH		**	**					***		KIDF	**		KIDB
3187	JTCH	**	LEDM	L9DS	**			**	**	**	KIDE			KIDB
3269	STCH	**	**		KEDF			**	**	KIDF			KEDB	KIDB
3287	JTCH		LUDM	1.906	KZDF	**	KEDF		KIDF	**	**	K2DB	KIDB	KIDB
2556	TUCH				**		**				KIDF			KSDS
2169	JTCH	**	**		**	**	**	**		**	KIDF	***		KLDB
3577 3567	JTCH		LODM	1.908				**			KIDF		**	KLDS
3636	JUCH	**	***		**	**	**	**	**	**	KHDF	**	**	SCI DB
3669	JTCH		**		KZDF	**		**	**	KIDE	**	**	KZDB	KLDB
3677 3687	лтси		LHDM	Lens	KZDF		K2DF		KIDF			KZDB	KSDB	KLDB
4239	JTCH				K20F			***	**	KIDF			KŽDB	KLDB
4257 4267	лтен	KZDB	LHEM	LSD6	K2DF	KZDF	KZDF	KIDF	**			K2DB	KŽDB	KLDB
4400	JTCH	**	**	Labs	**	***			**		**	**		LSDM
4800	JUCH		**						**		KIDF			K2.DB

<sup>--</sup> Indicates That The Conditions Shown Are Not Available,

Code	Tire Size	Wall Color
KIDB	F78 x 14	Black
KIDF	PT8 x 14	White
KZDB	GT8 x 14	Black
LADS	G90 x 14	Black
KZDF	G18 x 14	Khite
LODM	G90 x 14	White
K3DB	H78 x 14	Black
KIDF	H78 x 14	White
JTCH	8,25 x 14	White
JUCH	8,55 x 14	White

#### Special Tires

LSDS - GTO x 14 Wide Oval B/W With White Stated Letters (PKS) LSDM - GTO x 14 Wide Oval White Stripe (PXS)

P16 Is Export Option

P26 Is White Wall Tire

PK5 In Black Wall Super Sport Wide Oval Tire With White Salaed

Letters PXE Is Wide Oval White Stripe Tire

Ref. PIM 10:90

## 1971 88-98 TIRE IDENTIFICATION CODES

gentee	DOM	EXPORT		
SERIES	QC6	P26	Std.	P16
5400 6400 6600		KADF	KADB	Ј4СН
8400 8600		KBDF	KBDB	J4CH
6800		KCC4	кссз	
8860	H4CT			

 Indicates That Conditions Shown Are Not Available.

## Blackwall (Std.)

KADB- H78 x 15 KBDB- J78 x 15

KCC3 - L78 x 15 SWS

## Whitewall (P26)

KADF - H78 x 15

KBDF - J78 x 15 KCC4 - L78 x 15 SWS

## Special Tires

J4CH - 8, 85 x 15 Nylon Custom Power Cushion W/W (P16) H4CT - 8, 90 x 15 6-Ply 8-Ply Rating W/W (QC6) (S/S Cowl)

> P16 Is Export Option Whitewall Nylon Tire P26 Is Whitewall Tire Option QC6 Is Whitewall 8.90 x 15 6-Ply 8-Ply Rating Tire (Short Sill Cowl Jobs)

> > Ref. PIM 10:90

# 1971 TIRE PRESSURE LABELS

Series	Usage	Identification Code	Broadcast Code
F-85 Exc. SWS	A11	ОВ	В
SWS 3536 & 3636 & 4800	A11	ос	С
88's & 98's Exc. 6800	A11	OF	F
6800	A11	OD	D

# 1971 CONSUMER INFORMATION

Series	Usage	Book Code	Data Punch	
3100/3500 Exc. 3536	Exc. Disc With Disc	1 2	A A	
3200/3600 Exc. 3636	Exc. Disc With Disc	1 2	B B	
4200 Exc. Y79 Y79 4200 Exc. Y79 Y79	Exc. Disc Exc. Disc With Disc With Disc	1 1 2 2	B C B C	
4400 Exc. W30 4400/W30	Exc. Disc With Disc	1 2	C	
3536	Disc Mand.	3	A	
3636 & 4800	Disc Mand.	3	В	
88 Exc. 6800	All	4	-	
98's	All	5	-	
6800	All	6	-	

Ref. AEO 71-527

### 1971 ENGINE SPECIFICATION LABELS

F-85

Series	Usage	Identification Code	Broadcast Code
3100, 3500	Std.	AN	N
2200 2600	Std.	OA	A
3200, 3600	L74	ОВ	В
	Std.	ОВ	В
4200	L32	OG	G
	L65	OA	A
	Std.	OD	D
	C60	OD	D
4400	M40 & C60	OK	K
	M40, C60 & W30	OL	L
	W30	OE	E
	Std.	OA	A
4800	L30	OF	F
	L32	OG	G

88 & 98

Series	Usage	Identification Code	Broadcast Code
	Std.	OA	A
F400	L30	OF	F
5400	L31	OG	G
	M15	OA	A
	Std.	OF	F
6400, 6600, 6800	L31	OG	G
	M15	OJ	J
8400, 8600	All	OG	G

Ref: PIM 0:110

6-1:80

### 1971 F-85 ENGINE IDENTIFICATION CODES

Engine						Us	age		
C	ngine lass.	Trans. Type	Code	3100 3500 {L6 Eng.)	3200	3600	4200	4400	4800
250 Cu. lh.	1.6	SM	2.0	M15					4
8	1.6	AT	26	M38					
_		SM	19		Std.	Std,	L65		Std.
	2 BBL	95	QA		M38 Exc. Air	M38 Exc. Air	M38 6 L65		M40 Exc.
		AT	QJ		M38 & Air & N47 Exc. L74	M38 & Air & N47 Exc. L74	M38 & Air & N47 & L65		M40 & Air Exc. L74 L30/L32
350 Cu. In.		SM	QB		L74 & M14/M15	1,74 & M14/M15	Std.		
	2500		QN		M38 & L74 Exc. Air/Y72	M38 & L74 Exc. Air/Y72	M38 Exc. Air/L65/ L32/Y72		
	4 BBL	AT	QP		M38 & Air & L74 & Y72 & N4T	M38 & Air & L74 & Y72 & N47	M38 & Air & Y72 & N47 Exc. L65/32		
			QO		L74 & M20	1.74 & M20	М20		
	2 BBL	AT	тx						M40 & Ali & L30 & N47
			TY						M40 & L30 Exc. Air
			TU					M14	
		SM	TS					W30 Exc. M40 & W3T	
			TW					M40 Exc. Air & W30	
,			TP				5640 & Air & 1.32 & N47		M40 & Al; & L32 & N47
155 Cu. In.			TT					M40 & W30 Exc. Air	
455	4 BBL		TV					M40 & Air & M47 Exc. W30	
		AT	TQ				M40 & L33 Exc. Air		M40 & L30 Exc. Air
			TA					M20/M22 Exc. W20 & W37	
			TB					W30 & W37	
			TL					M40 & Air & W30 & JL2 and 3, 23 Axle	
			TN					W37 Exc. W30	

Ref, PIM 6-1:80 6-2:80

### 1971 88-98 ENGINE IDENTIFICATION CODES

					Usage	
	Engine Class.	Trans. Type	Code	5400	6400 6600 6800	8400 8600 9860
		SM	TE	M15		
350 Cu. In.	2 BBL		TD	M38 Exc. Air or L30 or L31		
350		AT	TC	M38 With Air Exc. L30 or L31		
		SM	UE		M15	
.2	2 BBL	AT	UC	M40 & L30 Exc. Air	M40 Exc. Air or L31	
455 Cu. In.		AI	UD	M40 & Air & L30	M40 & Air Exc. L31	
4	4 BBL	AT	UN	M40 & L31 Exc. Air	M40 & L31 Exc. Air	Std. Exc. Air
			UO	L31 & Air	L31 & Air	Air

Ref.: PIM 6-1:80

### PLAST DEE

10	1	1	/
1			Open (For Zone Stating Operation)
2	ACCURRONS		Alteration To Griny In Production Order Convention Distortion Casted Geller & Profession Stell British No Wire Division and Revision Revision Rate
3	ASCOUTESTER		G. M. Singlayer Gilden - Firster Kinglaye Alliad Dissions Desire Desire Gilden - Gilden - Gilden - Gilden Fasting - Gilden - Gilden - Gilden Fasting - Gilden - Gilden - Gilden - Gilden Fasting - Gilden - Gi
216	1 11 2	134	Export Proporation R. E. Bradfacep (Export) 761 and 776
27		V76 A19 A48	Onad Centification on Body Place (Export) Debute Bul, Equipment - Frest Blooker Bul, Equipment - Frest Blooker Bul, Equipment - Frest and Bul Lag Online Congress; - Frest and Bul Lag VIII and ARI and ARI and ARI and ARI
19	1	018	Elle Speedcerter (Expert)
12		970 978	Alphabetic Side Paul: Stripe Color (Optional Spolp, 4237 and 4377, 885, Spolpment on 4400 and Stolp and Options W29 and VTS) Alphabetic Shool Stripe Color of Optional Spops, 2417, 5207, 2517, 5618, 5617, 5618, 351, Spolpment 4400 and Options W29 and 3201
**		973 975 975	Optional Hotel Stripe (318T, 2007, 3577, 1507, 3677 and 3687) Forderinance Parlings (4277 and 4567) Enterior Sport Option (318T, 3387) Force Air Indocum (318T, 3387 and 4680) TTB and VTS (318T, 3387)
	+	1	France Aid Induction (2017), 2567 and 44000 975 and 975 (2161, 2097)
40		W 96 L36 C31 L46 L46	435 Co. 3c. Forced Air Toker(tox (400)) 416 Co. 3c. 2 36cl. (400), 3400 (400) 416 Co. 3c. 4 801, (400), 4400, 4000, 4800 416 Co. 3c. 2 30cl. (400), 400, 4001, 4001 416 Co. 3c. 4 30cl. (400), 4001, 4001 210 Co. 3c. 4 80cl. (200), 2000
48	1		
40		MINE LAN LAN MINE LAN MINE MINE MINE MINE MINE MINE MINE MIN	465 Co. Nr. Toward Air Buberton ( 4601) 460 Co. In. 2 Heb. ( 4600,  1640) 460 Co. In. 2 Heb. ( 1600,  1640) 460 Co. In. 4 Heb. ( 1600,  1600) 460 Co. In. 2 Heb. ( 1600,  1600) 460 Co. In. 2 Heb. ( 1600,  1600) 460 Co. In. 2 Heb. ( 1600,  1600) 470 Co. In. 4 Heb. ( 1740,  1740) 470 Co. In. 4 Heb. ( 1740,  1740) 470 Februarian Advanced Co. Floric Richt (4-4-4) 470 Februarian (4-4-4) 470 Febr
		BENE SAN	485 Co. No. Toward Air Bubellow (4404) 486 Co. No. 7 Bibl. (4600, 5400) 485 Co. No. 4 Bibl. (4600, 5400) 485 Co. No. 4 Bibl. (4600, 5400) 485 Co. No. 4 Bibl. (4600, 5400) 485 Co. No. 5 Bibl. (4600) 480 Co. No. 5 Bibl. (4600) 480 Co. No. 6 Bibl. (4600) 480 Co. 6
		WING LAW LAW LAW MINE WING	455 Co. No. Turned Air Industrias ( 4400) 455 Co. No. 3 Med. ( 4800, 1440) 455 Co. No. 3 Med. ( 4800, 1400) 456 Co. No. 3 Med. ( 4800, 1400) 456 Co. No. 4 Med. ( 1800, 1400) 456 Co. Med. ( 1800, 1400) 457 Co. Med. (
		#196 Sale Sale Sale Sale Sale Sale Sale Sale	485 Co. No. Toward Air Bubellow (4404) 486 Co. No. 7 Bibl. (4600, 5400) 486 Co. No. 7 Bibl. (4600, 5400) 485 Co. No. 4 Bibl. (4600, 5400) 485 Co. No. 1 Bibl. (4600, 5400) 485 Co. No. 1 Bibl. (4600) 480 Co. No. 5 Bibl. (4600) 480 Co. No. 6 Bibl. (4600) 480 Co. 6
		# 100 E	485 Co. No. Turned Air Indexton (1400) 485 Co. No. 2 Med. (480), 14400 485 Co. No. 2 Med. (480), 14400 485 Co. No. 2 Med. (480), 14400 485 Co. No. 2 Med. (480) 180 Co. No. 2 Med. (480) 180 Co. No. 2 Med. (480) 180 Co. No. 4 Med. (480) 180 Co. No.

1.	1/		Description
-	1	291	
	1	P08	Wheel Diana (F-85) Delase Wheel Diana (F-85) Delase Wheel Diana (5606, 6406, 9690
100	1	200	
	ì	1918	Super State Wheels (3200, 1600, 4200, 4400, 4500, 4600, 5600) 4400, 6000, 5400, 6400, 6600) Custom Sport Wheels (3200, 1600, 4200,
	٠	NAT.	14001 Content Sport Wheets, Colored (2000, 2606, 4300, 4400 East, Wagned) Definer Storring Ward (2308, 1208) Cantine Sports Reserving Wheel (F-95) YEA Alway Sterring Colores (Adv. YEA Alway Sterring Colores (Adv. YEA Alway Sterring Colores (Adv.
	T	300	Delice Streets Wheel (2008, 2008)
	4 6	334 332	Cantino Sports Sperring Wheel (F-85) TIR Away Streeting Column LAES THE and Trunel Streeting Column (86,
н		831	
	1		N30 and N33 N34 and N33
_	-	1983	
	2	1158 1197	AM-PM States Sadio Stores Tape Planer (F-85)
50		13M1	AM Radio and Stepen Tigo Player (25)
	12.1	1M2	AM-PM Successed Tape Player (Ph)
			Delians AM Hadris AM-FM Merson Stadius Elizario Tapo Piliper (F-65) AM-RM Stadius and Elizario Tapo Piliper (F8) Bear Seat Speciales AM-FM Stadius and Tapo Piliper (FS) USS and UST (F-65) USS and UST (F-65) USS and USO USS and USO USS and USO USS and USO
_	1	-	Clearse Clack (F-85, "85")
	1	005 AR0	France Treat List Lates
96	4 2	190	Accessery Package
9	1		CSS and 500
	1		C35 and A50 and Y50
	1	CES	Statt Lever Windstoold Washer and Wiger Door Kilon Goards
N	i	798	Door Silge Goards Telerier Operated Bood Lock (F-85) CB0 and 883
~	5		CES and THI (Y-85)
	0 T		CDD and THE (F-85) BID and THE (F-85) CDD and BBS and THE (F-85)
	1	415	Electric & Student Little
	1	ASS AUS AUS	Electric Door Locks
M		1	(25 3-Door Models)
	1		Electric Door Locks Electric Door Locks and Boat Back Locks (FB 3-Door Models) All and AUS All and AUS (FB)
	1	AIL	All and ACE (192)  1-90 p Prover Fract (2-15)  1-90 p Prover Boat (2-15)  Note of the Control of
	1	A41 A41 AGE	S-Way Forcer Stud (FS)
	1		WITH AMES
1	1	A48 AGE	6-Nay Privor Bigit Seat ("M" and
			AGE and AGE ("88" and Tomosado with
		-	AME
	1	D03 098 TH	Birmote Costrol Microsr (F-85 and 66) Caston Outside Reservice Microsr (F-85) Bred Lane Waste-Off Costeed (FS) DIF and T-91 Special Edit Ry-Page
80		1111	Bred Lates Watch-Off Control (FS) DIR and TAIL
	12		Special Eds Sp. Pass
	12		
	12	BC1	
		BC1 961 987	Wood Crain Bustrament Facel (F-05) Choley Assentity Low Facil Industry (FS)
	12	BC1 981 987 936	Wood Crain Bustrament Facel (F-05) Choley Assentity Low Facil Industry (FS)
41	12 11 11 11 11 11	9C1 981 997 938	Wood Crain Bustrament Facel (F-05) Choley Assentity Low Facil Industry (FS)
**	12 1 1 1 1 1 1	903 941 997 938	Wood Crain Bustrament Facel (F-05) Choley Assentity Low Facil Industry (FS)
**		V26	Wood Orato Instrument Papel (F-08) Chodier Assembly Lear Fael Industrie (FS) Chodier Assembly Instrument (FS) Ocardo - Designer with Vapid Search Ocardo - Designer with Vapid Search UH and UPC 4 (FS) EVI and VSS (F-08) CVI and VSS (F-08) CVI and VSS (FS)
	12 1 2 1 2 2 2 2 2 2	900 1941 9307 936	Wood Crain Bustrament Facel (F-05) Choley Assentity Low Facil Industry (FS)
		V26	Wood Orato Instrument Papel (F-08) Chodier Assembly Lear Fael Industrie (FS) Chodier Assembly Instrument (FS) Ocardo - Designer with Vapid Search Ocardo - Designer with Vapid Search UH and UPC 4 (FS) EVI and VSS (F-08) CVI and VSS (F-08) CVI and VSS (FS)
	12 1 1 2 4 2 5 5 6 7 13	D86	Wood Crain between Eyect (F-08) Choder Assembly Lee Fool behavior (F0) Choder Assembly before the Lebester (F0) Outside - Design with Yapt Search (Except Townside) Vol. and 1074 (F0) CVI and VOR (F0) CVI and VO
	12 12 14 25 5 6 7 7 7	D00	Wood Crain heateness Panel (F-08) Choder Assembly Leer Fael behavior (FS) Choter Assembly Internaced (FS) Outside - Design with Vapid Search Util and USF (FS) EVI and VSE (F-08) EVI and VSE (F-08) EVI and VSE (FS) EVI and VSE (FS) The Land (Except SEV), Concertibles and Terroschool Selection (Except SEV), Concertibles and Terroschool
		DIN AND AND	Wood Crain heateness Panel (F-08) Choder Assembly Leer Fael behavior (FS) Choter Assembly Internaced (FS) Outside - Design with Vapid Search Util and USF (FS) EVI and VSE (F-08) EVI and VSE (F-08) EVI and VSE (FS) EVI and VSE (FS) The Land (Except SEV), Concertibles and Terroschool Selection (Except SEV), Concertibles and Terroschool
	12 12 14 25 5 6 7 7 7	D00	Wood Crain heateness Panel (F-dh) Choder Assembly Leer Fred Lebhrator (Fh) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder (FH) Edited
		ASO ASS ASS	Wood Crain heateness Panel (F-dh) Choder Assembly Leer Fred Lebhrator (Fh) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder (FH) Edited
		ASI ASI ASI	Wood Crain heateness Panel (F-dh) Choder Assembly Leer Fred Lebhrator (Fh) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder (FH) Edited
		A30 AXI AXI ABA YBO	Wood Crain heateness Panel (F-dh) Choder Assembly Leer Fred Lebhrator (Fh) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder (FH) Edited
		A30 AXI AXI ABA YBO	Wood Crain heateness Panel (F-dh) Choder Assembly Leer Fred Lebhrator (Fh) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder (FH) Edited
		A30 AX1 A81 A84 Y80	Wood Crain heateness Panel (F-dh) Choder Assembly Leer Fred Lebhrator (Fh) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder (FH) Edited
	the name opposit - o opposit annual	A30 A430 A430 A430 A430 A430 A430 A430 A	Wood Crain heateness Panel (F-dh) Choder Assembly Leer Fred Lebhrator (Fh) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder (FH) Edited
	the name opposit to a special remaining	A30 A430 A430 A430 A430 A430 A430 A430 A	Wood Crain heateness Panel (F-dh) Choder Assembly Leer Fred Lebhrator (Fh) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder (FH) Edited
	the name opposit a n qual annuanted	A30 A430 A430 A430 A430 A430 A430 A430 A	Wood Crain heateness Panel (F-dh) Choder Assembly Leer Fred Lebhrator (Fh) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder (FH) Edited
	the continues in a second account of	A30 A430 A430 A430 A430 A430 A430 A430 A	Wood Crain heateness Panel (F-dh) Choder Assembly Leer Fred Lebhrator (Fh) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder (FH) Edited
	the continues in a second assessment	A30 A430 A430 A430 A430 A430 A430 A430 A	Wood Crain heateness Panel (F-dh) Choder Assembly Leer Fred Lebhrator (Fh) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder Assembly Indexwood (FH) Choder (FH) Edited
	the name opposit a n qual annualizations	A30 A430 A430 A430 A430 A430 A430 A430 A	Wood Crain heatmoont Proof (F-66) Chooler Assensing Low Pool Indicate (FN) Child Control (FN) Extra (FN) Child Control (FN) Chooler Food Solid (FN) Chooler Food Solid Fn) Child Food And Solid Fn Child Control (FN)
	the name opposit a n epos managements of	A30 A430 A430 A430 A430 A430 A430 A430 A	Wood Crain heatmoont Proof (F-66) Chooler Assensing Low Pool Indicate (FN) Child Control (FN) Extra (FN) Child Control (FN) Chooler Food Solid (FN) Chooler Food Solid Fn) Child Food And Solid Fn Child Control (FN)
	the same special in a special investment of the last o	A300 AKT A8A Y800 1030 1030 1032 1032	Wood Crain hestrement Proof (F-6b) Chodier Assembly Low Trust Indicator (FB) Chodier Assembly Low Trust Indicator (FB) Chodier Assembly Followsout (FB) Chodier Assembly Followsout (FB) (Except Townsouth V York Description 101 and 102 (FB) EVI and 103 (FB) EVI a
	the name opposit a n epos managements of	A300 AKT A8A Y800 1030 1030 1032 1032	Wood Crain hestrement Proof (F-6b) Chodier Assembly Low Trust Indicator (FB) Chodier Assembly Low Trust Indicator (FB) Chodier Assembly Followsout (FB) Chodier Assembly Followsout (FB) (Except Townsouth V York Description 101 and 102 (FB) EVI and 103 (FB) EVI a
	the constitution is a second interest the constitution of the cons	A300 AKT A8A Y800 1030 1030 1032 1032	Wood Crain hesterment French (F-68) Chodies Assembly Low Frest Indicator (FS) Chodies Assembly Low Frest Indicator (FS) Choter Assembly Followsond (FS) (Energy Townsond V Veg Saseria 144) and 1267 (49) EV and 1278 (49) Even Front and Boar Lap Bellin Evines Front Stander Bellin Evines Front
40	the same appears in a special names of the same and	A300 AKT A8A Y800 1030 1030 1032 1032	Wood Craim heateness Proof (F-6b) Chodier Assembly Low Treat Unforcing (FB) Chodier Assembly Low Treat Unforcing (FB) Chodier Assembly Followsout (FB) Chodier Assembly Followsout (FB) Chodier Craim (FB) EXT (FB

1		1	7	I/ Seestern
12   COS		•	-	
12   COS				Wheel Opining Muldings (3160, 3500)
12   COS		13	C90	Rear Wadow Delogger
12   COS		1.4	CSE	Pierce Tadgate Window (F-15 Wagons, TC Pierce Concepted Tadgate (BISS, 4845)
12   COS	**	1		DM and 890 (F-85)
12   COS				25% and A30 (7-83 Wagow, TC) C56 and C26 (6805, 5860)
Toronacis		2		
2		12	CUB	Ympt Book Covering (MST, 1989 and
2		1	ce	Electric Star Winter Defagor (Eacopt F-
1		2	201	Exterior Study Side Muldings (Europe #101)
Color		١.	911	Storage Commetment Lock (Warney, 1971)
1	315	8		C49 and 394 (Except Wagona)
1		13		VIS and USE (Wagner, VC)
1				884 and VS6 (Wagone, VC)
3   Add   Stratis Beside Seat Option				VSS and SN4 and VSS (Wagons Except 9835 and 6845, VC)
2   258		_	_	Strato Bucket Seat Option
2   258				Ballye Fac (3000, 5696, 4006, 4400, 4400,
4   1935		1	236	
4   1935			cu	Brow Window Air DeClerker ( T. St. Warre
12	67			AC1
12				Burst Deal-Gate Water / 1800, 4500, 4500
12		3	-	TER and DSI ( F-85 Except Wagne, VC )
1		1		Ull and Will
2	+		ASE	Desch fruit Option
1		1	530	Dool Exhaust System (F-81, 5400, 6400,
- 2	55	2		Alexinos Differental Case (1)-451
- 2	**	4		E.D. Class (4400 with Option "9/30")
10		8		707 and 707
17			Att	Note: Fack, Smith Engl Option
1	-		0)	
10   10   10   10   10   10   10   10	76	u)		By Fast Air Contillming Edit
2	TH	U.		Re-Pers Color - Total Edit
2		_		The state of the s
1	_	3	100	NSS and USO
1   17.3		13	Acurs	Directed Sensit Front Stat (9627 and 9639 and Toronado)
Fig. 20, 20, 20, 20, 20, 20, 20, 20, 20, 20,			177.8	Waller Suspension (P-88)
1		-	- F41.	H.D. Supression (Alb)
1	75		POR	First Ride Block Alexandria (AIX)
Tell		5	15	FEZ and FEL:
Tell		5		PEZ and CDE and P43
1		11	T40	Manhorty Caractian Engineeral Modification
1	74	1	PCS	Wheels, 16 a.T Blass (F-6), Culture,
1	-	-	474	P. P. Frank Sand (1984)
1		1	BGT-	Black Visit Floor Covering (* 98*)
1	75		130	Flasher Wiring Bureicu ("Ri")
1   315   R. D. Proven Date Tradems ("#8", "#8")   2   2   2   2   2   2   2   2   2		8		AT4 and 1000
1   10   10   10   10   10   10   10		T		A74 and BGI and DKI
1   10   10   10   10   10   10   10		1	J116	H.D. Priori Disc Seales ("98", "96")
1   10   10   10   10   10   10   10		1		Police Speniagettar ("58")
1   10   10   10   10   10   10   10	10	1		J16 and K91
7   20 max Net and W1   1 West   2 We				300 WH C.11
1 V44   Farthery States   Bernicar   2 V42   Partnery States   Revision   Partner   V43   Device States   V44   V45		7	_	JSS and RRE and RRS
7 4 1918 Desider Bedalf Service 8 1918 Special Plaint - 1 NC Charge 9 194 and 172 9 195 and 172 1 195 Trans-Trone Special Plaint - Charge 1 175 and 172 1 195 Trans-Trone Special Plaint - Charge 1 177 Special Trans-Trans-Special Plaint - Charge 1 177 Special Trans-Charge Special Tra				Factory Retail Service
72   1   1   1   1   1   1   1   1   1		4	195	Dealer Belait Service
5 YOU set YOU  1 YES You're and YES  1 YES You're agent and Parist - Charge  2 YES You're and Resided Parist - Charge  4 YTT Special Firm or Special Which Sheet  5 YOU and YOU  5 YOU and YOU  7 YOU	17		163	Special Paint - No Charge
5 YPS and YPF T YES and YPS and YPF 1 BISS Explain Stock Souther (Canada Oxfor)				190 and 190
5 YPS and YPF T YES and YPS and YPF 1 BISS Explain Stock Souther (Canada Oxfor)		9.	-	YES and YES
5 YPS and YPF T YES and YPS and YPF 1 BISS Explain Stock Souther (Canada Oxfor)		1	175	Pero-Tree Special Public - Charge Special Pirewalst Paint - Charge
5 YPS and YPF T YES and YPS and YPF 1 BISS Explain Stock Souther (Canada Oxfor)		4	331	Special Trics or Special Vispi Risel'
5 YPS and YPS and YPS T Y65 and YPS and YPS  1 BSS Explain Stock South YPS	75			198 and 177
1 RSh Englan Block Houser (Curada Onle)				379 and 377
76 2 PRF Display Car				
		111	815	Exchair Billack House's Dischair Objects

The "12" punch is colours 61, 62, 64, 65, 66, 61, 68, 72, and 73 will be counted by Data Processing at time orders are edited.

Car Distribution Dept. June 29, 1910

		31	52	35	36	42	44	48
		68	68	3 6 78	3 6 78	356	6 8	5 6
LAA	Tinted Roof Glass - Chrome Coated	NN	NN	N N NN	N N NN	NNN	-	XX
A01	Tinted Body Glass * Including Windshield*	xx	xx	x x xx	x x xx	xxx	1777	XX
A02	Tinted Windshield Glass	xx	XX	x x xx	x x xx	xxx	xx	xx
A21	Electric 4-Window Lifts	NN	NN	x x xx	x x xx	xxx	xx	xx
A33	Electric Rear Window * Tailgate *	NN	NN	X N NN	X N NN	NNN	NN	xx
A39	Deluxe Lap Belts - Froet & Rear  * Including Middle Lap Belts on Bench Seats *  * Included in AKI.*	NN	NN	N N NN	N N NN	NNX	XN	NN
A41	Electric 4-Way Seat Adjuster * Bench Seat *  E Available Only with A52 or A63 Option	XX	xx	x x xx	x x xx	xec	0 0	xx
A46	Kleetrie 4-Way Seat Adjuster  * Bucket Seat L. H. Only *  * Not Available with A52 or A65 Option *	NN	NN	N N XX	N N XX	NXX	хx	NN
A51	Bucket Seat Option - Strato	NN	NN	N N XX	N N XX	NSS	5.8	N.N.
A52	Bench Seat Option - Conventional  * Not Available with D55 or W26 Equipment *	8.5	58	8 8 8 8	8 8 88	NNN	NX	8.8
A65	Bench Seat Option - Notch Back * Not Available with D55 or W26 Equipment*	NN	NN	N N NN	N N NN	SXX	ΧN	NN
A90	Electric Trunk Lid Latch	XX	XX	NX XX	N X XX	XXX	хx	NN.
AK1	Deluxe Lap & Shoulder Belt Option 1. A39 Lap Belts - Front & Rear * Schodes Middle Lap Belts On Bench Seats * * Schodes Third Seat on 34866 * 2. A85 Shoulder Belts - Front	xx	xx	x x xx	x x xx	XXX	xx	xx
AS4	Rear Shoulder Belts - Deluxe Type * Includes Third Seat on 34856 * * Must get A39 or AK1 Options *	XX	XX	x x xx	x x xx	XXX	хх	хx
AUS	Lock - Side Door Electric * Front A/O Rear*	XX	XX	x x xx	x x xx	XXX	xx	xx
B30	Floor Carpet * Front & Rear*	XX	XX	5 5 5 5	8 8 88	888	8 8	8.8
B32	# Auxiliary Front Floor Mats	XX	XX	x x xx	xx xx	XXX	xx	xx
133	* Auxiliary Rear Floor Mats	XX	XX	x x xx	x x xx	XXX	хx	хx
1139	Carpeted Load Floor	NN	NN	X N NN	X N NN	NNN	NN	хx
B50	Form Front Scat Cushion	XX	xx	XXSS	xxss	SSS	88	88
BCI	Wood Grain Instrument Panel	XX	XX	$x \times x \times$	xx xx	888	8 8	88
380	Exterior Drip Scalp Mouldings * Included in COS Option on 33569, 77, 87 and 33669, 77, 87 * * Mest get BH5 on 33577, 87 and 33677, 87	NN	NN	x x xx	x x xx	SSN	NS	8.8
118-4	Exterior Body Side & Fender Mldgs, - Black Vinyl Insert	NN	NN	x x xx	x x xx	NNN	NN	NN
D65	Exterior Belt Moulding * Must get E80 or C08 on 33577, 87 & 33677, 87*	NN	NN	N N XX	N N XX	NXN	NX	NN
B90	* Included in C08 Option on 34257*							
	Chrome Door Window Frames	XN		(3)	S S XN	NNN	354600	8 8
B93	Door Edge Guard	XX	100	X X XX	X X XX	XXX	XX	XX
	Wheel Opening Mouldings * Mandatory with Y75 Option*	XX			8 8 8 8	SSS	8 8	8 8
C08	Roof Top Covering *Includes B80 Option on 33100, 33200, 33569, 77, 87 & 33699, 77, 87 * *Includes B85 Option on 34257 *	xx	XX	N X XX	N X XX	XXN	NX	NN
C49	Defogger - Rear Window - Electric *Must get N47 Option on 3200, 3600, 4200, 4400 Models *	xx	XX	N X XX	N X XX	XXN	NX	NN

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		31	32	35	36	42	44	48
		68 97	68 97	3 6 78 6 9 77	3 6 78 6 9 77	356 977	6 B 7 T	5 6 6 6
C51	Deflector Package - Air	NN	NN	X N NN	X N NN	NNN	NN	хx
C60	Air Conditioning *See Axle Chart for Exception Usage* *Power Steering Mandatory with 3200, 3600, 4400, 4400, 4600 Models*	хх	XX	x x xx	x x xx	ххх	хх	хх
CD3	Windshield Washer & Wiper - Auxiliary Control Switch in Shift Lever * Available Only with Automatic Transmission Column Shift Cars*	NN	NN	x x xx	x x xx	xxx	хx	хх
D33	Remote Control Outside Mirror	xx	xx	x x xx	x x xx	XXX	хx	хx
D35	Rear View Mirrors - Outside - Styled Sports (L.H. Normote) * Mandatory with W30 Option*	NX	NX	N N XX	N N XX	NOOK	хx	NN
D\$5	Frost Compartment Console  * Not Available with Column Shift*  * Bucket Seats Mandatory with This Option*	NN	NN	N N XX	N N XX	NXX	хx	NN
D99	Two Tone Paint	XX	XX	xx xx	x x xx	XXN	NX	хx
F41	Suspension System - Front & Bear - Heavy Duty *Special Suspension System for Stressous Service. Recommended for Truiler Hauling, Canadian & Overseas Export and continuous Heavy Truik Loads and Where Majority of Driving Is on Secondary and Rural Roads. *Includes Front & Bear Springs, Front Stabilizer Bar and Heavy Duty Firm Ride Control Shocks *  *G68 Superlift Shocks Available *  *N99 Mandatory on 3100, 3200, 3589, 77, 87, 3669, 77, 87, 4200.	xx	xx	x x xx	x x xx	xxx	NN	хx
FE2	442 Suspension Package  * Includes Springs, Shocks, Staticlizer Shufts, Rear Lower Control Arms & PC2 Wheels*  * Not Available with PG2, F41, G88, N99 or U89*  * N86, N87 or P05 Wheel Option Available*	NN	NX	N N NN	N N XX	NXX	NN	NN
FG2	Shock Absorbers - Front & Bear - Heavy Duty Firm Ride Control * Recommended for Considerable Secondary and Rural Road Driving * * Not Available with FE2 or G66 Options * * Encluded in F41*	xx	xx	x x xx	x x xx	XXX	NN	xx
G86	SuperBift Rear Shock Absorbers @ Available Only with M40 on 34400 Series * Not Available With FEZ or FGZ Option* * Recommended for Trailer Hauling - Class I - 1000-2000 Wgt.* * NSO Mandatory on 3100, 3200, 3569, 77, 87, 3669, 77, 87, 4200*	XX	xx	x x xx	x x xx	XXX	0.0	хx
G80	Limited Slip Type Differential  *Anti-Spin Axle*  *Masslatory when 3.73 Ratio is used*	xx	XX	x x xx	x x xx	xxx	хх	хx
G89	Performance Rear Axle - 3.73 Ratio  @ Available Only with W30 Option  * For Usage refer to Axle Chart 497593 *  * G80 Mandatory *  * Not Available with C40 or Y72 Options *	NN	NN	N N NN	N N NN	NNN	0.0	NN
G90	Performance Rear Axle - 3.08 flatio * For Usage Refer to Axle Chart 407593 * * Recommended for Trailer Hauling - Class I - 1000-20009 Weight *	xx	XX	x x xx	x x xx	xxx	xx	хх
G91	Performance Rear Axle - 5.23 Ratio * For Usage Refer to Axle Chart 407593*	XX	ХX	x x xx	x x xx	XXX	хх	хх

		31	32		35		36	42	44	43
		68	68		5 78 9 77		6 78			5 6
G91	(Continued) * Recommended for Trailer Hauling - Class II -	91	97	0 1	1.17	6	9 77	977	7.7	6.6
G92	2000 - 35000 Weight*  Performance Rear Axle - 2, 42 Ratio  * For Usage Refer to Axle Chart 407593*  * Not Available with C60, M33 or Y77 Options*  * N10 Mandatory on 3320, 33600, 4200 Series  * L14 Mandatory on 3300, 3600*  * Not Available with L65 on 4200*	NN	xx	NS	I NN	x	x xx	жж	xx	NN
G93	Plains Axle Ratio - 2.73 Ratio * For Usage Refer to Axle Chart 407503*	xx	xx	××	xx	x:	х хх	XXX	хx	хx
G96	Plains Axle Ratio - 2.56 Ratio • For Usage Refer to Axle Chart 407593 • • Not Available with SM or FS Transmission •	NN	xx	N N	NN	X	х хх	XXX	хx	хx
350	Power Braices * Not Available with JL2 Option*	xx	xx	NX	xx	N 2	х хх	XXX	хx	s s
31.2	Frost Disc Brakes - Power * Mandatory with W30 With C60*	xx	xx	8 3	xx	8	x xx	XXX	хx	8 8
K30	Automatic Throttle Control  * Available Only with Automatic Transmission*	NN	xx	N N	NN	X.	xx	XXX	хx	xx
L30	Engine Option  * 455 Cu. In V-8 - 2-Barrel*  * M40 Transmission Mandatory*	NN	NN	N N	MN	N S	N NN	NNN	NN	хx
L32	Engine Option  *455 Cu. In V-8 - 4-Barrel*  *M40 Mandadatory *  *N10 Option Not Available*  *Dual Exhaust System Included*  *Mandatory & Available Only with Y75 *	NN	NN	NN	NN	N 2	N NN	NEG	NN	хx
L65	Engine Option * 330 Cu, Im, - V-8 - 2-Starrel* * Not Available with N10 on 34200* * Not Available with M14 or M20*	NN	ss	NN	NN	8.8	8.8	ххх	NN	8 5
1.74	Engine Option  * 350 Cu, In V-8 - 4-Barrel*  * N10 Mandatory with 3.42 Axle Ratio*  * Mandatory with M14 or M20*	NN	хх	N N	NN	X X	XX	888	NN	NN
M14	Manual Transmission - 3-Speed Fally Synchronized - Floor Shift - Beavy Duty * Not Available with W30 Option * * L74 Mandalory on 3287, 3877, 87	NN	NX	NN	NN	NB	XX	NXX	8 8	NN
M20	Manual Transmission - 4-Speed Fully Synchronized - Floor Shift *Available on 3287, 397, 87, 4257, 67 with 330 Cu. In. 4-Barrel Engine Only*	NN	NX	NN	NN	N N	xx	NOOX	хx	NN
M22	Manual Transmission - 4-Speed - Close Ratio Fully Synchronized - Floor Shift - Heavy Duty	NN	NN	N N	NN	N N	NN	NNN	хx	NN
M38	Turbe-Hydra-Matic Transmission "3-Speed Torque Converter" "Not Available with 435 Cu. In. Engines"	хх	xx	хx	хх	хx	xx	ххх	NN	NN
M40	Turbo-Hydra-Matic Transmission  * 3-Speed Torque Converter *  * Mandatory with W30 If Auto. Trans. is ordered*  * Mandatory with L32 Option *		NN	NN	NN	N N	NN	NXX	хx	хx
N10		NN	xx	NN	NN		XX	71-50		NN

		31	32		35		3	\$	42	44	-4
		68 97	65 97		5 T8	3 6		78 77	356 977	6 8	
N30	Deluxe Steering Wheel	XS	X8	8 1	8 88	8	8	55	888	5 3	5
N33	Steering Column Assembly - Tilt-Away * Not Available on SM Jobs with Column Shift*	xx	xx	X 2	xx	x	x	xx	XXX	хx	x
N34	Steering Wheel - Custom Sport	xx	xx	X X	xx x	x	x	xx	XXX	XX	x
NeT	Power Steering - Variable Ratio  * Mandatory with C49 on 3200, 3600, 4200, 4400 Except Station Wagon or Convertibles*  * Mandatory with C60 or Y72 on 3200, 3600, 4200, 4400, 4400 Models*	ж	XX	X	x xx	x	x	xx	xxx	хх	х
N65	Wheel Equipment - Custom Sport  *14 Inch Wheel, Spider Painted Gray, Capped Wheel Nuts, Ornament, Bezels & Trim Ring*  *Not Available with P01 or P02*	NN	xx	N S	N NN	N	x	XX	XXX	хх	N
N67	Wheel Equipment - Custom Sport *14 Exch Wheel, Spider Painted Lower Body Color, Capped Wheel Nats, Ornament, Bezels & Trim Ring* *Not Available with POI or PO2*	NN	xx	NE	NN NN	N	x	XX	XXX	xx	N
N99	Wheels - Beavy Duty  * Hearler Spider - 6" Rim.*  * Recommended for Trailer Hashing.*  * Not Available with FE2.*  *Mandatory with P41, 606, or U89*  *Mandatory with 96191, 36910 Usless N66, N67, or P05 is Ordered.*	xx	xx	8 1	K XX	s	x	xx	XXX	NN	s
P01	* Wheel Diace  * Mandatory with Y79 Option*  * Not Available with N65, N67 or P05*	xx	xx	XX	XX	x	x	xx	XXX	хx	x
P02	*Wheel Discs *Deluxe* *Not Available with N65, N67 or P05*	xx	XX	X X	xx	х	X	XX.	xxx	хx	X
POS	Wheel Equipment - Custom Trim *14 Inch Wheel, Painted Spider, Capped Wheel Nuts, Ornament & Rim * *Not Available with POI or PO2*	NN	xx	NN	NN NN	N	X	XX	XXX	хx	N
P26	White Wall Tires - Standard Size	xx	xx	XX	xx	x	x	xx	xxx	NN	x
PC2	Wheel Option - 14 x 7JJ * Included in FE2 Option unless N66, N67 or POS is Ordered.* * Not Available with F41, G66 or U89.*	NX	NX	N N	xx	N	N	xx	NXX	s s	N
PKS	Tire - G70 x 14 Wide Oval - Black wall With Raised White Letters * Mandatory With W30 Option*	NX	NX	N N	XX	N	N	XX	NXX	хх	N:
5X5	Tire - G70 x 14 Wide Oval - White Stripe	NX	NX	NN	XX	N	N	xx	NXX	8 8	N:
144	Interior Operated Hood Lock	xx	xx	хx	xx	x	x	xx	xxx	хx	X
121	Instrument Cluster - Rallye Puck	NN	XX	NN	NN	x	x	xx	XXX	хx	X
135	Electric Clock "Not Available With U21 Option"	xx	XX	xx	xx	x	x	xx	xxx	хx	X
157	Tape Player - Stereo * Includes Rear Seat Speaker - Except With US8 * * Most get US8 or U63 Option *	XX	XX	ХX	xx	х	x	xx	xxx	xx	x
156	Stereophonic Radio *AM-FM* *Includes Rear Seat Speaker*	XX	xx	x x	xx	x	x	xx	xxx	хx	X.
263	Deluxe Radio	xx	xx	хx	xx	x	х	xx	xxx	хх	X
080	Rear Seat Speaker * Included in U57 or U58 Options*	хх	xx	хx	xx	x	x	xx	XXX	хx	X
189	Wiring Harness - Car Trailer *N99 Mandatory on 3100, 3200, 3569, 77, 87, 3669, 77, 87, 4200*	XX	XX	xx	xx	X	x	xx	XXX	хх	X

		31	32	35	36	42	44	48
		6.8	68	3 6 78	3 6 78	356	6.8	5 6
		9.7	97	6 9 77	6 9 77	977	7.7	6 6
V36	Guards - Bussper - With Visyl Inserts  * Frost Only on Station Wagons*  * Frost & Bear on all Except Station Wagons*	XX	XX	x x xx	x x xx	XXX	хх	хх
V55	Luggage Carrier	NN	NN	X N NN	X N NN	NNN	NN	xx
V56	Lock & Trim - Luggage Locker	NN	NN	X N NN	X N NN	NNN	NN	xx
W25	Force Air Induction System  @ Available Only with 1.74 Option  * Included in W30 Option *  * Not Available with Y30 Option *  * Includes Special Hood Paint Scheme *	NN	NN	N N NN	N N 00	NNN	xx	NN
W26	Front Compartment Console - Dual Gate Shifter * Available Only with Auto. Truns, Floor Shift* * Bucket Seats Mandatory with this Option*	NN	NN	N N XX	N N XX	NXX	xx	NN
W27	Aluminum Differential Cover	xx	xx	x x xx	x x xx	xxx	xx	xx
W30	Induction System - Carburetor Outside Air - Available As Special Order Only -	NN	NN	N N NN	N N NN	NNN	хx	N N
	Included In W30							
	455 Cu. In. 4-Barrel Engine with Selected Parts, Manual Disc Brakes. W25 Force Air Induction System, Special Body Side Paint Stripe, Special Bond Paint Stheme.							
	Mandatory With W30							
	For Axis Usage refer to Chart 407593, D23 Outside Rear View Mirrors. G00 Limited Stip Type Differential with 3.42 or 3.73 Ratio, M20, M22 or M40 Transmission. PK3 Tire - Wide Oval with White Letters.							
	Not Available With W30							
	Y72 or Y73. Delete Standard Body Side Paint Stripe.							
	JL2 Is Available with M40 Transmission.							
	C60 is Available with W30 Option with M40 Trans., JL2 Brakes and 3.23 Axle Ratio.							
W35	Rear Deck Lid Air Speiler	NX	NX	N N XX	N N XX	NNN	NX	NN
W37	Clutch - Heavy Duty - 2 Plate * Available Only with M20 or M22 *	NN	NN	N N NN	N N NN	NNN	хx	NN
760	Accessory Group Package  1. *D34 * Visor Vanity Mirror 2. *U35 * Lagrage Geospariment Lamp 3. *U36 * Underhood Lamp 4. *U37 * Glove Box Lamp 5. *U38 * Ash Tray Lamp 6. *C67 * Sail Parel Lamps (Done Lamp Included) 7. *UF1 * Mirror With Integral Lamp 8. Instrument Panel Control Lighting 9. *U39 * Courtesy Lamps & Map Lamp 9. *U39 * Courtesy Lamps & Map Lamp	XX XX XX XX XX XX XX XX	XX XX XX XX XX NN XX XX	X X XX N X XX X X XX X X XX N N NN X X XX X X XX X X XX	X X XX N X XX X X XX X X XX N N NN X X XX X X XX		XX	*****
	3. *U26* Underhood Lamp 4. *U27* Glove Box Lamp 5. *U28* Ash Tray Lamp 6. *C87* Sail Parel Lamps (Dome Lamp Included) 7. *UF1* Mirror With Integral Lamp	XX XX NN XX XX	XX XX NN XX XX		X X XX X X XX N N NN X X XX X X XX	X X XX X X XX X X XX X X XX N N NN NN NN X X XX X X XX X X XX X X XX	X X XX X X XX XXX XXX X X X X X X X X	X X X X X X X X X X X X X X X X X X X

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		31	32	3	5	- 3	36		42	44	48
		68 97	68 97		78 77		6		356 977	6 8 7 7	5 6
¥70	Paint Stripe Option - Body Side	NN	NN	NN	NN	N	N I	NON	NXX	NN	NN
Y72	Heavy Duty Engine Cooling & Generator Package	xx	xx	хx	XX	X	x :	xx	XXX	хx	хx
	*Recommended for Trailer Hauling.*  *Not Available with 3.42 or 3.73 Axle Ratios.*  *Not Available with W30 Option.*  *Power Steering Mandatory with 3290, 3690, 4290, 4490, 4800 Models.*										
¥73	Hood Paint Stripe * Not Available with W25 or W30 Options* * Available Only with Y75 on 3187, 3287*	NX	NX	N N	xx	N	N I	xx	NNN	8 8	N N
¥75	Exterior Sport Option 1. Cutlass "5" Hood 2. Body Side Palot Stripe 3. Bid Full Wheel Lip Midge Frost & Rear Mandatory	NX	NX	NN	NN	N	N I	NN	NNN	NN	N N
¥79	Cutlass Supreme Performance Package	NN	NN	NN	NN	N	N I	NN	NXX	NN	N S
	Mandatory With YT9 L32 Engine (455 Cu. In. 4-865, V-8), (Includes Dual Exhaust with Special Outlets), M40 Transmission P01, P02, P05, N66 or N67 Mandatory.										
	Included in YT9 For Axle Usage refer to Chart 407593, Special Fender Ornament, 442 Rear Bumpers,										
Section	on 96 Canadian Export Option										
K05	Engine Block Heater	xx	xx	xx	xx	×	x:	xx	XXX	хx	x,
P16	Tire - 4-Ply White Wall Nylon *N99 Mandatory with 3100, 3200, 3569, 77, 87, 3669, 77, 87, 4200*				ЖX		X		XXX	xx	X X
249	Mandatory Canadian Base Equipment Modification	XX	XX	XX	XX	X	X	xx	XXX	XX	X 3
Section	m 98 Single Unit Pack Chassis * Export Option *										
A48	Lap Belts - Front & Rear - Delete "Must get As6"	XX	XX	XX	XX	X	X :	xx	XXX	ХX	X X
AS6 P16	Shoulder Belts - Front - Delete Tire - 4-Ply White Wall - Nylon *N99 Mandatory with 3100, 3200, 3569, 77,	XX XX	XX		XX			XX XX		N X X X	XX
T74 U18 V78	87, 3669, 77, 87, 4390*  Bead Lamps - LH Pale of Road - Export Speedometer - Export, Kilometer  Plate - Certificate of Compliance - Delete	XX	XX XX XX	XX	XX XX XX	X	X	XX XX XX	XXX	X X X X X X	XX
Speci	al Car Order & Billing Options										
Billio	Following Special Options Are For Car Order and ag Purposes. Engineering Department Will Not use Any Parts for These Options.										
M15 W38 X24	Standard Synchromesh Transmission Rocket Emblem (Door Trim Pad) Canada Retail Service * Designated by G.M., of Canada*	XX NN XX	XX NN XX	NN	XX NN XX	N	N	XX NN XX	NNN	N N X X X X	
Y61	Export Preparation Special Paint - Charge	XX XX	XX		XX			XX XX	XXX	XX	XX

### Special Options (Continued)

Y63	Special	Paint -	No Chan	re
Y64			Service	

Y65 Dealer Retail Service

Y66 Two Tone Special Paint - Charge

Y68 Regular Paint Used with Trim Combinations Not Recommended by Paint & Trim Specifications Chart

Y76 Special Firemist Paint - Charge

Y77 Special Trim

31	32	35	36	42	44	48
68 97	68 97	3 6 78 6 9 77	3 6 78 6 9 77	356 977	6 8 7 7	5 6
		X X XX X X XX		XXX	XX	XX
XX	XX	x x xx x x xx	X X XX	XXX	XX	XX
	xx		x x xx	xxx	хх	xx
XX	XX	XX XX	X X XX	XXX	XХ	XX

		54	64	66	68	84	86
	a la companya di sanggaran	35 6 97 9	35 6 97 9	46 77	34 55	3 3 7 9	33 79
A01	Tinted Body Glass * Including Windshield*	XX X	XX X	XX	XX	XX	XX
A02	Tinted Windshield Glass	XX X	XX X	XX	XX	хx	XX
A31	Electric 4-Window Lifts	XX X	XX X	XX	XX	хx	5.5
A39	Deluxe Lap Belts - Front & Rear *Included in AKI*	NN N	NN N	NX	NN	NN	NN
A42	Electric 6-Way Seat Adjuster * Beach Seat * * Not Available with AM6 *	хх х	xx x	XX	xx	хх	xx
AG1	Electric 6-Way Seat Adjuster * 60-40 Seat - Driver Side Only* * Available Only with AM6*	NN N	NN N	NN	NN	NN	XX
AG2	Electric 6-Way Seat Adjuster *60-40 Seat - Passenger Side Only* *Must get AG1 & AM6*	NN N	NN N	NN	NN	NN	xx
AK1	Deluxe Lap Belts & Shoulder Belts 1, A39 Seat Belts - Front & Rear 2, A85 Shoulder Belts - Front	xx x	xx x	xx	xx	8.8	88
AM6	Seat Assembly - Front Seat Split 60/40 With Center Arm Rest * Not Available With A42*	NN N	NN N	NN	NN	N N	xx
A74	Heavy Duty Cushion & Back Springs - Front & Rear	XN X	NN N	NN	NN	NN	NN
A90	Electric Trunk Lid Latch	XX X	XX X	xx	NN	хx	xx
A54	Rear Shoulder Belts - Delaxe Type * Must get A39 on 36667 * * Must get AKI on 5400, 6647 & 6800 * * Inchades Third Seat on 6645 *	хх х	xx x	xx	xx	хх	ж
AUS	Lock - Side Door Electric * Front A/O Rear* * Not Available with AUS*	XX X	xx x	xx	ж	ХX	xx
AUS	Lock - Seat Back & Side Door Electric * Not Available with AU3 *	NX N	NX N	XX	NN	XX	XN
B32	# Front Auxiliary Floor Mats	XX X	xx x	XX	XX	хx	XX
B33	# Rear Auxiliary Floor Mats	XX X	XX X	XX	XX	XX	XX
BG1	Heavy Duty Floor Cover * Black* * Front & Black*	NN X	NN X	NN	NN	NN	NN
B36	Luggage Compartment Mat	XX X	XX X	XX	NN	xx	XX
B29	Carpeted Load Floor	NN N	NN N	NN	xx	N N	NN
B84	Exterior Body Side & Fender Moulding  *Black Vinyl Inserts on 5400, 6400, 6600 Models*  *No Vinyl Inserts on 8400, 8600 Models*	ххх	xx x	хх	NN	хx	хx
B85	Exterior Belt Moulding *Included in COS Option on 35469 & 36469*	xx x	xx x	88	88	8 8	88
890	Chrome Door Window Frames	NN X	NN S	NN	SS	N N	NN
B93	Door Edge Guard	XX X	XX X	XX	XX	хx	XX
C08	Roof Top Covering (Without Pad) *Includes B85 Option on 35469 & 36469 *	xx x	xx x	SN	xx	хx	xx
C26	Tailgate - Power Operated	NN N	NN N	NN	xx	NN	NN
C49	Defogger - Rear Window - Electric	XX X	XX X	xx	XX	xx	xx
C60	Air Conditioning	XX X	XX X	XX	XX	xx	xx
	* Not Available with M15 Option *		-				
C61	Air Conditioning - Automatic Controls  * Not Available with M15 Option *	XX X	XX X	XX	XX	XX	xx
CDS	Windshield Wiper & Washer - Aux. Control Switch in Shift Lever * Not Available with M15 Option*	XX X	XX X	XX	XX	ХX	XX

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		54	64	66	68	84	86
		35 6 97 9	35 6 97 9	46 77	34	3 3 7 9	33
D33	Remote Control Outside Miryor	XX X	XX X	XX	XX	8.8	88
D99	Two Tone Paint	xx x	xx x	NN	xx	xx	xx
F41	Suspension System - Front & Rear - Heavy Duty * Special Suspension System for Streessous Service. Recommended for Trailer Hauling, Canadian & Overseas Export, Police City Cruiser, continuous Beavy Trunk Louds and Where Majority of Driving is on Secondary and Bural Rouds, * * Includes Front and Rear Springs and Heavy Daty Firm Ride Control Shocks * G66 Superlift Shocks are Available * N99 Mandutory on 5000, 6400, 6600, 8400, 8500 * Not Available with M15 Option *	xx x	XX X	xx	xx	xx	xx
PG2	Shock Absorbers - Front & Rear - Heavy Duty Firm Ride Control * Recommended for considerable Secondary and Rural Road Driving * * Not Available with MIS Option * * Bacladed bit F41*	XX X	xx x	xx	xx	хx	xx
GM	Superlift Rear Shock Absorbers  * Not Available with M15 Option*  * Not Available with FIG Option*  * Recommended for Trailer Hauling - Class 1 = 1000-2000 Weight*  * NP9 Mandatory on 5400, 6400, 6600, 8400, 8600*	xx x	xx x	xx	xx	хх	xx
G89	Limited Slip Differential  * Anti-Spin Axle *  * For Usage refer to Chart 407596 *	XX X	xx x	XX	хх	хх	xx
G90	Performance Rear Axle - 3,08 Ratio * For Usage Refer to Axle Chart 407596*	xx x	xx x	xx	NN	NN	NN
G92	Performance Rear Axle - 3, 42 Ratio * For Usage Refer to Axle Chart 407596* * Y72 Heavy Duty Cooling Mandatory*	NN N	NN N	NN	xx	N N	NN
G93	Performance Rear Axle - 2.73 Ratio * For Usage Refer to Axle Chart 407596*	XX X	хх х	xx	NN	хх	хх
G94	Performance Rear Axle = 2.93 Ratio * For Usage Refer to Axle Chart 407596*	XX X	XX X	xx	хх	хх	xx
155	Heavy Duty Brabes - Power - Front Diac  * Heavy Spider & 6 Inch Rim Wheel*  * Available Only for Folice Usage *  * Available Only with 2,30 Axle Ratio*  * Not Available with M15 Option*	XX X	XX X	xx	NN	хx	XX
K30	Automatic Throttle Control * Not Available with M15 Option*	XX X	хх х	хх	xx	хх	xx
K81	Delectron - 60 Ampere * Available for Police Usage* * Not Available with C49 or M15 Options*	xx x	xx x	xx	xx	хx	xx
1.50	Engine Option *2-Burrel 455 Cu. In.* * Not Available with M15 Option*	хх х	88 8	88	SS	N N	NN
1.31	Engine Option * 4-Barrel 455 Cu., In. *  * Not Available With M15 Option *	xx x	xx x	XX	хх	8 8	55
M15	Synchronesh Transmission (Lansing Plant Only)  *Arailable on 35400 with 350 Cu, In, 2-Bbl, Engine Only  *Arailable on 36400, 36600, 36800 with 455 Cu, In, 2-Bbl, Engine Only  **Cu, In, 2-Bbl, Engine Only  **Cu, In, In, In, In, In, In, In, In, In, In	xx x	xx x	xx	xx	NN	NN

		54	64	- 66	68	84	86
		35 6	35 6	46	34 55	3 3 7 9	33
	10-W-41	97.9	97.9	77	3.9	7.9	7.9
М15	(Continued)  *Not Available with C60/C61/CD3/F41/FG2/G66/G80/G90/G92/G94/355/K30/K81/L30/L31/N19/N33/T87/U11/U87/Y72/38U18,						
N10	Dual Exhaust System  * Available Only with L31 on 5400, 6400, & 6600*  * Not Available with M15 Option*	XX X	xx x	XX	NN	xx	xx
N33	Steering Column Assembly - Tilt-Away * Not Available with M15 Option*	xx x	xx x	xx	xx	хx	xx
N37	Steering Wheel & Column - Tilt & Travel	NN N	NN N	NN	NN	xx	xx
N99	Wheels - Heavy Duty  * Heavier Spider & 6 Inch Rim *  * Not Available with J55 Option - Parts Incheded *  * Recommended for Trailer Hauling *  * Recommended for Police Usage *  * Mandatory with F41, G66, U89 *	xx x	xx x	xx	SS	xx	xx
P03	* Deluxe Wheel Discs * Not Available with PO5*	хх х	хх х	XX	xx	хx	xx
P05	Wheel Equipment - Custom Trim *15" Polycast Wheel, Ornament, Trim Ring & Capped Nuts * *Not Available with J55 or P03*	xx x	xx x	xx	NN	NN	NN
P26	White Wall Tires - Standard Sixes	XX X	XX X	XX	XX	хx	xx
T81	Headlamp Off-Delay Control	XX X	xx x	XX	xx	ХX	xx
T87	Cornering Lamp *Not Available With M15 Option*	xx x	xx x	xx	xx	хx	xx
U11	Instrument Cluster * Certified Speedo*  *Available Only for Police Usage *  *Not Available with UB7 or M15 Options *	xx x	xx x	XX	xx	N N	NN
U35	Electric Clock	XX X	XX X	88	XX	88	88
U41	Indicator - Low Fuel	xx x	xx x	XX	xx	хx	хх
U58	Stereophonic Radio * AM-FM* *Includes Two Rear Seat Speakers*	xx x	xx x	xx	xx	хx	xx
U63	Deluxe Radio	XX X	XX X	XX	XX	XX	XX
U80	Rear Seat Speaker * Not Available with USS, UMI or UM2*	xx x	XX X	XX	xx	хx	xx
U89	Wiring Haroess - Car Trailer *N99 Mandatory on 5400, 6400, 6600, 8400, 8600*	xx x	xx x	xx	xx	хx	xx
U90	Wiring Harness - Roof Flasher - With Roof Panel Reinf, *Available Only for Police Usage*	XN X	XN X	NN	xx	NN	NN
UBT	Cluster Asm-Instrument (Trip Odometer & Safety Sentinel) *Not Available With U11, M15 or 98U18*	xx x	xx x	хх	xx	хx	xx
UM1	Radio - AM Push-Button & Stereo Tape Player *Includes two Rear Sent Speakers*	xx x	xx x	xx	xx	хx	xx
UM2	Radio - AM-FM stereo Push-Button and Tape Player *Includes Two Rear Seat Speakers*	xx x	xx x	xx	хх	хx	xx
V36	Guards - Bumper - With Viryl Inserts * Front & Rear on 5400 - 6600 - 6600 Models * * Front Guards & Bear Bumper Inserts on 5600 - 8400 - 8600 Models *	xx x	xx x	xx	хх	xx	xx

		54	64	66	68	84	86
		35 6 97 9	35 6 97 9	46	34 55	3 3 7 9	33 79
V55	Laggage Carrier	NN N	NN N	NN	XX	NN	NN
V56	Lock & Trim - Luggage Locker	NN N	NN N	NN	xx	NN	NN
Y60	Accessory Package Group 1. * D34* Visor Vanity Mirror	xx x	xx x	xx	xx	xx	xx
	2. *U25* Luggage Compartment Lamp 3. *U26* Underhood Lamp 4. *U27* Glove Box Lamp	XX X XX X	XX X XX X	XX XX SS	NN XX XX	XX XX S S	XX XX SS
	5. *C81* Rear Door Dome Lamp Switches 6. *C87* Rear Quarter Sail Panel Lamps (Dome Lamp Included)	XN N XX N					
	7. * U29 * Courtesy Lamps & Map Lamps	XX X	88.8	88	8.8	8 8	88
Y72	Heavy Duty Cooling & Alternator Option  * Recommended for Trailer Hawling*  * Not Available with M15 Option*  * Mandatory with G92 (3, 42) Option*	XX X	XX X	XX	xx	xx	xx
Secti	on 96 Canadian Export Option						
K05	Engine Block Heater	XX X	XX X	XX	xx	xx	xx
P16 Z49	Tire - 4-Ply White Wall - Nylon Mandatory Canadian Base Equipment Modification	XX X	XX X	XX	XX	XX	XX
	reality cannot run appoint montain		200	AA.	AA	^^	AA
Secti	on 98 Single Unit Pack Chassis * Export Option*	22222					
A48	Lap Belts - Front & Rear - Delete * Must get AS6 *	xx x	xx x	xx	xx	хx	XX
AS6 P16	Shoulder Belts - Front - Delete Tire - 4-Phy White Wall - Nylon	XX X	XX X	XN	XX	XX	XX
T74	Head Lamps - LH Rule of Road - Exp.	XXX	XXX	XX	XX	XX	XX
U18 V78	Speedometer - Export, Kilometer Plate - Certificate of Compliance - Delete	XX X	XX X	XX	XX	хx	XX
¥ 76	Plate - Certificate of Compliance - Desete	XX X	XX X	XX	XX	XX	XX
Speci	al Car Order & Billing Options						
	Pollowing Special Options are for Car Order & ng Purposes, Engineering Department will Not						
	se Any Parts For These Options.						
M38 M40	Turbo-Hydra-Matic Transmission Turbo-Hydra-Matic Transmission	XX X	NN N	NN	NN	NN	NN
X24	Canada Retail Service  * Designated by G.M. of Canada*	XX X	XX X	XX	XX	NN	NN XX
Y61	Export Preparation	XX X	XX X	XX	XX	хx	XX
Y62 Y63	Special Paint - Charge Special Paint - No Charge	XXX	XX X	XX	XX	XX	XX
Y64	Factory Retail Service	XX X	XX X	XX	XX	XX	XX
Y65	Dealer Retail Service	XXX	XXX	XX	XX	XX	XX
766	Two Tone Special Paint - Charge	XX X	XX X	NN	XX	XX	XX
Y68	Regular Paint Used With Trim Combinations Not Recommended By Paint & Trim Specifications Chart	***	***				
Y76	Special Firemist Paint - Charge	XX X	XX X	X	XX	XX	XX
¥77	Special Trim	XXX	XXX	XX	XX	XX	XX
			10112				100

### 1971 AIR CLEANER CODES

Usage	Engine	Part ∉	Color	Broadcast Code
3100 & 3500	L6 Std.	6484662 CE	BLACK	Е
	2 Bbl. L.C. Std.	6484801 OO	BLACK	0
3200 & 3600	4 Bbl. H.C. L74	6486276 OI	RED	1
	SPECIAL W25	6486695 NA	RED	N
	2 Bbl. L.C. 1,65	6484801 OO	BLACK	0
4200	4 Bbl. H.C. Std.	6486276 OI	RED	1
	4 Bbl. H.C. Std.	6486966 ND	RED	D
4400	SPECIAL W25 & W30	6486695 NA	RED	N
	2 Bbl. L.C. L30	6484801 OO	BLACK	0
4800	4 Bbl, L.C. L32	6486276 OI	RED	1
	2 Bbl. L.C. Std.	6484801 OO	BLACK	0
5400	4 Bbl. H.C. L31	6486276 OI	RED	1
	2 Bbl. L.C. Std.	6484801 OO	BLACK	0
5400, 6600 & 6800	4 Bbl. H.C. L31	6486276 OI	RED	t
8400 & 8600	4 Bbl. H.C. Std.	6486276	RED	1

### 1971 AIR CLEANER LABEL CODES

Broad. Code	Usage	Broad, Code	Usage	
Α	Action Line 6	D	Rocket 455 2 Bbl. 7-1/2"	
В	Rocket 350 2 Bbl. 7-1/2"	E	Rocket 455 4 Bbl. 10"	
С	Rocket 350 4 Bbl. 10"	F	442	

### 1971 BATTERY CODE

Series	Group	Part Number	Ident. Code	Broad, Code
3100, 3500	All	1980032	Y55	D
F-85 V8	Std.	1980030	R59	E
Exc. 4400	L30, L32	1980040	R71	F
4400	All	1980040	R71	F
	Std.	1980145	R89	G
5400	L30 or L31	1980154	R91	Н
*	Temp. L31	1980152	R91S	K
88's & 98's	All	1980154	R91	Н
Exc. 5400	Temp. 98's 88's & L31	1980152	R91S	К

\* NOTE: R91 Not Available For L31 Use On 88's or Std. Use on 98's Until Approx. 10/19/70.

Ok To Use R91S Per AEO 71-85.

Ref. F-85 PIM 12:150 B/C PIM 12:142

### 1971 DELCOTRON CODES

Series	Usage	Code	Amp.
	Std.	DK	37
L6 3100	N47 Exc. C60, C49, Y72	AW	37
& 3500	C49	DJ	63
	C60 or Y72 Exc. C49	DJ	63
	Std.	DK	37
F-85, V8	C49	DR	63
Exc. 4400	C60 or Y72 Exc. C49	DN	55
	Std.	DE	37
4400	C49	DG	63
	C60 or Y72 Exc. C49	DF	55
	Std.	DL	42
88's	C60, C61, Exc. Y72, L31, C49, K81	DM	55
	C60, C61, Y72 & L31 Exc. C49, K81	DP	61
88's	C49	DR	63
& 98's	K81	AL	65
	Std.	DL	42
98's	C60, C61, Y72 Exc. C49, K81	DP	61

Ref. PIM 6:90 & 6:92

### 1971 INSTRUMENT CLUSTER CODES

Series	Class.	Transmission Type	Option	Code
	Regular	All Syn. or All Auto. with Console (D55 or W26)		RA
F-85		M38 or M40 Exc. D55 or W26		RB
r=03	Export	All Syn. or All Auto. with Console (D55 or W26)		RM
	(2)	M38 or M40 Exc. D55, W26		RN
	Regular	All		TA
88's & 98's	Megarar	All	UB7	тв
	Police	All	U11	TD
	Export	A11	U18	TC

Ref. PIM 1-3:132 B/C 1-3:90 F-85

### 1971 RADIATORS

F-85

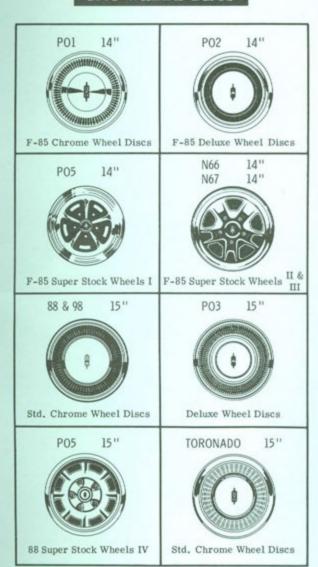
Model	Y72	C60, 1,30 & L32	C60	3, 42 Axle	3, 73 Axle	M40	M38	Standard
3100, 3500	SS 3017258		SB 3014619				SI 3014744	SH 3014743
3200 3600	ZK 3023883		SS 3017258	SS 3017258			SB 3014619	SD 3014720
4200	ZK 3023883	SU 3017282	SS 3017258	SS 3017258		SB 3014619	SB 3014619	SD 3014720
4400	ZK 3023883		EB 3020579	SS 3017258	EB 3020579	SZ 3024632		SQ 3024631
4800	ZK 3023883	SU 3017282	SS 3017258			SB 3014619		SD 3014720

B/C

Model	Y72	C60, C61 455 Eng.	M38 350 Eng. C60, C61	M40 455 Eng.	M38 350 Eng.	М15
5400	PY 3023777	NB 3020585	BH 3021743	NA 3020584	BN 3014754	BP 301795
6400	PY 3023777	NB 3020585		NA 3020584		BP 3017953
6600	PY 3023777	ND 3023005		NA 3020584		BP 3017953
6800	PY 3023777	NB 3020585		NA 3020584		BP 3017953
8400 8600	PY 3023777	ND 3023005		NA 3020584		
8860	PY 3023777					

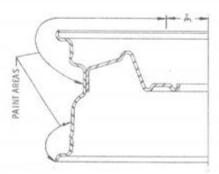
Ref. PIM 11:50

### 1971 WHEEL DISCS

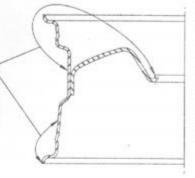


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			EXTERIOR P	EXTERIOR PAINT CHART			
	COLC	COLOR CODES & NAMES	800	SOURCES REFERENCES	NCES	ВЗНМ	WHEEL ENAMEL
CODE	"WA" CODE	COLOR	INMONT	DU PONT	FORBES	INMONT	DU PONT
п	3967	CAMEO WHITE	L67WD007	926-99642	870-3967	£29WD008	G766-99642
13	4121	STERLING SILVER	L68A D015	927-AF112	870-4121	E29A D006	G767-AF112
19	848	EBONY BLACK	167KD005	926-96459	870-848	E29K D001	0766-76600
24	4076	NORDIC BLUE	16880068	927-AF156	870-4076	£298 D 019	G767-AF156
99	4069	VIKING BLUE	19008897	927-AF017	870-4069	£298 D018	G767-AF017
42	4115	PALM GREEN	1,6860047	927-AF169	870-4115	E29GD014	G767-AF169
43	4208	LIME GREEN	1,680,0041	927-AF306	870-4006	E29G D 008	G767-AF306
49	4080	ANTIQUE JADE	L68GD051	927-AF159	870-4080	E29GD015	G767-AF159
53	4139	SATURN GOLD	L68YD004	927-AF175	870-4139	E29Y D011	G767-AF175
19	4029	SANDALWOOD	L67HD004	926-99944	870-4059	E29HD001	G766-99944
62	4140	BITTERSWEET	L68R D041	927-AF171	870-4140	£29R D015	G767-AF171
19	4033	SIENNA	5200N891	89266-226	870-4033	2100N6Z3	G767-99768
88	4138	SABLE BROWN	L68ND030	927-AF176	870-4138	E29ND013	G767-AF176
75	3975	MATADOR RED	L67RD012	926-99730	870-3975	E29R D012	6766-99730
92	4116	ANTIQUE BRIAR	L68RD036	927-AF170	870-4116	E29R D016	G767-AF170



EXCEPT POS, N66 OR N67 WHEELS ( FIG. 1



PAINT AREAS-

N66 AND N67 WHEELS ONLY F1G. 3

(

WHEELS ARE TO BE PAINTED EBONY BLACK ENAME, WITH WHEEL DISCS. NOTE

WHEELS ARE TO BE PAINTED IN BIAMEL TO MATCH LOWER BODY COLORS WITH HUB CAPS.

BACK SIDE OF WHEEL AND WITHIN A 3" RADIUS OF THE WHEEL CENTERLINE ARE NOT TO BE PAINTED, ALTHOUGH FOCCING IS PERMITTED. (SEE FIG. 1).

BRAKE DRUM OUTER SURFACE IS TO BE PAINTED CODE 484 WHEN POS OR N66 WHEELS ARE SPECIFIED AS SHOWN IN THE PRODUCT INCORMATION MANUAL, SECTION "0", PAGE 44.

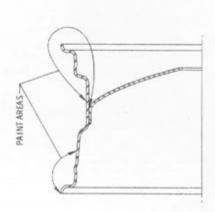
POS WHEELS ARE TO BE PAINTED FLAT BLACK ENAMEL, CODE #303; IN AREAS SHOWN, (SEE F1G, 2). 0

N66 WHEELS ARE TO BE PAINTED DARK GRAY LOW GLOSS ENAMEL CODE #372 IN AREAS SHOWN, «ISEE FIG. 3).

SHEET 1 OF 8

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POS WHEEL ONLY F16. 2

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GREEN GOLD

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L59WD001 L55KD006

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5580008

BLUE

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PAINT STRIPE COLORS

BE PAINTED I	SHOWN, FIG. 3).
N67 WHEELS ARE TO BE PAI	BODY COLORS IN AREAS CUSTOMER ORDER. (SEE
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### INTERIOR COLOR CHART

SEMI-GLOSS   FLAT   SEMI-GLOSS   SEMI-GLOS	_				INMONT			DU PONT		STEERING WH	STEERING WHEEL PLASTIC
BLACK         848         L47KD004         L54CD011         E51DK015         864-AF028           DK. JADE         4106         L47GD011         L54GD005         E51GD030         864-AF048           DK. BLUE         4106         L47BD017         L54BD014         E51BD053         864-AF048           IVORY         3988         L47HD005         L54BD015         864-AF089           DK. SIENNA         4134         L47HD012         E51HD034         864-AF036           LT. SANDALWOOD         3989         L47HD012         E51HD035         864-AF036           DK. BLUE         4110         L47HD018         L54HD011         E51HD035         864-AF036		COLOR	"W" CODE	SEMI-GLOSS LACQUER WZSA	FLAT LACQUER WOA	SEMI-GLOSS ENAMEL W25DE	SEMI-GLOSS LACQUER WZSA	FLAT LACQUER WOA	SEMI-GLOSS ENAMEL WZSDE	CELENESE FORTICEL	EASTMAN TENITE II
DK. JADE         4108         L47CD011         L54CD005         E51CD030         864-AF048           DK. BLUE         4106         L47BD017         L54BD014         E51BD053         864-AF046           IVORY         3988         L47HD005         E51HD015         864-AF089           DK. SIEMNA         4134         L47ND022         L54ND022         E51ND034         864-AF030           LT. SANDALWOOD         3989         L47ND012         E51ND035         864-AF030           DK. SIEM         4110         L47ND018         L54ND011         E51ND038         864-AF030		BLACK	848	L47KD004	L54DK011	E510X015	864-AF028	864-56562	796-AF028	W-1020-A	R-20167
DK. BLUE         4106         L478D017         L54BD014         E51BD053         864-AF046           IVORY         3988         L47HD005         E51HD015         864-AF089           DK. SIEWNA         4134         L47ND022         L54ND022         E51ND034         864-AF075           LT. SANDALWOOD         3989         L47ND012         E51ND038         864-AF080           DK. SIEGE         4110         L47ND018         L54ND011         E51ND038         864-AF050	_	DK, JADE	4108	14760011	15460005	E51CD030	864-AF048	864-56774	796-AF048	W-5744-82	R-2573-52A
IVORY         3988         L47HD005         E51HD015         864-AF089           DK. SIEMNA         4134         L47ND022         L54ND022         E51ND034         864-AF036           LT. SANDALWOOD         3989         L47ND012         E51ND035         864-AF030           DV. BELGE         4110         L47ND018         L54ND011         E51ND038         864-AF050	1	DK. BLUE	4106	L478D017	15480014	53180053	864-AF046	864-56769	796-AF046	W-5749-81	R-2572-75E
DK. SIEWNA         4134         L47ND022         L54ND022         E51ND034         864-AF035           LT. SANDALWOOD         3989         L47ND012         E51ND035         864-AF030           DV. BELGE         4110         L47ND018         L54ND011         E51ND038         864-AF050	_	IVORY	3988	L47HD005	\	ESTHDOTS	864-AF089	/	796-AF189		\
LT. SANDALWOOD 3989 L47ND012 E51ND035 864-AF030	1	DK, SIEWNA	4134	L47ND022	L54ND022	E51ND034	864-AF075	864-56771	796-AF075	W-5763-B2	R-2572-378
DAY BELGE 4110 L4ND018 L54ND011 E51ND038 864-AF050	1 -	LT. SANDALWOOD	3989	L47ND012		ESINDOSS	864-AF030	\	796-AF030		V
	-	(A) DK. BEIGE	4110	L47ND018	LS4ND011	ESINDO38	864-AF050	864-56770	796-AF050	W-5746-B2	R2566-18A

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OLDSMOBILE PRODUCT INFORMATION MANUAL

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CHART - PAINT & TRIM SPECIFICATIONS

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### INTERIOR TRIM COMBINATIONS

				TRIM COL	ORS & NUMB	ERS		
	SERIES & STYLES		BLACK	JADE GREBN	BLUE	WHITE	SANDALWOOD	STENNA
33269	F-85 PILLAR SEDAN	(BENCH)	910v	912v		/		919
33287	CUTLASS H.T. COUPE	(BENCH)	900v	902v		907v		909
33669	CUTLASS PILLAR SEDAN	(BENCH)	920v	922c	923v	927v		9291
33677	CUTLASS 'S' PILLAR COUPE	(BENCH)	940v	952c	943v	947v	948c	949
33677	CUTLASS 'S' PILLAR COUPE	(BUCKET)	9300			53970		/
33687	CUTLASS 'S' H.T. COUPE	(BENCH)	940v	952c	943v	947v	948c	949
33687	CUTLASS 'S' H.T. COUPE	(BUCKET)	930v	932v	933v	937v	/	939
33636	CUTLASS 2-SEAT WAGON	(BENCH)	920v	302v	923v	/		929
34239	CUTLASS SUPREME H.T. SEDAN	(NOTCH-BENCH)	960v	962c	963v	/	968c	969
34257	CUTLASS SUPREME H.T. COUPE	(BUCKET)	970v	972v	973v	977v		979
34257	CUTLASS SUPREME H.T. COUPE	(NOTCH-BENCH)	980v 990c	992c	993c	987v	988c	989
34267	CUTLASS SUPREME CONVERTIBLE	(BUCKET)	970v	972v	/	977v	/	979
34267	CUTLASS SUPREME CONVERTIBLE	(NOTCH-BENCH)	980v		983v	987v	/	989
34487	4-4-2 H.T. COUPE	(BUCKET)	930v	932v	933v	937v		939
34487	4-4-2 H.T. COUPE	(BENCH)	940v	952c	943v	947v	948c	949
34467	4-4-2 CONVERTIBLE	(BUCKET)	970v	972v	$\overline{}$	*977v		979
34467	4-4-2 CONVERTIBLE	(NOTCH-BENCH)	980v		983v	987v		989
34856	VISTA-CRUISER, 2-SEAT	(BENCH)	310v	312v	313v	/		319
34866	VISTA-CRUISER, 3-SEAT	(BENCH)	310v	312v	313v	/	1	319

NOTES: 1. ""C" AFTER TRIM NUMBER DENOTES CLOTH AND VINYL TRIM.
2. ""V" AFTER TRIM NUMBER DENOTES ALL-VINYL TRIM.

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MODELS MARKED (BENCH) HAVE CONVENTIONAL BENCH SEATS.
MODELS MARKED (BUCKET) HAVE FRONT BUCKET SEATS.
MODELS MARKED (NOTCH-BENCH) HAVE NOTCH-BACK BENCH W/FOLDING CENTER ARMREST.

TRIMS #930v AND #937v (33677 ONLY) TO BE PHASED OUT OF PRODUCTION

APPROXIMATELY 10-1-70. TRIMS #948c (33677, 33687, 34487), #968c (34239) AND #988 (34257) TO ⅎ ENTER PRODUCTION APPROXIMATELY 10-1-70.

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OLDSMOBILE PRODUCT INFORMATION MANUAL

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CHART - PAINT & TRIM SPECIFICATIONS

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# OLDSMOBILE DIVISION GENERAL MOTORS COMPONATION

### RECOMMENDED COLOR USAGE

	[		INT	ERIOR TR	M COLOR	S	
SI	NGLE TONE CARS:	BLACK	JADE GREEN	BLUE	WHITE	SANDAL- WOOD (©)	SIEWNA
CODE	EXTERIOR COLORS						
11	CAMEO WHITE	Х	Х	Х	х	х	Х
13	STERLING SILVER	Х		Х	Х		
19	EBONY BLACK	Х		Х	X	X	
24	NORDIC BLUE	Х		Х	Х		
26	VIKING BLUE	X		X	Х		
42	PALM GREEN	Х	Х		Х	X	
43	LIME GREEN	Х	Х		Х	Х	
49	ANTIQUE JADE	×	Х		Х	Х	
53	SATURN GOLD	Х			Х	X	
61	SANDALWOOD	X	Х		Х	X	Х
62	BITTERSWEET	х			Х	X	Х
67	STENNA	×			Х	X	Х
68	SABLE BROWN	Х			Х	X	Х
75	MATADOR RED	Х			Х	Х	
78	ANTIQUE BRIAR	Х			X	X	

### CONVERTIBLE TOP USAGE:

CODE	COLOR	RECOMMENDED USAGE	
A	WHITE	ALL COLORS	
В	BLACK	ALL COLORS	
E	SANDALWOOD	11, 19, 42, 43, 49, 53, 61, 62, 67, 68, 78	(
G	GREEN	11, 42, 43, 49, 61	7

### VINYL ROOF COVER USAGE:

CODE	COLOR	RECOMMENDED USAGE
A	WHITE	ALL COLORS
В	BLACK	ALL COLORS
c	BLUE	11, 13, 19, 24, 26
E	SANDALWOOD	11, 19, 42, 43, 49, 53, 61, 62, 67, 68, 75, 78
G	GREEN	11, 42, 43, 49, 61

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CHART - PAINT & TRIM SPECIFICATIONS

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INTERIOR TRIM COLORS GREEN , (B) SIENNA SANDAL WHITE BLACK BLUE EXTERIOR TRIMS CODE X STERLING SILVER CAMEO WHITE X X CAMEO WHITE EBONY BLACK X NORDIC BLUE CAMEO WHITE X X CAMEO WHITE VIKING BLUE X CAMEO WHITE PALM GREEN X X Х CAMEO WHITE LIME GREEN X X CAMEO WHITE ANTIQUE JADE X CAMEO WHITE SATURN GOLD X X CAMED WHITE SANDALWOOD X X. BITTERSWEET X CAMED WHITE Χ CAMEO WHITE STENNA X X X SABLE BROWN Х Х CAMED WHITE Х CAMED WHITE MATADOR RED Х Х ANTIQUE BRIAR CAMEO WHITE X STERLING SILVER EBONY BLACK NORDIC BLUE Х STERLING SILVER X STERLING SILVER VIKING BLUE X X EBONY BLACK NORDIC BLUE Х VIKING BLUE X EBONY BLACK X EBONY BLACK PALM GREEN LIME GREEN Х EBONY BLACK Х SATURN GOLD EBONY BLACK X X SANDALWOOD EBONY BLACK X BITTERSWEET EBONY BLACK EBONY BLACK MATADOR RED Х NORDIC BLUE VIKING BLUE X LIME GREEN PALM GREEN X PALM GREEN ANTIQUE JADE X ANTIQUE JADE LIME GREEN X ANTIQUE JADE SANDALWOOD X X SANDALWOOD SABLE BROWN X X BITTERSWEET SANDALWOOD X X SANDALWOOD STENNA χ ANTIQUE BRIAR SANDALWOOD BITTERSWEET SIENNA X BITTERSWEET SABLE BROWN

### RECOMMENDED PAINT STRIPE USAGE

		PA	INT STR	IPE COL	OR & CO	Œ	l
		WHITE	BLACK	JOE	D-60LD	G-GREEN	
CODE	EXTERIOR COLOR (LOWER BODY)	A.	60	C-BLUE	9	0-0	l
11	CAMEO WHITE		Х	х	X	Х	1
13	STERLING SILVER	×	х	Х			1
19	EBONY BLACK	X		Х	Х		10
24	NORDIC BLUE	Х	х	×			1
26	VIKING BLUE	Х	х.	х			1
42	PALM GREEN	Х	Х			Х	1
43	LIME GREEN	X	Х			Х	1
49	ANTIQUE JADE	X	Х		х	Х	1
53	SATURN GOLD	X	Х		х		1
61	SANDALWOOD	X	х		Х	Х	1
62	BITTERSWEET	х	х				
67	STENNA	Х	Х		Х		
68	SABLE BROWN	Х			Х		
75	MATADOR RED	х	X				
78	ANTIQUE BRIAR	х	х		х		

### NOTES:

- PAINT STRIPES ARE STANDARD EQUIPMENT ON 4-4-2 MODELS. OPTIONAL EQUIPMENT ON CUTLASS SUPREME (57 & 67 STYLES), CUTLASS "S" (77 & 87 STYLES) AND CUTLASS (3287) MODELS.
- 2. IT IS RECOMMENDED THAT STRIPES MATCH TOP COLOR OR INTERIOR COLOR WHENEVER POSSIBLE.
- IF STRIPE COLOR PREFERENCE IS NOT SPECIFIED ON A 4-4-2 ORDER, STRIPES WILL BE FURNISHED AS INDICATED BELOW:

STRIPE	EXTERIOR (LOWER BODY COLOR)
A-WHITE	19, 26, 49, 67, 68, 78
B-BLACK	11, 13, 24, 42, 43, 53, 61, 62, 75

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### RECOMMENDED PAINT STRIPE USAGE

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OLDSMOBILE PRODUCT
INFORMATION MANUAL
SERIES PART

CHART - PAINT & TRIM SPECIFICATIONS 1971

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		PA	INT STR	IPE COL	OR & CO	DE	
		WHITE	BLACK	C-BLUE	D-60LD	G-GREEN	
CODE	EXTERIOR COLOR (LOWER BODY)	A.	60	<u>ي</u>	9	9-5	l
11	CAMEO WHITE	T	Х	Х	X	Х	10
13	STERLING SILVER	×	Х	х			1
19	EBONY BLACK	X		Х	Х		10
24	NORDIC BLUE	Х	Х	X			1
26	VIKING BLUE	Х	Х.	х			1
42	PALM GREEN	X	Х			Х	1
43	LIME GREEN	Х	Х			Х	1
49	ANTIQUE JADE	Х	Х		х	Х	
53	SATURN GOLD	X	х		х		1
61	SANDALWOOD	X	Х		х	Х	
62	BITTERSWEET	х	х				
67	STENNA	Х	Х		X		
68	SABLE BROWN	Х			Х		
75	MATADOR RED	Х	Х				
78	ANTIQUE BRIAR	х	X		х		

### NOTES:

- PAINT STRIPES ARE STANDARD EQUIPMENT ON 4-4-2 MODELS. OPTIONAL EQUIPMENT ON CUTLASS SUPREME (57 & 67 STYLES), CUTLASS "S" (77 & 87 STYLES) AND CUTLASS (3287) MODELS.
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STRIPE	EXTERIOR (LOWER BODY COLOR)
A-WHITE	19, 26, 49, 67, 68, 78
8-BLACK	11, 13, 24, 42, 43, 53, 61, 62, 75

OLDSMOBILE PRODUCT INFORMATION MANUAL

1971

CHART - PAINT & TRIM SPECIFICATIONS

TITLE

SYM

# OLDSMOBILE DIVISION GONERA MOTORS CORPORATION

### MISCELLANEOUS TRIM PARTS

CONSOLES: (OLDS 1. B.M. CODE 4)

TRIM COLOR	PAINTED BODY	MADRID GRAIN MAP CASE APPLIQUE (VINYL LAMINATE)
BLACK OR WHITE	BLACK, W25A-848	BLACK, 3200-T
JADE GREEN	DK, JADE, W25A-4108	DK. JADE, 5518-T
BLUE	DK. BLUE, W25A-4106	DK, BLUE, 5506-T
SIENNA	DK, S1ENNA, W25A-4134	DK. STENNA, 5512-T

AUXILIARY FLOOR MATS: (OLDS 1, B,M, CODE 4)

COLOR	TRIM COLOR USAGE	
BLACK	BLACK, WHITE	
DK. JADE	JADE GREEN	
DK. BLUE	BLUE	
DK. SIENNA	SIENNA	
DK. BEIGE	SANDALWOOD	

TRUNK TRIM: (OLDS 1, B, M, CODE 5)

TRUNK LINING	TRUNK (K,B,) BOARD	USAGE
TURQ./BLACK NON-WOVEN RAYON ON FOAM (1-T-1769)	TURQ./BLACK RANDOM PRINT (967-T-4269)	ALL MODELS

SEAT/SHOULDER BELTS - STANDARD TYPE: (OLDS 1, B, M, CODE 7)

WEBBING	RETRACTOR	BUCKLE	TRIM COLOR	
COLOR	COLOR	COLOR	USAGE	
BLACK	BLACK	BLACK	ALL TRIMS	

SEAT/SHOULDER BELTS - DELUXE TYPE: (OLDS 1.B.M. CODE 7)

WEBBING COLOR	RETRACTOR COLOR	BUCKLE FINISH	TRIM COLOR USAGE	
BLACK	BLACK	SATIN/BRITE	BLACK, WHITE	
DK. JADE	DK. JADE	SATIN/BRITE	JADE GREEN	
DK. BLUE	DK, BLUE	SATIN/BRITE	BLUE	
DK. SIENNA	DK. SIENNA	SATIN/BRITE	SIENNA	
MED, BEIGE	MED, BEIGE	SATIN/BRITE	SANDALWOOD	

**(A)** 

MISCELLANEOUS PARTS REQUIREMENTS

THE PARTS LISTED BELOW ARE SPECIFIED IN THE COLORS INDICATED. (REFER TO SHEET 3 FOR SPECIFIC TRIM COMBINATION NUMBERS).

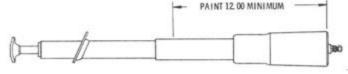
COLUMN 1 COLUMN 2 WINDOW FRAMES (W25A) UPPER INSTRUMENT PANEL (WOA) - OLDS IBM CODE 1 CENTER PILLARS (POLYPROPYLENE) F.V. I. N. TRIM PLATE (WOA) - OLDS 1BM CODE 1 STATION WAGON REAR SPEAKER GRILLE (W25DE) SAFETY PAD (WOA) - OLDS 1BM CODE 1 CONTROL PANEL (W25A) - OLDS 1BM CODE 8 GLOVE BOX DOOR (W25A) - OLDS 1BM CODE 8 ASH TRAY DOOR (W25A) - OLDS 1BM CODE 8 RADIO HOLE COVER (W25A) - OLDS 1BM CODE 8 (C) LOWER INSTRUMENT PANEL (WOA) - OLDS 1BM CODE 2 COVER - STEERING COLUMN (WOA) - OLDS 1BM CODE 2 STEREO CASE (WOA) - OLDS IBM CODE 2 STEREO CASE PAD (VINYL PAINT WOA) - OLDS TRIM COLORS IBM CODE 2 PACKAGE SHELF (WOA) LOWER A/C VALANCE PANEL (WOA) - OLDS IBM CODE 2 WINDSHIELD PILLARS (W25DE) STEERING COLUMN (W25A) - OLDS 1BM CODE 3 JACKET - STEERING COLUMN (W25A) - OLDS 1BM CODE 3 TURN SIGNAL HOUSING (W25A) - OLDS 18M CODE 3 STANDARD STEERING WHEEL (PLASTIC) - OLDS 1BM CODE 3 DELUXE STEERING WHEEL (PLASTIC) - OLDS IBM CODE 3 STEERING WHEEL PADS (MOLDED VINYL) - OLDS IBM CODE 3 SPORT STEERING WHEEL E HUB ASM (W25A) - OLDS 1BM CODE 3 BLACK W-848 BLACK W-848 DK, JADE W-4108 JADE GREEN DK. JADE W-4108 DK. BLUE W-4106 DK. BLUE W-4106 IVORY W-3988 BLACK W-848 WHITE DK, SIENNA W-4134 DK. SIENNA W-4134 STENNA

CLUSTER APPLIQUE: VINYL CLAD STEEL, "ROSEWOOD" (3M, 7-527-XA) STANDARD EQUIPMENT ON ALL MODELS.

SANDALWOOD

DK. BEIGE W-4110

LOWER INSTRUMENT PANEL APPLIQUES: VINYL CLAD STEEL, "ROSEWOOD" (3M, 7-527-XA) STANDARD EQUIPMENT ON 4200, 4400 & 4800 MODELS. OPTIONAL EQUIPMENT ON ALL OTHER MODELS.



LT. SANDALWOOD W-3989

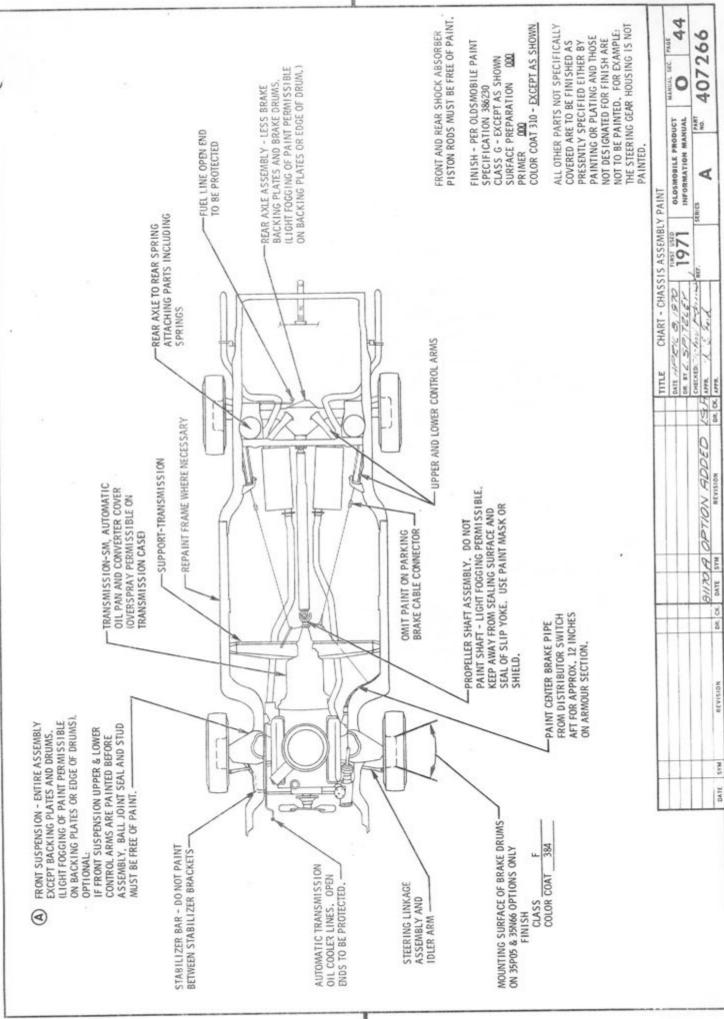
43 0 PRODUCT MAMBUAL OLDSMOBILE P CHART - PAINT & TRIM SPECIFICATIONS ⋖ 7850 19

S.

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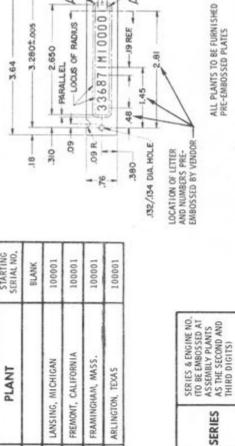
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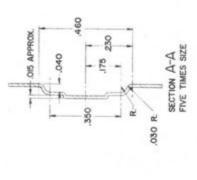
## OLDSMOBILE DIVISION GENERAL WOTONS COMPOSATION

NO.	MODEL YEAR & PLANT IDENTITY	PLANT	STARTING SERIAL NO.
*1385614	NONE		BLANK
408540	1 M	LANSING, MICHIGAN	100001
408541	1.2	FREMONT, CALIFORNIA	100001
408542	16	FRAMINGHAM, MASS.	100001
409189	8-	ARLINGTON, TEXAS	100001



.060 R.

d



TO BE EMBOS SED BY VENDOR

.132/134 X .28! SLOT

D

	PLANT NUMBE NUMBE AS INSTRUCTED ON PURCHASE ORDER. SERIAL MIMBER TO BE IN CONSECUTIVE ORDER
--	---

34200 34400

CUTLASS SUPREME

4-4-2 V-8 ENGINE

CUTLASS V-8 ENGINE CUTLASS L-6 ENGINE

34800

CUSTOM VISTA-CRUISER

31 35 35 36 42 44 90

33100 33200 33500 33600

F-85 V-8 ENGINE F-85 L-6 ENGINE

NAME

PLANT SEQUENTIAL STATION WAGGN - 2-SEAT NUMBER HARDTOP COUPE (4200)	ION WAGON - 2-SEAT	-
SEQUENTIAL ER AR		%
SEQUENTIAL ER AR	JTOP SEDAN	39
AR .	STATION WAGON - 2-SEAT (EXTENDED)	*
A8	TOP COUPE (4200)	57
	STATION WAGON - 3-SEAT (EXTENDED)	8
CONVERTIBLE	CONVERTIBLE	67
WGINE TYPE 4-DOOR SEDAN	OR SEDAN	69
RIES © CLUB COUPE	COUPE	11
ISTONAL CODE (B) HARDTOP COUPE (EXC., 4200)	TOP COUPE (EXC., 4200)	87

SHAPE MANDATORY ON THESE LETTERS AND NUMBERS ABCDEFGHIJK 234567890 LMNOPORST UVWXYZ &

© FOR DETAIL 1971 SERIES & BODY STYLE DESIGNATIONS SEE ADVANCE ENGINEERING ORDER #71-13.

STEEL - SAE 1008-1010 .014 STOCK MATERIAL

- DIVISIONAL CODE

PRODUCTION SAMPLE TO BE APPROVED BY PRODUCT ENGINEERING FOR OLDSMOBILE PARTS.

FINISH

PAINT FLAT BLACK PER G.M. 4350-M, CLASS CD.

★ SHOWN ON BUTCK DRAWING 1236725

		MANUAL SEC. PROC	07	)	ANDERZO	400000
FICATION NUMBER PLATE	- 1	OLDSMOBILE PRODUCT	IMPROPRATION MANEES	The second second second	SCRILS A NO.	A
HICLE IDENTIF		MISST USED	1071	1111	REF.	
TITLE CHART - VE		11/8/10	2 - 1 DR. W. C. S.P. 772/EY	31 M CHECKED / A	S. C. MARIE	DR. CK. APPR.
11	NOTA DODAD &	あいらしつしてい マンノンクラ	W3 200 30 30 30 30 30 30 30 30 30 30 30 30 3	RESI REMOVED	7 03000 68/606	REVISION
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						DATE SYM

## VEHICLE IDENTIFICATION NUMBER

ON EMBOSSED PLATE LOCATED ON THE BODY LEFT HAND UPPER INSTRUMENT PANEL. SEE SECTION "O", CHART 408539, PAGE 20, FOR VEHICLE PLATE STARTING SERIAL NUMBERS.

### ENGINE UNIT NUMBER: (FOR MANUFACTURING AND SERVICE USE) N

V-8 ENGINES

THE ENGINE CODE TAPE IS INSTALLED DIRECTLY ABOVE THE ENGINE NUMBER. THE COMPLETE ENGINE NUMBER SHALL CONSIST OF THE UNIT NUMBER IS STAMPED ON THE ENGINE OIL FILL TUBE. ENGINE CODE FOLLOWED BY THE SEVEN DIGIT NUMBER.

STARTING ENGINE UNIT NUMBERS: SEE SECTION 6-1, CHART 408719, PAGE 80 OA1000001 EXAMPLE.

L-6 ENGINES:

THERE IS NO L-6 ENGINE UNIT NUMBER. A DATE CODE IS STAMPED ON A PAD ON THE RIGHT HAND SIDE OF THE CYLINDER BLOCK TO THE REAR OF THE DISTRIBUTOR

MONTH AND THE SECOND TWO (2) DIGITS DESIGNATE THE DAY THE UNIT WAS PRODUCED (0204 - FEBRUARY 4, 1112 - NOVEMBER 12). THE LAST TWO (2) LETTERS DESIGNATE THE "P" WILL DESIGNATE FLINT MOTOR PLANT, THE FIRST TWO (2) DIGITS DESIGNATE THE EXAMPLES: F0204VF, F1112VB

VF - AUTO. TRANSMISSION WITH C60 OR Y72 VB - SMT WITH C60 OR Y72

TRANSMISSION UNIT NUMBER: (FOR MANUFACTURING AND SERVICE USE) mi

MANUAL TRANSMISSION

DEPENDING ON THE TYPE OF 3-SPEED OR 4-SPEED MANUAL TRANSMISSION, THE DATE CODE AND SERIAL NUMBER WILL BE AS FOLLOWS:

EXAMPLE. SISO5 (S = STD, 3-SPEED MANUAL, 1 = 1971, S = NOVEMBER, 05 = 5TH DAY) HICLI (H = M14.3-SPEED H.D., 1 = 1971, C = MARCH, 11 = 11TH DAY) 3-SPEED MANUAL - DATE CODE STAMPED ON RIGHT REAR OF CASE.

MONTH CODES FOR THE ABOVE ARE AS FOLLOWS:

R - OCTOBER S - NOVEMBER P = SEPTEMBER T - DECEMBER M = AUGUST K - JULY H - JUNE E - MAY B - FEBRUARY A - JANUARY C - MARCH D - APRIL

1" HIGH CODE LETTERS TO ALSO APPEAR ON THE R. H. SIDE OF THE CASE.

EXAMPLE. RIR07A OR B (R = M20 OR M21 4-SPEED MANUAL, 1 = 1971, R = OCTOBER, 4-SPEED MANUAL - DATE CODE STAMPED ON THE REAR R. H. SIDE OF CASE. 07 - 7TH DAY, A - M20 OR B - M21)

P1P09C (P = H. D. 4-SPEED, 1 = 1971, P = SEPTEMBER, 09 = 9TH DAY, C = M22 H. D. 4-SPEED MANUAL)

TURBO HYDRA-MATIC 350 TRANSMISSION YEAR, MODEL AND DATE CODE INFORMATION IS STAMPED INFORMATION CONSISTS OF TWO DIGITS FOR THE MODEL YEAR, TWO LETTERS FOR THE MODEL CODE, THREE DIGITS TO INDICATE THE DAY OF PRODUCTION THAT THE TRANSMISSION WAS BUILT AND N ON THE BAND SERVO COVER WHICH IS LOCATED ON THE R. H. SIDE OF THE TRANSMISSION. THIS OR D TO INDICATE NIGHT OR DAY SHIFT.

TURBO HYDRA-MATIC 400 TRANSMISSION SERIAL NUMBER IS STAMPED ON A PLATE LOCATED ON THE RIGHT HAND SIDE OF THE CONVERTER HOUSING.

EXAMPLES: 710G1001, 710L1001, ETC.

FOR MODEL CODE AND TRANSMISSION USAGE, SEE SECTION "7", CHART 408834, PAGE 98.

REAR AXLE ASSEMBLY NUMBERS: (FOR MANUFACTURING AND SERVICE USE) Ą

THE FOLLOWING IS STAMPED ON THE FRONT OF THE R. H. AXLE TUBE ADJACENT TO THE CARRIER:

LETTER TO INDICATE MANUFACTURER (0 - OLDSMOBILE, B - BUICK, C - CHEVROLET.

A. RATIO CODE - SEE SECTION 4, CHART 407593, PAGE 93, FOR RATIOS AND CODES.

P = PONTIAC, K - MCKINNON).

NUMBER INDICATING THE DAY OF THE YEAR BUILT (1 TO 366).

### PROTECTIVE NUMBERS;

A. THE LAST EIGHT (8) SYMBOLS OF THE VEHICLE NUMBERS ARE STAMPED AT SEVERAL LOCATIONS ON EVERY CAR

LOCATIONS OF THIS NUMBER MAY BE OBTAINED BY CONTACTING EITHER OF THE FOLLOWING PRODUCTION MANAGER OR STANDARDS ENGINEER LANSING, MICHIGAN OFFICES:

MUST BE STAMPED WITH A DERIVATIVE OF THE VEHICLE IDENTIFICATION NUMBER. THIS NUMBER OMITS THE SERIES AND BODY STYLE FROM THE VEHICLE IDENTIFICATION NUMBER AS FOLLOWS: IN ADDITION TO THESE CONFIDENTIAL NUMBERS, EACH VEHICLE ENGINE AND TRANSMISSION 8

ENGINE AND TRANSMISSION PROTECTIVE NUMBER - 31M100001 VEHICLE IDENTIFICATION NUMBER - 336691M100001

SEE SECTION "0", CHART 407266-7-8, PAGE 118, FOR LOCATION OF EACH COMPONENT

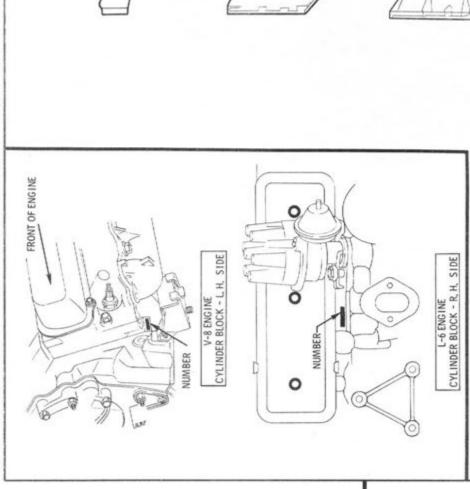
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	MOBILE PRODUCT			PART	MO.		
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MANUAL SEC. PAGE

407266



EACH VEHICLE ENGINE AND TRANSMISSION MUST BE STAMPED WITH A DERIVATIVE OF THE VEHICLE IDENTIFICATION NUMBER, THIS NUMBER OMITS THE SERIES AND BODY STYLE AS FOLLOWS:

ENGINE & TRANSMISSION PROTECTIVE NUMBER - 31M700001 VEHICLE IDENTIFICATION NUMBER - 396571M700001 SEE PAGE 22 FOR ADDITIONAL INFORMATION. THE FOLLOWING REPAIR PROCEDURE WILL APPLY TO THE ABOVE STAMPED NUMBERS: "WHEN NO MORE THAN TWO (2) OF THE NINE CHARACTERS ARE INCORRECT IT WILL BE NUMBER ABOVE OR BELOW THE ORIGINAL. IN THOSE CASES WHERE SPACE DOES NOT PERMIT OBLITERATION AND RESTAMP, ABOVE OR BELOW, THE ENTIRE NUMBER NUMBER IS TO BE OBLITERATED WITH AN "X" STAMP AND RESTAMP THE CORRECT STAMP AND RESTAMP THE CORRECT CHARACTERIS) ABOVE OR BELOW. IN THOSE PERMISSIBLE TO OBLITERATE ONLY THE INCORRECT CHARACTER(S) WITH AN "X" INSTANCES WHERE THREE (3) OR MORE CHARACTERS ARE ERRONEOUS THE ENTIRE IS TO BE GROUND OFF AND RESTAMPED".

A-B-C-E "407266-7-8

8

PROTECTIVE NUMBER STAMPING - ENGINE AND TRANSMISSION

OLDSMOBILE PRODUCT INFORMATION MANUAL

1971

DATE FEBRUARY 10, 1920

OF TRANSMISSION AT LOCATION SHOWN

CHECKED/PS

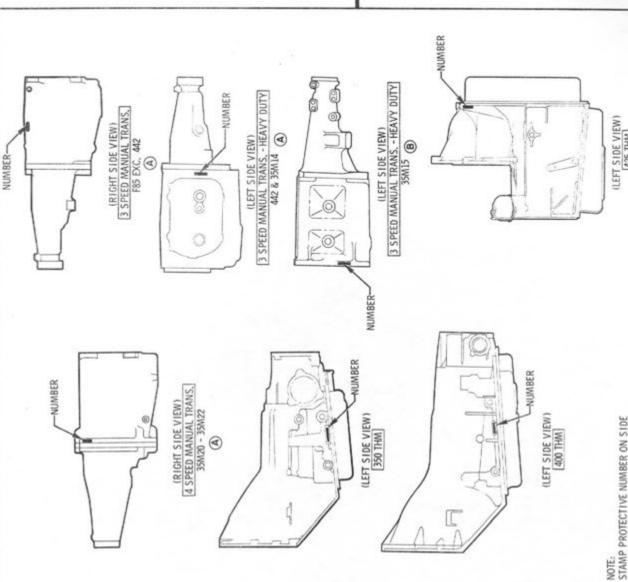
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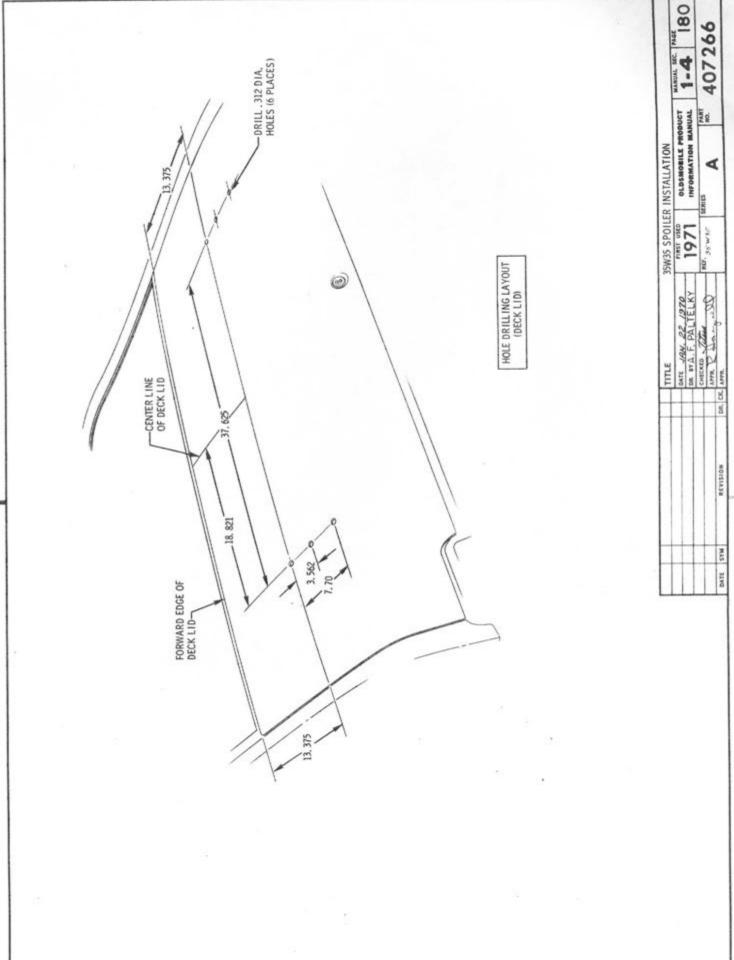
0.28:70 B MIS TRANS. ADDEC

DR. BY A. TITLE

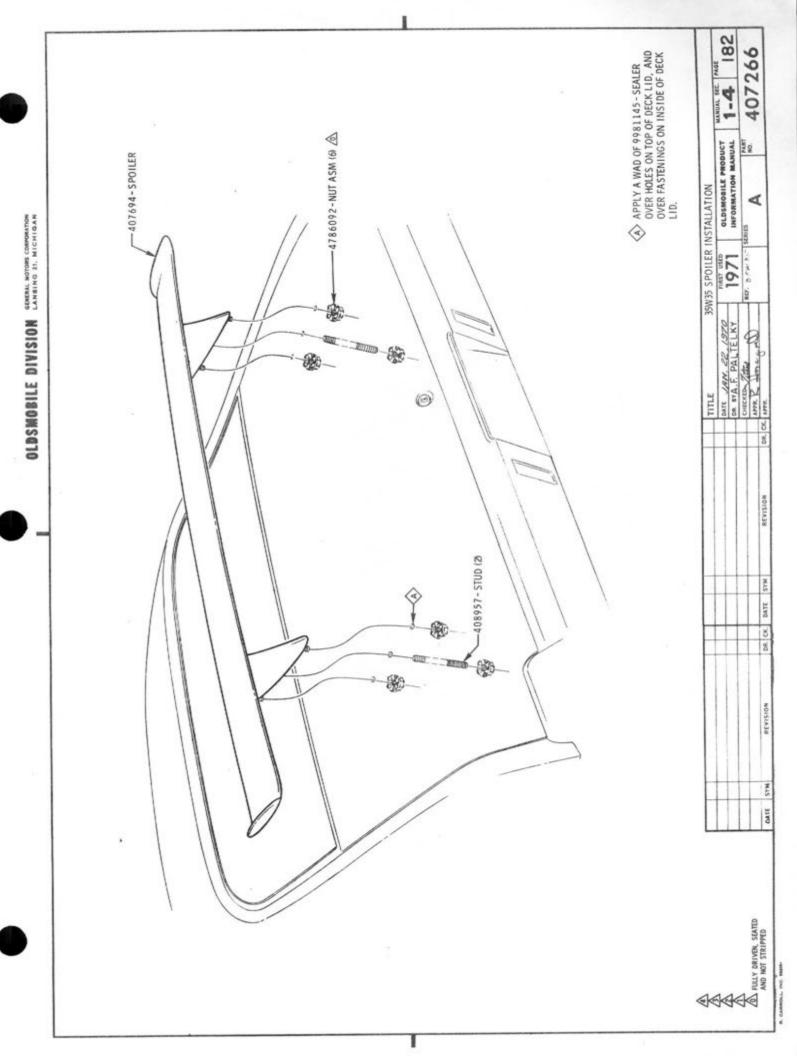
TORONADO (A)

425 THM





OLDSMOBILE DIVISION SERENAL MOTORS CORPORATION



407266

NO.

Ø

NO. BANKS

DR. CK.

REVISION

DATE SYM

REVISION

DATE

OLDSMOBILE DIVISION GRADAL MOTORS CORPORATION

R. CAMPOLL, INC. SIBBI-



TYPING REQUIREMENTS FOR RETAIL PRICE LABEL KEELOX 41-75 (BLACK) OFFSET SILK RIBBON (FOR TYPEWRITERS)

RIBBON MUST BE REPLACED AS SOON AS IT KEELOX 41-78 (BLACK) OFFSET SILK RIBBON (FOR I. B. M. TYPE TABULATING MACHINES) STARTS TO LOSE ITS ORIGINAL DARKNESS. IT IS ESSENTIAL THAT THE TYPING REQUIREMENTS
BE STRICTLY ADHERED TO. IF THE "KEELOX"
RIBBONS SPECIFIED ARE NOT USED, THERE IS THE POSSIBILITY THAT THE TYPED LETTERS WILL FADE OUT WHEN SUBJECTED TO SUNLIGHT.

# METHOD OF APPLICATION:

—RETAIL PRICE LABEL (OLDS FORM 677)
(A) 9428351-"FOR EXPORT ONLY" LABEL (971778 - 98178)

TWO DOOR MODELS

MACHINE SO THAT THE FACE (ADHESIVE) SIDE IS MACHINE CONTAINING WATER INSTEAD OF GLUE MOISTENED. THEN AFFIX LABEL INSIDE OF L.H. THE LABELS ARE TO BE PASSED THROUGH THE WET LABEL, USING A POTDEVIN OR SIMILAR REAR SIDE WINDOW IN POSITIONS SHOWN.

GLASS, A SQUEEGE SHOULD BE USED TO REMOVE AFTER LABEL IS ATTACHED TO THE INSIDE OF THE ALL AIR POCKETS.

FOUR DOOR MODELS

RETAIL PRICE LABEL (OLDS FORM 677) (A) 9428351-"FOR EXPORT ONLY" LABEL (97V78 - 98V78)

STATION WAGON MODELS

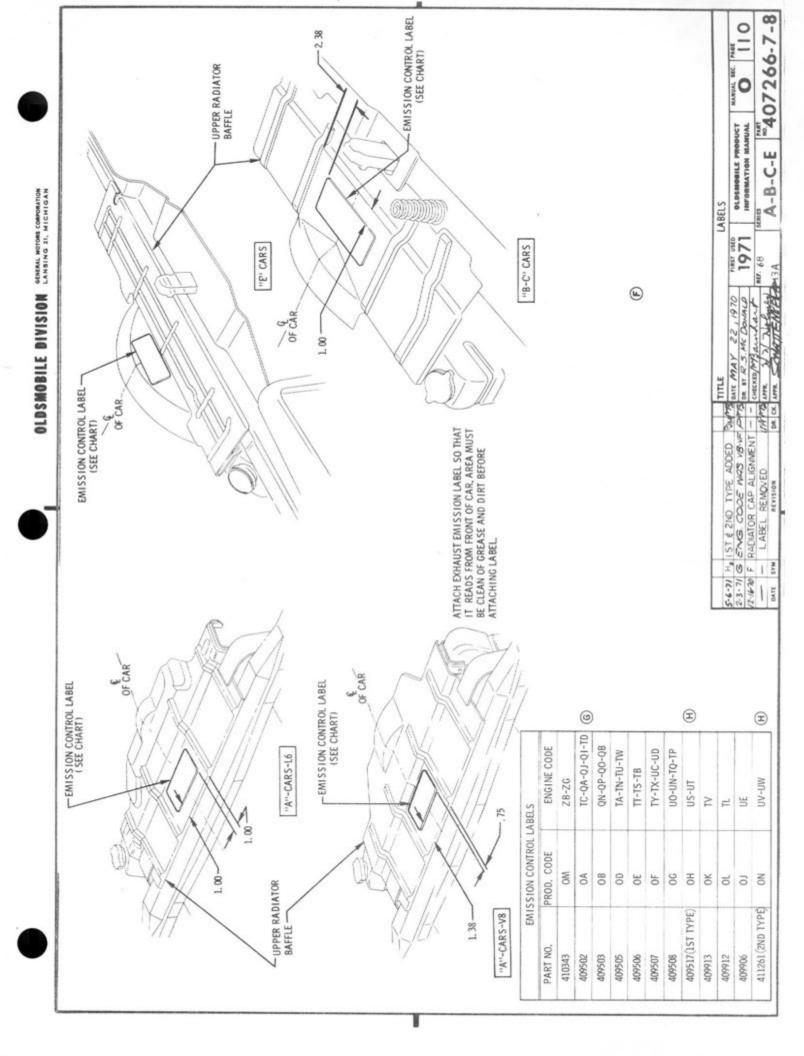
410300 - LABEL - EXHAUST EMISSION □ CALIFORNIA CARS ONLY: -

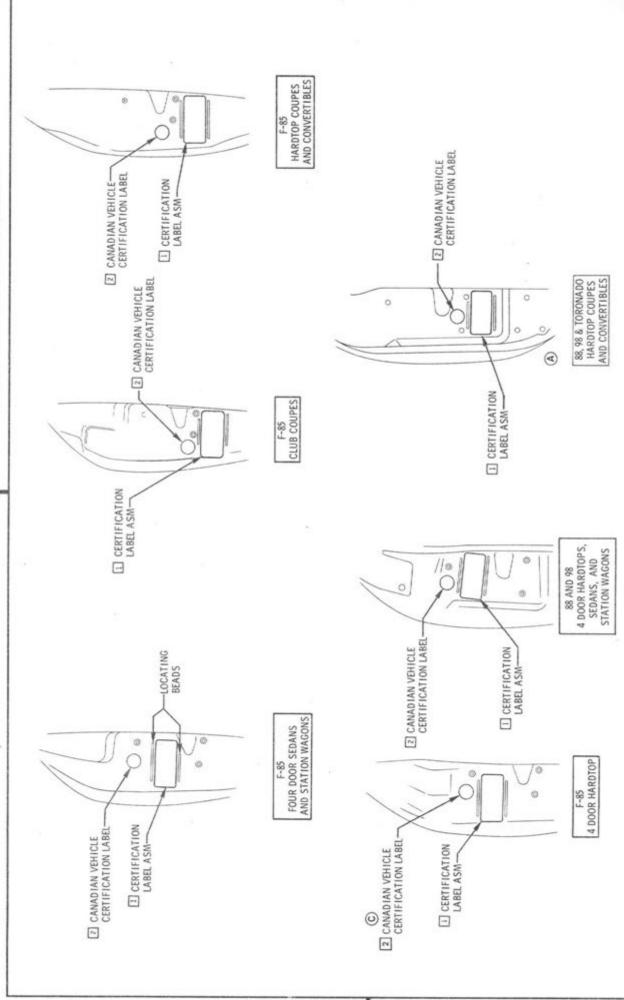
410301 - LABEL - EXHAUST EMISSION -250 CU, IN, ENGINE 350 CU, IN, ENGINE (B)

- EXHAUST EMISSION 455 CU, IN, ENGINE 410302 - LABEL

(LABELS ARE PRESSURE SENSITIVE AND ARE APPLIED TO INSIDE SURFACE OF WINDOWN

108 407266 C OLDSMOBILE PRODUCT INFORMATION MANUAL PART NO. 4 LABEL LOCATIONS 97V78-1A2E 1971 DR BY A. L. MASON APPR. TITLE BASTO B LALL SAN LANT IS AUTEULT, DT ATT TO ALL SALESSO, CABBA RELEASED DT ANT SYN DR. CK. REVISION SYM DATE





\*407266-7-8 4 0 OLDSMOBILE PROBUCT INFORMATION MANUAL A-B-C-E CERTIFICATION LABEL 10 5773618 1971 DATE JAN, BB. 1970
DR. BY O. R. HUSCHKE
CHICKED JANA
TANT. H. SALL TITLE A DT 11-570 B 736 762 - 1ABEL ABBED M. TO 4-1-70 A VIEW ADDED ANT SYN REVISION OR GC 13.70 C LABEL RELOCATED

LABELS TO BE LOCATED ON REAR SURFACE OF L, H, FRONT DOOR

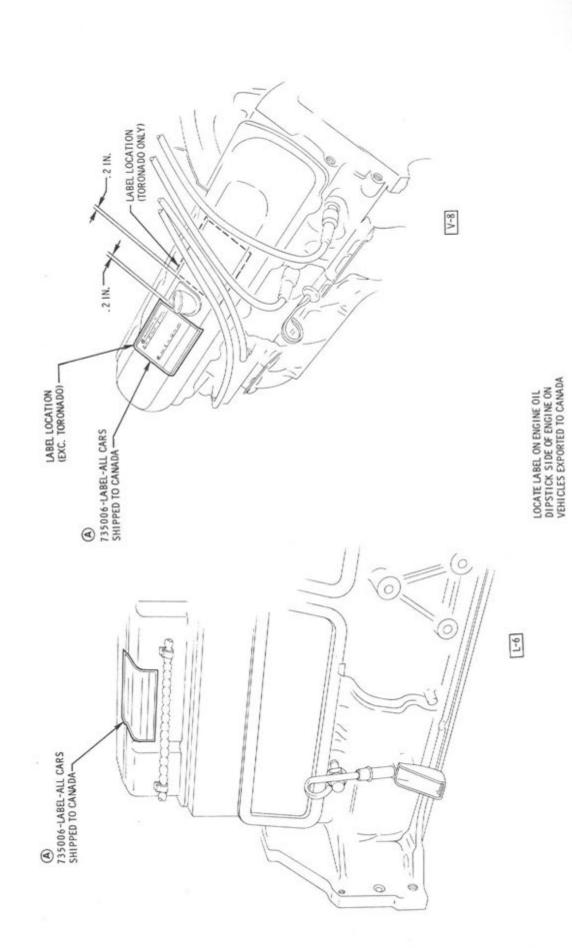
2 736762-LABEL (CANADIAN CARS ONLY)

(8)

3983908 - OVERLAY - VEHICLE CERTIFICATION (EXC. 98V78) (SEE PAGE 108 FOR 98V78 LABEL)

CERTIFICATION LABEL ASM CONSISTS OF: 3975433-LABEL - VEHICLE CERTIFICATION (EXC., 98V78)

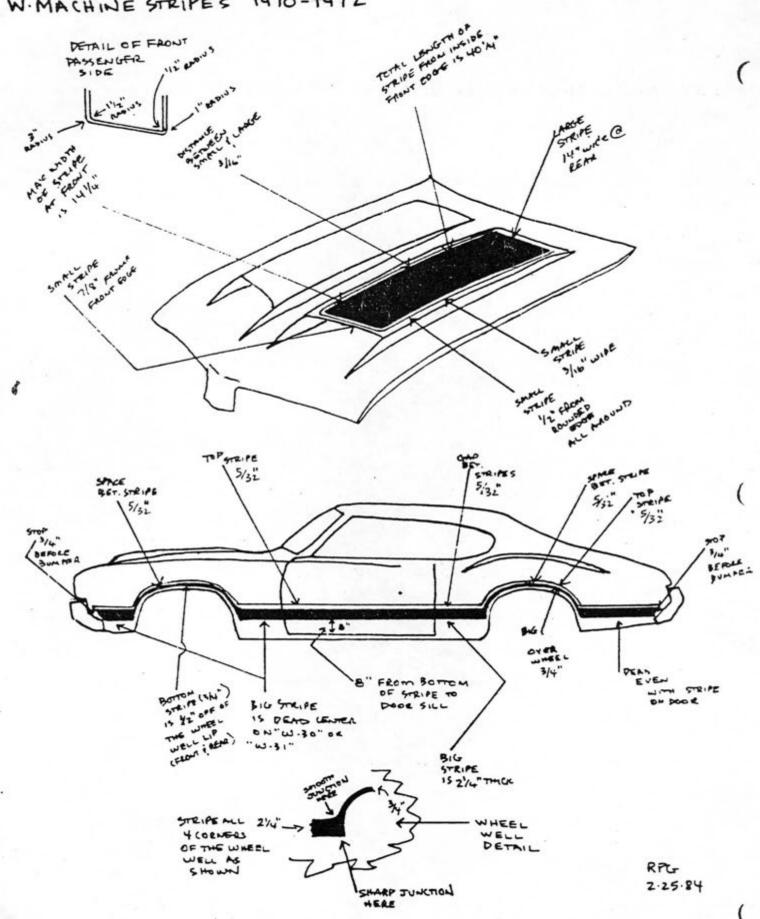




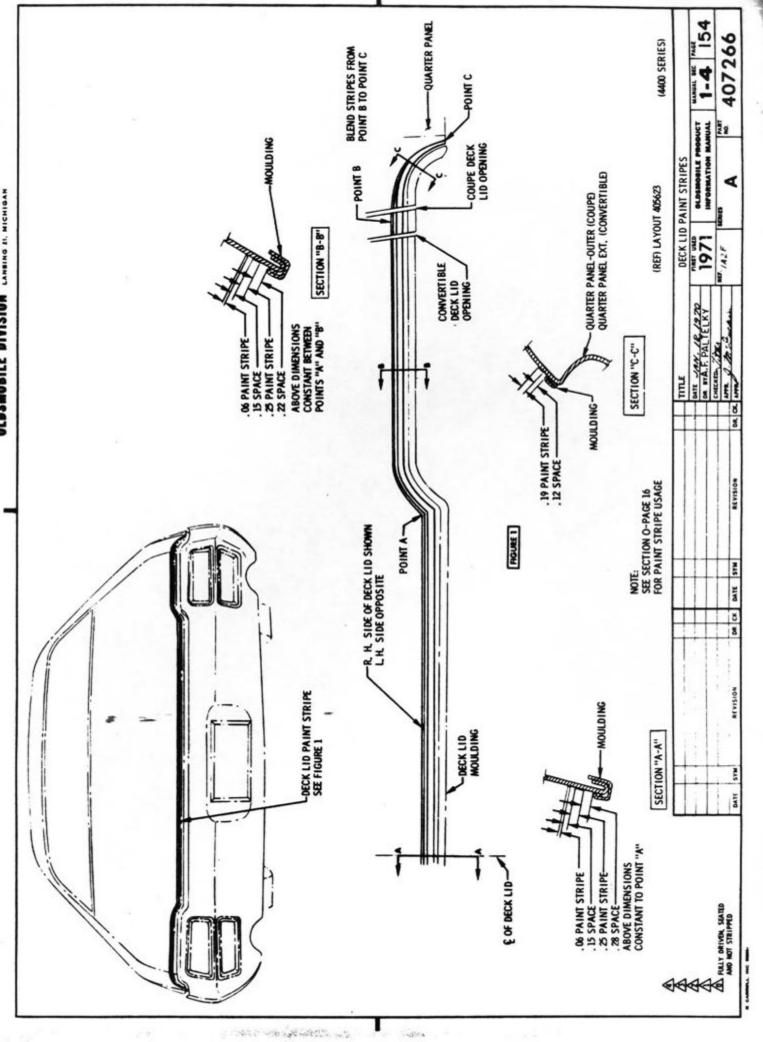
\*407266-7-8 O SEC. PAGE LABEL - RECOMMENDED OIL CHANGE (CANADIAN) OLDSMOBILE PRODUCT INFORMATION MANUAL A-B-C-E 94Z46. 1971 DATE MARCH 6, 1970 CHECKED / MY DR. BY B. TITLE 4-7-70 A2 PART NUMBER RELEASED B TE APPR. DR. CK. SYM DATE

9

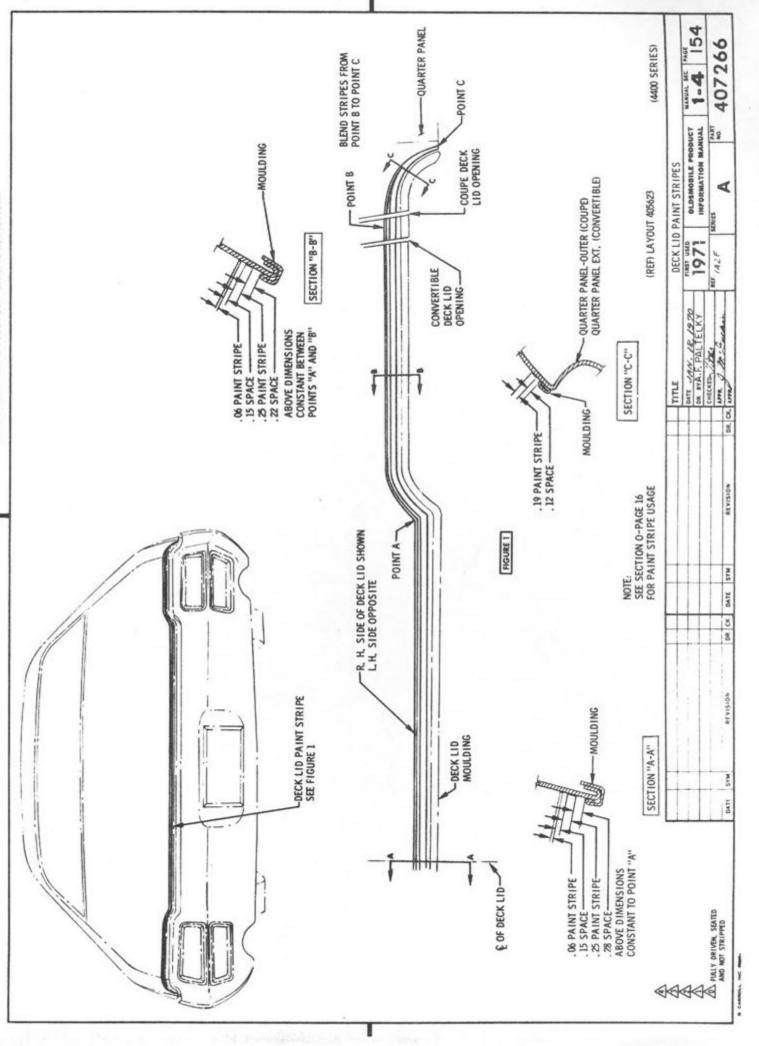
AND NOT STRIPPED

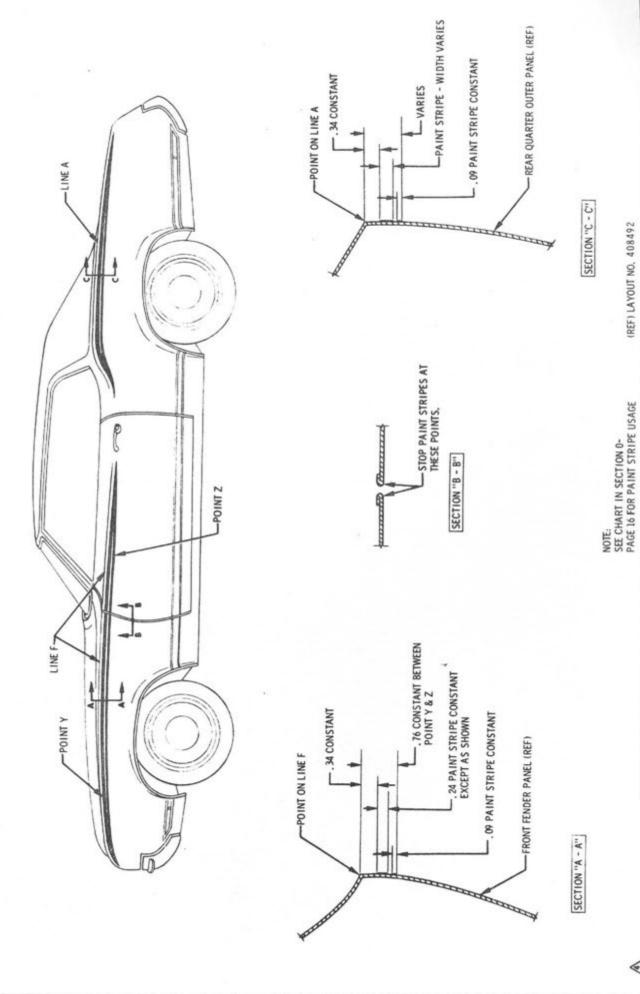


PLEASE NOTE A CORRECTION IN THE TOP STRIPE FOR THE STRIPE INSTRUCTIONS ISSUED PRIOR TO THIS!! TOP STRIPE IS 5/32" NOT 1/4" AS WAS PREVIOUSLY SHOWN



OLDSMOBILE DIVISION CANELLA MOTHERAN



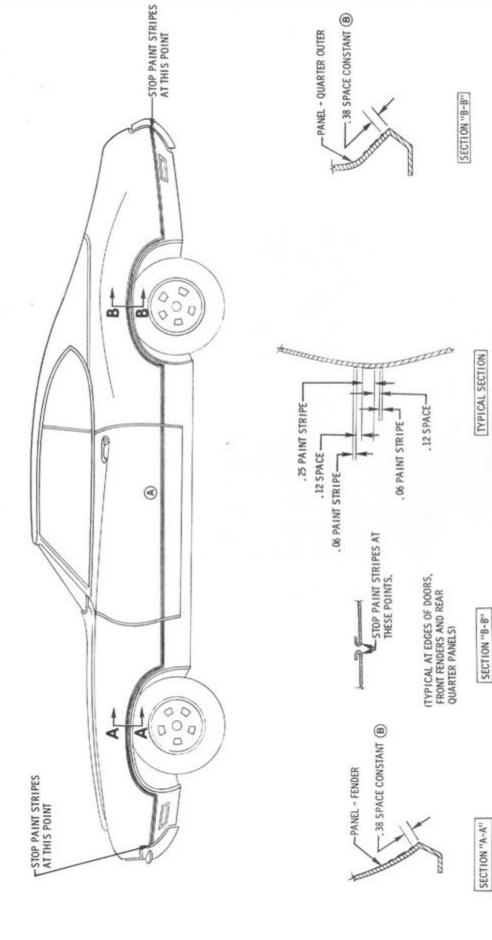


(REF) LAYOUT NO. 408492

BODY SIDE PAINT STRIPES (35Y70)	FIRST USED OLDSMOBILE PROBUCT	1971 инговнатион манила.	BART ATBIEST	35770 A NO.	
TITLE	JAN. 12. 1970	MAR PALTELKY	ECKED TAKES	m. John 5 A/ clare	m /
-	DAT	8	3	4	APPR.
Ī	DAT	5	5	AP	DR CK AP
-	DAT	60	90	AP	REVISION DR. CK. AP
-	DAT	40	10	AP	DR CK.

4-4 158

407266



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(B) (R.EF.) LAYOUT NO. 409218

BODY SIDE PAINT STRIPES (4400)

TITLE

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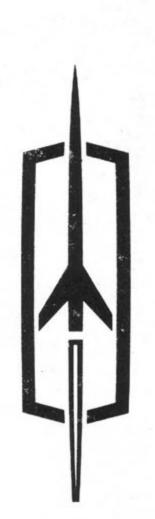
NOTE: SEE CHART IN SECTION O-PAGE 16 FOR PAINT STRIPE USAGE

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SYM DATE

# 1971 OLDSMOBILE



F85 Vista Cruiser Eutlass 442



DELTA CUSTOM

Custom Cruiser Delta 88 Porte

Ninety Eight

CHASSIS TORONADO SERVICE MANUAL

# GENERAL INFORMATION AND PERIODIC MAINTENANCE

#### ALL SERIES

#### CONTENTS OF SECTION O

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#### IDENTIFICATION

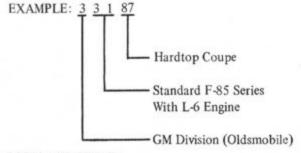
#### MODEL

A five digit number, called the car series and body style designation number, identifies any car as to series and style. Reading from left to right, the digits represent the following:

The first digit indicates the General Motors Division.

The second and third digits are Car Series Identification. The third digit also is used to designate the L-6 or V-8 engine (odd numbers indciate L-6 and even, V-8 engine).

The fourth and fifth digits are body style designation.



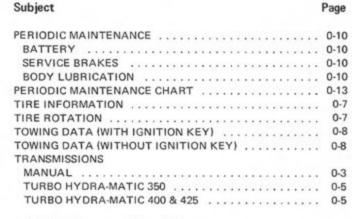
#### BODY AND STYLE

The body and style numbers are stamped on a plate that is mounted on the left upper cowl. (Fig. 0-1) On Toronado, the plate is mounted on the right side.

Information on this plate shows:

- 1. Style Number
- 2. Body Number
- 3. Trim Number
- 4. Paint Number (Color Specification)
- 5. Time Built Code

All Fisher Body numbers are prefixed by letters indicating the plant at which the body was assembled.



F-85 bodies are coded as follows:

BF - Fremont LAN - Lansing FRA - Framingham Arlington

All 88 series are coded as follows:

BL - Linden LAN - Lansing

BK - Kansas City

All 98 series are coded as follows: LAN - Lansing, BL -

All Toronado Series will be assembled at Lansing, Michigan and have code letters "FWD" for Body Unit Number(s) prefix.

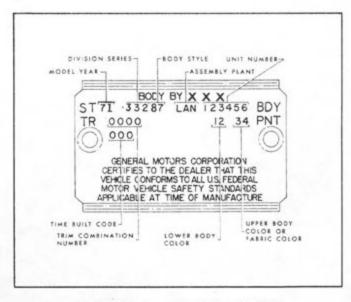


Fig. 0-1-Body and Style Number Plate

#### 1971 MODEL DESIGNATION

SERIES	BODY DESCRIPTION OR NAME	BODY STYLE	BODY TYPE	CHAS DESIGN	PATRICIA (1997)	SALES SCHED CO	ULING
F-85 33100 (L-6) 33200 (V-8)	Town Sedan	69	A	L-6 33169	V-8 33269	L-6 3169	V-8 3269
Cutlass 33100 (L-6) 33200 (V-8) 33500 (L-6) 33600 (V-8)	Hardtop Coupe Town Sedan Cruiser (2-Seat)	87 69 36	A	33187 33569 33536	33287 33669 33636	3187 3569 3536	3287 3669 3636
Cutlass S 33500 (L-6) 33600 (V-8)	Sports Coupe Hardtop Coupe	77 87	A	33577 33587	33677 33687	3577 3587	3677 3687
Cutlass Supreme 34200 (V-8)	Hardtop Sedan Hardtop Coupe Convertible	39 57 67	A		34239 34257 34267		4239 4257 4267
442 34400 (V-8)	Convertible Hardtop Coupe	67 87	A		34467 34487		4467 4487
Vista-Cruiser 34800 (V-8)	Two-Seat Three-Seat	56 66	A		34856 34866		4856 4866
Delta 88 35400	Hardtop Sedan Hardtop Coupe Town Sedan	39 57 69	В		35439 35457 35469		5439 5457 5469
Delta 88 Custom 36400	Hardtop Sedan Hardtop Coupe Town Sedan	39 57 69	В		36439 36457 36469		6439 6457 6469
Delta 88 Royale 36600	Hardtop Coupe Convertible	47 67	В		36647 36667		664°
Custom Cruiser 36800	2-Seat 3-Seat	35 45	В		36835 36845		683: 684:
Ninety-Eight 38400	Coupe Sedan	37 39	С		38437 38439		843° 843°
Ninety-Eight 38600	Luxury Coupe Luxury Sedan	37 39	С		38637 38639		863 863
Toronado Custom 39600 39800	Coupe Coupe (Brougham Trim)	57 57	E		39657 39857		965 985

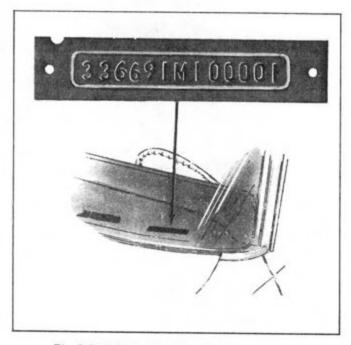


Fig. 0-2-Vehicle Identification Number Plate

#### VEHICLE NUMBER PLATE

The 1971 vehicle identification number plate is located in the left upper instrument panel. The numbers are visible from the outside of the car. (Fig. 0-2) Each unit number is prefixed by a letter and six numbers and have designations as shown in Fig. 0-3.

#### ENGINE

The L-6 Engine has a DATE-CODE stamped on the right side of the engine block, directly to the rear of the distributor. (Fig. 0-4)

The date code consists of a <u>letter</u>, <u>four digits</u> and two letters. The first letter stands for source identification. The first two digits show the month and the second two digits show the day the unit was built. The last two letters show transmission or option usage.

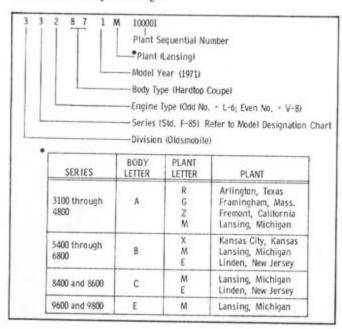


Fig. 0-3-Vehicle Identification Plate Data

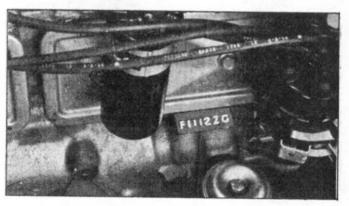
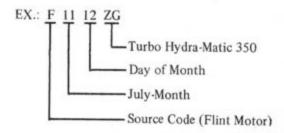


Fig. 0-4-L-6 Engine Unit Number Location



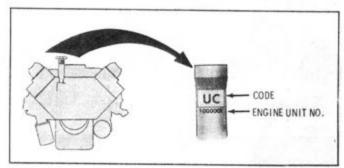


Fig. 0-5-V-8 Engine Number and Code Location

V-8 engines have the code tape installed directly above the engine unit number which is stamped on the engine oil fill tube. (Fig. 0-5) Chart on page 0-4 shows engine usage and identification.

#### TRANSMISSIONS

#### MANUAL

The three speed standard transmission has 1 inch high identification code letters on the right-hand side of case. The three speed heavy duty transmission has 2 inch high identification code letters on the right-hand side of extension housing. Fig. 0-6 shows manual transmission identification.

TYPE	SERIES	CODE R. H. SIDE OF CASE	OPTION
3-Speed (Col. I	3100, 3500 3200, 3600, 4200, 4800 5400, 6400, 6600, 6800	R3 R4 DA	M15
3-Speed (Floor)	4400 Floor Shift 3200, 3600, 42003 (Except Station Wagons);	RM RM	M14
4-Speed	32-4400 (Wide Ratio) 4400 and W-3/3 (Close Ratio)	WT. WO	M20 M22

Fig. 0-6-Manual Transmission Code Letter

#### ENGINE IDENTIFICATION CHART

SERIES	TRANS.	1	CU. IN. BBL. L-6	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	U. IN. BL. -8		U. IN. BL. 8	1000000	U. IN. BL. -8	4	CU. IN. BBL. V-8		5 CU. IN. 4 BBL. 8 (W-30)
3100	SMT	S	ZB						10000			-	(11 50)
3100	AMT	0	ZG.	500						1000			
3200	SMT			S	QI	O(L-74)	QB,QO■		750		The state of the s		
3200	AMT			0	QA,QJ*	O(L-74)	QN,QP*						
3500	SMT	S	ZB	1				7					
3300	AMT	0	ZG								N== 1,1/1-11		
3600	SMT			S	QI	O(L-74)	QB,QO		WAR		7		
3000	AMT			0	QA,QJ*		QN,QP*						
4200	SMT			O(L-65)		S	QB,QO			O(L-32)	TQ,TP*		
4200	AMT			O(L-65)	QA,QJ*	0	QN,QP*			()	- 4,1		
4400	SMT						- / -			S	TU,TNA	0	TS,TB▲
4400	AMT									0	TW,TV*,TA		TT,TL*
4000	SMT			S	QI						- 11,27 ,212		**,**
4800	AMT			0	QA,QJ*			O(L-30)	UC,UD*	O(L-32)	TQ,TP*		
5400	SMT			S	TE			,					
5400	AMT			0	TD,TC*			O(L-30)	UC,UD*	O(L-31)	UN,UO*		
6400	SMT							5	UE	(201)	011,00		
0400	AMT							O(L-30)		O(L-31)	UN,UO*		
020202	SMT				7/10/2003	100000		S	UE				
6600	AMT							Company of the Compan	UC,UD*	O(L-31)	UN,UO*		
6800	SMT							S	UE	0(223)			
	AMT							0	UC,UD*	O(L-31)	UN,UO*		
8400 8600	AMT									S	UN,UO*		
9600 9800	AMT									S	US,UT*		

S - Standard

O - Optional \* - With Air Conditioning

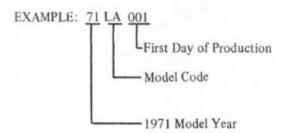
Four Speed SMT
 Two Plate Clutch

#### **ENGINE INFORMATION**

	250 Cu. In. 1 Bbl. L-6	350 Cu. In. 2 Bbl. V-8	350 Cu. In. 4 Bbl. V-8	455 Cu. In. 2 Bbl. V-8	455 Cu. In. 4 Bbl. V-8	455 Cu. In. 4 Bbl. V-8 442	455 Cu. In. 4 Bbl. V-8 Tornaodo
Compression Ratio	8.0:1	8.5:1	8.5:1	8.5:1	8.5:1	8.5:1	8.5:1
Net SAE Horsepower	110 @ 3800	160 @ 4000	180 @ 4000	185 @ 3600	225 @ 3600	270 @ 4400	275 @ 4200
Gross Brake Horsepower	145 @ 4200	.240 @ .4200	260 @ 4600	280 @ 4000	320 @ 4400	340 @ 4600	350 @ 4400
Bore & Stroke	3.87 x 3.53	4.057 x 3.385	4.057 x 3.385	4.125 x 4.250	4.125 x 4.250	4.125 x 4.250	4.125 x 4.250

#### TURBO HYDRA-MATIC 350

Transmission Model and Code Numbers are stamped on the servo cover as shown in Fig. 0-7.



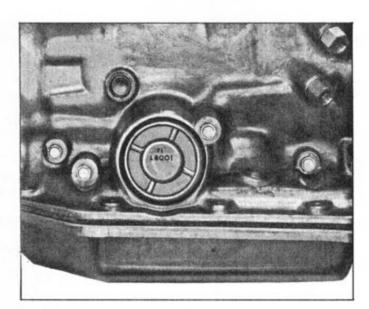


Fig. 0-7-Turbo Hydra-Matic (350) Model Location

TRANSMISSION CODE	SERIES	ENGINE
JE	31, 3500	L-6 1 Bbl.
LA	32, 36, 4200	350 Cu. In.
* LL	5400	350 Cu. In.
** KL	5400	350 Cu. In.

<sup>° 1</sup>st Type °° 2nd Type

Fig 0-8-Turbo Hydra-Matic (350) Usage Chart

#### **TURBO HYDRA-MATIC 400**

The Turbo Hydra-Matic serial number for all series except Toronado is stamped on a plate located on the right side of the case. (Fig. 0-9). The Turbo Hydra-Matic serial number for Toronado series is stamped on a plate located on the left-hand side of the converter housing.

TRANSMISSION CODE	SERIES	ENGINE
00	4200	455 Cu. In. 4 Bbl. L-32
OG	4400	455 Cu. In. 4 Bbl. Exc. W30
OW	4400	455 Cu. In. 4 Bbl. W30
OA	4800	455 Cu. 1n. Exc. L-30 & L-32
- OR	4800	455 Cu. In. 2 Bbl. L-30
OK	4800	455 Cu. In. 4 Bbl. L-32
_ OR	64-8600	455 Cu. In. 2 Bbl. Exc. N-10
OR	5400	455 Cu. In. L-30 & L-31 Exc. N-10
- OK	54-8600	455 Cu. In. With N-10
OJ	96-9800	455 Cu. In.

Fig. 0-8A-Turbo Hydra-Matic (400 & 425) Usage Chart



Fig. 0-9-Turbo-Matic (400 & 425) Serial Number Plate



Fig. 0-10-Axle Code Location (Exc. Toronado)

#### DIFFERENTIAL RATIOS

The differential ratio code letters (1/4" high) are stamped on the right front inboard side of the axle housing tube. (Fig. 0-10). The first two letters designate ratio code and the third the manufacturer and the numbers indicate build date.

Letters, for standard and Anti-Spin differentials, indicating corresponding ratio for each series are shown in chart.

# DIFFERENTIAL IDENTIFICATION

	GEAR	GEAR		CODES AND	RING GEAR SIZE	
	RATIO	TEETH	STD	SIZE	ANTI-SPIN	SIZE
31-4400 Exc. W-30	2:56 2:73 3:08 3:23 3:42	41:16 41:15 40:13 42:13 41:12	R2 SA SR TC SE	8 1/2" WITH 10 BOLT COVER	R3 SB SD SS SH	8 1/2"
31-4400 With W-30	3:42 3:73	41:12 41:11	_		TM TO	WITH 10 BOLT COVER
4800	2:56 2:73 3:08 3:23	41:16 41:15 40:13 42:13	SI TA SM TG		ST TB SN TH	
54-6600 2 Bbl. Exc. H. D. Brakes	2:56 2:73 2:93 3:08	41:16 41:15 41:14 40:13	ND NK — NA		QS QJ	9 3/8" WITH
54-8600 (Exc. 6800) 4 Bbl. Exc. H. D. Brakes	2:73 2:93	41:15 41:14	QP QI	9 3/8'' W ITH	QS QJ	12 BOLT COVER
6800 (Wagon)	{ 2:93 3:42	41:14 41:12	QE QH	12 BOLT COVER	QL QM	
54-8600 (Exc. 6800) With H. D. Brake	2:93	41:14	QU		QV	

MANUFACTURER CODE LETTER "O," "B," "C" OR "K" WILL FOLLOW IDENTIFICATION CODE.

Fig. 10A-Differential Identification Code

#### FINAL DRIVE ASSEMBLY (Differential - 3.07:1)

The date code is stamped on the flange near the right hand spreader hole (Fig. 0-11).

DATE CODE:

The code letter for month and number (s)

for actual date.

EXAMPLE:

M13=Built November 13 (M=11th, letter, I is not used.)

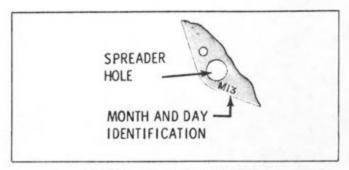


Fig. 0-11-Final Drive Date Code

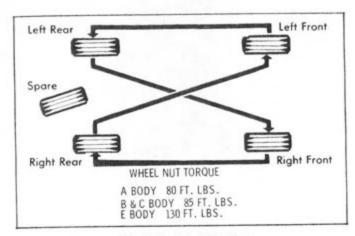


Fig. 0-12—Tire Rotation

#### TIRE ROTATION

To equalize wear, it is recommended that the four road tires be rotated every 6,000 miles, see Fig. 0-12. It is not necessary to rotate the spare. Upon rotation, tire pressures must be adjusted (front and rear) in accordance with the recommendations in the tire inflation pressure table. Also keep tires balanced, the front wheels aligned, and periodically examine tires for unusual wear.

#### TIRE CHART

SERIES	TIRE SIZE	PRESS		TIRE PRESSURE*		
DETTES		Front	Rear	Front	Rear	
F85 and Cutlass 250 Cu. In. (L-6) ALL 350 Cu. In. (V-8) Without Air Conditioning Except Station Wagon	178 x 14 ***G78 x 14 ***G70 x 14	26	28	24	24	
350 Cu. In. (V-8) With Air Conditioning Except Station Wagons 455 Cu. In. (V-8) ALL	G78 x 14 ***G70 x 14	1				
442	G70 x 14					
Cutlass Station Wagon and Vista Cruiser	H78 x 14	24	32	22	26	
Custom Cruiser	L78 x 15	24	32	22	28	
Delta, Delta Custom and Delta Royale	H78 x 15	24	28	24	24	
Ninety Eight	J78 x 15					
Toronado	J78 x 15	28	23	26	21	

<sup>\*</sup>For loadings of five passengers or less (750 lbs. max.)

\*\*\*Optional Tire.

#### TIRE INFORMATION

When the car is driven a few miles, tires warm up causing pressure increase. If tire pressures are checked when tires are warm, they may be up to 6 pounds higher than the pressures shown on the chart.

For continuous high speed operation (over 75 mph) increase tire inflation pressure 4 pounds per square inch over the recommended pressures up to a maximum of 32 pounds per square inch cold for load range B tires. Sustained speeds above 75 mph are not recommended when the 4 pounds per square inch adjustment would require pressures greater than 32 pounds per square inch.

Over inflation at light loads will have an adverse effect on the car ride and tire tread wear pattern. Under inflation will promote heat and abnormal wear.

When towing trailers, the allowable passenger and cargo load must be reduced by an amount equivalent to the trailer tongue load on the trailer hitch.

Vehicles with luggage racks do not have a load limit greater than specified in the vehicle load capacity chart.

Model	Full L	Full Load Capacity Is:					
All Models - Except Station Wagons	1100 Lbs. Total	3 Passengers Front 3 Passengers Rear 200 Lbs. Luggage					
	950 Lbs. Total	Bucket Seats 5 Passengers 200 Lbs. Luggage					
Station Wagon 2 Seat	1200 Lbs. Total	3 Passengers Front 3 Passengers Rear 300 Lbs. Luggage					
Station Wagon 3 Seat	1200 Lbs. Total	3 Passengers Front 3 Passengers Second Seat 2 Passengers Third Seat or 300 Lbs. Luggage					

#### TIRE CHART-EXPORT USE ONLY

SERIES	TIRE	TIR PRESS	77.000	TIRE** PRESSURE	
	SIZE	Front	Rear	Front	Rear
1 85, Cutlass and 442 Except Station Wagons	8.25 x 14	26	28	24	24
Cutlass Station Wagon and Vista Cruiser	8.55 × 14	24	32	22	26
Custom Cruiser Opt, Std.	9.15 x 15 L78 x 15	24	32	22	28
Delta, Delta Custom, Delta Royale and Ninety Eight	8.85 x 15	24	28	24	24
Toronado	8.85 x 15	28	23	26	21

<sup>\*\*</sup>For loadings above five passengers up to vehicle capacity

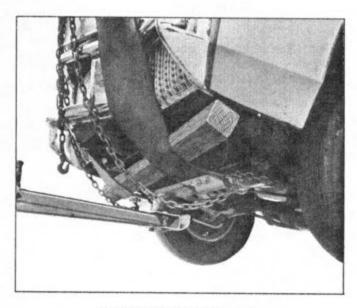


Fig. 0-13-Towing - Toronado



The original equipment tires incorporate built-in tread wear indicators to assist in determining when tires have been worn to the point of needing replacement. These indicators are molded into the bottom of the tread grooves and will appear as 1/2 inch wide bands when tire tread depth becomes 1/16 of an inch. When the indicators appear in two or more adjacent grooves, tire replacement due to tread wear is recommended.

#### TOWING DATA (WITH IGNITION KEY)

It is recommended that the Toronado be towed with the front wheels off the ground. However, the car can be towed with the rear wheels off the ground if damage in the rear wheel area will not permit such towing. In this event, the car may be towed with the rear wheels off the ground by placing the selector lever in the "N" (neutral) position and driving at speeds not to exceed 35 mph for distances up to 50 miles. When towing with the front wheels off the ground, the sling should be 4 feet wide so the straps contact the bumper at the jacking points. A 4x4 about 5 feet long is used between frame and sling so that the bumper is not damaged. (Fig. 0-13.)

#### **ALL OTHERS**

Except when the transmission, propeller shaft or rear axle has become damaged or when the transmission is low on fluid, the car may be towed with the selector lever in the "N" (Neutral) position at speeds up to 35 mph, for distances up to 50 miles. For higher speeds, longer distances, or if the transmission has become damaged or has lost fluid, it is recommended that the car be towed with the rear wheels off the ground or the propeller shaft disconnected at the differ-

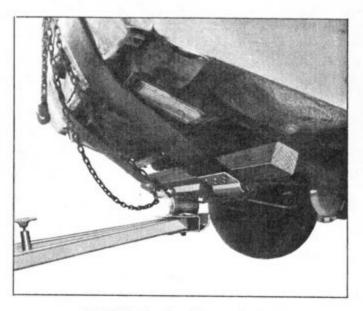


Fig. 0-14-Towing - Custom Cruiser

ential and secured to the frame or exhaust pipe. If the car is towed with the rear wheels off the ground, the steering wheel should be centered and held in centered position with a steering clamp. The car should not be lifted more than six inches off the ground or towed at speeds above 35 mph. When towing with the wheels off the ground, it is recommended that a 4" x 4" timber be located beneath the lower edges of the bumper to prevent damaging the bumper. When towing a Custom Cruiser from the rear, the 4" x 4" timber should be located just ahead of the rear spring shackle (Fig. 0-14).

#### TOWING DATA (Without Ignition Key)

In the case of abandoned or illegally parked and locked vehicles, additional steps preparatory to towing may be necessary:

#### **TORONADO**

The car can be towed on the rear wheels at any time provided the parking brake is released and there is no damage to the rear wheels or rear suspension.

#### ALL OTHER SERIES

If the front wheels are in the straight ahead position, the car may be lifted at the rear and towed in the conventional manner. A steering wheel clamp should always be used when towing on the front wheels.

If the front wheels are locked in other than the straight ahead position and towing on the front wheels would result in the car tracking to the side of the wrecker, the rear wheels should be placed in a dolly and the car towed with the front end raised.

As an alternative, the car can be towed with the rear wheels on the ground by disconnecting the propeller shaft at the differential and wiring it to the frame. The parking brake must also be released.

#### GENERAL SPECIFICATIONS

SERIES	3100 THRU 4800					DELTA	ALL		98's	
	STANDARD STATION WAGONS	VISTA- CRUISER	442	COUPES	SEDAN	DELTA 88 (5400)	88's 6400 6600	6800	8400 AND 8600	TORONADO
Wheelbase	116"	121"	112"	112"	116"	124"	124"	127"	127"	122.3"
Tread Width Front Rear	59.7" 59.0"	59.7°. 59.0°	59.7" 59.0"	59.7" 59.0"	59.7" 59.0"	64.1" 64.0"	64.1" 64.0"	63.8" 63.7"	64.1" 64.0"	63.5" 63.6"
Overall Length	213.3"	218.3"	203.6"	203.6"	207.6"	220.2"	220.2"	225.3"	226.1"	219.9"
Overall Width	76.8"	76.8"	76.8"	76.8"	76.8"	79.4"	79.4"	79.4"	79.4"	79.8"
Overall Height	54.4"	58.5"	52.9"	52.9"	53.5"	54.3"	53.4"	57.2"	54.6"	54.7
Engine Displacement* (Cu. In.) L-6 V-8	250 350	350	455	250 350	250 350	350	455	455	455	455
Taxable Horsepower* L-6 V-8	36 52.7	52.7	54.4	36 52.7	36 52.7	52.7	54,4	54.4	54.4	54.4

<sup>\*</sup>Standard V-8 Engine

#### PERIODIC MAINTENANCE

#### BATTERY

Check battery liquid level at each engine oil change interval or once a month whichever occurs first or more often, when refueling in hot weather. Level should reach the bottom of the split ring in the vent well. DO NOT OVERFILL.

Clean top of battery and terminals every 12,000 miles and check tightness of battery hold-down bolt. To properly clean battery:

- A. Make sure vent plugs are closed tight.
- B. Remove battery cables from battery.
- C. Clean battery with a diluted ammonia or soda solution. When the solution stops foaming, rinse with clear water.
- D. Clean battery cable terminals with diluted ammonia or soda and rinse with clear water. Apply a thin coating of petrolatum to terminals and clamps, after installing clamps on all except side terminal batteries.

#### SERVICE BRAKES

The fluid level in the master cylinder located at the left rear side of the engine compartment should be checked at each engine oil interval. If necessary to add fluid, use Brake Fluid equivalent to Supreme No. 11. On all standard and power brakes, the fluid level must be maintained at 1/4" below the top of both sections of the reservoir, at the rear. Prevent entry of dirt into the master cylinder. See Periodic Maintenance Chart for checking brake warning light.

Brake linings should be periodically inspected for wear. The frequency of this inspection depends upon driving conditions such as traffic or terrain, and also the driving techniques of individual owners but at least once a year.

#### BODY LUBRICATION POINTS

#### HOOD LATCH

At every oil change interval, lubricate hood latch assembly and hood hinge assembly as follows:

- Wipe off any accumulation of dirt or contamination on latch parts.
- Apply Lubriplate or equivalent to latch and latch locking plate.
- Apply light engine oil to all pivot points in release mechanism, as well as primary and secondary latch mechanisms.
  - 4. Lubricate hood hinges.
- Make hood hinge and latch mechanism functional check to assure the assembly is working correctly.

#### GAS TANK FILLER DOOR HINGE

Clean area of dirt and old lubricant. Apply a few drops of engine oil to friction points of door hinge. Work door several times and wipe off excess lubricant.

#### DOOR LOCK FORK BOLT

Wipe off dirt and apply a thin coat of stick-type lubricant to top surface of lock bolt striker teeth indicated in Fig. 0-15. After lubrication, close door several times and remove excess lubricant along the side edge of teeth. Fisher
Body

1971 SERVICE MANUAL

#### SECTION 1

# GENERAL INFORMATION AND MAINTENANCE

#### INDEX

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#### MANUAL DESCRIPTION

#### INTRODUCTION

This publication contains essential removal, installation, adjustment and maintenance procedures for servicing all 1971 Fisher Body Styles. This information is current as of time of publication approval.

#### INDEX

The preceding page contains a "Table of Contents" which lists the section number and subject title of each main body area section. The first page in each main body area section has an index to the subjects included in that section. An alphabetic index covering entire manual is located in section 17.

#### PAGE AND FIGURE NUMBERS

All page numbers and figure numbers consist of two sets of digits separated by a dash. The digits preceding dash identify main body area section. Digits following dash represent consecutive page number or figure number within the particular body area section.

#### REFERENCE TABS

The first page of each section is marked with a readyreference black tab corresponding with table of contents page.

#### TEXT

Unless otherwise specified, each service procedure covers all body styles. Procedures covering specific styles are identified by style number, body series number, body type letter or similar designation. A description of these designations is covered in this section under "Model Identification".

#### **ILLUSTRATIONS**

Where possible, illustrations are placed in close proximity to accompanying text and should be used as part of the text.

# MODEL IDENTIFICATION CHART

Division	Sales Name	Body Type	Series	Styles
CI.				
Chevrolet	Chevelle Nomad	A	13200	36
	Chevelle "300" Deluxe	A	13400	36-37-46-69-80
	Chevelle Malibu	A	13600	36-37-39-46-67-69-80
	Concours Estate	A	13800	36-46
	Monte Carlo	A	13800	57
	Biscayne	В	15400	35-69
	Bel Air	В	15600	35-45-69
	Impala	В	16400	35-39-45-47-67-69
	Caprice	В	16600	35-39-45-47
	Camaro	F	12400	87
	Nova	x	11400	27-69
Pontiac	T			
ronuae	Tempest T-37	A	23300	27-37-69
	Tempest LeMans	A	23500	27-36-37-39-46-69
	Tempest LeMans Sport	A	23700	37-39-67
	Tempest GTO	A	24200	37-67
	Grand Prix	A	27600	57
	Catalina	В	25200	35-39-45-57-67-69
- 1	Brougham	В	25800	39-57-69
	Bonneville	В	26200	35-39-40-45-57-69
	Grand Ville	В	26800	47-49-67
	Firebird	F	22300	87
Oldsmobile	F-85			
- Idamoone	Cutlass	A	33200	69-87
		A	33600	36-69-77-87
	Cutlass Supreme 442	A	34200	39-57-67
ł.		A	34400	67-87
	Vista-Cruiser	A	34800	56-66
	Delta 88	В	35400	39-57-69
	Delta Custom 88	В	36400	39-57-69
	Delta Royale 88	В	36600	47-67
	Delta Cruiser 88	В	36800	35-45
	Ninety Eight	C	38400	37-39
	Ninety Eight Luxury	С	38600	37-39
	Toronado	E	39600	57
	Toronado Deluxe	E	39800	57

# MODEL IDENTIFICATION CHART (Cont'd.)

Division	Sales Name	Body Type	Series	Styles
Buick	Skylark			
- Sitem	GS	A	43300	27-37-69
		A	43400	36-37-67 (36 Sport Wagon
	Skylark Custom	A	44400	37-39-67-69
	Le Sabre	В	45200	39-57-69
	Le Sabre Custom	В	45400	39-57-67-69
	Estate Wagon	В	46000	35-45
	Centurion	В	46600	39-47-67
	Electra "225"	C	49200	27.00
- 1	Electra "225" Custom	C C	48200	37-39
	Electra 225 Custom	C	48400	37-39
	Riviera	E	49400	87
Cadillac				
Cadinac	Fleetwood Brougham Sedan	c	68100	
	Calais	c l	68200	69 47-49
	DeVille	C C	68300	47-49
	Fleetwood Seventy-Five	D	69700	23-33
	Eldorado	Е	69300	47-67
GM of Canada Acadian	Acadian	х	71400	27-69
GM of Canada Pontiac	Laurentian Parisienne Brougham	B B	75600 76400	35-45-57-69 39-57-69

### MODEL IDENTIFICATION

#### INTRODUCTION

Due to variety of body styles available, certain body styles have been grouped in this publication as an aid to identification. These group designations may be used individually or in various combinations. In addition to model identification chart, an explanation of principal categories follows:

#### **BODY SERIES NUMBER**

The body series number may be used to indicate two possibilities:

 Division - first digit and four zeros (ex. 10000 Chevrolet; 20000 Pontiac).  Division, Car Line and Style Group - first three digits and two zeros (ex. 25200 Catalina; 25800 Brougham).

#### BODY STYLE IDENTIFICATION

The last two digits of the body series number indicate body style type as follows:

STYLE	DESCRIPTION
23	4-Door - Limousine with Auxiliary Seat
27	2-Door - Notch Back - Pillar Coupe
33	4-Door - Limousine with Auxiliary Seat and Center Partition Window
35	4-Door - Station Wagon - 2 Seat
36	4-Door - Station Wagon - 2 Seat - Dual Acting Tail Gate
37	2-Door - Notch Back - Hardtop Coupe
39	4-Door - Notch Back - Hardtop (4 Window) Sedan
45	4-Door - Station Wagon - 3 Seat
46	4-Door - Station Wagon - 3 Seat - Dual Acting Tail Gate
47	2-Door - Notch Back - Hardtop Coupe
49	4-Door - Notch Back - Hardtop (4 Win- dow) Sedan
56	4-Door - Station Wagon - 2 Seat - Dual Acting Tail Gate
57	2-Door - Notch Back - Hardtop Coupe
66	4-Door - Station Wagon - 3 Seat - Dual Acting Tail Gate
67	2-Door - Convertible Coupe
69	4-Door - Notch Back - Pillar (4 Window)Sedan

- 77 2-Door Plain Back Pillar Coupe
- 80 2-Door Pick-Up Delivery
- 87 2-Door Plain Back Hardtop Coupe

#### **BODY STYLE NAME**

Body style names are used for group classification as follows (style numbers suffix shown in brackets):

- 1. Closed Style
  - A. Two-door coupe (27,77)
  - B. Four-door sedan (69)
  - C. Limousine (23,33)
- 2. Hardtop
  - A. Sport coupe hardtop (37, 47, 57, 87)
  - B. Sedan hardtop (39, 49)
- 3. Station Wagon
  - A. Station wagon two seat (35-36, less skylight; 56 with skylight)
  - B. Station wagon three seat (45-46 less skylight; 66 with skylight)
- Convertible Coupe (67)
- 5. Sedan Delivery (80)

### **BODY NUMBER PLATE**

The body number plate identifies the model year, car division, series, style, body assembly plant, body number, trim combination, paint code and date build

DIVISION SERIES-BODY STYLE UNIT NUMBER MODEL YEAR -ASSEMBLY PLANT BODY BY FISHER 124'87 NOR 123456 BDY 0000 12 34 PNT 000 GENERAL MOTORS CORPORATION CERTIFIES TO THE DEALER THAT THIS VEHICLE CONFORMS TO ALL US FEDERAL MOTOR VEHICLE SAFETY STANDARDS APPLICABLE AT TIME OF MANUFACTURE TIME BUILT CODE-UPPER BODY TRIM COMBINATION COLOR OR LOWER BODY COLOR

Fig. 1-1-Body Number Plate - U.S. Models

code (Figs. 1-1 and 1-2). On all "B", "C", "D" and "E" bodies, plate is located on right upper portion of horizontal surface of shroud. On all other bodies, plate is located on left upper portion of horizontal surface of shroud.

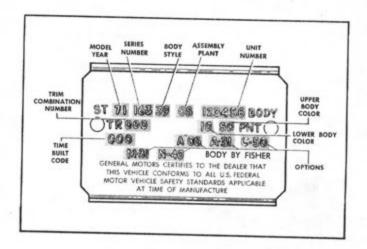


Fig. 1-2-Body Number Plate - Canadian Models

## VEHICLE IDENTIFICATION NUMBER

The Vehicle Identification Number (serial number) is located on left horizontal surface of instrument panel which is visible from outside the car (Figure 1-3 shows a typical installation).

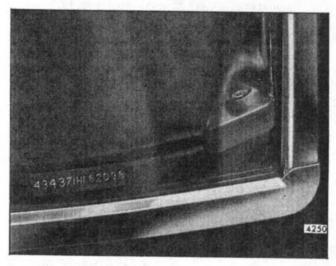


Fig. 1-3-Typical Vehicle Indentification Number

#### LOCK CYLINDER CODING

# FIVE BITTING LEVEL LOCK CYLINDER AND KEY

All 1971 style cars are equipped with new lock cylinders and keys. The keyway has been revised so that prior model keys will not enter current model lock cylinders.

Two non-interchangeable keyways are used on 1971 model cars. One keyway, known as type "A", is used

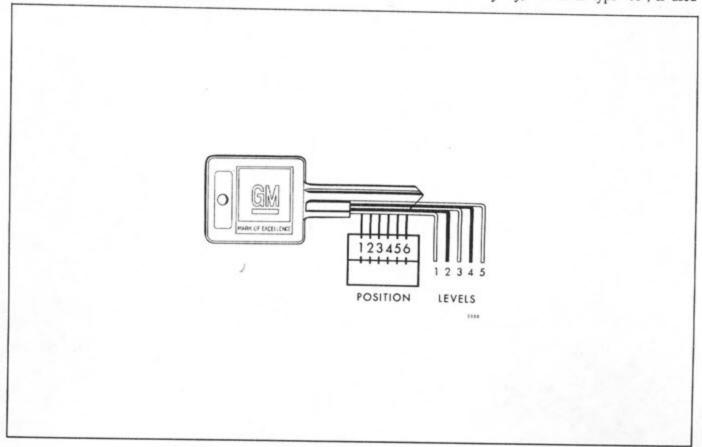


Fig. 1-4-Key Code Diagram